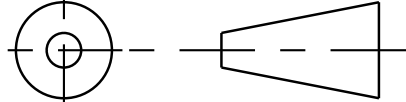



LAYOUT NO.	
SIM.PARTS	
INTERPRET DRAWING PER ENG. STDS.-DRAFTING MANUAL UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS IN INCHES. CASTING TOLERANCES PER STD Z-001-2 FORGING TOLERANCES +.06-.03 DRAFTS 7°±1° OTHERWISE TOLS.±.015 ON 3-PLACE DECIMALS ±.03 ON 2-PLACE DECIMALS ±1° ON ANGULAR DIMENSIONS ALL MACHINED INSIDE CORNERS .030 RADIUS. BREAK ALL SHARP EDGES. REMOVE ALL BURRS, FINS, FLASH & PROJECTIONS.	MATERIAL REMOVAL ALLOWANCE PER B-015. OPTIONAL METHOD F1 = .03 F5 = .16 F2 = .06 F6 = .19 F3 = .09 F8 = .25 F4 = .12 F10 = .31
REVISIONS	
C	REVISED AND REDRAWN AS SOLID MODEL 1. ADDED OPTIONAL VIEW 94086 28-Oct-04 D.K T.L
D	1) DRAW MATERIAL IS NOW 20R160C, WAS 20R155C WHICH IS NOW OPTIONAL 96823 06-Dec-04 D.K PK
E	E) CHANGED EDC TO 3720 104727 09-27-07 RH TL
F	REMOVED PLUG HOLE AND RELATED DIMENSIONS 107484 28-Aug-08 DK FP
G	SECTION A-A SCALE CHANGED DIMENSION ADDED ECN-129103 09-28-15 TC TC
H	FIX SECTION A-A VIEW ECN-131113 02-19-16 TC JO
J	CORRECT DIMENSION FROM 3.30 ECN-136438 11-28-16 TL TC

20RLS40-11 PLWE53-16 & SERUR52-4		ER8147409	20RLS40-11A		3720
20R160C 20R155C OPTIONAL		ER8147409	PART/DWG NO. 20RLS40-11		3720
MAKE FROM		RELEASE	NAME YOKE-SLIP		ENG. DESC. CODE
3RD ANGLE PROJECTION 		DRAWING SIZE D	 MERITOR.		INCH
R	SCALE 1.000	DESIGN CONTROL GROUP DRIVELINE-TROY		PART NO.	
					SHEET 1 / 1