A company has two different machines, X and Y, each of which fills empty cups with coffee. The manager is investigating the volumes of coffee, x and y, measured in appropriate units, in the cups filled by machines X and Y respectively. She chooses a random sample of 50 cups filled by machine X and a random sample of 40 cups filled by machine Y. The volumes are summarised as follows.

$$\Sigma x = 15.2 \qquad \Sigma x^2 = 5.1 \qquad \Sigma y = 13.4 \qquad \Sigma y^2 = 4.8$$

The manager claims that there is no difference between the mean volume of coffee in cups filled by machine X and the mean volume of coffee in cups filled by machine Y.

Test the manager's claim at the 10% significance level. [9]