



UNIVERSITY OF THESSALY  
SCHOOL OF ENGINEERING  
DEPARTMENT OF ELECTRICAL AND COMPUTER ENGINEERING

**Autonomous indoor navigation for a wheeled robot**

Diploma Thesis

**Papadomanolakis Eleftherios**

**Supervisor:** Lalis Spyros

Volos 2020





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ΠΑΝΕΠΙΣΤΗΜΙΟ ΘΕΣΣΑΛΙΑΣ

ΠΟΛΥΤΕΧΝΙΚΗ ΣΧΟΛΗ

ΤΜΗΜΑ ΗΛΕΚΤΡΟΛΟΓΩΝ ΜΗΧΑΝΙΚΩΝ ΚΑΙ ΜΗΧΑΝΙΚΩΝ ΥΠΟΛΟΓΙΣΤΩΝ

**Αυτόνομη εσωτερική πλοιήγηση για τροχοφόρο ρομπότ**

**Διπλωματική Εργασία**

**Παπαδομανωλάκης Ελευθέριος**

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15-9-2020

# **Abstract**

The abstract includes the scientific area and the purpose /subject of the thesis, the methodology, the main steps followed and the main results obtained. The total extent of the abstract will be up to one page.

A thesis written in english should include an english and a greek abstract.



# **Abstract**

Η περίληψη περιλαμβάνει την επιστημονική περιοχή και το σκοπό - αντικείμενο της εργασίας, τη μεθοδολογία, τα κύρια βήματα που ακολουθήθηκαν και τέλος τα κύρια αποτελέσματα. Η συνολική έκταση της περίληψης θα είναι μέχρι μία σελίδα.

Διπλωματική εργασία γραμμένη στα ελληνικά, θα πρέπει να περιλαμβάνει ελληνική και αγγλική περίληψη.



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# Abbreviations

$\beta\lambda\pi$	$\beta\lambda\acute{e}\pi\varepsilon$
$\kappa.\lambda\pi.$	$\kappa\alpha\iota\lambda\omega\pi\acute{\alpha}$
etc	et cetera is
WIFI	Wireless Fidelity
BPF	Band Pass Filter
IP	Internet protocol
RGB	Red, green, blue
ROS	Robot Operating System
SLAM	Simultaneous localization and mapping
SSH	Secure shell
URDF	Unified robot description format
XML	Extensible markup language
3D	3 Dimensions
GPIO	general-purpose input/output
USB	Universal Serial Bus
IMU	Inertial Measurement Unit



# **Chapter 1**

## **Introduction**

### **1.1 Subject of thesis**

Εδώ αναφερόμαστε συγκεκριμένα στο τί θα κάνει η διπλωματική. Αναφέρουμε λεπτομερώς α) τα προβλήματα που θα λύσει (και που ήδη έχουν περιγραφεί γενικά στην προηγούμενη ενότητα), και β) πώς σκοπεύει να τα λύσει.

### **1.2 Organisation of this thesis**

At 2nd chapter we present the hardware and software that was used to design and build the robotic system. Subsequently, at the 3rd we show how every component was integrated into the system and the steps needed to get it started. At the 4th chapter discusses the line recognition algorithm that was used and the optimizations made to achieve better performance/accuracy with the hardware present. At the 5th chapter should present photos/results of the autonomous robot working (pros/cons)

Για την τελική οργάνωση του κειμένου σας, συμβουλευθείτε τον επιβλέποντα της εργασίας.



# Chapter 2

## The Robot System

### 2.1 System Architecture

In this section, we will present the hardware we used to construct the robot/system with a briefing explanation on why each was chosen. The components listed are a Raspberry pi 3 (model B+), an Arduino mega 2560 board, 5 ultrasonic sensors, GY521 based on mpu6050, md25 Motor Drive with emg30 motors.

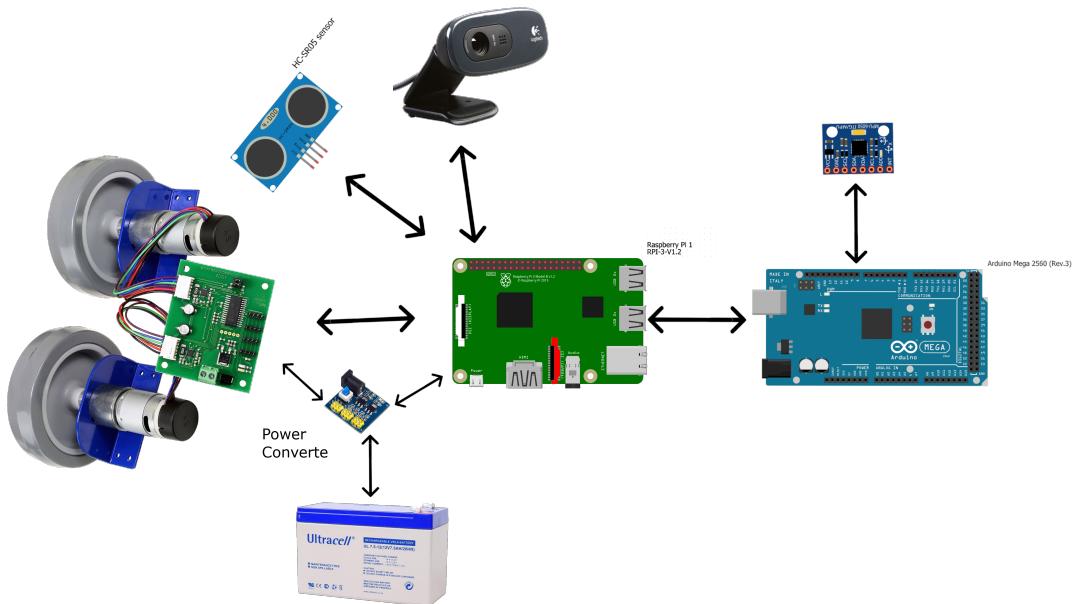


Figure 2.1: System Diagram

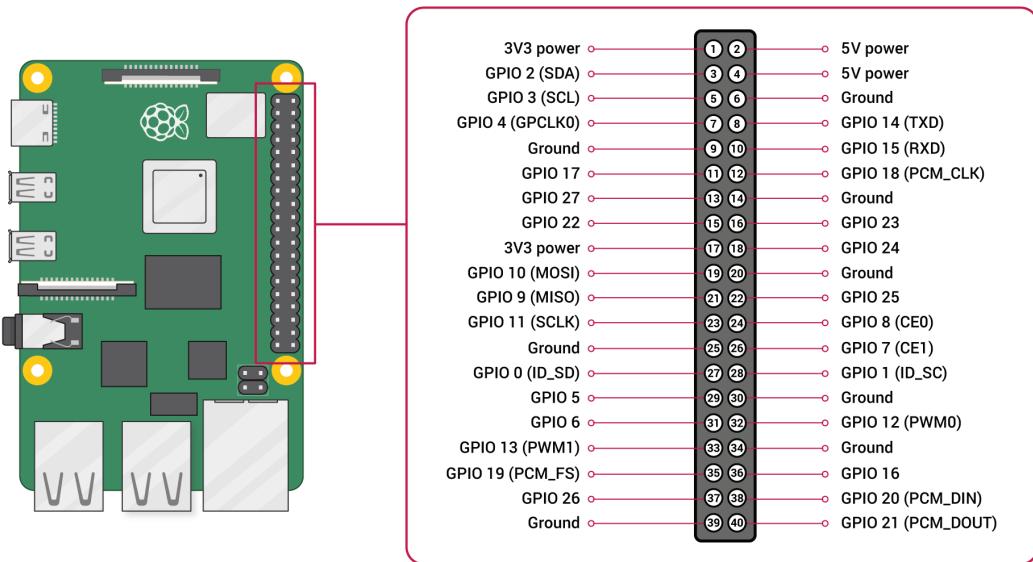


Figure 2.2: Raspberry pi 3 Model B+

## 2.2 Robot hardware

### 2.2.1 Raspberry pi

A raspberry pi 3 model B+ (fig.??) was employed for the MASTER because of its remarkable versatility in use. It is used in many IoT applications due to good hardware to price ratio, excellent documentation, and fairly big growing community, while various operating systems, each for their purpose, can be installed such as Ubuntu, Kali or RISC OS (original ARM OS), which can be simply exchanged with a switch of micro-SD cards. It comes with 1.2Ghz Broadcom BCM2837 quad-core ARMv8 processor, 1GB RAM, a 400MHz VideoCore IV multimedia GPU, build-in WiFi and bluetooth, as well as, several interfaces to connect a wide variety of sensors and gadgets. In order to power it up, a power converter was used to convert 12V AC from battery to 5v/ 2A DC while it needs [1] 5v supply and the current draw is from 600mA to 1.2A (max).

This board will serve as our master node or a gateway to an external server, as it's the one with the most processing capabilities. -include WiFi speeds/bandwidth?

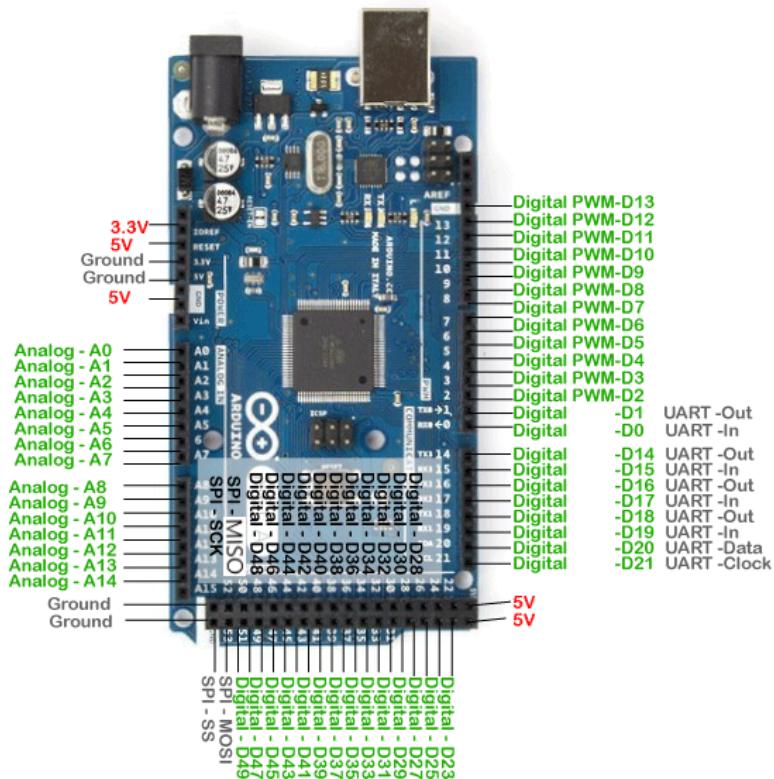


Figure 2.3: Arduino Mega 2560

## 2.2.2 Arduino board

The Arduino Mega 2560 (fig.2.3) is a microcontroller board and was mainly chosen to be used to relieve the Raspberry pi of all the tasks it has to do and to take advantage of the Digital Motion Processor (DMP) contained in the MPU6050 imu sensor. It has 54 digital input/output pins (of which 15 can be used as PWM outputs), 16 analog inputs, 4 UARTs (hardware serial ports), a 16 MHz crystal oscillator, a USB connection, a power jack, an ICSP header, and a reset button. We can simply connect it to the raspberry with a USB cable in order to get it started, as well as, to connect with the master node using serial communication.

## 2.2.3 MD25 board and EMG30 motors

For the mobility of the robot, the MD25 board, a dual motor driver, was adopted, which is designed for use with the EMG30 motors (fig. 2.4), and is utilized with I2C communication protocol. The conjoint of these two allows us to drive two motors with independent or combined control as well as to read motor encoders and provide counts for determining the distance traveled and direction. Furthermore, input battery voltage and motor current are

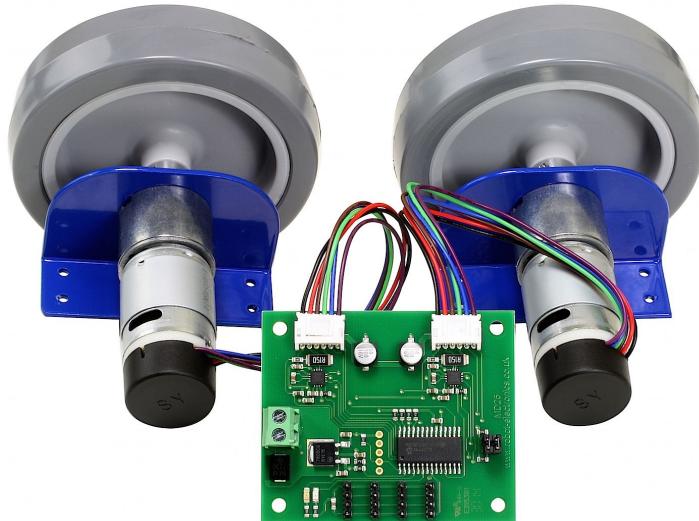


Figure 2.4: MD25 board with motors



Figure 2.5: GY-521 imu

readable in case we want to take them into account(not in the scope of the thesis).

## 2.2.4 Sensors

### 2.2.4.1 GY-521

The GY-521 (fig.2.5) is a 6 axis motion tracking device based on the MPU6050 with 6 degrees of freedom meaning it has 3 axis accelerometer and 3 axis gyroscope integrated on a single chip. The gyroscope measures rotational velocity over the xyz-axis while the accelerometer linear acceleration over the three axis. We already have odometry to determine orientation and distance, however since the localization is incremental (based on the previously estimated location), measurement errors are accumulated over time and cause the estimated robot pose to drift from the actual location. We will use it in order to combine it with the odometry to have a more robust way of finding orientation



Figure 2.6: Ultrasonic sensor HC-SR04

#### 2.2.4.2 Ultrasonic Distance Sensor - HC-SR04

In order to identify and avoid obstacles, we'll need a way to distinguish them and the most reachable low-cost option would be ultrasonic sensors. Five of them (fig.2.6), with 15 degrees field of view each, will be responsible for finding range at the front of the robot using ultrasonic sound waves. The distance of a target is measured by emitting ultrasonic sound waves, and converting the reflected sound into an electrical signal, then it's a simple equation of the speed of sound (it varies with the temperature). While its not affected by color or transparency of objects it's slightly affected by dust, dirt, or high-moisture environments. Sensing accuracy affected by soft materials and changes in temperature of 5-10 degrees or more

#### 2.2.4.3 C270 Logitech HD WEBCAM

A USB camera is needed for our robot to find its way, so the c270 was the choice we moved with because of the low cost, lightness, and compactness. As long as, it fulfills our needs for high resolution, high rate video, any other camera could have been chosen. C270 video captures up to 1280 x 720 pixels (30fps) for lifelike detail and motion. The 16:9 aspect ratio provides a widescreen view.

#### 2.2.4.4 Power supply

12V to 5V converter (why?)

#### 2.2.4.5 Battery

12V 7Ah

- how long can it drive the system?

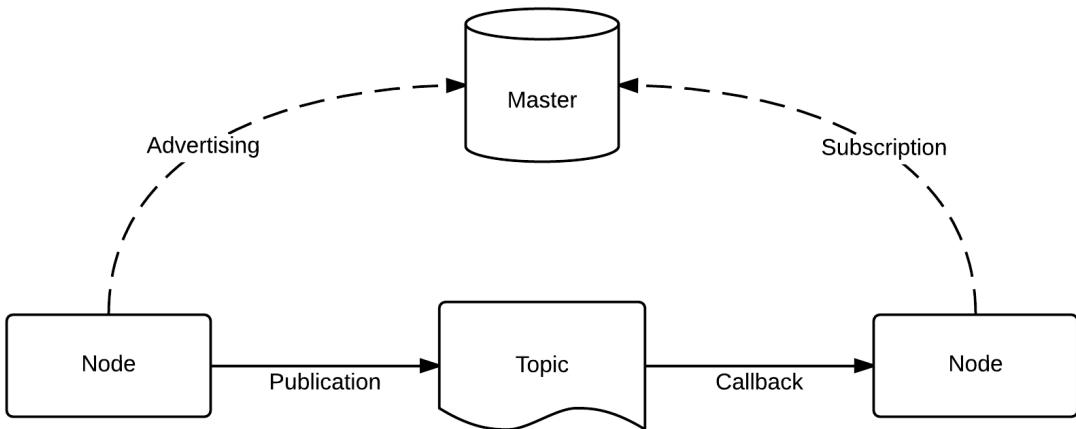


Figure 2.7: ROS nodes

## 2.3 Robotics Operating System (ROS)

explain

### 2.3.1 Urdf

The Unified Robotic Description Format (URDF) is an XML file format used in ROS to describe all elements of a robot. This specification cannot describe all robots as it assumes the robot consists of rigid links connected by joints; flexible elements are not supported. The description of a robot consists of a set of link elements, and a set of joint elements connecting the links together. The specification covers:

1. Kinematic and dynamic description of the robot
2. Visual representation of the robot
3. Collision model of the robot

### 2.3.2 ROS node

Explain how each process runs on each own node and the way they communicate

- topic subscribe/publish
- spawn/ restart etc
- Show created diagram (topics/nodes)

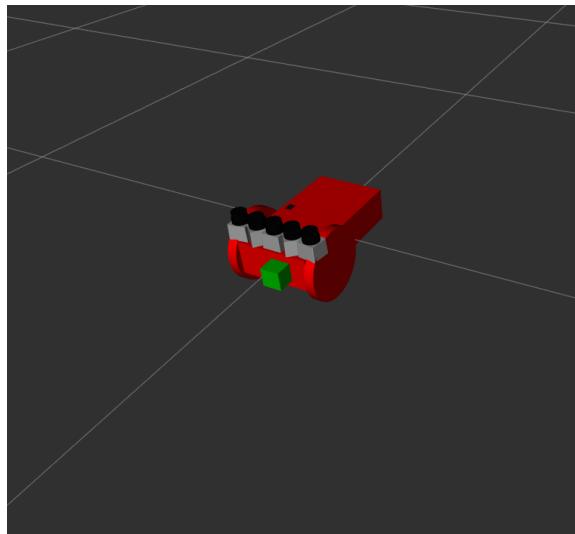


Figure 2.8: Robot designed in Rviz

## 2.4 The Gazebo simulator

Gazebo simulates multiple robots in a 3D environment, with extensive dynamic interaction between objects.

### 2.4.1 Robot model

urdf / Show how it was designed and why (collision etc)

### 2.4.2 World

map/ buildings/ world/ physics

### 2.4.3 Simulation

Explain how it was tested.

### 2.4.4 Test



# **Chapter 3**

## **System development and integration**

### **3.1 Intro**

In this chapter the process of developing the software that the robot will run and the tools used to develop our system. It translates in writing code for simulation in order to evaluate the logic, and after that deploy it on the actual robot system.

The robot provided from the university, meaning the chassis is already made with md25 and motors mounted so we have to integrate the rest of the modules on that.

### **3.2 Software installation**

The first thing to do is choose the operating system of raspberry pi where our logic will be run. I chose ROS because it allows every component to be implemented/tested separately before deploying and it also provides a structured communications layer above the host operating systems of a heterogeneous compute cluster.

- install ubuntu/ros
  - OpenCV
  - Gazebo/rviz
- install scripts and explain more

### **3.3 Components position**

The Ultrasonic sensors are positioned in a uniform spread in  $180^\circ$  (left-right) to sense wider area and reduce overlapping. There exists a scientific paper that proposes a way to get the optimal position for our scenario, but my guess is that there is no need to go into that.

Having the fact that the ultrasonic beam has  $15^\circ$  radius and that we want to spread 5 of them in the front while also checking the left and right side of the robot for obstacles, I choose to assign 2 sensors facing  $\pm 90^\circ$  and fill in the others afterwards. The final positioning of the 5 sensors is:

1.  $0^\circ$  - left
2.  $(180+39)^\circ$  front\_left
3.  $90^\circ$  front
4.  $(180-39)^\circ$  front\_right
5.  $180^\circ$  right

$0^\circ$  degrees - 1st

$(15/2)-0+(15/2)$  radius

so we have to calculate  $[180+(15/2)+(15/2)]/N = 39^\circ$  ( $N=5$ ) instead of  $180/N$  where  $N =$  number of sensors (or we could also follow this [2] paper for)

Accelerometer could be positioned anywhere and take the transform frame in accordance with an abstract point at the center of the robot.

Wheels could be placed in the center of the robot, but..

Battery in the center, above the wheels, because space-balance

USB Camera in the front (don't obstruct sensors)

### **3.4 Urdf Model design**

XML tags used and type of each joint

Rviz for confirmation

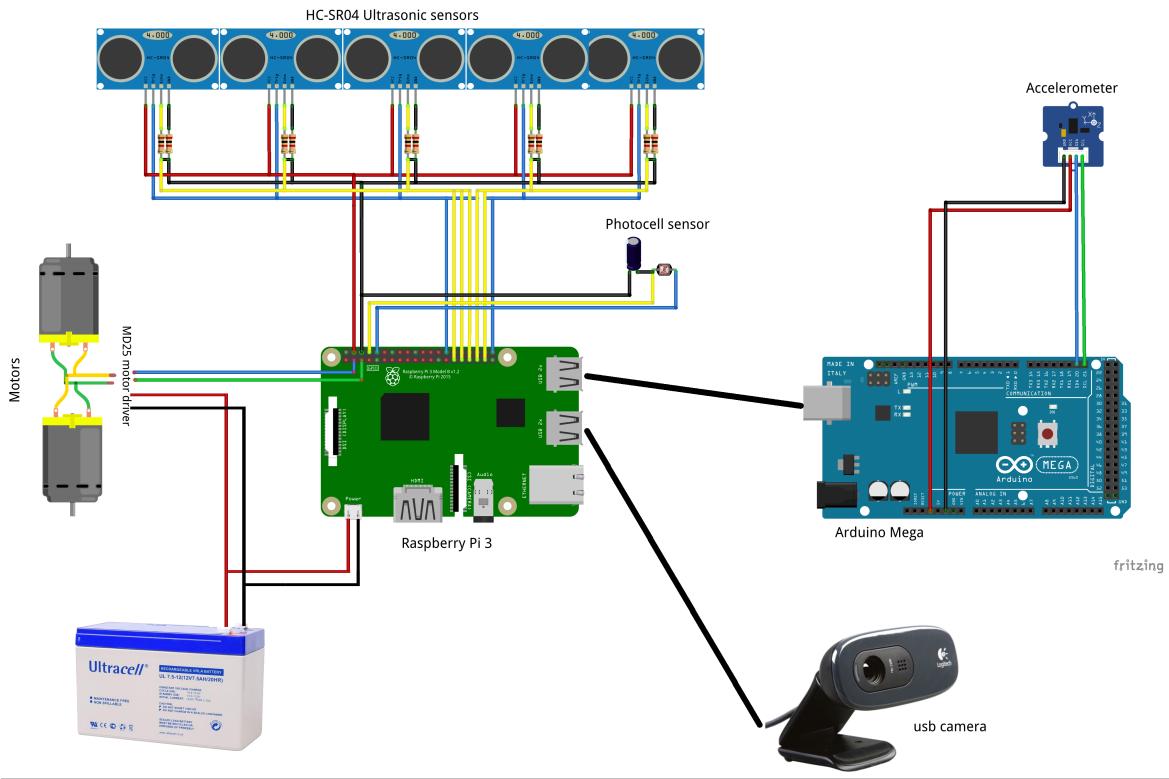


Figure 3.1: Robot Schematic

## 3.5 Simulation

TF\_frames (from ros)

World made

Tests with obstacles etc..

## 3.6 Deploy, Operate and Monitor

Node for teleoperation

Rviz for confirmation on:

1. robotmodel
2. publish of topics
3. transformation frames

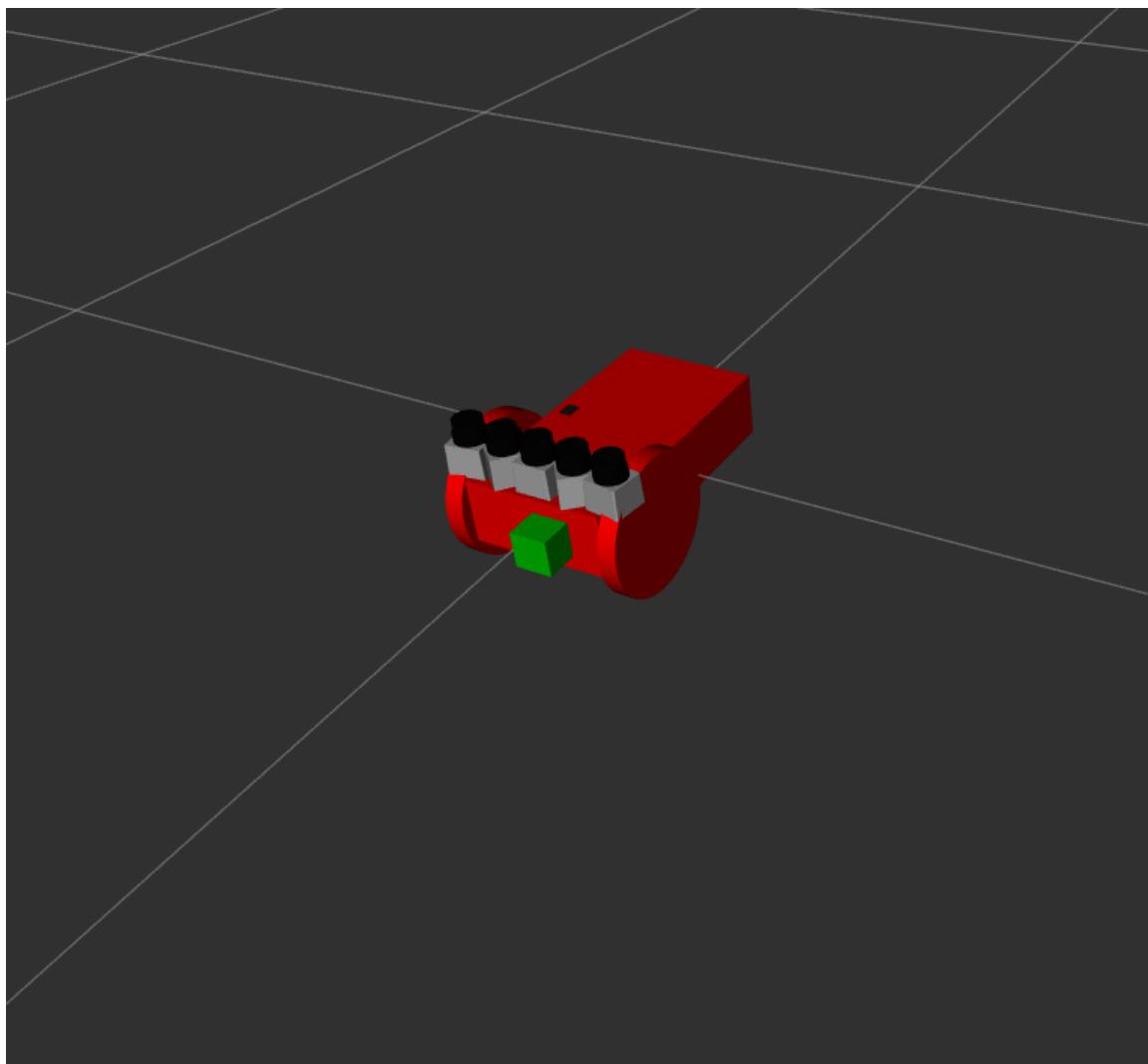


Figure 3.2: Robot Model

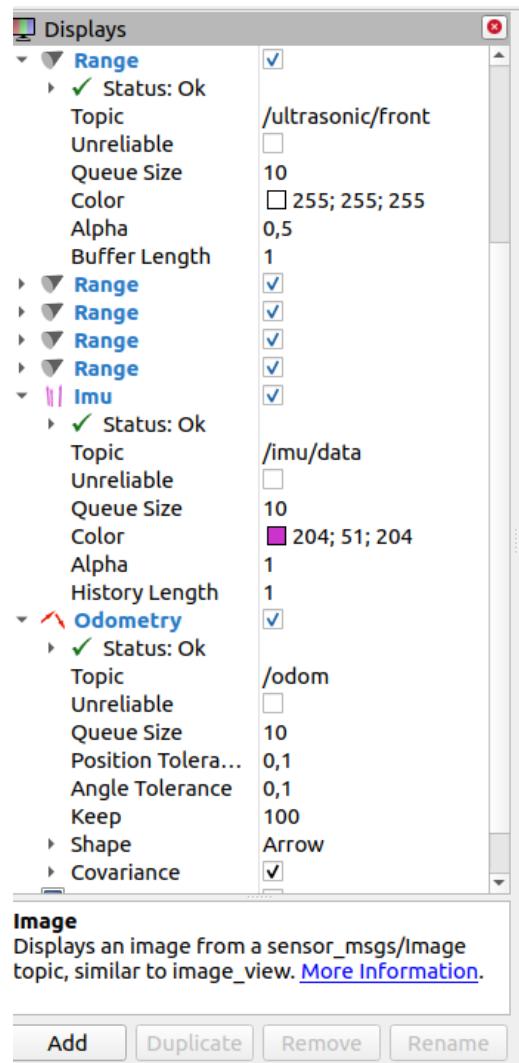


Figure 3.3: Rviz



# **Chapter 4**

## **Navigation**

### **4.1 Intro**

The autonomous robot needs a way to find it's course which of course depends on the purpose of each robot. While SLAM could be used to determine the map and then navigate safely, in this thesis we will research ways to do line recognition using the easiest accessible component, a usb web camera.

### **4.2 Related work**

#### **Based on edges:**

1. Sobel operator, Canny edge detector, Hough Line Transform etc.
2. the edges must be detected well for the Hough transform to be efficient => edges dont provide enough accuracy in various lighting conditions.

#### **Based on color:**

1. Line Detection using IR sensor, the most effective w/ zero computation (not present and doesn't have anything to do research on)
2. HSV - choose pixels in range of calibrated values. Pretty accurate but we need at least one RGB->HSV conversion as our camera outputs RGB.
3. Kmeans: good accuracy but slow



Figure 4.1: Gray without much red (no practical difference)

4. RGB - uses euclidean distance.  $\sqrt{r^2+g^2+b^2} < threshold$

**Preprocessing:**

1. Histogram equalization: not robust enough
2. GrayWorld colorbalance algorithm(link): it averages RGB channels separately and then multiplies every pixel by the gain coefficient calculated. Could be performed in various colorspaces but the conversion between colorspaces just adds more computations.
3. GrayWorld(improvised): plant known color on field of view to "force" better results. This happens because these kind of methods perform better with the existence of certain colors in certain quantities and in case they are missing the method performs poorly. You can see how image changes based on quantity of red color in figure
4. Gaussian blur, not computational expensive and increases accuracy.

Lane Detection Based on Connection of Various Feature Extraction Methods but every extra action counts so I tried to keep it as simple as possible

### 4.3 Proposed method

The finalization of the recognition task is trivial with some assumptions of course.

1. line could be found anywhere on input frame
2. route could have intersection



Figure 4.2: Gray with red



Figure 4.3: Gray wit red 2

**Algorithm 1** Euclidean Distance in RGB colorspace

---

```

1: Get Frame
2: initialize Output_Frame(height,width) = zeros {one channel instead of three}
3: Gaussian Blur(Frame)
4: for  $i = 0, \dots, height$  do
5:   for  $j = 0, \dots, width$  do
6:     r, g, b = Frame[i][j]
7:     calculate S from HSV colorspace {we don't calculate H and V}
8:     calculate luminance of pixel
9:      $L = \sqrt{0.299 * r^2 + 0.587 * g^2 + 0.114 * b^2}$ 
10:    if low_threshold < S or S > up_threshold then
11:      Output_Frame[i][j] = 0 {this pixel is invalid}
12:    else if low_luminance_thres < L > up_luminance_thres then
13:      Output_Frame[i][j] = 0 {this pixel is invalid}
14:    else if  $\sqrt{(r - thresR)^2 + (g - thresG)^2 + (b - thresB)^2} > euclideanDistance$ 
        then
15:      Output_Frame[i][j] = 255 {this pixel is valid}
16:    end if
17:  end for
18: end for
19: Morphological Transformations (MORPH_OPEN) useful in removing noise.
20: Morphological Transformations (MORPH_CLOSE) useful in closing small holes inside
    the foreground objects, or small black points on the object.

```

---

3. intersection is defined by the cendroid of all the points found away from the borders of the input frame
  
  
  
4. some steep turns are being recognised as intersections, so if we follow them we will have a smoother cruise

**Algorithm 2** Choose destination based on black/white image

```

Output_Frame(height,width) {black/white image}
2: findContours(Output_Frame, EXTERNAL_ONLY)
if max(contour_Area) < threshold then
4:   return 'no line'
end if
6: epsilon = 0.01 * arcLength(maxcontour)
aprox_points = approxPolyDP(maxcontour, aprox, epsilon, true) {now has a list
of points on the perimeter of the detected object}
8: for i = 1, 2, . . . , size(aprox_points) do
    if aprox_points[i] is close to one of the borders then
10:      add to candidates_list[”North|South|East|West|Intersection”]
        and calculate centroid of each group
12:    end if
end for
14: if candidates_list > 2 and (didn't found point_to_go in previous round) then
        choose the closest to the middle of the screen
16: else if found point_to_go in previous round) then
        choose the closest to the previous chosen point
18: else if found intersection then
        choose the intersection
20: else
        choose the highest we see
22: end if
```

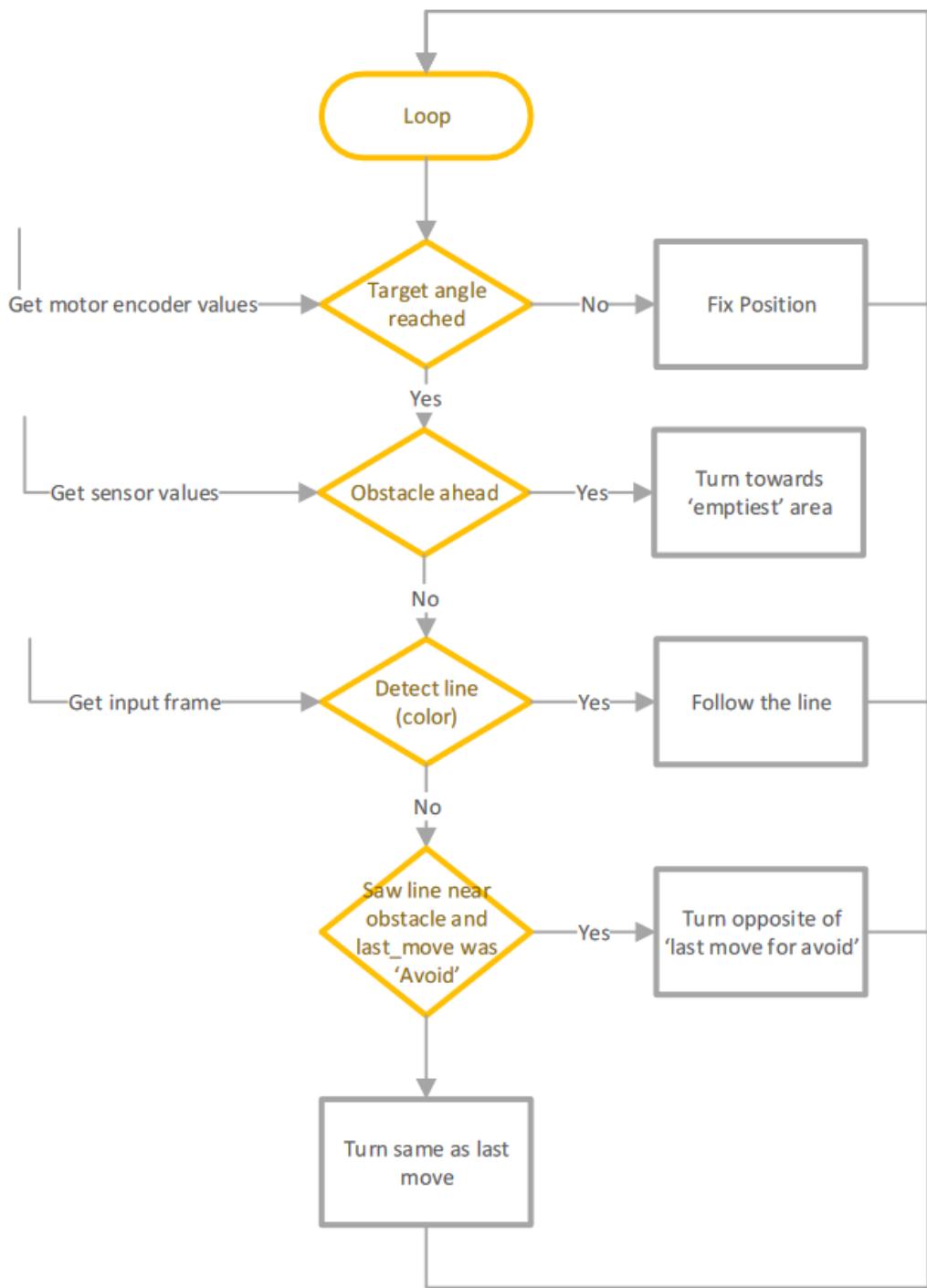


Figure 4.4: Line detect logic diagram

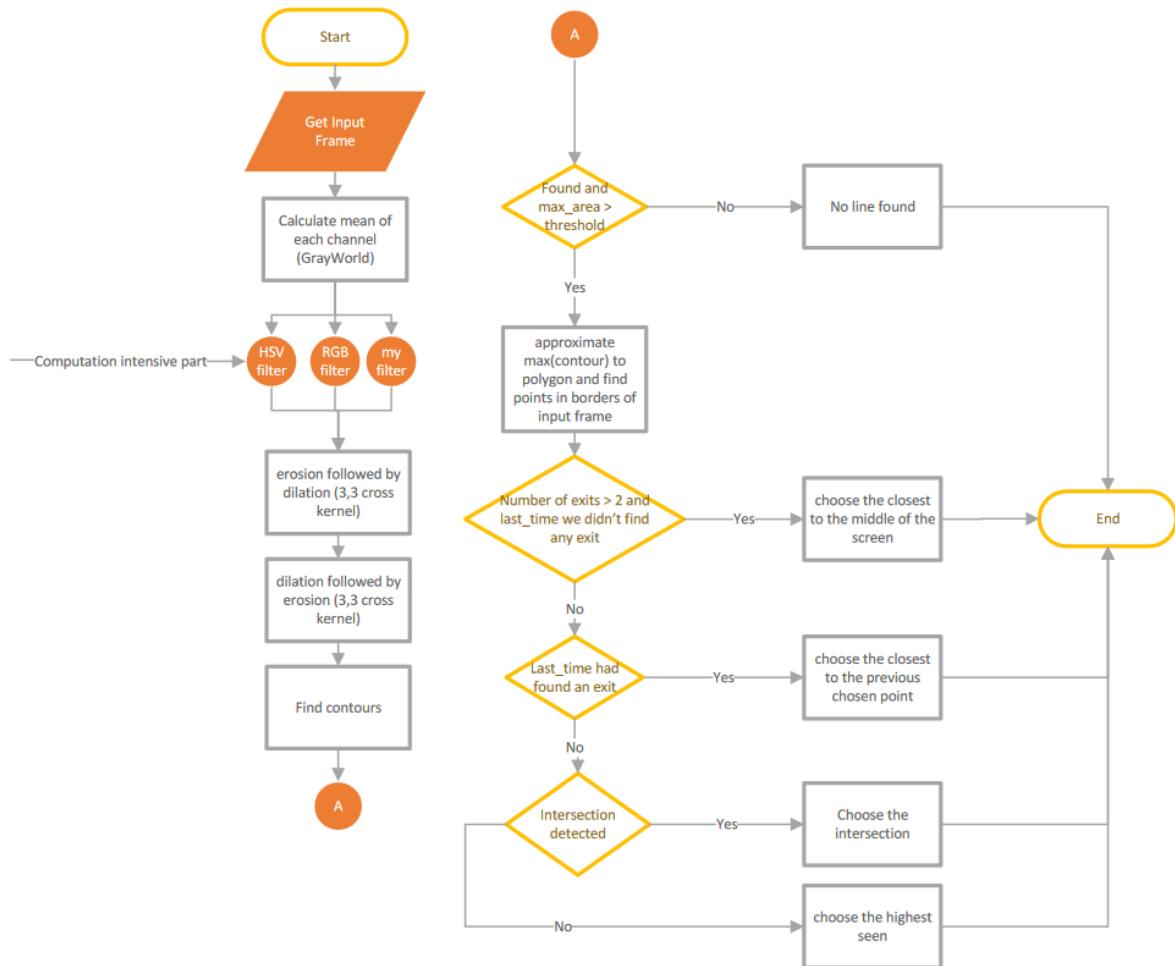


Figure 4.5: Line detect logic diagram

## 4.4 Optimizations

OpenMP

raspi qpu(gpu) test?

## 4.5 From points in 2D -> speed,turn

explain how

# **Chapter 5**

## **Testing and Results**

### **5.1 Color detection performance results**

### **5.2 HSV filter + Euclidean RGB + Gray-world color balance + Custom criterion**

Show + Compare pictures

#### **5.2.1 1280\*720 input frame**

Raspberry 3 average times (fig.5.1)

1. (RGB) 524.496000 ms, 1.906592 fps
2. (RGB + CUSTOM) 523.855000 ms, 1.908925 fps
3. (HSV) 386.589000 ms, 2.586726 fps
4. (HSV + CUSTOM) 376.639000 ms, 2.655062 fps
5. (HSV + RGB) 717.869000 ms, 1.393012 fps
6. (HSV + RGB + CUSTOM) 701.764000 ms, 1.424980 fps
7. (HSV + RGB + CUSTOM + GRAYWORLD) 886.507000 ms, 1.128023 fps (BEST accuracy, but needs some tweaks if one of R,G,B is in much quantity on the input frame)

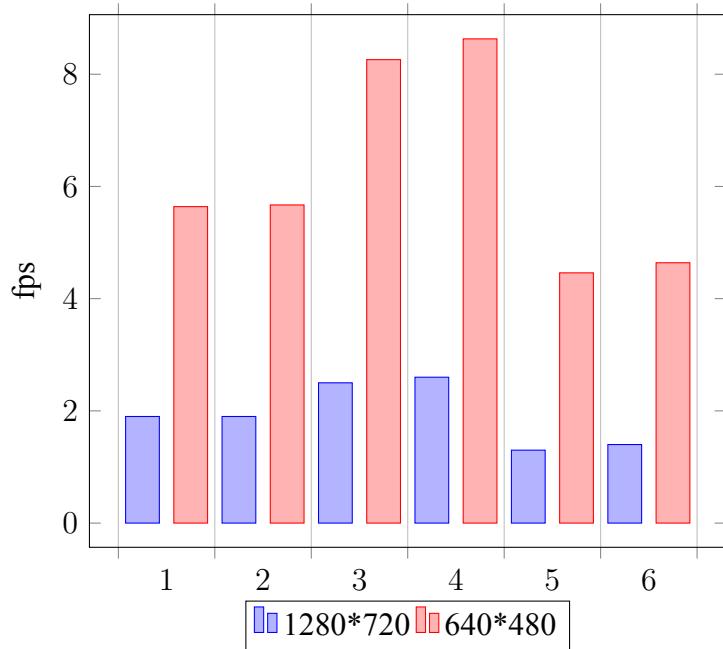


Figure 5.1: Raspberry pi 3 compute times(From worst accuracy to best)

PC (include specs ?):

1. TODO depending on what system is the best to measure it

### 5.2.2 640\*480 input frame

Raspberry 3 average times (fig.5.1)

1. (RGB) 177.050000 ms, 5.648122 fps
2. (HSV + RGB) 223.800000 ms, 4.468275 fps
3. (HSV) 120.934000 ms/frame, 8.268973 fps
4. (RGB+CUSTOM) 176.092000 ms, 5.678850 fps
5. (HSV+CUSTOM) 115.781000 ms, 8.636996 fps
6. (HSV + RGB + CUSTOM) 215.170000 ms, 4.647488 fps
7. (HSV + RGB + CUSTOM + GRAYWORLD) 286.658000 ms, 3.488478 fps (BEST accuracy)

Pc (include specs?):

1. TODO depending on what system is the best to measure it

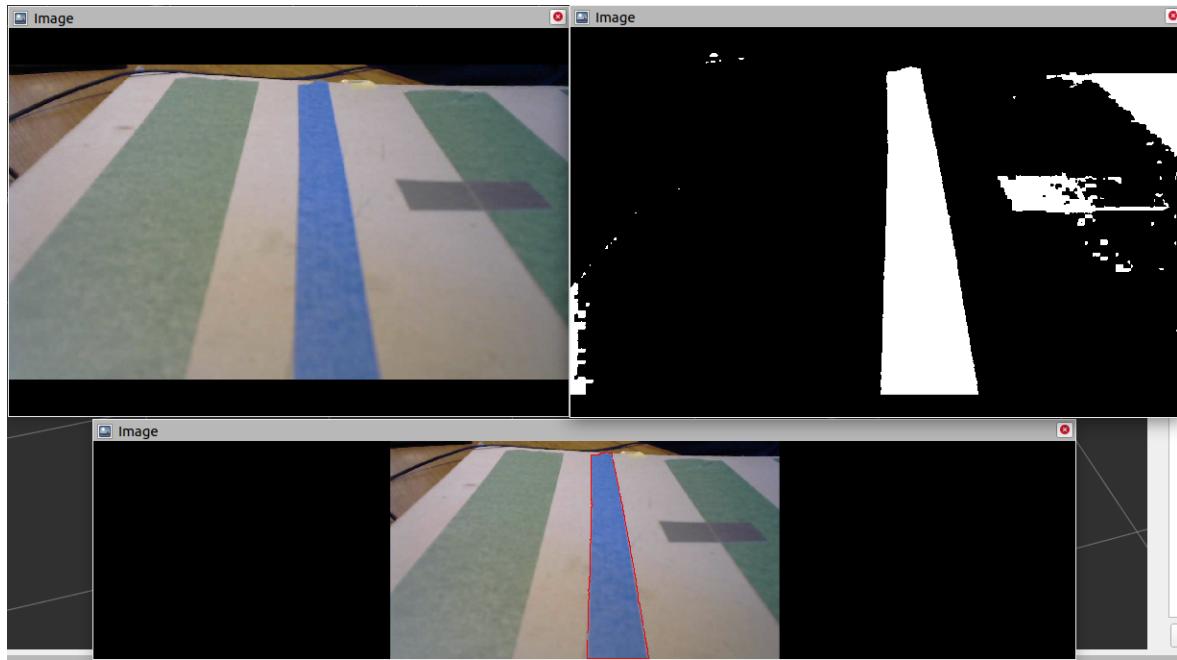


Figure 5.2: Find blue color using HSV/GrayWorld/custom criterion

### 5.3 Results

Some of the best

How should we incorporate videos?

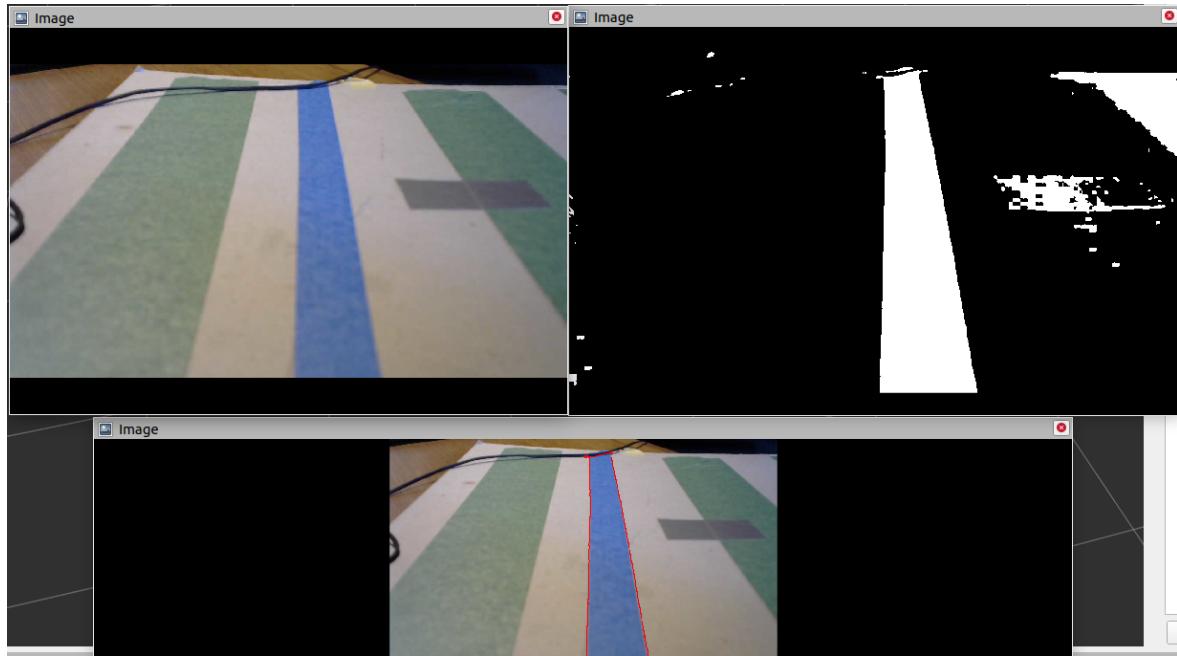


Figure 5.3: Find blue color using HSV/custom criterion

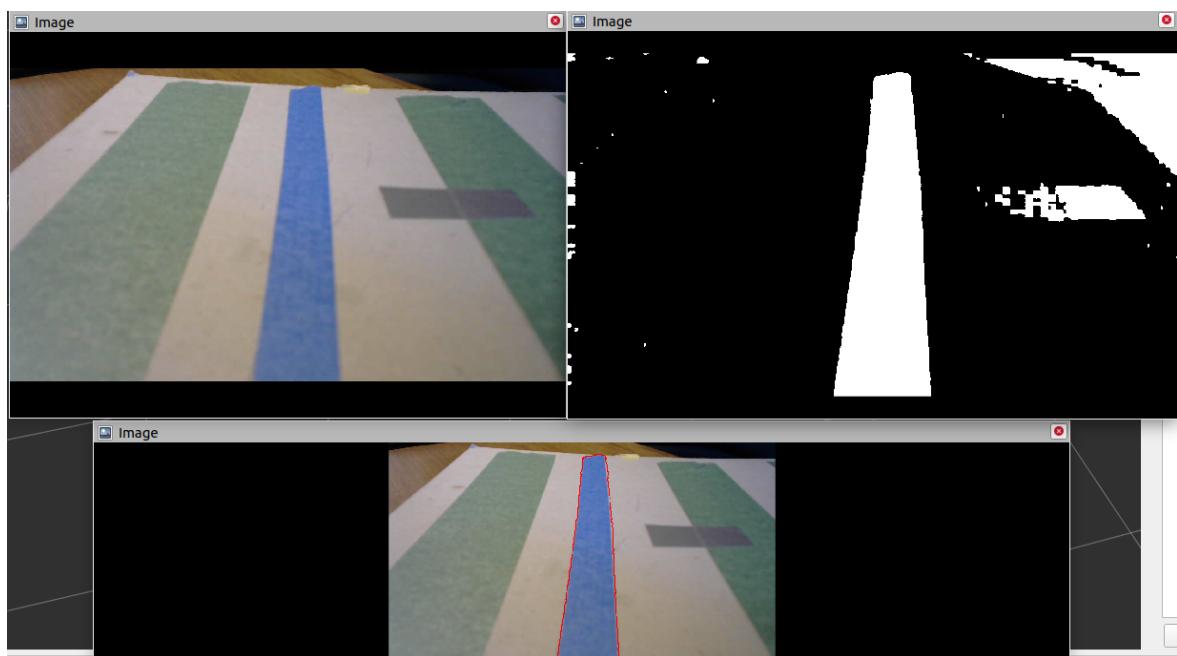


Figure 5.4: Find blue color using HSV criterion

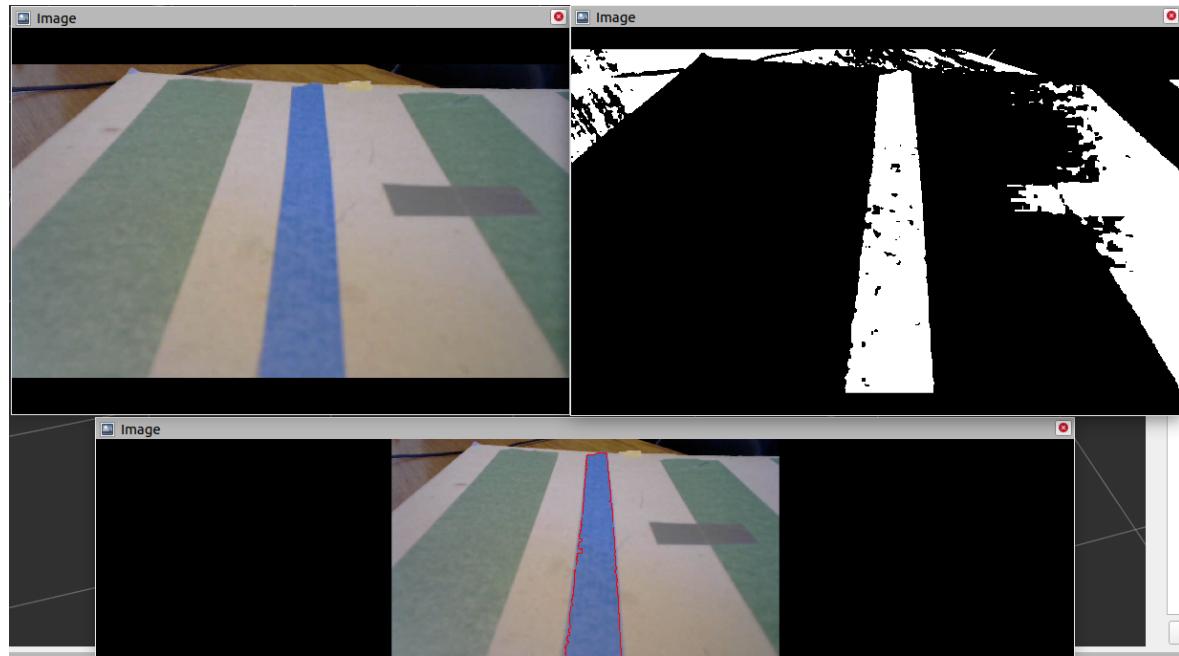


Figure 5.5: Find blue color using RGB/GrayWorld/custom criterion

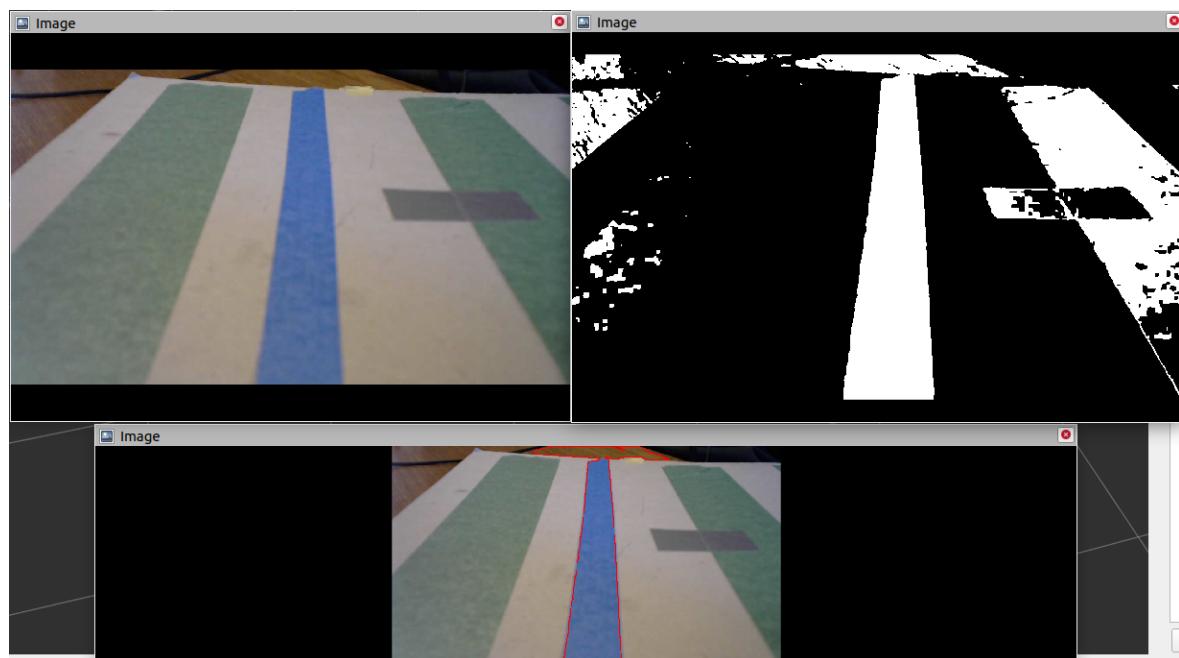


Figure 5.6: Find blue color using RGB/custom criterion

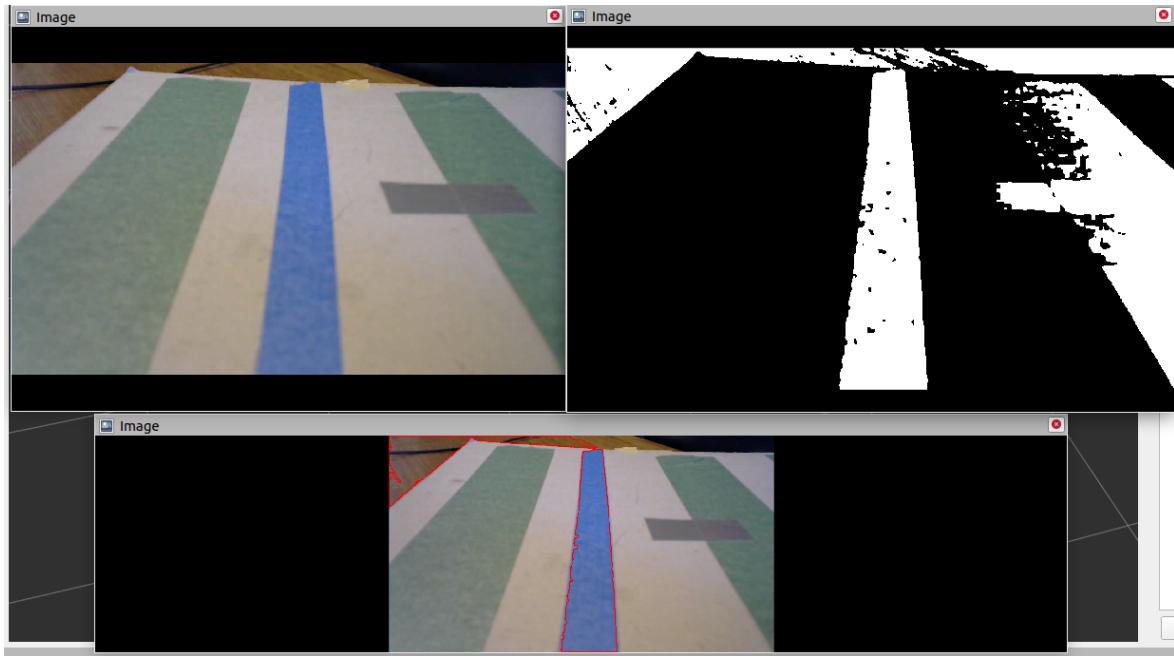


Figure 5.7: Find blue color using RGB/custom criterion

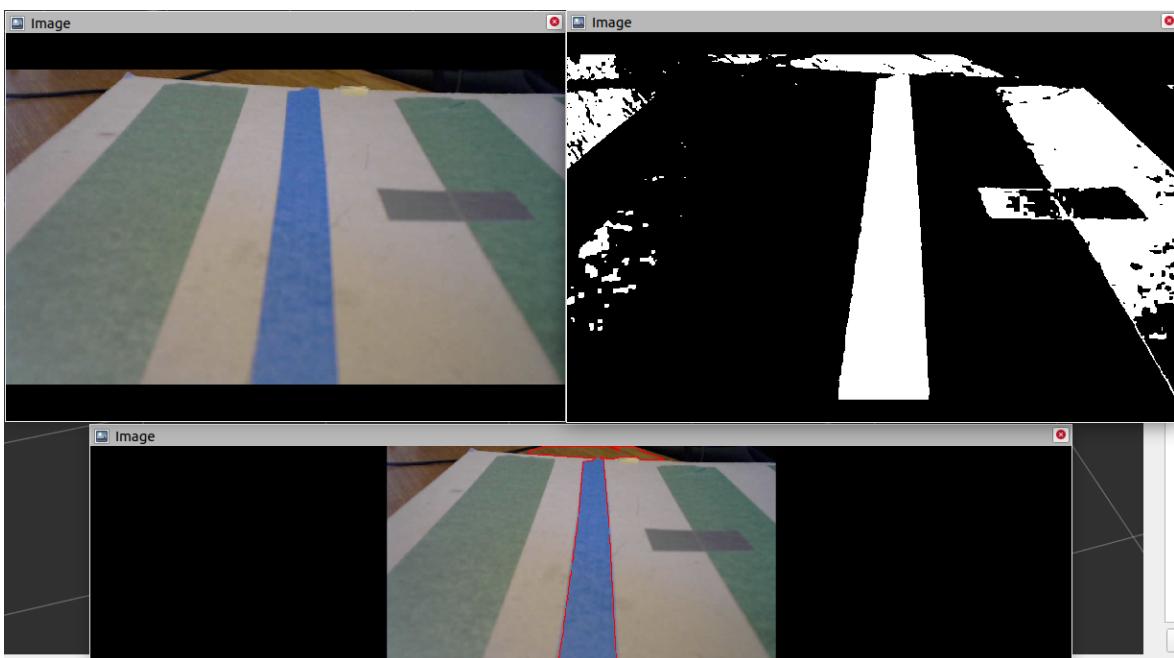


Figure 5.8: Find blue color using RGB/custom criterion

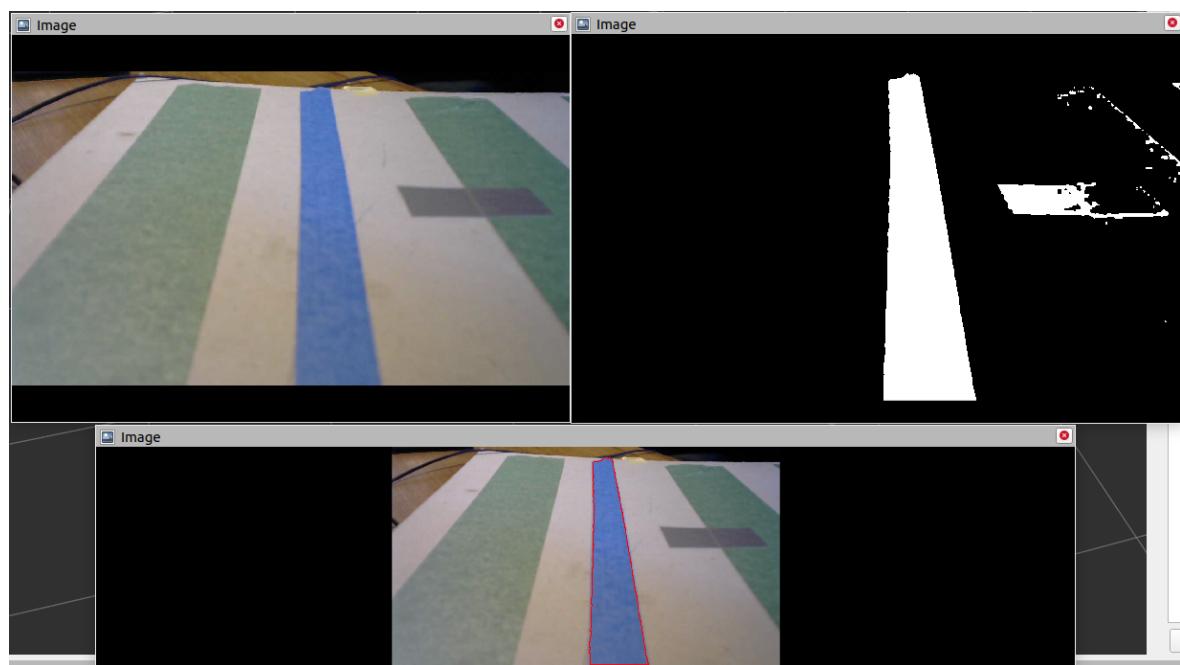


Figure 5.9: Find blue color using RGB/HSV/GrayWorld/custom criterion



# **Chapter 6**

## **Conclusions**

Εδώ εξηγούμε ότι θα συνοψίσουμε την μελέτη που εκπονήθηκε στα πλαίσια της διπλωματικής.

### **6.1 Summary**

Εδώ συνοψίζουμε τα αποτελέσματα της διπλωματικής και περιγράφουμε τα συμπεράσματα που προέκυψαν, αρνητικά και θετικά. Επιβεβαιώνουμε την συνεισφορά της διπλωματικής στα προβλήματα που αναφέραμε στην εισαγωγή.

### **6.2 Future work**

Εδώ δίνουμε ιδέες για επέκταση της διπλωματικής.



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## **APPENDICES**



# Appendix A

## Τίτλος Παραρήματος

Τα παραρήματα περιλαμβάνουν συνοδευτικό, υποστηρικτικό υλικό (πίνακες, φωτογραφίες, ερωτηματολόγια, στατιστικά στοιχεία, αποδείξεις, περιγραφές λογισμικών προγραμμάτων, παραδείγματα, περιγραφές πολύπλοκων διαδικασιών, λίστα με πρωτογενή στοιχεία, λεπτομερής περιγραφή και προδιαγραφές εξοπλισμού, οδηγίες εγκατάστασης λογισμικού, κ.λπ.), ή αλλιώς ό,τι θεωρείται χρήσιμο να περιγραφεί, αλλά δεν συνηθίζεται να εντάσσεται μέσα στο κυρίως κείμενο της Εργασίας. Στο κυρίως κείμενο της Εργασίας πρέπει να γίνονται οι κατάλληλες παραπομπές προς τα παραρήματα, όπου το κείμενο σχετίζεται με υλικό που περιλαμβάνεται σε αυτά. Ένα παράρτημα, αναλόγως με το περιεχόμενό του, μπορεί να είναι ενιαίο, ή να χωρίζεται σε ενότητες.

### A.1 Δυνατότητες του L<sup>A</sup>T<sub>E</sub>X

Καθώς το παρόν αποτελεί ένα πρότυπο συγγραφής διπλωματικών εργασιών, στην ενότητα αυτή επιδεικνύονται ορισμένες από τις δυνατότητες το L<sup>A</sup>T<sub>E</sub>Xοι οποίες μπορούν να αξιοποιηθούν στο κείμενο μιας διπλωματικής εργασίας (μια καλή πηγή για τη διερεύνηση των δυνατοτήτων του L<sup>A</sup>T<sub>E</sub>Xείναι η ιστοσελίδα [https://www.overleaf.com/learn/latex/Main\\_Page](https://www.overleaf.com/learn/latex/Main_Page)).

#### A.1.1 Πίνακες

Ο Πίνακας A.1 είναι ένα παράδειγμα πίνακα σχεδιασμένου με εντολές του περιβάλλοντος `tabular`.

Table A.1: Παράμετροι πειραμάτων

Πλήθος κελιών καννάβου $c \times c$	$50 \times 50, 100 \times 100, 200 \times 200, \mathbf{250} \times \mathbf{250},$ $500 \times 500, 1000 \times 1000$
Τυπική απόκλιση $\sigma$	25m, 50m, 75m, <b>100m</b> , 150m, 200m
Αριθμός εγγύτερων γειτόνων $k$	1, 2, <b>3</b> , 4, 5, 10, 20
Πιθανοτικό κατώφλι $\theta$	50%, 60%, 70%, <b>75%</b> , 80%, 90%, 99%

### A.1.2 Διαγράμματα - Γραφικές παραστάσεις

Στο Σχήμα ??, παρουσιάζεται ένα παράδειγμα γραφικής παράστασης σχεδιασμένης με το Gnuplot.

### A.1.3 Σχήματα

### A.1.4 Αλγόριθμοι

Ακολουθεί ο Αλγόριθμος 3, ο οποίος είναι μορφοποιημένος με τα πακέτα algorithm και algorithmic.

---

#### Algorithm 3 Probabilistic $k\theta NN$ Monitoring

---

- 1: **Procedure** *VerifyCandidate* (focal query point  $q$ , threshold  $\theta$ , object  $o$ , list of auxiliary objects  $P$ , distance  $kMAXDIST$ )
  - 2: **if**  $\Phi(o, kMAXDIST) \geq \theta$  **and**  $L_2(q, o) \leq L_2(q, P.\text{top}())$  **then**
  - 3:      $P.\text{pop}();$      *//Replace the most extreme element in  $P$ , since candidate  $o$  ...*
  - 4:      $P.\text{push}(o);$      *//... has enough probability and has its mean closer to focal  $q$*
  - 5: **end if**
  - 6: **End Procedure**
- 

### A.1.5 Μαθηματικές εκφράσεις

Ακολουθούν παραδείγματα μαθηματικών εκφράσεων.

$$\hat{I}(x, u, t) = dist(y(t_f), \Gamma) + \int_t^{t_f} \mathcal{L}(y(s), u(s), s) ds \quad (\text{A.1})$$

$$\frac{d}{dx} \left( \int_0^z f(u) du \right) = f(x).$$

### A.1.6 Θεωρήματα, Πορίσματα, Ορισμοί, κλπ.

Ακολουθεί παράδειγμα θεωρήματος από την ιστοσελίδα [https://www.overleaf.com/learn/latex/Theorems\\_and\\_proofs](https://www.overleaf.com/learn/latex/Theorems_and_proofs)

**Theorem 7.1.** *Let  $f$  be a function whose derivative exists in every point, then  $f$  is a continuous function.*

### A.1.7 Απαρίθμησεις

Μια απαρίθμηση (itemized list) βοηθά στην παρουσίαση μιας σειράς περιπτώσεων με σαφήνεια. Ακολουθεί παράδειγμα.

Η εκπαίδευση στην Ελλάδα διακρίνεται σε:

- Πρωτοβάθμια
- Δευτεροβάθμια
- Τριτοβάθμια

### A.1.8 Είδη πηγών στις αναφορές

Στο references.bib μπορεί να δει κανείς πώς γράφονται διάφορα είδη πηγών (Βιβλία Ξενόγλωσσα [3], Βιβλία Ελληνικά [4], Άρθρα σε επιστημονικά περιοδικά [5], Άρθρα σε επιστημονικά συνέδρια [6], Ιστοσελίδες [7], Πτυχιακές Εργασίες [8], Διπλωματικές Εργασίες [9], Μεταπυχιακές Διπλωματικές Εργασίες [10], Διδακτορικές Διατριβές [11], Τεχνικές Αναφορές [12], Διπλώματα Ευρεσιτεχνίας [13]), Κεφάλαια σε συλλογικούς τόμους [14].



## **Appendix B**

### **Τίτλος 2ου Παραρτήματος**

Τα παραρτήματα περιλαμβάνουν συνοδευτικό, υποστηρικτικό υλικό (πίνακες, φωτογραφίες, ερωτηματολόγια, στατιστικά στοιχεία, αποδείξεις, περιγραφές λογισμικών προγραμμάτων, παραδείγματα, περιγραφές πολύπλοκων διαδικασιών, λίστα με πρωτογενή στοιχεία, λεπτομερής περιγραφή και προδιαγραφές εξοπλισμού, οδηγίες εγκατάστασης λογισμικού, κ.λπ.), ή αλλιώς ό,τι θεωρείται χρήσιμο να περιγραφεί, αλλά δεν συνηθίζεται να εντάσσεται μέσα στο κυρίως κείμενο της Εργασίας. Στο κυρίως κείμενο της Εργασίας πρέπει να γίνονται οι κατάλληλες παραπομπές προς τα παραρτήματα, όπου το κείμενο σχετίζεται με υλικό που περιλαμβάνεται σε αυτά. Ένα παράρτημα, αναλόγως με το περιεχόμενό του, μπορεί να είναι ενιαίο, ή να χωρίζεται σε ενότητες.