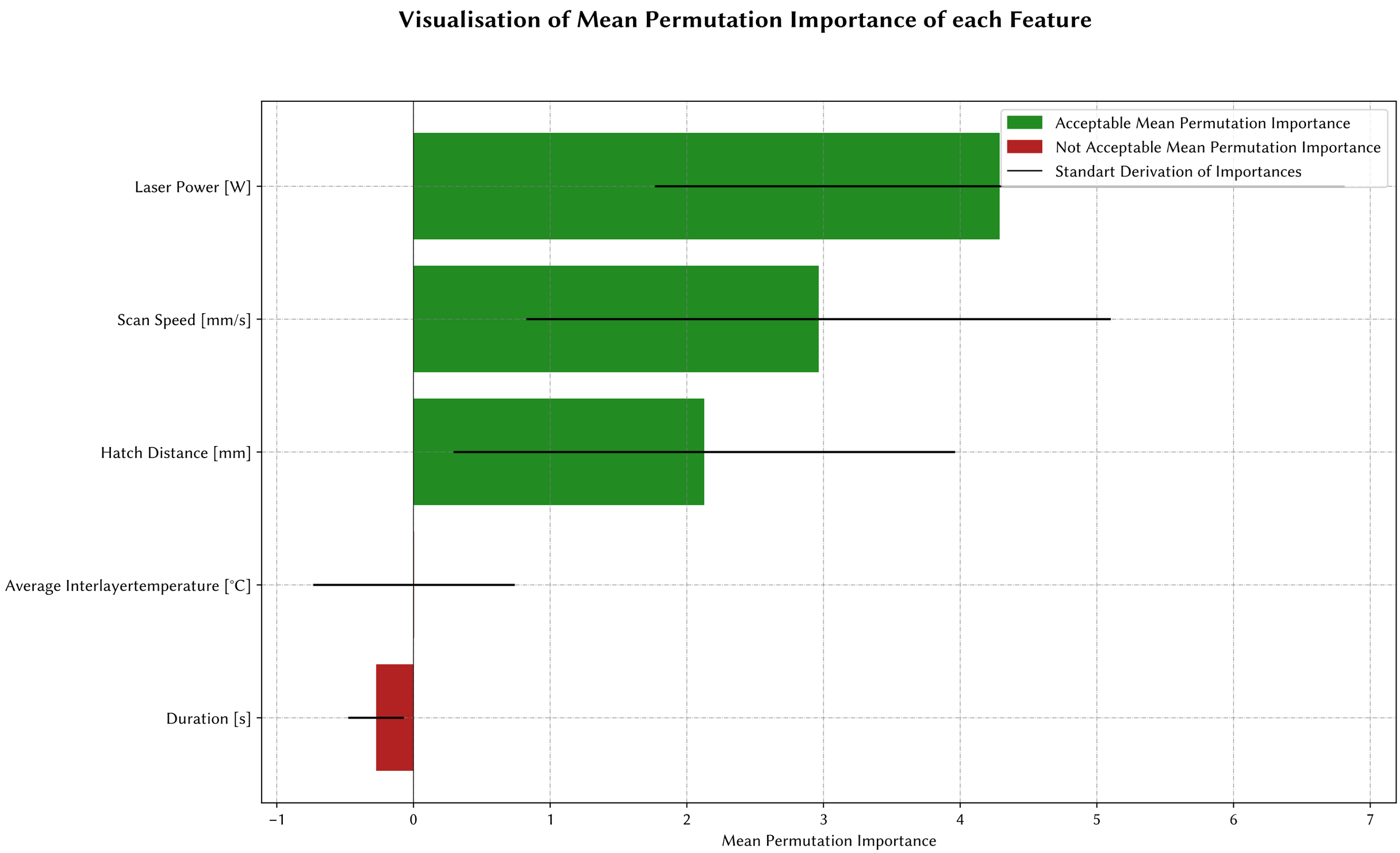
Visualisation of Mean Permutation Importance of each Feature
Acceptable Mean Permutation Importance
Not Acceptable Mean Permutation Importance
Standart Derivation of Importances
Laser Power [W]
Scan Speed [mm/s]
Hatch Distance [mm]
Average Interlayertemperature [°C]
Duration [s]
−1
0
1
2
3
4
5
6
7
Mean Permutation Importance