

# FROM A BRANCH-AND-BOUND TO A STATE-OF-THE-ART HEURISTIC

AN EXAMPLE ON THE PERMUTATION FLOWSHOP PROBLEM

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May, 6, 2021

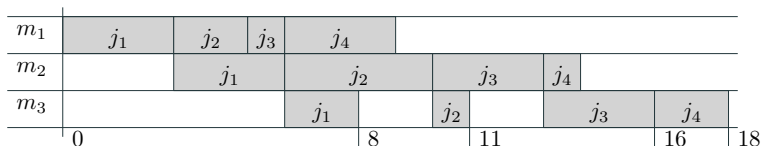
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# THE PERMUTATION FLOWSHOP

## Famous and fundamental problem



We study 2 objectives:

**The makespan:** completion time of the last job on the last machine  
obj: 18

**total completion time (flowtime):** sum of completion times  
obj:  $8+11+16+18 = 53$

## Makespan:

Taillard: sizes between  $20 \times 5$  and  $500 \times 20$

VFR small: sizes between  $10 \times 5$  and  $60 \times 20$

VFR large: sizes between  $100 \times 20$  and  $800 \times 60$

## Total completion time:

Taillard: sizes between  $20 \times 5$  and  $500 \times 20$

**exact methods:** mostly **branch-and-bounds**

Gmys et al. [2020], Tomazella and Nagano [2020]

**meta-heuristics:** mostly **iterated-greedy algorithms**

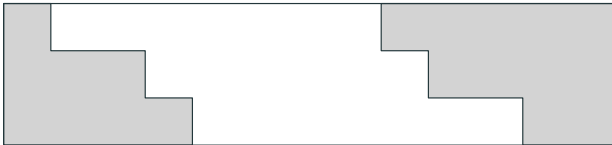
Fernandez-Viagas and Framinan [2019]

Pagnozzi and Stützle [2019]

Kizilay et al. [2019]

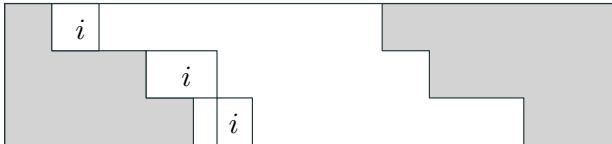
Rationale: add jobs at the beginning and at the end

1. choose the insertion direction (forward or backward)
2. branch on jobs



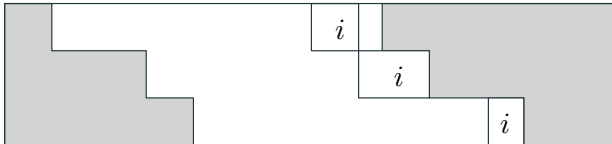
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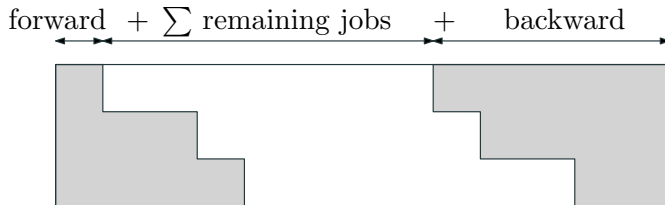
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# HOW TO TRANSFORM THIS BRANCH-AND-BOUND INTO AN HEURISTIC?

**Key idea:** a branch-and-bound explores a search-space

can we focus on “a-priori” good solutions first? (spoiler: yes)

# HOW TO TRANSFORM THIS BRANCH-AND-BOUND INTO AN HEURISTIC?

- I. The search strategy
- II. The guidance strategy

# THE “CLASSICAL” SEARCH STRATEGY: DEPTH FIRST SEARCH

- small memory requirements
- simple

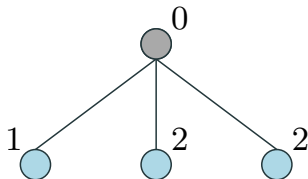
**BUT**

- gets usually stuck in “early bad decisions”

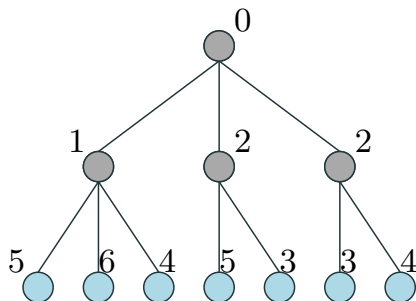
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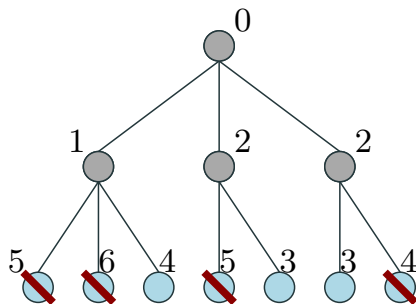
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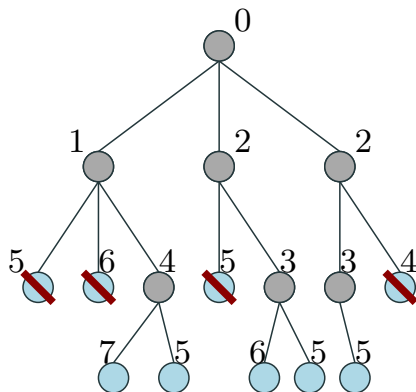
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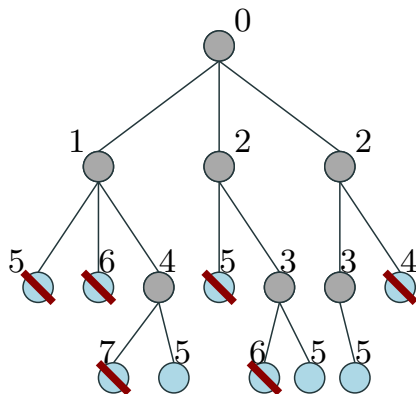


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# ITERATIVE BEAM SEARCH

- Runs a beam of size 1 (greedy)
- Then runs a beam of size 2, then 4, then 8 ...

Stops when no heuristic fathoming is done (proves optimality)

# HOW TO TRANSFORM THIS BRANCH-AND-BOUND INTO AN HEURISTIC?

- I. The search strategy
- II. The guidance strategy

## GUIDE FUNCTIONS: WHICH NODE TO CHOOSE?

which criterion?

the bound

the idle time

a bit of both  $(\alpha \cdot \text{bound} + (1 - \alpha) \cdot \text{idle})$

**with weighted idle time** (similar to the Liu & Reeves heuristic)  
 $(\alpha \cdot \text{bound} + (1 - \alpha) \cdot \text{weighted idle})$

## RESULTS

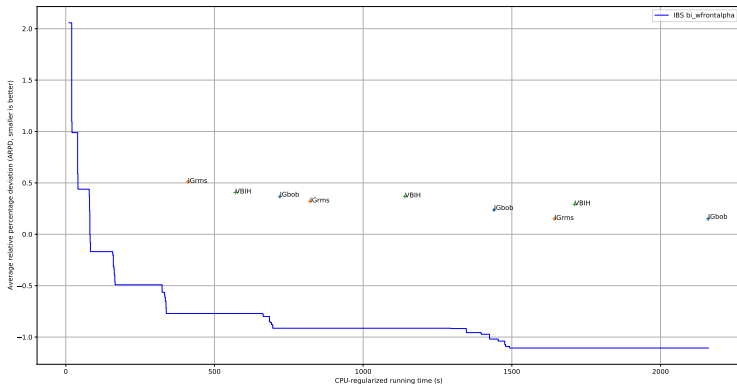
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# MAKESPAN VARIANT

## 101/240 new-best-known solutions

- excellent on large instances (500+ jobs, 40+ machines)
- less efficient on “small” instances (100 jobs, 60 machines)

800 jobs, 60 machines

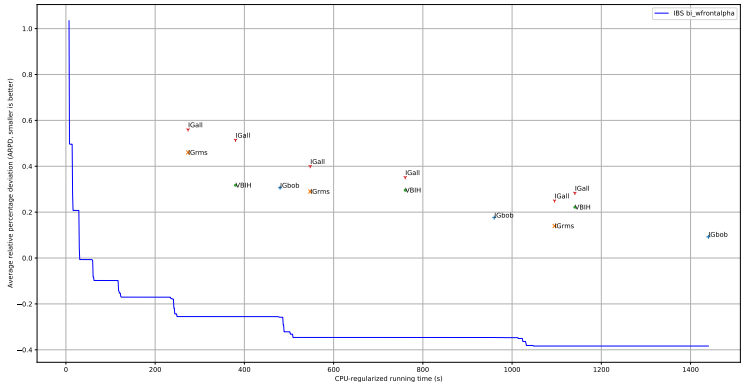


# MAKESPAN VARIANT

## 101/240 new-best-known solutions

- excellent on large instances (500+ jobs, 40+ machines)
- less efficient on “small” instances (100 jobs, 60 machines)

800 jobs, 40 machines

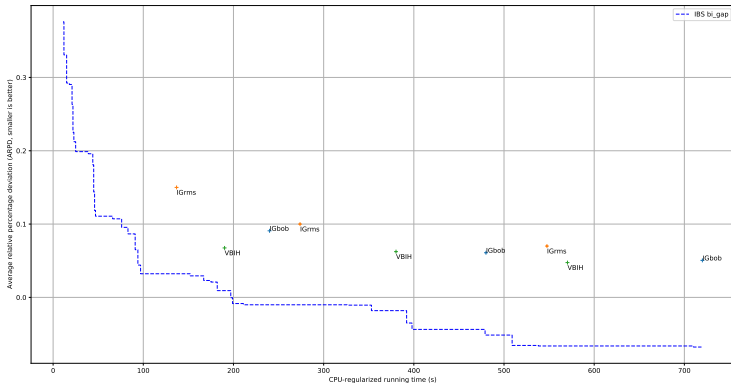


# MAKESPAN VARIANT

101/240 new-best-known solutions

- excellent on large instances (500+ jobs, 40+ machines)
- less efficient on “small” instances (100 jobs, 60 machines)

800 jobs, 20 machines



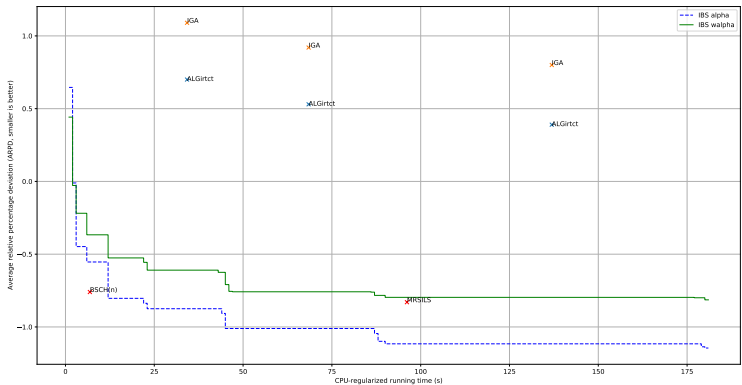


# TOTAL COMPLETION TIME VARIANT

only the forward direction

51/120 new-best-known solutions

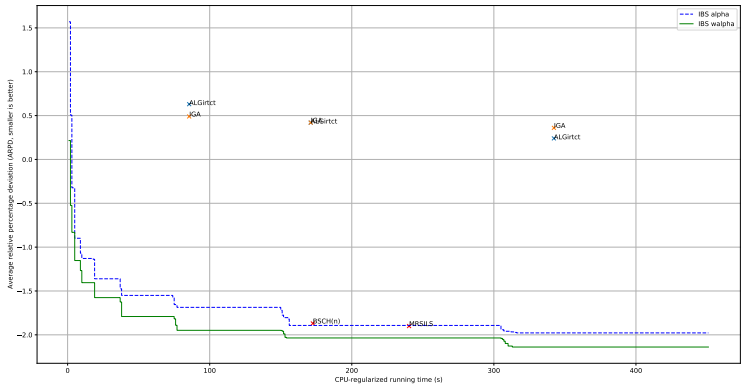
200 jobs, 20 machines



# TOTAL COMPLETION TIME VARIANT

only the forward direction  
51/120 new-best-known solutions

500 jobs, 20 machines



# CONCLUSIONS

This methodology leads to interesting algorithms  
sometimes, improving upon the state-of-the-art  
used on other problems:

# CONCLUSIONS

This methodology leads to interesting algorithms sometimes, improving upon the state-of-the-art used on other problems:

- sequential ordering problem (ECAI2020, Q1)
  - EURO/ROADEF 2018 challenge (EJOR, Q1)
  - general 2D cutting & packing problems
  - longest common subsequence
- 
- pre-print: [http://librallu.gitlab.io/pdfs/2020\\_pfsp\\_ibs.pdf](http://librallu.gitlab.io/pdfs/2020_pfsp_ibs.pdf)
  - code: <https://github.com/librallu/dogs-pfsp>

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## REFERENCES

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