

■ INTERNATIONAL – Save the trees

Sodexo Benefits and Rewards Services launched a global initiative to move to electronic processes to improve efficiency and reduce the Company's ecological footprint. Involving 21 countries, the global "Save the Trees" challenge shows that big results can be achieved just by changing individual printing practices with business partners (suppliers, clients, affiliates).

By investing in and implementing new electronic solutions, such as e-contracts, web ordering, e-invoices, electronic workflows, e-pay slips and e-banking, Sodexo reached its target of reducing printed materials by 25% by September 2013.

KEY FIGURE

As of Fiscal 2013, **67%** of paper disposables were certified sustainable.

2.3.4.2 ENERGY AND EMISSIONS PRACTICES

Working toward its commitment to reduce its carbon footprint in all countries and at sites where it operates by 2020, Sodexo joined with the WWF to develop a unique tool to quantify current emissions.

Sodexo is working to set a carbon reduction, including Scope 1, 2 and 3* emissions and to create meaningful actions with both clients and supplier partners.

Because an accepted methodology did not exist for its agricultural supply chain or client sites, Sodexo worked closely with WWF to create new tools to estimate and measure emissions based on recent peer reviewed lifecycle assessments. The tool has been used to evaluate the supply chain in 14 countries (Australia, Belgium, Brazil, Canada, Chile, Finland, France, Germany, Italy, Netherlands, Spain, Sweden, the UK and the U.S.) In addition to measuring emissions, the tool is also used to identify hotspots for action and set achievable targets.

* Emissions generated directly and indirectly by an entity can be classified into "scopes," based on the source of the emissions:

- scope 1: direct greenhouse gas (GHG) emissions from sources that are owned or controlled by the entity;
- scope 2: indirect GHG emissions resulting from the generation of electricity, heating and cooling;
- scope 3: indirect GHG emissions from sources not owned or directly controlled by the entity but related to the entity's activities.