



# Grant DuoWave Plus System

Unvented and Open Vented Triple Coil Cylinder Range

## Installation & User Instructions



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# 1 Introduction & General Requirements

## 1.1 Installation Requirements

Thank you for purchasing a Grant unvented hot water storage cylinder from our Wave range. This installation manual must be read carefully before you begin installing the cylinder.

**The Grant DuoWave Plus cylinder is available in two versions. One suitable for use with Open Vented hot water systems and the other for Unvented Hot water Systems. It is vitally important that you have the correct cylinder to suit your application and fully read and understand the instructions applicable to that type of installation. If you are in any doubt, stop and contact the Grant Technical helpline for assistance.**

This cylinder must be installed by a competent person in compliance with all current legislation, codes of practice and local by-laws covering the installation of an unvented or open vented hot water cylinder, as applicable. Please also make sure that any installation complies with the instructions contained in this installation instruction manual.

## 1.2 Water Supply Requirements (Unvented only)

We recommend that your Grant Unvented cylinder is installed with an uninterrupted water supply.

Where possible the unit should be fed via a Ø22mm supply pipe. It requires a supply pressure of 1.5bar with a flow rate of at least 20 litres per minute as a minimum for it to function. Even with these rates, flow from the outlets will be disappointing if several outlets are used simultaneously. Generally speaking, the higher the supply pressure, the better the system will function. The cylinder control equipment is factory set to limit the system operating pressure to 3bar. The maximum supply pressure into the pressure-reducing valve is 12bar.

## 1.3 Location (All models)

The unit is designed to be floor standing, vertically mounted, indoors, in a frost-free environment. When choosing a suitable location for the cylinder, consideration should be given to the routing of the discharge pipe to a convenient point and also the availability of an adequate power supply for connecting the immersion heater(s).

The cylinder may stand on any flat and level surface without any special foundation preparations, provided that it is sufficiently robust to support the full weight of the cylinder. (Refer to Technical specifications for weights).

The position of the cylinder should be such that easy access is provided for servicing the controls and replacing the immersion heater should the need arise.

Generally, pipe runs should be made as short as possible and lagged to prevent heat loss.

## 1.4 Storage and Handling

If the cylinder is not being installed immediately, it should remain in its carton with all pipe end protective caps in situ to prevent damage. We recommend that the cylinder be transported to its installation position on a sack truck or similar with the outer carton in place.

## 1.5 About Your Cylinder

The DuoWave Plus cylinders have three coils for connection to Primary heat sources and are available in two versions:

DuoWave Plus 300 – for Open Vented hot water system applications

DuoWave Plus 300U – for Unvented hot water system applications

If other heat sources such as Solar Thermal and a Solid Fuel or Wood burning appliance are to be connected, the bottom coil should be used for the Solar Thermal. A Solid Fuel or Wood burning appliance should be connected to the middle coil, via the 28mm compression connections provided. Please refer to the appliance manufacturers installation instructions for more information.

The central heating primary from a 'conventional' boiler should be connected to the top 22mm coil, via the compression connections provided.

**If an 'uncontrolled' heat source such as a solid fuel or wood burning appliance is to be connected, along with a 'conventional' boiler and Solar thermal or heat pump, the Open Vented version of the DuoWave Plus cylinder MUST be used.**

**Under no circumstances can an 'uncontrolled' solid fuel or wood burning appliance be used with the Unvented version of the DuoWave Plus. No attempt should be made to control such an appliance by any means (e.g. a motorized valve) where to do so may restrict the appliance path through either the filling pipe and/or the Open safety Vent pipe.**

If you are in doubt, please seek advice from The Grant Technical helpline or the appliance manufacturer.

This type of appliance should be connected to the 28mm middle coil via the compression connections provided.

## 1.6 Unvented Hot Water Systems (using Model PLUS300U)

In all cases, each coil must be connected using a 2 port motorised valve to shut off the flow to the primary source and electrically interlocked with the heat source via the cylinder control and limit thermostat. For solar installations a high temperature valve must be used - contact Grant UK for details.

Failure to do so will invalidate all warranties and will be in breach of The Building Regulations (2000) Approved Document G3.

More information on electrical wiring is given on pages 12-15.

## 1.7 Open Vented Hot Water Systems (using Model PLUS300)

The cylinder is used as part of an Open Vented hot water system, i.e. fed from a cold water storage cistern and fitted with an open vent pipe. The maximum head must not exceed 30m.

On no account should any type of valve be fitted where it would shut off the boiler from any means of expansion for the system.

**Note:** The Temperature and Pressure relief (T&P) valve should be left connected to the cylinder (as supplied). As it may still operate due to temperature it should be connected in the correct manner – refer to guidance given in Section 4 of these Instructions.

## 1.8 Taps and Fittings

All taps and fittings incorporated in the unvented system should have a rated operating pressure of 7 bar or above.

## 1.9 Pipework Connections

All Pipework connections to the cylinder **must** be made in accordance with Figure 2-3.

## 1.10 Health and Safety

The information supplied in the table in Section 2 Technical Specification will help you assess the safest way to manoeuvre your cylinder into position. Please use the table to find the empty weight of your cylinder and then consider how you can safely move it into its final position.

**Please leave this manual with the householder after installation.**

# 2 Technical Specifications

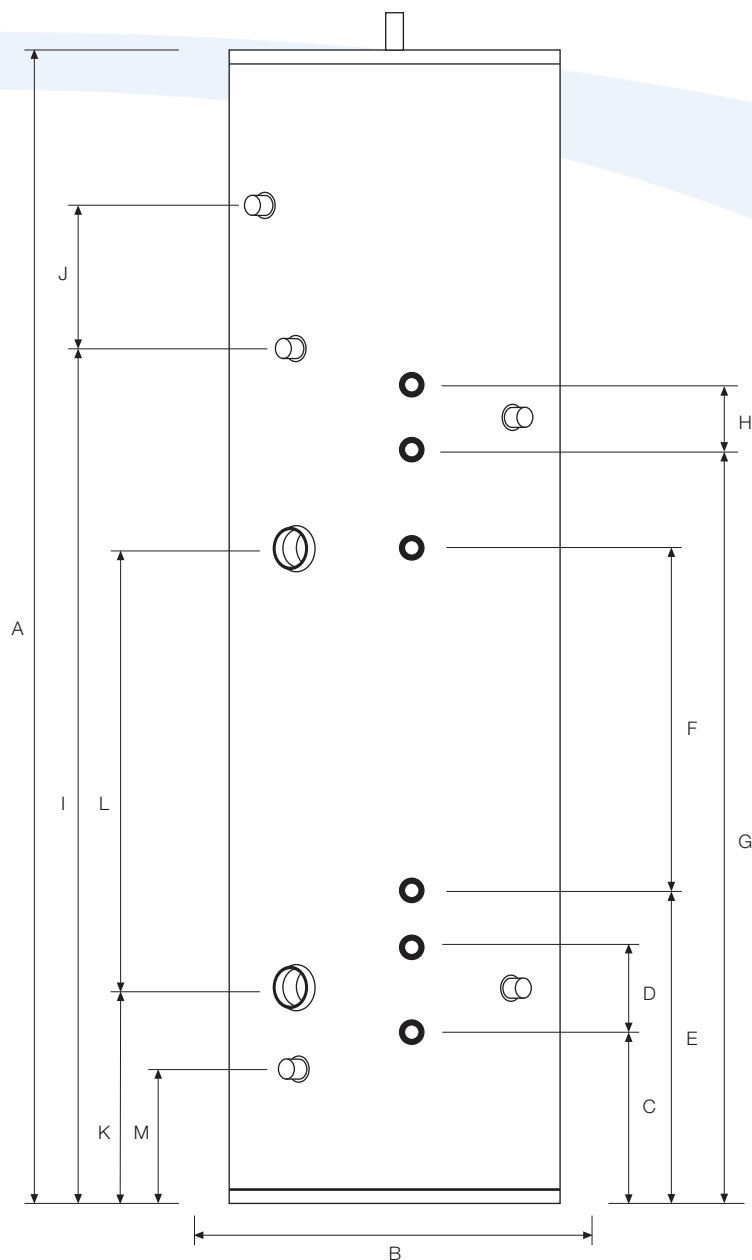
## 2.1 Technical Data

Model Number	DuoWave Plus	
	300U	300
Storage capacity (litres)	300	300
Overall diameter (mm)	580	580
Overall diameter incl. immersion heater (mm)	655	655
Overall height (mm)	1680	1680
Weight empty (kg)	57	57
Weight when full (kg)	357	357
Secondary return connection	Yes	Yes
Cold feed/hot draw-off connections (mm)	22	22
Top/bottom coil connections (mm)	22	22
Top/bottom coil pipe diameter (mm)	22	22
Middle coil connections (mm)	28	28
Middle coil pipe diameter (mm)	28	28
Top coil length (m)	5	5
Top coil surface area (m <sup>2</sup> )	0.52	0.52
Middle coil length (m)	4.6	4.6
Middle coil surface area (m <sup>2</sup> )	0.56	0.56
Bottom coil length (m)	16	16
Bottom coil surface area (m <sup>2</sup> )	1.14	1.14
Dedicated solar volume Vs (litres)	180	180
Maximum water supply pressure (bar)	12	3
System operating pressure - pre-set (bar)	3	N/A
Expansion vessel charge pressure (bar)	3	N/A
Expansion relief valve pressure (bar)	6	N/A
Temp & pressure relief valve lift pressure (bar)	7	7
Temp & pressure relief valve lift temperature (°C)	90	90
Maximum primary circuit working pressure (bar)	3	3
<b>Performance:</b>		
Top coil rating (kW)	8.8	8.8
Top coil recovery rate (mins)*	18	18
Middle coil rating (kW)	9	9
Bottom coil rating (kW)	19	19
Bottom coil recovery rate (mins)*	27	27
Standing heat loss (W/l/24h)	0.4	0.4
<b>Check list:</b>		
Cylinder assembly 300 litre	1	1
Expansion vessel 24 litre	1	N/A
Temp & pressure relief valve (factory-fitted)	1	1
Tundish 15/22mm	1	1
2-port motorised valve 22mm - indirect models	1	N/A
Dual thermostat	2	2
Immersion heater 3 kW (factory-fitted) - indirect	1**	1**

\* Recovery rate is based on 82°C flow @0.2 l/s over a 50 degree temperature rise for 70% of contents.

\*\* Cylinder supplied with second 'blanked off' immersion heater connection. Refer to Section 5.1.

## 2.2 Dimensions



**Figure 2-1:** DuoWave Plus indirect cylinder dimensions

## DuoWave Plus Indirect Cylinder Dimensions

Dims (mm)	Model		Dims (mm)	Model	
	300U	300		300U	300
A	1680	1680	H	100	100
B	580	580	I	1244	1244
C	245	245	J	213	213
D	130	130	K	310	310
E	955	955	L	645	645
F	500	500	M	197	197
G	1095	1095			

# 2 Technical Specifications

## 2.3 Connections and Controls

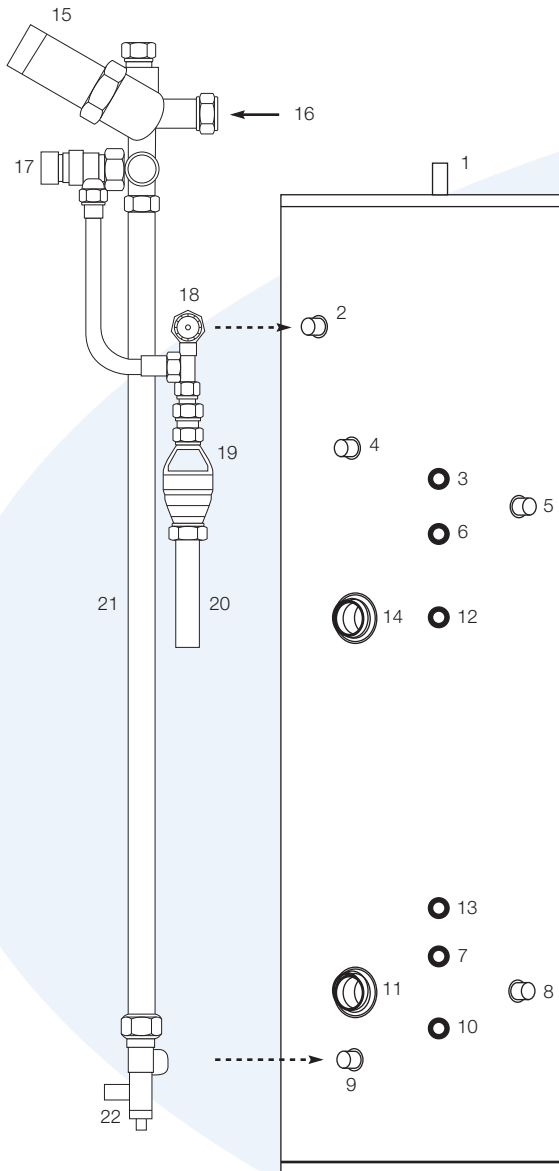


Figure 2-3: Cylinder connections and controls

### DuoWave Plus Unvented & Open Vented Cylinder Details

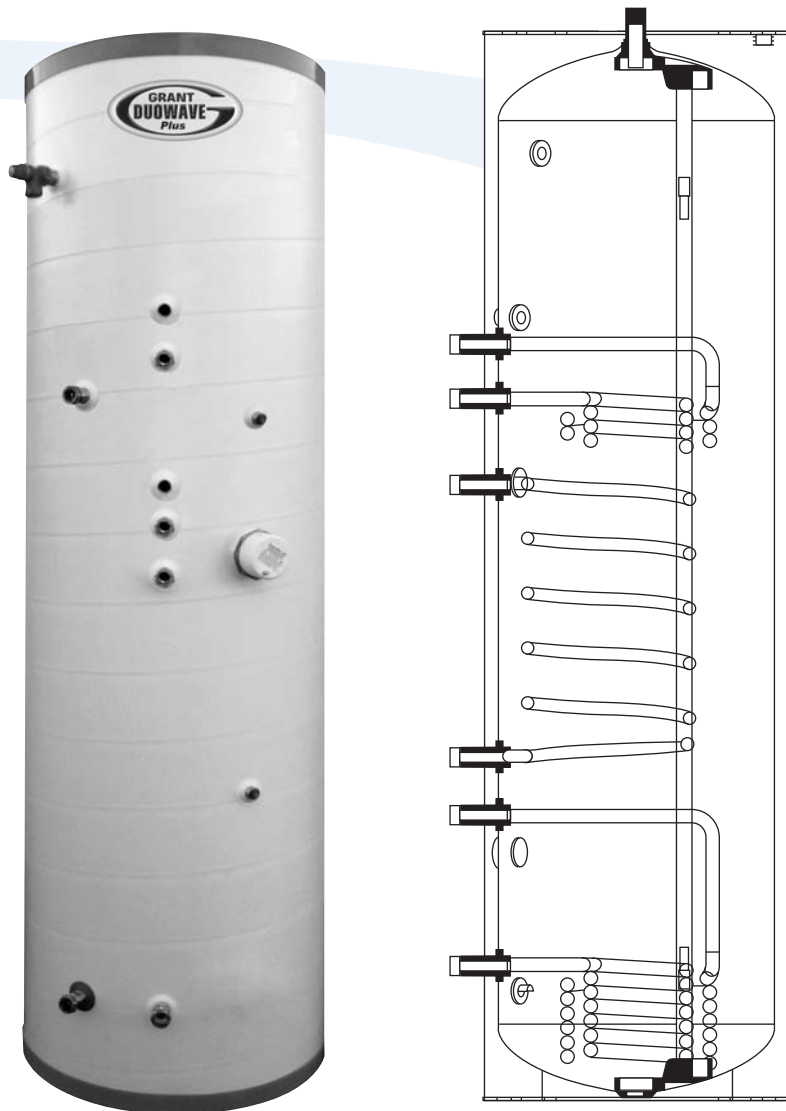
Item	Description	Connection Size
1	DHW Out	22mm compression
2	T & P valve connection	3/4" BSPF
3	Boiler return tapping	22mm compression
4	Secondary return tapping	22mm compression
5	Boiler dual thermostat pocket	-
6	Boiler flow tapping	22mm compression
7	Solar heat source return tapping	22mm compression
8	Solar heat source dual stat pocket (for dual stat only)	-
9	Cold water inlet	22mm compression
10	Solar heat source flow tapping	22mm compression
11	Immersion heater c/w control & limit thermostat (factory-fitted)	1 3/4" BSPF
12	Solid fuel (uncontrolled) flow tapping	28mm compression
13	Solid fuel (uncontrolled) return tapping	28mm compression
14	Additional immersion heater connection (blanked off)	1 3/4" BSPF
15	Pressure reducing valve - 3 bar*	-
16	Balanced cold supply connection*	22mm compression
17	Expansion relief valve - 6 bar*	15mm compression
18	Temperature & Pressure relief valve - 90°C/7 bar	15mm compression (22mm compression on 400 models)
19	Tundish	15/22mm compression (22m compression/ 1"BSP on 400 models)
20	Discharge pipe (not supplied with cylinder)	-
21	Mains water supply pipe (not supplied with cylinder)	-
22	Drain cock (not supplied with cylinder)	-

\*Supplied with Unvented version only.

**Note:**

Pipework between items 17 and 18 not supplied with cylinder.

## 2.4 Twin Coil Arrangement



**Figure 2-4:** Section view of Solar & Primary Coils



# 3 Primary Circuit Installation

## 3.1 Grant DuoWave Plus Cylinders

Grant DuoWave Plus cylinders are suitable for connecting to most fully pumped domestic gas or oil fired central heating boilers working on an open vented or sealed system having a maximum working pressure of 3 bar and a maximum working temperature of 90° C. **If you are in any doubt concerning the suitability of the boiler, consult the boiler manufacturer.**

**Solid fuel or wood burning boilers, and gravity circulation systems must not be used on the primary circuit of an unvented hot water system. The open vented version of the DuoWave Plus MUST be used with these appliances and systems.**

## 3.2 Systems

If an existing system is a “flow share” arrangement such as an “S” or “Y” plan type system, (see Figures 5-4 to 5-6) they will provide satisfactory results, but during central heating demands, hot water production will not be as responsive. If this is important, consider the use of a “W” plan type system. (See Figures 5-2 and 5-3).

## 3.3 Boiler Primary Connections

### Central Heating

1. The boiler primary flow and return connections should be made to the top coil connections. On the unvented cylinder the motorised valve (supplied) must be fitted into the primary flow. The primary flow and return fittings are 22mm compression. The valve has 22mm compression connections.
2. Locate the dual thermostat in the stainless steel pocket (refer to Figure 2-3 for location) and secure using the retaining screws on the thermostat housing.

## 3.4 The 2 Port Valve (Unvented only)

To prevent gravity circulation when the boiler switches off, the 2 port motorised valve supplied with the unvented hot water kit, **must** be fitted in the primary flow pipe to the cylinder and wired in accordance with Figures 5-3, 5-5 or 5-7 (depending on system design) to comply with current legislation.

## 3.5 Auxiliary Primary Connections

### Solar Heating

The Solar flow and return connections should be made to the bottom 22mm coil connections. Refer to Figure 5-8. If the bottom coil is not thermostatically controlled a two port valve (high temperature rated - not supplied) must be fitted in the flow and be controlled from the dual thermostat mounted at low level on the cylinder, via the three port pocket (8). Contact Grant UK for details.

### Other Heat Sources

A third primary heat source should be connected to the middle coil using the 28mm compression connections. Please refer to the installation manual for that appliance.

Please refer to the installation manual of that appliance. Do not connect an uncontrolled appliance (e.g wood burning stove, multi fuel stove, etc.) to the unvented version of the DuoWave Plus. Use only the

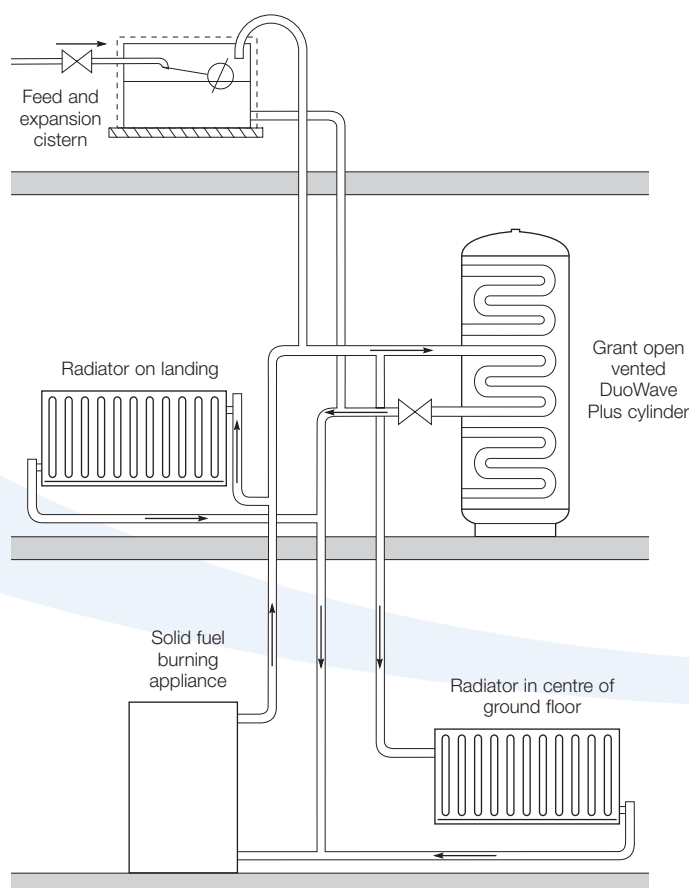
open vented version of the cylinder for this application.

Figure 3-1 shows a typical installation of an uncontrolled appliance (a solid fuel boiler) on an open-vented heating system, and the connections to the open-vented version of the DuoWave Plus Cylinder.

**IMPORTANT. This diagram is shown as an illustration of this type of system only. Reference must be made to the appliance manufacturers own instructions for detailed guidance on the installation of any uncontrolled appliance.**

## 3.6 Hard Water Areas

If the cylinder is to be used in a hard water area, we recommend that the primary flow temperature be limited to 75° C. This will help reduce the migration of suspended solids in the water and help prevent the build up of lime scale.



**Figure 3-1:** Typical installation of an uncontrolled appliance



# 4 Secondary Circuit Installation

## Unvented Cylinder

### 4.1 Cold Water Inlet Manifold

This manifold contains a pressure reducing valve (with integral strainer), double check valve, expansion valve with a stainless steel seat. The pressure reducing valve is factory set. The set pressure is shown on top of the valve. Maximum inlet pressure to valve is 12 bar.

### 4.2 Installation

1. Cold water supply to be 22mm nominal size.
2. **Flush supply pipework before connection to remove all flux and debris prior to fitting the inlet controls. Failure to do this may result in irreparable damage to the controls and will invalidate the warranty. Once the pipework is flushed connect the cold supply to the Inlet manifold.**
3. The manifold can be installed in any position as long as it is installed in the correct flow direction. Refer to the arrows on the side of the body. Make sure that the head of the expansion relief valve is offset from the cylinder for ease of access.
4. The expansion relief valve should be either horizontal or upright - if fitted inverted, debris may be deposited on the seat and cause fouling of the seat when the valve operates. Check direction of flow arrows.
5. The black plastic plug in the body is a pressure gauge connection to enable pressure monitoring to be carried out, should the system develop a fault. It is recommended that this be accessible.

6. Expansion relief drain pipework must be connected to a safe visible discharge point via a tundish and the pipework must have a continuous fall. Connect the Expansion Relief valve outlet into the discharge pipe from the Temperature and Pressure Relief valve using a 15mm copper pipe and tee piece (not supplied). Fit the Tundish below this tee piece using a short length of copper pipe. Refer to Sections 4.7, 4.8 and 4.9 for further information on Tundish and Discharge pipe.
7. The pressure reducing valve has two outlets, the second one is for a balanced cold water supply, to a shower or a bidet (**over rim type only, ascending spray type requires type AA, AB or AD air gap**). Major shower manufacturers advise fitting a mini expansion vessel in the balanced cold supply to accommodate thermal expansion and prevent tightening of shower controls. **If the dwelling has a mixing valve shower (manual or thermostatic) or a Bidet (over rim type) remove the blanking cap from the Balanced Cold water connection on the Inlet Manifold. Use this as the cold water supply for these outlets. Do not use the balanced cold connection to supply bath taps as this can reduce the flow of water available to the cylinder.** If the balanced cold water outlet is not required, blank off the port using the blanking disc supplied (see page 21, fig. 15).  
  
Both the Installation/Guarantee Card and the Benchmark book enclosed with the cylinder should be completed after commissioning of the system.

8. The expansion vessel must be fitted to the cold feed pipe between the pressure reducing valve and the cylinder. No valve should be fitted between the expansion vessel and cylinder.

### 4.3 Expansion Vessel

A suitable expansion vessel with a pre-charge pressure of 3bar is supplied for fitting to all cylinders.

The supplied expansion vessel must be connected into the cold water supply between the expansion relief valve (in the inlet manifold) and the cylinder. The expansion vessel must be positioned with the entry point at the bottom. No valve should be fitted between the expansion vessel and cylinder.

The air charge pressure in the expansion vessel must be regularly checked (e.g. at every service) and topped up as necessary. The correct air charge pressure is 3.0bar.

Refer to Sections 7.1 and 7.5 for further details.

### 4.4 Temperature and Pressure Relief Valve

The temperature and pressure relief valve (T&P Valve) is supplied factory fitted to the cylinder. The T&P valve must not be removed from the cylinder or tampered with in any way. The valve is pre-set to lift at 7bar or 90°C and any attempt to adjust it will invalidate the warranty.

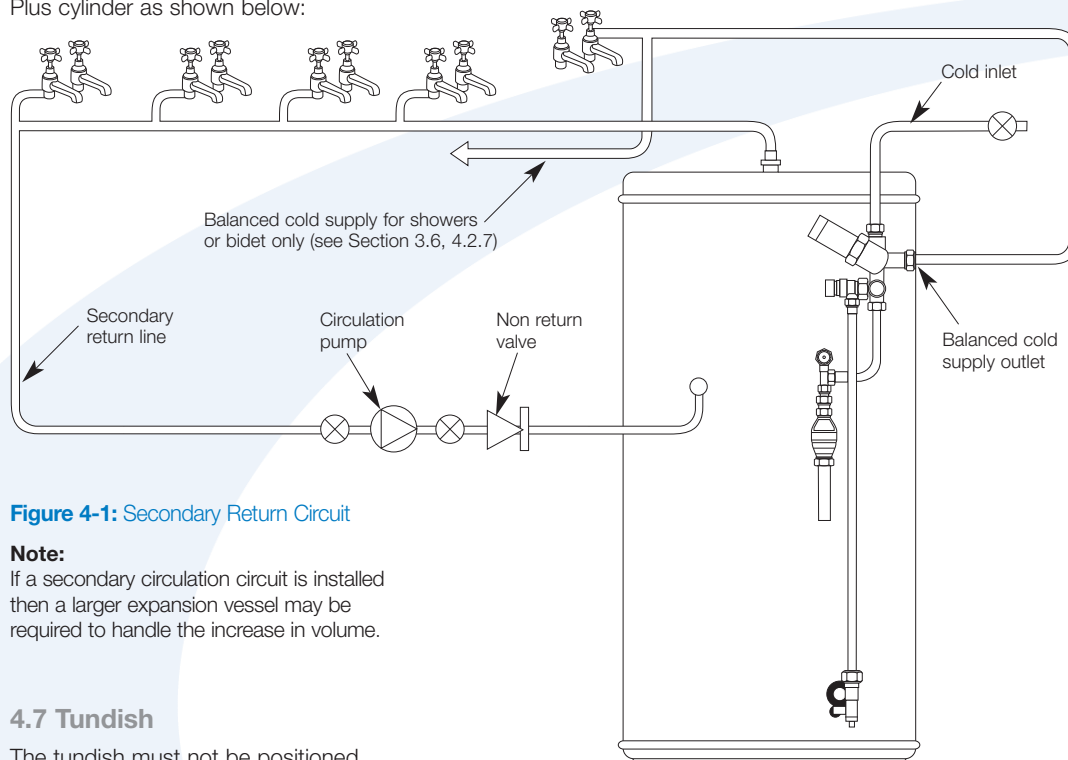
### 4.5 Hot Water Supply

1. Connect the hot water supply pipe to the top outlet (1) of the cylinder.

# 4 Secondary Circuit Installation

## 4.6 Secondary Return

If a secondary return circuit is required it should be connected to the DuoWave Plus cylinder as shown below:



**Figure 4-1: Secondary Return Circuit**

**Note:**

If a secondary circulation circuit is installed then a larger expansion vessel may be required to handle the increase in volume.

## 4.7 Tundish

The tundish must not be positioned above or in close proximity of any electrical current carrying devices or wiring.

## 4.8 Discharge Pipe

1. The discharge pipe from the Tundish should terminate in a safe place where there is no risk to persons in the vicinity of the discharge, be of metal and:
  - a) Be at least one pipe size larger than the normal outlet size of the safety device unless its total equipment hydraulic resistance exceeds that of a straight pipe 9m long, i.e. discharge pipes between 9m and 18m equivalent resistance length should be at least larger than the normal outlet size of the safety device, between 18m and 27m at least three sizes larger and so on. Bends must be taken in to account in calculating the flow resistance. See sections 4.9, 4.10 and 4.11.
  - b) Have a vertical section of pipe at least 300 mm long, below the tundish before any elbows or bends in the pipe work.
  - c) Be installed with a continuous fall of 1:40 (2.5°).

- d) Have discharges visible at both the tundish and the final point of discharge but where this is not possible or practically difficult there should be clear visibility at one or other of these locations.
2. Examples of acceptance discharge arrangements are:
  - a. ideally below a fixed grating and above the water seal in a trapped gully.
  - b. downward discharges at a low level; i.e. up to 100mm above external surfaces such as car parks, hard standings, grassed areas etc. are acceptable providing that where children may play or otherwise come in to contact with discharges, a wire cage or similar guard is positioned to prevent contact, whilst maintaining visibility.
  - c. discharges at high level; e.g. in to metal hopper and metal down pipe with the end of the discharge pipe clearly visible (tundish visible or not) or onto a roof capable of withstanding high temperature discharges of water and 3m from

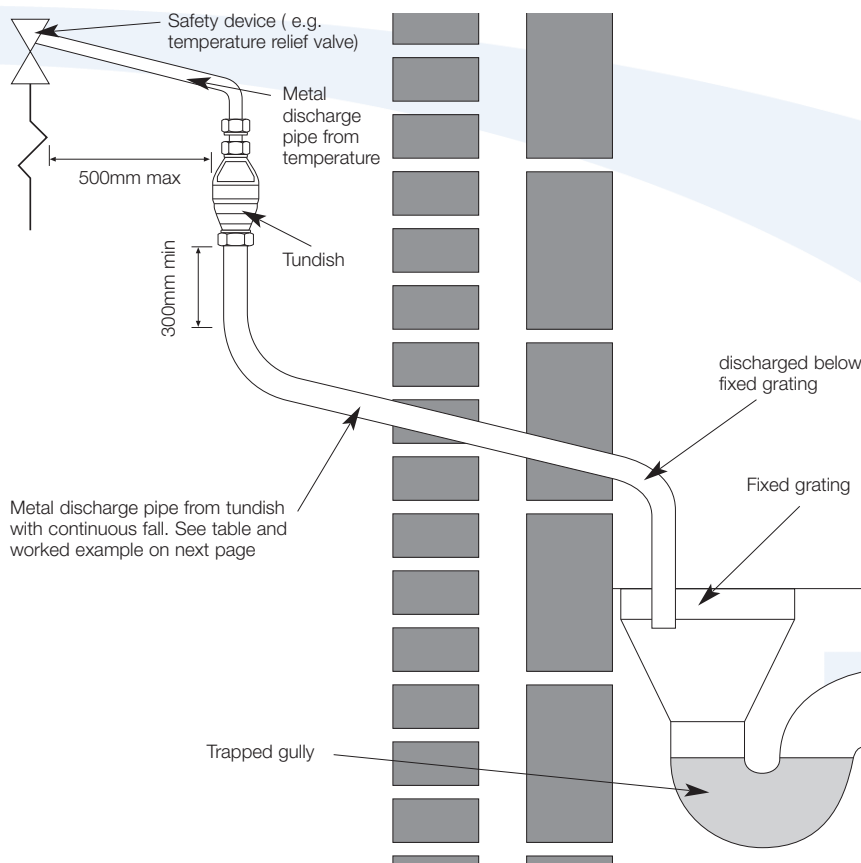
any plastics guttering systems that would collect such discharges (tundish visible).

3. Where a single pipe serves a number of discharges, such as in blocks of flats, the number served should be limited to not more than 6 systems so that any installation can be traced reasonably easily. The single common discharge pipe should be at least one pipe size larger than the largest individual discharge pipe to be connected. If unvented hot water storage systems are installed where discharges from safety devices may not be apparent i.e. in dwellings occupied by blind, infirm or disabled people, consideration should be given to the installation of an electronically operated device to warn when discharge takes place.

**Note:**

The discharge will consist of scalding water and steam. Asphalt, roofing felt and non-metallic rainwater goods may be damaged by such discharges.

## 4.9 Discharge Pipe Arrangement



**Figure 4-2:** Typical discharge pipe arrangement

## 4.11 Worked Example

The example below is for a 1/2" diameter temperature relief valve with a discharge pipe (D2) having 4 elbows and a length of 7 m from the tundish to the point of discharge.

### From

Maximum resistance allowed for a straight length of Ø22mm copper discharge pipe (D2) from a 1/2" diameter temperature relief valve is - 9.0m.

Subtract the resistance for quantity of 4 Ø22mm elbows at 0.8m each = 3.2m. Therefore, the maximum permitted length equates to 5.8m.

5.8m is less than the actual length of 7m; therefore calculate the next largest size.

Maximum resistance allowed for a straight length of Ø28mm-pipe (D2) from a 1/2" diameter temperature relief valve equates to - 18m.

Subtract the resistance for a quantity of 4 Ø28mm elbows at 1.0 each = 4m.

Therefore the maximum permitted length equates to 14m.

As the actual length is 7m, a Ø28mm diameter copper pipe will be satisfactory.

## 4.10 Discharge Pipe Sizing

Valve outlet size, diameter (inches)	Minimum size of discharge pipe D1 (mm)	Minimum size of discharge pipe D2 from tundish in (mm)	Max resistance allowed, expressed as a length of straight pipe, i.e. no elbows or bends	Resistance created by each elbow or bend in (m)
1/2	15	22 28 35	Up to 9 Up to 18 Up to 27	0.8 1.0 1.4
3/4	22	28 35 42	Up to 9 Up to 18 Up to 27	- - 1.7
1	28	35 42 54	Up to 9 Up to 18 Up to 27	1.4 1.7 2.3

# 4 Secondary Circuit Installation

## Open Vented Cylinder

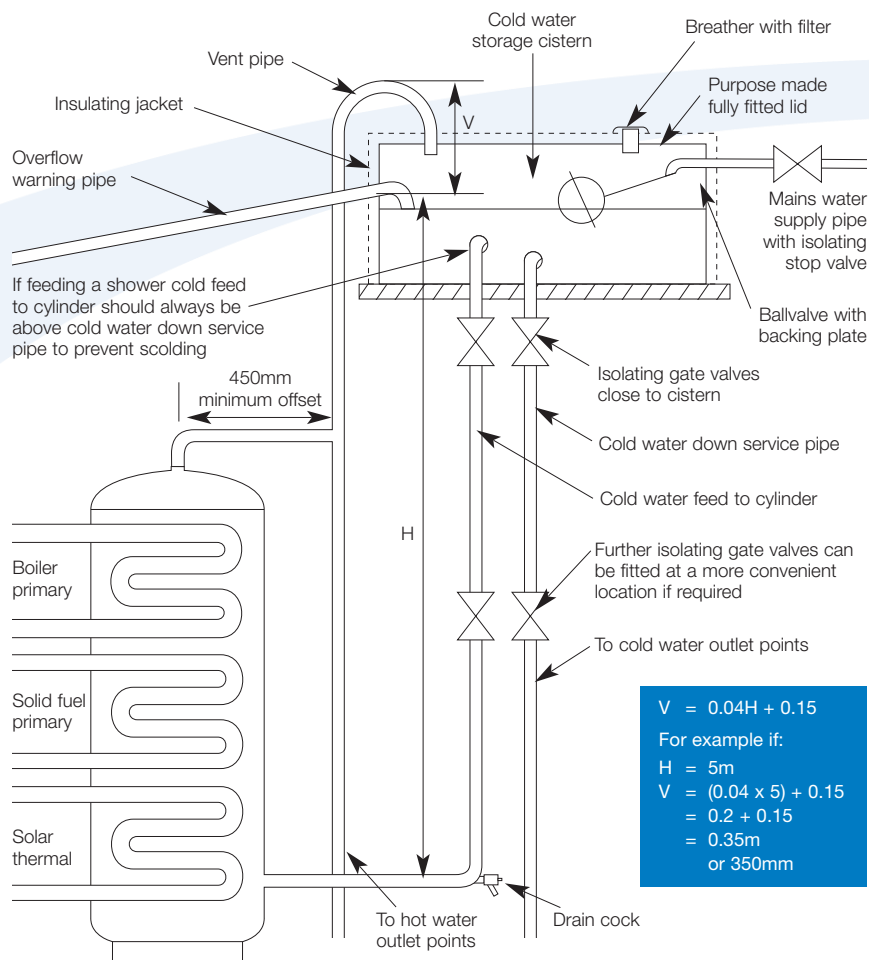
### 4.1 DuoWave Plus 300

The Grant DuoWave Plus 300 Open Vented Indirect cylinder is designed to be used as part of a static Open Vented hot water system. It should be installed in accordance with BS6700:2006, The Building Regulations Part L and also the relevant Water Regulations – i.e. the Water Supply (Water Fittings) Regulations 1999 or the Water Byelaws 200, Scotland.

**Important: This open vented version of the DuoWave Plus MUST be used if an 'uncontrolled' heat source such as a solid fuel or wood burning appliance is to be connected to the cylinder, along with a 'conventional' boiler and Solar Thermal or heat pump.**

The maximum working head for the Grant DuoWave Plus cylinder is 30m. Ensure that this is suitable for your installation before proceeding. If you are in doubt about the suitability of the cylinder for the system and appliances concerned then please contact the Grant Technical Helpline for assistance.

Figure 4-1 shows the installation of the DuoWave Plus 300 Indirect cylinder installed as part of an open vented hot water system.



### 4.2 Cold Water Storage Cistern (CSWC)

Cisterns should be installed in accordance with BS6700:2006 and also the relevant Water Regulations – i.e. the Water Supply (Water Fittings) Regulations 1999 or the Water Byelaws 200, Scotland.

If the cistern is used to provide cold water to the hot water supply only, it should have a capacity at least equal to the hot water cylinder it is supplying.

### 4.3 Cold Feed Pipe

The cold water feed pipe from the CSWC to the cylinder should be sized in accordance with BS6700:2006. This feed pipe should not supply water to any other fitting.

Connect the cold feed pipe to the cold inlet connection of the cylinder. Refer to Figure 2-3.

A service valve (quarter turn lever operated full-bore valve) should be fitted in the feed pipe in a convenient and accessible position, e.g. adjacent to the cylinder. If required a second service

valve can be fitted in the cold water feed pipe located adjacent to the CSWC.

A Drain Cock (DC) must be fitted at the lowest point of this supply pipe adjacent to the cylinder to enable draining of the pipe and cylinder.

### 4.4 Open Vent Pipe

The cylinder must be installed with an Open Safety vent (OSV) pipe. This must be connected to the hot water outlet on the top of the cylinder and rise continuously to terminate over the CSWC. Refer to Figure 4-1.

There should be an 'offset' of at least 450mm in the OSV pipe to reduce the tendency for thermal circulation and loss of heat from the vent pipe. Refer to Figure 4-1.

The OSV pipe must be of an adequate diameter, the minimum pipe size being 22mm.

**Important: The OSV pipe MUST be permanently open with NO obstructions**

(e.g. no valves fitted). The OSV pipe and cold feed pipe should not be connected together.

Under no circumstances should the vent pipe from an open vented hot water cylinder terminate over any combined feed and expansion cistern (F&EC) connected to a primary circuit or any cistern used for the storage and distribution of wholesome water.

An OSV pipe should be insulated to protect it from freezing.

### 4.5 Primary Connections

The 'uncontrolled' heat source should be connected to the middle coil via the two 28mm compression connections.

The Solar Thermal or Heat pump primary should be connected to the bottom coil via the two 22mm compression connections, with the Boiler primary connected to the top coil 22mm compression connections.

All primary pipework should be insulated between boiler and cylinder.

# 5 Electrical Installation



## WARNING

This appliance **must** be earthed.

**All electrical wiring must be carried out by a competent person and in accordance with the current I.E.E. Wiring Regulations.**

The control equipment supplied will ensure that the cylinder functions safely. From an economic and convenience point of view, it is intended that these controls operate in conjunction with other control packages for example "S", "W" or "Y" plan type systems, which incorporate a programmable time clock, etc.

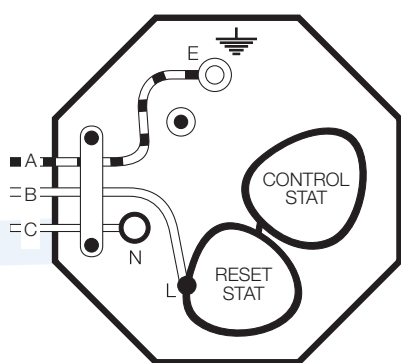
### 5.1 Immersion Heater

The cylinders are factory-fitted with one immersion heater at the bottom of the unit. They also have a second blanked off immersion heater connection in the upper part of the cylinder. This can be used to fit a second immersion heater (not supplied) if required.

Each 3kW 230V 50Hz-immersion heater should be wired in accordance with the instructions given in Figure 5-1.

The cable **MUST** be routed through the strain relief bush. We recommend that the control thermostat is set at 60°C; the high limit trip is factory set at 85°C. The immersion heater conforms to EEC Directive 76/889 for radio interference and complies with BS 800:1977.

Wiring instructions for the immersion heater are located on the reverse side of the lower lid. Follow the wiring



A = Earth (Green/Yellow)  
B = Live (Brown)  
C = Neutral (Blue)

**Figure 5-1:** Immersion heater wiring connections

instructions connecting the live, neutral and earth as indicated.

The unit must be permanently connected to the electrical supply through a double-pole isolator. All internal wiring is factory fitted. Each immersion heater has a working thermostat adjustable between 45°C - 75°C. A safety cut-out is also incorporated within the thermostat and will operate at 85°C ± 3°C.

### Important

Before resetting the safety cut-out or altering the thermostat setting, isolate electrical supply to the unit prior to removal of the lid. Investigate and identify the cause of the cut-out operation and rectify the fault before manually resetting the cut-out by pressing in the reset button. Ensure the cover to the immersion element is replaced correctly and the retaining nut is fitted. Finally switch the mains electricity supply back on.



## WARNING

**The manual re-set high limit thermostat must not under any circumstances be bypassed. This is pre-set to 80°C and to prevent nuisance tripping the control thermostat should always be at least 15°C below this.**

### 5.2 Immersion Heater Wiring Instructions

- Ensure the main's voltage corresponds to the voltage rating of the immersion heater as shown on the rating label on the terminal cover.
- The immersion heater is factory-fitted to the cylinder. If the immersion heater needs to be removed or replaced it must be fitted using the gasket provided. Use a shaped spanner, Stillsons or pipe grips should not be used. The use of sealing compound is not recommended.
- Wire the immersion heater in accordance with the wiring diagram (Figure 5-1). It should be wired through a double pole isolator switch or controller, with a minimum

break capacity of 13 amp having contact separation of at least 3 mm, using 1.5mm sq. flexible cable, 85°C rubber insulated HOFRR sheathed, to comply with BS 6141 table 8 and must be fully earthed.

- The BEAB approval certification on this immersion heater only applies if rod type thermostats, types Sunvic VKL or Cotherm SHD are used. The temperature setting of the control thermostat must not exceed 60°C.

### 5.3 Dual Thermostat (Indirect Temperature Control)

For the Indirect models two Dual Thermostats (each a combined control and high limit thermostat) are supplied separately with the unvented hot water safety kit. One is fitted into the upper sensor pocket in the cylinder (see Figure 2-3 for position) to control the operation of the Boiler primary coil. The second is fitted in the lower sensor pocket to control the operation of the Auxiliary (Solar) coil. For Direct models only one Dual Thermostat is supplied to be fitted in the lower sensor pocket.

The control thermostat has an adjustment range between 30°C and 70°C, however it is recommended that it is set to 60°C. The overheat thermostat incorporated within the dual thermostat will operate at 90°C.

### 5.4 2-Port Valve (Unvented only)

To comply with regulations governing the installation of indirect unvented cylinders, a 2-port motorised valve must be fitted in the primary flow to prevent gravity circulation when the boiler switches off. Your Grant DuoWave Plus unit has been supplied with a 2-port motorised valve, which will act as a positive energy cut-out should the safety cutout operate. Should this happen the motorised valve will operate and close down the primary flow to the cylinder. The valve should be wired in accordance with Figures 5-3, 5-5, or 5-7 depending on system design, to comply with current legislation.

This motorized valve will also control the temperature of the domestic stored water via the cylinder thermostat, which is located in the upper dual thermostat. The unit should be installed on a "W", "S" or "Y" plan system as shown in Figures 5-2, 5-3 and 5-4.



# 5 Electrical Installation

## 5.5 'W' Plan System Schematic and Wiring Diagram

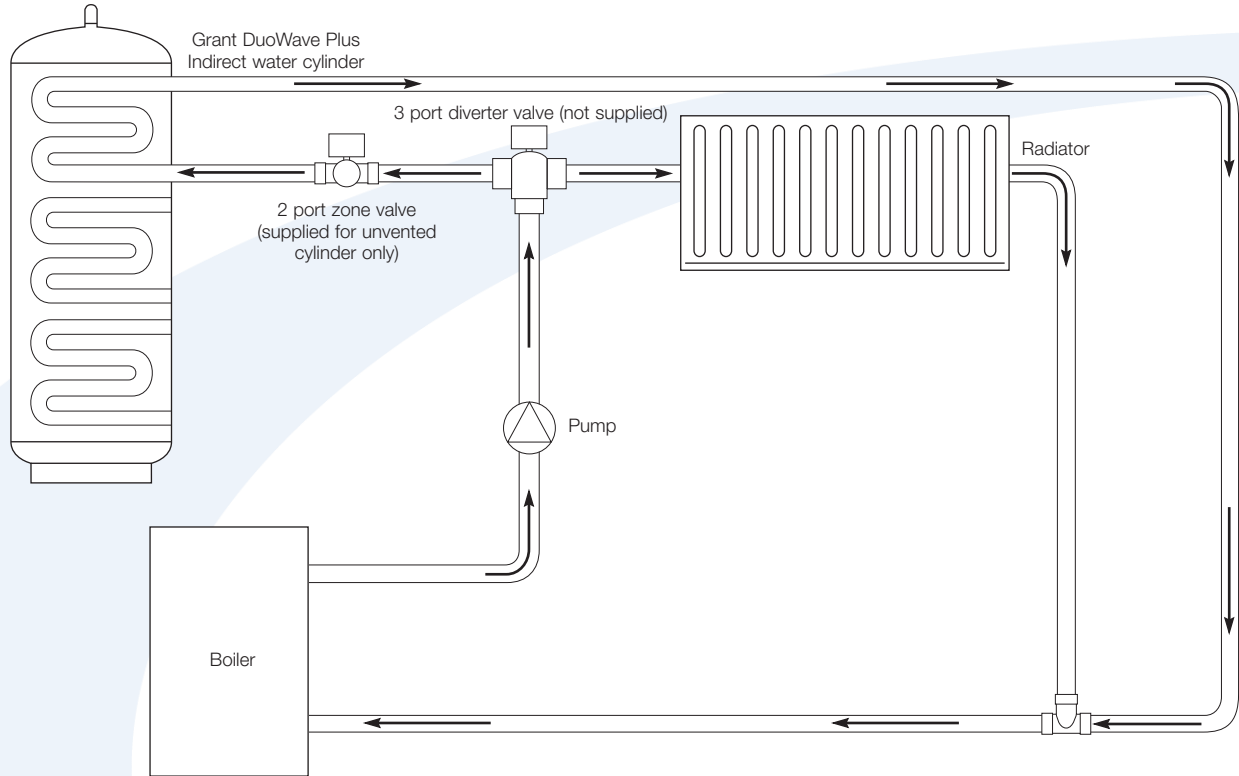


Figure 5-2: 'W' Plan system schematic

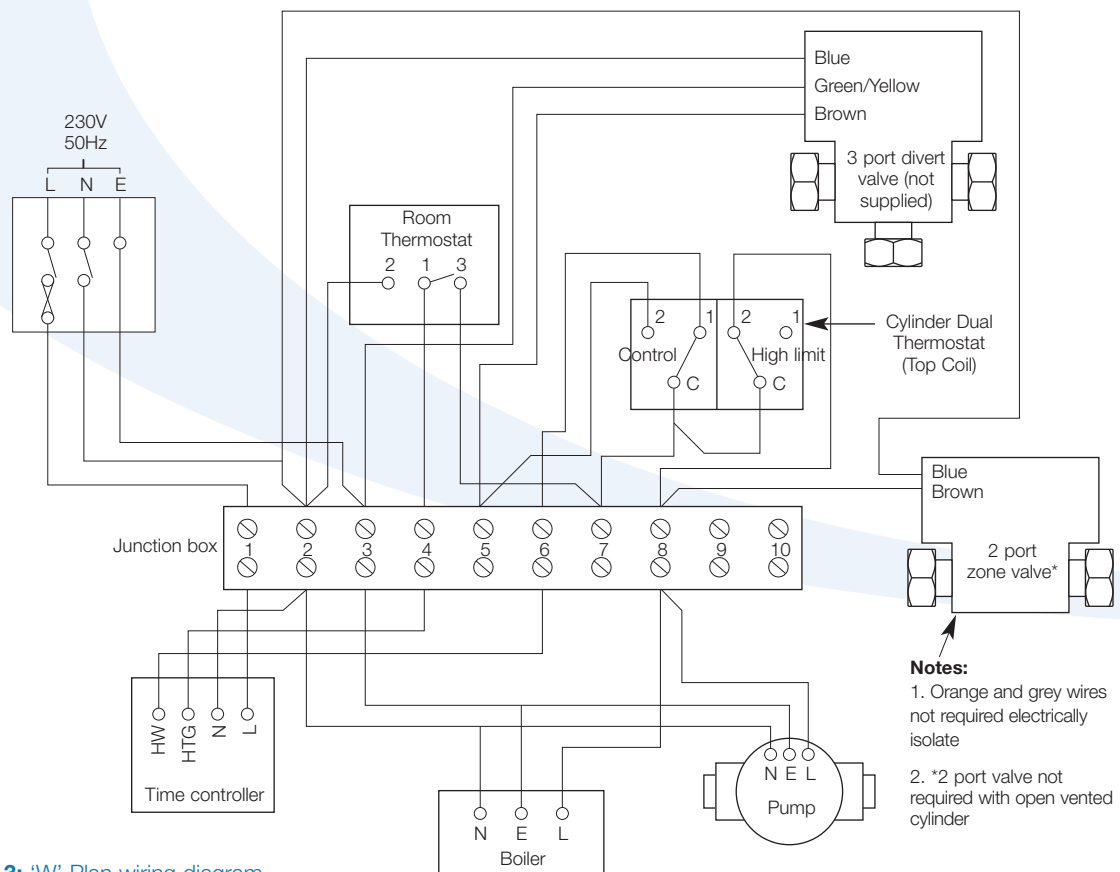


Figure 5-3: 'W' Plan wiring diagram

## 5.6 'Y' Plan System Schematic and Wiring Diagram

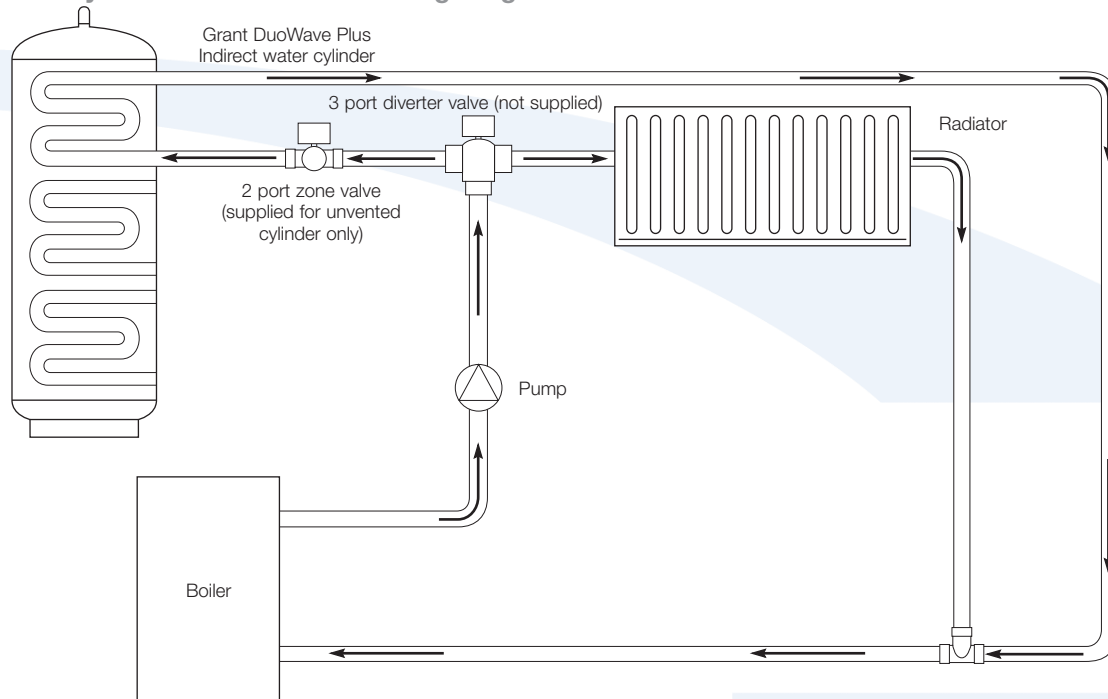


Figure 5-4: 'Y' Plan system schematic

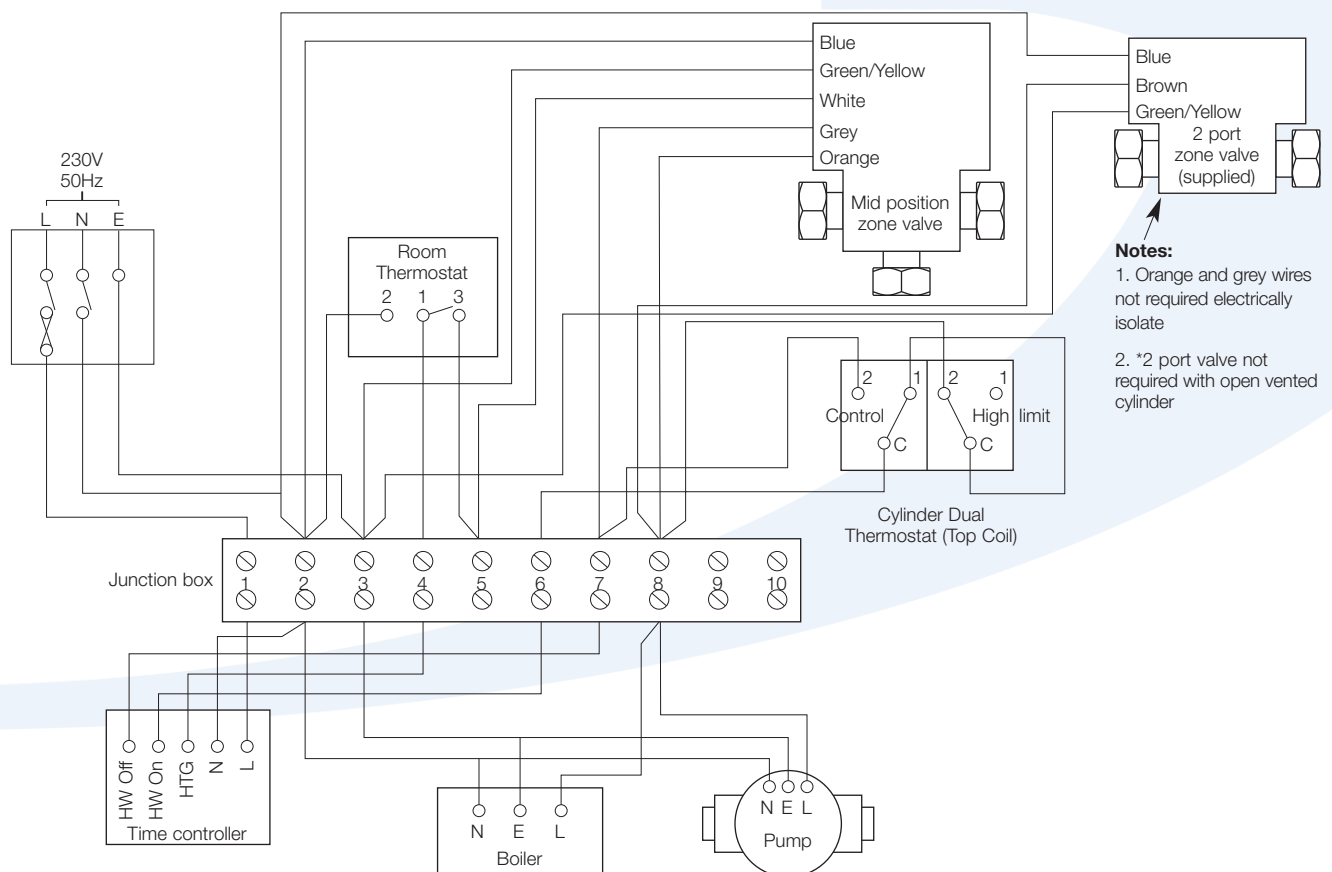


Figure 5-5: 'Y' Plan wiring layout



# 5 Electrical Installation

## 5.7 'S' Plan System Schematic and Wiring Diagram

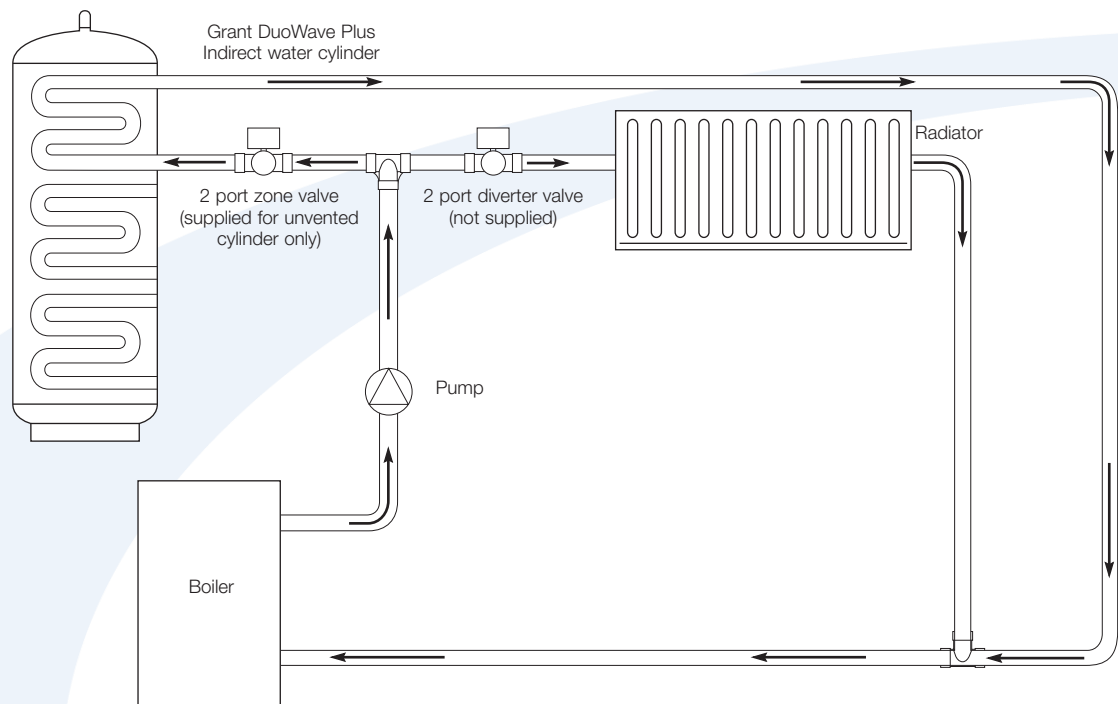


Figure 5-6: 'S' Plan system schematic

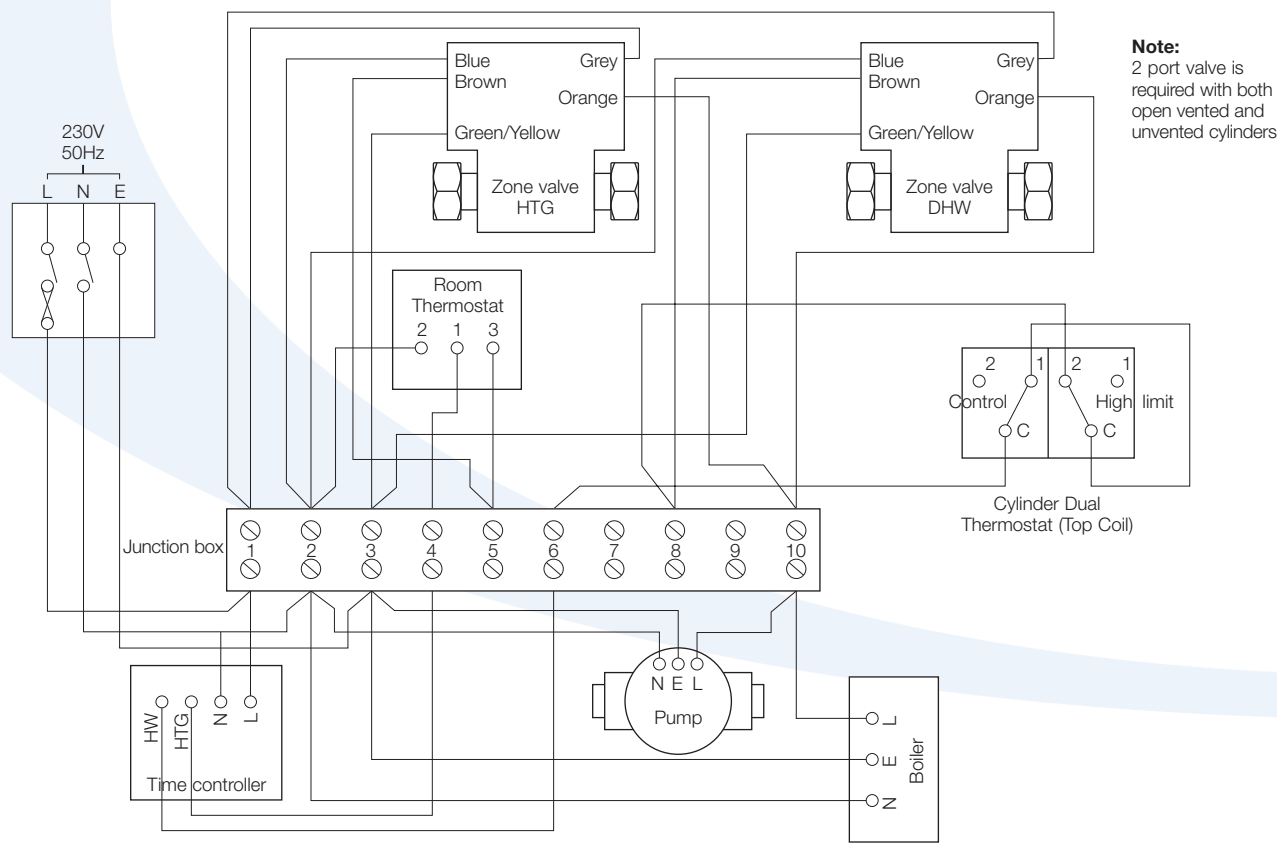
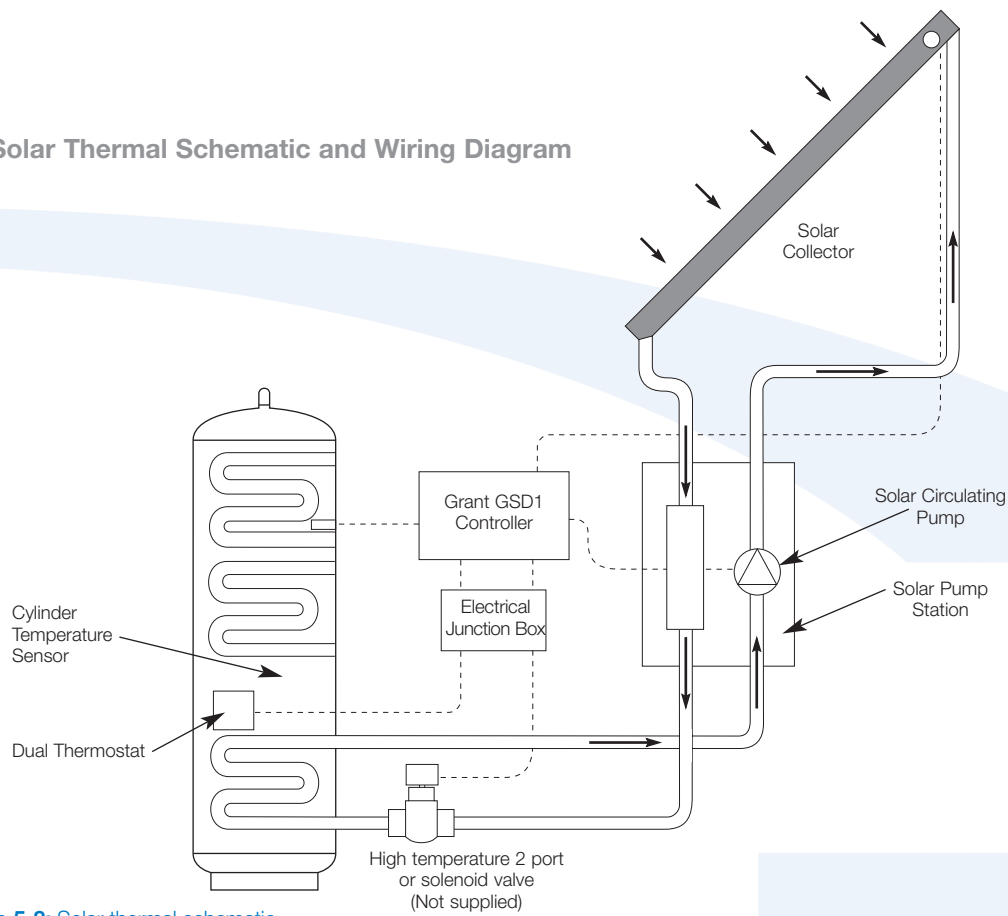
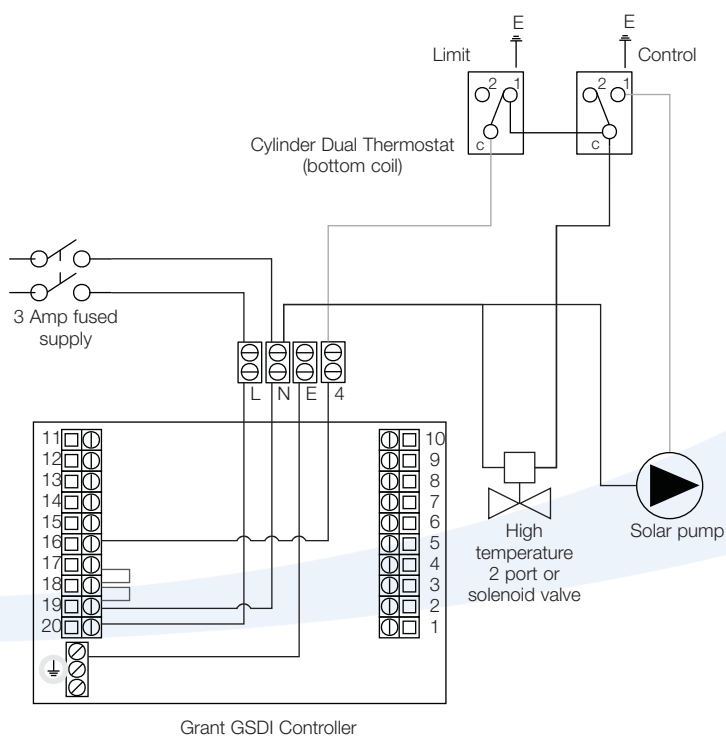


Figure 5-7: 'S' Plan wiring layout

## 5.8 Solar Thermal Schematic and Wiring Diagram



**Figure 5-8:** Solar thermal schematic



**Figure 5-9:** Solar thermal system typical hydraulic wiring layout

# 6 Commissioning, Draining Down & Safety

## 6.1 Filling Cylinder

1. Open all hot water taps.
2. Turn on the stop cock.
3. When water flows from all taps close the taps.
4. Allow system to stabilise for five minutes.
5. Open each hot water tap in turn to expel air from the system pipe work.
6. Check for leaks.
7. Manually operate Temperature and Pressure Relief Valve (4) to ensure free water flow through discharge pipe. (Turn knob to left).

## 6.2 Draining Down

Switch the electrical power off (important to avoid damage to element). Isolate boiler from DuoWave Plus unit.

Turn off the cold water supply valve (stop cock). Open hot water taps. Open drain (13). The unit will drain.

## 6.3 Safety Cut-Out

1. The safety cut-out operates if:
  - a. Wiring is incorrect.
  - b. The immersion heater thermostat or cylinder thermostat fails.
  - c. Thermostat is set too high.
2. Remember before resetting the safety cut-out or altering the thermostat setting, isolate electrical supply to the unit prior to removal of the electrical box lid.
3. Reduce thermostat setting and press the reset button. After adjustments are completed, ensure the lid to the electrical box is replaced correctly and the retaining screw is fitted.
4. If the problem persists, please contact your installer in the first instance.

## 6.4 Cold Water Discharge from Tundish

There are two reasons why cold water will discharge from the tundish:

1. The pressure reducing valve has malfunctioned (This will cause a large volume of water to flow through the tundish).
2. The Expansion relief valve is letting by (This will cause a very low volume of water to flow through the tundish).

In both cases, identify the defective component and replace. All repairs must be carried out by a competent person.

## 6.5 Hot Water Discharge from Tundish

There are four reasons why hot water will discharge from the tundish:

1. Thermal cut-out has malfunctioned.
2. The control thermostat has malfunctioned.
3. The T & P valve is letting by.
4. The expansion vessel has failed or lost its charge.

In all cases, should a repair be necessary, the work must be carried out by a competent person.

**Isolate the cylinder from all electrical supplies before commencing maintenance work.**

## 6.6 Expansion Vessel (Unvented only)

1. The expansion vessel is connected into the cold water supply to the cylinder using the flexible hose.

### Note:

No valve should be fitted between the expansion vessel and the supply pipe.

2. Ensure that the air charge in the vessel matches the pressure setting shown on the pressure reducing valve.
3. The expansion vessel must be installed even if an accumulator is fitted.
4. The charge of the vessel must be checked at every annual service.

## 6.7 Customer Handover

1. Complete the Benchmark book supplied with the Cylinder and leave it with the User.
2. Explain the operation of the system to the User, referring to Section 10 of these instructions.
3. In particular, make the User aware of what to do if water is seen to flow from either the T&P Valve or Expansion relief Valve. Refer User to the Information given in Section 10.

# 7 Maintenance

## 7.1 Servicing and Maintenance

1. Servicing and maintenance must only be carried out by a competent unvented hot water installer, or by Grant Engineering (UK) Limited authorised personnel.
2. Before any work whatsoever is carried out on the installation, it MUST first be isolated from the main's electricity supply.



## WARNING

**Both the primary and secondary systems will contain very hot water that will scald; therefore care should be taken when opening any joints, seals or valves.**

3. Only use spare parts authorised by Grant Engineering (UK) Limited. The use of unauthorised spare parts will invalidate the warranty.
4. Drain the cylinder – When draining the cylinder, always switch off the boiler and the immersion heater first. Turn off the water supply at the mains stopcock.

Connect a hose pipe to the drain cock (see Figure 2-3) and route it to a convenient gully. Open the drain cock and all hot taps that are served by the cylinder. The cylinder may take several minutes to empty completely.

5. In hard water areas it may be necessary from time to time to remove and de-scale the immersion heater element. Replace the gasket each time it is removed.
6. Remove the cartridge from the pressure-reducing valve (PRV). Check the strainer and if necessary remove any debris from in front of it. Replace the cartridge. Refer to section 7.3 on the right.
7. Check the charge pressure in the expansion vessel and top up as necessary. The charge pressure should be 3.0bar. Refer to section 7.5 on the right.

8. Whilst the hose pipe is connected, the drain cock open and with the immersion heater removed, the cylinder may be flushed out to remove any debris, sand or lime scale particles that may have collected in the bottom by using a further hose pipe connected to the cold water main.
9. Close the drain cock, disconnect the hose, refit the immersion heater and close all hot water taps before reopening the stopcock. Allow the cylinder time to fill whilst checking for any leaks. Release any air from the system by opening each hot water tap individually, starting with the one furthest from the cylinder.
10. Manually lift the expansion relief and temperature and pressure relief valve one at a time, every 12 months (more frequently in hard water areas) to prevent debris from building up behind the valve seat. Whilst carrying out this operation, check that the discharge to waste is unobstructed. Check that each valve seals correctly when released. As the valves are pre-calibrated, they require no further maintenance.
11. Finally switch on the mains electricity supply to the immersion heater and the boiler. As the system heats up, check again for any leaks and rectify as necessary.

## 7.2 Manifold Assembly (Unvented only)

The manifold assembly should not, under normal circumstance, require any maintenance. During annual servicing it may be necessary to inspect and/or clean the line strainer, the pressure reducing valve cartridge, expansion relief valve cartridge. The frequency of cleaning will depend on the local water conditions.

## 7.3 Pressure Reducing Valve (Unvented only)

1. Isolate the cold water supply.
2. Unscrew the retaining nut of the valve. The complete operating mechanism, including the strainer can be removed.
3. Clean the filter mesh and the cartridge under running water.
4. Replace cartridge ensuring that strainer is correctly located and reassemble the unit. Pressure Reducing Valve cartridge and strainer Part No.GCS07C - 3.0 bar.

## 7.4 Expansion Relief Valve Cartridge (Unvented only)

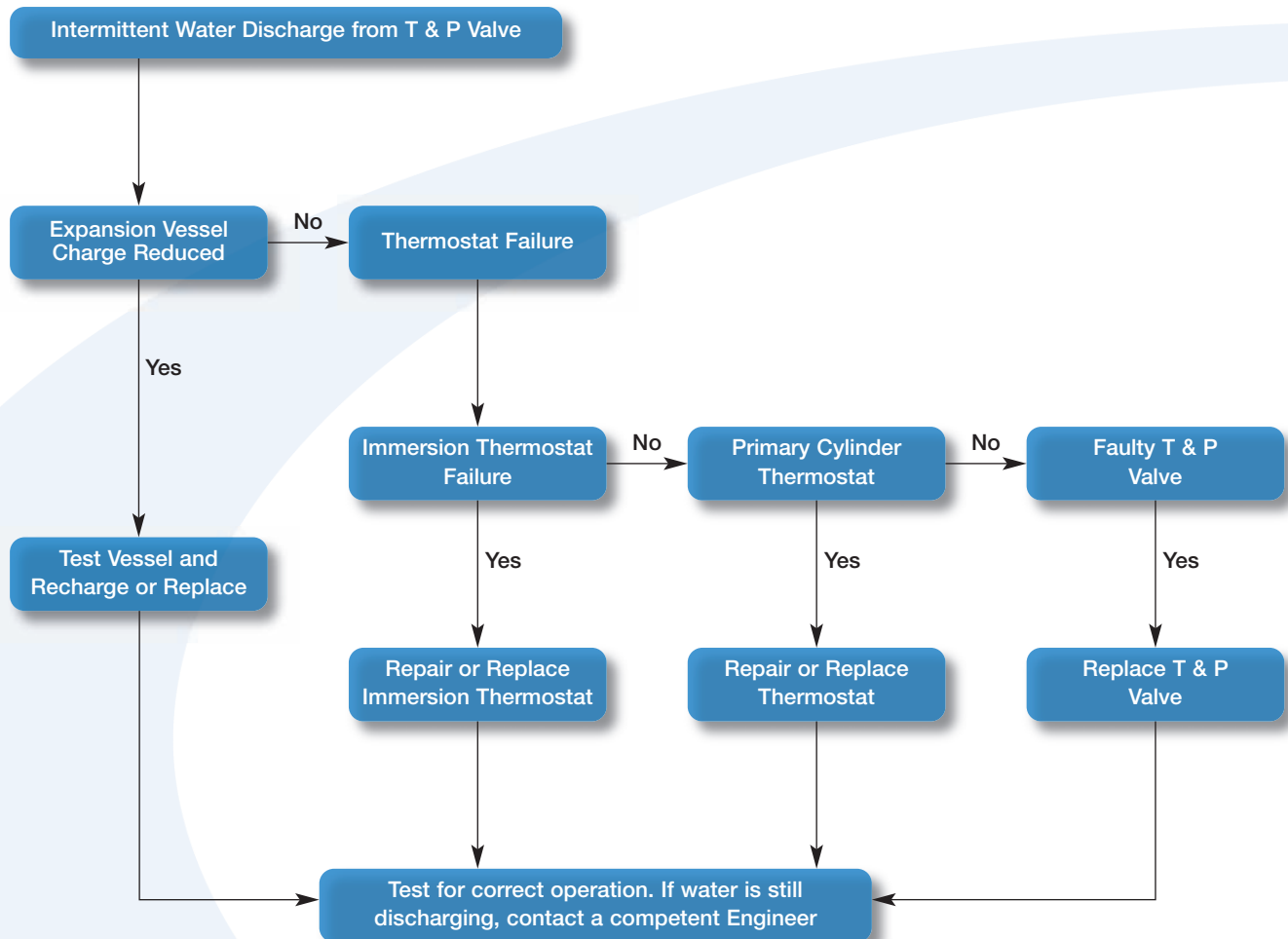
1. Isolate the cold water supply.
2. Remove grub screw (Allen Key type) from body of valve and withdraw valve ensuring not to damage O-ring.
3. Clean valve seat face and seating - do not scratch or damage either seat face or seating.
4. Refit in reverse order. Do not overtighten. Expansion valve cartridge Part No. GCS08.

## 7.5 Expansion Vessel (Unvented only)

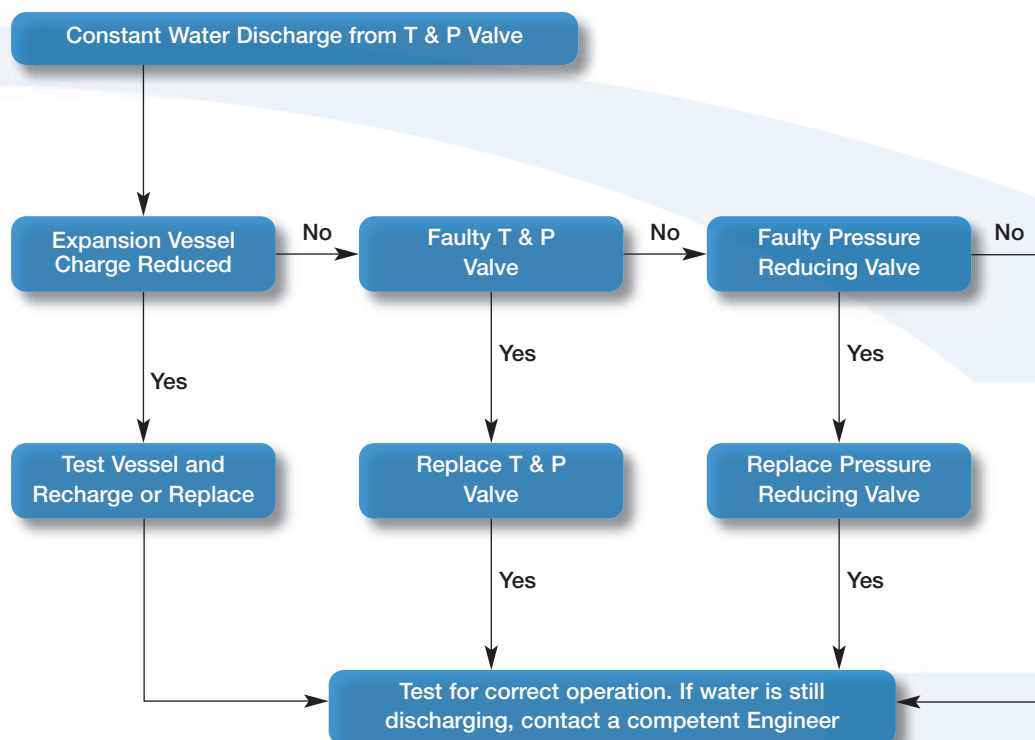
1. Isolate the cold water supply.
2. Open hot water taps.
3. Drain cylinder to below tee piece take off for expansion vessel flexible hose.
4. Replace expansion vessel after first checking the air charge (and hose if required).
5. Close drain off cock and turn on cold water supply.
6. When water is flowing freely from taps close taps.

# 8 Fault Finding Guide

## 8.1 Intermittent Water Discharge

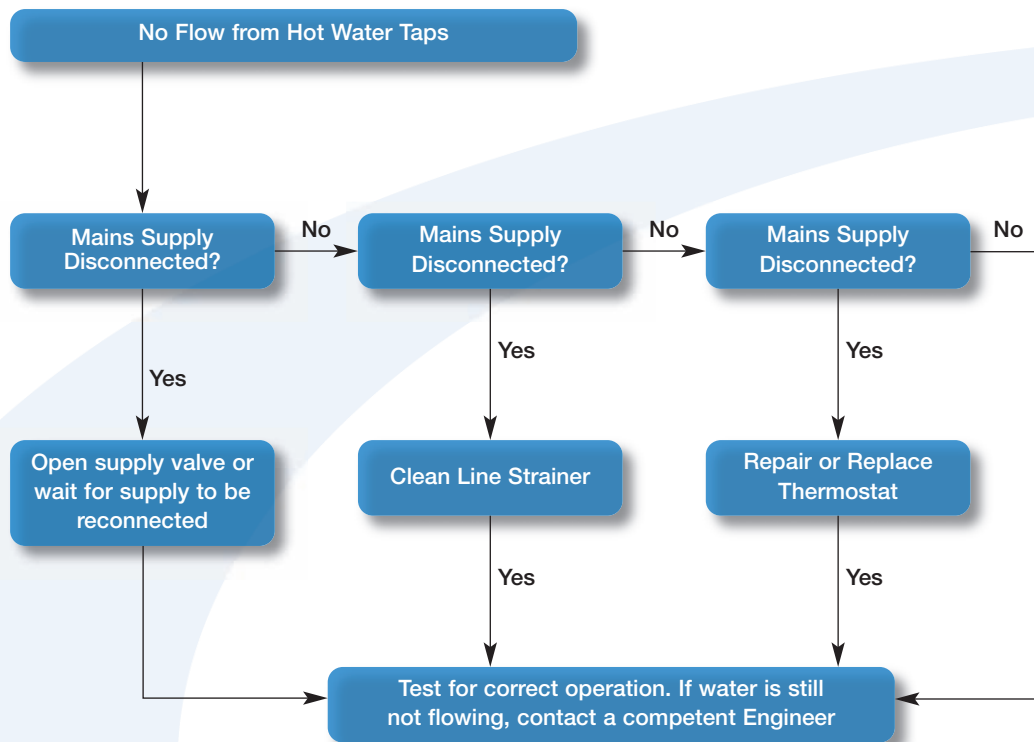


## 8.2 Constant Water Discharge



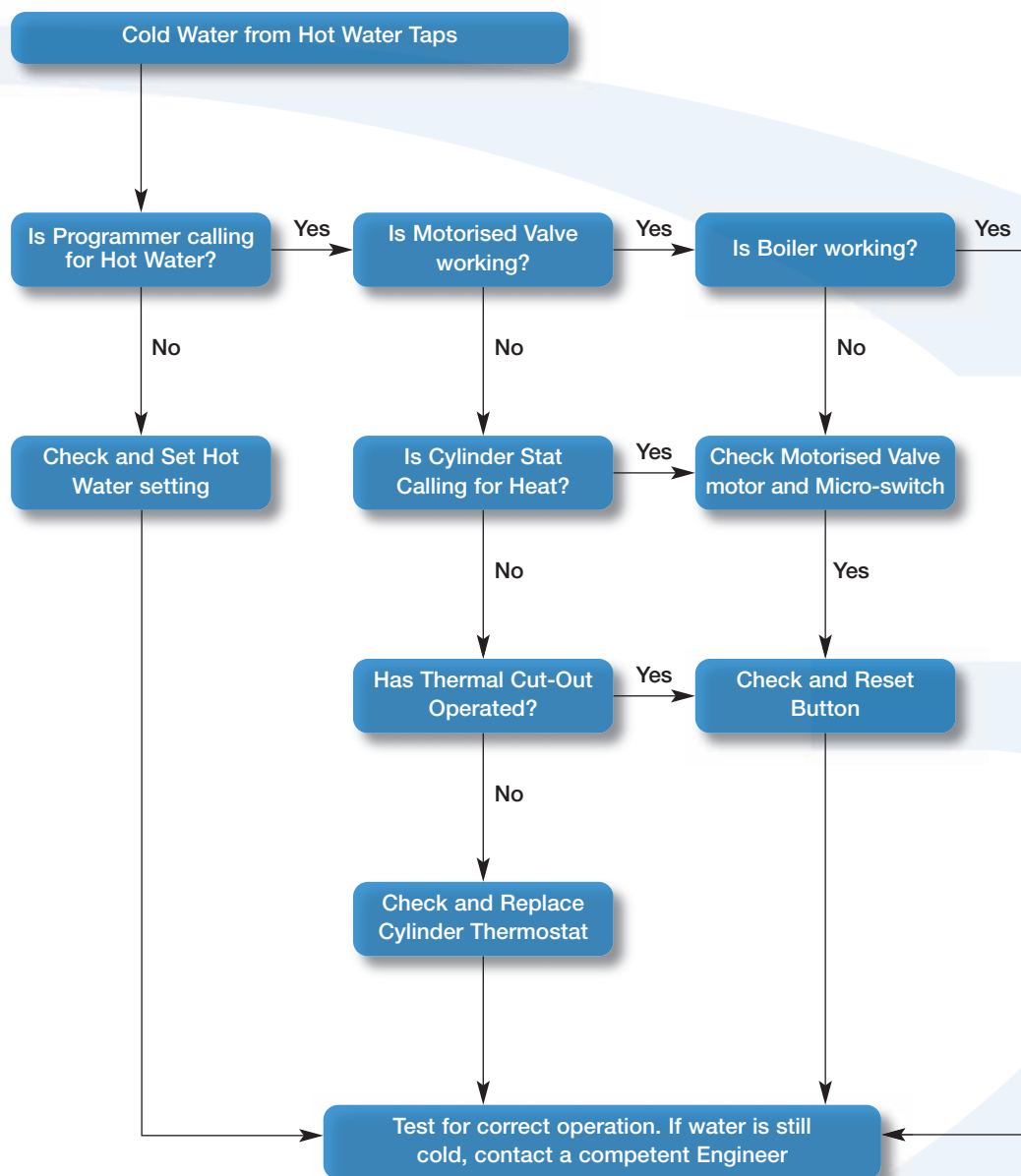
# 8 Fault Finding Guide

## 8.3 No Flow from Hot Water Taps



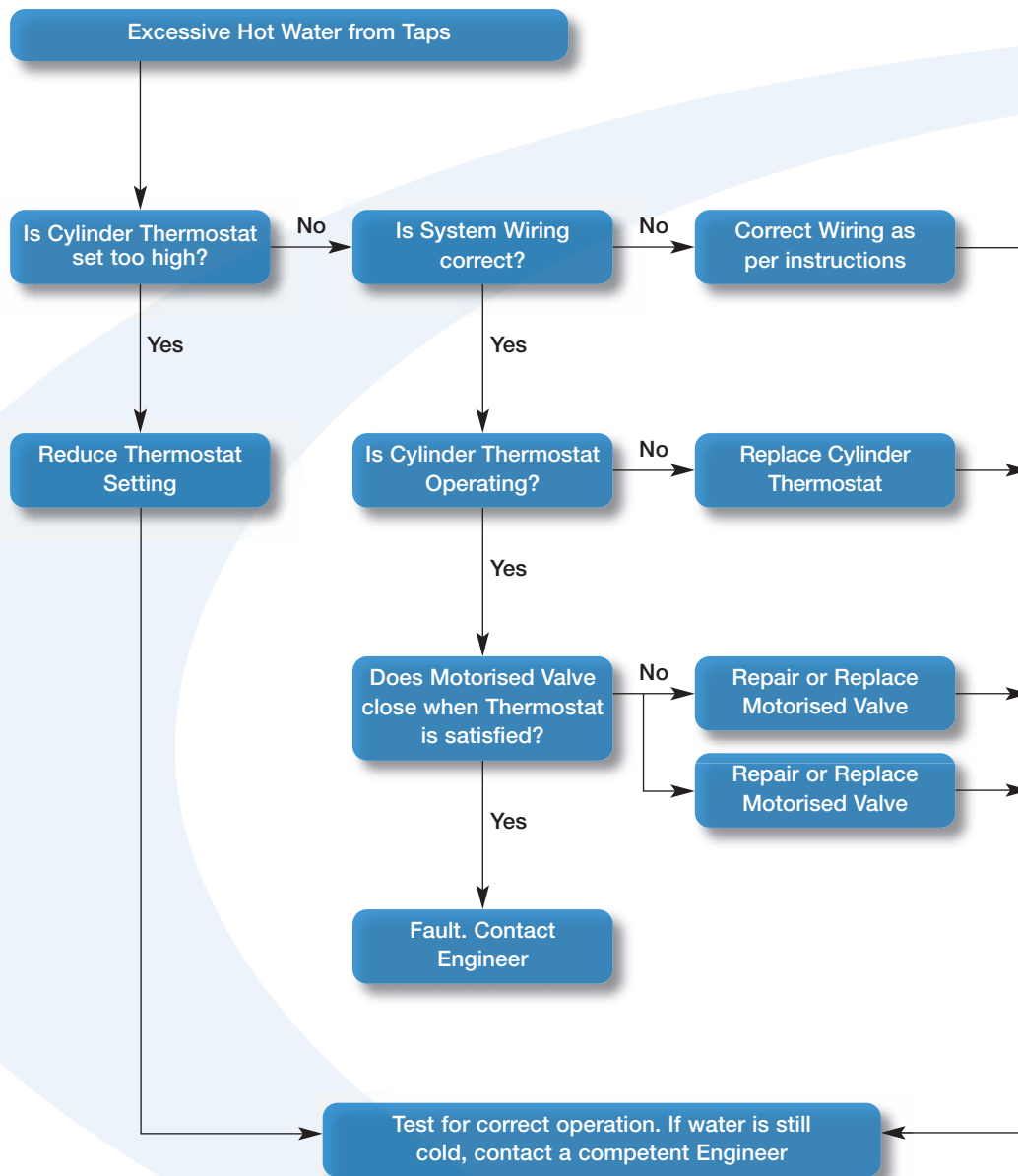


#### 8.4 Cold Water Flow from Hot Water Taps



# 8 Fault Finding Guide

## 8.5 Excessive Hot Water from Taps



# 9 Spare Parts

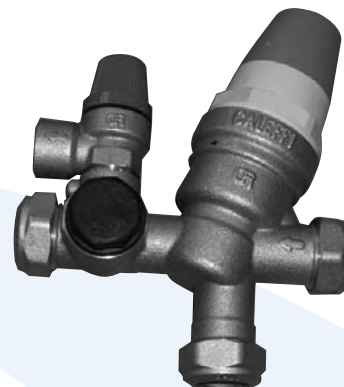
## 9.1 Spare Parts



**Figure 9-1:** Pressure Reducing Valve (Cartridge and Strainer) - 3 bar



**Figure 9-2:** Tundish



**Figure 9-3:** Inlet Manifold including pressure reducing valve, expansion relief valve



**Figure 9-4:** Expansion Relief Valve (Complete) - 6 bar



**Figure 9-5:** Flexible Hose



**Figure 9-6:** Expansion Vessel

### DuoWave Plus Cylinder Spare Parts

Part Name	Part No.
Pressure Reducing Valve	GCS07
Expansion Relief Valve	GCS08
Flexible Hose	GCS02
Temperature & Pressure Relief Valve 90°C/7 bar	GCS09
Tundish	GCS10
Coil Control/Limit Thermostat	GCS11
Immersion Heater Element	GCS13
Elbow/Drain Cock	GCS14
Immersion Heater Thermostat	GCS15
Motorised Valve (not factory fitted)	GCS16
Expansion Vessel 24 litre nominal* (22 litre actual vol)	GCS04
Inlet Manifold c/w Pressure Reducing Valve and Expansion Relief Valve	GCS17

\*Pre-set to 3 bar

# 10 User Instructions & Warranty

## 10.1 User Instructions

1. Your Grant DuoWave Plus unvented hot water cylinder has been designed to give many years of trouble-free service and is made from hygienic high grade stainless steel. The Indirect models include two 3 kW electric immersion heaters for times when your central heating is switched off, during the summer for instance.
2. The flow temperature of the hot water can be set to your requirements on the immersion heater up to 60°C and the indirect system dual thermostat up to 65°C. These temperatures should not be set any higher otherwise nuisance tripping of the high limit thermostat will occur. If you are in any doubt, these adjustments should be best left to a qualified electrician.
3. When a hot tap is turned on there may be a short surge of water, this is quite normal with unvented systems and does not mean there is a fault.
4. When you first fill a basin the water may sometimes appear milky. This is due to very tiny air bubbles in the water, which will clear very quickly.



## WARNING

If water is seen to flow from either the Temperature & Pressure Relief (T&P Valve) valve or the Expansion Relief Valve (EV) on the cylinder seek expert advice immediately.

If the water is flowing from the T&P Valve, immediately:

Shut off the electrical supply to the immersion heater(s)

Shut down the boiler

Switch off ALL other heat sources to the cylinder e.g. solar, heat pump, etc.

**DO NOT SHUT OFF THE WATER SUPPLY TO THE CYLINDER.**

Contact your installer to check the system.

### IMPORTANT

Do NOT tamper with any of the Safety controls fitted to the cylinder. If you suspect a fault always contact a **COMPETENT** installer who is **QUALIFIED** to work on unvented water cylinders.

## 10.2 The Grant Cylinder Warranty

### Dear Customer

You are now the proud owner of a Grant Cylinder from Grant Engineering (UK) Limited, which has been designed to give you years of reliable, trouble free operation. Grant Engineering (UK) Ltd. guarantees all electrical and mechanical components supplied with the cylinder for a period of two years. In addition, the stainless steel used in the manufacture of the cylinder is guaranteed for a period of 25 years with the manufacturing process of the cylinder guaranteed for two years from the date of purchase. Provided that this card is completed and returned to Grant UK and the system is serviced after 12 months operation. (see Terms and Conditions).

### Important

Please complete the guarantee registration section, then detach the card and return it within 30 days of the installation of your Grant Cylinder.

### Breakdown during the Manufacturer's Warranty

If your Grant Cylinder should fail during the first 2 years, you must contact Grant Engineering (UK) Limited, who will arrange for the repair under the terms of their Warranty, providing that the system has been correctly installed and commissioned, serviced (if older than 12 months) and the fault is not due to misuse, or the failure of any external components not supplied by Grant UK (e.g. pipework, etc.).

### In the first Instance:

Contact your installer or commissioning engineer to ensure that the fault does not lie with other system components.

### If a Component Fault is Found:

Ask your installer to contact Grant Engineering (UK) Limited, Service Department on 0870 7775553 who will arrange for a qualified service engineer to attend to the fault.

### Free of Charge Repairs:

During the first 2 years no charge for parts or labour will be made providing that the Cylinder has been installed and commissioned correctly in accordance with the manufacturer's instructions. Proof of 'purchase' date must be provided upon request.

### Chargeable Repairs:

**A charge will be made if the cause of the breakdown is due to any of the following:**

- **Faults caused by the plumbing or heating system, external electrics and external components.**
- **The Grant Cylinder has not been commissioned, or serviced in accordance with the installation and servicing manual.**
- **The system has been installed for over 2 years.**

### Remember before you contact Grant:

Please complete the guarantee registration section, then detach the card and return it within 30 days of the installation of your Grant Cylinder.

### Terms of Manufacturer's Guarantee

1. The Grant Cylinder guarantee starts from the date of purchase.
2. All electrical and mechanical components supplied with the Grant Cylinder are guaranteed for a period of two years. The stainless steel used in the manufacture of the cylinder is guaranteed for a period of 25 years with the manufacturing process of the cylinder guaranteed for two years.
3. The registration card must be completed and returned within 30 days of installation. Failure to do so does not affect your statutory rights.
4. The Grant Cylinder must be installed by a competent/licensed installer and in accordance with the Codes of Practice and Regulations in force at the time of the installation.
5. The Grant Cylinder and its components must not have been modified or tampered with.
6. The installation must be serviced every 12 months as per the installation instructions. (Receipts should be kept as proof).
7. The Grant Cylinder must be connected to a mains water supply (installations utilising a private water supply are not covered by this guarantee).
8. Breakdown/failure due to lime-scale will not be covered by this guarantee.
9. The Grant Cylinder must not be sited in a location where it may be subjected to frost.
10. All claims under this guarantee must be made to Grant Engineering (UK) Ltd prior to any work being undertaken. Proof of purchase and date of installation must be provided on request. Invoices for call out/repair work by any third party will not be accepted unless previously authorised by Grant Engineering (UK) Ltd.
11. This guarantee is transferable providing the installation is serviced prior to the dwelling's new owners taking up residence. Grant Engineering (UK) Ltd must be informed of the new owner's details.
12. Grant Engineering (UK) Ltd will endeavour to provide prompt service in the unlikely event of a problem occurring, but cannot be held responsible for any consequence of delay however caused.
13. This guarantee applies to Grant Cylinders installed on the UK mainland, Isle of Man and Channel Islands only. Provision of in-warranty cover elsewhere in the UK is subject to agreement with Grant Engineering (UK) Ltd.

# To be Completed by the Householder

Title ..... Initials ..... Surname .....

Address .....

.....

.....

Town ..... County ..... Post code .....

Tel Home ..... Tel Work .....

Mobile ..... Cylinder Model .....

Cylinder Serial Number ..... Cylinder Size (ltrs) .....

Heating Source:

Bottom Coil ..... Middle Coil ..... Top Coil .....

Installer ..... Date installed .....

Address .....

.....

.....

Town ..... County ..... Post code .....

Commissioning Engineer (if different) ..... Date Commissioned .....

Address .....

.....

.....

Town ..... County ..... Post code .....

Do you own a: Grant Boiler? Yes ☐ No ☐ Grant Solar System? Yes ☐ No ☐



**EFFICIENT HEATING SOLUTIONS**

**GRANT ENGINEERING (UK) LTD**

Hopton House, Hopton Industrial Estate, Devizes, Wiltshire. SN10 2EU

Telephone: 01380 736920 Fax: 01380 736991

Email: [info@grantuk.com](mailto:info@grantuk.com) Website: [www.grantuk.com](http://www.grantuk.com)

# Guarantee Registration Card



## Grant Cylinder Guarantee

### Direct and Indirect Cylinder Range

- 2 years parts and labour cover on all electrical and mechanical cylinder components
- 25 years manufacturers guarantee on the stainless steel cylinder shell.\*

\*See Terms and Conditions

#### Important - Don't Delay!

Please complete the attached reply-paid guarantee registration card and return it to:

#### **GRANT ENGINEERING (UK) LIMITED**

Hopton House, Hopton Industrial Estate, Devizes, Wiltshire SN10 2EU

Tel: 01380 736920 Fax: 01380 736991

Email: [sales@grantuk.com](mailto:sales@grantuk.com) [www.grantuk.com](http://www.grantuk.com)



**EFFICIENT HEATING SOLUTIONS**

BUSINESS REPLY SERVICE  
Licence No. SCE15739

211

**Guarantee Registration  
Grant Engineering (UK) Limited  
Hopton House  
Hopton Industrial Estate  
Devizes  
Wiltshire  
SN10 2EU**





**EFFICIENT HEATING SOLUTIONS**

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