

CLARIFICATION No: 2

Publication Ref: NEAR/ANK/2020/EA-OP/0056

Subject: Supply of Equipment for Final Stop Before Climbing the Ladder: Mantar Cultivation and Technology Commercialization Center

	<p>monitoring and thermal compensation software and hardware”.</p> <p>This specification, with the other required specifications is specific to the brand DMG MORI. For fair competition, we kindly request you to remove it.</p>	<p>conducted, requested technical specifications are available in more than one eligible product.</p> <p>The specifications remain unchanged.</p>
Q15	<p>Item 1.1.34. specification required; “The machine control shall have active vibration control and active chatter control for the spindle”.</p> <p>This item vastly reduce the possible systems to be reduced at the tender to some specific purpose equipment. In order to increase competition between leading manufacturers, we kindly request you to remove this item.</p>	<p>Based on the comprehensive market research conducted, requested technical specifications are available in more than one eligible product.</p> <p>The specifications remain unchanged.</p>
Q16	<p>Item 1.1.36. specification required; “The controller shall include interpolation turning, drilling, threading, contouring, grooving, pocketing cycles”.</p> <p>This specification, with the other required specifications is specific to the brand DMG MORI. For fair competition, please change it as</p> <p>“The controller shall include drilling, threading, contouring, grooving, pocketing cycles”</p>	<p>Based on the comprehensive market research conducted, requested technical specifications are available in more than one eligible product.</p> <p>The specifications remain unchanged.</p>
Q17	<p>Item 1.1.38. specification required; “The machine shall be provided with all the operation modes, including open-door operation with hand wheel control”.</p> <p>We kindly inform the Contracting Authority that according to CE regulations, open-door operation is prohibited. Therefore, we kindly request you to change mentioned specification as follows;</p> <p>“The machine shall be provided with all the operation modes, including operation with hand wheel control”</p>	<p>CE Regulations do not prevent open-door operation of machinery; the regulations prevent open-door machining. As stated in 1.4.2.2. of DIRECTIVE 2006/42/EC, interlocking movable guards must “prevent the start of hazardous machinery functions until they are closed”. However, the CE directive does not prevent the use of moving axis while the door is open, which is not a hazardous function and is standard procedure on almost all CNC machines for part setup.</p> <p>The specifications remain unchanged.</p>