Totally Integ								
analogPl	c / PLC 1 [CPI	U 314C-2 DP]/	Program blo	cks				
Main [OB1		0 0						
Main Propertie	S							
General								
Name	Main	Number	1	Туре	ОВ	Language	LAD	
Numbering	Manual		-			,		

Comment

Family

Maximum cycle time of OB1 (milliseconds)

Date and time OB1 started

cle)"					
Version 0.1	User-defined ID)			
Main					
Name	Data type	Offset	Default value	Comment	
▼ Temp					
OB1_EV_CLASS	Byte	0.0		Bits $0-3 = 1$ (Coming event), Bits $4-7 = 1$ (Event class 1)	
OB1_SCAN_1	Byte	1.0		1 (Cold restart scan 1 of OB 1), 3 (Scan 2-n of OB 1)	
OB1_PRIORITY	Byte	2.0		Priority of OB Execution	
OB1_OB_NUMBR	Byte	3.0		1 (Organization block 1, OB1)	
OB1_RESERVED_1	Byte	4.0		Reserved for system	
OB1_RESERVED_2	Byte	5.0		Reserved for system	
OB1_PREV_CYCLE	Int	6.0		Cycle time of previous OB1 scan (milliseconds)	
OB1 MIN CYCLE	Int	8.0		Minimum cycle time of OB1 (milliseconds)	

10.0

12.0

20.0

Int

Bool

Date_And_Time

Network 1:

OB1_MAX_CYCLE

OB1_DATE_TIME

useBiolar Constant

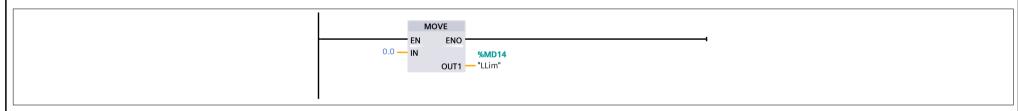
Information

"Main Program Sweep (Cy- Author

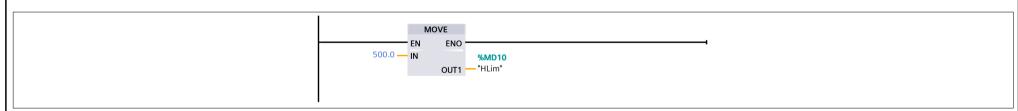
Title

```
MOVE
EN ENO
%IW752
"inSensor"—
IN OUT1 — "mInSensor"
```

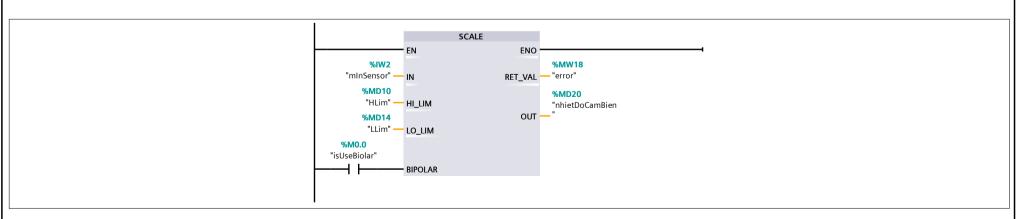
Network 2:



Network 3:



Network 4:



Network 5:

Press start stop

