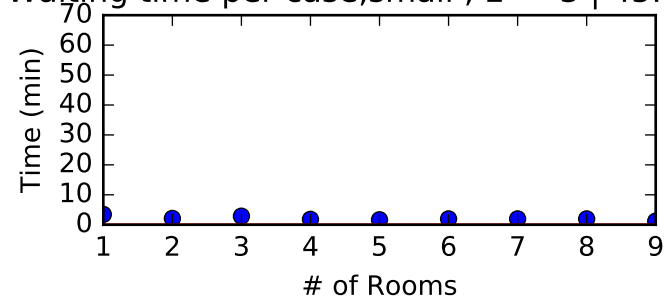
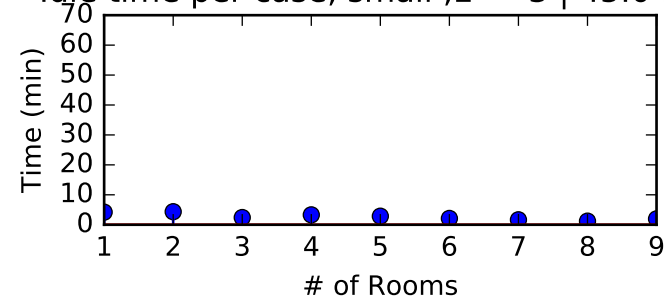


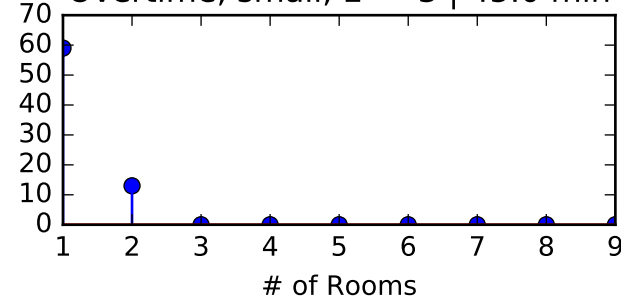
Waiting time per case, small , L = 3 | 45.0 min



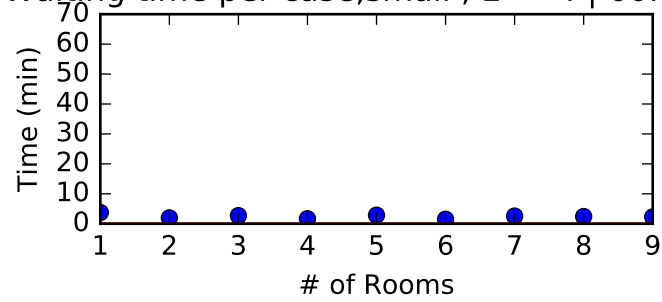
Idle time per case, small ,L = 3 | 45.0 min



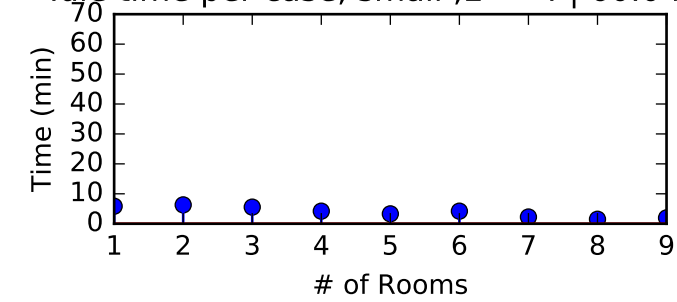
Overtime, small, L = 3 | 45.0 min



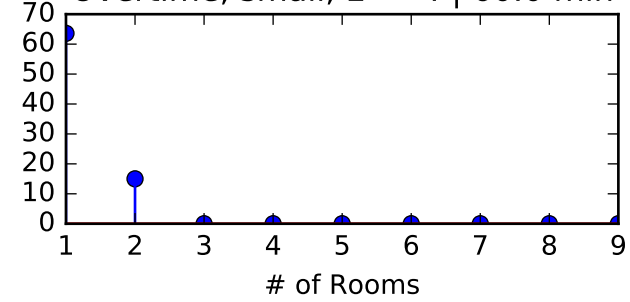
Waiting time per case, small , L = 4 | 60.0 min



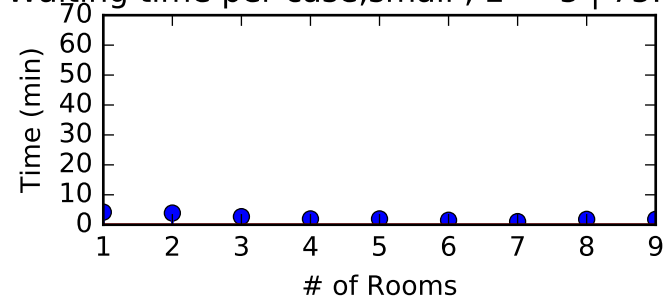
Idle time per case, small ,L = 4 | 60.0 min



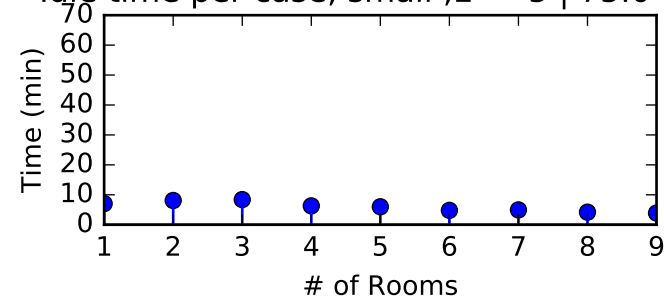
Overtime, small, L = 4 | 60.0 min



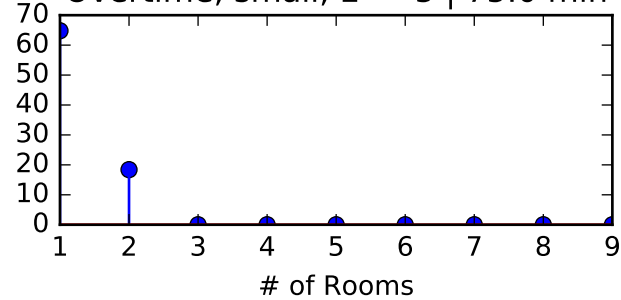
Waiting time per case, small , L = 5 | 75.0 min



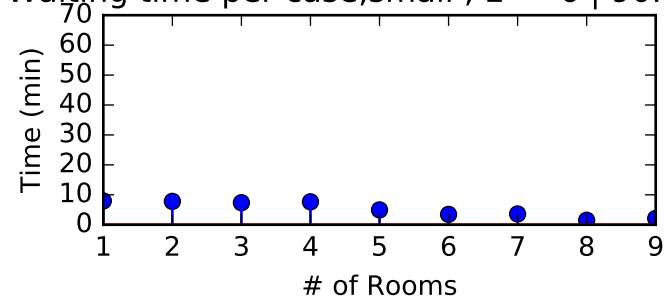
Idle time per case, small ,L = 5 | 75.0 min



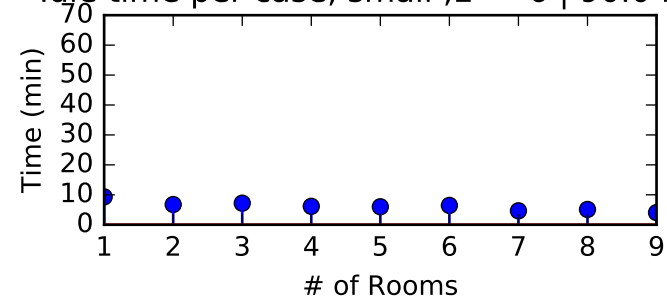
Overtime, small, L = 5 | 75.0 min



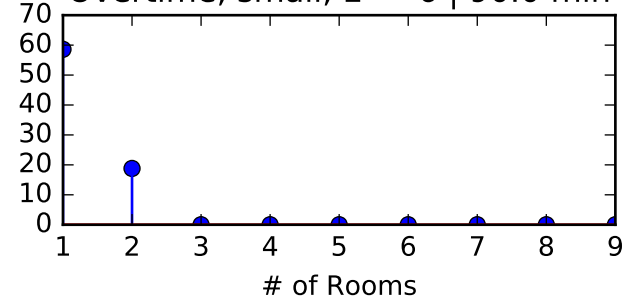
Waiting time per case, small , L = 6 | 90.0 min



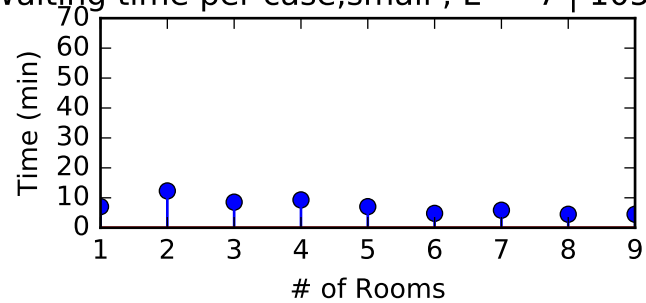
Idle time per case, small ,L = 6 | 90.0 min



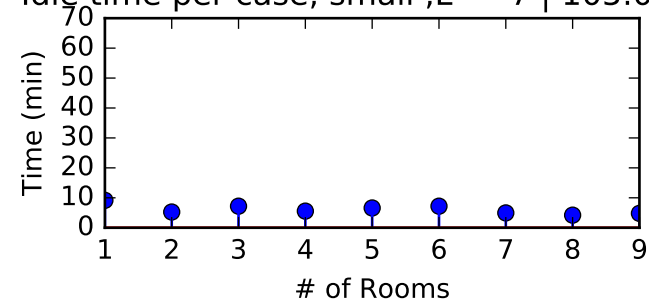
Overtime, small, L = 6 | 90.0 min



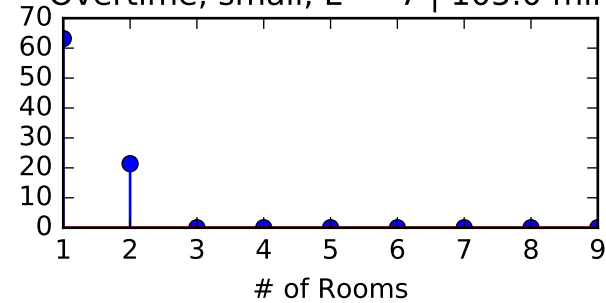
Waiting time per case, small , L = 7 | 105.0 min



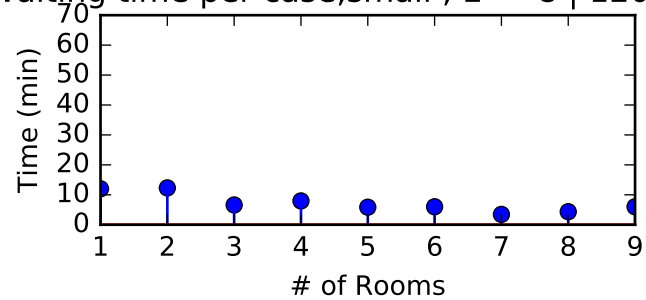
Idle time per case, small ,L = 7 | 105.0 min



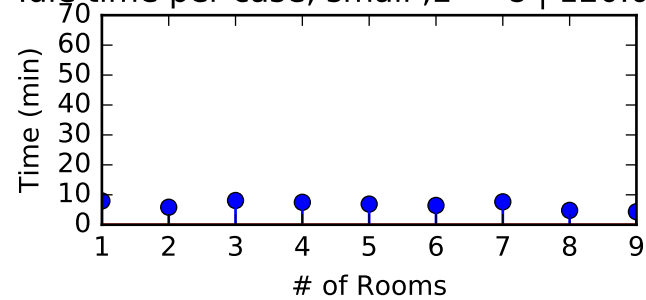
Overtime, small, L = 7 | 105.0 min



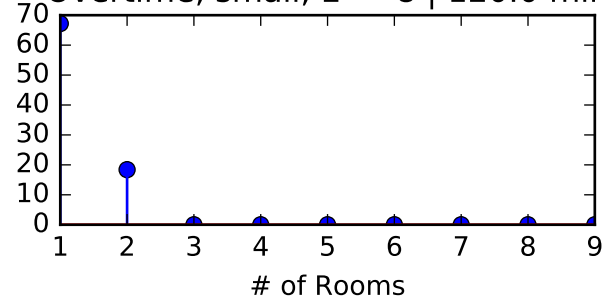
Waiting time per case, small , L = 8 | 120.0 min



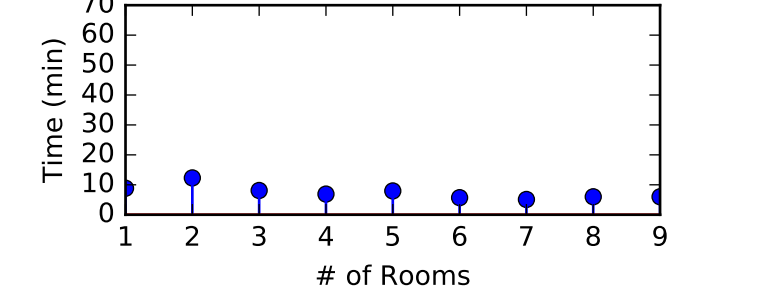
Idle time per case, small ,L = 8 | 120.0 min



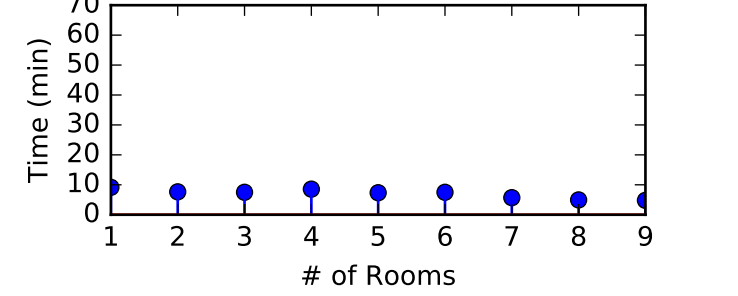
Overtime, small, L = 8 | 120.0 min



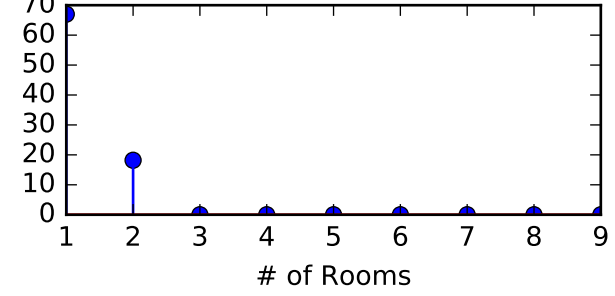
Waiting time per case, small , L = 9 | 135.0 min



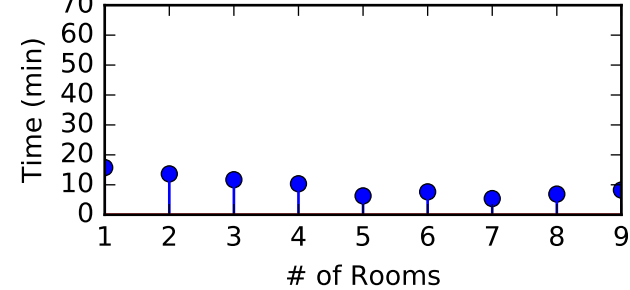
Idle time per case, small ,L = 9 | 135.0 min



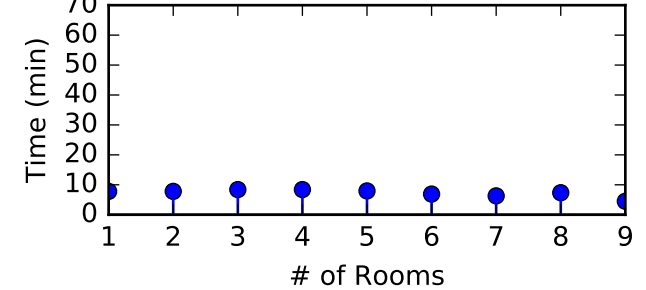
Overtime, small, L = 9 | 135.0 min



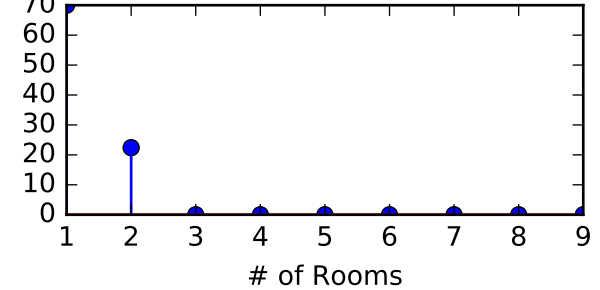
Waiting time per case,small , L = 10 | 150.0 min



Idle time per case, small ,L = 10 | 150.0 min

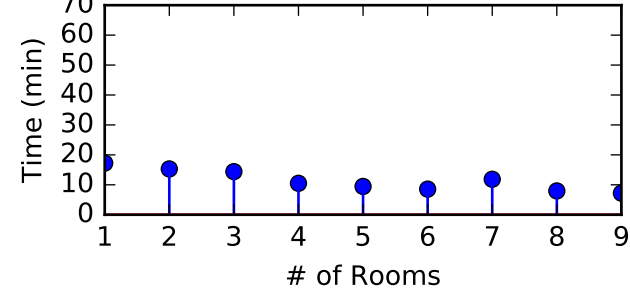


Overtime, small, L = 10 | 150.0 min

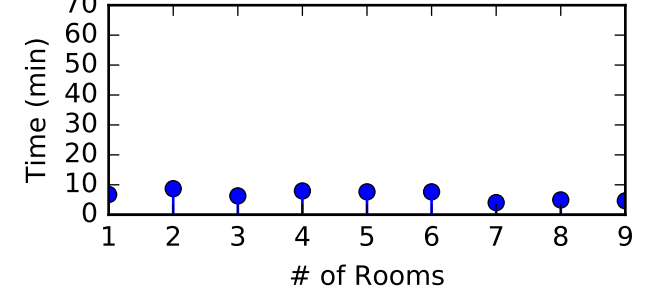




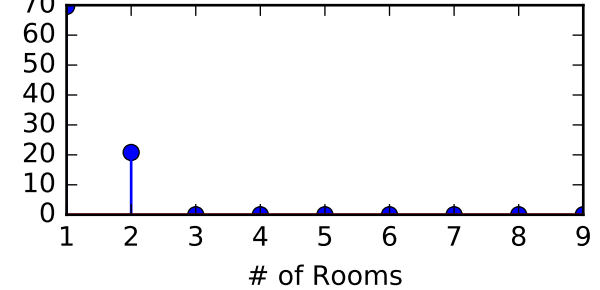
Waiting time per case,small , L = 11 | 165.0 min



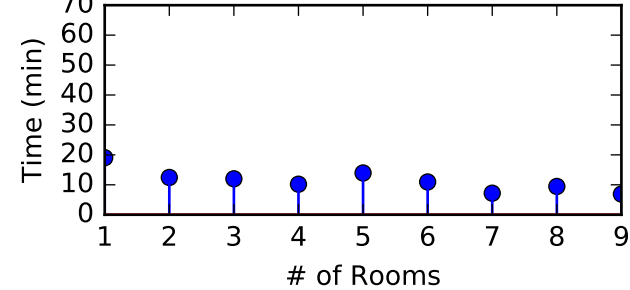
Idle time per case, small ,L = 11 | 165.0 min



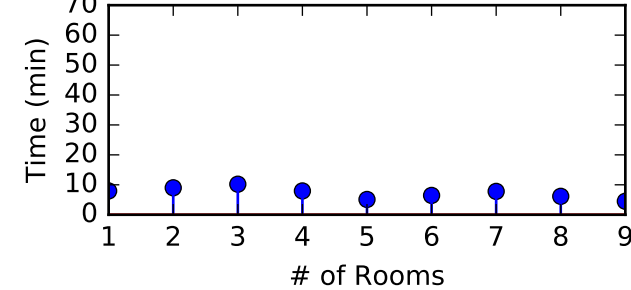
Overtime, small, L = 11 | 165.0 min



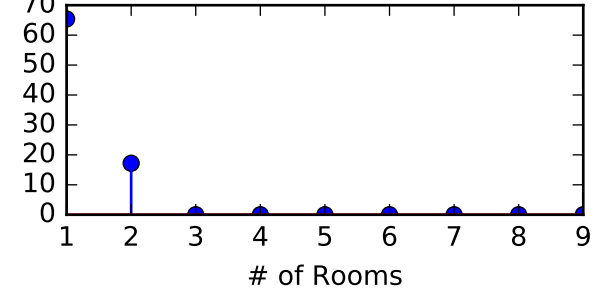
Waiting time per case,small , L = 12 | 180.0 min



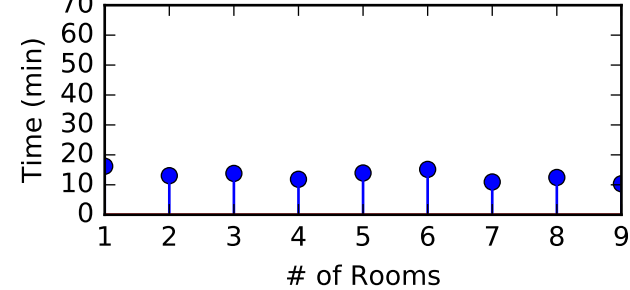
Idle time per case, small ,L = 12 | 180.0 min



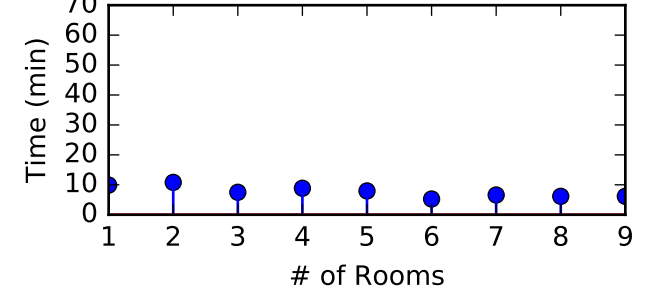
Overtime, small, L = 12 | 180.0 min



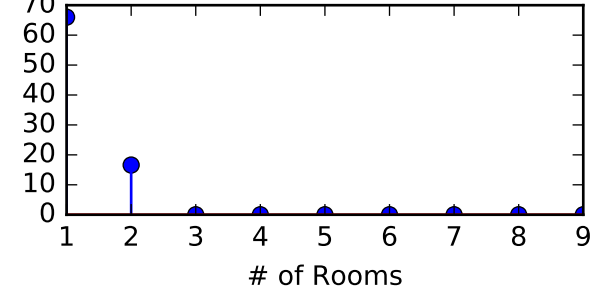
Waiting time per case,small , L = 13 | 195.0 min



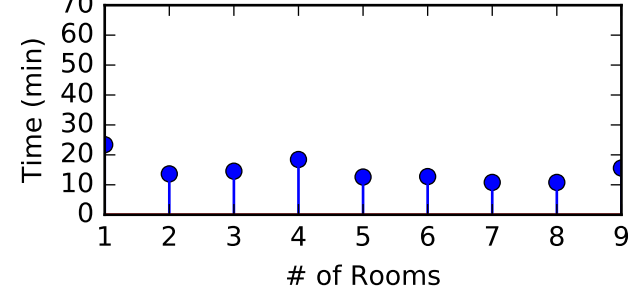
Idle time per case, small ,L = 13 | 195.0 min



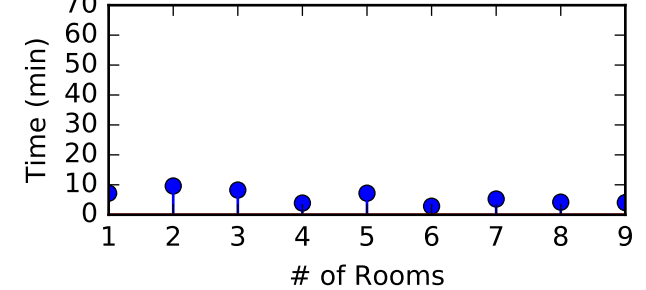
Overtime, small, L = 13 | 195.0 min



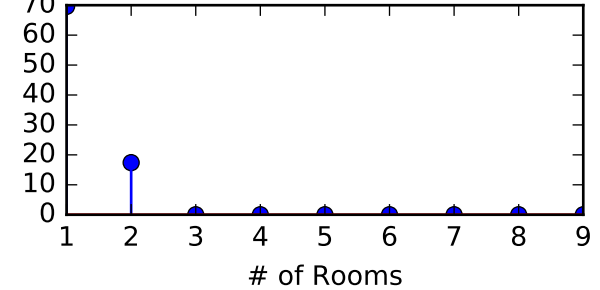
Waiting time per case,small , L = 14 | 210.0 min



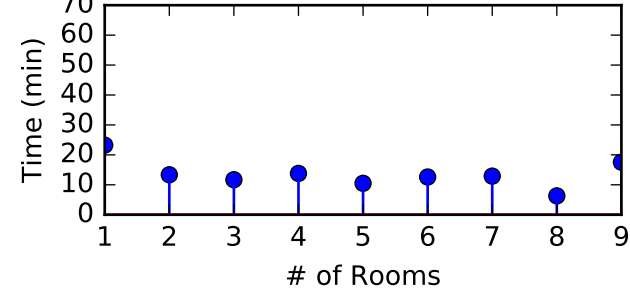
Idle time per case, small ,L = 14 | 210.0 min



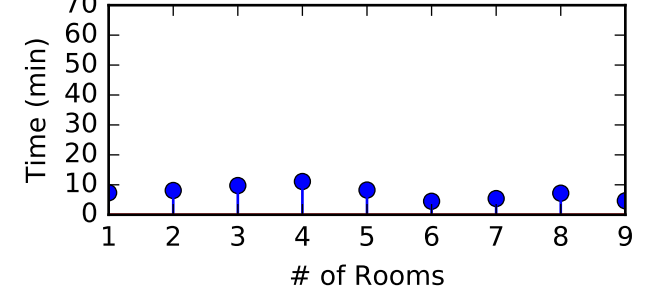
Overtime, small, L = 14 | 210.0 min



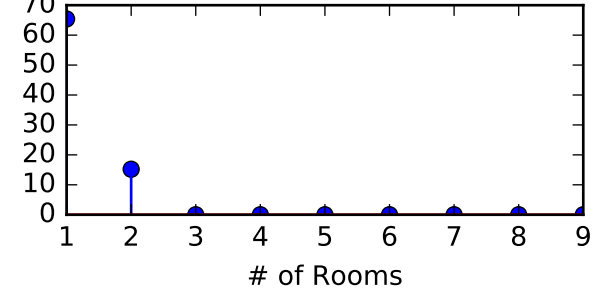
Waiting time per case,small , L = 15 | 225.0 min



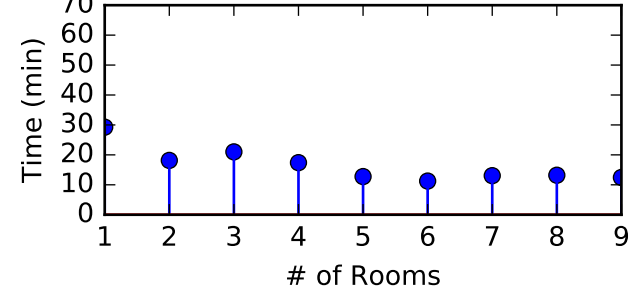
Idle time per case, small ,L = 15 | 225.0 min



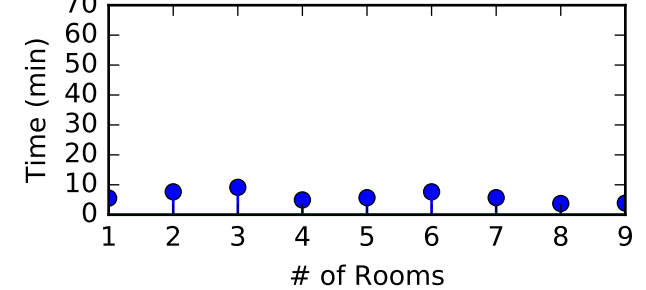
Overtime, small, L = 15 | 225.0 min



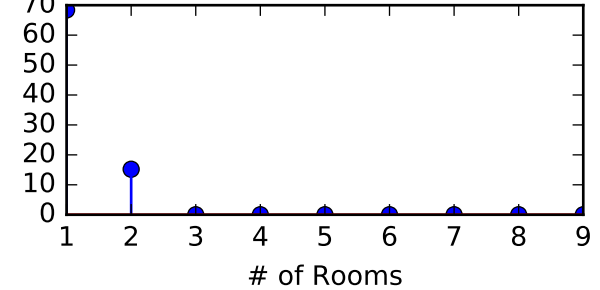
Waiting time per case,small , L = 16 | 240.0 min



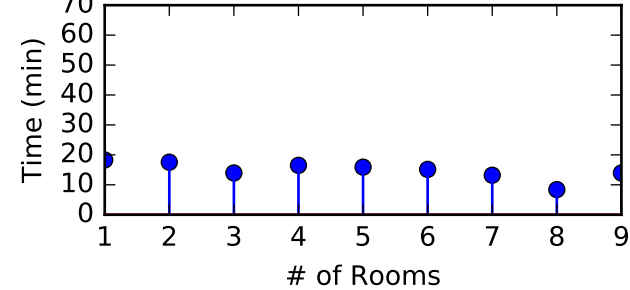
Idle time per case, small ,L = 16 | 240.0 min



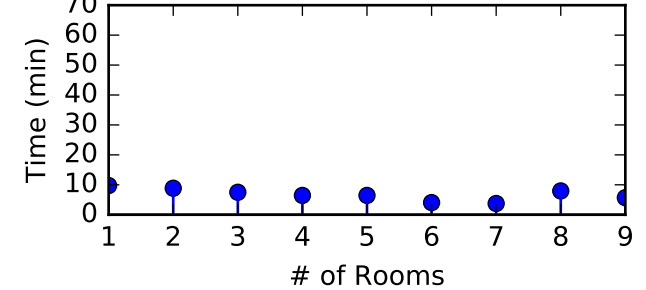
Overtime, small, L = 16 | 240.0 min



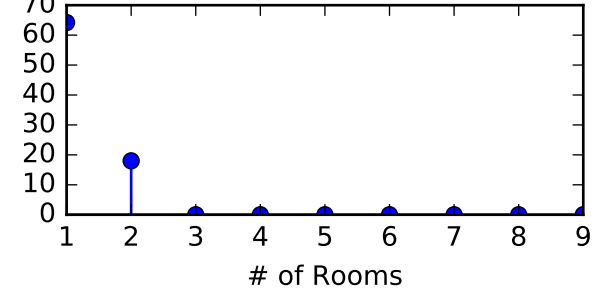
Waiting time per case,small , L = 17 | 255.0 min



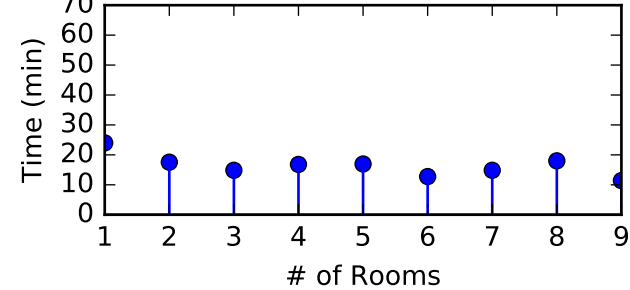
Idle time per case, small ,L = 17 | 255.0 min



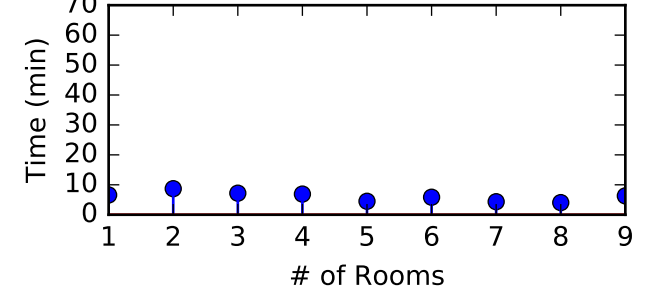
Overtime, small, L = 17 | 255.0 min



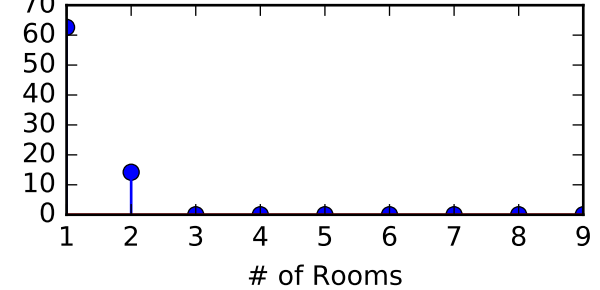
Waiting time per case,small , L = 18 | 270.0 min



Idle time per case, small ,L = 18 | 270.0 min

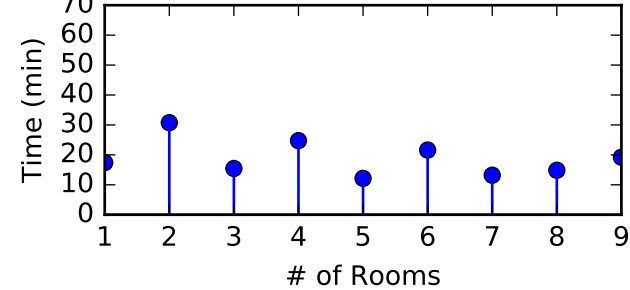


Overtime, small, L = 18 | 270.0 min

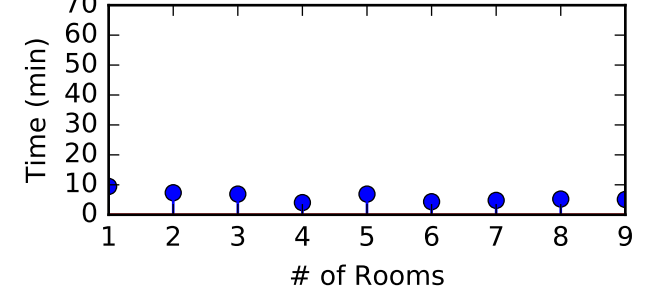




Waiting time per case,small , L = 19 | 285.0 min



Idle time per case, small ,L = 19 | 285.0 min



Overtime, small, L = 19 | 285.0 min

