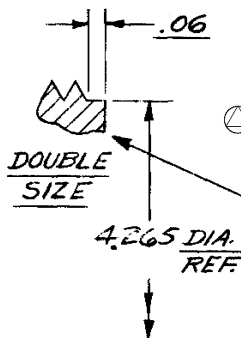


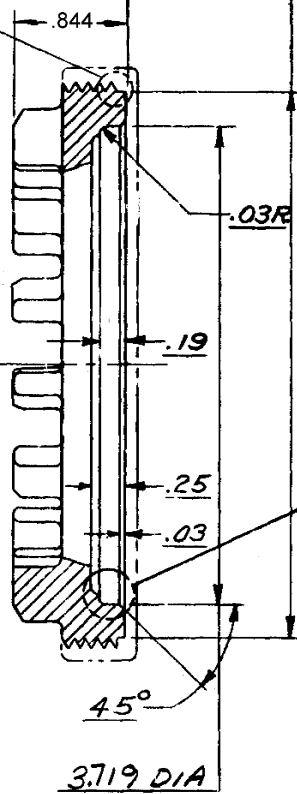
ⒶH3

FINISH PART NUMBER, DATE CODE,
AND ATI LOGO TO BE LOCATED ON
LUGS OR SURFACE BETWEEN LUGS



1	.008	A
2	.005	

4.265 DIA



STANDARD PARTS

INTERPRET DWG. PER ENG. STDS.
UNLESS OTHERWISE SPECIFIED:
ALL DIMENSIONS IN INCHES.
CASTING TOLERANCES PER STD.
FORGING TOLERANCES ±.06 ±.03; DRAFTS 7°:1°
OTHERWISE TOLS. ±.015 ON 3-PLACE DECIMALS
±.03 ON 2-PLACE DECIMALS
±1° ON ANGULAR DIMENSIONS
ALL MACHINED INSIDE CORNERS .030 RADIUS
BREAK ALL SHARP EDGES
REMOVE ALL BURRS, FINIS, FLASH & PROJECTIONS.

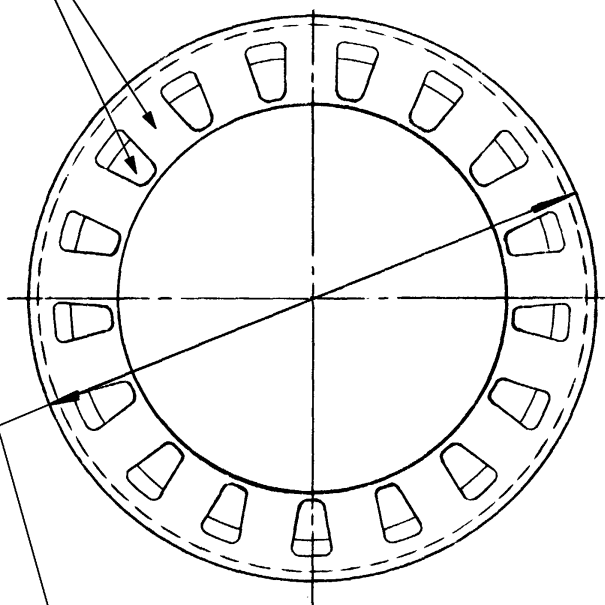
FINISH ALLOWANCE	
F1	-.03
F2	-.06
F3	-.09
F4	-.12
F5	-.16
F6	-.19
F8	-.25
F10	-.31

REVISIONS

REVISED AND REDRAWN TO
CURRENT STANDARDS WITH
THE FOLLOWING REVISIONS:
1. ADDED QCC NOTE AND SYMBOLS
2. ADDED RUST PROTECTION NOTE
3. ADDED PART MARKING NOTE

108977
7-23-10

PL
LE



4.4219-12 N5. UNIFIED FORM SPECIAL THREAD
MAJOR DIA. 4.4219-4.4130
PITCH DIA. 4.3679-4.3614

-A-

DOUBLE SIZE

ⒶH1

QUALITY CONTROL CHARACTERISTICS

Ⓐ DENOTES MAJOR CHARACTERISTIC

ⒶH2 RUST PROTECTION PER
SMF 219004

APPLY SPECIFIED AXLETECH MARKINGS PER ENGINEERING STANDARD 4-66897		THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY AXLETECH AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF AXLETECH		MATERIAL MAKE FROM 2214-N-92		PROCESS STA 02-521-C		APPROVED PROJ. ENG. MATERIAL SPECIAL LUEBKERT SIEBER		DRAWN BY L.R.E. 6-25-10		CHECKED BY P.L. 6-25-10		3RD ANGLE PROJECTION		DRAWING SIZE C		PART/DWG. NO. 2214-E-57		RELEASE NAME RING - DIFF. BEARING ADJUSTING - FINISH		ENG. DESC. CODE	
INCH 10THS 1 2 3 4 5 6 7 8 9 10 11 12				WEIGHT RCH/FIN		INQUIRY NO.		C.R./T.E. NO. APP. NO.		OHP-0672-K0		ORIGINAL FOR F-140		SCALE 1:1		DESIGN CONTROL GROUP OFF HIGHWAY		PART NO.		AxleTech™ International		INCH	