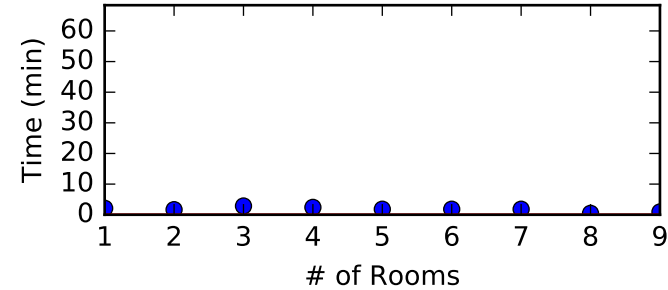
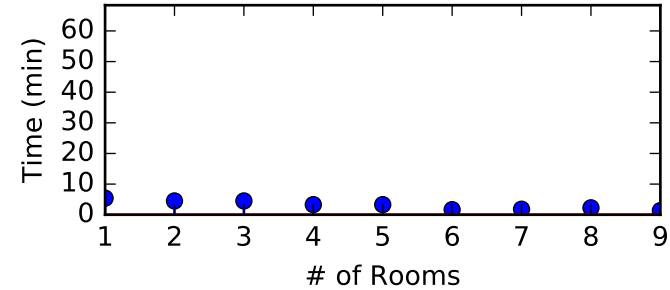


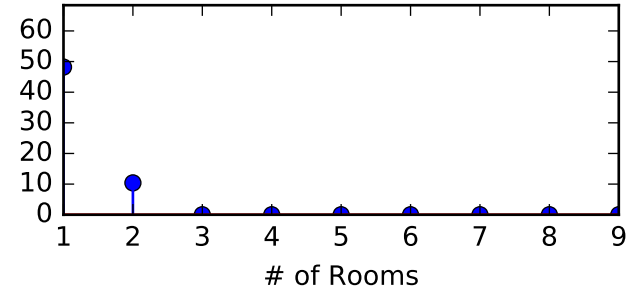
Waiting time per case, large, $L = 3$ | 45.0 min



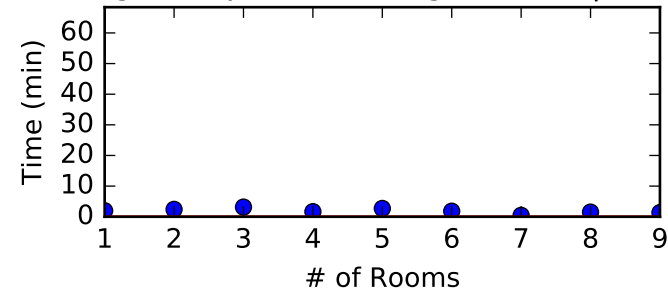
Idle time per case, large, $L = 3$ | 45.0 min



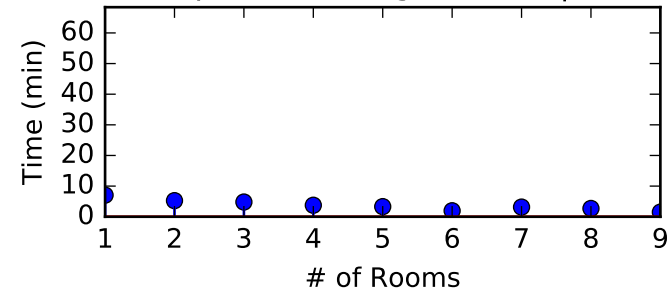
Overtime, large, $L = 3$ | 45.0 min



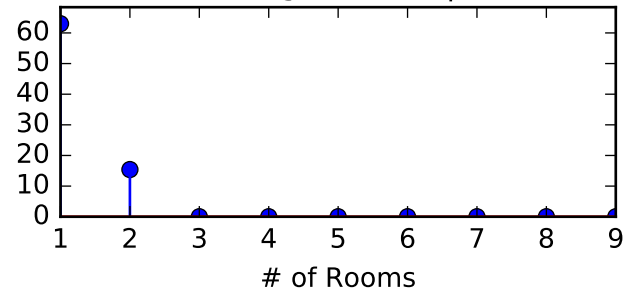
Waiting time per case, large, L = 4 | 60.0 min



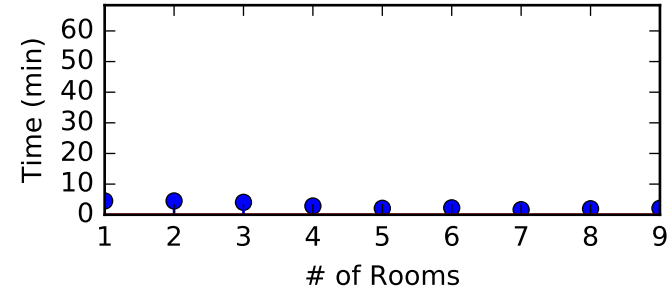
Idle time per case, large, L = 4 | 60.0 min



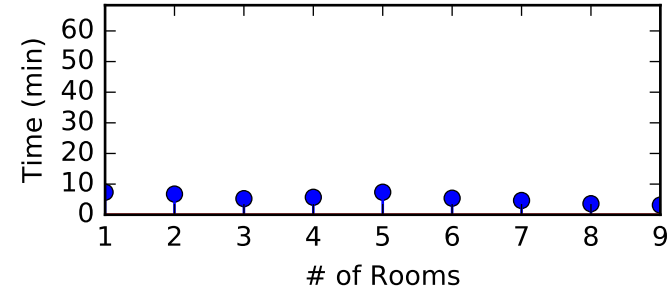
Overtime, large, L = 4 | 60.0 min



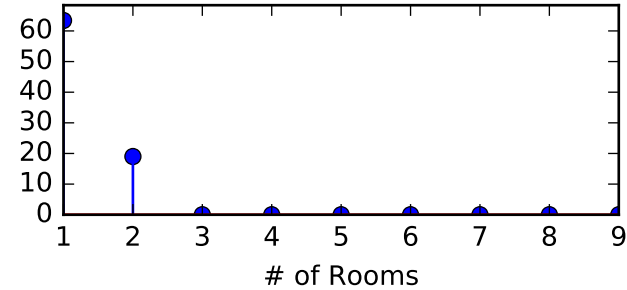
Waiting time per case, large, $L = 5$ | 75.0 min



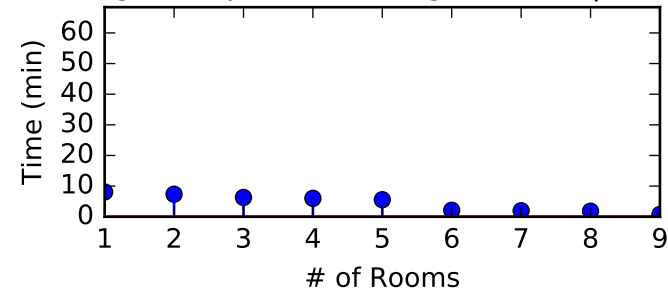
Idle time per case, large, $L = 5$ | 75.0 min



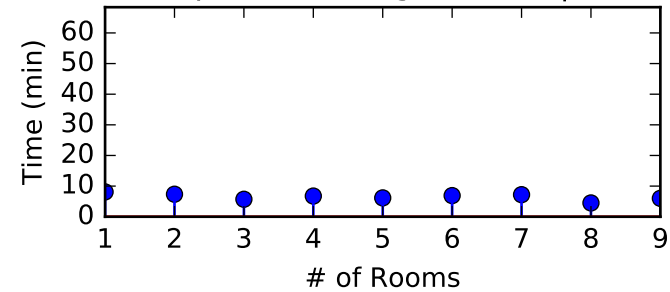
Overtime, large, $L = 5$ | 75.0 min



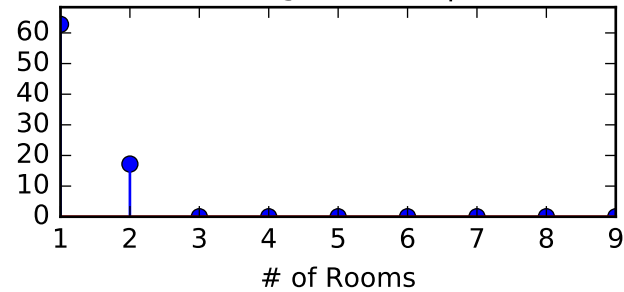
Waiting time per case, large, $L = 6$ | 90.0 min



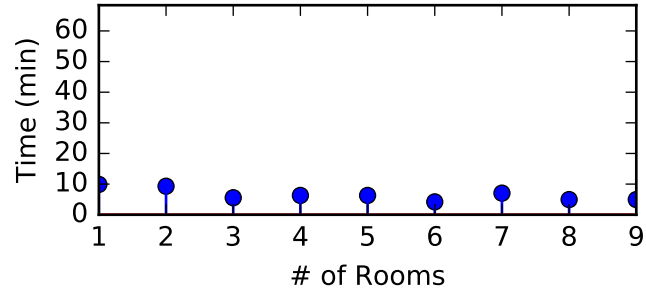
Idle time per case, large, $L = 6$ | 90.0 min



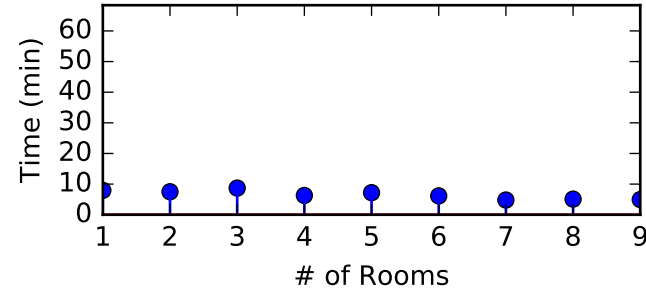
Overtime, large, $L = 6$ | 90.0 min



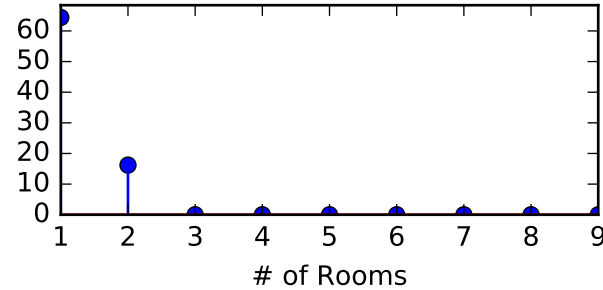
Waiting time per case, large, L = 7 | 105.0 min



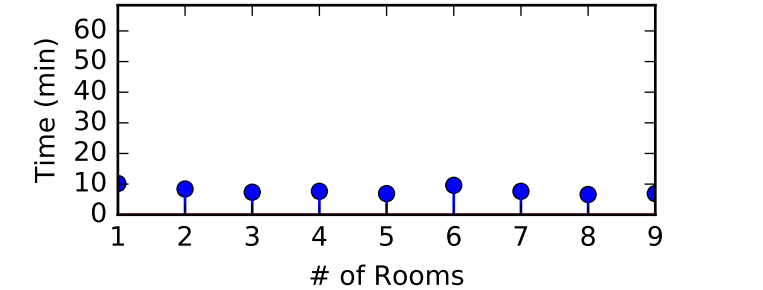
Idle time per case, large, L = 7 | 105.0 min



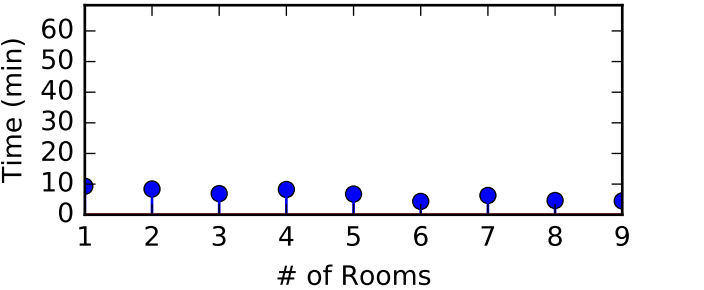
Overtime, large, L = 7 | 105.0 min



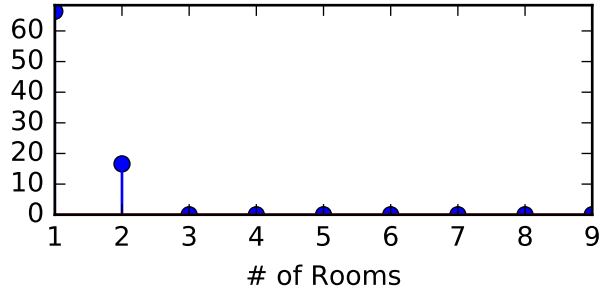
Waiting time per case, large, L = 8 | 120.0 min



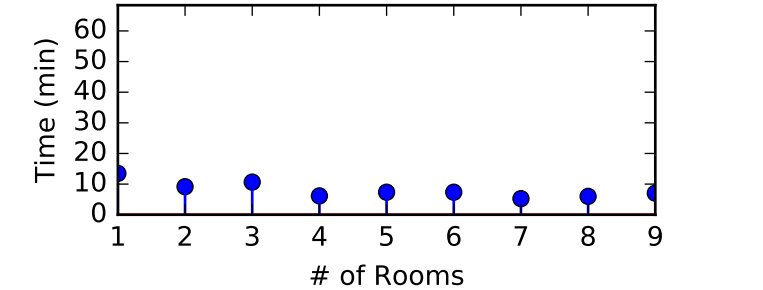
Idle time per case, large, L = 8 | 120.0 min



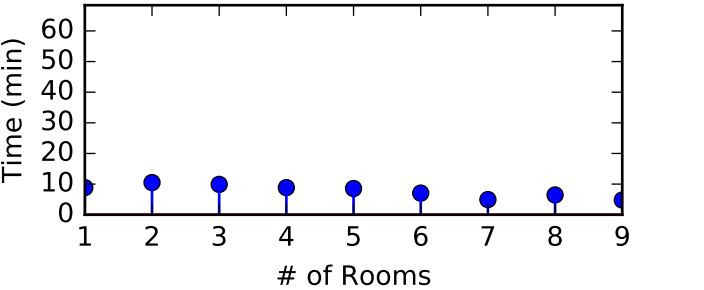
Overtime, large, L = 8 | 120.0 min



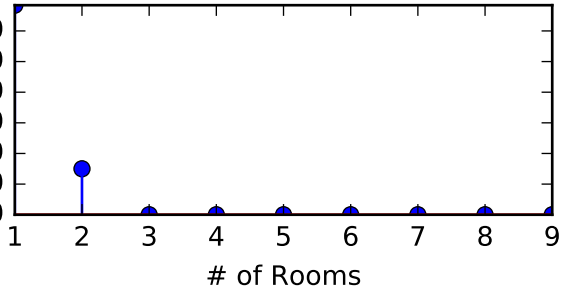
Waiting time per case, large, L = 9 | 135.0 min



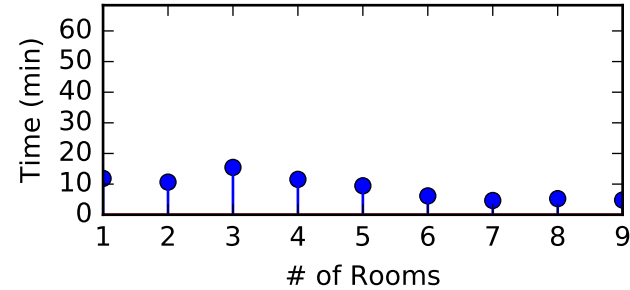
Idle time per case, large, L = 9 | 135.0 min



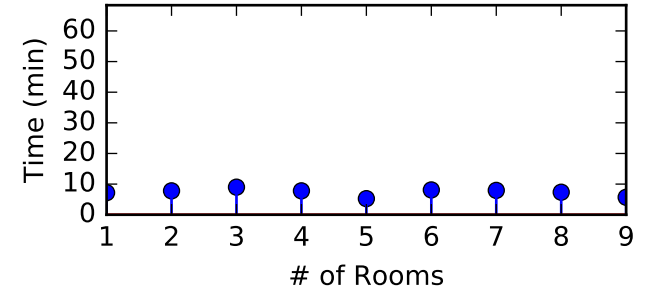
Overtime, large, L = 9 | 135.0 min



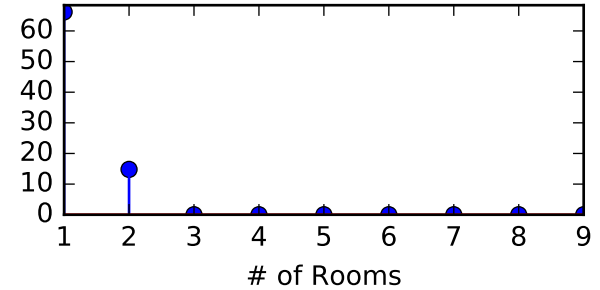
Waiting time per case, large, L = 10 | 150.0 min



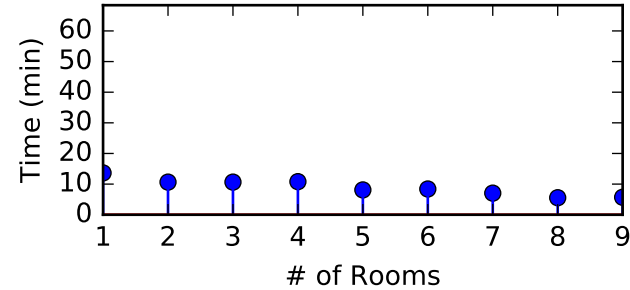
Idle time per case, large, L = 10 | 150.0 min



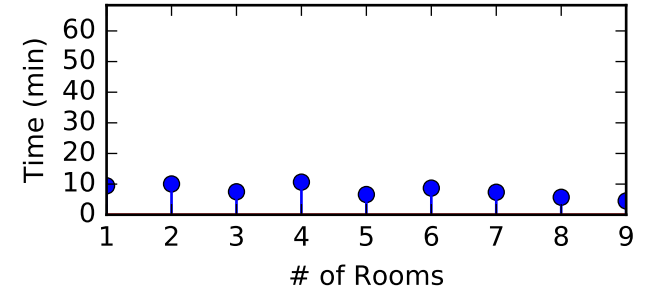
Overtime, large, L = 10 | 150.0 min



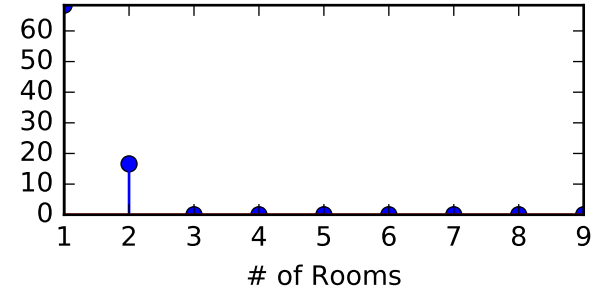
Waiting time per case, large, L = 11 | 165.0 min



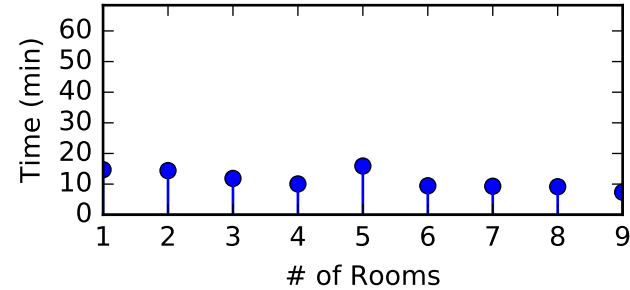
Idle time per case, large, L = 11 | 165.0 min



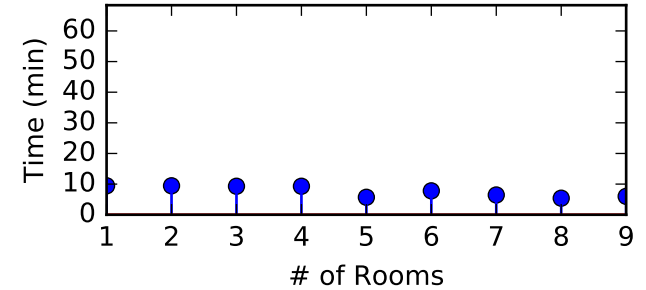
Overtime, large, L = 11 | 165.0 min



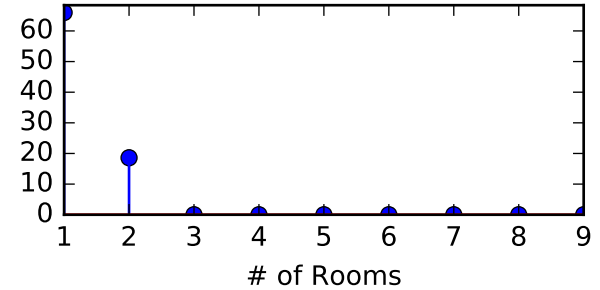
Waiting time per case, large, L = 12 | 180.0 min



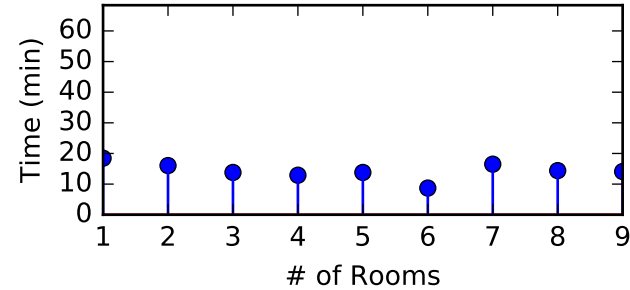
Idle time per case, large, L = 12 | 180.0 min



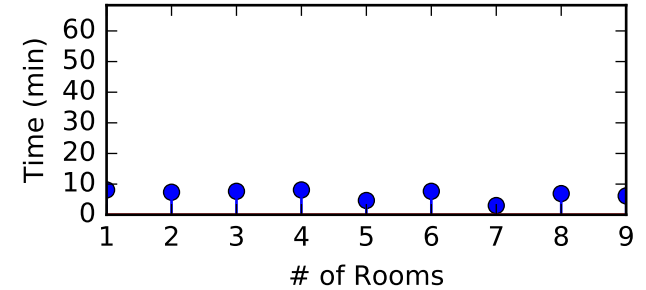
Overtime, large, L = 12 | 180.0 min



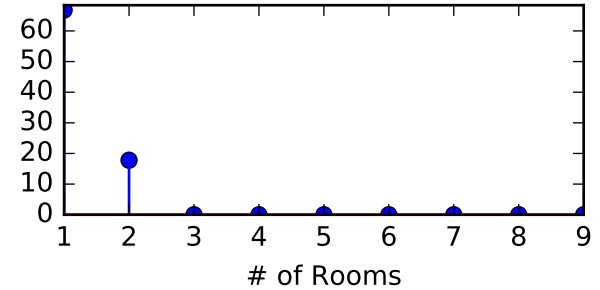
Waiting time per case, large, L = 13 | 195.0 min



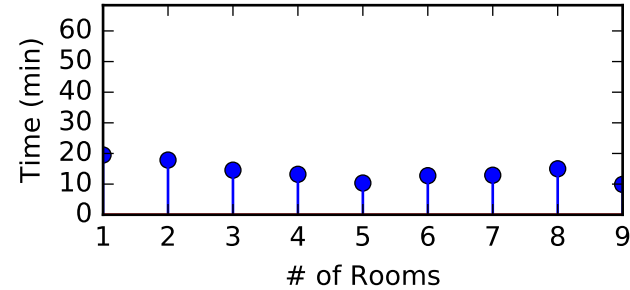
Idle time per case, large, L = 13 | 195.0 min



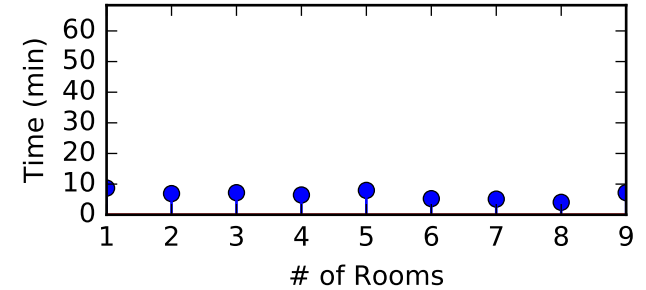
Overtime, large, L = 13 | 195.0 min



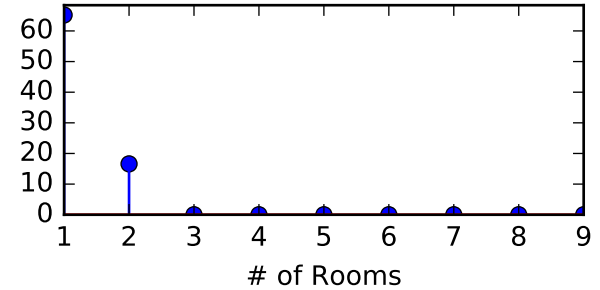
Waiting time per case, large, L = 14 | 210.0 min



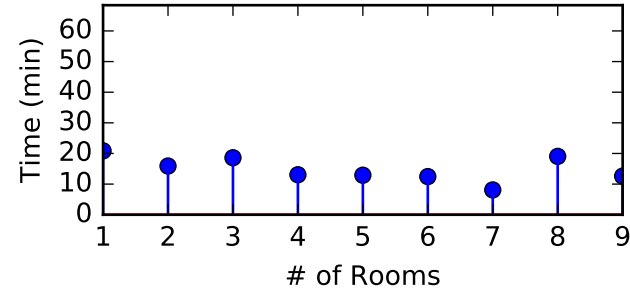
Idle time per case, large, L = 14 | 210.0 min



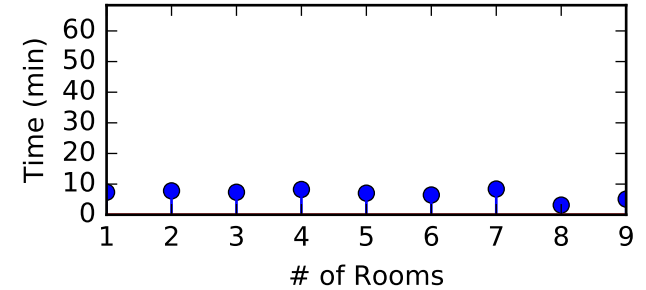
Overtime, large, L = 14 | 210.0 min



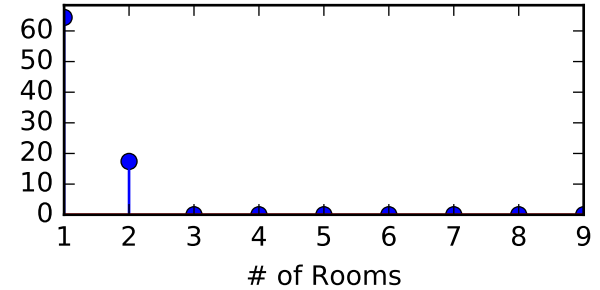
Waiting time per case, large, L = 15 | 225.0 min



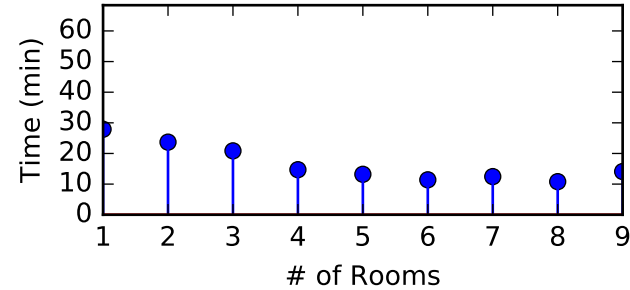
Idle time per case, large, L = 15 | 225.0 min



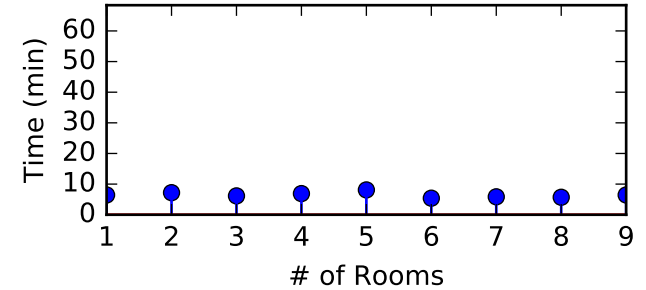
Overtime, large, L = 15 | 225.0 min



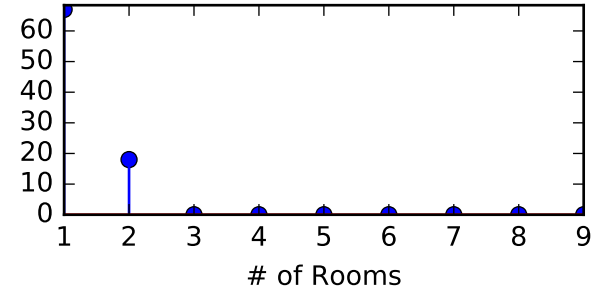
Waiting time per case, large, L = 16 | 240.0 min



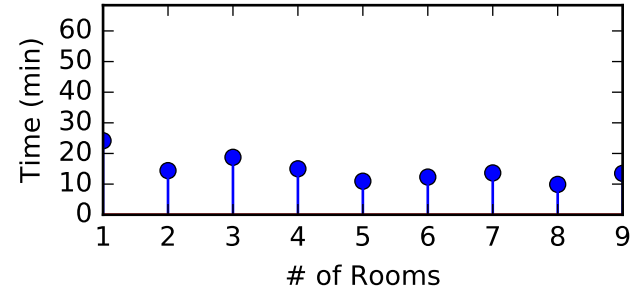
Idle time per case, large, L = 16 | 240.0 min



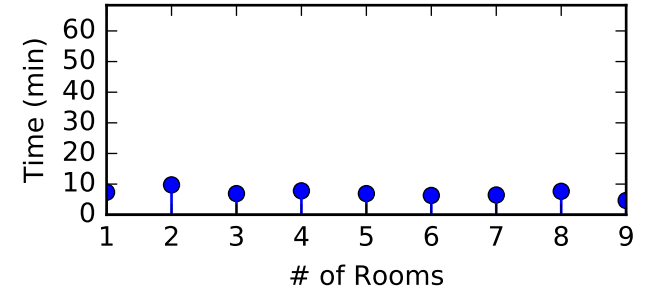
Overtime, large, L = 16 | 240.0 min



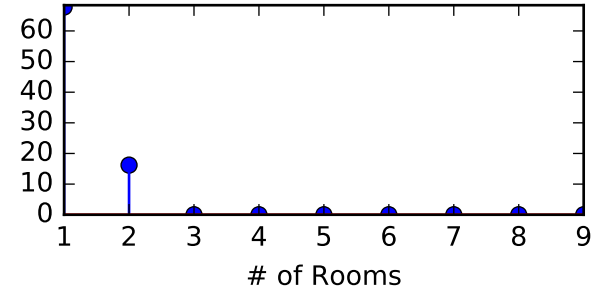
Waiting time per case, large, L = 17 | 255.0 min



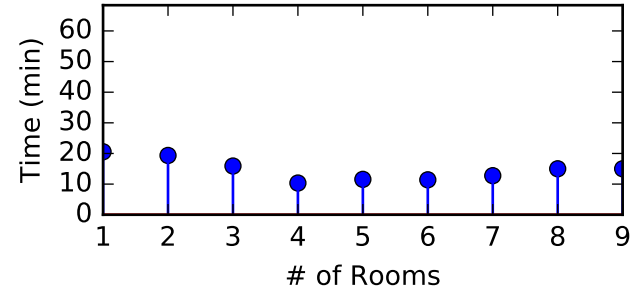
Idle time per case, large, L = 17 | 255.0 min



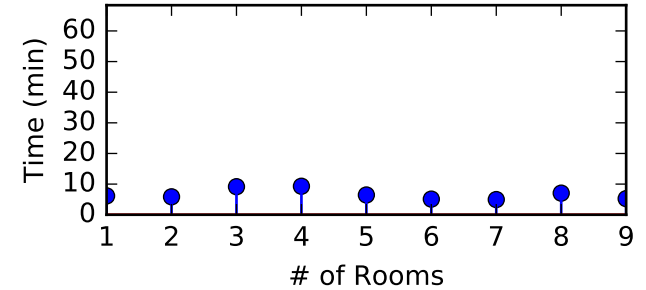
Overtime, large, L = 17 | 255.0 min



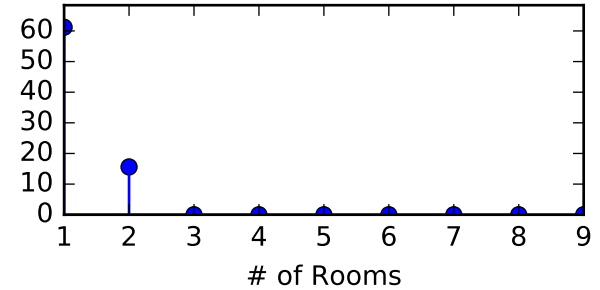
Waiting time per case, large, L = 18 | 270.0 min



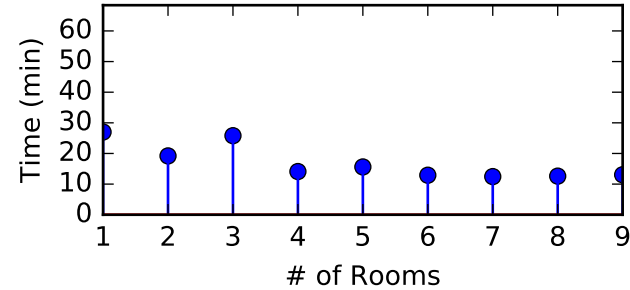
Idle time per case, large, L = 18 | 270.0 min



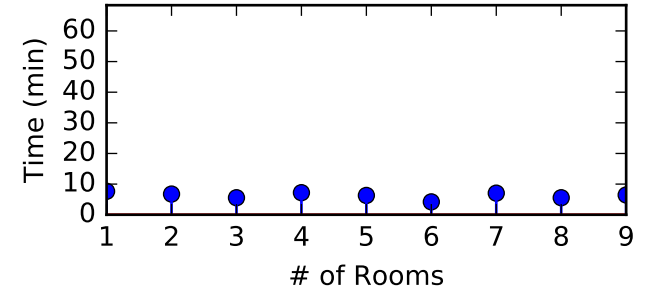
Overtime, large, L = 18 | 270.0 min



Waiting time per case, large, L = 19 | 285.0 min



Idle time per case, large, L = 19 | 285.0 min



Overtime, large, L = 19 | 285.0 min

