

Revision: D.3

STATE: Engineering Released

EXPORT\_CONTROL=EAR - EAR99

DO NOT CHANGE MANUALLY

EXPORT\_CONTROL: HARD\_WARE=EAR - EAR99,EXPORT\_CONTROL=EAR - EAR99

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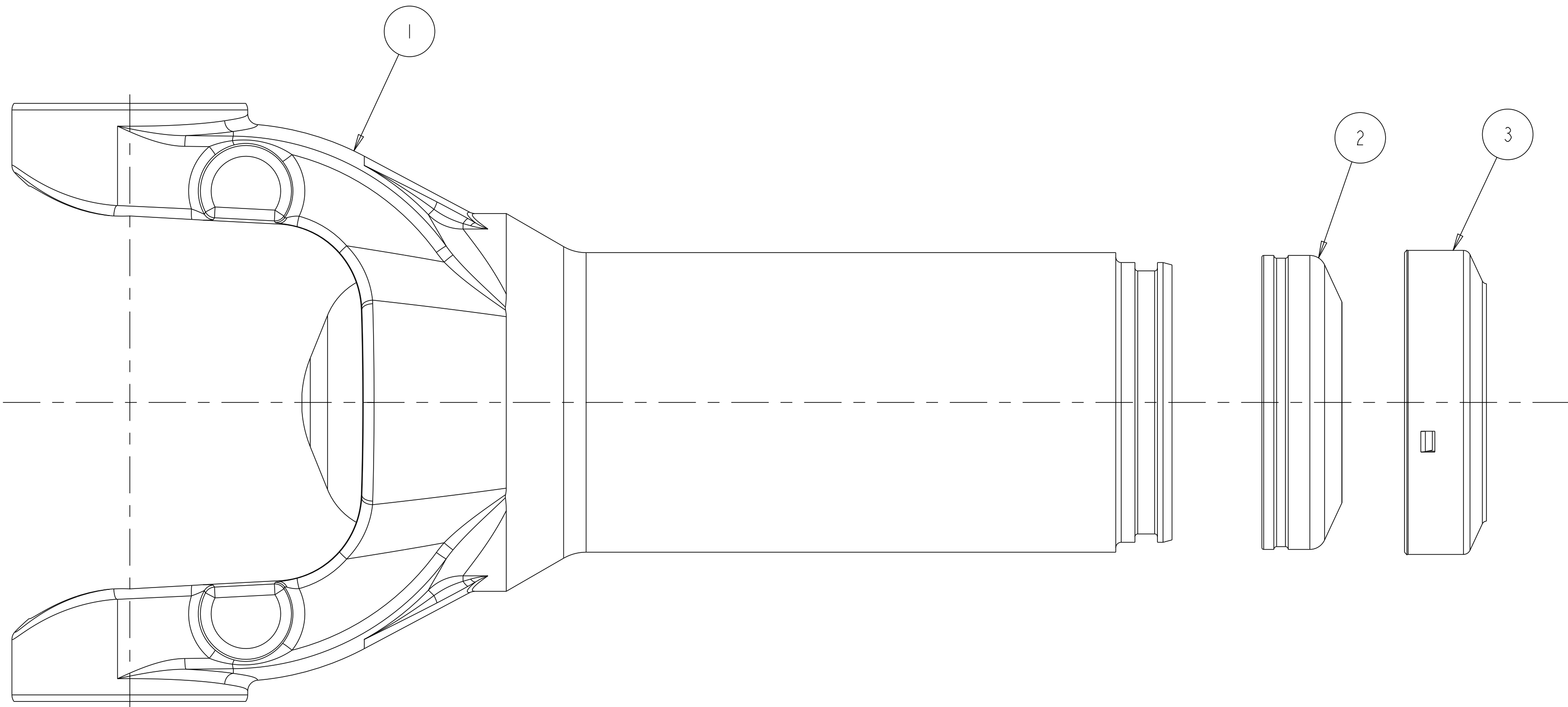
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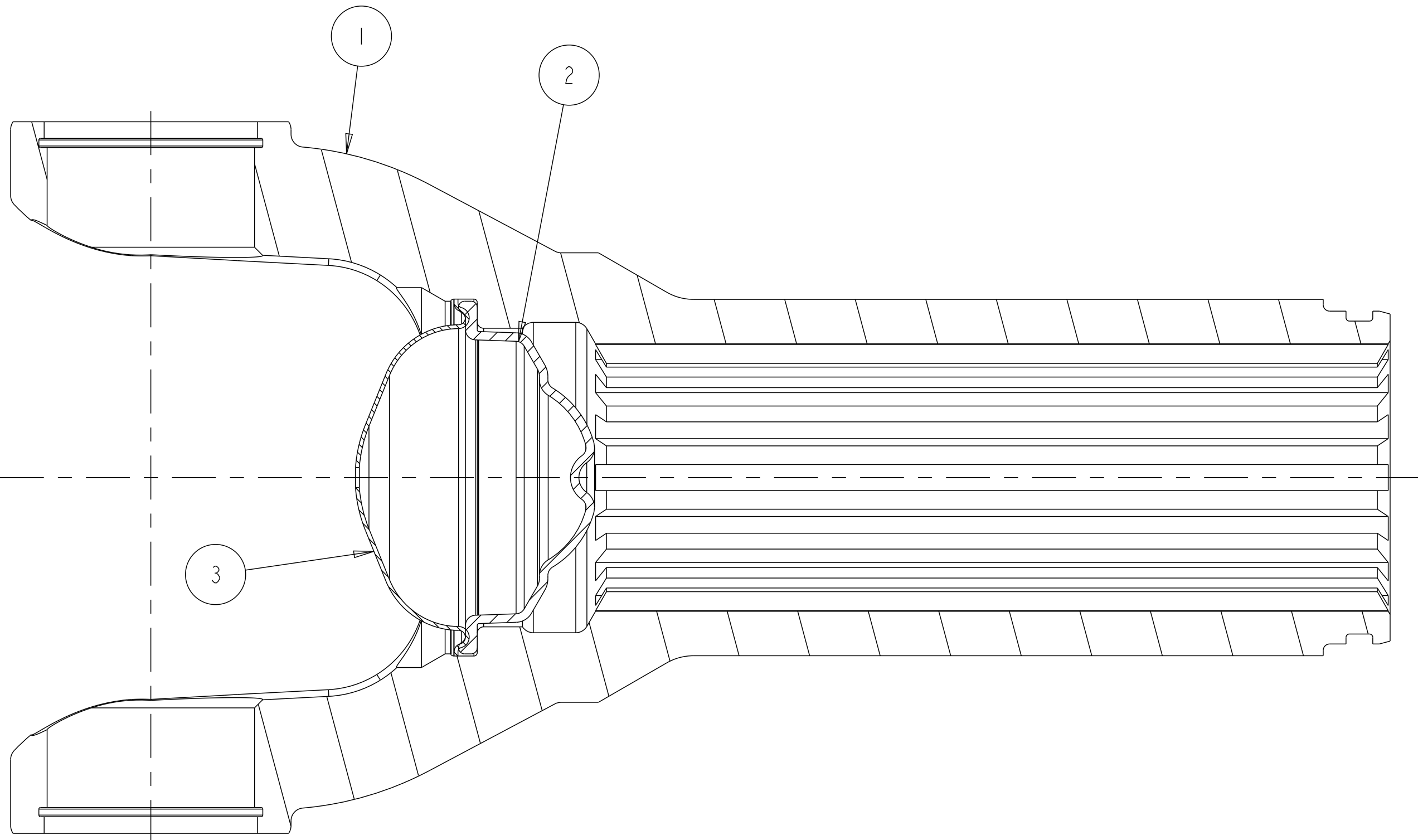
ITEM #	PART NAME	PART NUMBER	QTY
-	YOKE ASSY	I4RLS40-1A1	1
1	YOKE-SLIP	I4RLS40-1A	1
2	SEAL-DUST	SERUR32-7	1
3	DEFLECTOR	DEFR53-4	1

- NOTES:
- ASSEMBLY INCLUDES 60 ± 5 GRAMS OF O-634B GREASE IN PACKETS
  - DEC66 SLIP YOKE INSTALLATION INSTRUCTION SHEET TO BE PROVIDED BY FLORENCE
  - DO NOT ASSEMBLE SERUR32-7 AND DEFR53-4 TO SLIP YOKE UNTIL FINAL ASSEMBLY**
  - FLORENCE TO PURCHASE ALL COMPONENTS SEPERATELY.




ITEM #	PART NAME	PRODUCTION PART NUMBER	QTY
-	YOKE-SLIP	I4RLS40-1A	1
1	YOKE-SLIP	I4RLS40-1	1
2	SEAL	SERUR52-4	1
3	PLUG-EXPANSION	PLWE53-16	1

- NOTES:
- PRESS IN PLWE53-16 TO FULLY SEAT IN GROOVE WITH  SEAL AS SHOWN. PLUG MUST WITHSTAND 1500 LBS. PUSH-OUT FORCE PER RSU-16-33. TEST TO BE DONE PRIOR TO 10 PSI PRESSURE TEST ON SEAL.
  - DIAPHRAGM MUST HOLD 10 PSI OF PRESSURE 
  -  MAJOR CHARACTERISTIC



SIM. PARTS		17RLS40-3A	
REVISIONS			
A	RELEASE FOR PROTOTYPE	146689 20-FEB-18	TL NHD
B	RELEASED FOR PRODUCTION SIMILAR PART NUMBER WAS 17RLS40-1A	148933 09-APR-19	TL NHD
C	REVISED TO REFLECT SLIP YOKE MODEL UPDATES	164904 03-DEC-19	NHD AC
D	UPDATED TO REVISION D SLIP YOKE DETAIL	171045 26-AUG-20	CS TL

I4RLS40-1A	146689	I4RLS40-1A1	03720
I4RLS40-1	146689	PART/DWG NO. I4RLS40-1A	03720
MAKE FROM	RELEASE	NAME YOKE-SLIP	ENG. DESC. CODE
PROJECT ENGINEER ANTHONY LENTINI		3RD ANGLE PROJECTION	
DRAWN BY NIKETHAN H D		DRAWING SIZE D	
CHECKED BY ALESSIA COLETTA		 <b>MERITOR.</b> INCH	
SCALE 1.000		CHANGE REQUEST # CR-134966	
DESIGN CONTROL GROUP DRIVELINE-TROY		DRAWING I4RLS40-1A D.3	
ORIGINAL FOR RPL14		MODEL I4RLS40-1A D.2	
SHEET 1 OF 1			

APPLY SPECIFIED MERITOR MARKINGS PER DRAFTING ENGINEERING STANDARDS D-004		THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY MERITOR AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF MERITOR.		MATERIAL SEE MAKE FROM		PROCESS SEE NOTES	
WEIGHT G/GH./FIN.		LBS		ORIGINAL FOR RPL14		SCALE 1.000	
1 IN. 10THS.		100MM					