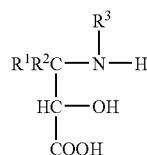




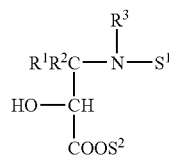
US 20060135784A1

(19) **United States**(12) **Patent Application Publication**
MURAO et al.(10) **Pub. No.: US 2006/0135784 A1**(43) **Pub. Date: Jun. 22, 2006**(54) **PROCESS FOR PRODUCING
3-AMINO-2-HYDROXYPROPIONIC ACID
DERIVATIVES**(75) Inventors: **Hiroshi MURAO**, Kako-gun (JP);
Koki Yamashita, Kobe-shi (JP);
Toshihiro Takeda, Takasago-shi (JP);
Yasuyoshi Ueda, Himeji-shi (JP)

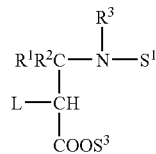
Correspondence Address:

FOLEY AND LARDNER LLP
SUITE 500
3000 K STREET NW
WASHINGTON, DC 20007 (US)(73) Assignee: **KANEKA CORPORATION**(21) Appl. No.: **11/276,222**(22) Filed: **Feb. 17, 2006****Related U.S. Application Data**(62) Division of application No. 10/312,208, filed on Jan.
28, 2003, filed as 371 of international application No.
PCT/JP01/05440, filed on Jun. 26, 2001.(30) **Foreign Application Priority Data**Jun. 26, 2000 (JP) 2000-190949
May 23, 2001 (JP) 2001-154074**Publication Classification**(51) **Int. Cl.**
C07D 263/38 (2006.01)
C07D 263/04 (2006.01)
(52) **U.S. Cl.** **548/229; 562/557**(57) **ABSTRACT**The present invention provides a process for preparing
3-amino-2-hydroxypropionic acid derivatives (1) which
does not use dangerous reagents, is economically advanta-geous, and is suitable for an industrial production, which
process comprises:treating N-protected-3-amino-2-hydroxypropionic acid
derivatives (2) having a steric configuration at 2-posi-
tion carbon reverse to that of derivatives (1) with a
leaving group-introducing agent to convert into N-pro-
tected-3-aminopropionic acid derivatives (3),then treating the derivatives with a basic substance to
convert into substituted-3-amino-2-hydroxypropionic
acid derivatives (4) having an inverted steric configu-
ration at 2-position carbon,and then converting the derivatives into 3-amino-2-hy-
droxypropionic acid derivatives (1).

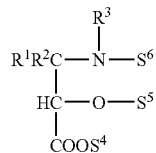
(1)



(2)



(3)



(4)