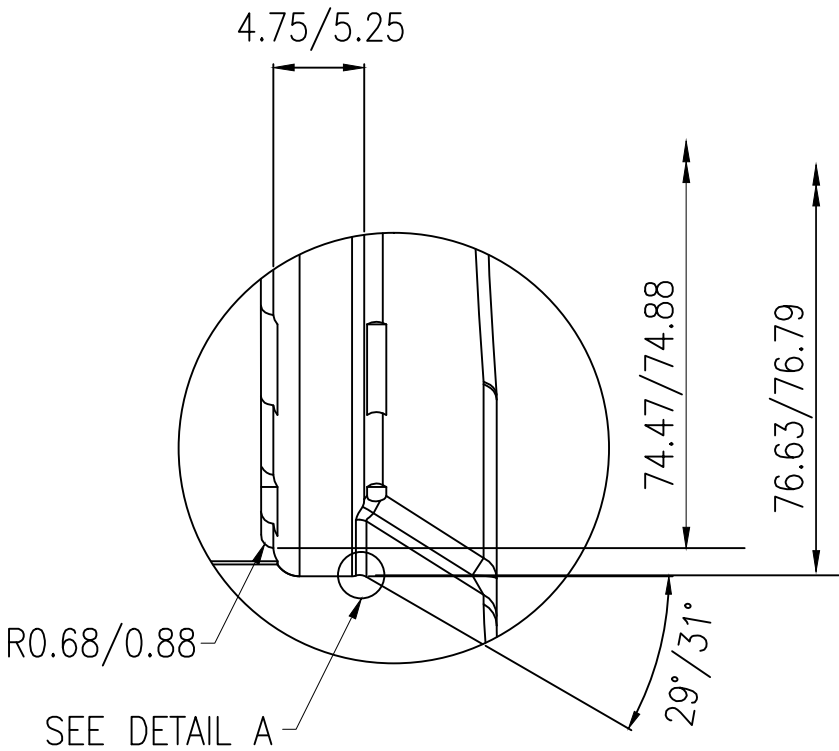
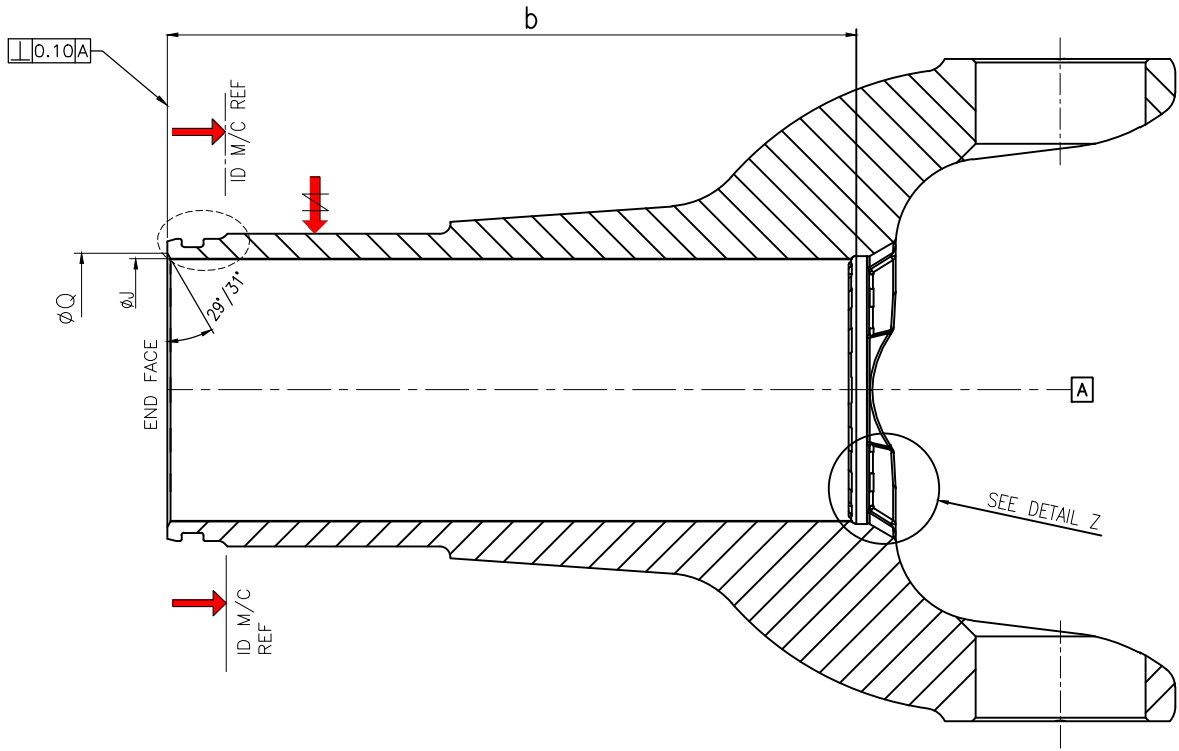
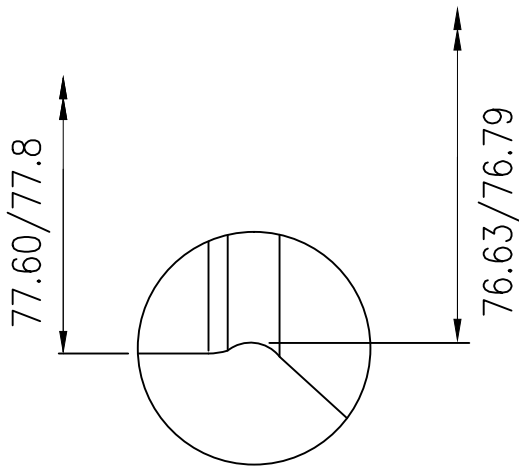


SERIES 18
SCALE 5:1



SCALE 5:1
DETAIL Z



SCALE 5:1
DETAIL A


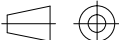
DIMENSION

18	1	18NLS48	28C	240.21/240.81	65.40/65.55	17.20/17.60	79.00/79.50
	2		29C	197.28/197.88	65.60/65.73		
SERIES	SI#	VARIANT	b		ØJ	l	ØQ
			END FACE TO SEAL FACE LENGTH		ID	OD STEP LENGTH	
			INNER DIA				

REVISION TABLE

SI NO	VARIANT		Rev
1	18NLS48	28C	K
2		29C	K

Notes:
Parts to be free from Burr,tool mark&Chattering mark
⊗ THIS SYMBOL REPRESENTS MAJOR CHARACTERISTICS

2	10.06.24	Tolerance Updated			NK
1	25.04.22	Dimension Updated			LN
0	24.07.19	New Release			Nanda
Revision Details					
<div> MADRAS ENGINEERING INDUSTRIES PVT LTD</div>		Customer MERITOR		Material Refer Casting Dwg	
		Dwg.No./Rev. Ref. Rev Table		DRAWN BY DPK 22.01.21	
<div> Dimension are in mm Scale NTS</div>		Part.No./Rev. Ref. Rev Table		CHECKED BY NK 22.01.21	
				APPROVED BY DBK 22.01.21	
		TITLE OP20-ID TURNING YOKE - SLIP			
Stage Dwg No. 18NLS48-20					

