


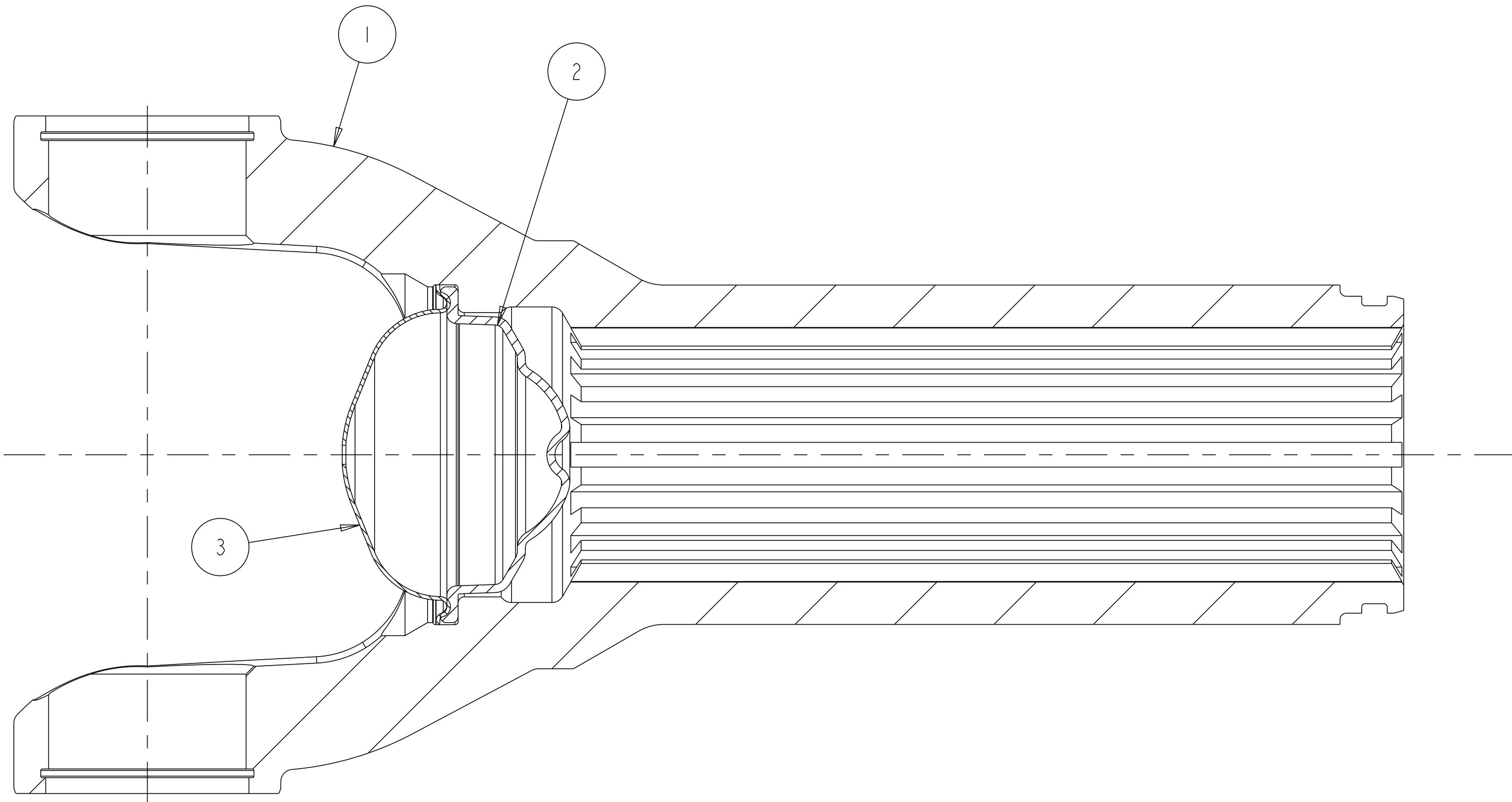
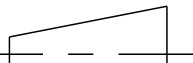





ITEM #	PART NAME	PRODUCTION PART NUMBER	QTY
-	YOKE-SLIP	14RLS40-2A	1
1	YOKE-SLIP	14RLS40-2	1
2	SEAL	SERUR52-4	1
3	PLUG-EXPANSION	PLWE53-16	1

NOTES:

1. PRESS IN PLWE53-16 TO FULLY SEAT IN GROOVE WITH 
SEAL AS SHOWN. PLUG MUST WITHSTAND 1500 LBS.
PUSH-OUT FORCE PER RSU-16-33. TEST TO BE DONE
PRIOR TO 10 PSI PRESSURE TEST ON SEAL.
2. DIAPHRAGM MUST HOLD 10 PSI OF PRESSURE 
3.  MAJOR CHARACTERISTIC



14RLS40-2A		146689		14RLS40-2A1		03720	
14RLS40-2		146689		PART/DWG NO. 14RLS40-2A		03720	
MAKE FROM		RELEASE		NAME YOKE-SLIP		ENG. DESC. CODE	
LE PROJECTION 		DRAWING SIZE D		 MERITOR™		INCH	
TEST # 6		DRAWING 14RLS40-2A D.3		MODEL 14RLS40-2A D.2		SHEET 1 OF 1	

APPLY SPECIFIED MERITOR MARKINGS PER DRAFTING ENGINEERING STANDARDS D-004	THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY MERITOR AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF MERITOR.				MATERIAL		SEE MAKE FROM		MAKE FROM		RELEASE	NAME		YOKE-SLIP		ENG. DESC. CODE					
					PROCESS		SEE NOTES		PROJECT ENGINEER		ANTHONY LENTINI			DRAWING SIZE		INCH					
									DRAWN BY		NIKETHAN H D										
					CHECKED BY		ALESSIA COLETTA														
				IN. 10THS.		WEIGHT GRM./FIN.		ORIGINAL FOR LBS RPL14		SCALE 1:000		DESIGN CONTROL GROUP DRIVELINE-TROY		CHANGE REQUEST # CR-134966		DRAWING 14RLS40-2A D.3		MODEL 14RLS40-2A D.2		SHEET 1 OF 1	