



TECHNICAL DATA SHEET

Release: 10

Date: 16/01/2020

PRODUCT CODE: G930	COMMERCIAL NAME: VF A 893
DESCRIPTION: Two-components polyurethanic transparent sealer	

PROPERTIES

Recommended for / Main area of application	Two-components polyurethanic transparent sealer widely used, with good covering and sanding properties, which make it suitable for many productions. Suggested for furniture and accessories for interior.
Application Method	By spraygun, airless, by curtain coater
Shelf life	24 months

APPLICATION PROPERTIES		PHISICAL PROPERTIES	
Quantity	120 - 160 gr/mq	Viscosity	63" +/- 6" DIN 4
Vertical Stability	120 gr/mq	Solid Content	43 +/- 3%
Catalysis	B400 50%	Specific Weight	0,970 +/- 0,020 Kg/Lt
Dilution	P730 30%	Glossy	-
Pot Life	> 3 h	Ph	-

GENERAL INFORMATION

Drying at 20°C		Oven Drying	
Dust Free	15'	Time for Flash Off	-
Touch Free	30' - 40'	Time for drying	-
Sanding	3 - 4 h	Time for cooling	-
Overcoating	12 h		
Stackable	4 h		

RECOMMENDED APPLICATION PROCESS

Apply a coat of an universal stain, suggested serie C520 - UNICOLOR SERIE.

After 30' apply by spraygun 120 - 160 gr/mq of G930 - VF A 893 catalysed at 50% with B400 - CAT. B 40 and thinned at 30% with P730 - DILUENTE POL. EXTRA.

After 40' - 60' apply a second coat of G930 - VF A 893, as above explained.

After 8 - 12 h sand with sand paper 220 - 400 and apply a coat of a polyurethanic topcoat, suggested serie H350 - VPK 144 VARI GLOSS.



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ALTERNATIVE HARDENERS		PERFORMANCES
B370	50%	-
B370AS	50%	More resistant to humidity.
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ALTERNATIVE THINNER

NOTES	User is responsible to make the application of the product in a place with an adequate air-recycle and on respecting of all hygienic and safety regulations.
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STORAGE	Containers must be stored tightly closed in a well-ventilated place with temperatures between 5° C and 35° C.
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