
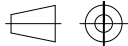


Note:
1. Machining surface to be free from sharp edges

5	22.06.24	Tolerance Updated	NK
4	05.05.23	Changed the machining surface from A to B	LN
3	06.01.23	Modified description as per PFD	RR
2	29.11.22	Modified operation sequence	RR
1	06.10.22	1. Slot as cast 2. 75mm machining by broaching operation are introduced	MV
0	22.01.21	New Release	DBK

Revision Details				
<div> MADRAS ENGINEERING INDUSTRIES PVT LTD</div>	Customer VOLVO		Material Refer Casting Dwg	
	Dwg.No./Rev. 23888501 / 02		DRAWN BY	DPK 22.01.21
	Part.No./Rev. 23888494 / P03		CHECKED BY	NK 22.01.21
<div> Dimension are in mm Scale NTS</div>	APPROVED BY		DBK 22.01.21	
	SHEET 01 of 01			
TITLE OP10- MILLING - 1ST SETUP BRACKET TORQUE ROD			Stage Dwg No. 23888494 - 10	

