# Reduce maintenance cost through predictive techniques

# **Background**

Company (3D Technologies) has a fleet of devices transmitting daily aggregated telemetry attributes. Predictive maintenance techniques are designed to help determine the condition of in-service equipment in order to predict when maintenance should be performed. This approach promises cost savings over routine or time-based preventive maintenance, because tasks are performed only when warranted.

#### Goal

You are tasked with building a predictive model using machine learning to predict the probability of a device failure. When building this model, be sure to minimize false positives and false negatives. The column you are trying to predict is called failure with binary value 0 for non-failure and 1 for failure.

## **Data**

Download link: <a href="http://aws-proserve-data-science.s3.amazonaws.com/device\_failure.csv">http://aws-proserve-data-science.s3.amazonaws.com/device\_failure.csv</a> (<a href="http://aws-proserve-data-science.s3.amazonaws.com/device\_failure.csv">http://aws-proserve-data-science.s3.amazonaws.com/device\_failure.csv</a> (<a href="http://aws-proserve-data-science.s3.amazonaws.com/device\_failure.csv">http://aws-proserve-data-science.s3.amazonaws.com/device\_failure.csv</a> (<a href="http://aws-proserve-data-science.s3.amazonaws.com/device\_failure.csv">http://aws-proserve-data-science.s3.amazonaws.com/device\_failure.csv</a> (<a href="http://aws-proserve-data-science.s3.amazonaws.com/device\_failure.csv">http://aws-proserve-data-science.s3.amazonaws.com/device\_failure.csv</a>)

columns : date -> YYYY-MM-DD format device -> device did failure ->non-failure is 0, failure is 1 attribute1 - attribute9 - > daily aggregated telemetry

# 1. Data exploration

#### In [1]:

```
# get the data from the source
!wget http://aws-proserve-data-science.s3.amazonaws.com/device_failure.csv
--2020-06-07 11:54:55-- http://aws-proserve-data-science.s3.amazon
aws.com/device_failure.csv
Resolving aws-proserve-data-science.s3.amazonaws.com (aws-proserve-
data-science.s3.amazonaws.com)... 52.218.249.82
Connecting to aws-proserve-data-science.s3.amazonaws.com (aws-prose
rve-data-science.s3.amazonaws.com) | 52.218.249.82 | :80... connected.
HTTP request sent, awaiting response... 200 OK
Length: 6856222 (6,5M) [text/csv]
Saving to: 'device failure.csv.14'
                                              6,54M 2,05MB/s
in 3,2s
2020-06-07 11:54:59 (2,05 MB/s) - 'device_failure.csv.14' saved [68
56222/6856222]
```

# In [2]:

```
import pandas as pd
import numpy as np
device_df = pd.read_csv('device_failure.csv', encoding = "ISO-8859-1")
device_df.head(4)
device_df.head()
```

# Out[2]:

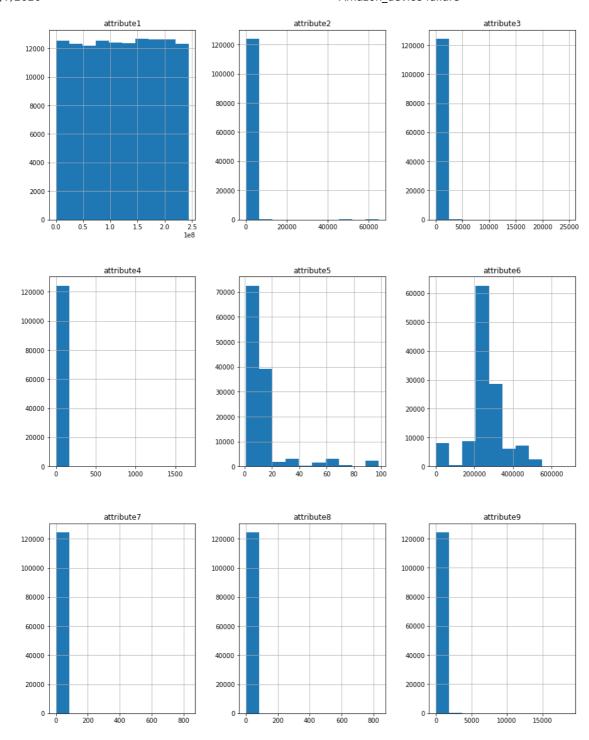
	date	device	failure	attribute1	attribute2	attribute3	attribute4	attribute5	attribut
0	2015- 01-01	S1F01085	0	215630672	56	0	52	6	4074
1	2015- 01-01	S1F0166B	0	61370680	0	3	0	6	4031
2	2015- 01-01	S1F01E6Y	0	173295968	0	0	0	12	2373
3	2015- 01-01	S1F01JE0	0	79694024	0	0	0	6	4101
4	2015- 01-01	S1F01R2B	0	135970480	0	0	0	15	3131 <sup>-</sup>
4									•

#### In [3]:

/home/leo/.local/lib/python3.6/site-packages/ipykernel\_launcher.py:
8: UserWarning: To output multiple subplots, the figure containing
the passed axes is being cleared

#### Out[3]:

array([[<matplotlib.axes. subplots.AxesSubplot object at 0x7fc3ea9a 09b0>, <matplotlib.axes. subplots.AxesSubplot object at 0x7fc3e71c</pre> eb00>, <matplotlib.axes. subplots.AxesSubplot object at 0x7fc3e718</pre> 5d68>], [<matplotlib.axes. subplots.AxesSubplot object at 0x7fc3e713 c400>, <matplotlib.axes. subplots.AxesSubplot object at 0x7fc3e70e</pre> e668>, <matplotlib.axes. subplots.AxesSubplot object at 0x7fc3e712</pre> 18d0>], [<matplotlib.axes. subplots.AxesSubplot object at 0x7fc3e70d 3b38>, <matplotlib.axes. subplots.AxesSubplot object at 0x7fc3e708</pre> 9d68>, <matplotlib.axes. subplots.AxesSubplot object at 0x7fc3e7ab bb00>]], dtype=object)



#### In [4]:

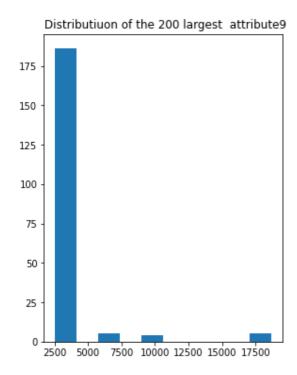
```
failure mean 0.000851446656063746
Failure mean for the 100 largest of attribute2: 0.025
Failure mean for the 100 largest of attribute3: 0.0
Failure mean for the 100 largest of attribute4: 0.025
Failure mean for the 100 largest of attribute7: 0.08
Failure mean for the 100 largest of attribute8: 0.08
Failure mean for the 100 largest of attribute9: 0.0
```

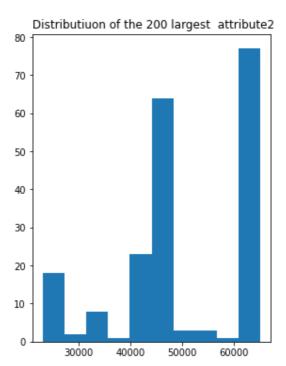
#### In [5]:

```
fig, axes = plt.subplots(nrows=1, ncols=2, figsize=(10, 6))
axes[0].hist(device_df['attribute9'].nlargest(200))
axes.flat[0].set( title=' Distributiuon of the 200 largest attribute9')
axes[1].hist(device_df['attribute2'].nlargest(200))
axes.flat[1].set( title=' Distributiuon of the 200 largest attribute2')
```

#### Out[5]:

[Text(0.5, 1.0, 'Distributiuon of the 200 largest attribute2')]

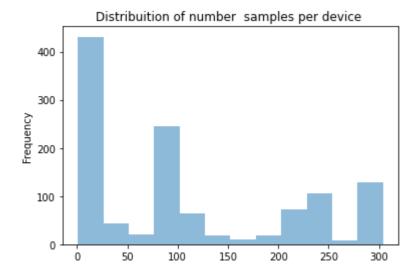




The outliers of the attributes 4, 7 and 8 are strongly corelated to the failure, and these values can mean that something is wrong with the device

#### In [6]:

```
Number of failure: 106 Number of not failure: 124388 | rate 1173 Number of devices : 1169  
Number of devices failure : 106  
Devices with less than 10 samples  
W1F0PNA5 9  
Z1F1AG5N 9  
Z1F0M7QD 9  
S1F0QZXV 9  
S1F0TNYF 7  
Name: device, dtype: int64
```



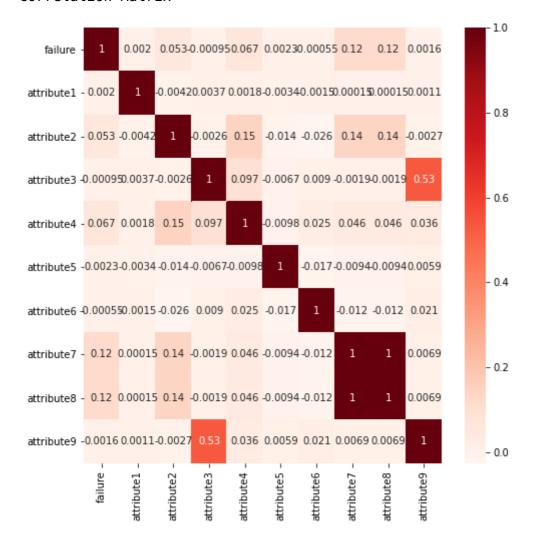
#### In [ ]:

#### In [7]:

```
import seaborn as sns
plt.figure(figsize=(8,8))
notascoora = device_df.corr()
sns.heatmap(notascoora, annot=True, cmap=plt.cm.Reds)
print('Correlation Matrix')
plt.show()
```

/home/leo/.local/lib/python3.6/site-packages/statsmodels/tools/\_tes ting.py:19: FutureWarning: pandas.util.testing is deprecated. Use t he functions in the public API at pandas.testing instead. import pandas.util.testing as tm

#### Correlation Matrix



#### In [8]:

```
device_df[device_df['attribute7'] !=device_df['attribute8']]
```

#### Out[8]:



#### **Data explore conclusions**

- The dataset is time series about failure of multiple devices.
- The two classes in the dataset failure and not failure is extremely unbalanced, for each failure there are 1173 not failure.
- · The number of samples per device is incostant
- The values of the Attribute7 and attribute8 are the same.
- The outliers of the attributes 4, 7 and 8 are strongly corelated to the failure, and these values could indicate that something is wrong with the device.

# Feature engineering

## Lag features aproche

The Lag feature is a classic technique for time series prediction problems. The simplest approach is add previous features (t-1), (t-2) .. to each sample in time (t).

#### In [9]:

```
import warnings
warnings.filterwarnings('ignore')
import pandas as pd
import numpy as np
device_df = pd.read_csv('device_failure.csv', encoding = "ISO-8859-1")

# number of lags fetures in the windows
number_lags = 7

device_df["date"] = pd.to_datetime(device_df["date"])
device_df["day_week"] = device_df['date'].dt.dayofweek

# since attribute8 = attribute7, one of them can be discarded
device_df = device_df.drop(['attribute8'], axis=1)

device_names = device_df.device.unique().tolist()
```

#### In [ ]:

#### In [10]:

```
# add lgs features to each row to create a device's data set
def get device dataste(device name, device df):
   device df = device df[device df['device'] == device name]
   column names =['attribute1', 'attribute2', 'attribute3', 'attribute4', 'attr
ibute5', 'attribute6', 'attribute7', 'attribute9']
   for column name in column names:
        for i in range(1, number_lags +1):
            coluna lag = column name+' '+ str((i) )
            device df[coluna lag] = device df[column name].shift(i)
   device df['failure f'] = device df['failure'].shift(-1)
   device df.drop(device df.tail(1).index,inplace=True)
   # discart the fists columns
   if device df.shape[0] < number lags +1 :</pre>
        device df = device df.tail(1)
   else:
        device df = device df.tail( device df.shape[0] - number lags )
   device df.fillna(0)
   device df = device df.drop(['date', 'device', 'failure'], axis=1)
    return device df
device data = get device dataste(device names[0], device df)
for device name in device names[1:]:
   data temp = get device dataste(device name, device df)
   device data = pd.concat([device data, data temp])
```

#### In [ ]:

```
In [11]:
```

```
# Let's check the correlation in
import seaborn as sns
import matplotlib.pyplot as plt
def print correlation(lag):
    column names =[ 'failure f']
    for i in range(1, 10):
        if i != 8 :
            column name = 'attribute' + str(i)
            if lag > 0 :
                column_name = column_name + '_' + str(lag)
            column names.append(column name)
    device data one lag = device data[column names]
    ## calcula matriz de correlacao
    coora = device data one lag.corr()
    return coora
coora= print correlation(0)
print("Failure coorelation of features with no lag ")
coora.head(1)
```

Failure coorelation of features with no lag

#### Out[11]:

```
        failure_f
        attribute1
        attribute2
        attribute3
        attribute4
        attribute5
        attribute6
        attribute6

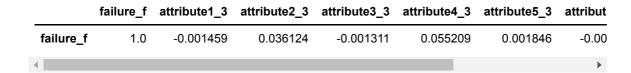
        failure_f
        1.0
        0.001272
        0.047923
        -0.001178
        0.067709
        0.001946
        -0.001089
        0.11408

        In [12]:
```

```
coora= print_correlation(3)
print("Failure coorelation of features with 3 lags")
coora.head(1)
```

Failure coorelation of features with 3 lags

#### Out[12]:



```
In [13]:
```

```
split rate =0.2
device_data_f = device_data[device_data['failure_f'] ==1]
print(device data f.shape)
device data not f = device data[device data['failure f'] ==0]
print(device data not f.shape)
print(' Unbalance data rate {:.2f} !!'.format( device data not f.shape[0]/ dev
ice data f.shape[0]))
from sklearn.model selection import train test split
train failure, test failure = train test split(device data f, test size=split ra
train not failure, test not failure = train test split(device data not f, test
size=split rate)
failure train size = train failure.shape[0] * 4
failure train size
(106, 66)
(116193, 66)
Unbalance data rate 1096.16
Out[13]:
336
In [ ]:
```

# Resampling

A widely adopted technique for dealing with highly unbalanced datasets is called resampling. It consists of removing samples from the majority class (under-sampling) and / or adding more examples from the minority class (over-sampling). Since, the rate of imbalance in our dataset is hight we adopted the two techniques together. Under-sampling the class of 'no failure' and over-sampling the 'failure' class As there are few points of failure, we adopt an integer as over-sampling rate in order to use the same weight for each point of failure during the training.

#### In [14]:

```
train_not_failure = train_not_failure.sample(n=failure_train_size, random_state=
1)
train_failure = train_failure.sample(n=failure_train_size, random_state=1, repla
ce=True)
final_train = pd.concat([train_failure, train_not_failure])
final_test = pd.concat([test_failure, test_not_failure])
print(final_train.shape)
print(final_test.shape)
print("Nuber of falures in the dataset test: ", test_failure.shape[0])

(672, 66)
(23261, 66)
Nuber of falures in the dataset test: 22
```

## Resolvers

#### Classifier candidates

- 1. Linerar Algorithms -> SVD is efficient and Versatile.
- 2. Neuron network LSTM is a good candidate to solve time series problem
- s, whenever I didn't achieve goods results using this technique, probability because the dataset has few points of failure.
- 3. Decision Tree could be too simple for the problem. \*
- 4. Ensemble methods appears to be more aproprieted, Randow florest and GradientBoosting are good options.
- in order to keep the document concise, the LSTM code is not in this notebook

# In [ ]:

#### In [15]:

```
## useful functions
import seaborn as sn
import pandas as pd
import matplotlib.pyplot as plt
from sklearn.metrics import confusion matrix
from sklearn.metrics import accuracy score
from sklearn.metrics import classification report
from sklearn.metrics import f1 score
#transfom the pandasFrame to x, y for train
def getDataset(df):
    df= df.dropna()
    label = df['failure f'].values
    X = df.drop(['failure_f'], axis = 1)
    Xmatrix = X.values
    return Xmatrix, label
x_train, label_train = getDataset(final_train)
x test, label test = getDataset(final test)
def printAcuracyDetail(classificador, x, true label ):
    predicted label = classificador.predict(x)
    confu = confusion matrix(true label, predicted label)
    TP = confu[1][1]
    TN = confu[0][0]
    FP = confu[0][1]
    FN = confu[1][0]
    accuracy = accuracy_score(true_label, predicted label)
    falures = np.count nonzero(true label == 1)
    not falures = np.count nonzero(true label == 0)
    # https://en.wikipedia.org/wiki/Precision and recall
    # true positive rate = TP / (TP + FN)
    # False positive rate = FP / (FP + TN)
    # False Negative Rate = FN ( FN + TP)
    # True Negative Rate = TN/ (TN +FP )
    TP_rate = TP / (TP + FN)
    FP rate = FP / (FP + TN)
    FN rate = FN / (FN + TP)
    TN rate = TN / ( TN +FP )
    print('
                    -Total acuracy {:.3f}%'.format( accuracy* 100 ))
    print('
                    -True positives {} | True positive rate {:.3f}%'.format(
TP, TP_rate * 100
                  ))
    print('
                    -False positives {} | False positive rate {:.3f}%'.format(
FP, FP_rate * 100 ))
    print('
                    -True negatives {} | True negatives rate {:.3f}% '.format
(TN, TN_rate* 100 ))
                    -False negatives {} | False negatives rate {:.3f}% '.format
    print('
(FN, FN rate* 100 ))
def getF1Acuracy(classificador, x, v true ):
    y pret treino = classificador.predict(x)
```

```
f1_s = f1_score(y_true, y_pret_treino, average='macro')
return f1_s
```

#### In [16]:

```
from sklearn import svm
from sklearn.pipeline import make pipeline
from sklearn.preprocessing import StandardScaler
from sklearn.svm import NuSVC
#svm classificlf = svm.SVC()
svm classificlf = svm.SVC(kernel='rbf')
#svm classificlf = make pipeline(StandardScaler(), NuSVC())
svm classificlf.fit(x train, label train)
trainf1= getF1Acuracy( svm classificlf, x train, label train)
           train Acuracy {:.2f} testes Acuracy {:.2f} ".format(svm classific)
f.score(x_train, label_train) , svm_classificlf.score(x_test, label_test)) )
         train F1-Score {:.2f} teste F1-Score {:.2f} ".format(getF1Acuracy( s
vm classificlf, x train, label train) , getF1Acuracy( svm classificlf, x test, l
abel test)) )
print("\n
             Results for the train dataset ")
printAcuracyDetail(svm_classificlf,x_train , label_train )
             Results for the test dataset ")
printAcuracyDetail(svm classificlf,x test , label test )
    train Acuracy 0.69 testes Acuracy 0.68
    train F1-Score 0.69 teste F1-Score 0.41
```

```
Results for the train dataset
```

- -Total acuracy 69.008%
- -True positives 217 | True positive rate 67.812%
- -False positives 100 | False positive rate 29.851%
- -True negatives 235 | True negatives rate 70.149%
- -False negatives 103 | False negatives rate 32.188%

#### Results for the test dataset

- -Total acuracy 68.331%
- -True positives 8 | True positive rate 36.364%
- -False positives 7329 | False positive rate 31.638%
- -True negatives 15836 | True negatives rate 68.362%
- -False negatives 14 | False negatives rate 63.636%

#### In [17]:

```
from sklearn import ensemble
from sklearn import datasets
from sklearn.utils import shuffle
from sklearn.metrics import mean squared error
from sklearn.ensemble import GradientBoostingClassifier
from sklearn.model selection import GridSearchCV
from sklearn.model selection import train test split
# funcap para calcula f1-dcore
from sklearn.metrics import f1 score
def boostingGridResolve(X train, y train, X test, y test):
    parameters = {
        "learning rate": [ 0.05, 0.1],
            "max_depth":[ 2, 4, 6],
        "subsample":[0.4],
        "n estimators":[ 10, 15]
    }
    clf = GridSearchCV(GradientBoostingClassifier(), parameters, cv=4, n jobs=-1
)
    clf.fit(X train, y train)
    trainf1= getF1Acuracy( clf, X_train, y_train)
    trainf1 teste= getF1Acuracy( clf, X test, y test)
               train Acuracy {:.2f} testes Acuracy {:.2f} ".format(clf.score(
X_train, y_train) , clf.score(X_test, y_test)) )
               train F1-Score {:.2f} teste F1-Score {:.2f} ".format(getF1Acurac
    print("
y( clf, X train, y train) , getF1Acuracy( clf, X test, y test)) )
    print("best params ", clf.best params )
    return clf , trainf1
GB Classifier ,trainf1 = boostingGridResolve(x_train, label_train,x_test, label
_test
print("\n
              Results for the train dataset
printAcuracyDetail(GB Classifier,x train , label train )
              Results for the test dataset ")
printAcuracyDetail(GB_Classifier,x_test , label_test )
```

```
train Acuracy 0.98 testes Acuracy 0.93
    train F1-Score 0.98 teste F1-Score 0.49
best_params_ {'learning_rate': 0.1, 'max_depth': 6, 'n_estimators':
15, 'subsample': 0.4}
    Results for the train dataset
         -Total acuracy 98.015%
         -True positives 310 | True positive rate
                                                     96.875%
         -False positives 3 | False positive rate 0.896%
         -True negatives 332 | True negatives rate 99.104%
        -False negatives 10 | False negatives rate 3.125%
    Results for the test dataset
         -Total acuracy 93.022%
        -True positives 17 | True positive rate
                                                    77.273%
         -False positives 1613 | False positive rate 6.963%
         -True negatives 21552 | True negatives rate 93.037%
         -False negatives 5 | False negatives rate 22.727%
```

<sup>-</sup>Total acuracy 91.134% -True positives 17 | True positive rate 80.952% -False positives 2052 | False positive rate 8.857% -True negatives 21117 | True negatives rate 91.143% -False negatives 4 | False negatives rate 19.048% 100,

#### In [24]:

```
from sklearn import ensemble
from sklearn import datasets
from sklearn.utils import shuffle
from sklearn.metrics import mean squared error
from sklearn.ensemble import RandomForestRegressor
def randonForestResolve(X train, y train, X test, y test ):
    from sklearn.model selection import GridSearchCV
    # Set the parameters by cross-validation
    parameters = {'n estimators': [ 100, 150],
                  'max depth': [ 5, 10],
                  'min samples split': [0.1, 0.4],
                  'min samples leaf': [1, 3]
    clf = GridSearchCV(ensemble.RandomForestClassifier(), parameters, cv=5, n j
obs=-1, verbose=1)
    clf.fit(X_train, y_train)
    print(" train Acuracy {:.2f} testes Acuracy {:.2f} ".format(clf.score(
X_train, y_train) , clf.score(X_test, y_test)) )
             train F1-Score {:.2f} teste F1-Score {:.2f} ".format(getF1Acurac
    print("
y( clf, X train, y train) , getF1Acuracy( clf, X test, y test)) )
    print("best params ", clf.best params )
    return clf
rf classificatior = randonForestResolve(x_train, label_train,x_test, label_test
print("\n
              Results for the train dataset ")
printAcuracyDetail(rf_classificatior,x_train , label_train )
              Results for the test dataset ")
printAcuracyDetail(rf classificatior,x test , label test )
```

Fitting 5 folds for each of 16 candidates, totalling 80 fits

[Parallel(n\_jobs=-1)]: Using backend LokyBackend with 8 concurrent workers.

[Parallel(n\_jobs=-1)]: Done 80 out of 80 | elapsed: 2.8s finis hed

train Acuracy 0.90 testes Acuracy 0.91
 train F1-Score 0.90 teste F1-Score 0.49
best\_params\_ {'max\_depth': 10, 'min\_samples\_leaf': 1, 'min\_samples\_
split': 0.1, 'n estimators': 150}

#### Results for the train dataset

- -Total acuracy 89.618%
- -True positives 280 | True positive rate 87.500%
- -False positives 28 | False positive rate 8.358%
- -True negatives 307 | True negatives rate 91.642%
- -False negatives 40 | False negatives rate 12.500%

#### Results for the test dataset

- -Total acuracy 91.120%
- -True positives 18 | True positive rate 81.818%
- -False positives 2055 | False positive rate 8.871%
- -True negatives 21110 | True negatives rate 91.129%
- -False negatives 4 | False negatives rate 18.182%

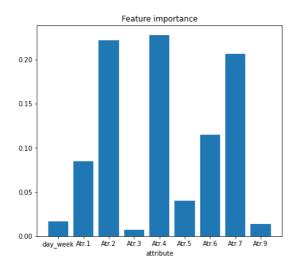
#### In [19]:

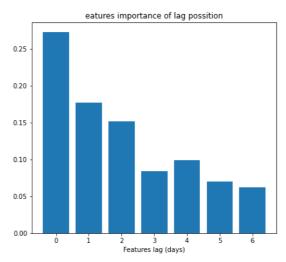
```
# get the importance of the featureregarding all lags
basecolumns = ['attribute1', 'attribute2', 'attribute3', 'attribute4', 'attribut
e5', 'attribute6', 'attribute7', 'attribute9']
colunmsList = device data f.columns.tolist()
rf classificatior.best estimator .feature importances
def getColum importance(base feature):
    indexes = [colunmsList.index(base feature)];
    column importances = rf classificatior.best estimator .feature importances [
colunmsList.index(base feature)]
    for i in range (1, number lags):
        column importances += rf classificatior.best estimator .feature importan
ces_[colunmsList.index(base_feature + '_' + str(i))]
    return column importances
columns importance = []
columns importance.append( rf classificatior.best estimator .feature importances
_[colunmsList.index('day week')])
for basecolumn in basecolumns:
    columns importance.append( getColum importance(basecolumn))
# get the importance of all fature regaring a especific lag
basecolumns = ['attribute1', 'attribute2', 'attribute3', 'attribute4', 'attribut
e5', 'attribute6', 'attribute7', 'attribute9']
colunmsList = device data f.columns.tolist()
rf classificatior.best estimator .feature importances
def getlag importance(lag):
    if lag > 0 :
        suffix = '_' + str(lag )
    else:
        suffix =''
    lag importance = 0
    for basecolumn in basecolumns:
        lag importance += rf classificatior.best estimator .feature importances
[colunmsList.index(basecolumn + suffix)]
    return lag importance
lags importance = []
for lag in range(0, number_lags):
    lags importance.append( getlag importance(lag))
fig, axes = plt.subplots(nrows=1, ncols=2, figsize=(15, 6))
axes[0].bar(['day_week', 'Atr.1','Atr.2','Atr.3','Atr.4','Atr.5','Atr.6','Atr.7'
,'Atr.9'] , columns_importance)
axes.flat[0].set(xlabel='attribute', title='Feature importance')
axes[1].bar(range(0,number lags), lags importance)
```

axes.flat[1].set(xlabel='Features lag (days)', title='eatures importance of lag
possition')

#### Out[19]:

[Text(0.5, 0, 'Features lag (days)'),
Text(0.5, 1.0, 'eatures importance of lag possition')]





#### In [ ]:

In [ ]:

# **Results**

# The following table compares the metrics of the The GradientBoosting and RandomForest Algorithms for the test dataset

	vector machine	GradientBoosti RandomForest		
Acuracy	68%	93%	91%	
True positive rate	36%	77%	82%	
False positive rate	32 %	6.9 %	8.8 %	
False negative rate	64%	22.7%	18.2%	

# **Conclusions**

- The data set is extremely unbalanced, with incostant number of samples per device and few samples of failure.
- · The LSTM approche didn't achived good results.
- In order to use shallow classifiers two feature engineering have been aplyed: lag features and resampling .
- Sinse the dataset has few samples of failures (22 in test dataset) and the split process is randomic, the accuracy has a variation of 10% from one training to another
- The results show that GradientBoosting performed similarly to RandonForest, with a small advantage for RandonForest which is more stable and presents better results for the test dataset. Below the final results achieved by the randonForestResolve model:
  - Acuracy 91 %
  - True positives rate 82%
  - False positives rate 8.8%
  - False negatives rate 18.2%

In [ ]:			