



ITEM NO.	PART NUMBER	QTY.
1	Angle pose base plane 1	1
2	M8 base screw 2	1
3	M8 base washer 3	1
4	base threaded insearts 4	1
5	lamp base 5	1
6	biding pin 6	4
7	tube (M3 threaded bar holder) 8	1
8	M3 threded bar 7	1
9	threaded insert for lamp nase uppper screws 9	2
10	m5 14.5mm screw	2
11	washer for upper screws of lamp base 10	2
12	Part1^Angle pose final	1
13	Part2^Angle pose final	1
14	outer wodden arms 11	2
15	Part3^Angle pose final	1
16	screw 3mm into biding pin of outer arms 12	2
17	threaded bar M5 54mm 13	1
18	Angle poise connector 15	1
19	washer for M5 threaded bar 16	2
20	Part4^Angle pose final	1
21	Thumb screw M5 17	2
22	threaded bar M5 22mm 14	1
23	1st tyer inner metal arm 18	1
24	3mm x 10 mm rod 19	2
25	2nd tyer inner arm 20	1
26	M8 Allen bolt short 22	1
27	M8 Allen bolt head 23	2
28	M8 Allen bolt long 21	1
29	Angle poise Yoke 25	1
30	3mm yoke refill cylinder rod 24	1
31	wire holder 31	4
32	Angle poise lampshade Reinforcement 28	1
33	reinforcement m5 threaded insearts 29	2
34	York M5 screw 26	2
35	Anglepoise lamphead 27	1
36	light fitting 30	1

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION		
DRAWN		NAME	SIGNATURE	DATE			TITLE:			
CHK'D										
APP'VD										
MFG										
Q.A.										
							MATERIAL:		DWG. NO.	
							WEIGHT:		SCALE:1:5	
									SHEET 1 OF 1	

General Assembly drawing