

Parachute Rigger Handbook



U.S. Department
of Transportation

Federal Aviation
Administration



	Single needle light duty drop feed	Single needle medium duty needle feed			Zigzag medium duty	Bar tack	Harne machine du
Singer	31-15	111W151	111W151	112W116	17W15	68 or 69 class	7-1
Consaw	292R	N/A	206RB-4	333RB-1	199R-2A	N/A	71
Juki	DLN-415		LU-563	LH-515			
Brother		B-791					
Mitsubishi	DB-130	DY-340-12	LU2-400	LT2-220	LZ-780-11		
Pfaff					138	3334	