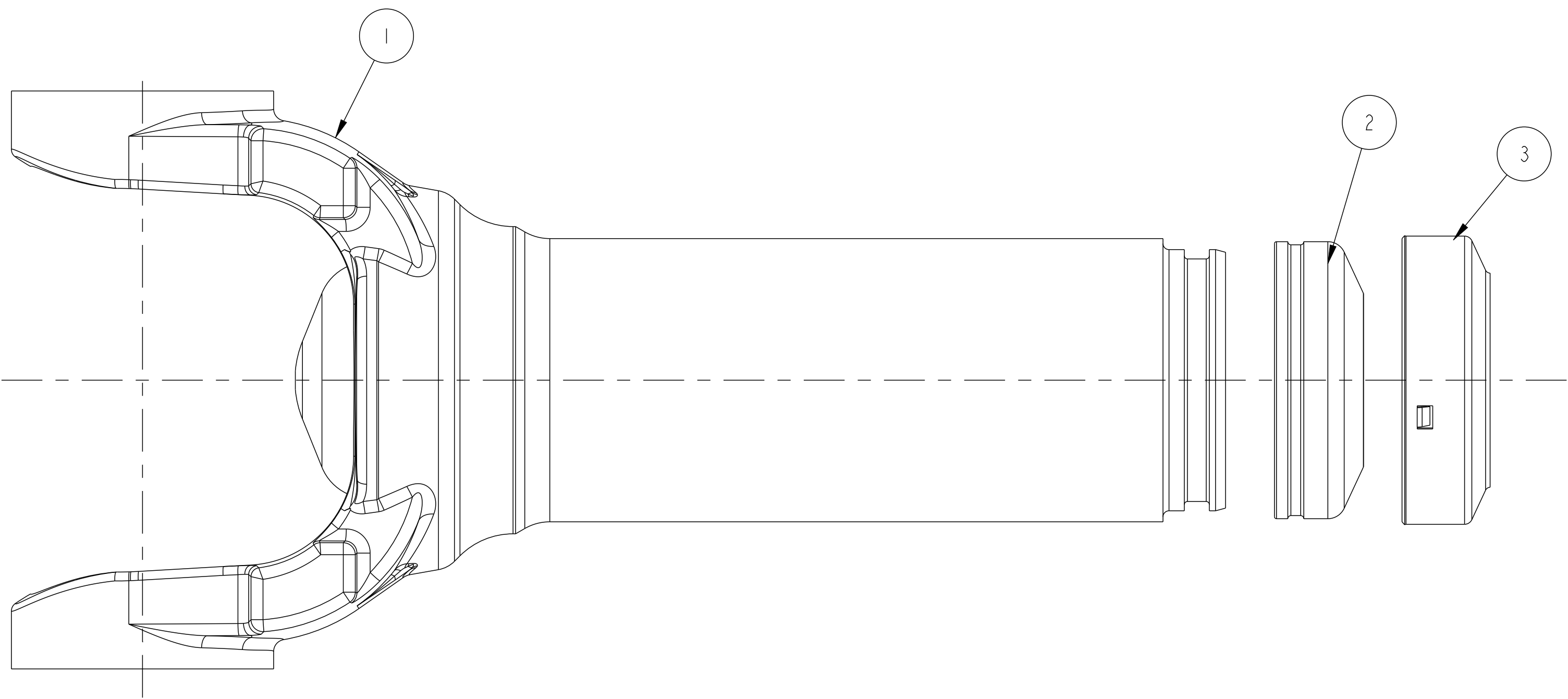


ITEM #	PART NAME	PART NUMBER	QTY
-	YOKE ASSY	10RLS32-1A1	1
1	YOKE-SLIP	10RLS32-1A	1
2	SEAL-DUST	SERUR25-6	1
3	DEFLECTOR	DEFR45-1	1

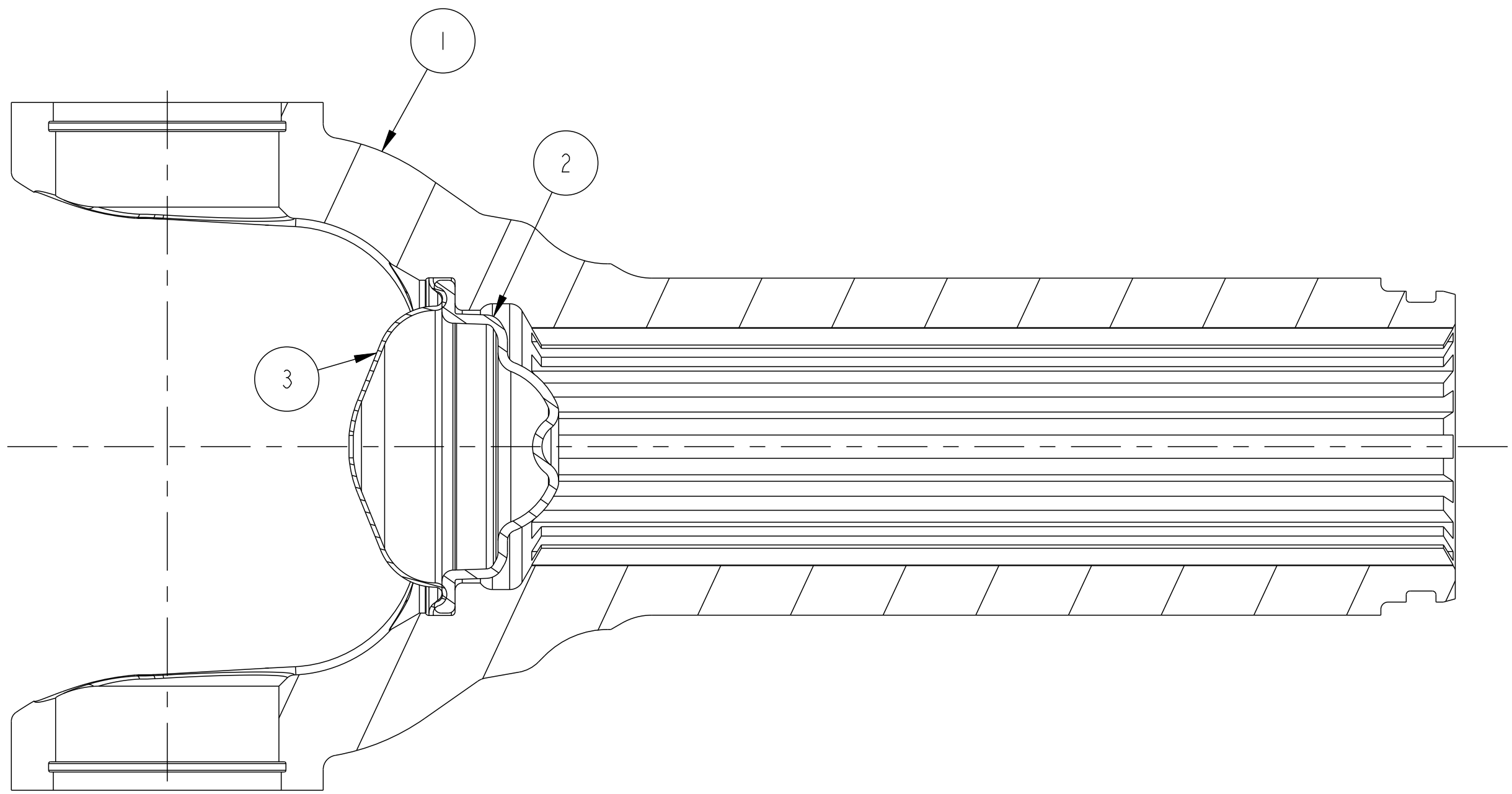
- NOTES:
- 1. ASSEMBLY INCLUDES 38 ± 5 GRAMS OF O-634B GREASE IN PACKETS
 - 2. DEC66 SLIP YOKE INSTALLATION INSTRUCTION SHEET TO BE PROVIDED BY FLORENCE
 - 3. **DO NOT ASSEMBLE SERUR25-6 AND DEFR45-1 TO SLIP YOKE UNTIL FINAL ASSEMBLY**
 - 4. FLORENCE TO PURCHASE ALL COMPONENTS SEPERATELY.



SIM. PARTS			
16NLS32-47A2			
REVISIONS			
A	RELEASED FOR PRODUCTION	148379 31-MAY-18	TL NHD
B	REVISED TO REFLECT SLIP YOKE MODEL UPDATES	164905 21-JAN-20	NHD AC

ITEM #	PART NAME	PART NUMBER	QTY
-	YOKE-SLIP	10RLS32-1A	1
1	YOKE-SLIP	10RLS32-1	1
2	SEAL	SERUR45-1	1
3	PLUG-EXPANSION	PLWE45-3	1

- NOTES:
- 1. PRESS IN PLWE45-3 TO FULLY SEAT IN GROOVE WITH SEAL AS SHOWN. PLUG MUST WITHSTAND 1500 LBS. PUSH-OUT FORCE PER RSU-16-33. TEST TO BE DONE PRIOR TO 10 PSI PRESSURE TEST ON SEAL. ⚠
 - 2. DIAPHRAGM MUST HOLD 10 PSI OF PRESSURE ⚠
 - 3. ⚠ MAJOR CHARACTERISTIC



10RLS32-1A	148379	10RLS32-1A1	03720
10RLS32-1	148379	PART/DWG NO. 10RLS32-1A	03720
MAKE FROM	RELEASE	NAME YOKE-SLIP	ENG. DESC. CODE
PROJECT ENGINEER DRAWN BY CHECKED BY SCALE 1:1	ANTHONY LENTINI MANIKANTA VARMA ALESSIA COLETTA DESIGN CONTROL GROUP DRIVELINE-TROY	3RD ANGLE PROJECTION DRAWING SIZE D	DRAWING 10RLS32-1A B.2
WEIGHT R6H./FIN. LBS	ORIGINAL FOR RPL10	MODEL 10RLS32-1A B.1	SHEET 1 OF 1

APPLY SPECIFIED MERITOR MARKINGS PER DRAFTING ENGINEERING STANDARDS D-004	THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY MERITOR AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF MERITOR.	MATERIAL SEE MAKE FROM	PROCESS SEE NOTES	3RD ANGLE PROJECTION	DRAWING SIZE D	MODEL 10RLS32-1A B.1	SHEET 1 OF 1
1 2 3 4 IN. 10THS. 10 20 30 40 50 60 70 80 90 100MM	WEIGHT R6H./FIN. LBS	ORIGINAL FOR RPL10	SCALE 1:1	CHANGE REQUEST # CR-136973	DRAWING 10RLS32-1A B.2	MODEL 10RLS32-1A B.1	SHEET 1 OF 1

DO NOT CHANGE MANUALLY