

REAR FLOOR PAN (CUT)

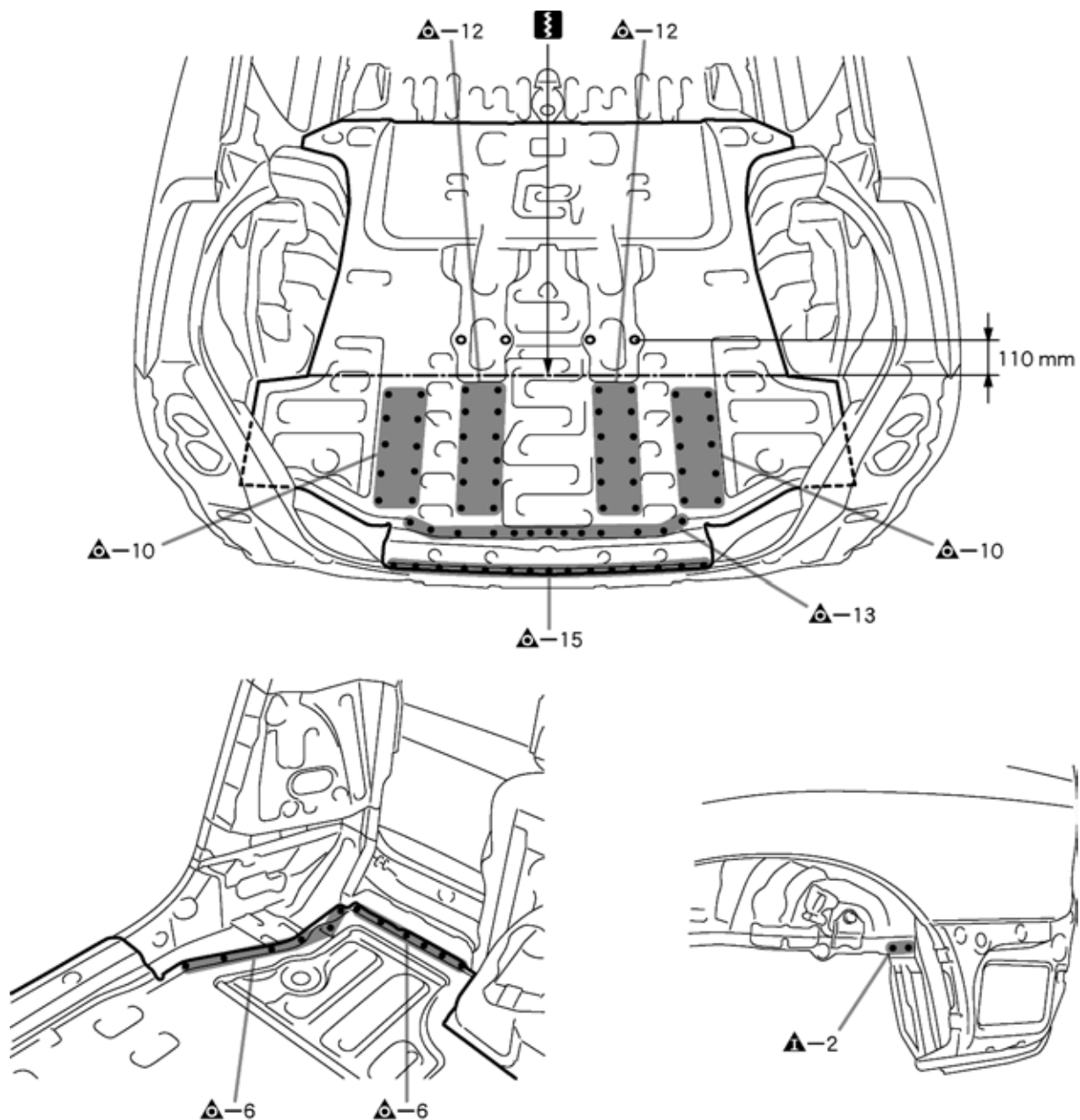
REPLACEMENT

With the lower back upper gusset removed.



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REMOVAL

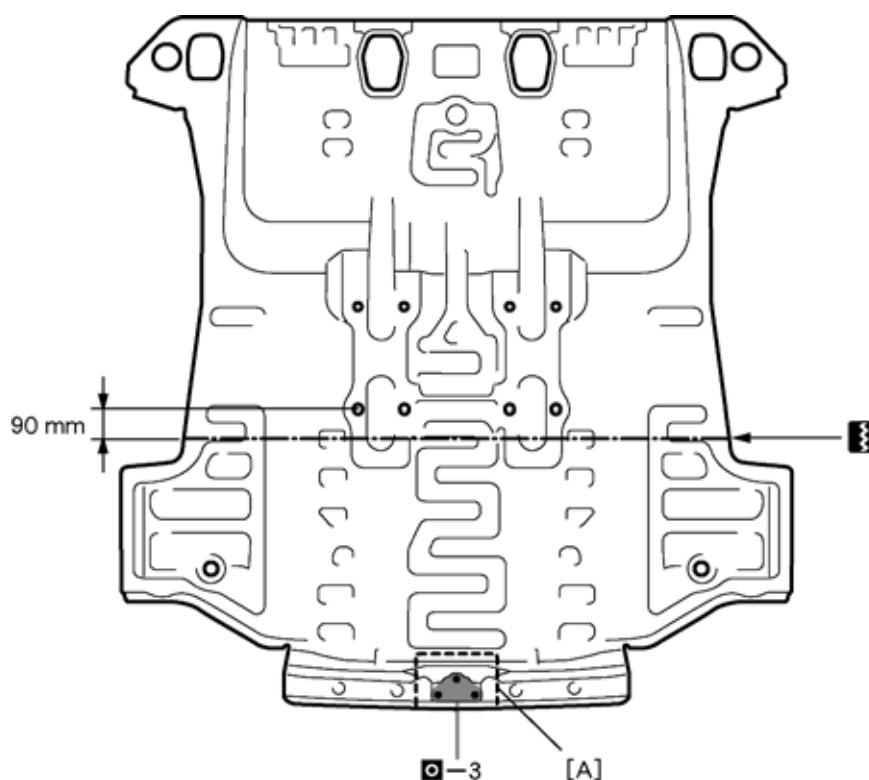


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110 mm (4.33 in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



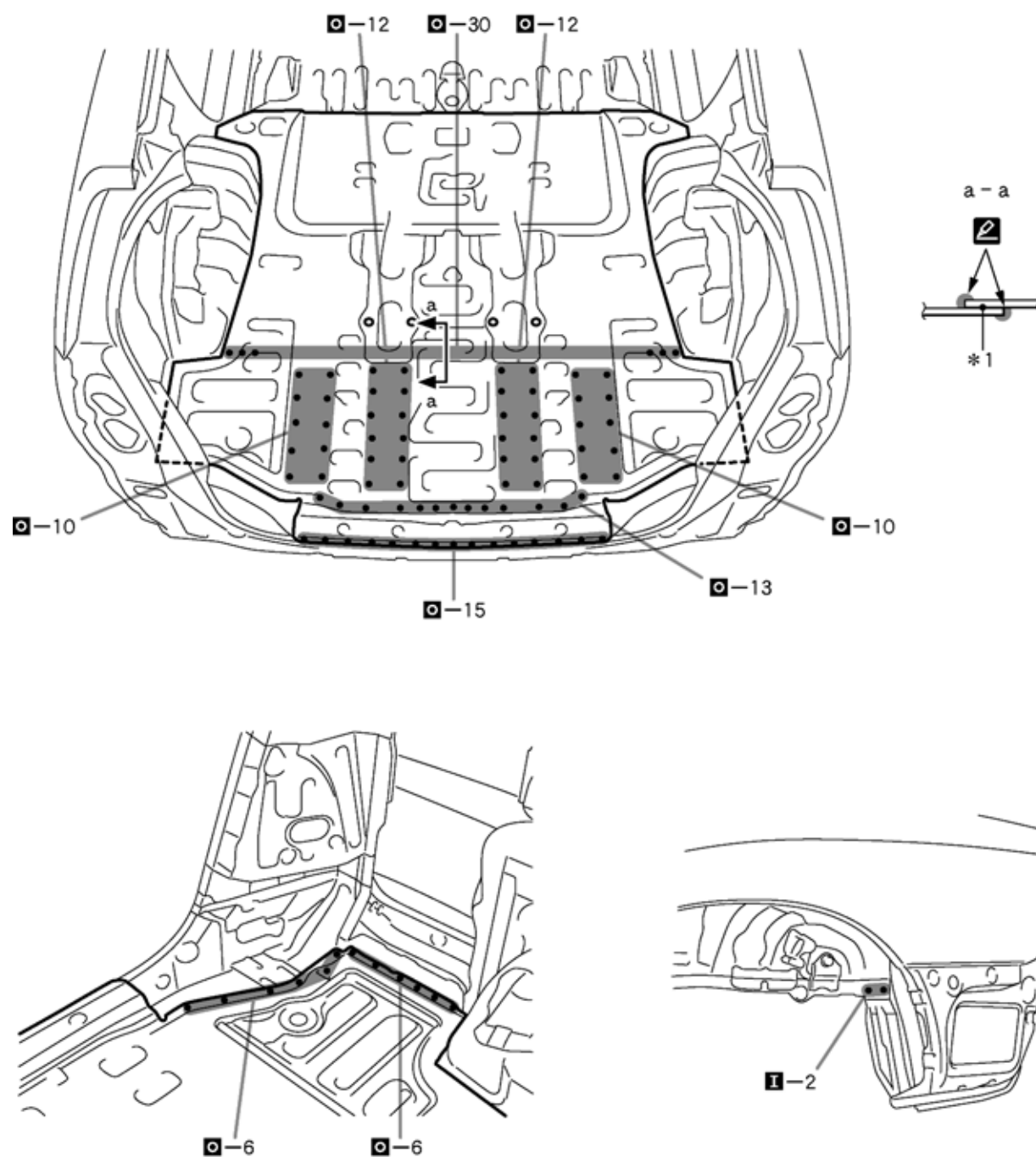
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POINT

- 1 Cut the new part so that it overlaps the previous cut location by approximately 20 mm (0.79 in.).

PART NAME

[A] Body Lower Back Panel Reinforce
90 mm (3.54 in.)



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POINT

- 1 *1: Plug weld the overlapping portion of the new part.

HINT:

- 1) Be sure the portion to be welded are aligned and not loose.
- 2 Coat the overlapping opening portion from the both sides with body sealer.