# **Employee Attrition Model**

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Module: Machine Learning I

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## 1 Introduction

Employees, according to Swaminathan & Hagarty (2020), are the foundation of any business. Its success is largely determined by the quality of its employees and their ability to stay with the company. Organizations confront a number of issues as a result of staff attrition:

- 1. Training new personnel is costly in terms of both money and time.
- 2. Potential to lose experienced employees
- 3. Productivity impact
- 4. Profitability impact

Therefore, IBM data scientists created a fictitious data set as a challenge for data scientists. Among the data types are metrics such as education level, job satisfaction, and commute distance. The dataset can be found on the company's GitHub account (IBM, 2019).

## 2 Methodology

The following topics are layed out through out this paper:

- 1. Linear Models
- 2. Extending the Linear Model: Non-linearity
- 3. Extending the Linear Model: Generalised Linear Models
- 4. Support Vector Machines
- 5. Neural Networks
- 6. Optimisation

## 3 Data preparation

### 3.1 Data Transformation and Sanity Check

The code for this part is left out from the PDF due to its length...

### 3.2 Data Cleaning

```
emp_attrition <- emp_attrition %>% select (-c(EmployeeCount, StandardHours, Over18))
```

- EmployeeCount (represents the head count which is 1 for all employee, hence drop this)
- StandardHours (StandardHours for all employee's is 80, therefore this data has a 9/80 work schedule. Hence, employees work 80 hours in 9 days. So not a standard as 5/42 as in switzerland, we drop this)
- Over18 (all employee's are 18 or above and it's capured in age, hence drop this variable)

#### 3.3 Missing Value Check

```
# Do we have any missing values?
sapply(emp_attrition, function(x) all(is.na(x) | x == '' ))
```

There are no missing values in this dataset.

## 3.4 Overview of Dataset

Table 1: Summary Numeric Variables

	N	Mean	SD	Min	Q1	Median	Q3	Max
Age	1470	36.92	9.14	18	30	36.0	43	60
DailyRate	1470	802.49	403.51	102	465	802.0	1157	1499
DistanceFromHome	1470	9.19	8.11	1	2	7.0	14	29
EmployeeNumber	1470	1024.87	602.02	1	491	1020.5	1556	2068
HourlyRate	1470	65.89	20.33	30	48	66.0	84	100
MonthlyIncome	1470	6502.93	4707.96	1009	2911	4919.0	8380	19999
MonthlyRate	1470	14313.10	7117.79	2094	8045	14235.5	20462	26999
NumCompaniesWorked	1470	2.69	2.50	0	1	2.0	4	9
PercentSalaryHike	1470	15.21	3.66	11	12	14.0	18	25
${\bf Total Working Years}$	1470	11.28	7.78	0	6	10.0	15	40
${\bf Training Times Last Year}$	1470	2.80	1.29	0	2	3.0	3	6
YearsAtCompany	1470	7.01	6.13	0	3	5.0	9	40
YearsInCurrentRole	1470	4.23	3.62	0	2	3.0	7	18
${\bf Years Since Last Promotion}$	1470	2.19	3.22	0	0	1.0	3	15
YearsWithCurrManager	1470	4.12	3.57	0	2	3.0	7	17

Table 2: Summary Factor Variables

	Level	N	%		Level	N	%
Attrition	No	1233	83.9		5	69	4.7
	Yes	237	16.1	JobRole	Healthcare Representative	131	8.9
BusinessTravel	None	1043	71.0		Human Resources	52	3.5
	Rarely	150	10.2		Laboratory Technician	259	17.6
	Frequently	277	18.8		Manager	102	6.9
Department	Sales	63	4.3		Manufacturing Director	145	9.9
	R&D	961	65.4		Research Director	80	5.4
	HR	446	30.3		Research Scientist	292	19.9
Education	Below College	170	11.6		Sales Executive	326	22.2
	College	282	19.2		Sales Representative	83	5.6
	Bachelor	572	38.9	JobSatisfaction	Low	289	19.7
	Master	398	27.1		Medium	280	19.0
	Doctor	48	3.3		High	442	30.1
EducationField	Human Resources	27	1.8		Very High	459	31.2
	Life Sciences	606	41.2	MaritalStatus	Divorced	327	22.2
	Marketing	159	10.8		Married	673	45.8
	Medical	464	31.6		Single	470	32.0
	Other	82	5.6	OverTime	No	1054	71.7
	Technical Degree	132	9.0		Yes	416	28.3
${\bf Environment Satisfaction}$	Low	284	19.3	PerformanceRating	Excellent	1244	84.6
	Medium	287	19.5		Outstanding	226	15.4
	High	453	30.8	RelationshipSatisfaction	Low	276	18.8
	Very High	446	30.3		Medium	303	20.6
Gender	Female	588	40.0		High	459	31.2
	Male	882	60.0		Very High	432	29.4
JobInvolvement	Low	83	5.6	StockOptionLevel	0	631	42.9
	Medium	375	25.5		1	596	40.5
	High	868	59.0		2	158	10.7
	Very High	144	9.8		3	85	5.8
JobLevel	1	543	36.9	${\bf Work Life Balance}$	Bad	80	5.4
	2	534	36.3		Good	344	23.4
	3	218	14.8		Better	893	60.7
	4	106	7.2		Best	153	10.4

# 4 Exploration

#### Linear Regression 5

```
lm.emp_attrition <- lm(as.numeric(Attrition) ~ . , data = emp_attrition)</pre>
lm.summary <- summary(lm.emp_attrition)</pre>
lm.drop1 <- drop1(lm.emp_attrition, test = "F")</pre>
```

Table 3: Summary Significant Variables

Drop1	Pr(> t )	Summary
Age	0.0069490	Age
BusinessTravel	0.0000017	BusinessTravel
DistanceFromHome	0.0001102	DistanceFromHome
EducationField	0.0076906	EnvironmentSatisfaction
EnvironmentSatisfaction	0.0000003	JobSatisfaction
JobInvolvement	0.0000009	NumCompaniesWorked
JobLevel	0.0000017	OverTime
JobRole	0.0112227	RelationshipSatisfaction
JobSatisfaction	0.0000144	StockOptionLevel
NumCompaniesWorked	0.0000011	Work Life Balance
OverTime	0.0000000	YearsInCurrentRole
RelationshipSatisfaction	0.0038475	YearsSinceLastPromotion
StockOptionLevel	0.0020909	YearsWithCurrManager
TrainingTimesLastYear	0.0583434	NA
WorkLifeBalance	0.0002238	NA
YearsAtCompany	0.0688877	NA
YearsInCurrentRole	0.0533036	NA
YearsSinceLastPromotion	0.0065725	NA
Years With Curr Manager	0.0409552	NA

These are the dependent variables which are significant or weakly significant in Drop1, but not in the Summary

```
statistics.
```

significance.table\$Drop1[!(significance.table\$Drop1 %in% significance.table\$Summary)]

```
## [1] "EducationField"
                                "JobInvolvement"
                                                        "JobLevel"
## [4] "JobRole"
                                "TrainingTimesLastYear" "YearsAtCompany"
TODO: Check this?
lm.attrition <- lm(as.numeric(Attrition) ~ Age + BusinessTravel + DistanceFromHome +</pre>
                     EducationField + EnvironmentSatisfaction + JobInvolvement +
                     JobLevel + JobRole + JobSatisfaction + NumCompaniesWorked +
                     OverTime + RelationshipSatisfaction + StockOptionLevel +
                     TrainingTimesLastYear + WorkLifeBalance + YearsAtCompany +
                     YearsInCurrentRole + YearsSinceLastPromotion +
                     YearsWithCurrManager, data = emp_attrition)
```

A first simple linear regression model with and  $R^2$  around 30%. However, it doesn't really make sense to use this model with Attrition being True or False.

#### 5.1 Model Development (Interactions)

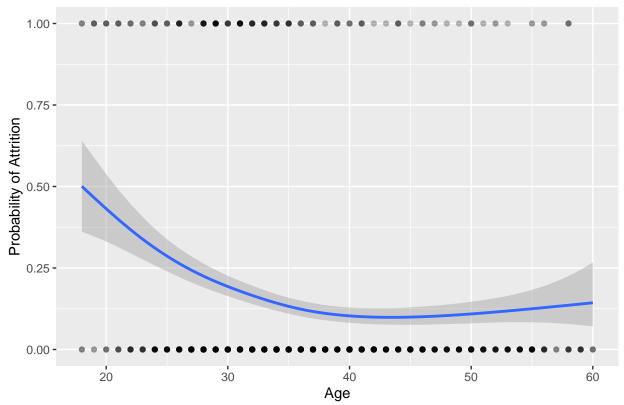
```
lm.attrition.interactions <- lm(as.numeric(Attrition) ~ Age + BusinessTravel +</pre>
   DistanceFromHome + EducationField + EnvironmentSatisfaction + JobInvolvement +
    JobLevel + JobRole + JobSatisfaction + NumCompaniesWorked + OverTime +
   RelationshipSatisfaction + StockOptionLevel + TrainingTimesLastYear +
   WorkLifeBalance + YearsAtCompany + YearsInCurrentRole + YearsSinceLastPromotion +
   YearsWithCurrManager +
    Age:JobSatisfaction + Age:StockOptionLevel + BusinessTravel:YearsAtCompany +
   DistanceFromHome:OverTime + EnvironmentSatisfaction:JobInvolvement +
   EnvironmentSatisfaction:WorkLifeBalance + JobLevel:OverTime +
    JobRole:OverTime + JobRole:WorkLifeBalance + NumCompaniesWorked:OverTime +
   NumCompaniesWorked:StockOptionLevel + OverTime:RelationshipSatisfaction +
   OverTime:StockOptionLevel + WorkLifeBalance:YearsSinceLastPromotion,
    data = emp_attrition)
drop1(lm.attrition.interactions, test="F")
```

#### 6 Extending the Linear Model

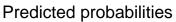
```
6.1 Generalised Linear Models
glm.attrition <- glm(Attrition ~ Age + BusinessTravel +</pre>
    DistanceFromHome + EducationField + EnvironmentSatisfaction + JobInvolvement +
    JobLevel + JobRole + JobSatisfaction + NumCompaniesWorked + OverTime +
   RelationshipSatisfaction + StockOptionLevel + TrainingTimesLastYear +
   WorkLifeBalance + YearsAtCompany + YearsInCurrentRole + YearsSinceLastPromotion +
   YearsWithCurrManager +
    Age:JobSatisfaction + Age:StockOptionLevel + BusinessTravel:YearsAtCompany +
   DistanceFromHome:OverTime + EnvironmentSatisfaction:JobInvolvement +
   EnvironmentSatisfaction:WorkLifeBalance + JobLevel:OverTime +
    JobRole:OverTime + JobRole:WorkLifeBalance + NumCompaniesWorked:OverTime +
   NumCompaniesWorked:StockOptionLevel + OverTime:RelationshipSatisfaction +
   OverTime:StockOptionLevel + WorkLifeBalance:YearsSinceLastPromotion, data = emp_attrition, family =
## Warning: glm.fit: fitted probabilities numerically 0 or 1 occurred
#confint(glm.attrition, level = 0.95)
```

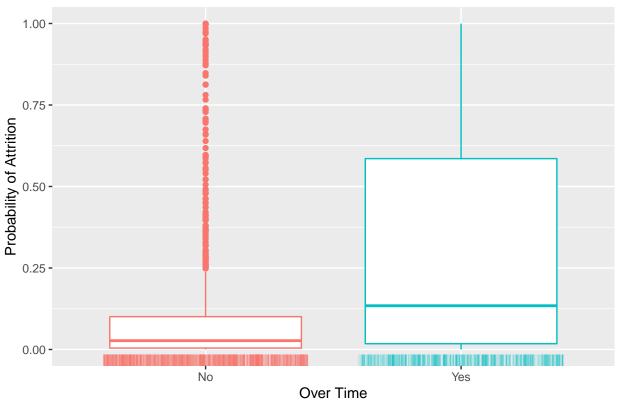
```
#summary(qlm.attrition)
#drop1(glm.attrition, test = "F")
ggplot(emp_attrition, aes(Age, ifelse(Attrition == "Yes", 1, 0))) +
  geom\ point(alpha = 0.15) +
  geom_smooth(method = "gam", method.args = list(family = "binomial")) +
  ggtitle("GLM Attrition ~ Age") +
 xlab("Age") +
 ylab("Probability of Attrition")
```

## GLM Attrition ~ Age

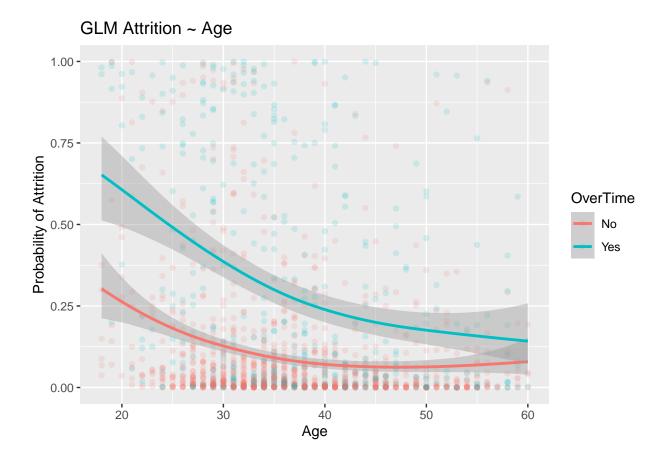


```
ggplot(emp_attrition, aes(OverTime, glm.attrition$fitted.values, color = OverTime)) +
  geom_boxplot(show.legend = FALSE) +
  geom_rug(sides = "b", position = "jitter", alpha = 0.2, show.legend = FALSE) +
  ggtitle("Predicted probabilities") +
  xlab("Over Time") +
  scale_y_continuous("Probability of Attrition", limits = c(0, 1))
```





```
ggplot(emp_attrition, aes(Age, glm.attrition$fitted.values, color = OverTime)) +
  geom_point(alpha = 0.15) +
  geom_smooth(method = "gam", method.args = list(family = "quasibinomial")) +
  ggtitle("GLM Attrition ~ Age") +
  xlab("Age") +
  ylab("Probability of Attrition")
```



## 7 Conclusion

## **Session Information**

```
sessionInfo()
## R version 4.1.2 (2021-11-01)
## Platform: aarch64-apple-darwin20 (64-bit)
## Running under: macOS Monterey 12.3
##
## Matrix products: default
          /Library/Frameworks/R.framework/Versions/4.1-arm64/Resources/lib/libRblas.0.dylib
## BLAS:
## LAPACK: /Library/Frameworks/R.framework/Versions/4.1-arm64/Resources/lib/libRlapack.dylib
##
## locale:
## [1] en_US.UTF-8/en_US.UTF-8/en_US.UTF-8/C/en_US.UTF-8/en_US.UTF-8
## attached base packages:
## [1] stats
                 graphics grDevices utils
                                               datasets methods
                                                                   base
##
## other attached packages:
  [1] mgcv_1.8-38
                         nlme_3.1-155
                                          kableExtra_1.3.4 papeR_1.0-5
   [5] xtable_1.8-4
##
                         car_3.0-12
                                          carData_3.0-5
                                                           ggplot2_3.3.5
## [9] dplyr_1.0.8
                         {\tt bookdown\_0.24}
##
## loaded via a namespace (and not attached):
  [1] gtools_3.9.2
                          tidyselect_1.1.1 xfun_0.29
                                                              purrr_0.3.4
  [5] splines_4.1.2
                          lattice_0.20-45
                                            colorspace_2.0-2 vctrs_0.3.8
## [9] generics_0.1.2
                          htmltools_0.5.2
                                            viridisLite_0.4.0 yaml_2.3.4
## [13] utf8_1.2.2
                          rlang_1.0.1
                                            pillar_1.7.0
                                                              glue_1.6.1
## [17] withr_2.4.3
                          DBI_1.1.2
                                            lifecycle_1.0.1
                                                              stringr_1.4.0
## [21] munsell 0.5.0
                          gtable 0.3.0
                                            rvest_1.0.2
                                                              evaluate 0.14
## [25] labeling_0.4.2
                          knitr_1.37
                                            fastmap_1.1.0
                                                              fansi_1.0.2
## [29] highr_0.9
                          scales_1.1.1
                                            gdata_2.18.0
                                                              webshot_0.5.2
## [33] abind_1.4-5
                          farver_2.1.0
                                            systemfonts_1.0.3 digest_0.6.29
## [37] stringi_1.7.6
                          gmodels_2.18.1
                                            grid_4.1.2
                                                              cli_3.2.0
## [41] tools 4.1.2
                          magrittr 2.0.2
                                            tibble 3.1.6
                                                              crayon 1.5.0
## [45] pkgconfig_2.0.3
                          Matrix 1.3-4
                                            ellipsis 0.3.2
                                                              MASS_7.3-54
## [49] xml2_1.3.3
                          assertthat_0.2.1
                                            rmarkdown_2.11
                                                              svglite_2.1.0
## [53] httr_1.4.2
                          rstudioapi_0.13
                                            R6_2.5.1
                                                              compiler_4.1.2
```

## References

IBM. (2019). IBM HR analytics employee attrition & performance. https://github.com/IBM/employee-attrition-aif360/blob/master/data/emp\_attrition.csv

Swaminathan, S., & Hagarty, R. (2020). *IBM HR analytics employee attrition & performance* (2nd ed.). IBM. https://developer.ibm.com/patterns/data-science-life-cycle-in-action-to-solve-employee-attrition-problem/