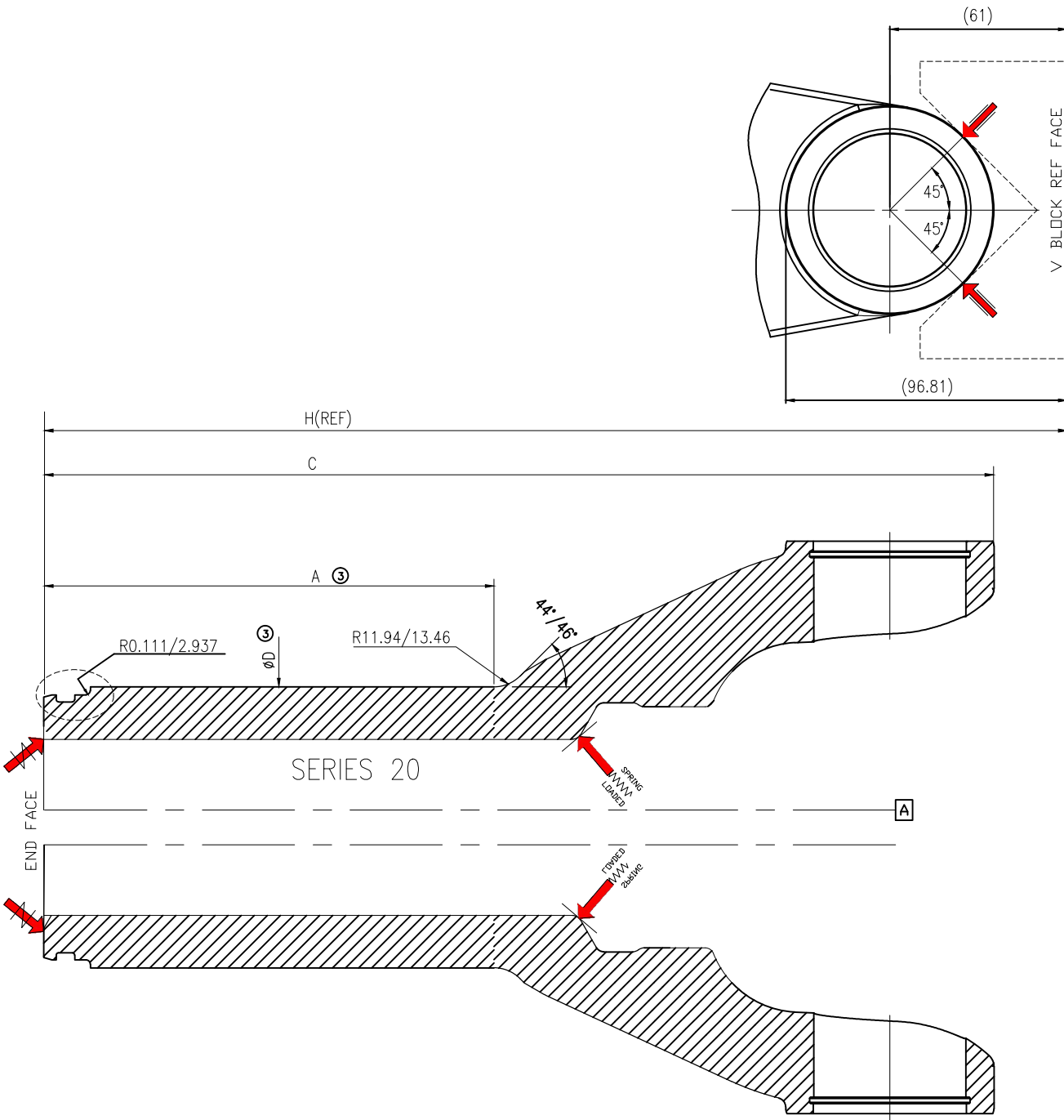


SERIES 20
SCALE 5:1



Notes:
Parts to be free from Burr,tool mark&Chattering mark


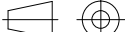
DIMENSION

| | | | | | | | | | |
|--------|-----|---------|----------------|-------------------------|---------------|-------------|----------------|--------------|---------------|
| 20 | 1 | 20 RLS | 2A | 84.012/85.15 | 154.28/155.50 | 74.06/74.32 | 78.79/79.04 | 15.97/16.18 | 328.00/328.70 |
| | 2 | | 3A | | | | | | 343.25/344.00 |
| | 3 | | 11A | 171.86/173.06 | 345.80/346.50 | | | | |
| | 4 | | 12A | | 361.00/361.70 | | | | |
| SERIES | SI# | VARIANT | ØD | A | ØE | ØF | I | C | |
| | | | OD TURNING DIA | END FACE TO NECK LENGTH | OD GROOVE DIA | OD STEP DIA | OD STEP LENGTH | TOTAL HEIGHT | |
| | | | | OUTER DIA | | | | | |

REVISION TABLE

| SI NO | VARIANT | Rev |
|-------|---------|-------|
| 1 | 20 RLS | 2A AA |
| 2 | | 3A AA |
| 3 | | 11A J |
| 4 | | 12A G |

| | | | |
|---|----------|--|-------|
| 3 | 24.07.24 | Tolerance Updated as per document change request | NK |
| 2 | 14.05.24 | Tolerance Updated | NK |
| 1 | 25.04.22 | Dimension Updated | LN |
| 0 | 24.07.19 | New Release | Nanda |

| Revision Details | | | | |
|--|--|-------------------------------------|-----|----------|
| <div> MADRAS ENGINEERING INDUSTRIES PVT LTD</div> | Customer MERITOR | Material Refer Casting Dwg | | |
| | Dwg.No./Rev. Ref. Rev Table | DRAWN BY | LN | 10.04.19 |
| | | CHECKED BY | NK | 25.04.19 |
| <div> Dimension are in mm Scale NTS</div> | Part.No./Rev. Ref. Rev Table | APPROVED BY | DBK | 25.04.19 |
| | | SHEET 01 of 01 | | |
| TITLE OP10-OD TURNING YOKE - SLIP | | Stage Dwg No. 20RLS40 -10 | | |

