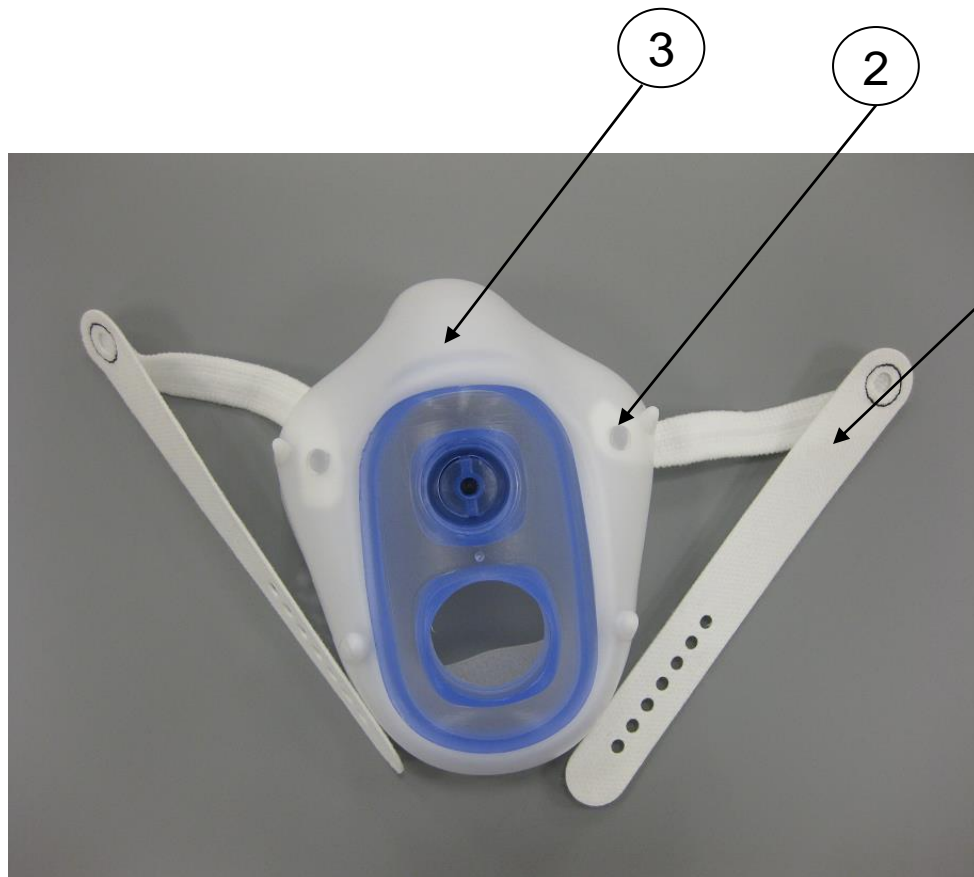


NOTES: UNLESS OTHERWISE SPECIFIED:

1. APPLICABLE STANDARDS/SPECIFICATIONS
 - (A) ASME Y14.5-1994, DIMENSIONS AND TOLERANCES
 - (B) AS/NZS 1100.101:1992, DRAWING INTERPRETATION
2. SPECIFICATION SOP-138 AND 125 (LATEST REVISIONS) ARE INTEGRAL PARTS OF THIS DOCUMENT.



REVISIONS

REV	DESCRIPTION	INC BY	ECN	DATE
X	IS/WAS	X.X.	XXXXX	XX/XX/XX

ASSY, TOP STRAP

1	043044005	ASSY ENCLOSURE MODULE	3
1	694042985	EXO BUTTON	2
1	043043971	TOP STRAP ASSY	1
QTY	PART NUMBER	DESCRIPTION	ITEM

PART LIST

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TITLE
ASSY, TOP STRAP

Fisher & Paykel
HEALTHCARE

15 MAURICE PAYKEL PLACE,
EAST TAMAKI, P.O. BOX 14-348
PANMURE, AUCKLAND,
NEW ZEALAND

APPROVAL

PART NO
04304xxxx

REV
A

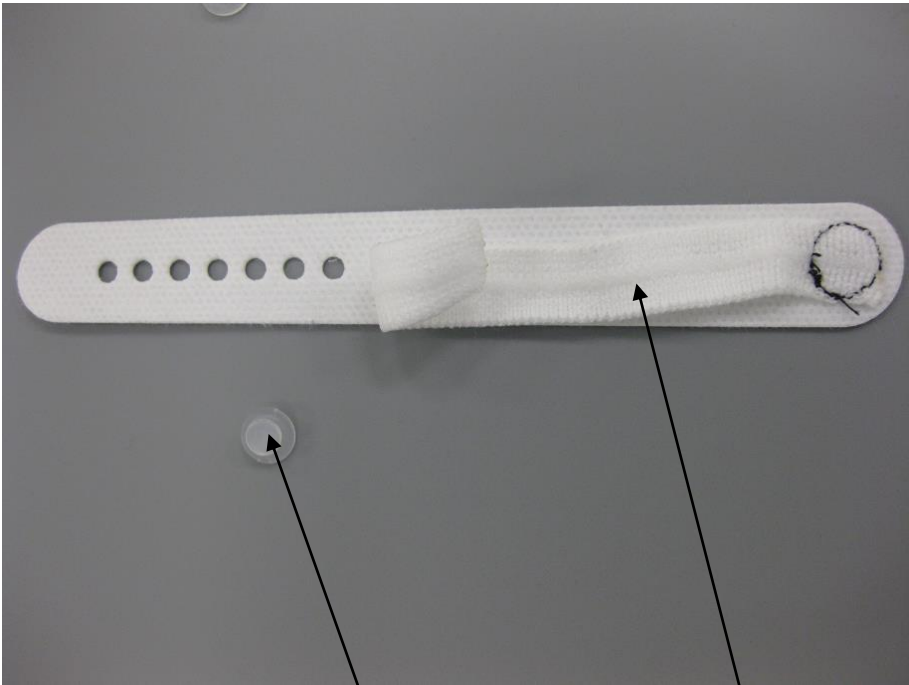
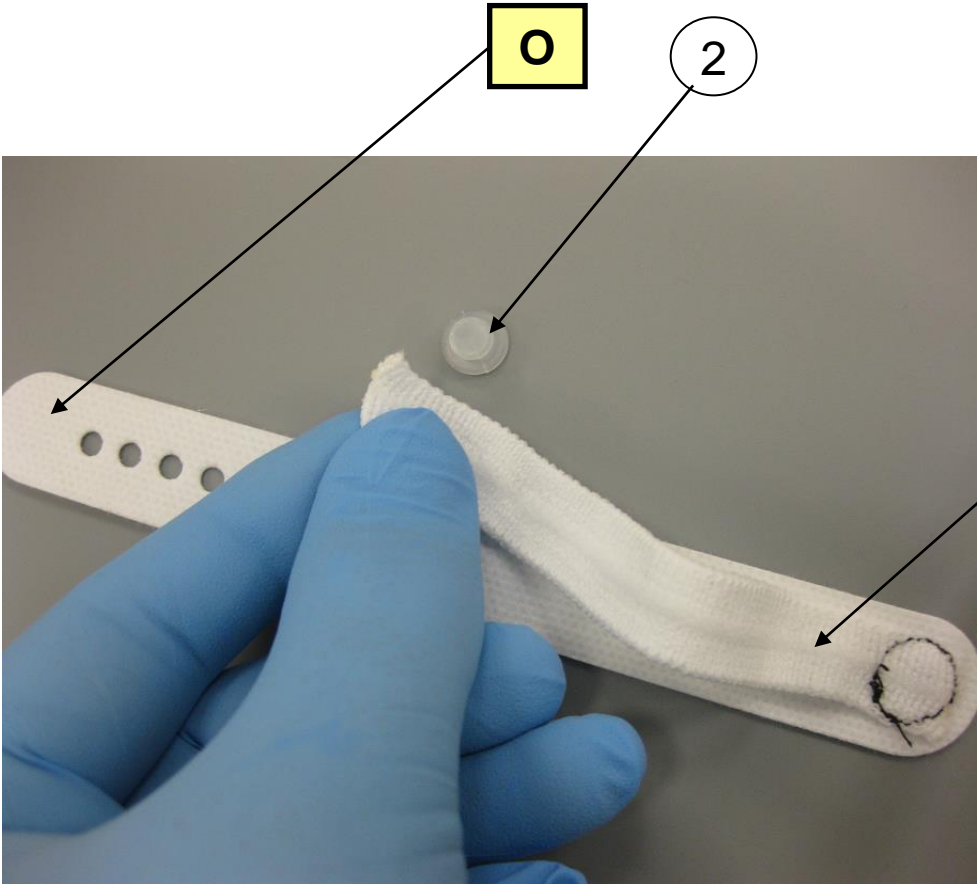
METRIC

DATE
03/01/12

Page 1 of 18

Process Steps

STEP	ITEM NUMBER	DESCRIPTION	QTY
1	1	Orient the top strap with the elastic facing up.	1



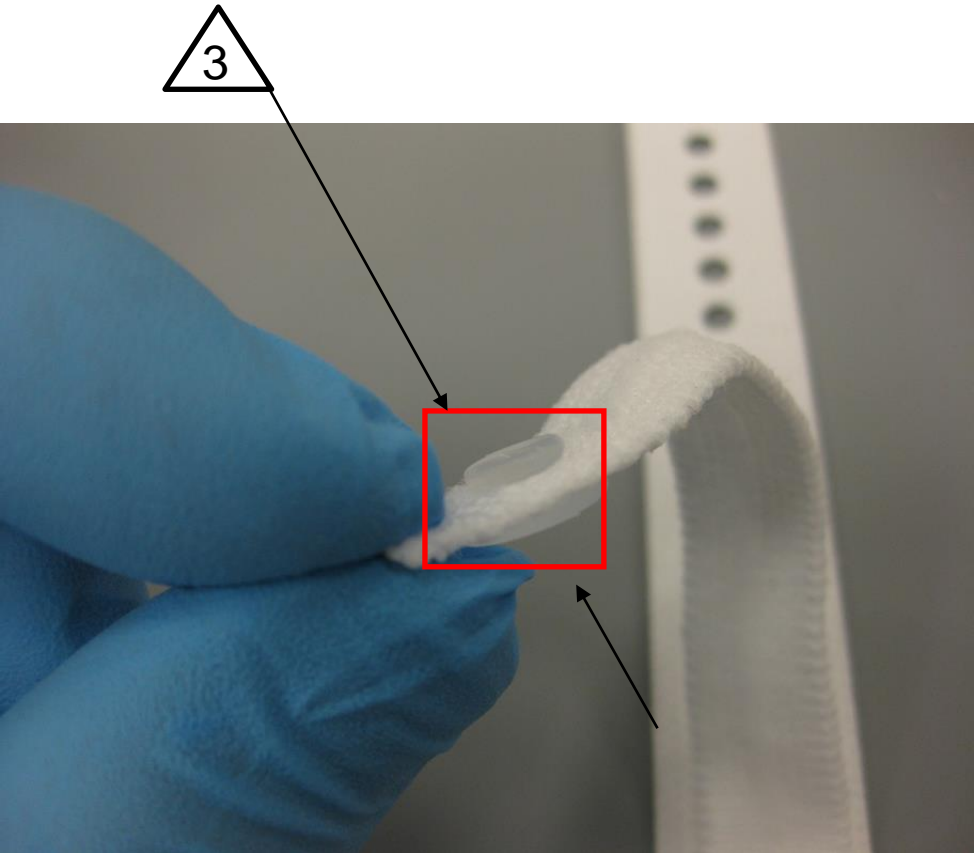
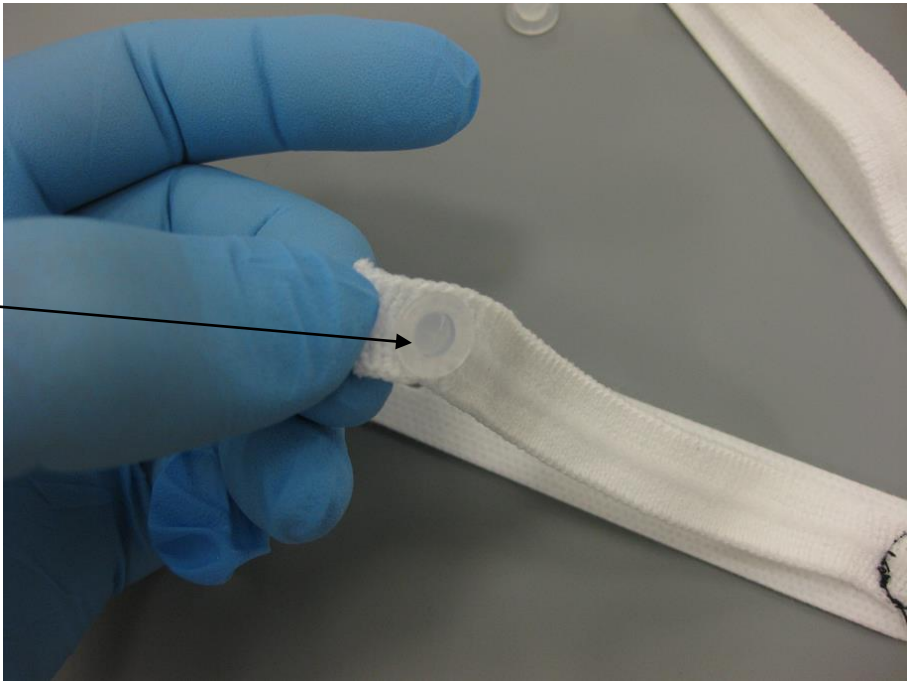
1	694042985	EXO BUTTON	2
1	043043971	TOP STRAP ASSY	1
QTY	PART NUMBER	DESCRIPTION	ITEM
PART LIST			

O ORIEANTATION

PART NO 04304xxxx	REV A
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Process Steps

STEP	ITEM NUMBER	DESCRIPTION	QTY
2	1-2	Previous Assembly	1
3	1-2	Then push the tip of item (2) though the center of Item (1) as shown.	1
O	1-2	Once pushed though the large part of the exo button should be orientated up as show:	



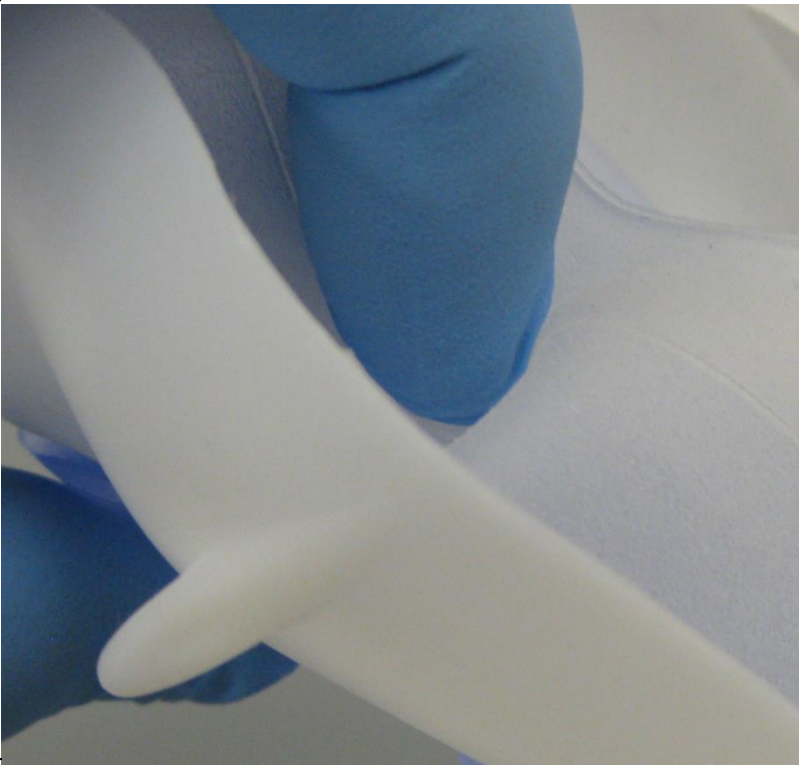
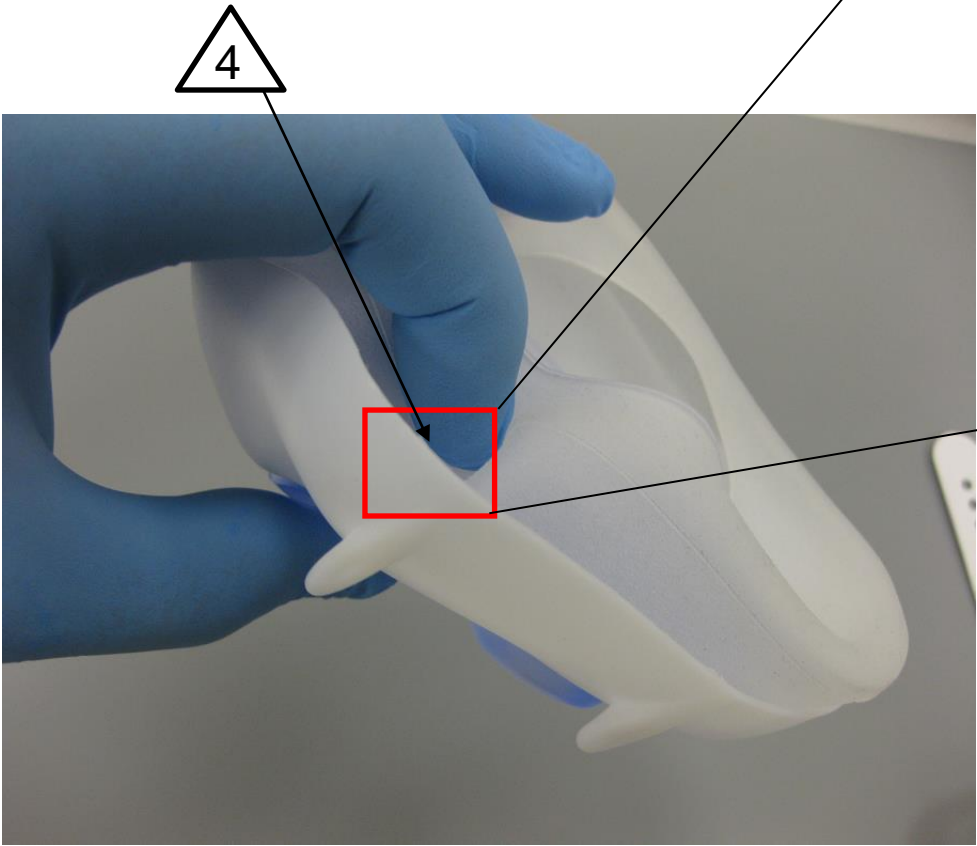
1	694042985	EXO BUTTON	2
1	043043971	TOP STRAP ASSY	1
QTY	PART NUMBER	DESCRIPTION	ITEM
PART LIST			

PART NO 04304xxxx	REV A
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O ORIEANTATION

Process Steps

STEP	ITEM NUMBER	DESCRIPTION	QTY
4	1	Place finger between exo and seal near the exo button hole as shown.	1
5	1	Push the green button on (LH top) control panel	1



1	043044005	ASSY ENCLOSURE MODULE	3
QTY	PART NUMBER	DESCRIPTION	ITEM
PART LIST			

PART NO 04304xxxx	REV A
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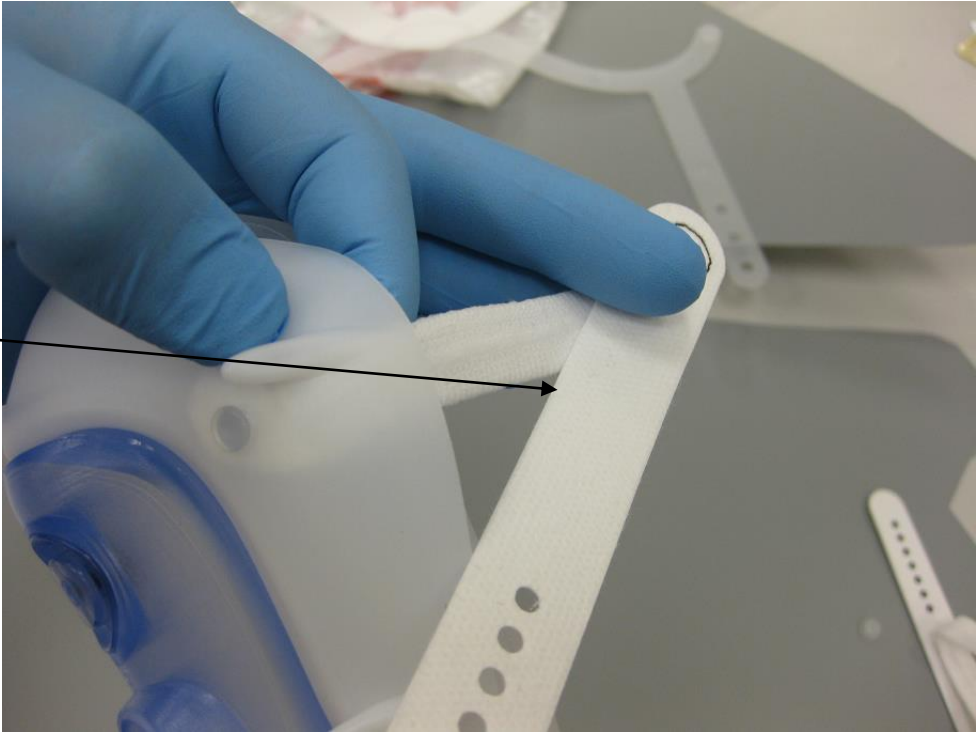
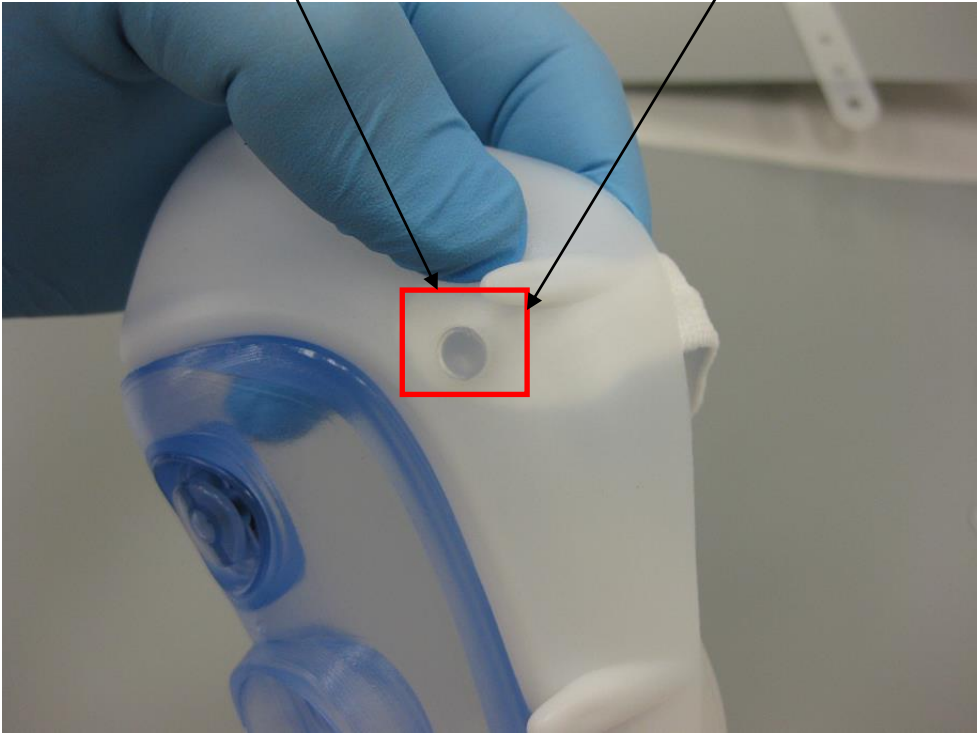
Process Steps

STEP	ITEM NUMBER	DESCRIPTION	QTY
5	1-3	Previous Assembly	1
6	1-3	Push exo button tip item (2) though exo enclosure item (3) as shown:	1

NOTE: SOME COMPONENTS NOT SHOWN FOR CLARITY

6

O



1	043044005	ASSY ENCLOSURE MODULE	3
1	694042985	EXO BUTTON	2
1	043043971	TOP STRAP ASSY	1
QTY	PART NUMBER	DESCRIPTION	ITEM
PART LIST			

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PART NO 04304xxxx	REV A
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Process Steps

STEP	ITEM NUMBER	DESCRIPTION	QTY
7	1-3	Previous Assembly	1



A/R	111042044	THREAD POLYFIL 40YIELD 7000m BLK	4
1	694042964	TOP STRAP SIZE 2:	3
1	694042963	TOP STRAP ELASTIC	2
QTY	PART NUMBER	DESCRIPTION	ITEM
PART LIST			

PART NO 04304xxxx	REV A
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Process Steps

STEP	ITEM NUMBER	DESCRIPTION	QTY
QC	TESTING	Plug the mains cord into the power box on pallet.	

Run Test per SP- xxxx (LATEST REVISION)
Document the Results.

