








-  Controller ABAB_ABBA
-  Controller Fault Handler
-  Power-Up Handler

Tasks


















-  MainTask
-  MainProgram
-  MainRoutine
-  Unscheduled Programs

Motion Groups

-  Ungrouped Axes


Add-On Instructions

Data Types


-  User-Defined
-  Strings
 -  STRING
-  Add-On-Defined
-  Module-Defined
 -  AB:Embedded_HSC:C:0
 -  AB:Embedded_HSC:I:0
 -  AB:Embedded_HSC:O:0
 -  AB:Embedded_HSC_Struct_Out:O:0
 -  AB:Embedded_IF4XOF2:C:0
 -  AB:Embedded_IF4XOF2:I:0
 -  AB:Embedded_IF4XOF2:O:0
 -  AB:Embedded_IQ16F:C:0
 -  AB:Embedded_IQ16F:I:0
 -  AB:Embedded_OB16:C:0
 -  AB:Embedded_OB16:I:0
 -  AB:Embedded_OB16:O:0


Trends

I/O Configuration

-  CompactLogix5323E-QBFC1 System
 -  1769-L23E-QBFC1 ABAB_ABBA
 - 1769-L23E-QBFC1 Ethernet Port LocalENB

CompactBus Local

Name	Value	Data Type	Scope
A0	0	BOOL	MainProgram
AliasFor:	Local:1:I.Data.1(C)		
Base Tag:	Local:1:I.Data.1(C)		
Constant	No		
External Access:	Read/Write		
<i>A0 - MainProgram/MainRoutine - 0(XIC), 3(XIC), 4(XIC), 9(XIC)</i>			
A1	0	BOOL	MainProgram
AliasFor:	Local:1:I.Data.2(C)		
Base Tag:	Local:1:I.Data.2(C)		
Constant	No		
External Access:	Read/Write		
<i>A1 - MainProgram/MainRoutine - 1(XIC), 2(XIC), 5(XIC), 6(XIC), 7(XIC), 8(XIC)</i>			
ABAB_OFF	0	BOOL	MainProgram
AliasFor:	Local:1:I.Data.11(C)		
Base Tag:	Local:1:I.Data.11(C)		
Constant	No		
External Access:	Read/Write		
<i>ABAB_OFF - MainProgram/MainRoutine - 0(XIO), 1(XIO), 2(XIO), 3(XIO), 4(XIC), 5(XIC), 6(XIC)</i>			
ACIONA_10	0	BOOL	MainProgram
AliasFor:	Local:1:I.Data.10(C)		
Base Tag:	Local:1:I.Data.10(C)		
Constant	No		
External Access:	Read/Write		
<i>ACIONA_10 - MainProgram/MainRoutine - 0(XIC), 4(XIC)</i>			
AVANCO_A	0	BOOL	MainProgram
AliasFor:	Local:2:O.Data.1(C)		
Base Tag:	Local:2:O.Data.1(C)		
Constant	No		
External Access:	Read/Write		
<i>AVANCO_A - MainProgram/MainRoutine - *0(OTE), *4(OTE)</i>			
AVANCO_B	0	BOOL	MainProgram
AliasFor:	Local:2:O.Data.2(C)		
Base Tag:	Local:2:O.Data.2(C)		
Constant	No		
External Access:	Read/Write		
<i>AVANCO_B - MainProgram/MainRoutine - *1(OTE), *5(OTE)</i>			
B0	0	BOOL	MainProgram
AliasFor:	Local:1:I.Data.3(C)		
Base Tag:	Local:1:I.Data.3(C)		
Constant	No		
External Access:	Read/Write		
<i>B0 - MainProgram/MainRoutine - 0(XIC), 1(XIC), 4(XIC), 5(XIC), 8(XIC), 9(XIC)</i>			
B1	0	BOOL	MainProgram
AliasFor:	Local:1:I.Data.4(C)		
Base Tag:	Local:1:I.Data.4(C)		
Constant	No		
External Access:	Read/Write		
<i>B1 - MainProgram/MainRoutine - 2(XIC), 3(XIC), 6(XIC), 7(XIC)</i>			
 Local:1:I		AB:Embedded_IQ16F:I:0	ABAB_ABBA
External Access:	Read/Write		
Local:1:I.Data.1	0	BOOL	
<i>A0 - MainProgram/MainRoutine - 0(XIC), 3(XIC), 4(XIC), 9(XIC)</i>			
Local:1:I.Data.2	0	BOOL	
<i>A1 - MainProgram/MainRoutine - 1(XIC), 2(XIC), 5(XIC), 6(XIC), 7(XIC), 8(XIC)</i>			
Local:1:I.Data.3	0	BOOL	
<i>B0 - MainProgram/MainRoutine - 0(XIC), 1(XIC), 4(XIC), 5(XIC), 8(XIC), 9(XIC)</i>			
Local:1:I.Data.4	0	BOOL	
<i>B1 - MainProgram/MainRoutine - 2(XIC), 3(XIC), 6(XIC), 7(XIC)</i>			
Local:1:I.Data.10	0	BOOL	

Local:1:I (Continued)			
<i>ACIONA_10 - MainProgram/MainRoutine - 0(XIC), 4(XIC)</i>			
Local:1:I.Data.11	0	BOOL	
<i>ABAB_OFF - MainProgram/MainRoutine - 0(XIO), 1(XIO), 2(XIO), 3(XIO), 4(XIC), 5(XIC), 6(XIC)</i>			
 Local:2:O			
External Access:	Read/Write	AB:Embedded_OB16:O:0	ABAB_ABBA
Local:2:O.Data.0	0	BOOL	
<i>M1 - MainProgram/MainRoutine - *6(OTL), 5(XIO), 7(XIC), 8(XIC)</i>			
<i>M1_OFF - MainProgram/MainRoutine - *9(OTU)</i>			
Local:2:O.Data.1	0	BOOL	
<i>AVANCO_A - MainProgram/MainRoutine - *0(OTE), *4(OTE)</i>			
Local:2:O.Data.2	0	BOOL	
<i>AVANCO_B - MainProgram/MainRoutine - *1(OTE), *5(OTE)</i>			
Local:2:O.Data.3	0	BOOL	
<i>RECUO_A - MainProgram/MainRoutine - *2(OTE), *8(OTE)</i>			
Local:2:O.Data.4	0	BOOL	
<i>RECUO_B - MainProgram/MainRoutine - *3(OTE), *7(OTE)</i>			
M1			
AliasFor:	Local:2:O.Data.0(C)	BOOL	MainProgram
Base Tag:	Local:2:O.Data.0(C)		
Constant	No		
External Access:	Read/Write		
<i>M1 - MainProgram/MainRoutine - *6(OTL), 5(XIO), 7(XIC), 8(XIC)</i>			
<i>M1_OFF - MainProgram/MainRoutine - *9(OTU)</i>			
M1_OFF			
AliasFor:	Local:2:O.Data.0(C)	BOOL	MainProgram
Base Tag:	Local:2:O.Data.0(C)		
Constant	No		
External Access:	Read/Write		
<i>M1_OFF - MainProgram/MainRoutine - *9(OTU)</i>			
<i>M1 - MainProgram/MainRoutine - *6(OTL), 5(XIO), 7(XIC), 8(XIC)</i>			
RECUO_A			
AliasFor:	Local:2:O.Data.3(C)	BOOL	MainProgram
Base Tag:	Local:2:O.Data.3(C)		
Constant	No		
External Access:	Read/Write		
<i>RECUO_A - MainProgram/MainRoutine - *2(OTE), *8(OTE)</i>			
RECUO_B			
AliasFor:	Local:2:O.Data.4(C)	BOOL	MainProgram
Base Tag:	Local:2:O.Data.4(C)		
Constant	No		
External Access:	Read/Write		
<i>RECUO_B - MainProgram/MainRoutine - *3(OTE), *7(OTE)</i>			



ABAB_ABBA

Controller Organizer Listing	1
Tag Listing.....	3

MainTask

MainProgram

MainRoutine

Ladder Diagram	5
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