



## TECHNICAL DATA SHEET

Release: 4

Date: 22/04/2021

<b>PRODUCT CODE:</b> M90030	<b>COMMERCIAL NAME:</b> FO FI ACRILICO LONG LIFE 30 GLOSS
<b>DESCRIPTION:</b> Two-components acrylic transparent self sealer	

### PROPERTIES

<b>Recommended for / Main area of application</b>	The product is particularly suitable to paint light-coloured wood and/or open pore since it does not make the colour of the wood change and it makes the pore stand out. Also suitable to paint substrates with stains, since FO FI ACRILICO contains UV rays absorbers. The product can be used for the surface protection of wooden floorings because it complies with the minimum requirements of the corresponding regulations. Suggested for furniture for interior in general.
<b>Application Method</b>	By spraygun, airmix, airless
<b>Shelf life</b>	24 months

### APPLICATION PROPERTIES

### PHISICAL PROPERTIES

<b>Quantity</b>	100 - 120 gr/mq	<b>Viscosity</b>	38" +/- 4" DIN 4
<b>Vertical Stability</b>	-	<b>Solid Content</b>	23 +/- 3%
<b>Cathalysis</b>	B420 20%	<b>Specific Weight</b>	0,910 +/- 0,020 Kg/Lt
<b>Dilution</b>	P730 30%	<b>Glossy</b>	30 +/- 3 G
<b>Pot Life</b>	> 12 h	<b>Ph</b>	-

### GENERAL INFORMATION

#### Drying at 20°C

#### Oven Drying

<b>Dust Free</b>	10' - 15'	<b>Time for Flash Off</b>	<b>Time for drying</b>	<b>Time for cooling</b>
<b>Touch Free</b>	60'			
<b>Sanding</b>	2 - 4 h			
<b>Overcoating</b>	2 - 4 h			
<b>Stackable</b>	12 h			

### RECOMMENDED APPLICATION PROCESS

On an ash door, sanded with sand paper 180 and brushed with a steel brush, apply by spraygun 100 - 120 gr/mq of M90030 - FO FI ACRILICO LONG LIFE 30 GLOSS catalysed at 20% with B420 - CAT. B 42 and thinned at 30% with P730 - DILUENTE POL. EXTRA.  
After about 4 hours, sand with sand paper 240 - 320 and apply a second coat of product, as above explained.

### ALTERNATIVE HARDENERS

### PERFORMANCES

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-	-	-
-	-	-

### ALTERNATIVE THINNER

P030 30%
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<b>NOTES</b>	User is responsible to make the application of the product in a place with an adequate air-recycle and on respecting of all hygienic and safety regulations.
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### STORAGE

Containers must be stored tightly closed in a well-ventilated place with temperatures between 5° C and 35° C.