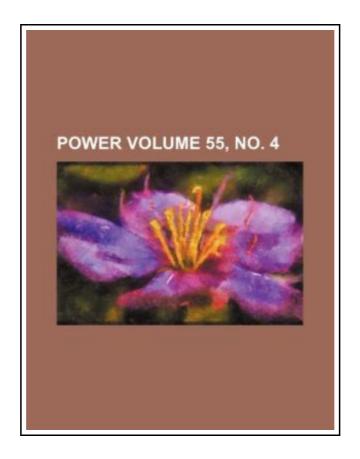
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Rarebooksclub.com, United States, 2012. Paperback. Book Condition: New. 246 x 189 mm. Language: English . Brand New Book ***** Print on Demand *****. This historic book may have numerous typos and missing text. Purchasers can download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1922 Excerpt: .906 of the Dec. 6, 1921, issue of Power, the cause of the breakage of the wedge bolts has been pretty well covered. As to the remedy I think that I have it. I have tried it on a number of engines, both small and large, and in every case was pleased with the results. Using the ordinary bolt, just turn down a portion of the shank between the head and the threads to about the diameter of the base of the threads, leaving a fillet under the head as large as possible. If new bolts are to be made, an even larger fillet can be provided and a little countersinking done in the hole over several inches of its length to relieve the excessive strains close up under the head. I have a bolt working that has been in a year and a half, where an ordinary bolt would not last more than two weeks. Ponca City, Okla. Philip R. Dunton. Holes in Boiler Heads for Throughand-Through Stays Are the holes in the heads of a return-tubular boiler for through-and-through stays the same size as the body of the stays? W. E. T. Through-and-through stays usually have their ends enlarged by upsetting, so the diameter of the screwed ends for receiving the nuts may be large enough at the roots of the screw threads to afford the same strength as the body of the stay. For that purpose the diameter at the root of the...



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