

Efficient tree-search algorithms in Optimization and Operation Research

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G-SCOP

Table of contents

Glass Cutting Challenge ?

Constructive algorithm for the ROADEF challenge

- General methodology

- Branching Scheme

- Search Strategy

- Results

Towards a generic Tree Search framework

Sequential Ordering Problem

Glass Cutting Challenge ?

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- International competition

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 - **2018: Saint Gobain**



- Founded in 1665
- produces pipes, mirrors, mortars and glass



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Cut rectangular glass items from big glass plates (Plates)

How to make glass





Glass cutting Problem

OBJECTIVE:

minimize waste

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CONSTRAINTS:

- **guillotine constraint**

Guillotine constraint

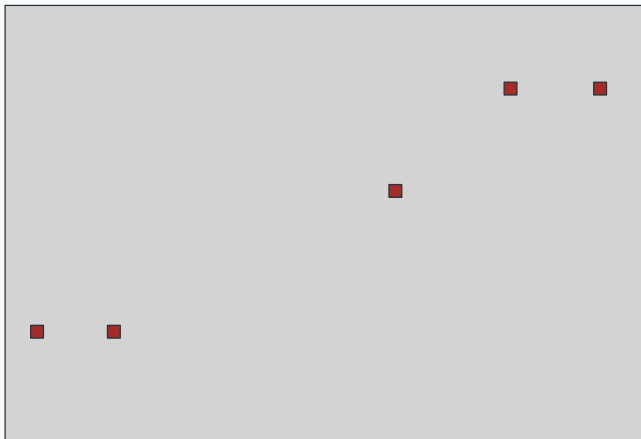


Figure 1: Example of a solution

Guillotine constraint

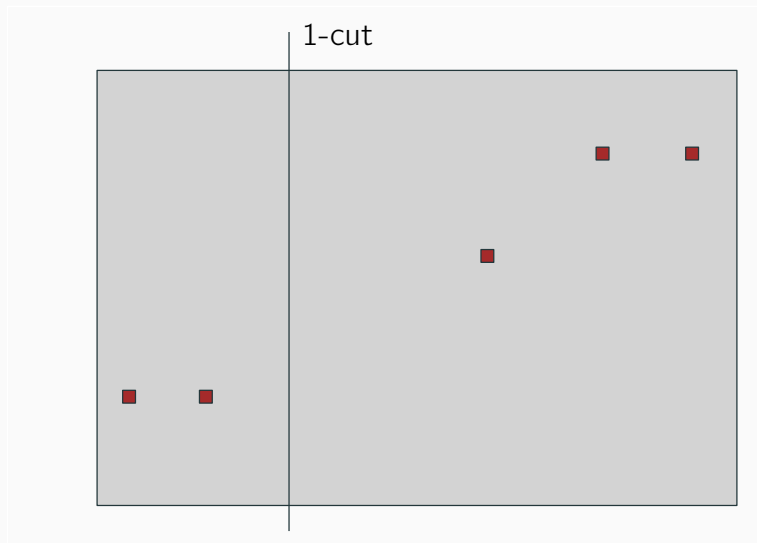


Figure 2: Example of a solution

Guillotine constraint

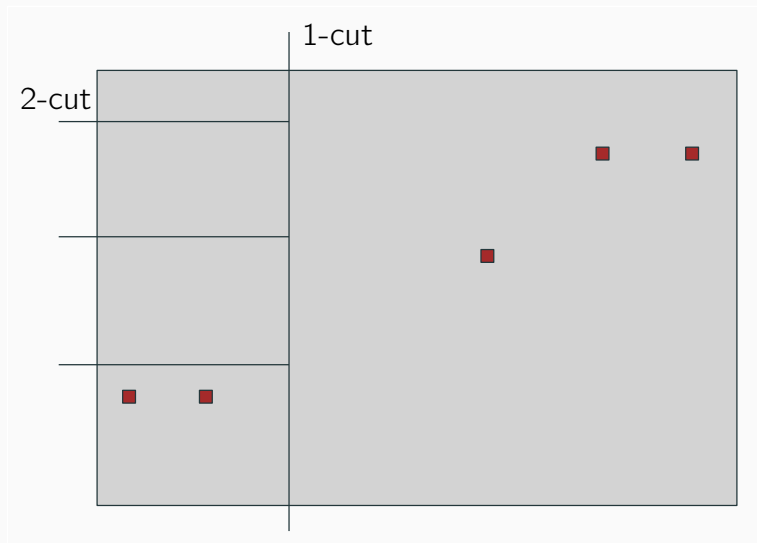


Figure 3: Example of a solution

Guillotine constraint

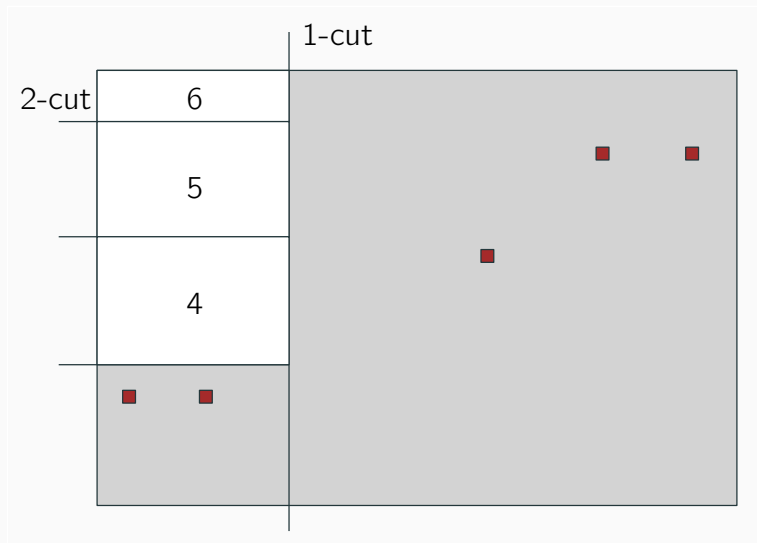


Figure 4: Example of a solution

Guillotine constraint

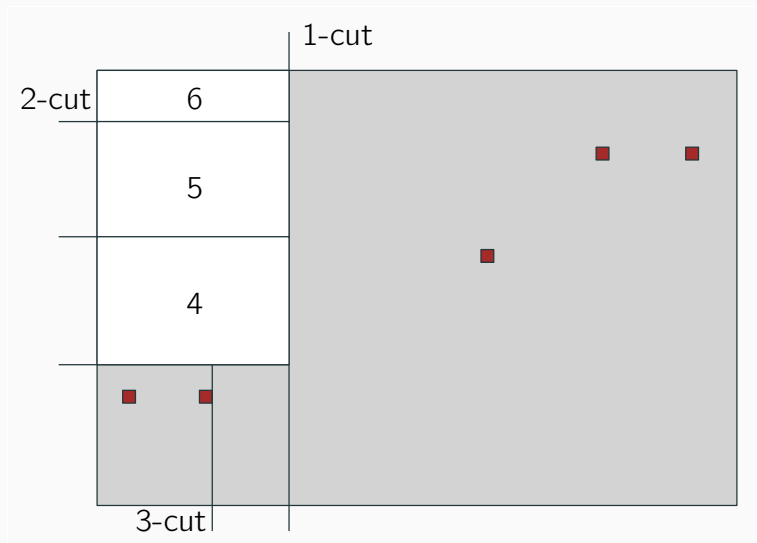


Figure 5: Example of a solution

Guillotine constraint

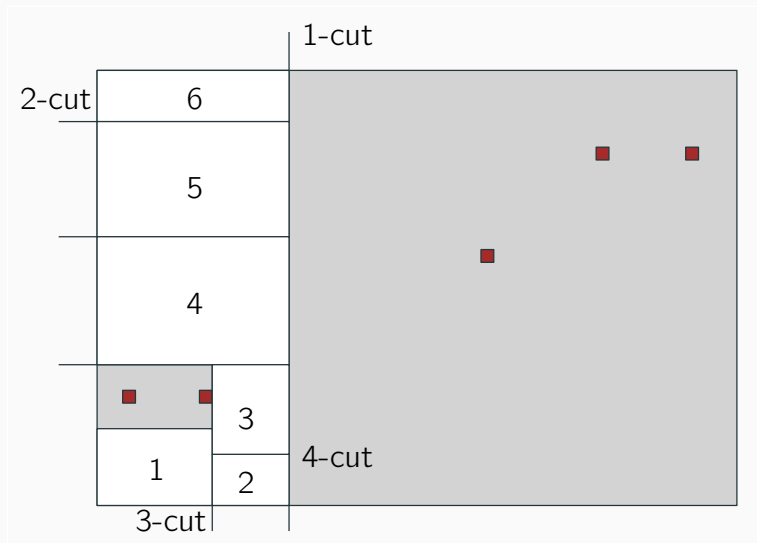
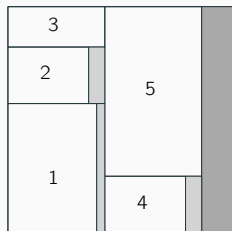


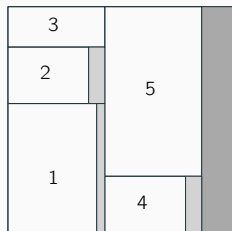
Figure 6: Example of a solution

guillotine cuts and not allowed cuts

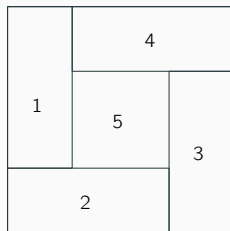


guillotine

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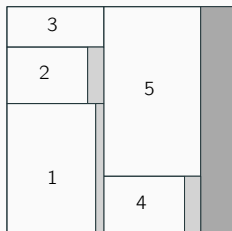


guillotine

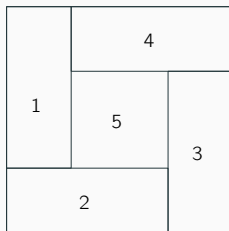


non-guillotine

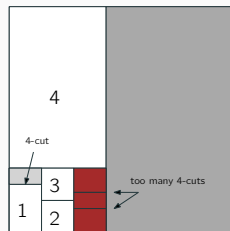
guillotine cuts and not allowed cuts



guillotine



non-guillotine



too many 4-cuts

Precedence constraints

OBJECTIVE:

minimize waste

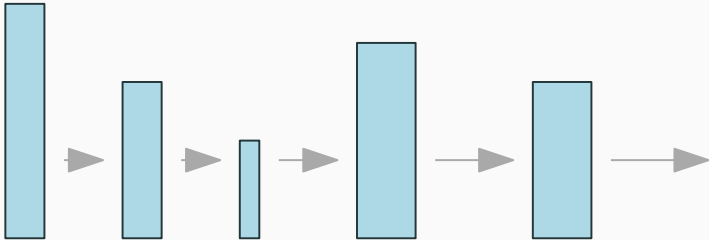
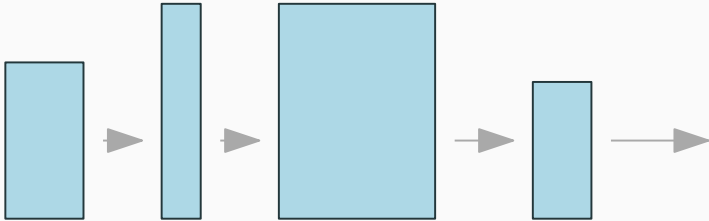
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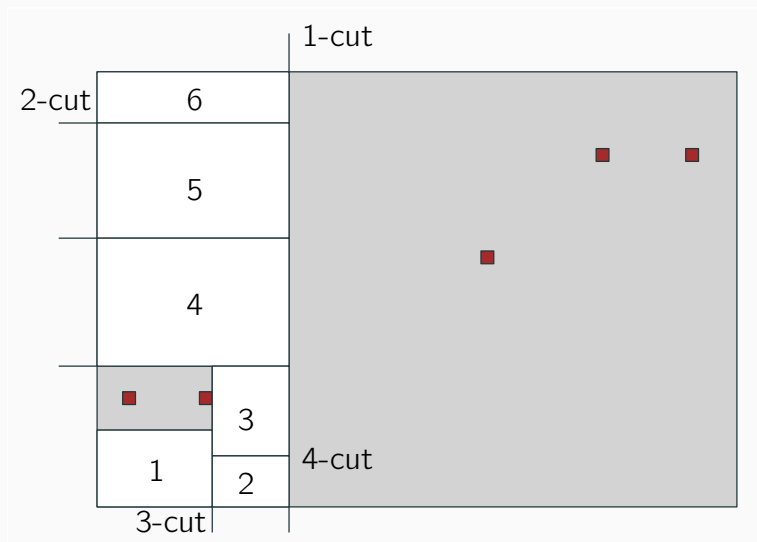
CONSTRAINTS:

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- **all items produced in a valid order**

Precedence Constraint



Precedence Constraint



Defect avoidance

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CONSTRAINTS:

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- all items produced in a valid order
- **no defects in items**
- **no cut on a defect**

minimum/maximum cut size

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CONSTRAINTS:

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- **min/max constraints on cuts and waste**

Min-waste constraint

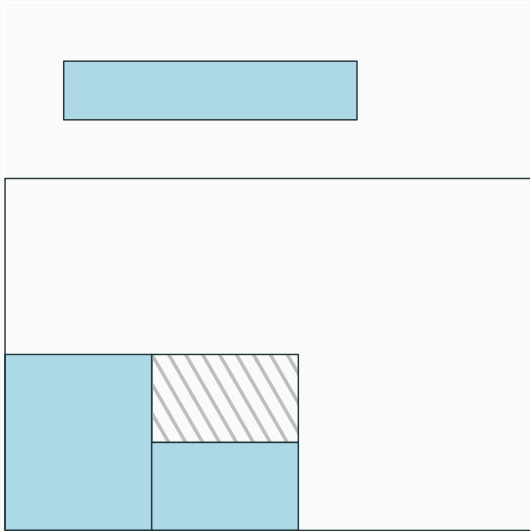


Figure 7: Min waste: easy case

Min-waste constraint

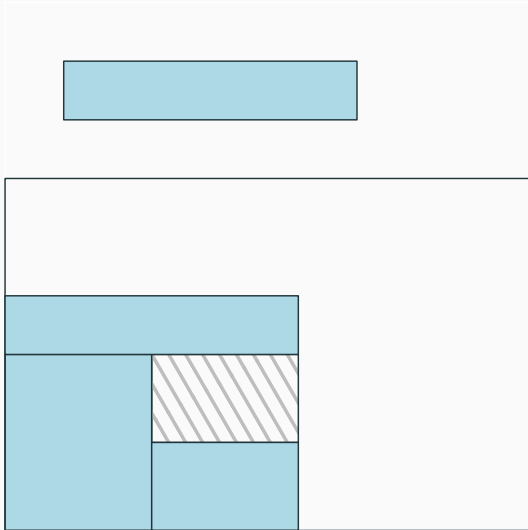


Figure 8: Min waste: easy case

Min-waste constraint

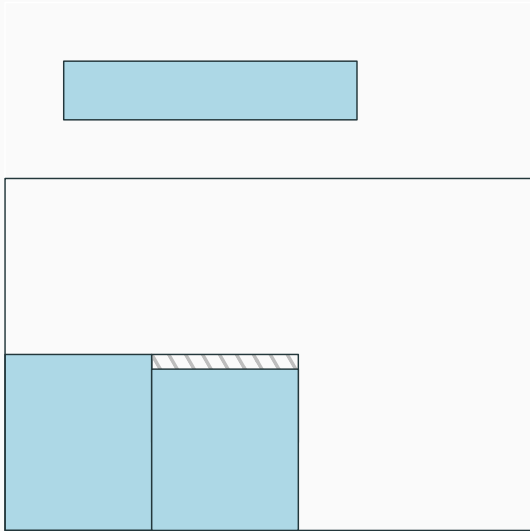


Figure 9: Min waste: more difficult

Min-waste constraint

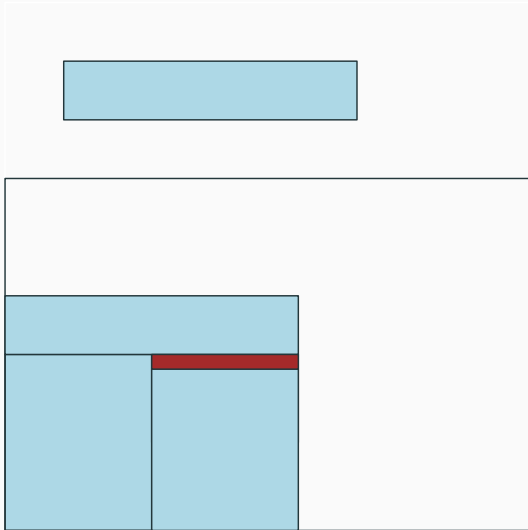


Figure 10: Min waste: more difficult

Min-waste constraint

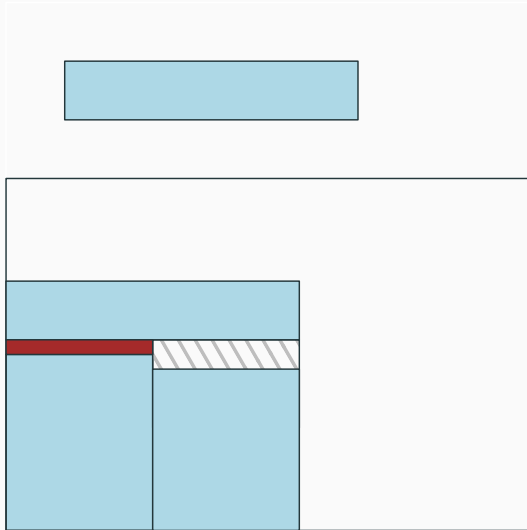


Figure 11: Min waste: more difficult

Min-waste constraint

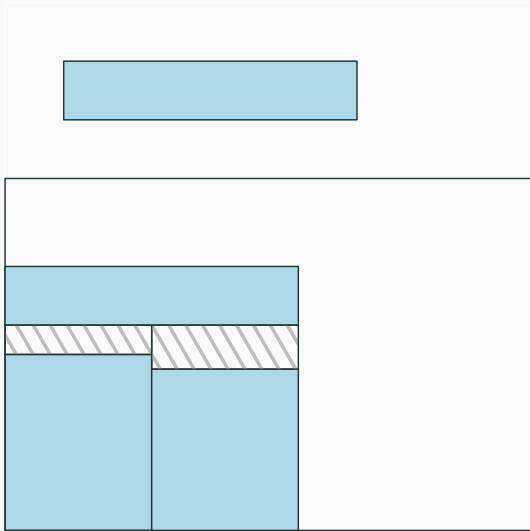


Figure 12: Min waste: more difficult

Glass cutting Problem

The problem is \mathcal{NP} -Hard.

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Difficult problem and big instances

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Difficult problem and big instances

We use anytime algorithms (meta-heuristics)

In this talk

We generate an implicit search tree. (next section)

It is called **Branching Scheme**

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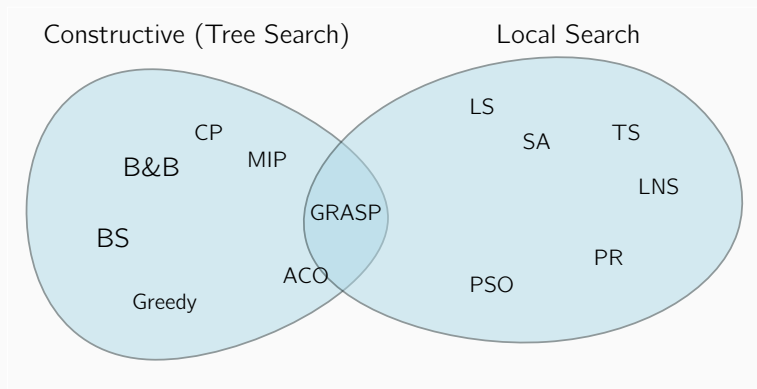
we use **anytime tree searches**

Work on a generic tree search framework

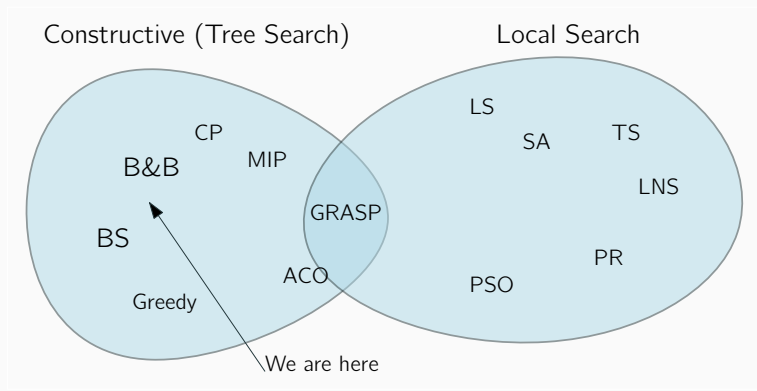
Application on the Sequential Ordering Problem

Constructive algorithm for the ROADEF challenge

Constructive vs Local Search



Constructive vs Local Search



Our method integrates parts of *Branch and bounds* and *Beam Search*

Anatomy of a Tree Search

Tree Searches are made of two parts:

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We developed our algorithm using this principle.

- the **Branching Scheme** (*i.e. problem specific*)
- the Search strategy (*i.e. generic*)

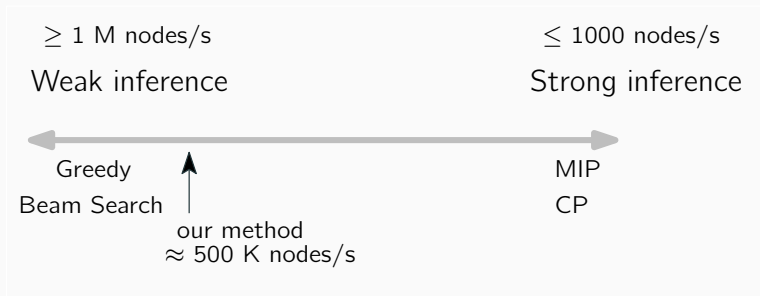
Node inference trade-off



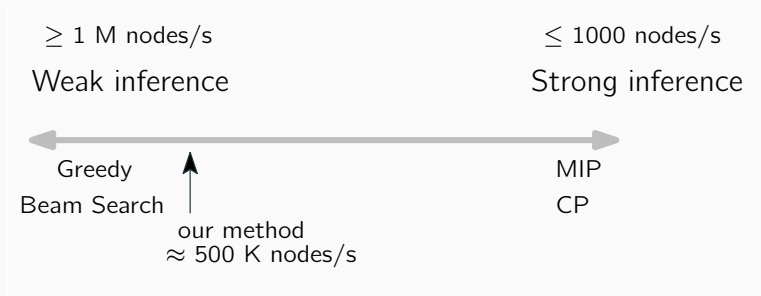
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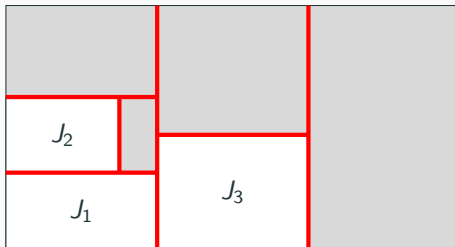


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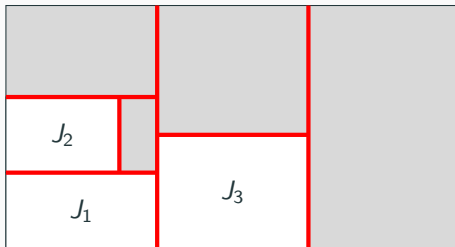


- We integrate quick bounds, symmetry breaking, dominance checking
- The idea of integrating Branch and Bound parts into Beam Searches can be found in [STDC18]

Packing in the bottom left corner



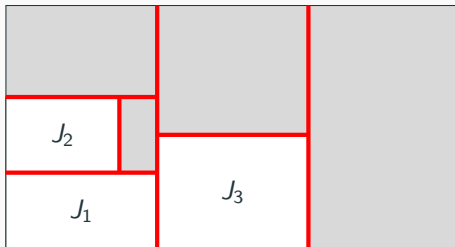
Packing in the bottom left corner



We prove that it is optimal if:

- guillotine and defects and precedence only
- guillotine and min waste only

Packing in the bottom left corner



We prove that it is optimal if:

- guillotine and defects and precedence only
- guillotine and min waste only

We prove it is not if:

- guillotine and min waste and precedences
- guillotine and min waste and defects

Not dominant in the challenge

Since guillotine and min waste and precedences and defects constraints.



Good news - It still works very well !

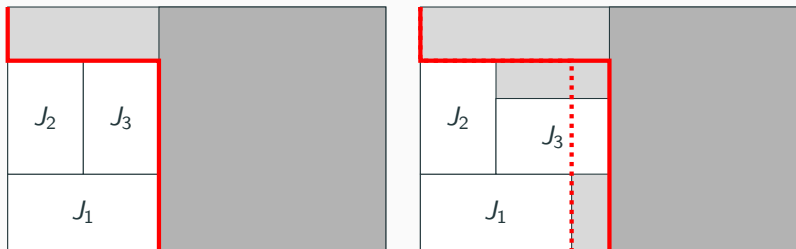
We only need good solutions, so we make a heuristic Branch and Bound.



How to construct children

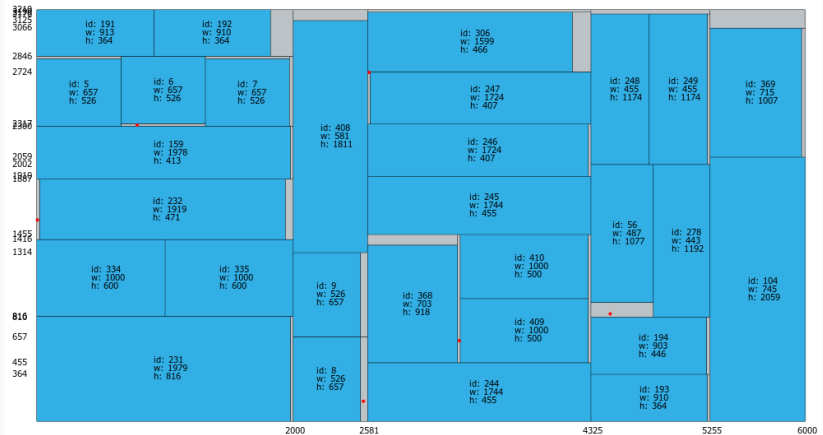
- Root node: empty solution
- Children: all possible items in all possible positions (*i.e.* new plate, new 1-cut, new 2-cut, new 3-cut or new 4-cut, rotations, defect avoidance)

Pseudo dominance



Symmetry breaking

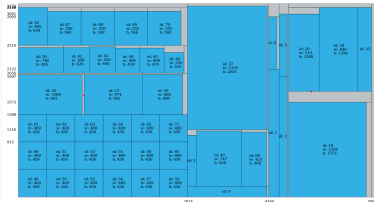
- Symmetry breaking strategy: for two consecutive blocks, the one with the smallest minimum item id comes before.



Waste accumulated so far

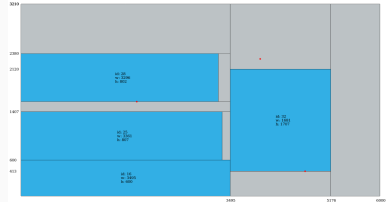
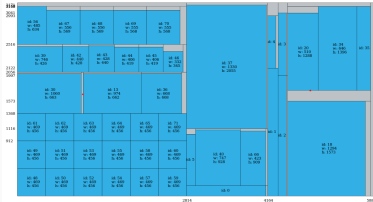
Node Goodness measure

Waste accumulated so far



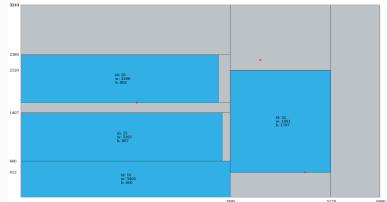
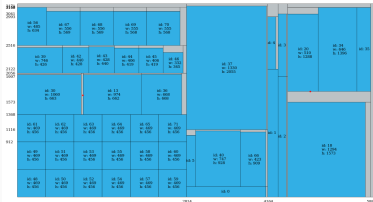
Node Goodness measure

Waste accumulated so far



Node Goodness measure

Waste accumulated so far



Problem with waste:

- Small items at the beginning and big items at the end

A better node goodness measure

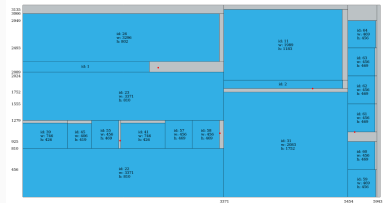
waste percentage

An even better node goodness measure

$$\frac{\text{waste}}{\text{total area} \cdot \text{mean area}}$$

An even better node goodness measure

$$\frac{\text{waste}}{\text{total area} \cdot \text{mean area}}$$



- the Branching Scheme (*i.e. problem specific*)
- **the Search strategy** (*i.e. generic , DFS, Best First, Beam Search, ...*)

Inspired from *Beam Search* and *SMA**

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- Best First strategy
- Delete some bad nodes if too many at the same time
- If finished, Restart with a bigger node limit D ($D_{n+1} \leftarrow D_n \times 2$)

Inspired from *Beam Search* and *SMA**

- Best First strategy
 - Delete some bad nodes if too many at the same time
 - If finished, Restart with a bigger node limit D ($D_{n+1} \leftarrow D_n \times 2$)
-
- at the beginning ($D = 1$), it behaves like a greedy algorithm
 - at the end ($D \approx \infty$), it behaves like a Best First Search

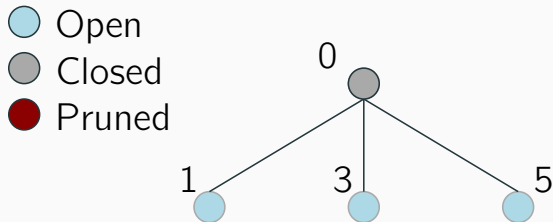
MBA* - an example

- Open
- Closed
- Pruned

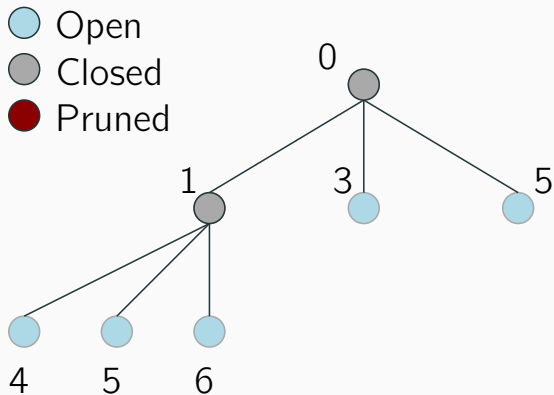
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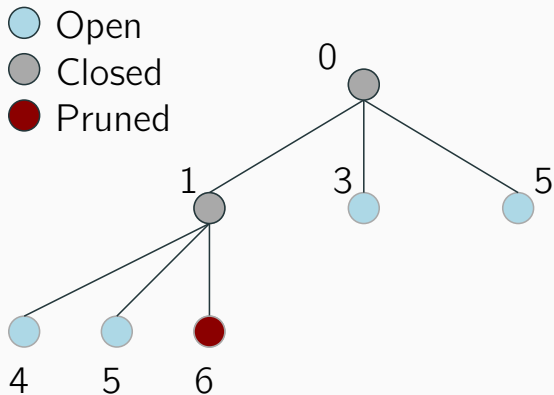
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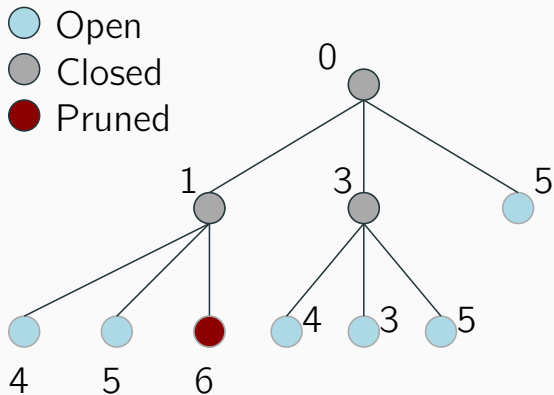
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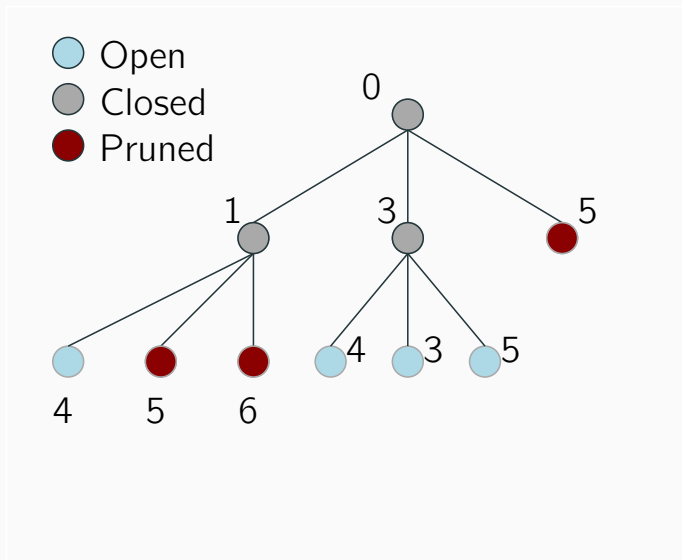
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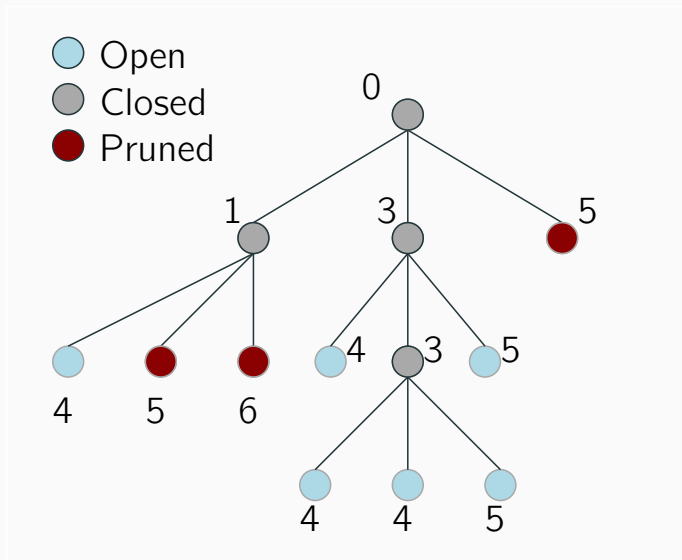
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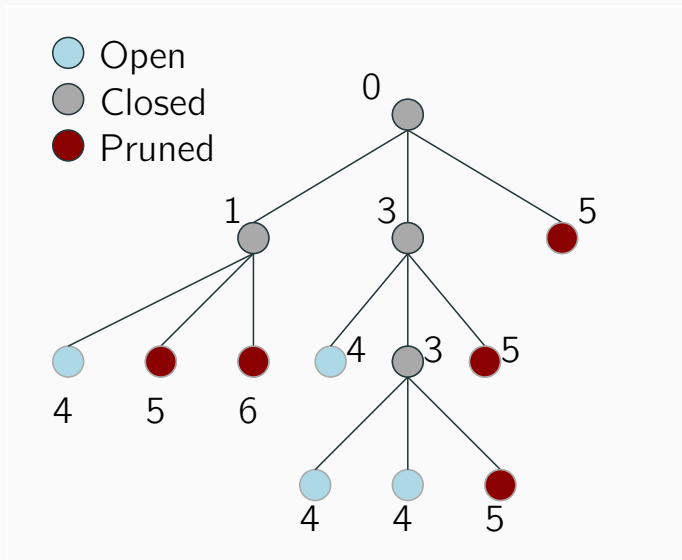
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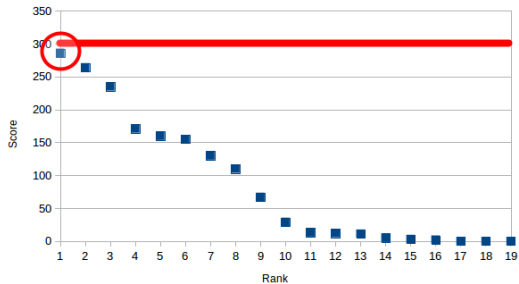


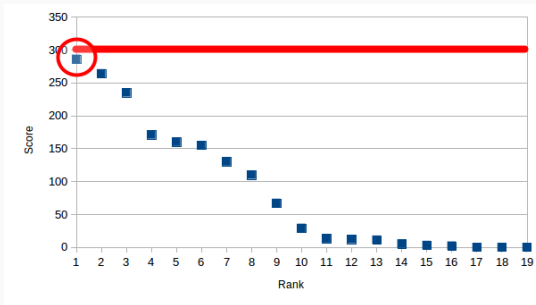
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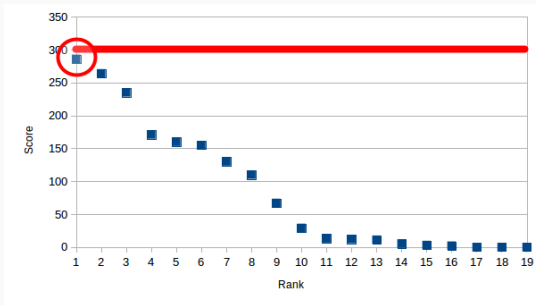
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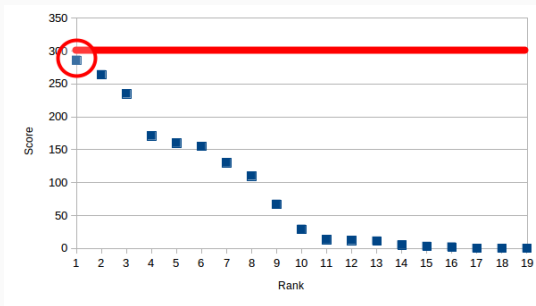




- Best solutions found on 20 over 30 instances.



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- Total waste 2nd team: 506M
- Total waste: 493M (13M less)



- Best solutions found on 20 over 30 instances.
- Total waste 2nd team: 506M
- Total waste: 493M (13M less)
- Total waste new version: 469M (24M less than our submission)

Conclusions on the challenge

- Simple and effective algorithm
- Tree searches can be competitive with other methods
- Decomposing the algorithm helps to identify good (and bad) parts

Conclusions on the challenge

- Simple and effective algorithm
- Tree searches can be competitive with other methods
- Decomposing the algorithm helps to identify good (and bad) parts
- We tried
 - several search strategies (DFS, Beam Search, LDS, and MBA*)
 - several guides
- Chose best combination

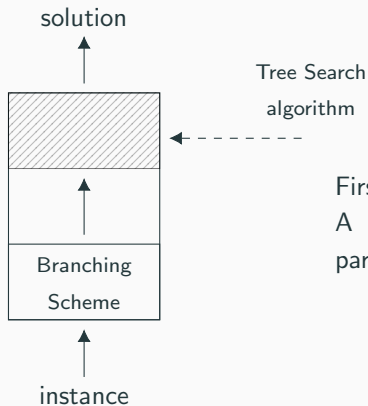
Towards a generic Tree Search framework

Starting Point



First Black-box decomposition.
A problem specific and a Tree Search
part.

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First Black-box decomposition.
A problem specific and a Tree Search part.

Exhaustive Search

Enumerate all solutions of a problem to find the optimal one.

Exact Algorithm

For a long enough search, the optimal solution cannot be missed.

Heuristic Algorithm

Prunes nodes heuristically and could lead to missing the optimal solution.

Anytime Algorithm

Can produce solutions during the search and not only at its end.

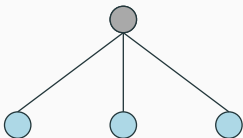
Breadth First Search



Breadth First Search

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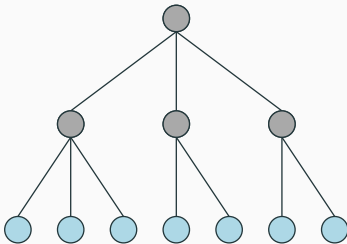
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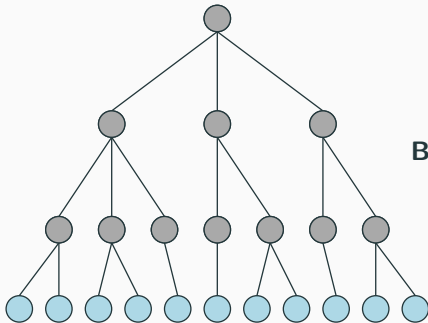
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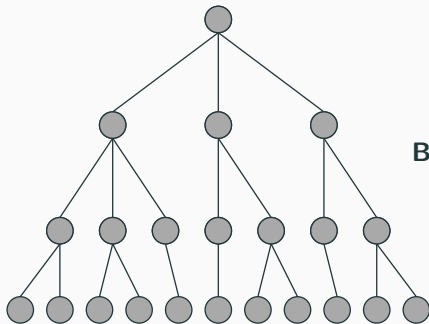
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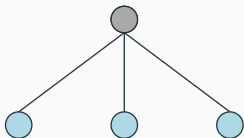
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Depth First Search

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- Anytime Search.

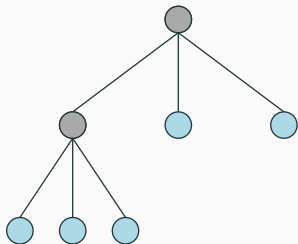
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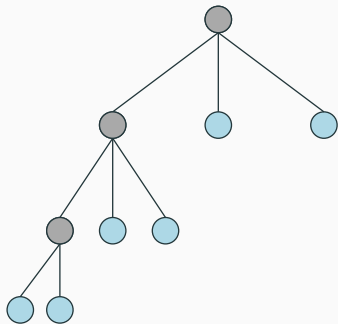
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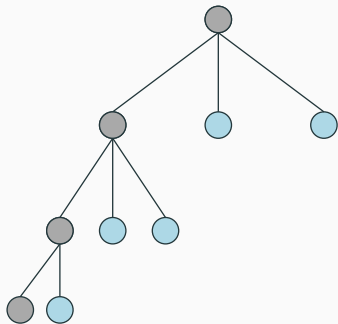
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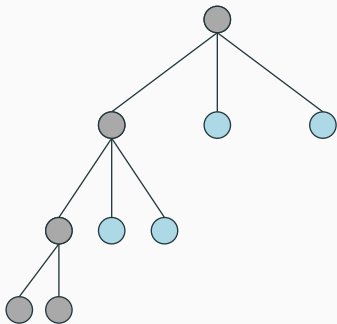
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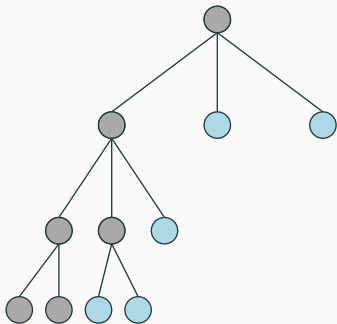
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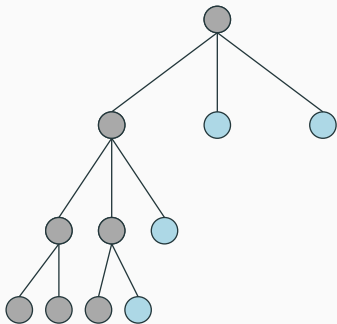
Depth First Search



Depth First Search

- Exhaustive Search.
- Anytime Search.

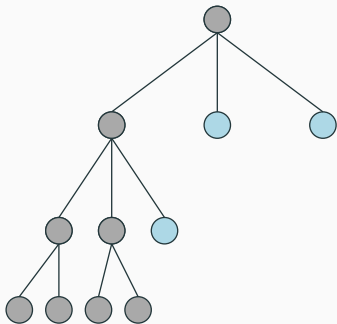
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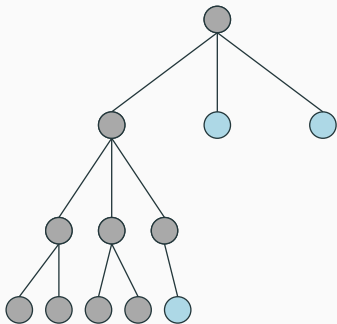
Depth First Search



Depth First Search

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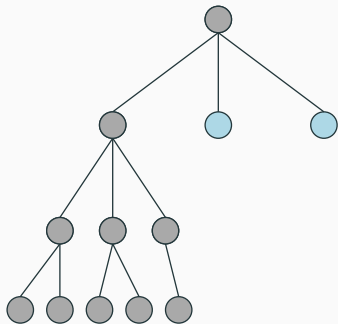
Depth First Search



Depth First Search

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Depth First Search



Depth First Search

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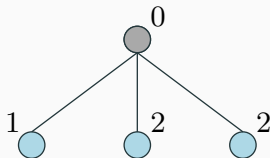
Beam Search ($D = 3$)



Beam Search

- Heuristic Search.
- Iterative Anytime version exists.

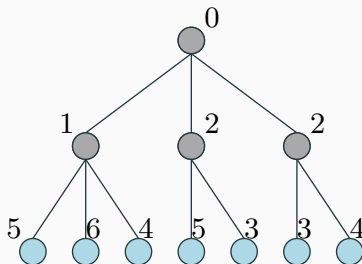
Beam Search ($D = 3$)



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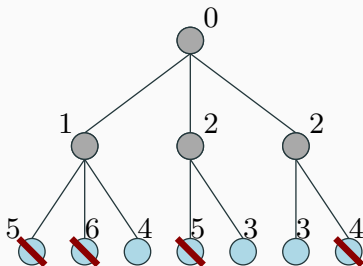
Beam Search ($D = 3$)



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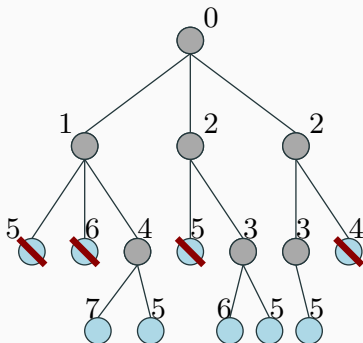
Beam Search ($D = 3$)



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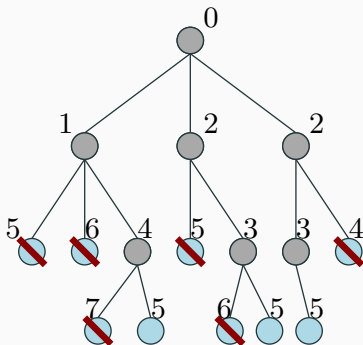
Beam Search ($D = 3$)



Beam Search

- Heuristic Search.
- Iterative Anytime version exists.

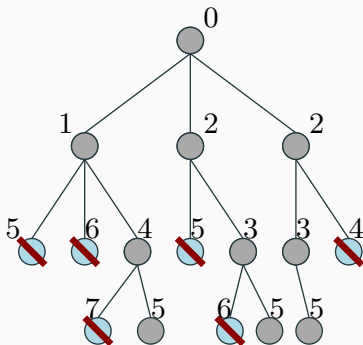
Beam Search ($D = 3$)



Beam Search

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Beam Search ($D = 3$)



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Limited Discrepancy Search

Limited Discrepancy Search

Parameters: A starting discrepancy d . An evaluation function f .

- Step 0: Open a node.
- Step 1: Sort the list of children nodes.
- Step 2: Apply discrepancy function.
- Step 3: Depth-First opening on children with discrepancy ≥ 0 .

discrepancy function $d(\cdot)$

Let x_c a child of x , $d(x_c) = d(x) - k$ (with k the rank of the node x_c in the sorted list).

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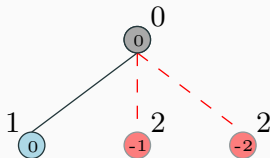


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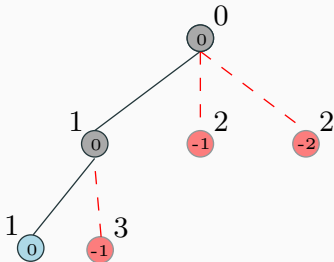


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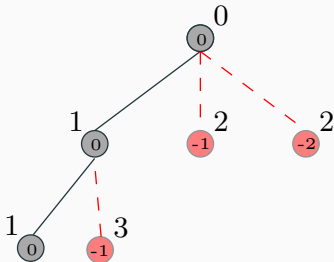


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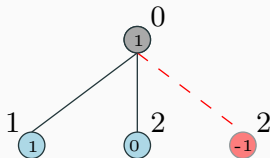


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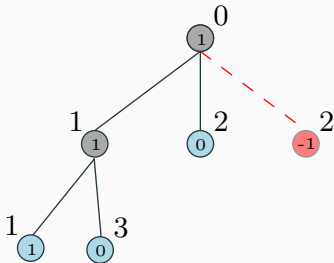


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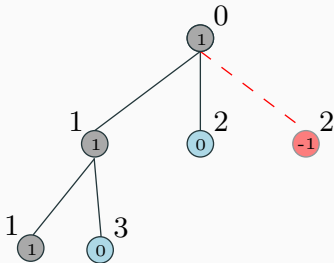


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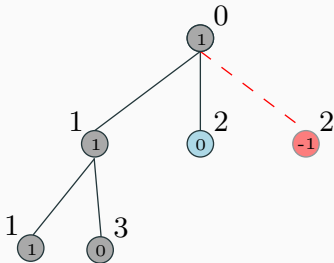


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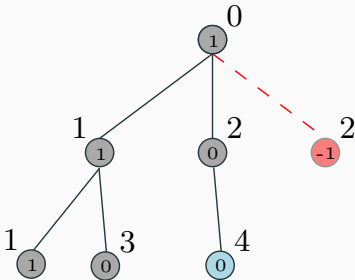


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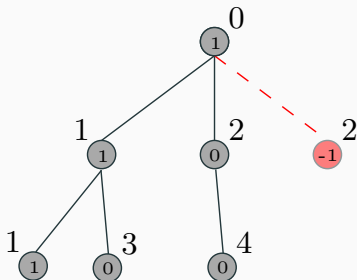


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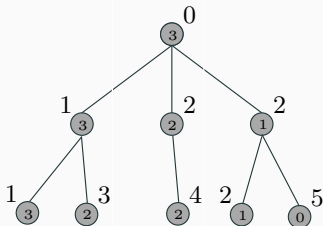


Limited Discrepancy Search

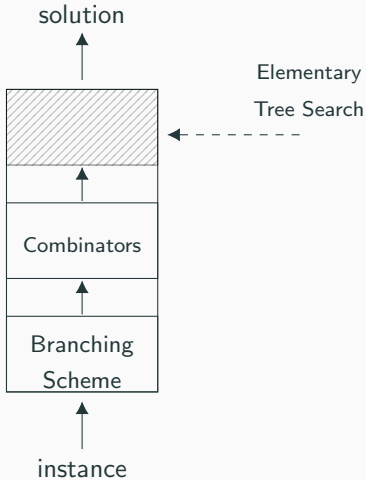
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Improved Genericity - Combinators



Limited Discrepancy Search can be reproduced with : Limited Discrepancy Combinator & Depth First Search

Memorization

Used to reproduce dynamic programming.

Can also be used to store remaining sub-problem lower bounds (memoization).

Memorization Example

Let $G = (V, E)$ be a complete graph where $V = \{0, 1, 2, 3, 4, 5, 6\}$.
We are looking for a Hamiltonian path.

Comparable partial solution: same set of chosen vertices and same last one.

$[0, 1, 2]$ is comparable with $[1, 0, 2]$ but not with $[0, 1, 3]$ nor $[5, 0, 2]$.

The memorization combinator has to handle three different situations.

Memorization Example

Let $G = (V, E)$ be a complete graph where $V = \{0, 1, 2, 3, 4, 5, 6\}$.

We are looking for a Hamiltonian path.

Situation one *unknown solution* ; $[0, 1, 2, 3, 4]$ value 10

Combinator memory	
partial solution	value

Memorization Example

Let $G = (V, E)$ be a complete graph where $V = \{0, 1, 2, 3, 4, 5, 6\}$.

We are looking for a Hamiltonian path.

Situation one *unknown solution* ; $[0,1,2,3,4]$ value 10

Combinator memory	
partial solution	value
$[0,1,2,3,4]$	10

Memorization Example

Let $G = (V, E)$ be a complete graph where $V = \{0, 1, 2, 3, 4, 5, 6\}$.

We are looking for a Hamiltonian path.

Situation two *better solution known* ; $[3, 2, 1, 0, 4]$ value 15

Combinator memory	
partial solution	value
$[0, 1, 2, 3, 4]$	10

Memorization Example

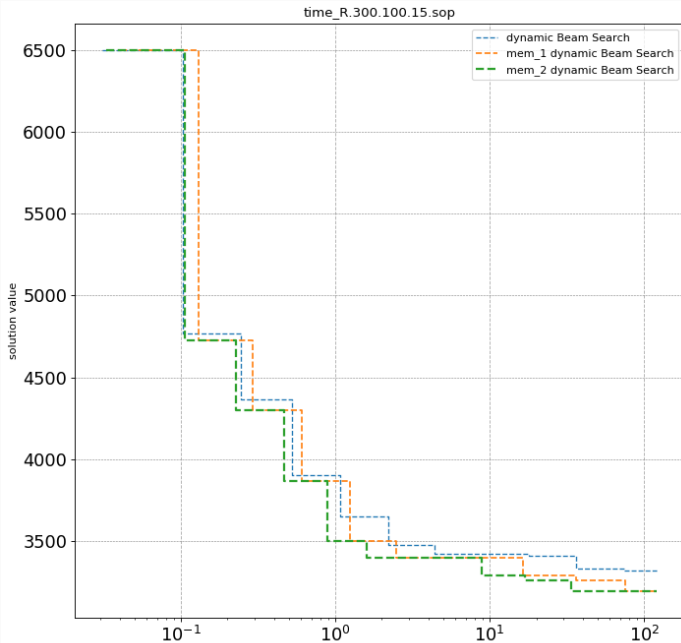
Let $G = (V, E)$ be a complete graph where $V = \{0, 1, 2, 3, 4, 5, 6\}$.

We are looking for a Hamiltonian path.

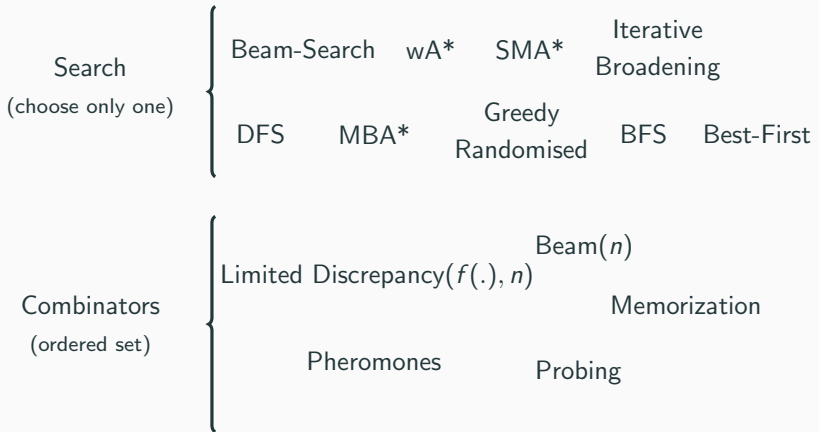
Situation three *new best solution* ; $[1,0,3,2,4]$ value 7

Combinator memory	
partial solution	value
$[1,0,3,2,4]$	7

Memorization Efficiency



Sum up - Implemented Pieces

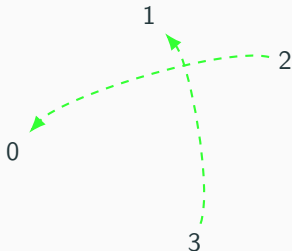
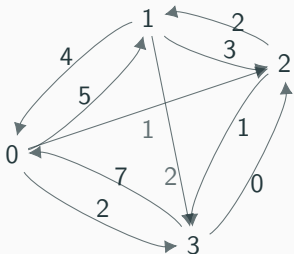


Sequential Ordering Problem

Problem Definition

Sequential Ordering Problem

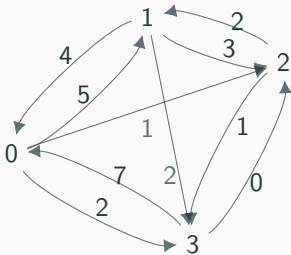
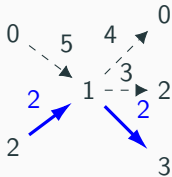
It's a variant of classical Asymmetric Traveling Salesman Problem which integrates precedence constraints. If a precedence constraint links i to j then i must be before j in any feasible solution.



Bound

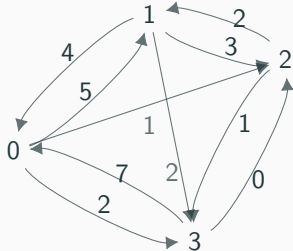
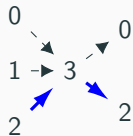
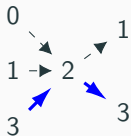
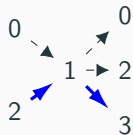
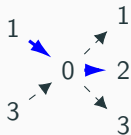
Static (in/out)-going Bound

This bound stores for each vertex, its minimum weight arcs or the fixed ones.



Static (in/out)-going Bound

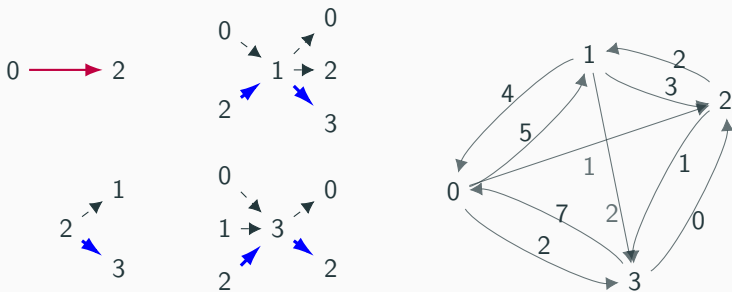
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Bound

Static (in/out)-going Bound

This bound stores for each vertex, its minimum weight arcs or the fixed ones.



Results

Instance	best known LB	best known UB	Beam Search	time to record (s)
R.500.100.1	4	4	281	-
R.500.100.15	4.628	5.284	5.261	61.5
R.500.1000.1	1.316	1.316	4.441	-
R.500.1000.15	43.134	49.504	49.366	79.2
R.600.100.1	1	1	307	-
R.600.100.15	4.803	5.493	5.469	75.5
R.600.1000.1	1.337	1.337	4.637	-
R.600.1000.15	47.042	55.213	54.994	99.5
R.700.100.1	1	1	315	-
R.700.100.15	5.946	7.021	7.009	439.3
R.700.1000.1	1.231	1.231	5.142	-
R.700.1000.15	54.351	65.305	64.777	46.7

avg [min ; max]	R.X.100.X	R.X.1000.X
R.X.X.30	1.2s [0.1 ; 3.6]	0.6s [0.1 ; 1.1]
R.X.X.60	0.0s [0.0 ; 0.0]	0.0s [0.0 ; 0.0]

Proposed method

Static bound - Memorization - Beam Search

Can be adapted to other problems.

State of the art

Ants - 3-exchange - Simulated Annealing.

It is a dedicated black-box.

Efficient tree-search algorithms in Optimization and Operation Research

Abdel-Malik Bouhassoun, Luc Libralesso

July 11, 2019

G-SCOP



Lei Shang, Vincent T'Kindt, and Federico Della Croce.

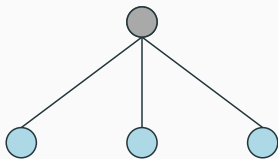
The memorization paradigm: Branch & memorize algorithms for the efficient solution of sequencing problems.

2018.

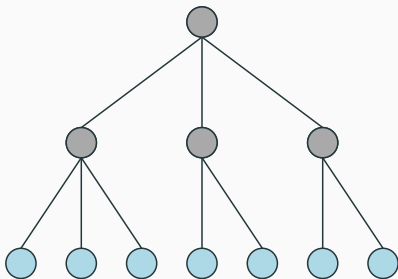
Breadth First Search



Breadth First Search



Breadth First Search



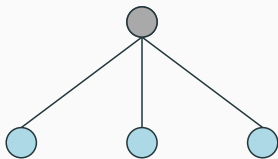
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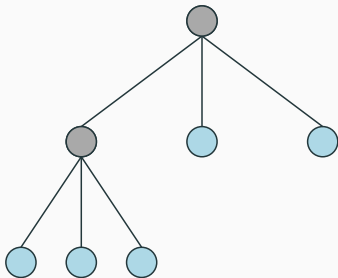
Depth First Search



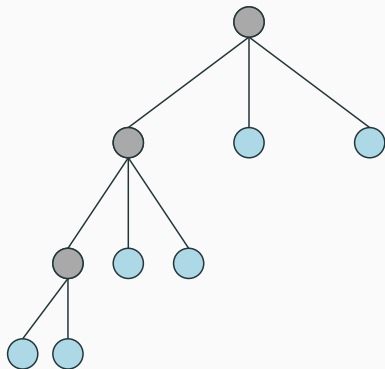
Depth First Search



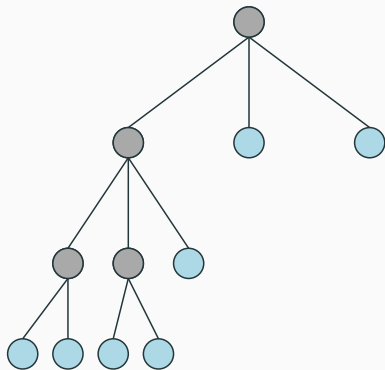
Depth First Search



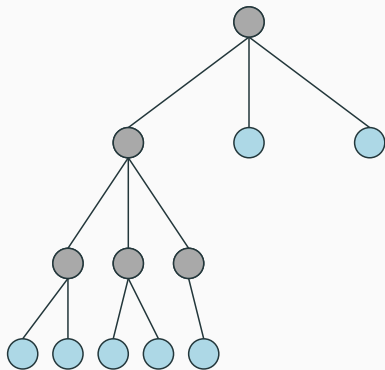
Depth First Search



Depth First Search



Depth First Search

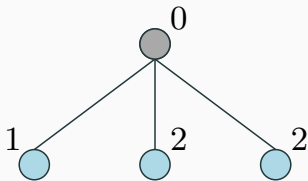


Beam Search ($D = 3$)

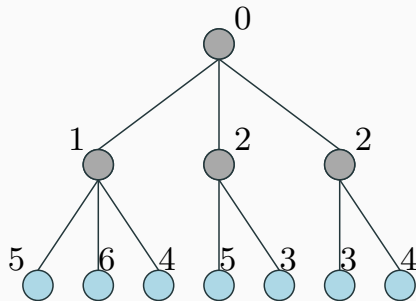


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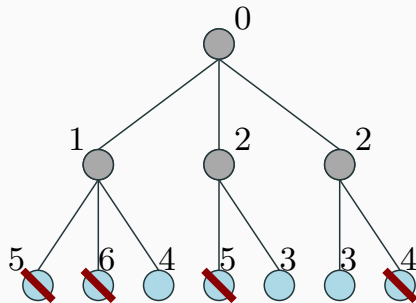
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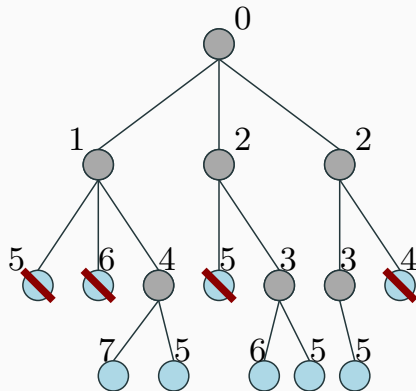
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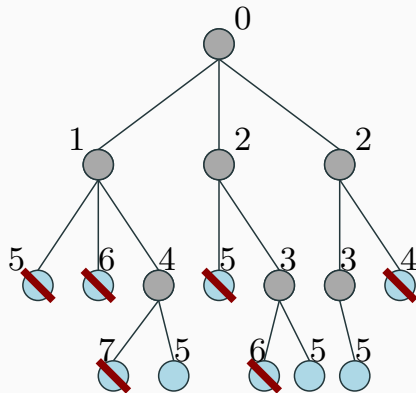
Beam Search ($D = 3$)



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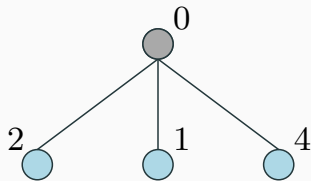


Best First

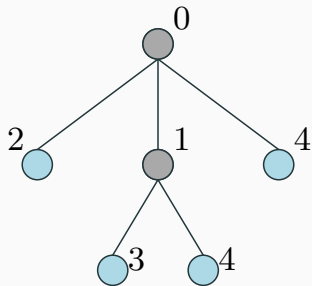
0

A diagram illustrating a search space. It consists of a light gray rectangular box. Inside the box, near the top center, is a single blue circular node with a black outline. To the upper right of the node is the number '0'.

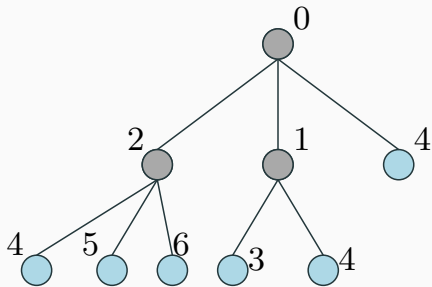
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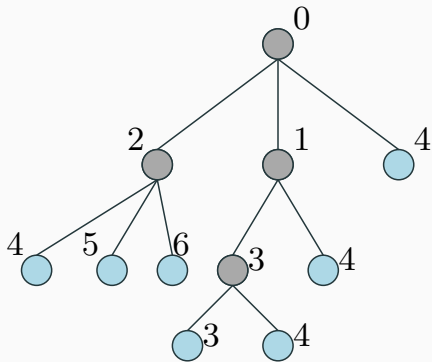
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