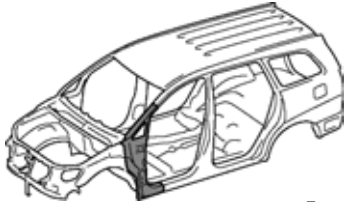
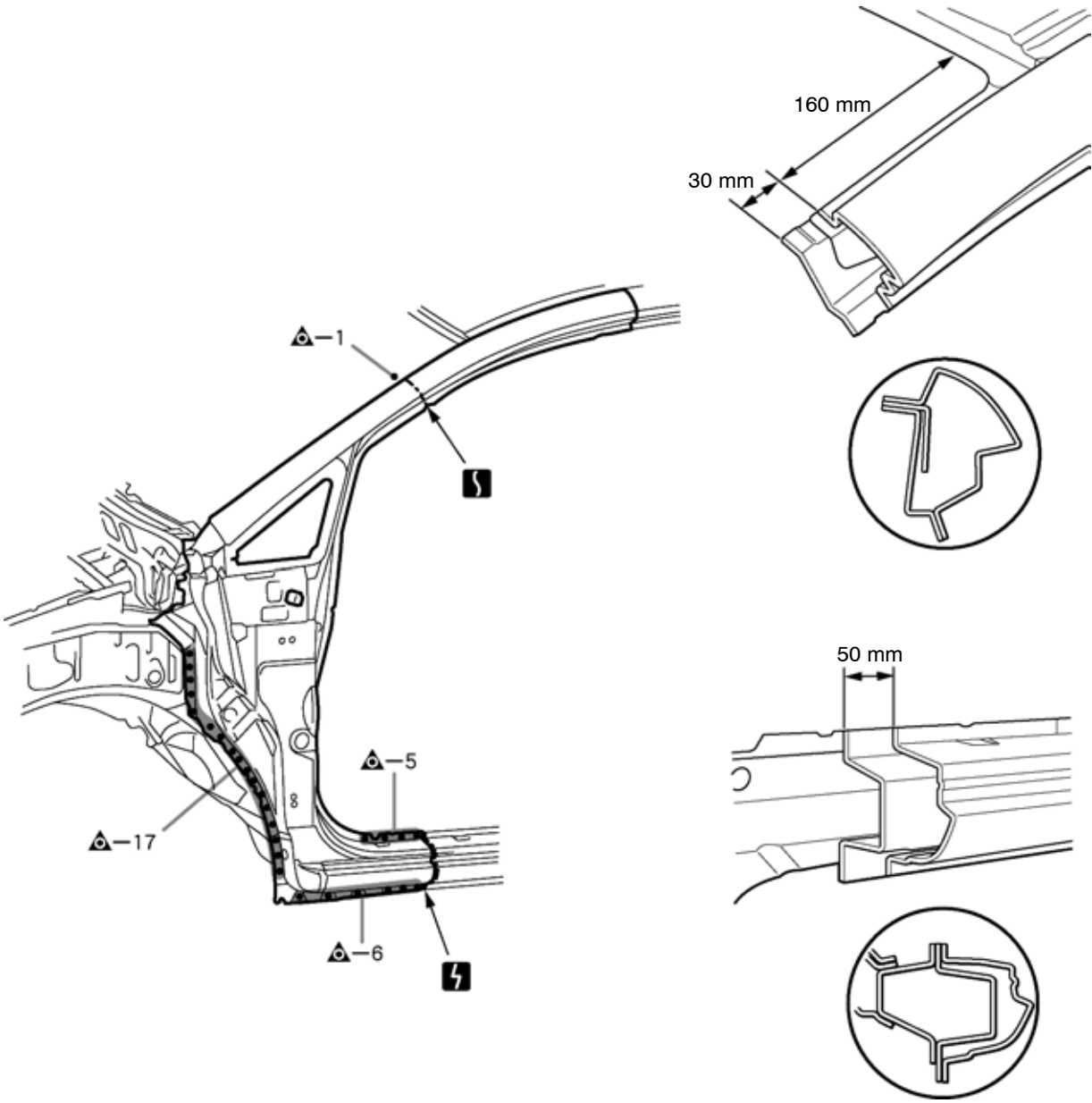
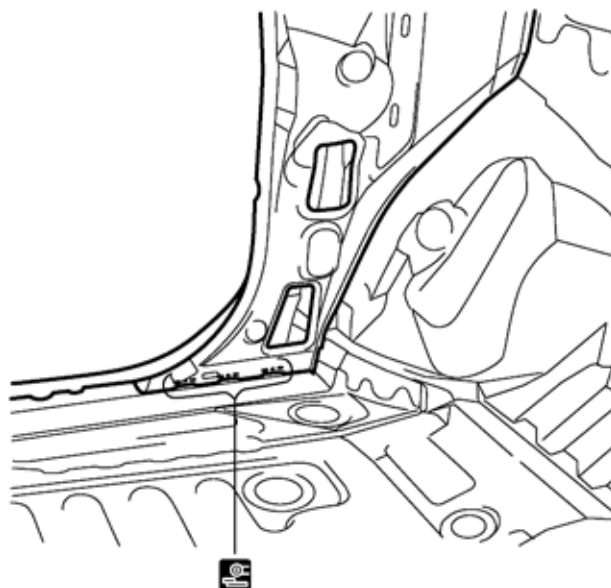
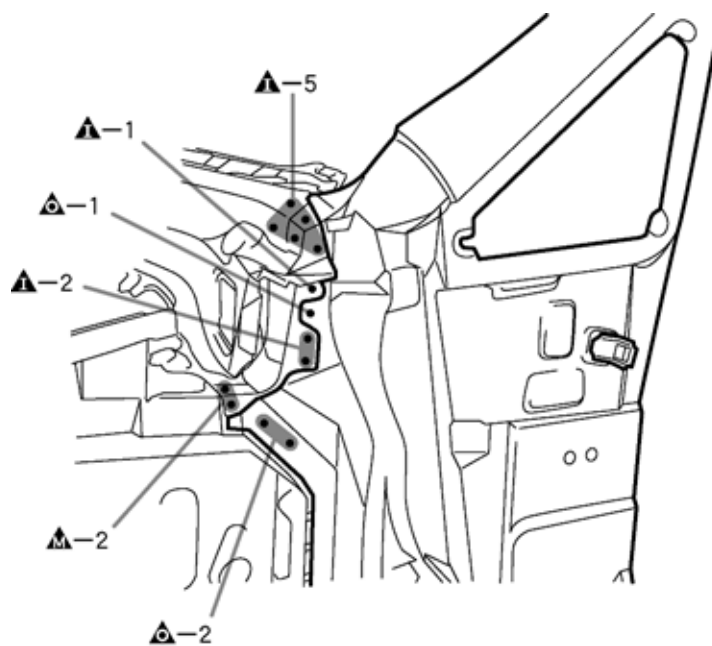


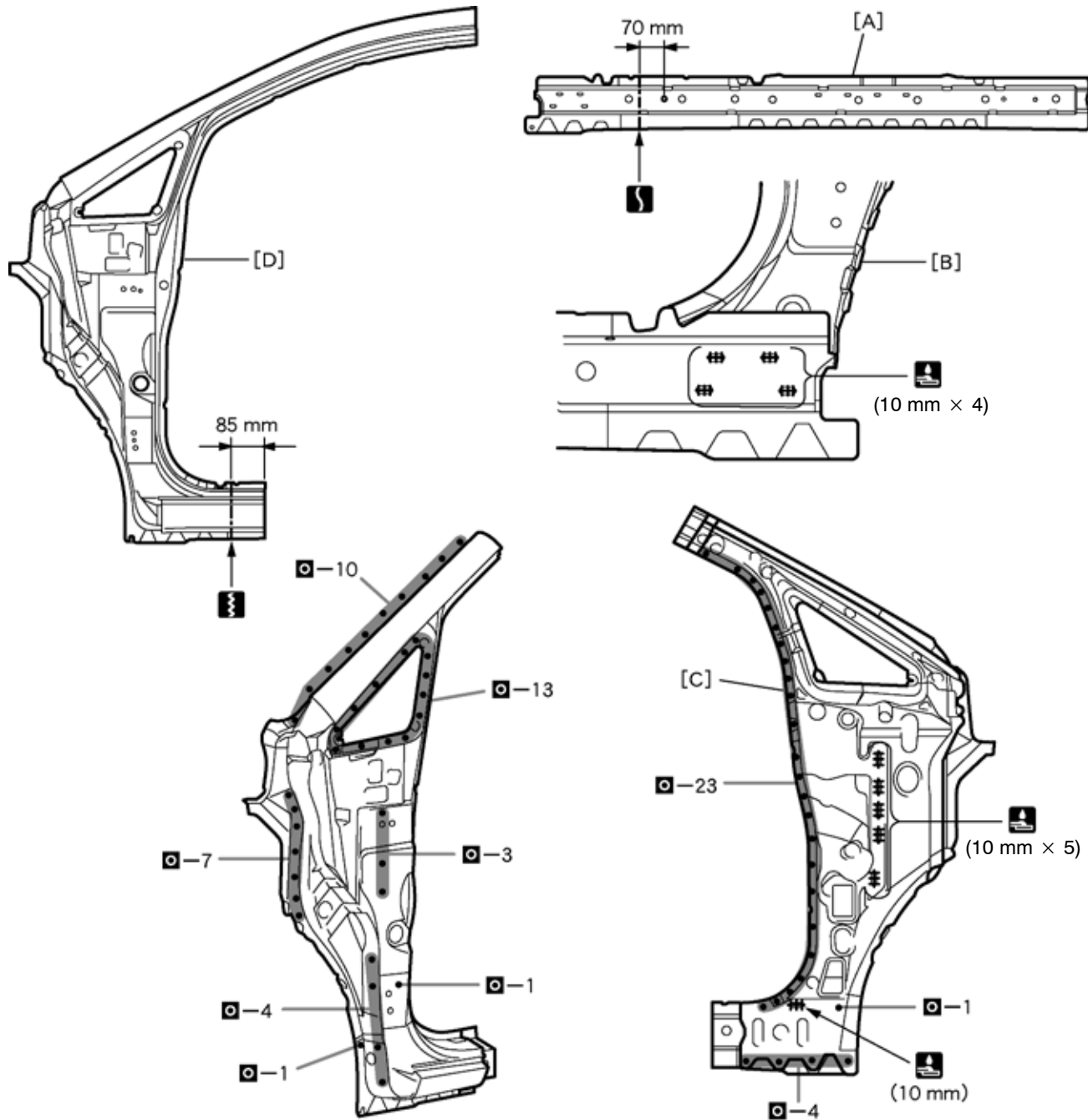
FRONT BODY PILLAR (CUT)	 F21131A
REPLACEMENT With the cowl top side inner panel removed.	

REMOVAL  F24060



INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



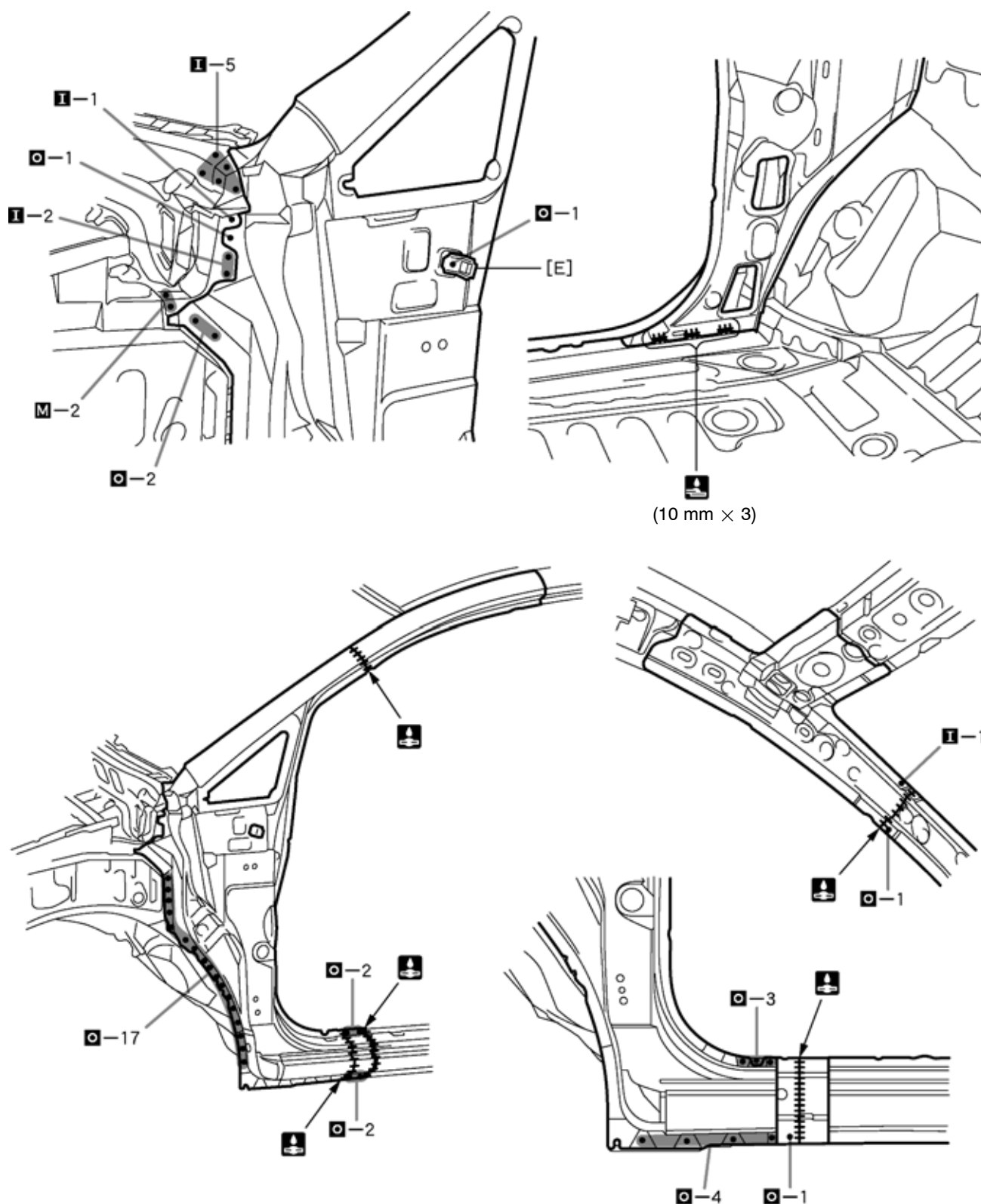
F21133

POINT

- 1 Before temporarily installing the new parts, weld the [A], [B], [C] and [D] with standard points.

PART NAME

- | | |
|-----------------------------|---------------------------------------|
| [A] Rocker Outer Reinforce | [B] Front Body Pillar Lower Reinforce |
| [C] Front Body Inner Pillar | [D] Outer Panel |
| 10 mm (0.39 in.) | 70 mm (2.76 in.) |
| | 85 mm (3.35 in.) |



F24061

POINT

- 1 Inspect the fitting of the front door, front fender and windshield glass, etc., before welding, since this affects the appearance of the finish.

PART NAME

[E] Front Fender Rear Bracket
10 mm (0.39 in.)