The distribution of DC and AC power throughout the system is accomplished through the use of power distribution buses. These "buses" as they are called are actually common terminals from which individual electrical circuits get their power. [Figure 14-9]

Buses are usually named for what they power (avionics bus, for example) or for where they get their power (right generator bus, battery bus). The distribution of DC and AC power is often divided into functional groups (buses) that give priority to certain equipment during normal and emergency operations. Main buses serve most of the airplane's electrical equipment. Essential buses feed power to equipment having top priority. [Figure 14-10]

Multiengine turboprop airplanes normally have several power sources—a battery and at least one generator per engine. The electrical systems are usually designed so that any bus can be energized by any of the power sources. For example, a typical system might have a right and left generator buses powered normally by the right and left engine-driven generators. These buses are connected by a normally open switch, which isolates them from each other. If one generator fails, power is lost to its bus, but power can be restored to that bus by closing a bus tie switch. Closing this switch connects the buses and allows the operating generator to power both.

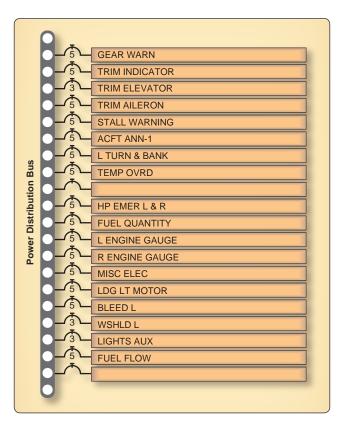


Figure 14-9. Typical individual power distribution bus.

Power distribution buses are protected from short circuits and other malfunctions by a type of fuse called a current limiter. In the case of excessive current supplied by any power source, the current limiter opens the circuit and thereby isolates that power source and allows the affected bus to become separated from the system. The other buses continue to operate normally. Individual electrical components are connected to the buses through circuit breakers. A circuit breaker is a device that opens an electrical circuit when an excess amount of current flows.

## **Operational Considerations**

As previously stated, a turboprop airplane flies just like any other piston engine airplane of comparable size and weight. It is the operation of the engines and airplane systems that makes the turboprop airplane different from its piston engine counterpart. Pilot errors in engine and/or systems operation are the most common cause of aircraft damage or mishap. The time of maximum vulnerability to pilot error in any gas turbine engine is during the engine start sequence.

Turbine engines are extremely heat sensitive. They cannot tolerate an over temperature condition for more than a very few seconds without serious damage being done. Engine temperatures get hotter during starting than at any other time. Thus, turbine engines have minimum rotational speeds for introducing fuel into the combustion chambers during startup. Vigilant monitoring of temperature and acceleration on the part of the pilot remain crucial until the engine is running at a stable speed. Successful engine starting depends on assuring the correct minimum battery voltage before initiating start or employing a ground power unit (GPU) of adequate output.

After fuel is introduced to the combustion chamber during the start sequence, "light-off" and its associated heat rise occur very quickly. Engine temperatures may approach the maximum in a matter of 2 or 3 seconds before the engine stabilizes and temperatures fall into the normal operating range. During this time, the pilot must watch for any tendency of the temperatures to exceed limitations and be prepared to cut off fuel to the engine.

An engine tendency to exceed maximum starting temperature limits is termed a hot start. The temperature rise may be preceded by unusually high initial fuel flow, which may be the first indication the pilot has that the engine start is not proceeding normally. Serious engine damage occurs if the hot start is allowed to continue.

A condition where the engine is accelerating more slowly than normal is termed a hung start or false start. During a hung start/false start, the engine may stabilize at an engine