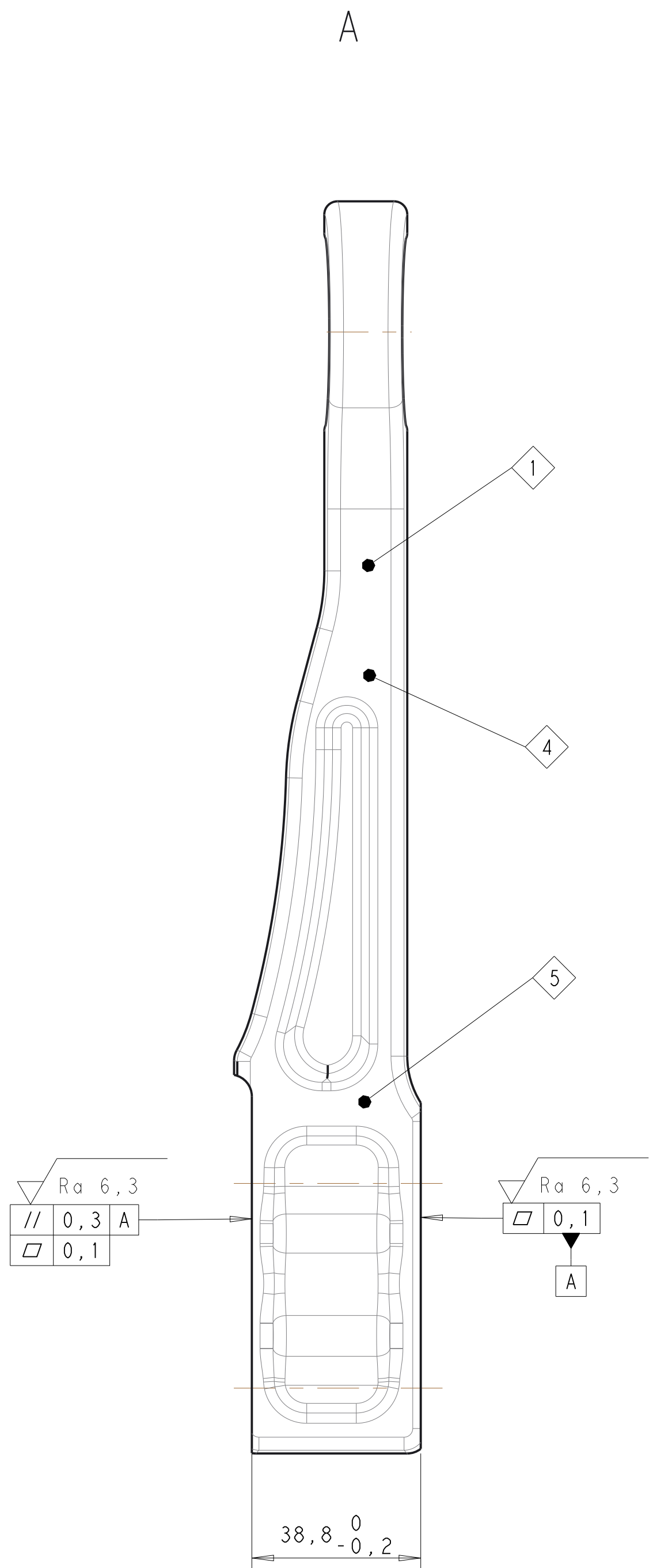
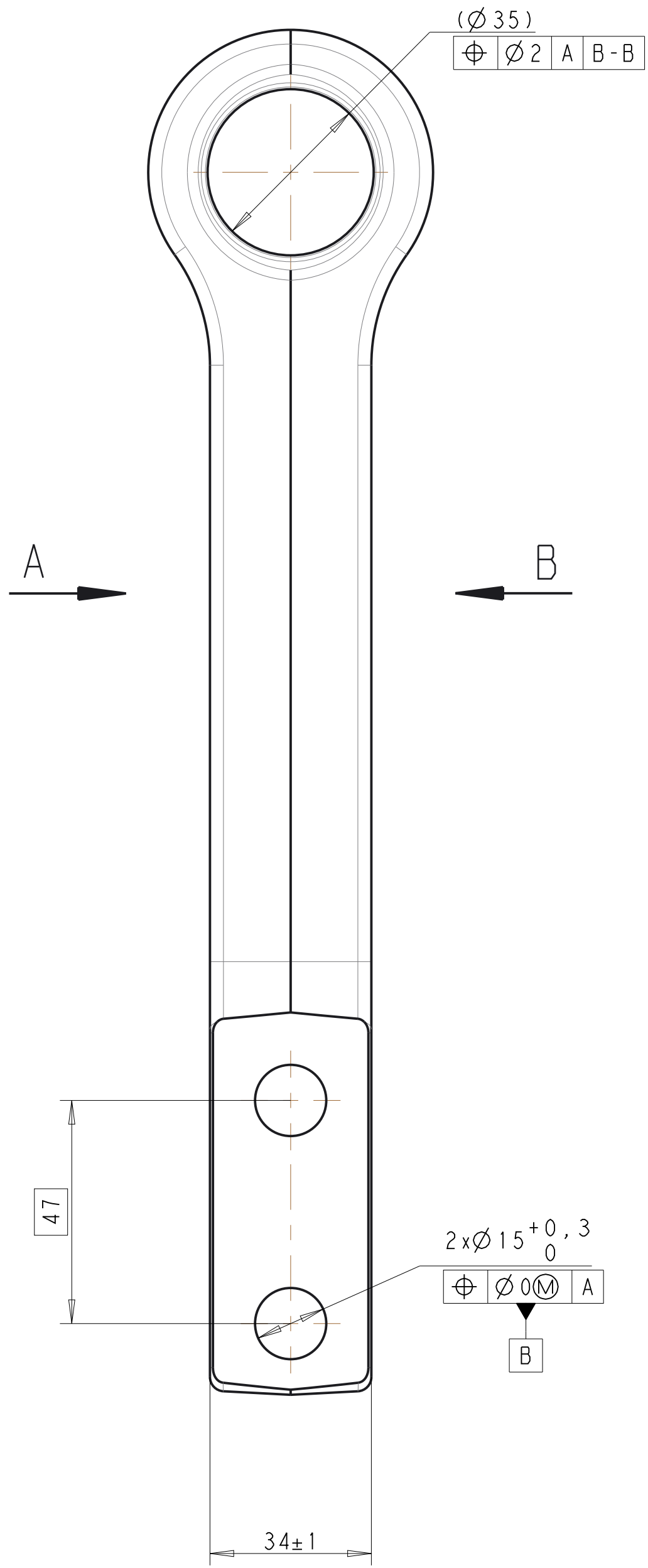
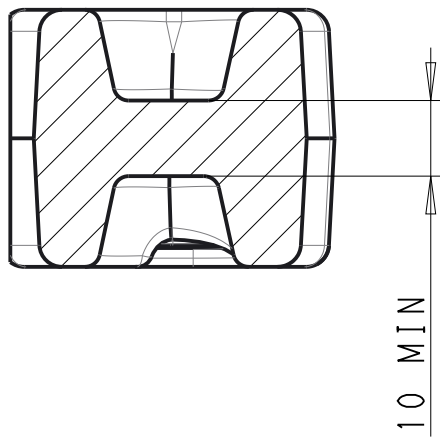


C - C

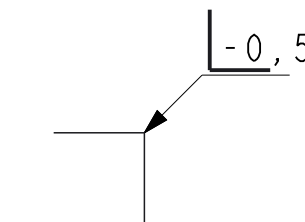


TECHNICAL DELIVERY SPECIFICATIONS STD 330-0004

DIGITAL SHAPE MODEL
IS BASIS WHERE DIMENSIONS ARE OMITTED
STD 101-0001

TOLERANCES UNLESS OTHERWISE STATED: $\pm 0,1$ A B-B

5 MARKED ACCORDING TO STD 103-0013
CODE 128 - MET A1 - P



SYMBOLS, DESIGNATIONS AND GENERAL DRAWING METHODS
STD 101-0005

Name: LIFTING EYE

Function Group: 2191

Demarcation: HDE13

Function Group Desc.: 2191: lifting eye

Characteristics:

Unit Of Measure: (pce) piece

Part Type: D: Single part

Design Location: ENG: Volvo Powertrain, Engine

Software Relation:

Design Responsible: 64230

Domain	Part Number	Version	DCN	Status
VOLVO	23811232	P02	D-18881-02	Valid

Material
SPHEROIDAL GRAPHITE IRON VISG700/3+AC/HT STD 310-0004

Surface Treatment
Painted: Y 600-2 STD 121-0001 EC primer

Weight	Weight Unit	Factor	Weight / UoM	Accuracy	Weighed Version
1900	gram	1 x UoM	1900 g/piece	(2) Calculated	00

Special Characteristics as per STD 105-0007

Special Characteristics: No

Safety Part: Yes**Documentation Requirement according to STD 5032,2:**

D-Marking

Primary References

Domain	Drawing/Description File	Name	Issue	DCN	SupplierID	Supplier
VOLVO	23811962	LIFTING EYE	01	D-17923-73		

Domain	Digital Model	Name	Issue	DCN
VOLVO	23811232	LIFTING EYE	01	D-17923-73

Domain	Tech.Note-Part	Name	Issue	DCN

Domain	Master Sample	Name	Issue	DCN

BDAT requirements

Visual Brand Distinction: Brand Neutral Part

After Market Branding: 0: No Branding

Marked according to STD 5051,16

Position	Marking Method	Basic Marking	Free text/ Supplementary Marking	Text height (mm)
1	1.1: Marking text raised on the finished part	6: Part number only	/	6
2	1.1: Marking text raised on the finished part	99: Supplementary marking	/P	6
3	1.1: Marking text raised on the finished part	0: Free-text marking	Supplier Date/	6
4	1.1: Marking text raised on the finished part	99: Supplementary marking	/Q	6
6	1.1: Marking text raised on the finished part	0: Free-text marking	Line and Batch Identification/	6