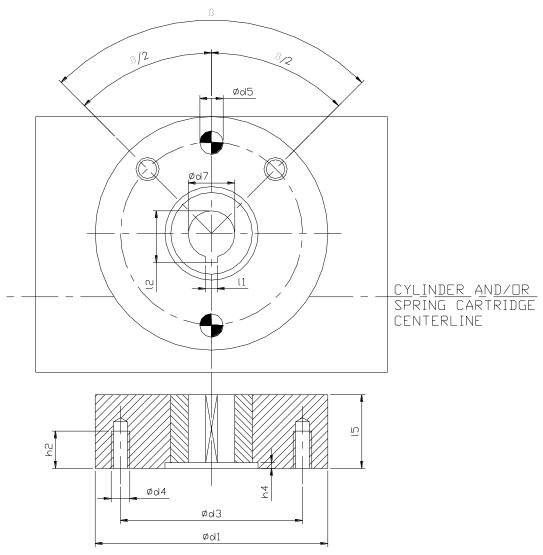


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Frame	Flange Type	d1	d3	d4	d5	d7	l1	12	h2	15	h4	ß/2
	F03	46	36	M5								45°
	F04	54	42	M5								45°
	F05	65	50	M6								45°
0.4	F07	90	70	M8	6	18	6	21	11	90	3	45°
	F10	125	102	M10						45		45°
1	F12	150	125	M12	12	36	10	39.5	16	105	3	45°
2	F14	175	140	M16	12	48	14	52	16	105	3	45°
	F16	210	165	M20	16					80		45°
8	F25	300	254	M16	20	75	22	81	16	145	3	22.5°
16	F30	350	298	M20	30	75	22	81	23	170	8.5	22.5°
31	F35	415	356	M30	30	120	32	136.5	28	220	13	22.5°
	F40	475	406	M36	30	150	36	170	27	200	13	22.5°
118	F48	560	483	M36	30	175	38	195	33	300	13	15°
250	F60	686	603	M36	35	200	45	224	33	340	13	9°



TOLERANCES:

d3: ±0.15 for threaded holes, ±0.05 for pin holes

d5: H7

d7: D9 (FRAMES 0.4-8), +0.1/+0.3 (FRAMES 16-250),

I1: D10

12: 0/+0.2 (FRAMES 0.4-8), 0/+0.5 (FRAMES 16-250)