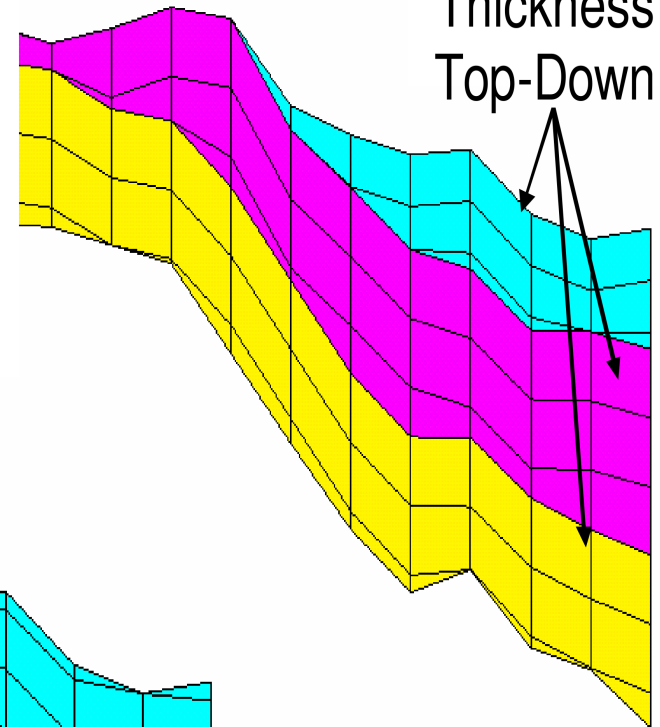
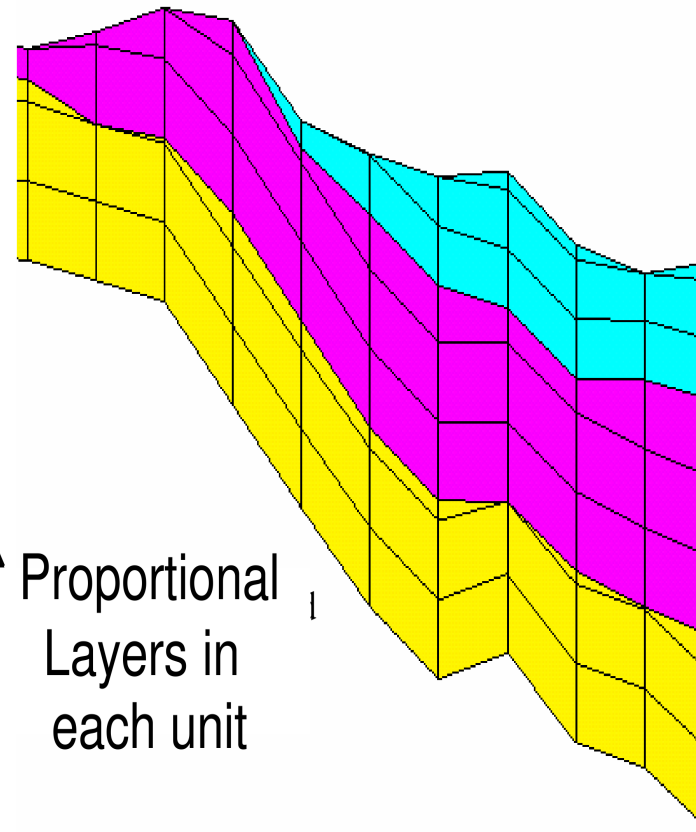


Top Conforming

Constant
Thickness
Top-Down

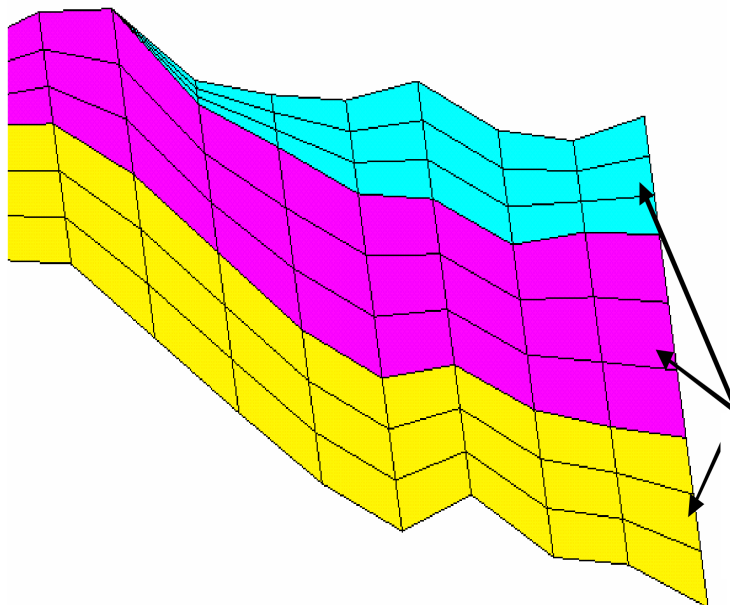


Bottom Conforming



Constant
Thickness
Bottom-Up

Proportional



Proportional
Layers in
each unit