
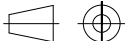


Note:  
1. Machining surface to be free from sharp edges

5	22.06.24	Tolerance Updated	NK
4	20.08.23	ø16.1/16.80 was ø16+1 (due to ED coating)	LN
3	06.01.23	Modified description as per PFD	RR
2	29.11.22	Modified operation sequence	RR
1	06.10.22	1. Slot as cast 2. 75mm machining by broaching operation are introduced	MV
0	22.01.21	New Release	DBK

#### Revision Details

<div></div> <div>MADRAS ENGINEERING INDUSTRIES PVT LTD</div>	Customer <b>VOLVO</b>	Material Refer Casting Dwg		
	Dwg.No./Rev. <b>23888501 / 02</b>	DRAWN BY	DPK	22.01.21
<div></div> <div>Dimension are in mm      Scale NTS</div>	Part.No./Rev. <b>23888494 / P03</b>	CHECKED BY	NK	22.01.21
		APPROVED BY	DBK	22.01.21
	SHEET 01 of 01			
TITLE <b>OP30- GANG DRILLING</b> <b>BRACKET TORQUE ROD</b>		Stage Dwg No. <b>23888494 - 30</b>		

