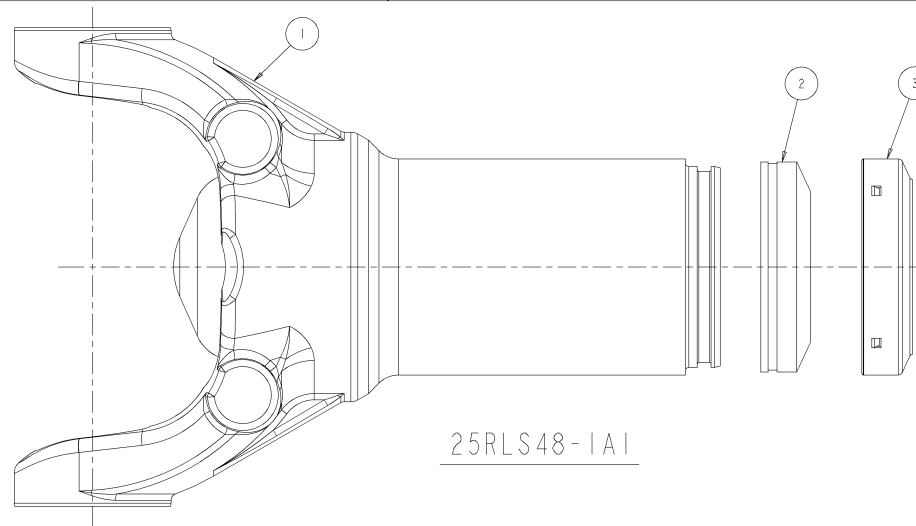


ITEM #	PART NAME	PART NUMBER	QTY
-	YOKE-ASSY	25RLS48-1A1	1
1	YOKE-SLIP	25RLS48-1A	1
2	SEAL-DUST	SERUR40-21	1
3	DEFLECTOR	DEFR61-1	1

(H)
(EI) (G)

NOTES:

- ASSEMBLY INCLUDES 85 ± 5 GRAMS OF O-634B GREASE IN PACKETS
- DEC66 SLIP YOKE INSTALLATION INSTRUCTION SHEET TO BE PROVIDED BY FLORENCE
- DO NOT ASSEMBLE SERUR40-21 AND DEFR61-1 TO SLIP YOKE UNTIL FINAL ASSEMBLY
- FLORENCE TO PURCHASE ALL COMPONENTS SEPERATELY. (D)

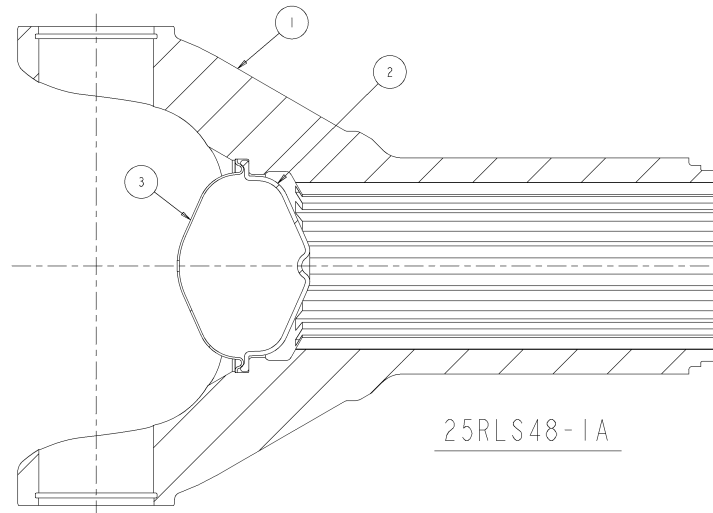


25RLS48-1A			
REVISIONS			
C	REDRAWN AS SOLID MODELS, 1) 25RLS48-1A WAS TABBED, ON 25RLS48-1. 2) 25RLS48-1A1 WAS TABBED ON ITSELF	70691 01-23-01	CS PK
D	ADDED NOTE	87299 03-31-03	SK TL
E	1) DEFR61-3 WAS DEFR61-1 2) ADDED NOTE	92251 12-Mar-04	BK TL
F	1) CHANGED EDC TO 3720 2) CHANGED PART NAME	104727 27-Sep-07	RH TL
G	WAS DEFR61-3	107291 7-28-08	CS TL
H	REMOVED PLUG P-42	107484 28-Aug-08	DK FP

ITEM #	PART NAME	PART NUMBER	QTY
-	YOKE-SLIP	25RLS48-1A	1
1	YOKE-SLIP	25RLS48-1	1
2	SEAL	SERUR57-1	1
3	PLUG-EXPANSION	PLWE57-2	1

NOTES:

- PRESS IN PLWE57-2 TO FULLY SEAT IN GROOVE WITH (A) SEAL AS SHOWN. PLUG MUST WITHSTAND 1500 LBS. PUSH-OUT FORCE PER RSU-16-33. TEST TO BE DONE PRIOR TO 10 PSI PRESSURE TEST ON SEAL.
- DIAPHRAGM MUST HOLD 10 PSI OF PRESSURE (B)
- (C) MAJOR CHARACTERISTIC
- WEIGHT NOTED IN TITLE BLOCK IS FOR REFERENCE ONLY. (E2)



(C2)	25RLS48-1A	ERB147409	25RLS48-1A1	3797
(C1)	25RLS48-1	ERB147409	PART/DWG NO. 25RLS48-1A (F1)	3720
	MADE FROM	RELEASE	NAME YOEK-SLIP (F2)	ENG DESG CODE
				INCH

APPLY SPECIFIED MERITOR MARKINGS PER DRAFTING ENGINEERING STANDARDS D-004	THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY MERITOR AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF MERITOR.	MATERIAL ---	PROCESS	PART. ENG. APPROVED MATERIAL SPECIAL	DRAWN BY C.S. 09-Dec-99	CHECKED BY S.C. 1-24-00	3RD ANGLE PROJECTION	DRAWING SIZE D	SCALE 1:1	DESIGN CONTROL GROUP DRIVELINE-TROY	PART NO.
1 IN. 10THS.	WEIGHT 24.800 LBS	INQUIRY NO.	C.R./T.E. NO. DLE-0988-000	APR. NO.	ORIGINAL FOR XXXXXX						

DO NOT CHANGE MANUALLY

SOLID MODELING CENTER