

Figure 13-59. *Features of a two piece aircraft wheel found on a modern airliner.*

Wheel Construction

The typical modern two-piece aircraft wheel is cast or forged from aluminum or magnesium alloy. The halves are bolted together and contain a groove at the mating surface for an o-ring, which seals the rim since most modern aircraft utilize tubeless tires. The bead seat area of a wheel is where the tire actually contacts the wheel. It is the critical area that accepts the significant tensile loads from the tire during landing. To strengthen this area during manufacturing, the bead seat area is typically rolled to prestress it with a compressive stress load.