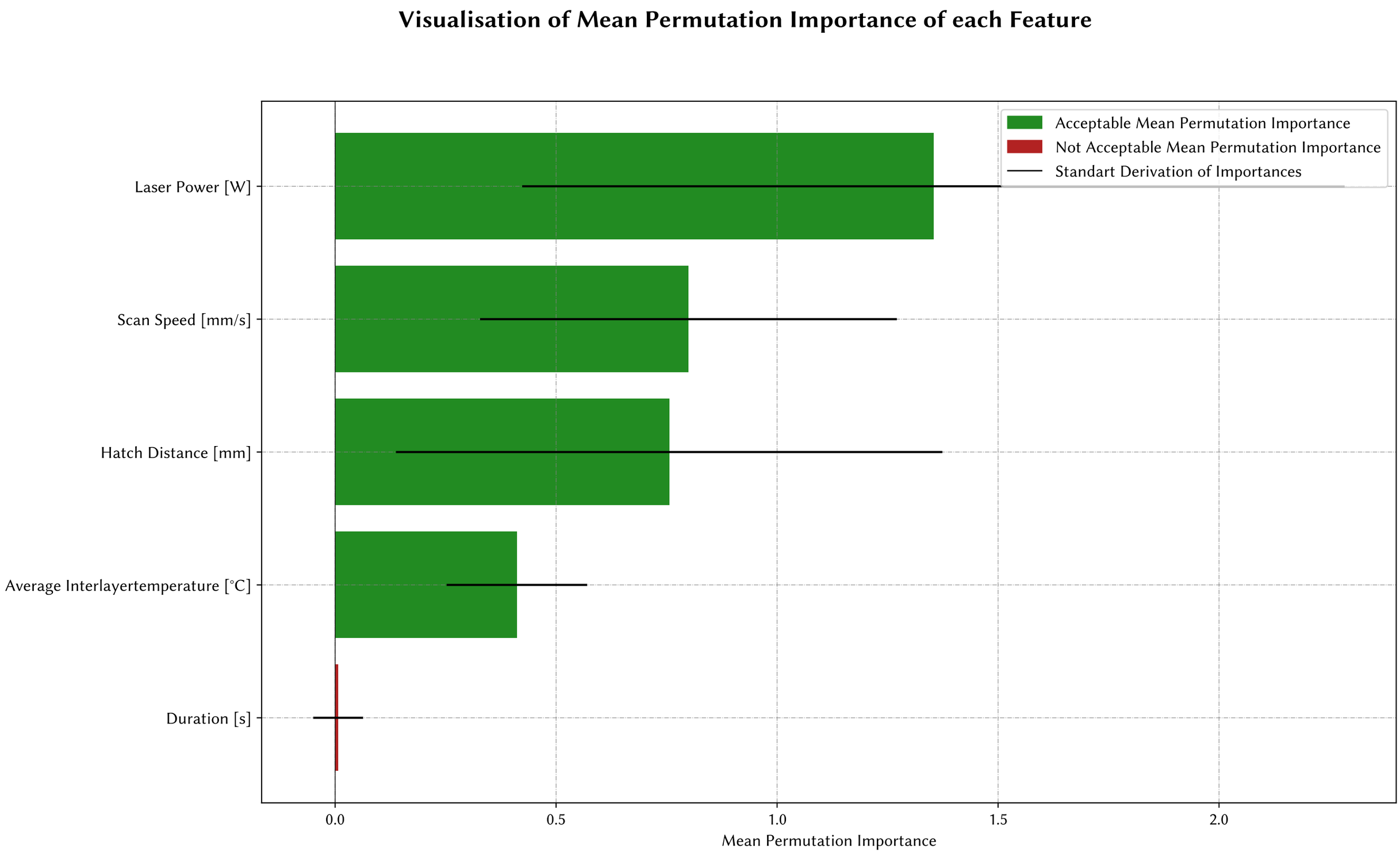
Visualisation of Mean Permutation Importance of each Feature
Acceptable Mean Permutation Importance
Not Acceptable Mean Permutation Importance
Standart Derivation of Importances
Laser Power [W]
Scan Speed [mm/s]
Hatch Distance [mm]
Average Interlayertemperature [°C]
Duration [s]
0.0
0.5
1.0
1.5
2.0
Mean Permutation Importance