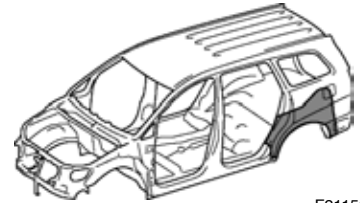


# QUARTER WHEEL HOUSING OUTER PANEL (ASSY)

## REPLACEMENT

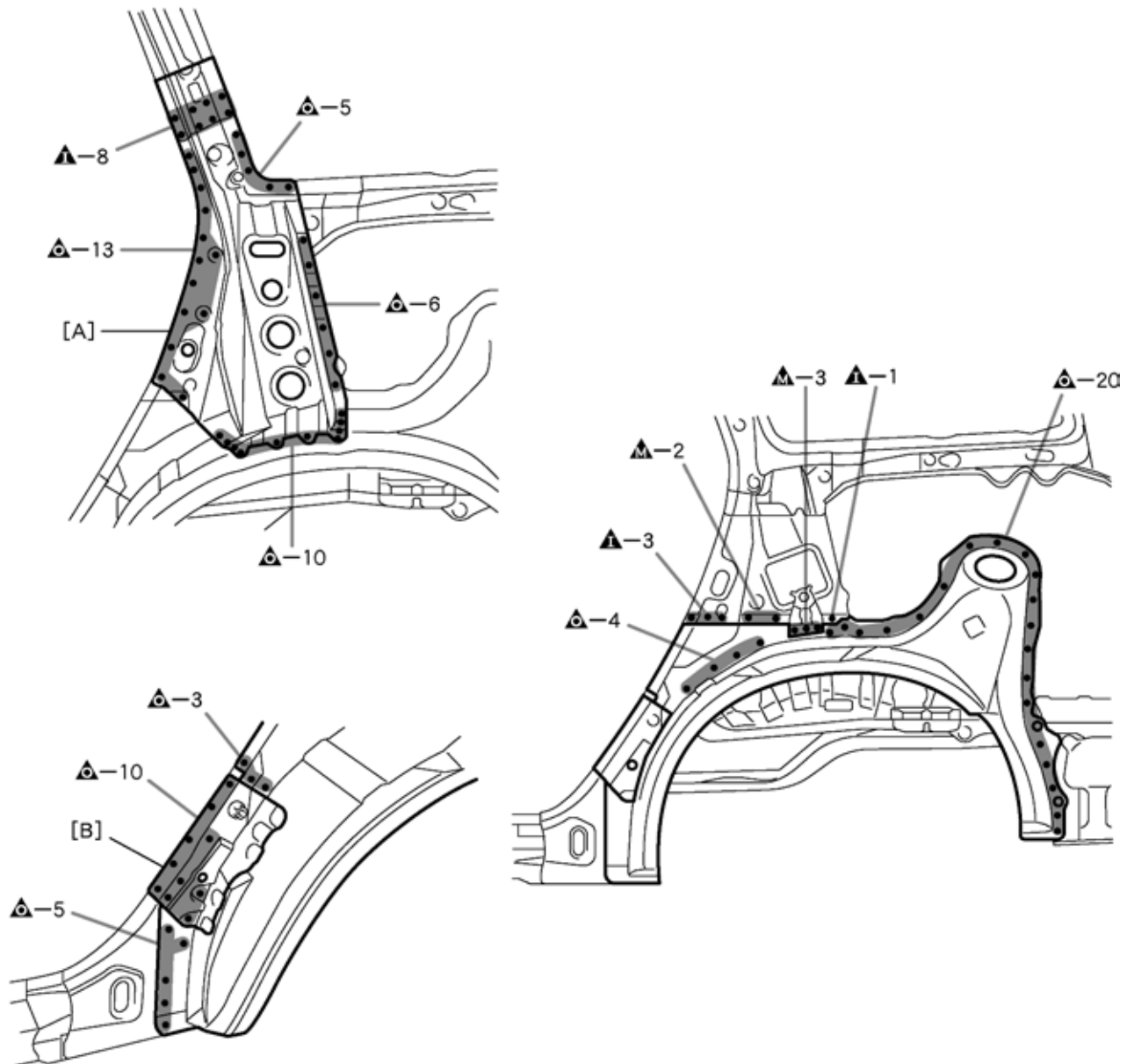
With the quarter panel removed.



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## REMOVAL

[LH]



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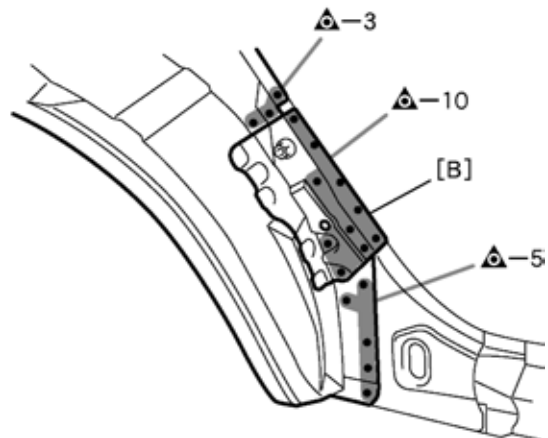
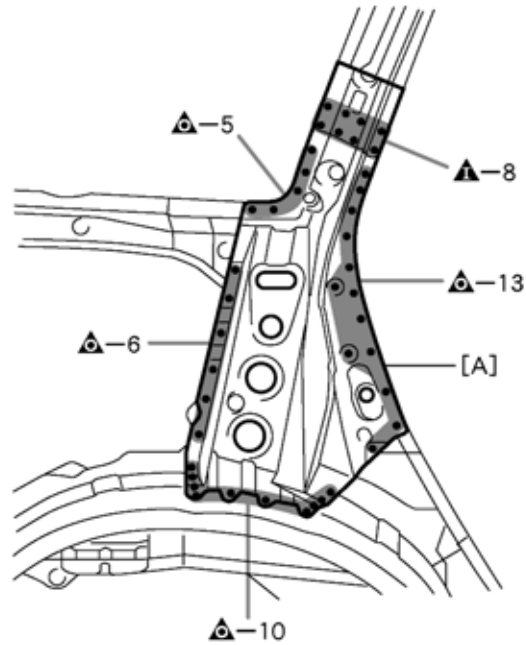
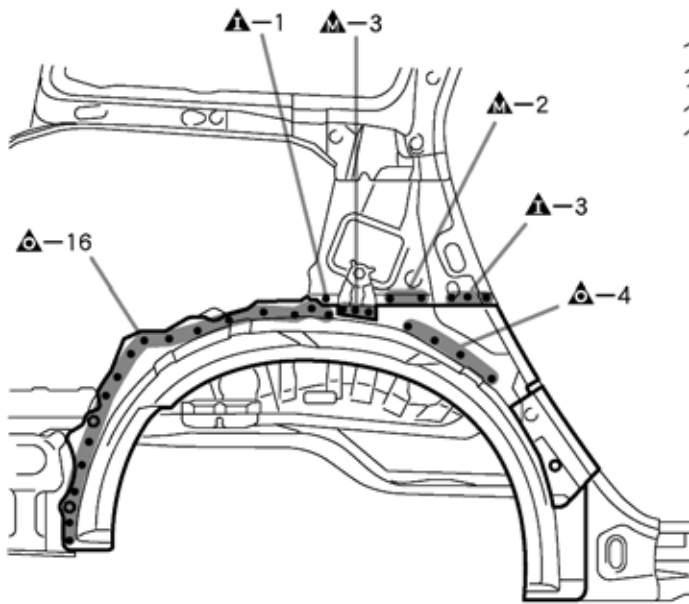
## POINT

- 1 After removing [A], remove the quarter wheel housing outer panel.
- 2 Remove the [B] at the same time.

## PART NAME

[A] Quarter Inner Panel      [B] Seat Belt Anchor To Quarter Wheel Housing Reinforce

[RH]



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**POINT**

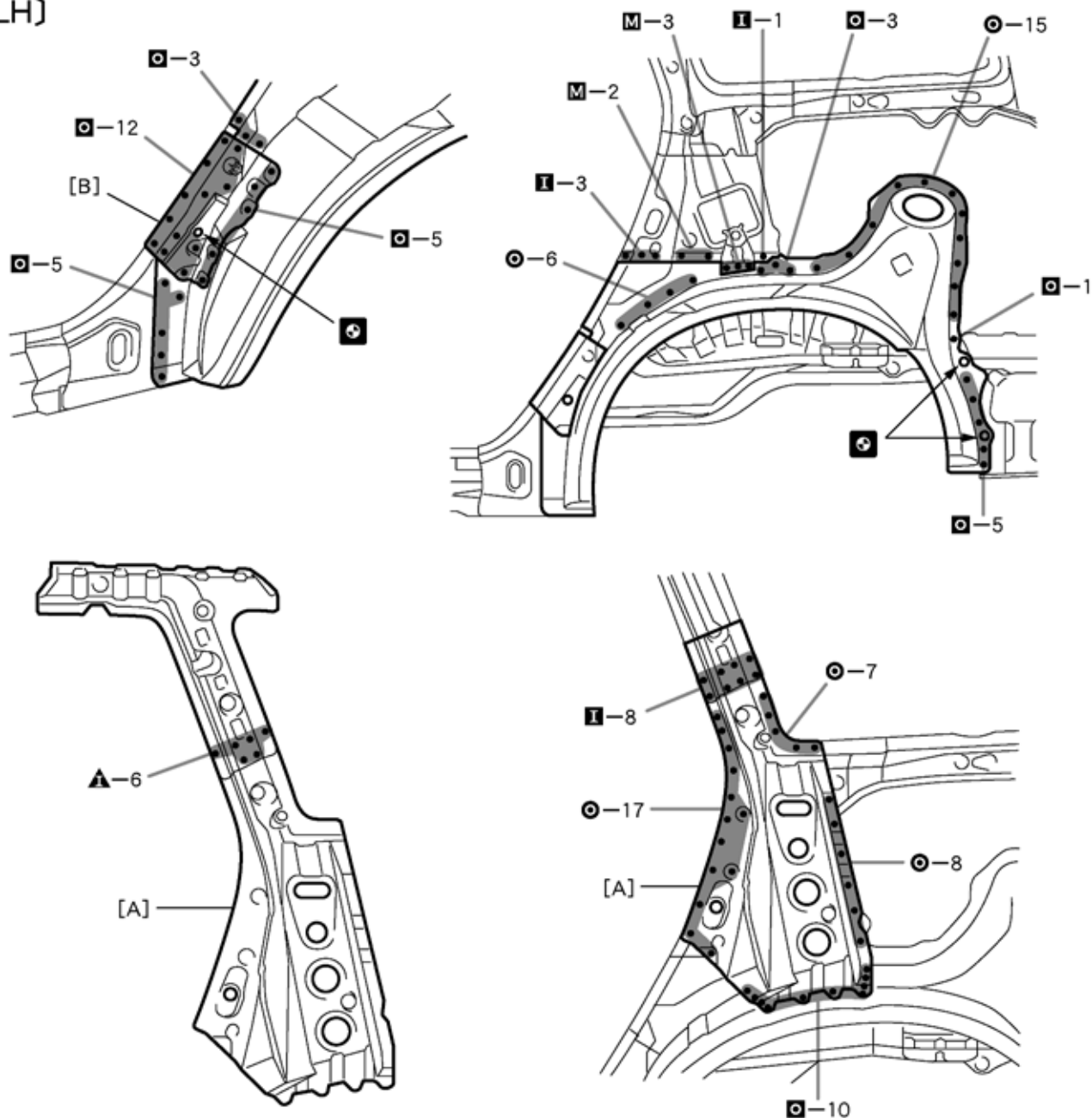
- 1 After removing [A], remove the quarter wheel housing outer panel.
- 2 Remove the [B] at the same time.

**PART NAME**

[A] Quarter Inner Panel      [B] Seat Belt Anchor To Quarter Wheel Housing Reinforce

**INSTALLATION**

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.

**(LH)**

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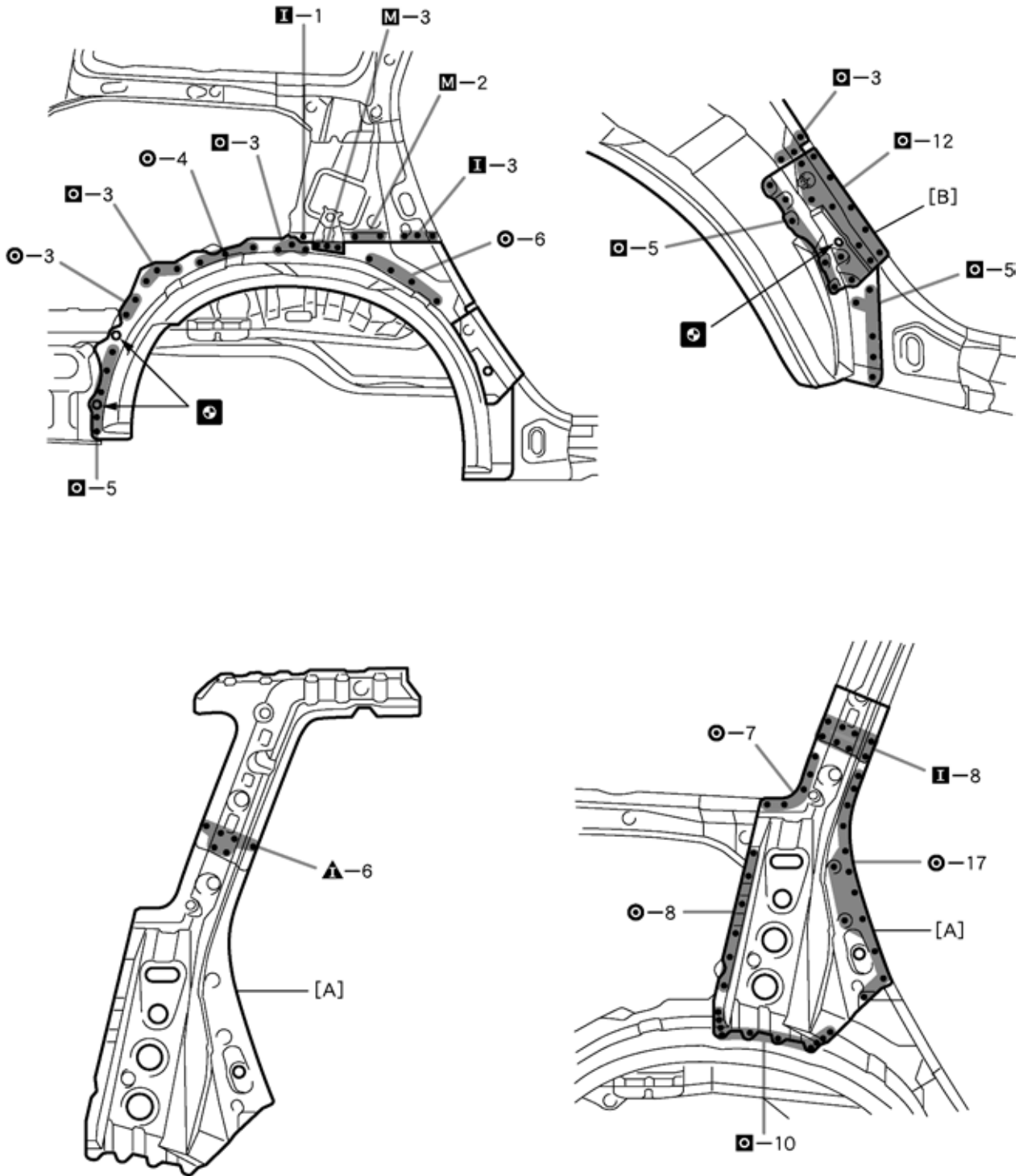
**POINT**

- 1 After welding the quarter wheel housing outer panel to the vehicle side, install the [A].

**PART NAME**

- [A] Quarter Inner Panel      [B] Seat Belt Anchor To Quarter Wheel Housing Reinforce

[RH]



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**POINT**

1 After welding the quarter wheel housing outer panel to the vehicle side, install the [A].

**PART NAME**

[A] Quarter Inner Panel      [B] Seat Belt Anchor To Quarter Wheel Housing Reinforce