

Notes:  
Parts to be free from Burr, tool mark & Chattering mark



THIS SYMBOL REPRESENTS MAJOR CHARACTERISTICS

### DIMENSION

18	1	18NLS48	28C	276.50/277.70	302.35/301.15
	2		29C	233.60/234.80	258.20/259.40
SERIES	SI#	VARIANT	P		S
			END FACE TO EAR BORE SHELL LINE		END FACE TO EAR BORE CENTER

### REVISION TABLE

SI NO	VARIANT		Rev
1	18NLS48	28C	K
2		29C	K

2	10.06.24	Tolerance Updated			NK	
1	25.04.22	Dimension Updated			LN	
0	24.07.19	New Release			Nanda	
Revision Details						
<div> MADRAS ENGINEERING INDUSTRIES PVT LTD</div>		Customer <b>MERITOR</b>		Material Refer Casting Dwg		
		Dwg.No./Rev. <b>Ref. Rev Table</b>		DRAWN BY	DPK	22.01.21
				CHECKED BY	NK	22.01.21
<div> Dimension are in mm      Scale NTS</div>		Part.No./Rev. <b>Ref. Rev Table</b>		APPROVED BY	DBK	22.01.21
				SHEET 01 of 01		
		TITLE <b>OP40-EAR WORK MACHINING &amp; DEBURRING</b>  YOKE - SLIP				Stage Dwg No.  <b>18NLS48 - 40</b>

