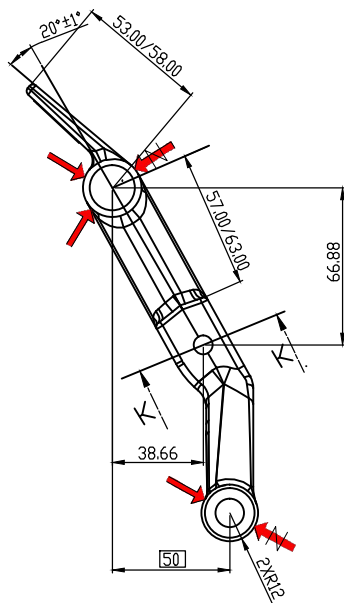


SECTION K - K

QUALITY CONTROL CHARACTERISTICS

- ⊙ DENOITES MAJOR CHARACTERISTIC
- ⊙ MACHINE BORE SIZE
- ⊙ HOLE AXIS PARALLELISM
- ⊙ BORE CONCENTRICITY



Note:

1. Machining surface to be free from sharp edges
2. Non Specified Surface Roughness $Ra \leq 25$
- ** 3. ⊙ Check With Functional Gauge

2	26.04.24	Tolerance Updated	NK
1	30.03.24	138.34/138.66 & Ra 6.3 was 137.84/138.16 & Ra 25	NK
0	19.03.24	New Release	NK
Revision Details			
Customer MERITOR		Refer Casting Dwg	
Dwg.No./Rev. 1523080/E		DRAWN BY KSN	18.03.24
Part.No./Rev. 1523080/E		CHECKED BY KSR	19.03.24
Dimension are in mm Scale NTS		APPROVED BY NK	19.03.24
SHEET 01 of 01			
TITLE FORK -SHIFT, FIN OP20-Machining Setup 2 (Dia 12,15&8mm Hole Finishing)			Stage Dwg No. 1523080-20

