54
49.8
44.8
41.47
36.96
29.8
17.55
6.58

9.5
4
59.56

9
9

20±0.05
12
8.07

8
8.07

18.86

31.56

2x
ø5.4 THRU
⌵ø9.8×90°

2x M5x0.8

ø3.2 THRU
⌵ø6.8×90°

ø5$^{+0.011}_{+0.001}$ for ø5 shaft

ø3.2 THRU
⌵ø5.8×90°
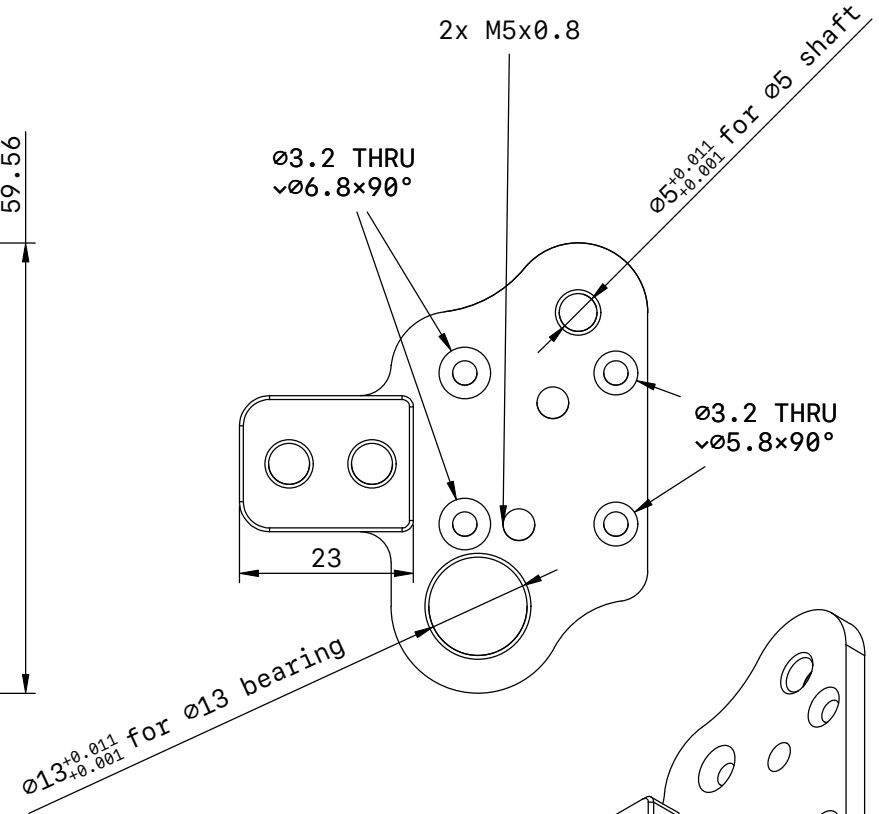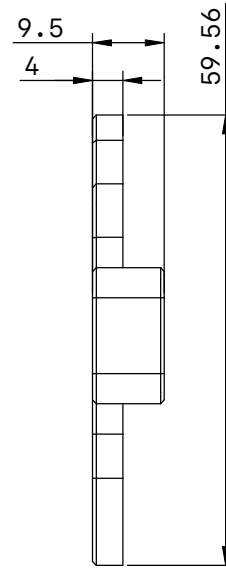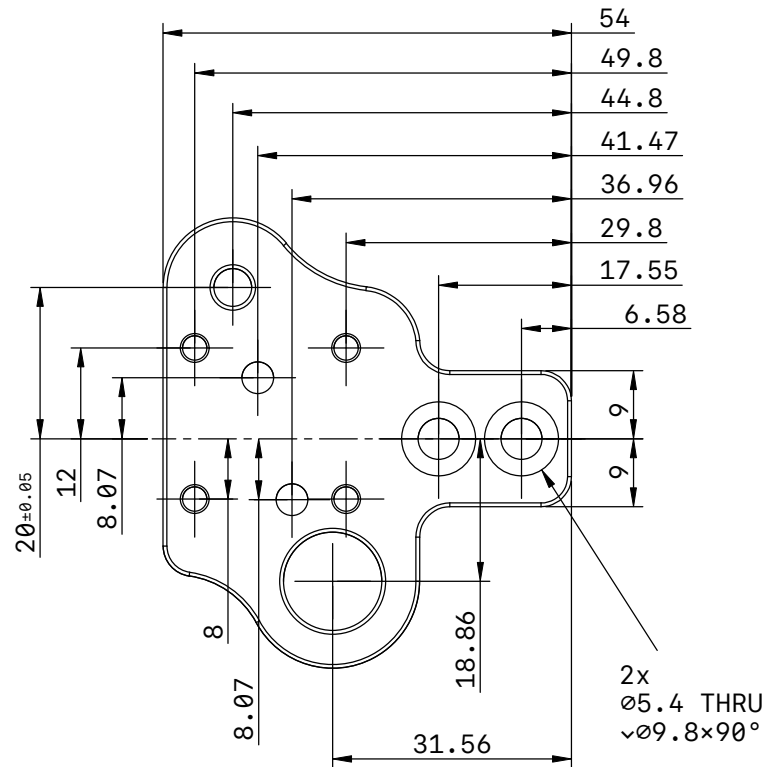
23

ø13$^{+0.011}_{+0.001}$ for ø13 bearing

STANDARD TOLERANCES
UNLESS SPECIFIED
x   = ±0.100
x.x   = ±0.050
x.xx   = ±0.010
ANGLES   = ±0.50°
1. REFER TO CAD FOR UNDEFINED GEOMETRY.

2. BEAD BLAST SURFACE TREATMENT.
3. ENSURE SPECIFIED TOLERANCES
   ARE MAINTAINED AFTER BLASTING.
4. PERFORM FINAL MACHINING ON CRITICAL
   FEATURES AFTER BLASTING IF REQUIRED.

PROJECT	PART NAME		QUANTITY	PROJ. ANG.	SIZE	SCALE	LAST UPDATED
REMORPH	RBXYJB		1	⊕ ◁	A4	1:1	12 Dec. 24