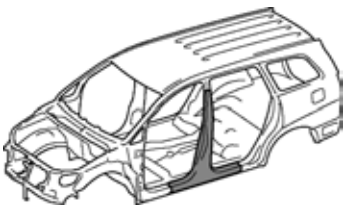


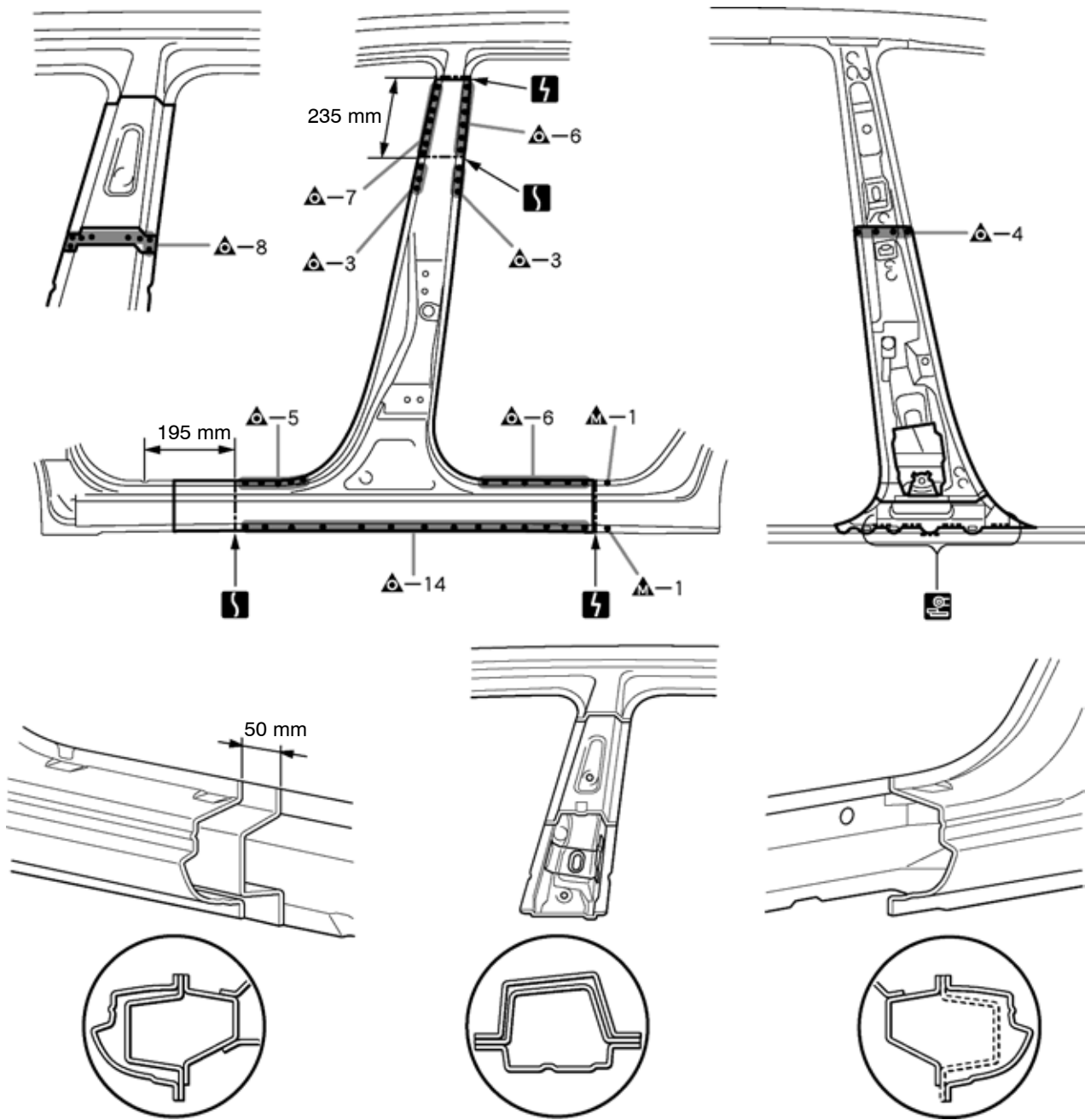
CENTER BODY PILLAR (CUT)

REPLACEMENT



F21135A

REMOVAL



F24062

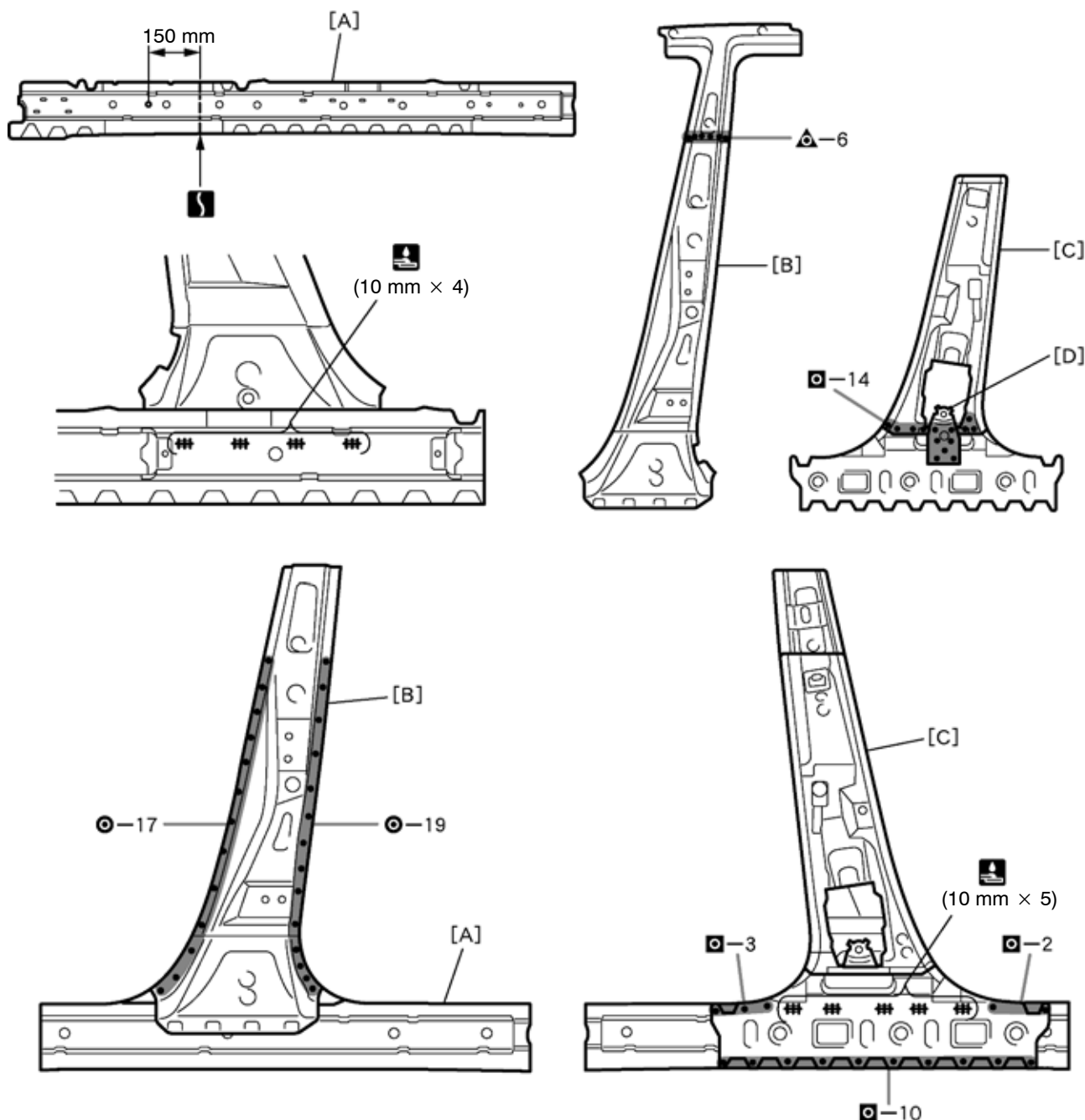
50 mm (1.97 in.)

195 mm (7.68 in.)

235 mm (9.25 in.)

# INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



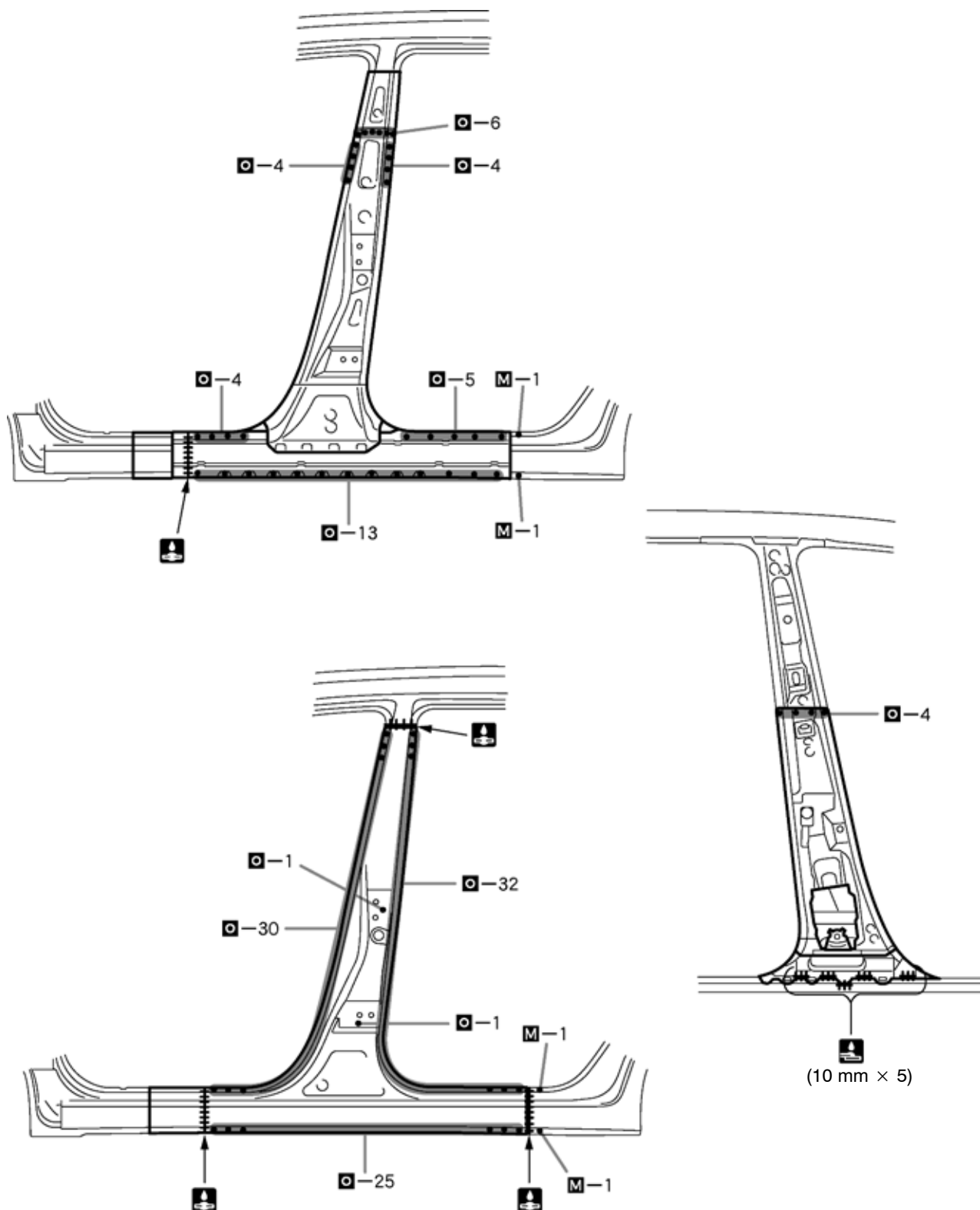
F24063

## POINT

- 1 Before temporarily installing the new parts, weld the [A], [B], [C] and [D] with standard points.

## PART NAME

[A] Rocker Outer Reinforce	[B] Center Body Pillar Upper Reinforce
[C] Center Body Inner Pillar	[D] Belt Anchor To Center Pillar Lower Reinforcement
10 mm (0.39 in.)	150 mm (5.91 in.)



F24064

**POINT**

- 1 Inspect the fitting of the front door and rear door, etc., before welding, since this affects the appearance of the finish.
- 2 After welding the reinforcement to the vehicle side, install the outer panel.

10 mm (0.39 in.)