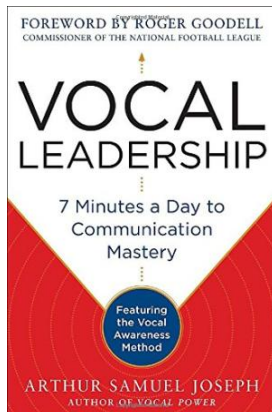


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VOCAL LEADERSHIP: 7 MINUTES A DAY TO COMMUNICATION MASTERY, WITH A FOREWORD BY ROGER GOODELL



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