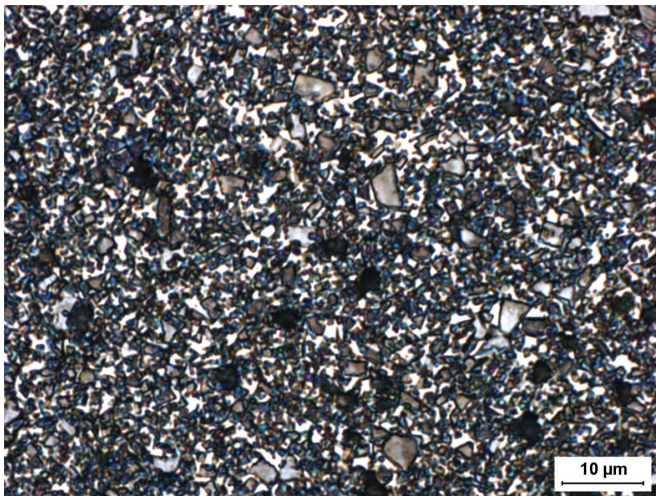
GENERALCARBIDE®
SHAPING YOUR SUCCESS

GRADE DATA SHEET

GC-315T



Microstructure

Composition	
Tungsten Carbide (Medium)	83.0%
Cobalt	15.0%
Tantalum Carbide	2.0%

Physical Properties	
Hardness, HRA (ASTM B294)	88.0 - 90.5
Density, g/cc (ASTM B311)	13.85 - 14.15
Average Transverse Rupture Strength, psi (ASTM B406)	495,000
Typical Porosity (ASTM B276)	A02-B00-C00

PERFORMANCE CHARACTERISTICS

	LESS ■ ■ ■ □ □ MORE
Wear Resistance	■ ■ ■ □ □
Impact Resistance	■ ■ ■ □ □
Galling Resistance	■ ■ ■ □ □
Corrosion Resistance	■ □ □ □ □

To ensure the highest metallurgical quality, General Carbide processes all grades in sinter-HIP furnaces.

Grade Attributes

The medium carbide particle size coupled with the medium binder content provides a wear resistant grade with the capability to withstand moderate impact loads. The tantalum carbide additive ensures high resistance to galling.

Typical Applications

> Metalforming Punches & Dies
> Tube Drawing Inserts
> Extrusion Die Inserts
> Powder Metal Dies & Core Pins
> EDM Blanks
> Rings
> Mandrels
> Bushings

Please visit our website for the latest grade specification information.

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