

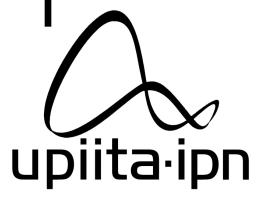
INSTITUTO POLITÉCNICO NACIONAL

Automatización Industrial

Practica 5: Introduccion a los timers.

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- ❖ Baeza Gutiérrez Braian Jiovanni
- Caudillo Santos José Fernando
- Sánchez Juárez Diego Ariel
- Zarazua Aguilar Luis Fernando

Grupo: 3MM8



Unidad Profesional Interdisciplinaria en Ingeniería y Tecnologías Avanzadas

Objetivo

Que el alumno comprenda y sinteticé los conocimientos aprendidos en clase acerca del uso de temporizadores en el PLC haciendo uso de ellos en un sistema real.

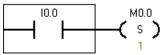
Material

- Un Motor monofásico de 127V AC
- O 20 bananas macho-macho
- O 1 PLC
- O Cable de conexión PLC- Computadora
- Calvija PLC
- O Foco 127V 25W
- 2 Relevadores

Programa 1:

Network 1 Título de segmento

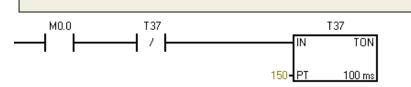
Comentario de segmento



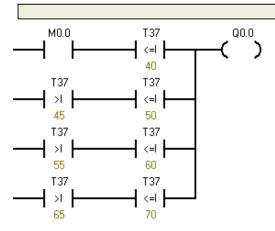
Network 2



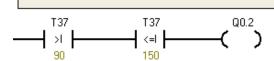
Network 3



Network 4

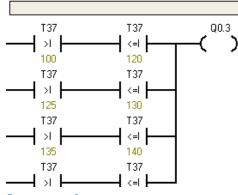


Network 5



T37 Q0.4

Network 8



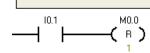
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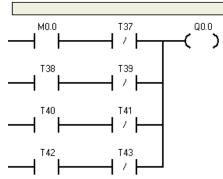
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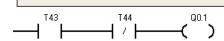
Comentario de segmento

M0.0
S
1

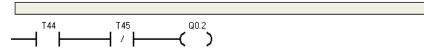
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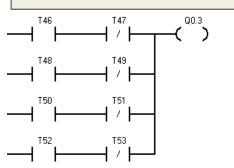




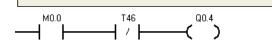
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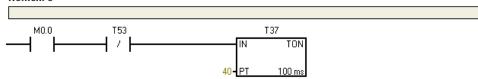
Network 6

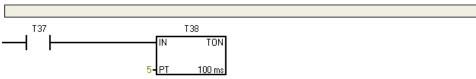


Network 7



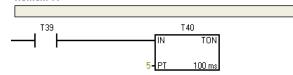
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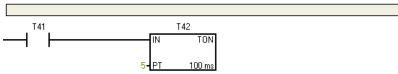
Network 11



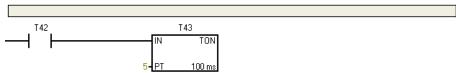
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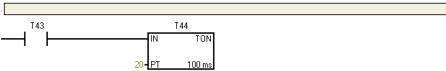


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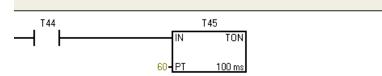


Network 14

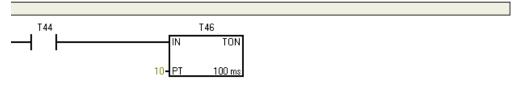




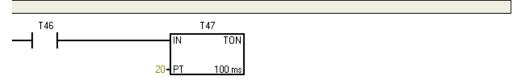
letwork 16



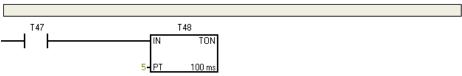
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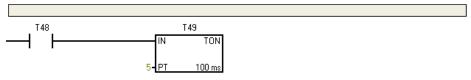
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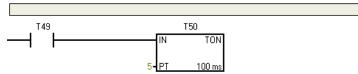


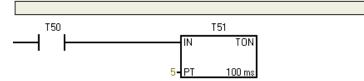
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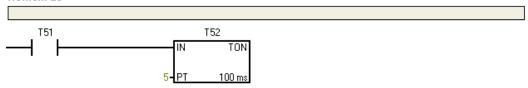
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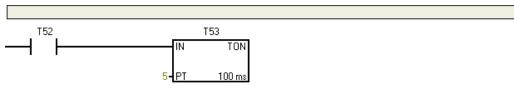




Network 23

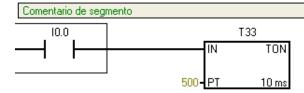


Network 24

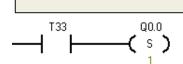


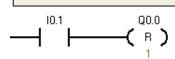
Programa 3:

Network 1 Título de segmento



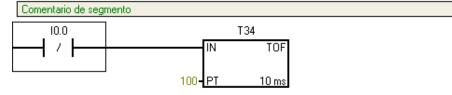
Network 2



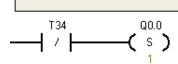


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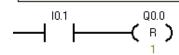
Network 1 Título de segmento



Network 2

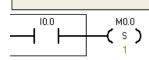


Network 3

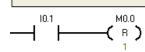


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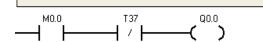
Network 1

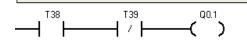


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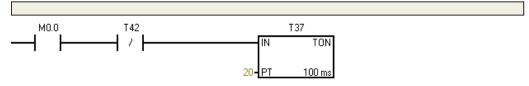
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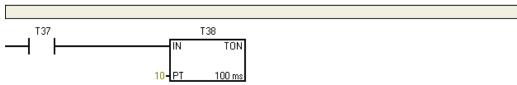




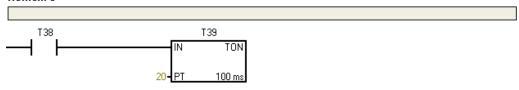
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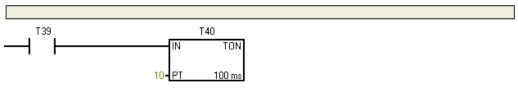
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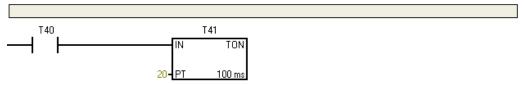


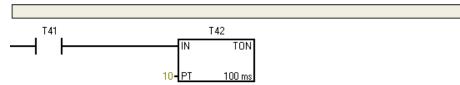
Network 8



Network 9







Network 1



Network 2



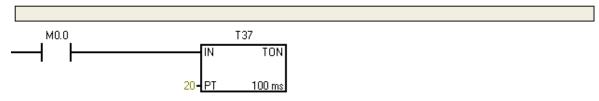
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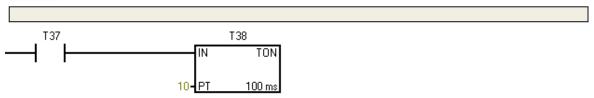


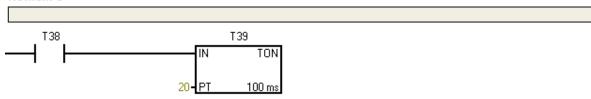




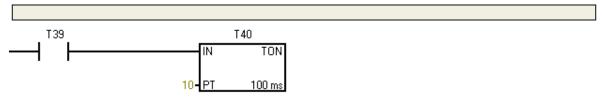
Network 6







Network 9



Network 10

