$\label{eq:condition} \ensuremath{(2R.4R)-di[2.2'-(3.3'-di-amyl-5.5'-dimethoxy-1.1'-biphenyl)} \\ \ensuremath{]-2.4-pentyldiphosphite\ having\ the\ formula:}$

 $(2R,4R)\text{-}di[2,2'\text{-}(3,3'\text{-}di\text{-}tert\text{-}butyl\text{-}}5,5'\text{-}dimethyl\text{-}1,1'\text{-}biphenyl)]\text{-}2,4-pentyldiphosphite having the formula:}$

(2R,4R)-di[2,2'-(3,3'-di-tert-butyl-5,5'-diethoxy-1,1'-55\$ biphenyl)]-2,4-pentyldiphosphite having the formula: