GENERALCARBIDE®
SHAPING YOUR SUCCESS

GRADE DATA SHEET

GC-618CT

Microstructure

Composition	
Tungsten Carbide (Coarse)	78.0%
Cobalt	18.0%
Tantalum Carbide	3.0%
Other	1.0%

Physical Properties	
Hardness, HRA (ASTM B294)	86.5 - 88.0
Density, g/cc (ASTM B311)	13.46 - 13.65
Average Transverse Rupture Strength, psi (ASTM B406)	450,000
Typical Porosity (ASTM B276)	A02-B00-C00

PERFORMANCE CHARACTERISTICS

	LESS ■ ■ □ □ □ MORE
Wear Resistance	■ ■ □ □ □
Impact Resistance	■ ■ ■ ■ □
Galling Resistance	■ ■ ■ □ □
Corrosion Resistance	■ ■ ■ □ □

Grade Attributes

This coarse grain structure coupled with a medium binder content provides an impact resistant grade with simultaneous good resistance to fatigue failure. The tantalum carbide additive ensures high resistance to galling.

Typical Applications

> Metalforming Punches
> Dies
> Heading Die Inserts

To ensure the highest metallurgical quality, General Carbide processes all grades in sinter-HIP furnaces.

Please visit our website for the latest grade specification information.

GENERALCARBIDE®

1151 Garden Street
Greensburg, PA 15601-6417 USA

T 800.245.2465 • 724.836.3000
F 800.547.2659 • 724.836.6274

sales@generalcarbide.com
www.generalcarbide.com