

Grant DuoWave System

Direct and Indirect Cylinder Range

Installation & User Instructions







Contents

1	Intro	oduction &		5	Electrical Installation	12
	Ger	neral Requirements	3		5.1 Immersion Heater	12
	1.1	Installation requirements	3		5.2 Immersion Heater Wiring Instructions	12
	1.2	Water Supply requirements	3		5.3 Dual Thermostat	12
	1.3	Location	3		5.4 2-Port Valve	12
	1.4	Storage and Handling	3		5.5 W-plan System	13
	1.5	About your new Cylinder	3		5.6 Y-plan System	14
	1.6	Open Vented Hot Water Systems	3		5.7 S-plan System	15
	1.7	Taps and Fittings	3		5.8 Solar Thermal System	16
	1.8	Pipework connections	3			
	1.8 Health and Safety		3	6	Commissioning, Draining	17
2	Tec	hnical Specifications	4		Down & Safety	
_	2.1	Technical data	4		6.1 Filling Cylinder	17
	2.2	Dimensions	5		6.2 Draining Down	17
	2.3	Connections and Controls	6		6.3 Safety Cut-Out	17
	2.4	Twin coil arrangement	7		6.4 Cold Water Discharge from Tundish	17
					6.5 Hot Water Discharge from Tundish	17
3	Prin	nary Circuit Installation	8		6.6 Expansion Vessel	17
	3.1	Grant DuoWave Cylinders	8	7	Maintananaa	18
	3.2	Systems	8	7	Maintenance	
	3.3	Boiler Primary Connections	8		7.1 Servicing & Maintenance	18
	3.4	The 2-Port Valve	8		7.2 Manifold Assembly	18
	3.5	Auxiliary Primary Connections	8		7.3 Pressure Reducing Valve	18
	3.6	Hard water areas	8		7.4 Expansion Relief Valve Cartridge	18
					7.5 Expansion Vessel	18
4	Sec	ondary Circuit Installation	9	8	Fault Finding	19
	4.1	Cold Water Inlet Manifold	9		8.1 Intermittant Water Discharge	19
	4.2	Installation	9		8.2 Constant Water Discharge	20
	4.3	Expansion vessel	9		8.3 No Flow from Hot water Taps	21
	4.4	Temperature & Pressure Relief Valve	9		8.4 Cold Water Flow from Hot Water Taps	22
	4.5	Hot Water supply	9		8.5 Excessive Hot Water from taps	23
	4.6	Secondary Return	10			
	4.7	Tundish	10	9	Spare Parts	24
	4.8	Discharge pipe	10		9.1 Spare Parts	24
	4.9	Discharge pipe arrangement	11		•	
	4.10	Discharge pipe sizing	11	10	User Instructions & Warranty	25
	4.11	Worked example	11		10.1 User Instructions	25
					10.2 The Grant Cylinder Warranty	26
					, ,	

Introduction &

1 Introduction & General Requirements

1.1 Installation Requirements

Thank you for purchasing a Grant unvented hot water storage cylinder from our Wave range. This installation manual must be read carefully before you begin installing the cylinder.

This cylinder must be installed by a competent person in compliance with all current legislation, codes of practice and local by-laws covering the installation of an unvented hot water cylinder. Please also make sure that any installation complies with the instructions contained in this installation instruction manual.

1.2 Water Supply Requirements

We recommend that your Grant Unvented cylinder is installed with an uninterrupted water supply.

Where possible the unit should be fed via a Ø22mm supply pipe. It requires a supply pressure of 1.5bar with a flow rate of at least 20 litres per minute as a minimum for it to function. Even with these rates, flow from the outlets will be disappointing if several outlets are used simultaneously. Generally speaking, the higher the supply pressure, the better the incoming system will function. The cylinder control equipment is factory set to limit the incoming system operating pressure to 3bar. The maximum supply pressure into the pressure- reducing valve (PRV) is 12bar.

1.3 Location

The unit is designed to be floor standing, vertically mounted, indoors, in a frost-free environment. When choosing a suitable location for the cylinder, consideration should be given to the routing of the discharge pipe to a convenient point and also the availability of an adequate power supply for connecting the immersion heater(s).

The cylinder may stand on any flat and level surface without any special foundation preparations, provided that it is sufficiently robust to support the full weight of the cylinder. (Refer to Technical specifications for weights).

The position of the cylinder should be such that easy access is provided for servicing the controls and replacing the immersion heater should the need arise.

Generally, pipe runs should be made as short as possible and lagged to prevent heat loss.

1.4 Storage and Handling

If the cylinder is not being installed immediately, it should remain in its carton with all pipe end protective caps in situ to prevent damage. We recommend that the cylinder be transported to its installation position on a sack truck or similar with the outer carton in place.

1.5 About Your Cylinder

DuoWave indirect cylinders have two coils for connection to Primary heat sources. If sources such as Solar Thermal or a heat pump is to be connected, the bottom coil must be used. Please refer to the manufacturers installation instructions for more information.

The central heating connections should be made to the top coil.

DuoWave indirect cylinders are also fitted with a single 3kW electric immersion heater.

DuoWave direct cylinders have a single coil only, the lower coil for connection of solar thermal or a heat pump, but are also fitted with two 3kW electric immersion heaters.

Refer to page 12 for further details on immersion heaters.

In all cases, each coil must be connected using a 2 port motorised valve (for solar installations a high temperature 2 port or solenoid valve must be used) to shut off the flow to the primary source and electrically interlocked with the heat source via the cylinder control and limit thermostat.

Failure to do so will invalidate all warranties and will be in breach of The Building Regulations (2000) Approved Document G3.

More information on electrical wiring is given on pages 12-15.

1.6 Open Vented Hot Water Systems

If required, your Grant Cylinder can be used as part of an Open Vented hot water system, i.e. fed from a cold water storage cistern and fitted with an Open Vent pipe, provided the maximum head does not exceed 30m.

When used in this way, it will not be necessary to install the expansion vessel and cold inlet manifold supplied with the cylinder.

Note:

The Temperature and Pressure relief (T&P) valve should be left connected to the cylinder (as supplied). As it may still operate due to temperature it should be connected in the correct manner – refer to guidance given in Section 4 of these Instructions.

1.7 Taps and Fittings

All taps and fittings incorporated in the unvented system should have a rated operating pressure of 7 bar or above.

1.8 Pipework Connections

All Pipework connections to the cylinder **must** be made in accordance with Figure 2-3.

1.9 Health and Safety

The information supplied in the table in Section 2 Technical Specification will help you assess the safest way to manoeuvre your cylinder into position. Please use the table to find the empty weight of your cylinder and then consider how you can safely move it into its final position.

Please leave this manual with the householder after installation.

2 Technical Specifications

2.1 Technical Data

	Duowave Direct & Indirect Cylli		rect Cylindei	inders	
Model Number	170	200	250	300	400
Storage capacity (litres)	170	200	250	300	400
Overall diameter (mm)	580	580	580	580	580
Overall diameter incl. immersion heater (mm)	655	655	655	655	655
Overall height (mm)	1010	1165	1425	1680	2190
Weight empty (kg) - direct models	37	41	47	53	65
Weight when full (kg) - direct models	207	241	297	353	465
Weight empty (kg) - indirect models	49	53	63	72	92
Weight when full (kg) - indirect models	219	253	313	372	492
Secondary return connection	Yes	Yes	Yes	Yes	Yes
Top coil length (m) - indirect models only	5	5	5	5	7
Top coil surface area (m²)	0.5	0.5	0.5	0.5	0.7
Bottom coil length (m)	6	7	10	11	15
Bottom coil surface area (m²)	0.62	0.73	1.04	1.14	1.56
Top/bottom coil pipe diameter (mm)	22	22	22	22	22
Dedicated solar volume Vs (litres) - indirect models	105	113	143	157	200
Dedicated solar volume Vs (litres) - direct models	170	200	250	300	400
Maximum water supply pressure (bar)	12	12	12	12	12
System operating pressure - pre-set (bar)	3	3	3	3	3
Expansion vessel charge pressure (bar)	3	3	3	3	3
Expansion relief valve pressure (bar)	6	6	6	6	6
Temperature & pressure relief valve lift pressure (bar)	7	7	7	7	7
Temperature & pressure relief valve lift temperature (°C)	90	90	90	90	90
Maximum primary circuit working pressure (bar)	3	3	3	3	3
Performance:					
Top coil rating (kW) - indirect models only	8.5	8.5	8.5	8.5	12.0
Top coil recovery rate (mins)*	9	10	14	18	18
Bottom coil rating (kW)	10.2	11.9	17.0	19.0	25.5
Bottom coil recovery rate (mins)*	24	24	28	27	35
Standing Heat Loss – direct models (W/l/24h)	0.500	0.474	0.449	0.418	0.395
Standing Heat Loss – indirect models (W/l/24h)	0.500	0.473	0.449	0.419	0.395
Check list:					
Cylinder assembly 170 litre	1	-	_	-	-
Cylinder assembly 200 litre	-	1	-	-	-
Cylinder assembly 250 litre	-	-	1	-	-
Cylinder assembly 300 litre	-	-	-	1	-
Cylinder assembly 400 litre	-	-	-	-	1
Expansion vessel 19 litre nominal (18 litre actual vol)	1	1	1	-	-
Expansion vessel 24 litre nominal (22 litre actual vol)	-	-	-	1	-
Expansion vessel 35 litre nominal (35 litre actual vol)	-	-	_	-	1
Temp & pressure relief valve (factory-fitted) 15mm	1	1	1	1	_
Temp & pressure relief valve (factory-fitted) 22mm		-	<u> </u>		1
Tundish 15/22mm	1	1	1	1	-
Tundish 22mm/1"BSP	-	-	-	-	1
2-port motorised valve 22mm - indirect models	1	1	1	1	1
Dual thermostat - indirect models	2	2	2	2	2
Dual thermostat - direct models	1	1	1	1	1
Immersion heater 3 kW (factory-fitted) - indirect	1	1	1	1	1
Immersion heater 3 kW (factory-fitted) - direct	2	2	2	2	2
Cold Inlet manifold assembly	1	1	1	1	1
Oold Iniot Manifold assembly	1	ı	ı	ı	ı

DuoWave Direct & Indirect Cylinders

^{*} Recovery rate is based on 82°C flow @ 0.2L/s over a 50°C temp rise for 70% of contents.



2.2 Dimensions

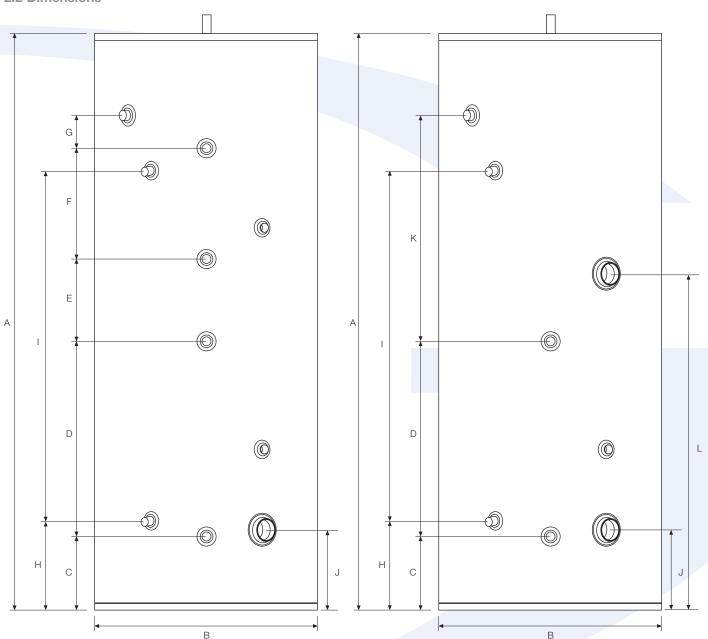


Figure 2-1: DuoWave indirect cylinder dimensions

DuoWave Indirect Cylinder Dimensions

170	200	Model 250	300	400
1010	1165	1425	1680	2190
580	580	580	580	580
197	197	197	197	197
362	400	510	580	800
52	60	100	100	100
290	290	290	290	400
0	15	125	310	490
197	197	197	197	197
528	670	820	890	1220
215	215	215	215	215
	1010 580 197 362 52 290 0 197 528	1010 1165 580 580 197 197 362 400 52 60 290 290 0 15 197 197 528 670	170 200 250 1010 1165 1425 580 580 580 197 197 197 362 400 510 52 60 100 290 290 290 0 15 125 197 197 197 528 670 820	170 200 250 300 1010 1165 1425 1680 580 580 580 580 197 197 197 197 362 400 510 580 52 60 100 100 290 290 290 290 0 15 125 310 197 197 197 197 528 670 820 890

Figure 2-2: DuoWave direct cylinder dimensions

DuoWave Direct Cylinder Dimensions

Dims Model					
(mm)	170	200	250	300	400
Α	1010	1165	1425	1680	2190
В	580	580	580	580	580
С	197	197	197	197	197
D	362	400	510	580	800
Н	197	197	197	197	197
I	528	670	820	890	1220
J	215	215	215	215	215
K	342	365	515	700	990
L	497	617	737	807	1027

2 Technical Specifications

2.3 Connections and Controls

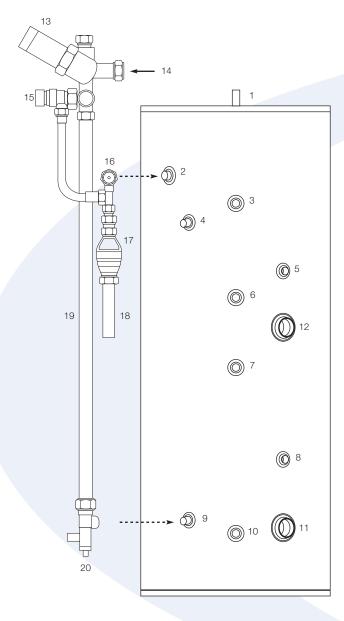


Figure 2-3: Cylinder connections and controls

DuoWave Direct & Indirect Cylinder Details

Item	Description	Connection Size
1	DHW Out	22mm compression
2	T & P valve connection	3/4" BSPF
3	Boiler return tapping - indirect models only	22mm compression
4	Secondary return tapping	22mm compression
5	Boiler dual thermostat pocket - indirect models only	-
6	Boiler flow tapping - indirect models only	22mm compression
7	Auxiliary (Solar) heat source return tapping	22mm compression
8	Auxiliary (Solar) heat source dual stat pocket (for dual stat only)	-
9	Cold water inlet	22mm compression
10	Auxiliary (Solar) heat source flow tapping	22mm compression
11	Immersion heater c/w control & limit thermostat (factory-fitted)	1 ³ / ₄ " BSPF
12	Immersion heater c/w control & limit thermostat (factory fitted) - Direct models only	1 ³ /4" BSPF
13	Pressure reducing valve - 3 bar	-
14	Balanced cold supply connection	22mm compression
15	Expansion relief valve - 6 bar	15mm compression
16	Temperature & Pressure relief valve - 90°C/7 bar	15mm compression (22mm compression on 400 models)
17	Tundish	15/22mm compression (22m compression/ 1"BSP on 400 models)
18	Discharge pipe (not supplied with cylinder)	-
19	Mains water supply pipe (not supplied with cylinder)	-
20	Drain cock (not supplied with cylinder)	-

Note:

Pipework between items 15 and 16 not supplied with cylinder.



2.4 Twin Coil Arrangement



Figure 2-4: External & Internal views

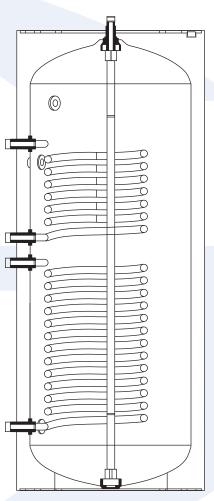


Figure 2-5: Section view of Solar & Primary Coils

3 Primary Circuit Installation

3.1 Grant DuoWave Cylinders

Grant DuoWave indirect cylinders are suitable for connecting to most fully pumped domestic gas or oil fired central heating boilers working on an open vented or sealed system having a maximum working pressure of 3 bar and a maximum working temperature of 90 degrees centigrade. If you are in any doubt concerning the suitability of the boiler, consult the boiler manufacturer. Solid fuel or wood burning boilers, and gravity circulation systems must not be used on the primary circuit of an unvented hot water system.

3.2 Systems (Indirect only)

If an existing system is a "flow share" arrangement such as an "S" or "Y" plan type system, (see Figures 5-4 to 5-6) they will provide satisfactory results, but during central heating demands, hot water production will not be as responsive. If this is important, consider the use of a "W" plan type system. (See Figures 5-2 and 5-3).

3.3 Boiler Primary Connections

Central Heating (Indirect only)

- The boiler primary flow and return connections should be made to the upper coil connections. The motorised valve (supplied) must be fitted into the primary flow. The primary flow and return fittings are 22mm compression. The valve has 22mm compression connections.
- Locate the dual thermostat in the stainless steel pocket (refer to Figure 2-3 for location) and secure using the retaining screws on the thermostat housing.

3.4 The 2 Port Valve (Indirect only)

To prevent gravity circulation when the boiler switches off, the 2 port motorised valve supplied with the unvented hot water kit, **must** be fitted in the primary flow pipe to the cylinder and wired in accordance with Figures 5-3, 5-5 or 5-7 (depending on system design) to comply with current legislation.

3.5 Auxiliary Primary Connections

Solar Heating

- The Solar flow and return connections should be made to the lower coil connections. If the lower coil is not thermostatically controlled a two port or solenoid valve (high temperature rated - not supplied) must be fitted in the flow and be controlled from the dual thermostat mounted at low level on the cylinder, via the three port pocket (8).
- If you are connecting another primary heat source please refer to the installation manual of that appliance. Do not connect an uncontrollable appliance to this cylinder (e.g wood burning stove, multi fuel stove, etc.)

3.6 Hard Water Areas

If the cylinder is to be used in a hard water area, we recommend that the primary flow temperature be limited to 75 degrees centigrade. This will help reduce the migration of suspended solids in the water and help prevent the build up of lime scale.



4 Secondary Circuit Installation

4.1 Cold Water Inlet Manifold

This manifold contains a pressure reducing valve (with integral strainer), double check valve, expansion valve with a stainless steel seat. The pressure reducing valve is factory set. The set pressure is shown on top of the valve. Maximum inlet pressure to valve is 12 bar.

4.2 Installation

- 1. Cold water supply to be 22mm nominal size.
- Flush supply pipework before connection to remove all flux and debris prior to fitting the inlet controls. Failure to do this may result in irreparable damage to the controls and will invalidate the warranty. Once the pipework is flushed connect the cold supply to the Inlet manifold.
- The manifold can be installed in any position as long as it is installed in the correct flow direction. Refer to the arrows on the side of the body. Make sure that the head of the expansion relief valve is offset from the cylinder for ease of access.
- 4. The expansion relief valve should be either horizontal or upright - if fitted inverted, debris may be deposited on the seat and cause fouling of the seat when the valve operates. Check direction of flow arrows.
- 5. The black plastic plug in the body is a pressure gauge connection to enable pressure monitoring to be carried out, should the system develop a fault. It is recommended that this be accessible.

- 6. Expansion relief drain pipework must be connected to a safe visible discharge point via a tundish and the pipework must have a continuous fall. Connect the Expansion Relief valve outlet into the discharge pipe from the Temperature and Pressure Relief valve using a 15mm copper pipe and tee piece (not supplied). Fit the Tundish below this tee piece using a short length of copper pipe. Refer to Sections 4.7, 4.8 and 4.9 for further information on Tundish and Discharge pipe.
- 7. The pressure reducing valve has two outlets, the second one is for a balanced cold water supply, to a shower or a bidet (over rim type only, ascending spray type requires type AA, AB or AD air gap). Major shower manufacturers advise fitting a mini expansion vessel in the balanced cold supply to accommodate thermal expansion and prevent tightening of shower controls. If the dwelling has a mixing valve shower (manual or thermostatic) or a Bidet (over rim type) remove the blanking cap from the Balanced Cold water connection on the Inlet Manifold. Use this as the cold water supply for these outlets. Do not use the balanced cold connection to supply bath taps as this can reduce the flow of water available to the cylinder. If the balanced cold water outlet is not required, blank off the port using the blanking disc supplied (see page 21, fig. 15).

Both the Installation/Guarantee Card and the Benchmark book enclosed with the cylinder should be completed after commissioning of the system.

 The expansion vessel must be fitted to the cold feed pipe between the pressure reducing valve and the cylinder. No valve should be fitted between the expansion vessel and cylinder.

4.3 Expansion Vessel

A suitable expansion vessel with a precharge pressure of 3bar is supplied for fitting to all cylinders.

The supplied expansion vessel must be connected into the cold water supply between the expansion relief valve (in the inlet manifold) and the cylinder. The expansion vessel must be positioned with the entry point at the bottom. No valve should be fitted between the expansion vessel and cylinder.

The air charge pressure in the expansion vessel must be regularly checked (e.g. at every service) and topped up as necessary. The correct air charge pressure is 3.0bar.

Refer to Sections 7.1 and 7.5 for further details.

4.4 Temperature and Pressure Relief Valve

The temperature and pressure relief valve (T&P Valve) is supplied factory fitted to the cylinder. The T&P valve must not be removed from the cylinder or tampered with in any way. The valve is pre-set to lift at 7bar or 90°C and any attempt to adjust it will invalidate the warranty.

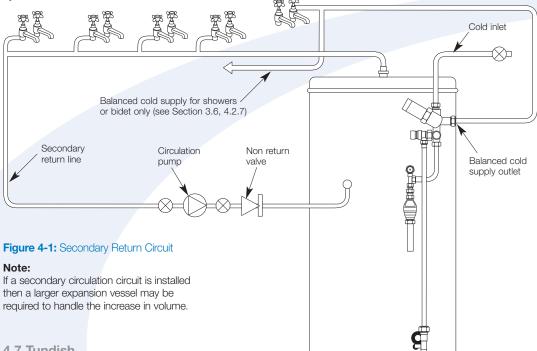
4.5 Hot Water Supply

1. Connect the hot water supply pipe to the top outlet (1) of the cylinder.

4 Secondary Circuit Installation

4.6 Secondary Return

If a secondary return circuit is required it should be connected to the DuoWave cylinder as shown below:



4.7 Tundish

The tundish must not be positioned above or in close proximity of any electrical current carrying devices or wiring.

4.8 Discharge Pipe

- 1. The discharge pipe from the Tundish should terminate in a safe place where there is no risk to persons in the vicinity of the discharge, be of metal and:
- Be at least one pipe size larger than the normal outlet size of the safety device unless its total equipment hydraulic resistance exceeds that of a straight pipe 9m long, i.e. discharge pipes between 9m and 18m equivalent resistance length should be at least larger than the normal outlet size of the safety device, between 18m and 27m at least three sizes larger and so on. Bends must be taken in to account in calculating the flow resistance. See sections 4.9, 4.10 and 4.11.
- Have a vertical section of pipe at least 300 mm long, below the tundish before any elbows or bends in the pipe work.
- Be installed with a continuous fall.

- Have discharges visible at both the tundish and the final point of discharge but where this is not possible or practically difficult there should be clear visibility at one or other of these locations.
- 2. Examples of acceptance discharge arrangements are:
- a. ideally below a fixed grating and above the water seal in a trapped
- b. downward discharges at a low level; i.e. up to 100mm above external surfaces such as car parks, hard standings, grassed areas etc. are acceptable providing that where children may play or otherwise come in to contact with discharges, a wire cage or similar guard is positioned to prevent contact, whilst maintaining visibility.
- c. discharges at high level; e.g. in to metal hopper and metal down pipe with the end of the discharge pipe clearly visible (tundish visible or not) or onto a roof capable of withstanding high temperature discharges of water and 3m from

- any plastics guttering systems that would collect such discharges (tundish visible).
- 3. Where a single pipe serves a number of discharges, such as in blocks of flats, the number served should be limited to not more than 6 systems so that any installation can be traced reasonably easily. The single common discharge pipe should be at least one pipe size larger than the largest individual discharge pipe to be connected. If unvented hot water storage systems are installed where discharges from safety devices may not be apparent i.e. in dwellings occupied by blind, infirm or disabled people, consideration should be given to the installation of an electronically operated device to warm when discharge takes place.

The discharge will consist of scalding water and steam. Asphalt, roofing felt and non-metallic rainwater goods may be damaged by such discharges.



4.9 Discharge Pipe Arrangement

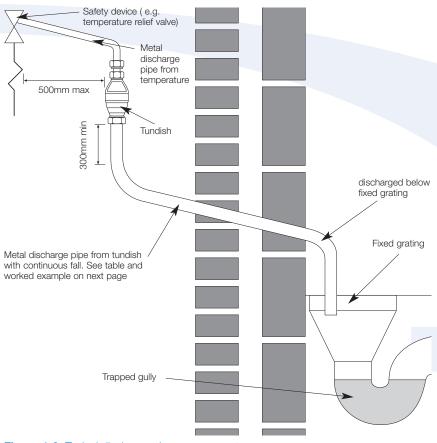


Figure 4-2: Typical discharge pipe arrangement

4.11 Worked Example

The example below is for a 1/2"diameter temperature relief valve with a discharge pipe (D2) having 4 elbows and a length of 7 m from the tundish to the point of discharge.

From

Maximum resistance allowed for a straight length of Ø22mm copper discharge pipe (D2) from a 1/2" diameter temperature relief valve is - 9.0m.

Subtract the resistance for quantity of 4 Ø22mm elbows at 0.8m each = 3.2m. Therefore, the maximum permitted length equates to 5.8m.

5.8m is less than the actual length of 7m; therefore calculate the next largest size.

Maximum resistance allowed for a straight length of Ø28mm-pipe (D2) from a 1/2" diameter temperature relief valve equates to - 18m.

Subtract the resistance for a quantity of 4 Ø28mm elbows at 1.0 each = 4m.

Therefore the maximum permitted length equates to 14m.

As the actual length is 7m, a Ø28mm diameter copper pipe will be satisfactory.

4.10 Discharge Pipe Sizing

Valve outlet size, diameter (inches)	Minimum size of discharge pipe D1 (mm)	Minimum size of discharge pipe D2 from tundish in (mm)	Max resistance allowed, expressed as a length of straight pipe, i.e. no elbows or bends	Resistance created by each elbow or bend in (m)
		22	Up to 9	0.8
1/2	15	28	Up to 18	1.0
		35	Up to 27	1.4
		28	Up to 9	-
3/4	22	35	Up to 18	-
		42	Up to 27	1.7
		35	Up to 9	1.4
1	28	42	Up to 18	1.7
		54	Up to 27	2.3

5 Electrical Installation



This appliance must be earthed.

All electrical wiring must be carried out by a competent person and in accordance with the current I.E.E. Wiring Regulations.

The control equipment supplied will ensure that the cylinder functions safely. From an economic and convenience point of view, it is intended that these controls operate in conjunction with other control packages for example "S", "W" or "Y" plan type systems, which incorporate a programmable time clock,

5.1 Immersion Heater

All cylinders are factory-fitted with either one or two immersion heaters, dependent on the model and capacity.

Each 3kW 230V 50Hz-immersion heater should be wired in accordance with the instructions given in Figure 5-1.

The cable MUST be routed through the strain relief bush. We recommend that the control thermostat is set at 60°C; the high limit trip is factory set at 85°C. The immersion heater conforms to EEC Directive 76/889 for radio interference and complies with BS 800:1977.

Wiring instructions for the immersion heater are located on the reverse side of the lower lid. Follow the wiring instructions connecting the live, neutral and earth as indicated.

CONTROL

A = Earth (Green/Yellow) B = Live (Brown)

- C = Neutral (Blue)

Figure 5-1: Immersion heater wiring connections

The unit must be permanently connected to the electrical supply through a double-pole isolator. All internal wiring is factory fitted. Each immersion heater has a working thermostat adjustable between 45°C -75°C. A safety cut-out is also incorporated within the thermostat and will operate at 85°C ± 3°C.

Important

Before resetting the safety cut-out or altering the thermostat setting, isolate electrical supply to the unit prior to removal of the lid. Investigate and identify the cause of the cut-out operation and rectify the fault before manually resetting the cut-out by pressing in the reset button. Ensure the cover to the immersion element is replaced correctly and the retaining nut is fitted. Finally switch the mains electricity supply back on.

WARNING

The manual re-set high limit thermostat must not under any circumstances be bypassed. This is pre-set to 80°C and to prevent nuisance tripping the control thermostat should always be at least 15°C below this.

5.2 Immersion Heater Wiring Instructions

- Ensure the main's voltage corresponds to the voltage rating of the immersion heater as shown on the rating label on the terminal
- b) The immersion heater is factoryfitted to the cylinder. If the immersion heater needs to be removed or replaced it must be fitted using the gasket provided. Use a shaped spanner, Stillsons or pipe grips should not be used. The use of sealing compound is not recommended.
- Wire the immersion heater in accordance with the wiring diagram (Figure 5-1). It should be wired through a double pole isolator switch or controller, with a minimum

- break capacity of 13 amp having contact separation of at least 3 mm, using 1.5mm sq. flexible cable, 85°C rubber insulated HOFR sheathed, to comply with BS 6141 table 8 and must be fully earthed.
- The BEAB approval certification on this immersion heater only applies if rod type thermostats, types Sunvic VKL or Cotherm SHD are used. The temperature setting of the control thermostat must not exceed 60°C.

5.3 Dual Thermostat (Indirect **Temperature Control)**

For the Indirect models two Dual Thermostats (each a combined control and high limit thermostat) are supplied separately with the unvented hot water safety kit. One is fitted into the upper sensor pocket in the cylinder (see Figure 2-3 for position) to control the operation of the Boiler primary coil. The second is fitted in the lower sensor pocket to control the operation of the Auxiliary (Solar) coil. For Direct models only one Dual Thermostat is supplied to be fitted in the lower sensor pocket.

The control thermostat has an adjustment range between 30°C and 70°C, however it is recommended that it is set to 60°C. The overheat thermostat incorporated within the dual thermostat will operate at 90°C.

5.4 2-Port Valve (Indirect only)

To comply with regulations governing the installation of indirect unvented cylinders, a 2-port motorised valve must be fitted in the primary flow to prevent gravity circulation when the boiler switches off. Your Grant DuoWave unit has been supplied with a 2-port motorised valve, which will act as a positive energy cut-out should the safety cutout operate. Should this happen the motorised valve will operate and close down the primary flow to the cylinder. The valve should be wired in accordance with Figures 5-3, 5-5, or 5-7 depending on system design, to comply with current legislation.

This motorized valve will also control the temperature of the domestic stored water via the cylinder thermostat, which is located in the upper dual thermostat. The unit should be installed on a "W", "S" or "Y" plan system as shown in Figures 5-2, 5-3 and 5-4.



5.5 'W' Plan System Schematic and Wiring Diagram

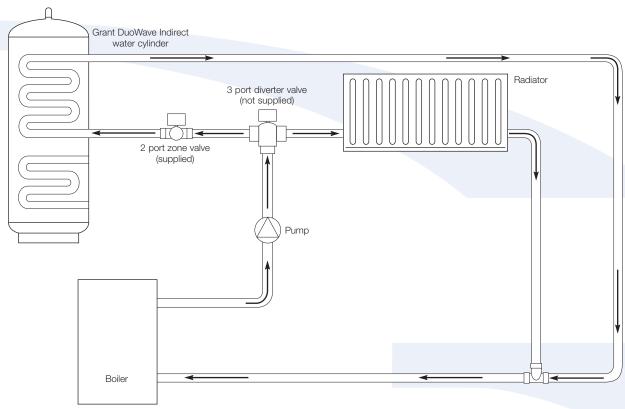


Figure 5-2: 'W' Plan system schematic

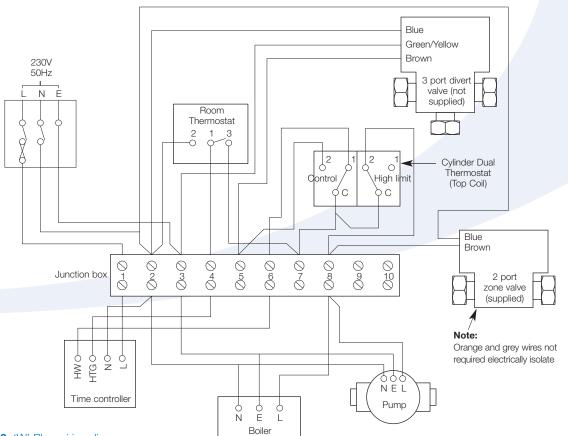


Figure 5-3: 'W' Plan wiring diagram

5 Electrical Installation

5.6 'Y' Plan System Schematic and Wiring Diagram

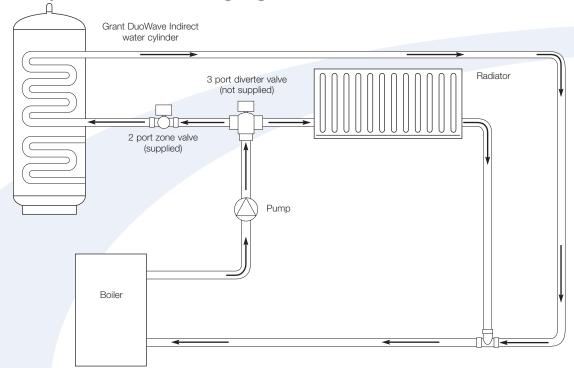


Figure 5-4: 'Y' Plan system schematic

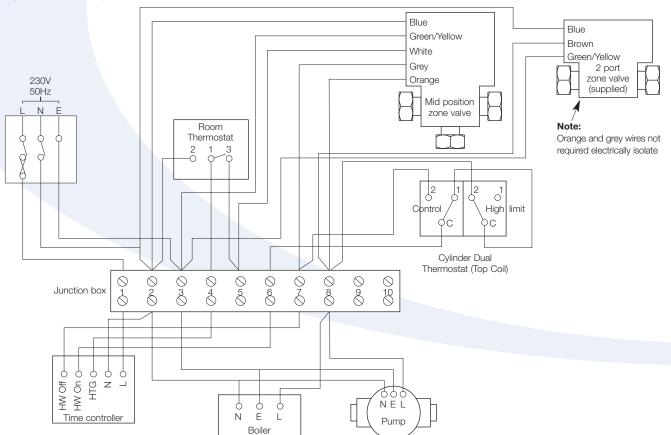


Figure 5-5: 'Y' Plan wiring layout



5.7 'S' Plan System Schematic and Wiring Diagram

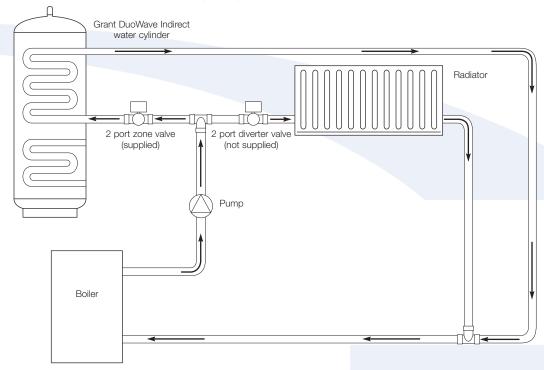


Figure 5-6: 'S' Plan system schematic

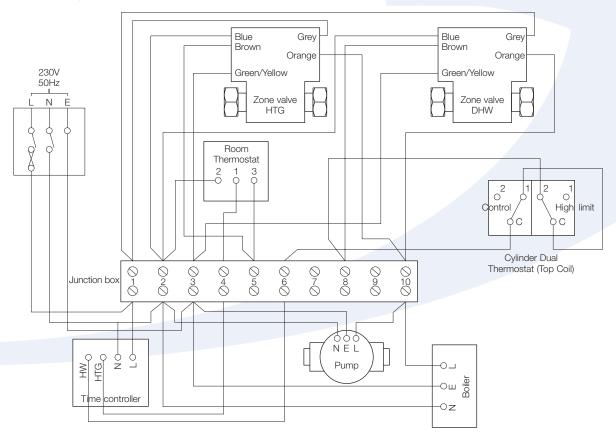


Figure 5-7: 'S' Plan wiring layout

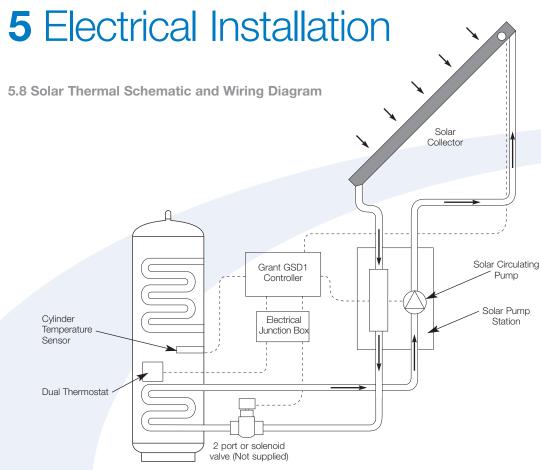


Figure 5-8: Solar thermal schematic

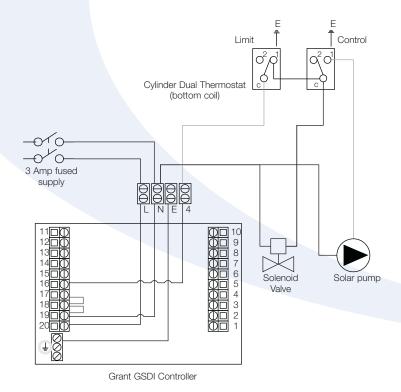


Figure 5-9: Solar thermal system typical hydraulic wiring layout



6 Commissioning, Draining Down & Safety

6.1 Filling Cylinder

- 1. Open all hot water taps.
- 2. Turn on the stop cock.
- 3. When water flows from all taps close the taps.
- 4. Allow system to stabilise for five minutes.
- 5. Open each hot water tap in turn to expel air from the system pipe work.
- 6. Check for leaks.
- Manually operate Temperature and Pressure Relief Valve (4) to ensure free water flow through discharge pipe. (Turn knob to left).

6.2 Draining Down

Switch the electrical power off (important to avoid damage to element). Isolate boiler from DuoWave unit.

Turn off the cold water supply valve (stop cock). Open hot water taps. Open drain (13). The unit will drain.

6.3 Safety Cut-Out

- 1. The safety cut-out operates if:
- a. Wiring is incorrect.
- b. The immersion heater thermostat or cylinder thermostat fails.
- c. Thermostat is set too high.
- Remember before resetting the safety cut-out or altering the thermostat setting, isolate electrical supply to the unit prior to removal of the electrical box lid.
- Reduce thermostat setting and press the reset button. After adjustments are completed, ensure the lid to the electrical box is replaced correctly and the retaining screw is fitted.
- If the problem persists, please contact your installer in the first instance.

6.4 Cold Water Discharge from Tundish

There are two reasons why cold water will discharge from the tundish:

- The pressure reducing valve has malfunctioned (This will cause a large volume of water to flow through the tundish).
- The Expansion relief valve is letting by (This will cause a very low volume of water to flow through the tundish).

In both cases, identify the defective component and replace. All repairs must be carried out by a competent person.

6.5 Hot Water Discharge from Tundish

There are four reasons why hot water will discharge from the tundish:

- 1. Thermal cut-out has malfunctioned.
- 2. The control thermostat has malfunctioned.
- 3. The T & P valve is letting by.
- 4. The expansion vessel has failed or lost its charge.

In all cases, should a repair be necessary, the work must be carried out by a competent person.

Isolate the cylinder from all electrical supplies before commencing maintenance work.

6.6 Expansion Vessel

 The expansion vessel is connected into the cold water supply to the cylinder using the flexible hose.

Note:

No valve should be fitted between the expansion vessel and the supply pipe.

- Ensure that the air charge in the vessel matches the pressure setting shown on the pressure reducing valve.
- The expansion vessel must be installed even if an accumulator is fitted.
- 4. The charge of the vessel must be checked at every annual service.

7 Maintenance

7.1 Servicing and Maintenance

- Servicing and maintenance must only be carried out by a competent unvented hot water installer, or by Grant Engineering (UK) Limited authorised personnel.
- Before any work whatsoever is carried out on the installation, it MUST first be isolated from the main's electricity supply.



Both the primary and secondary systems will contain very hot water that will scald; therefore care should be taken when opening any joints, seals or valves.

- Only use spare parts authorised by Grant Engineering (UK) Limited. The use of unauthorised spare parts will invalidate the warranty.
- Drain the cylinder When draining the cylinder, always switch off the boiler and the immersion heater first. Turn off the water supply at the mains stopcock.
 - Connect a hose pipe to the drain cock (see Figure 2-3) and route it to a convenient gully. Open the drain cock and all hot taps that are served by the cylinder. The cylinder may take several minutes to empty completely.
- In hard water areas it may be necessary from time to time to remove and de-scale the immersion heater element. Replace the gasket each time it is removed.
- Remove the cartridge from the pressure-reducing valve (PRV). Check the strainer and if necessary remove any debris from in front of it. Replace the cartridge. Refer to section 7.3 on the right.
- Check the charge pressure in the expansion vessel and top up as necessary. The charge pressure should be 3.0bar. Refer to section 7.5 on the right.

- 8. Whilst the hose pipe is connected, the drain cock open and with the immersion heater removed, the cylinder may be flushed out to remove any debris, sand or lime scale particles that may have collected in the bottom by using a further hose pipe connected to the cold water main.
- 9. Close the drain cock, disconnect the hose, refit the immersion heater and close all hot water taps before reopening the stopcock. Allow the cylinder time to fill whilst checking for any leaks. Release any air from the system by opening each hot water tap individually, starting with the one furthest from the cylinder.
- 10. Manually lift the expansion relief and temperature and pressure relief valve one at a time, every 12 months (more frequently in hard water areas) to prevent debris from building up behind the valve seat. Whilst carrying out this operation, check that the discharge to waste is unobstructed. Check that each valve seals correctly when released. As the valves are pre-calibrated, they require no further maintenance.
- 11. Finally switch on the mains electricity supply to the immersion heater and the boiler. As the system heats up, check again for any leaks and rectify as necessary.

7.2 Manifold Assembly

The manifold assembly should not, under normal circumstance, require any maintenance. During annual servicing it may be necessary to inspect and/or clean the line strainer, the pressure reducing valve cartridge, expansion relief valve cartridge. The frequency of cleaning will depend on the local water conditions.

7.3 Pressure Reducing Valve

- 1. Isolate the cold water supply.
- Unscrew the retaining nut of the valve. The complete operating mechanism, including the strainer can be removed.
- 3. Clean the filter mesh and the cartridge under running water.
- Replace cartridge ensuring that strainer is correctly located and reassemble the unit. Pressure Reducing Valve cartridge and strainer Part No.GCS07C - 3.0 bar.

7.4 Expansion Relief Valve Cartridge

- 1. Isolate the cold water supply.
- Remove grub screw (Allen Key type) from body of valve and withdraw valve ensuring not to damage O-ring.
- Clean valve seat face and seating do not scratch or damage either seat face or seating.
- Refit in reverse order. Do not overtighten. Expansion valve cartridge Part No. GCS08.

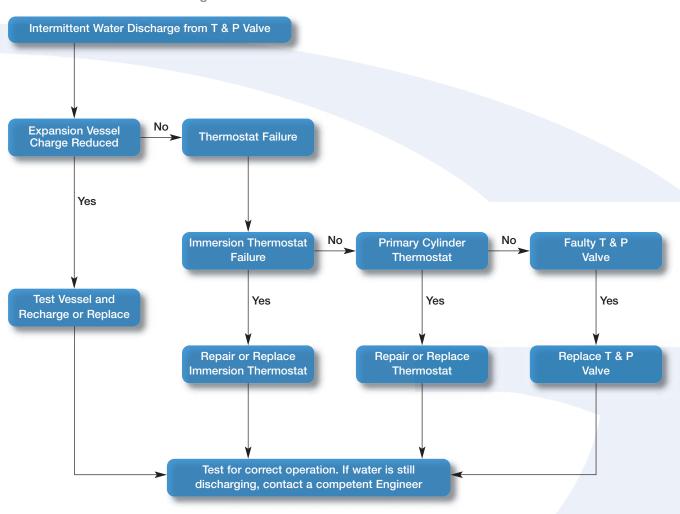
7.5 Expansion Vessel

- 1. Isolate the cold water supply.
- 2. Open hot water taps.
- Drain cylinder to below tee piece take off for expansion vessel flexible hose
- Replace expansion vessel after first checking the air charge (and hose if required).
- 5. Close drain off cock and turn on cold water supply.
- 6. When water is flowing freely from taps close taps.



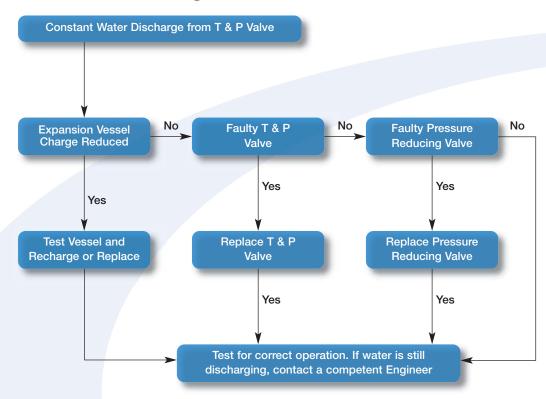
8 Fault Finding Guide

8.1 Intermittent Water Discharge



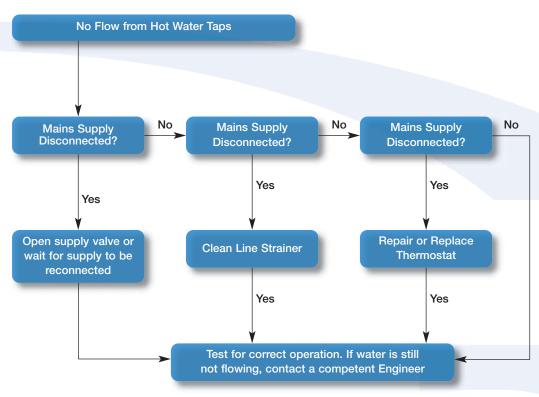
8 Fault Finding Guide

8.2 Constant Water Discharge



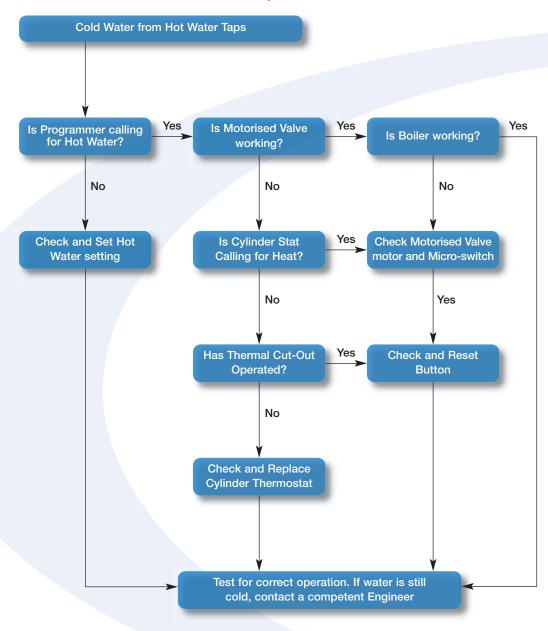


8.3 No Flow from Hot Water Taps



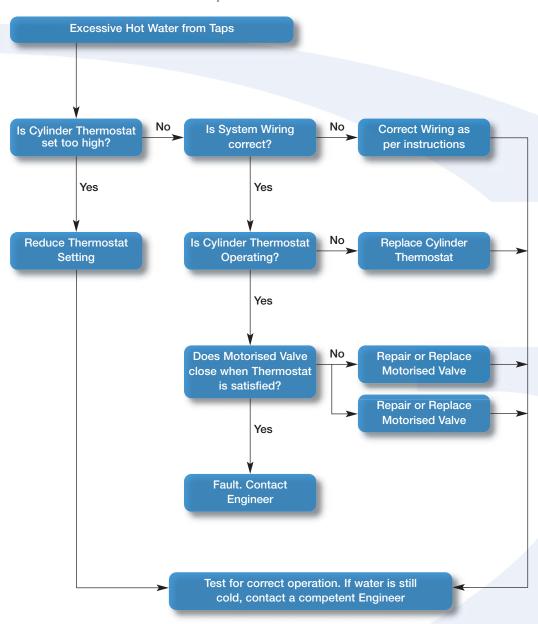
8 Fault Finding Guide

8.4 Cold Water Flow from Hot Water Taps





8.5 Excessive Hot Water from Taps



9 Spare Parts

9.1 Spare Parts



Figure 9-1: Pressure Reducing Valve (Cartridge and Strainer) - 3 bar



Figure 9-2: Tundish



Figure 9-3: Inlet Manifold including pressure reducing valve, expansion relief valve



Figure 9-4: Expansion Relief Valve (Complete) - 6 bar



Figure 9-5: Flexible Hose



Figure 9-6: Expansion Vessel

DuoWave Indirect Cylinder Spare Parts

Part Name	Part No.
Pressure Reducing Valve	GCS07
Expansion Relief Valve	GCS08
Flexible Hose 170, 200, 250 & 300 models	GCS02
Flexible Hose 400 model	GCS06
Temperature & Pressure Relief Valve 90°C/7 bar	GCS09
Tundish 170, 200, 250 & 300 models	GCS10
Tundish 400 model	GCS22
Coil Control/Limit Thermostat	GCS11
Immersion Heater Element	GCS13
Elbow/Drain Cock	GCS14
Immersion Heater Thermostat	GCS15
Motorised Valve (not factory fitted)	GCS16
Expansion Vessel 19 litre nominal (170, 200 & 25	50)*
(18 litre actual vol)	GCS24
Expansion Vessel 24 litre nominal (300)* (22 litre actual vol)	GCS25
Expansion Vessel 35 litre nominal (400)* (35 litre actual vol)	GCS05
Inlet Manifold c/w Pressure Reducing Valve and Expansion Relief Valve	GCS17

^{*}All pre-set to 3 bar





10 User Instructions & Warranty

10.1 User Instructions

- Your Grant DuoWave unvented hot water cylinder has been designed to give many years of trouble-free service and is made from hygienic high grade stainless steel. The Indirect models include two 3 kW electric immersion heaters for times when your central heating is switched off, during the summer for instance.
- 2. The flow temperature of the hot water can be set to your requirements on the immersion heater up to 60°C and the indirect system dual thermostat up to 65°C. These temperatures should not be set any higher otherwise nuisance tripping of the high limit thermostat will occur. If you are in any doubt, these adjustments should be best left to a qualified electrician.
- When a hot tap is turned on there may be a short surge of water, this is quite normal with unvented systems and does not mean there is a fault.
- When you first fill a basin the water may sometimes appear milky. This is due to very tiny air bubbles in the water, which will clear very quickly.



If water is seen to flow from either the Temperature & Pressure Relief (T&P Valve) valve or the Expansion Relief Valve (EV) on the cylinder seek expert advice immediately.

If the water is flowing from the T&P Valve, immediately:

Shut off the electrical supply to the immersion heater(s)

Shut down the boiler

Switch off ALL other heat sources to the cylinder e.g. solar, heat pump, etc.

DO NOT SHUT OFF THE WATER SUPPLY TO THE CYLINDER.

Contact your installer to check the system.

IMPORTANT

Do NOT tamper with any of the Safety controls fitted to the cylinder. If you suspect a fault always contact a COMPETENT installer who is QUALIFIED to work on unvented water cylinders.

10 User Instructions & Warranty

10.2 The Grant Cylinder Warranty

Dear Customer

You are now the proud owner of a Grant Cylinder from Grant Engineering (UK) Limited, which has been designed to give you years of reliable, trouble free operation. Grant Engineering (UK) Ltd. guarantees all electrical and mechanical components supplied with the cylinder for a period of two years. In addition, the stainless steel used in the manufacture of the cylinder is guaranteed for a period of 25 years with the manufacturing process of the cylinder guaranteed for two years from the date of purchase. Provided that this card is completed and returned to Grant UK and the system is serviced after 12 months operation. (see Terms and Conditions).

Important

Please complete the guarantee registration section, then detach the card and return it within 30 days of the installation of your Grant Cylinder.

Breakdown during the Manufacturer's Warranty

If your Grant Cylinder should fail during the first 2 years, you must contact Grant Engineering (UK) Limited, who will arrange for the repair under the terms of their Warranty, providing that the system has been correctly installed and commissioned, serviced (if older than 12 months) and the fault is not due to misuse, or the failure of any external components not supplied by Grant UK (e.g. pipework, etc.).

In the first Instance:

Contact your installer or commissioning engineer to ensure that the fault does not lie with other system components.

If a Component Fault is Found:

Ask your installer to contact Grant Engineering (UK) Limited, Service Department on 0870 7775553 who will arrange for a qualified service engineer to attend to the fault.

Free of Charge Repairs:

During the first 2 years no charge for parts or labour will be made providing that the Cylinder has been installed and commissioned correctly in accordance with the manufacturer's instructions. Proof of 'purchase' date must be provided upon request.

Chargeable Repairs:

A charge will be made if the cause of the breakdown is due to any of the following:

- Faults caused by the plumbing or heating system, external electrics and external components.
- The Grant Cylinder has not been commissioned, or serviced in accordance with the installation and servicing manual.
- The system has been installed for over 2 years.

Remember before you contact Grant:

Please complete the guarantee registration section, then detach the card and return it within 30 days of the installation of your Grant Cylinder.

Terms of Manufacturer's Guarantee

- 1. The Grant Cylinder guarantee starts from the date of purchase.
- All electrical and mechanical components supplied with the Grant Cylinder are guaranteed for a period of two years. The stainless steel used in the manufacture of the cylinder is guaranteed for a period of 25 years with the manufacturing process of the cylinder guaranteed for two years.
- 3. The registration card must be completed and returned within 30 days of installation. Failure to do so does not affect your statutory rights
- 4. The Grant Cylinder must be installed by a competent/licensed installer and in accordance with the Codes of Practice and Regulations in force at the time of the installation.

- The Grant Cylinder and its components must not have been modified or tampered with.
- The installation must be serviced every 12 months as per the installation instructions. (Receipts should be kept as proof).
- The Grant Cylinder must be connected to a mains water supply (installations utilising a private water supply are not covered by this guarantee).
- Breakdown/failure due to lime-scale will not be covered by this guarantee.
- The Grant Cylinder must not be sited in a location where it may be subjected to frost.
- 10. All claims under this guarantee must be made to Grant Engineering (UK) Ltd prior to any work being undertaken. Proof of purchase and date of installation must be provided on request. Invoices for call out/repair work by any third party will not be accepted unless previously authorised by Grant Engineering (UK) Ltd.
- 11. This guarantee is transferable providing the installation is serviced prior to the dwelling's new owners taking up residence. Grant Engineering (UK) Ltd must be informed of the new owner's details.
- 12. Grant Engineering (UK) Ltd will endeavour to provide prompt service in the unlikely event of a problem occurring, but cannot be held responsible for any consequence of delay however caused.
- 13. This guarantee applies to Grant Cylinders installed on the UK mainland, Isle of Man and Channel Islands only. Provision of in-warranty cover elsewhere in the UK is subject to agreement with Grant Engineering (UK) Ltd.



Notes



EFFICIENT HEATING SOLUTIONS

GRANT ENGINEERING (UK) LTD

Hopton House, Hopton Industrial Estate, Devizes, Wiltshire. SN10 2EU
Telephone: 01380 736920 Fax: 01380 736991
Email: info@grantuk.com Website: www.grantuk.com

To be Completed by the Householder

Title	Initials	Surname
Town	County	Post code
Tel Home		Tel Work
Mobile		Cylinder Model
Cylinder Serial Number		Cylinder Size (ltrs)
Heating Source:		
Bottom Coil	Middle Coil	Top Coil
Installer		Date installed
Address		
Town	County	Post code
Commissioning Enginee	er (if different)	Date Commissioned
Address		
Town	County	Post code
Do you own a: Grant I	Boiler? Yes No	Grant Solar System? Yes No



EFFICIENT HEATING SOLUTIONS

Guarantee Registration Card



Grant Cylinder Guarantee

Direct and Indirect Cylinder Range

- 2 years parts and labour cover on all electrical and mechanical cylinder components
- 25 years manufacturers guarantee on the stainless steel cylinder shell.*

*See Terms and Conditions

Important - Don't Delay!

Please complete the attached reply-paid guarantee registration card and return it to: **GRANT ENGINEERING (UK) LIMITED**

Hopton House, Hopton Industrial Estate, Devizes, Wiltshire SN10 2EU

Tel: 01380 736920 Fax: 01380 736991

Email: sales@grantuk.com www.grantuk.com



BUSINESS REPLY SERVICE Licence No. SCE15739

Guarantee Registration
Grant Engineering (UK) Limited
Hopton House
Hopton Industrial Estate
Devizes
Wiltshire
SN10 2EU