Dimensions and annotations:

55
44
8
4±0.01
10
8
Φ6 +0.011 +0.001
56.5
77
65.78
102
Ø6 +0.011 +0.001
15.77
Ø5 +0.011 +0.001
8
9
Ø5 +0.011 +0.001
2x M5x0.8
30
58

27.1±0.01
14.9±0.01
65
31.5
53.5
83.5
87
112
4x M3x0.5
Ø19 +0.011 +0.001 for Ø19 bearing
36
40
55

5

STANDARD TOLERANCES UNLESS SPECIFIED
x   = ±0.100
x.x   = ±0.050
x.xx   = ±0.010
ANGLES = ±0.50°
1. REFER TO CAD FOR UNDEFINED GEOMETRY.   2. MACHINED 0.5×0.5 CHAMFER ON THREADS.

3. BEAD BLAST SURFACE TREATMENT.
4. ENSURE SPECIFIED TOLERANCES
   ARE MAINTAINED AFTER BLASTING.
5. PERFORM FINAL MACHINING ON CRITICAL
   FEATURES AFTER BLASTING IF REQUIRED.

PROJECT	PART NAME		QUANTITY	PROJ. ANG.	SIZE	SCALE	LAST UPDATED
REMORPH	XYTTM		2	⊕ ◁	A4	1:1	12 Dec. 24