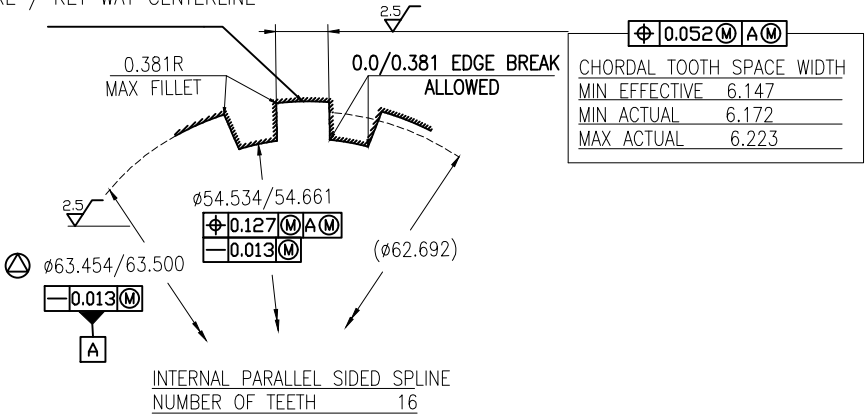


SPLINE – DETAILS

TYPE 1

⊕ BROACH SPLINE IN POSITION SHOWN WITHIN $\pm 0.80\text{mm}$ TO YOKE CROSS BORE / KEY WAY CENTERLINE




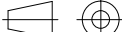
Notes:
Parts to be free from Burr, tool mark & Chattering mark
Type-1 (internal parallel spline)
Spline size-3X16

⊕ THIS SYMBOL REPRESENTS MAJOR CHARACTERISTICS

REVISION TABLE

SI NO	VARIANT	DRG #	PART NO	REV
1	20 RLS40-2A	C349I	C363I	N
2	20 RLS40-3A			
3	20 RLS40-11A			
4	20 RLS40-12A			

2	14.05.24	Tolerance Updated	NK
1	25.04.22	Dimension Updated	NK
0	24.07.19	New Release	NK

Revision Details					
<div> MADRAS ENGINEERING INDUSTRIES PVT LTD</div>	Customer MERITOR		Material Refer Casting Dwg		
	Dwg.No./Rev. Ref. Rev Table		DRAWN BY	NPJ	10.04.19
<div> Dimension are in mm Scale NTS</div>	Part.No./Rev. Ref. Rev Table		CHECKED BY	KSN	25.04.19
			APPROVED BY	NK	25.04.19
TITLE OP30-SPLINE BROACHING YOKE - SLIP			SHEET 01 of 01		
			Stage Dwg No. 20RLS40 -30		

