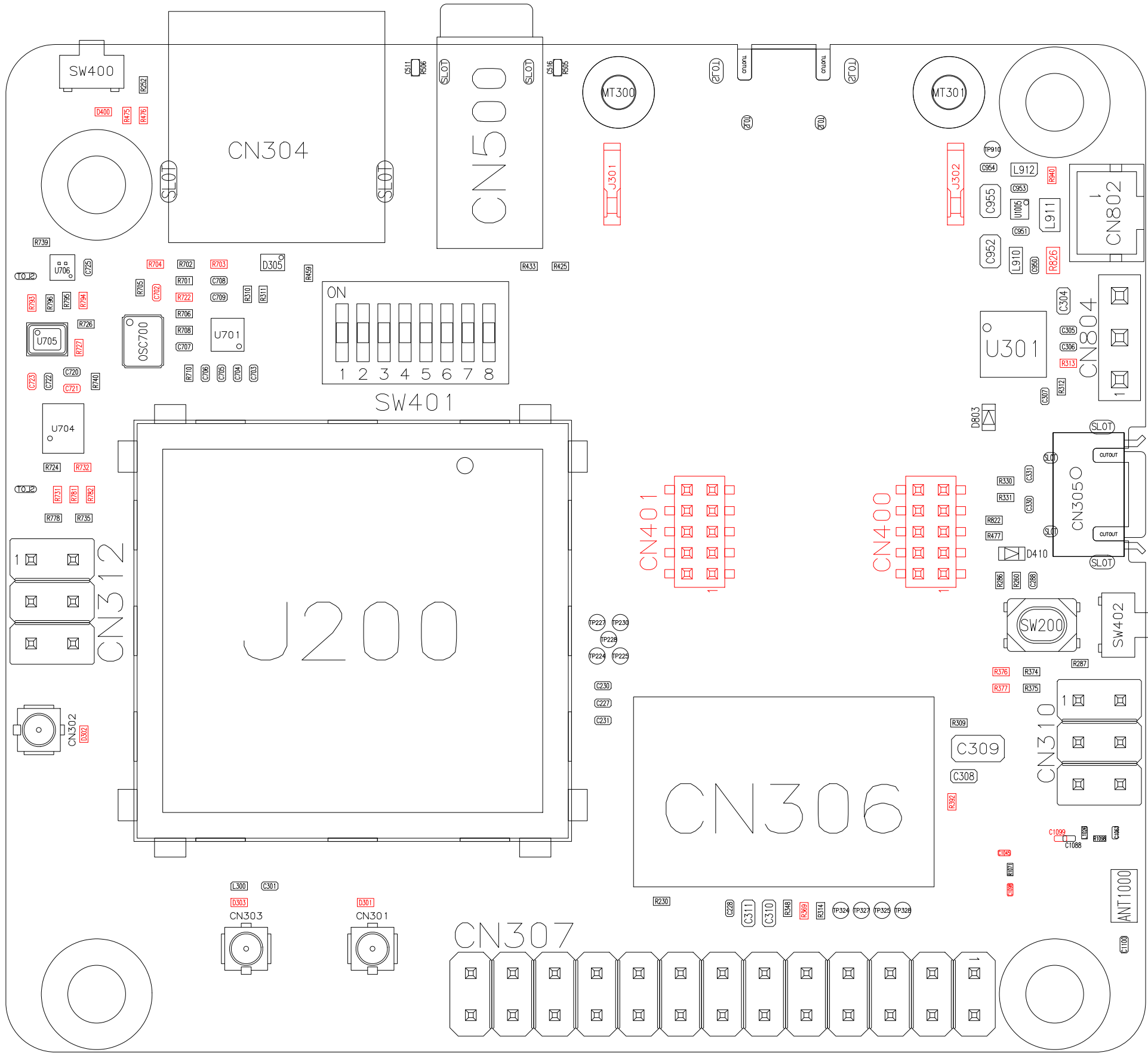


- STRAIGHTNESS
- FLATNESS
- CIRCULARITY
- CYLINDRICITY
- PROFILE OF ANY LINE
- PARALLELISM
- PERPENDICULARITY
- POSITION
- CONCENTRICITY
- SYMMETRY
- ROUNDNESS
- TOTAL RUN-OUT
- LOCAL MATERIAL CONDITION
- MAXIMUM ALLOWABLE ERROR

| REVISION RECORD | | | |
|-----------------|--------------------|------------|----------|
| NO. | REVISION | ECO NUMBER | DATE |
| 1 | INITIAL RELEASE | | 11/19/16 |
| 2 | REVISION 2 RELEASE | | 2/2/17 |
| 3 | REVISION 3 RELEASE | | 3/25/17 |
| 4 | REVISION 4 RELEASE | | 4/9/17 |

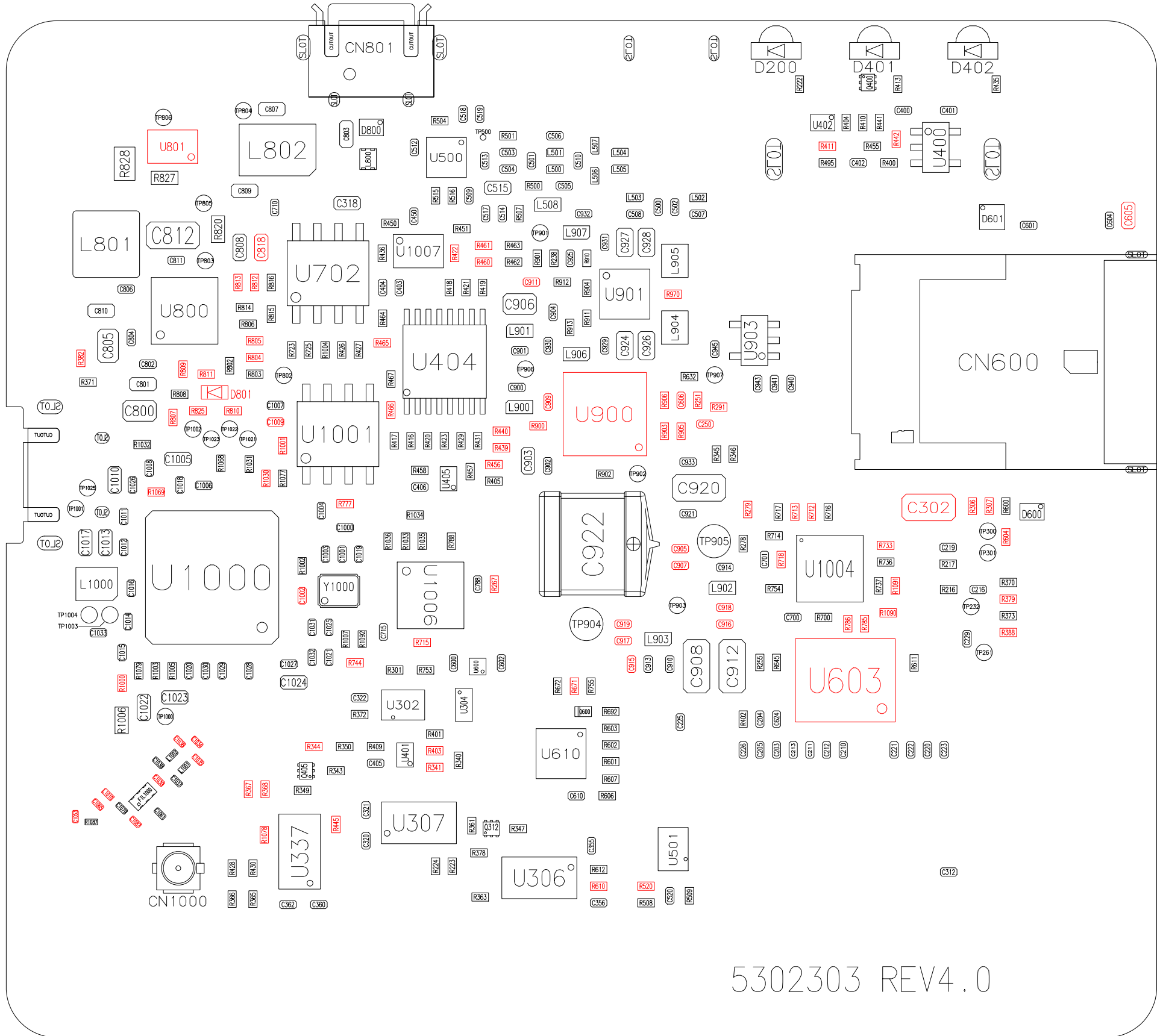


| | | | |
|-----------------------------|--------------|-----|--|
| SIERRA WIRELESS, Inc. | | | |
| TITLE | | | |
| ASSEMBLY DRAWING, MANGO RED | | | |
| SIZE | DWG NO | REV | |
| A1 | 1600674 | 4 | |
| SCALE | SHEET 1 OF 2 | | |

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| | |
|--|----------------------------|
| | STRAIGHTNESS |
| | FLATNESS |
| | CIRCULARITY |
| | CYLINDRICITY |
| | PROFILE OF ANY LINE |
| | PROFILE OF ANY SURFACE |
| | PARALLELISM |
| | PERPENDICULARITY |
| | ANGULARITY |
| | POSITION |
| | CONCENTRICITY |
| | SYMMETRY |
| | CIRCULAR RUN-OUT |
| | TOTAL RUN-OUT |
| | LEAST MATERIAL CONDITION |
| | MAXIMUM MATERIAL CONDITION |
| | PROJECTED TOLERANCE ZONE |

| | | | | |
|-----|-----------------|------------|------|-------|
| NO. | REVISION RECORD | ECO NUMBER | DATE | DRAWN |
| | SEE PAGE 1 | | | |



BOTTOM SIDE

5302303 REV4.0

NOTES:

1. NOT ALL COMPONENTS ARE INSTALLED ON THE BOARD. REFER TO BILL OF MATERIALS, LATEST REV FOR INSTALLED PARTS LIST.

SIERRA WIRELESS, Inc.

| | |
|-------|--------------------------------|
| TITLE | ASSEMBLY DRAWING, MANGO RED |
|-------|--------------------------------|

| | | |
|-------|--------------|-----|
| SIZE | DWG NO | REV |
| A1 | 1600674 | 4 |
| SCALE | SHEET 2 OF 2 | |

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