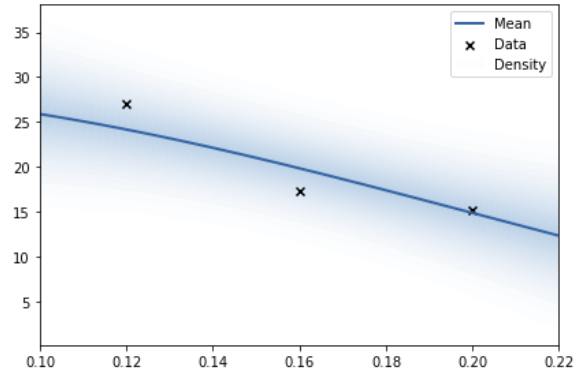
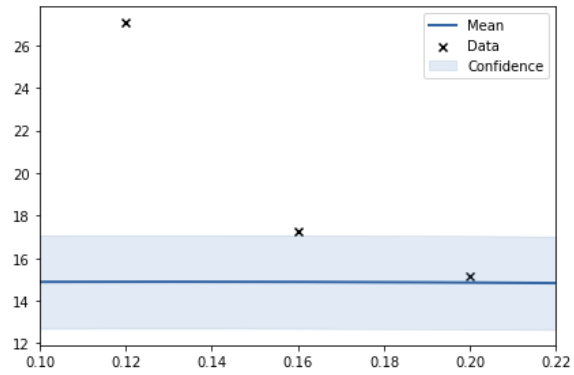
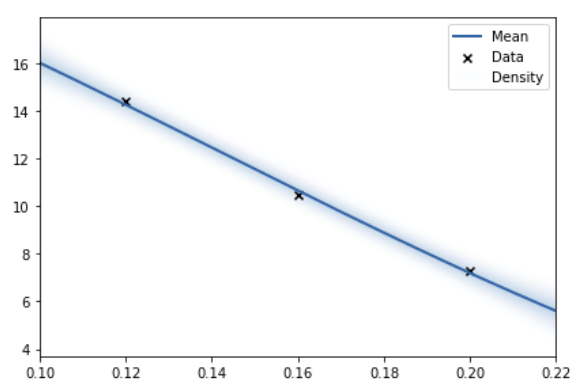
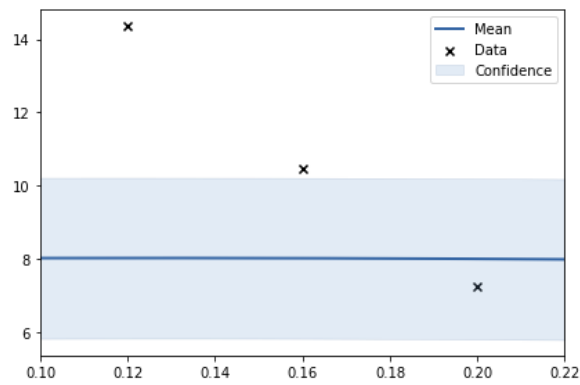


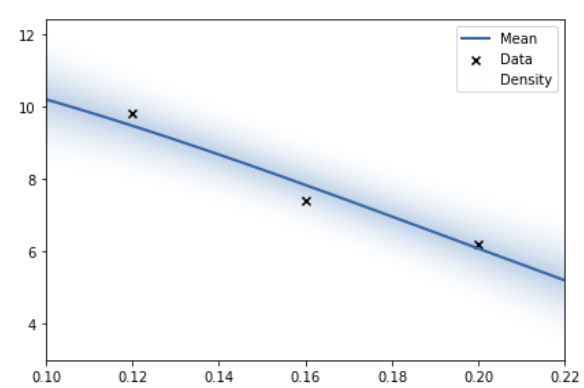
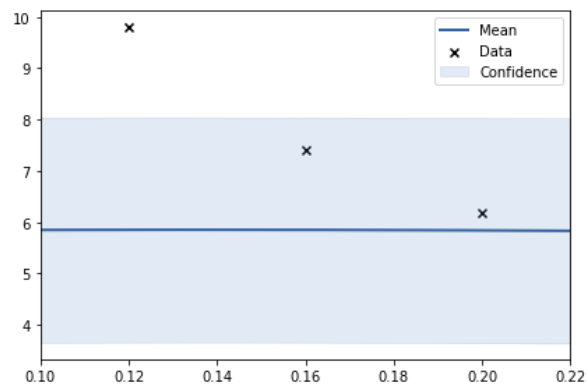
**For Cutting speed = 103.31 m/min**  
**Depth of cut = 0.50 mm**



**For Cutting speed = 103.31 m/min**  
**Depth of cut = 1.00 mm**

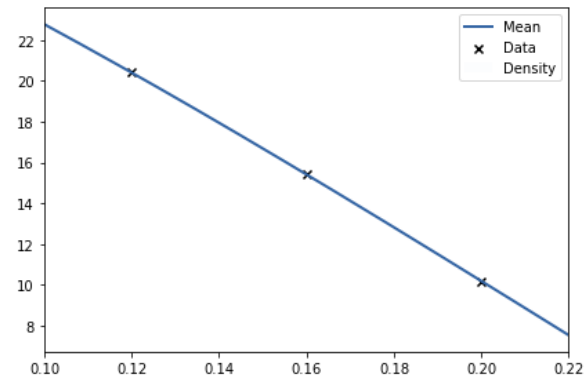
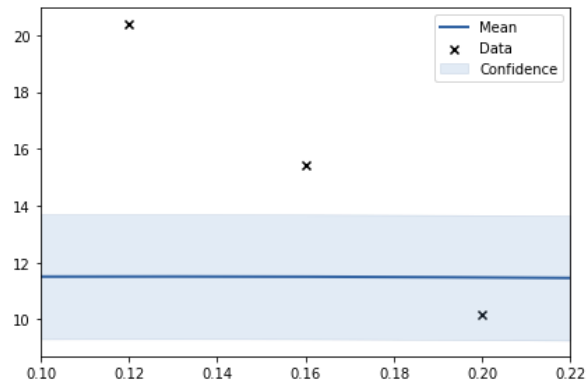


**For Cutting speed = 103.31 m/min**  
**Depth of cut = 1.50 mm**



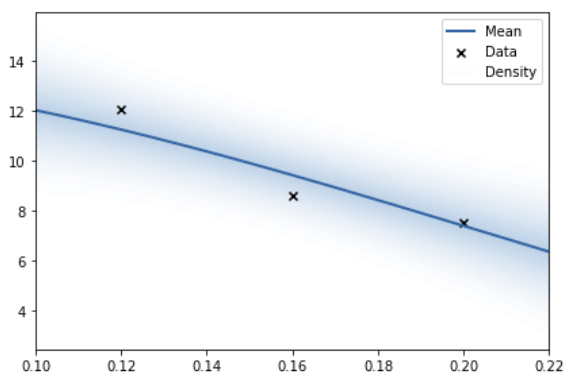
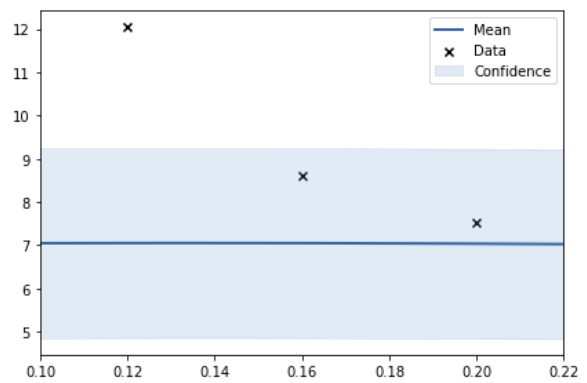
**For Cutting speed = 134.30 m/min**

**Depth of cut = 0.50 mm**



**For Cutting speed = 134.30 m/min**

**Depth of cut = 1.00 mm**



**For Cutting speed = 134.30 m/min**

**Depth of cut = 1.50 mm**

