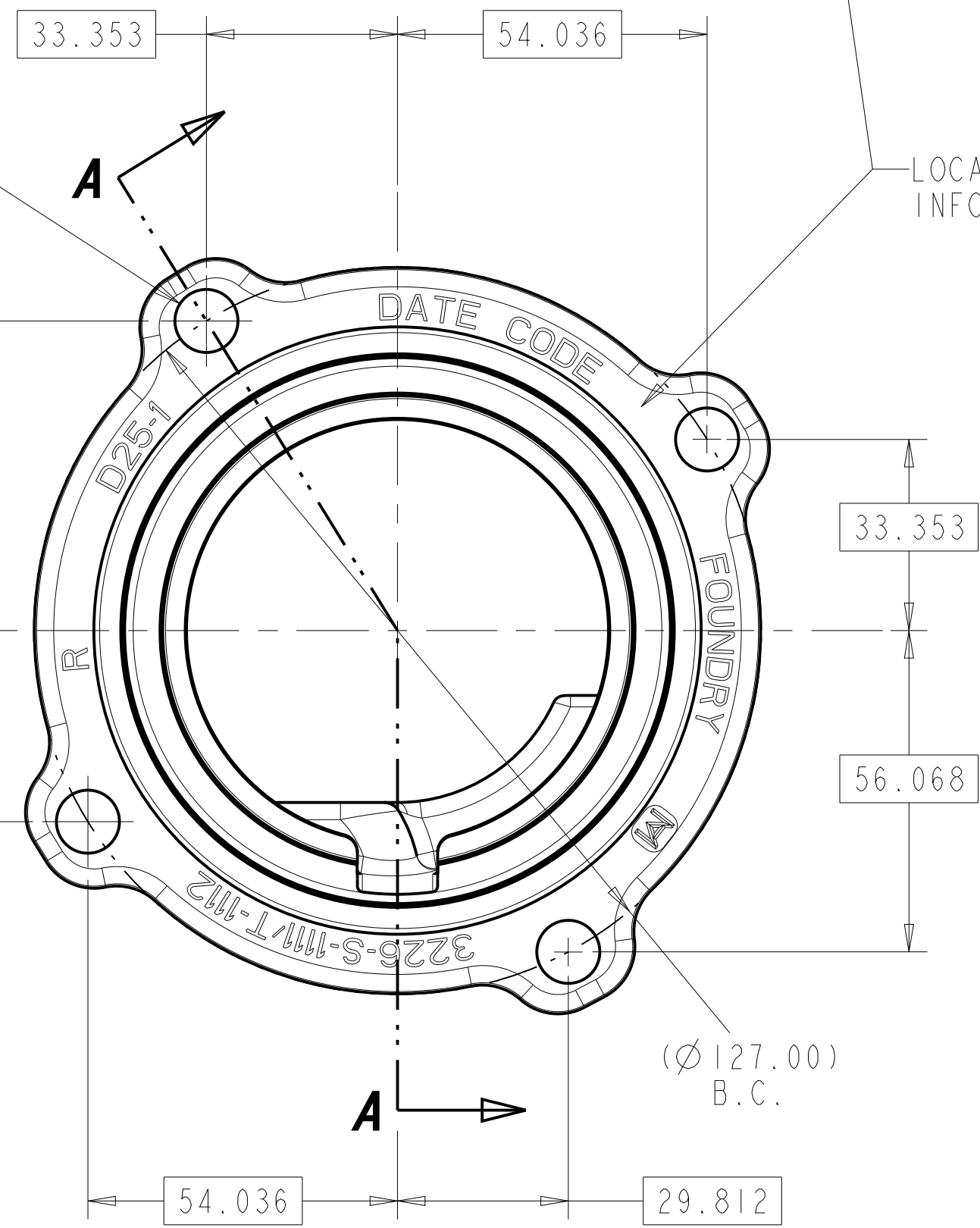
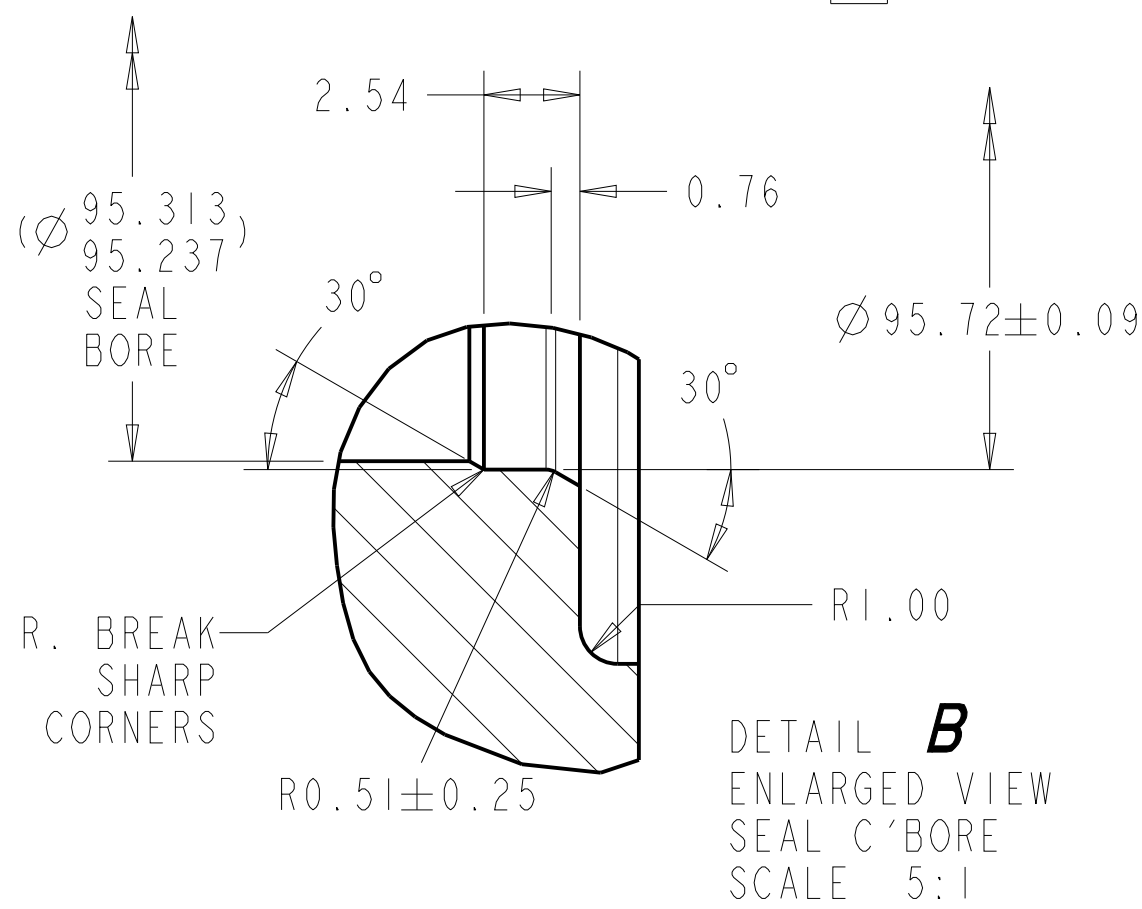
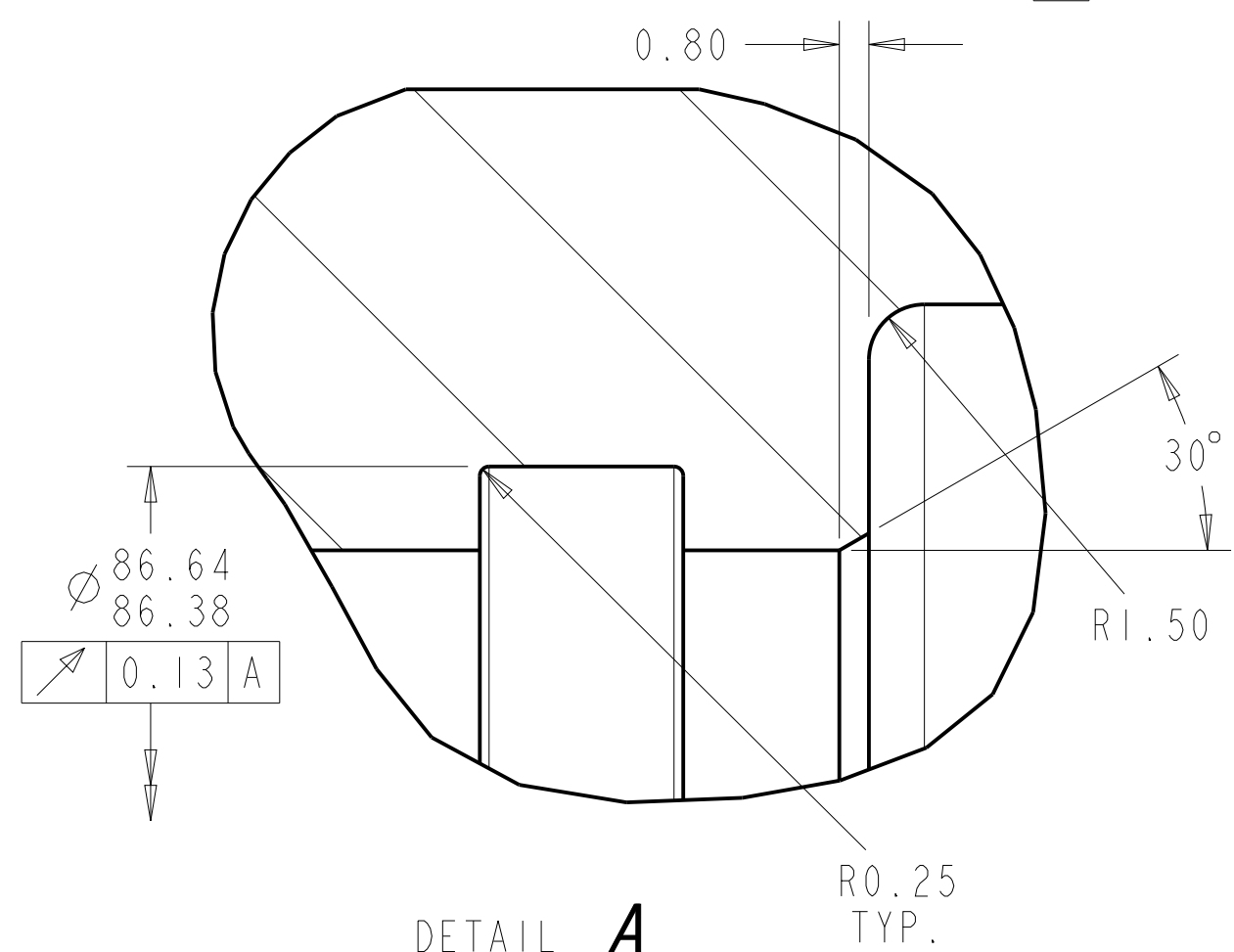
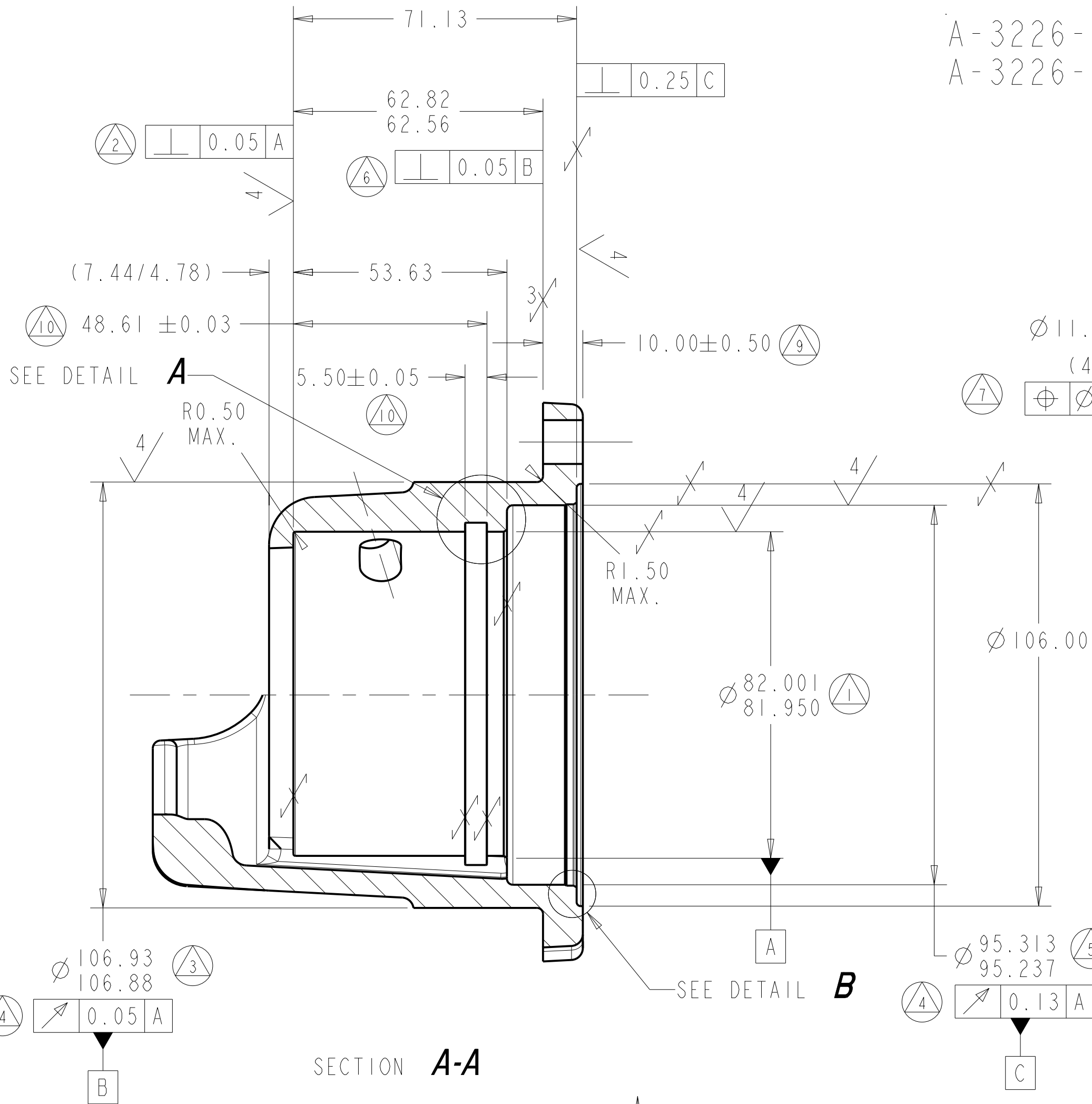


LAYOUT NO.		5-38396 (19685)	
SIM. PARTS		3226-W-699, 3226-X-596	
INTERPRET DRAWING PER ENG. STDS.-DRAFTING MANUAL UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS IN MILLIMETERS. CASTING TOLERANCES PER STD Z-001-2 FORGING TOLERANCES +1.6-0.8 DRAFTS 7°±1° OTHERWISE TOLS.±0.40 ON 2-PLACE DECIMALS ±0.8 ON 1-PLACE DECIMALS ±1° ON ANGULAR DIMENSIONS ALL MACHINED INSIDE CORNERS 0.80 RADIUS. BREAK ALL SHARP EDGES. REMOVE ALL BURRS, FINS, FLASH & PROJECTIONS		MATERIAL REMOVAL ALLOWANCE PER B-015  OPTIONAL METHOD F1 = 0.8 F5 = 4.0 F2 = 1.6 F6 = 4.8 F3 = 2.4 F8 = 6.4 F4 = 3.2 F10 = 8.0	
REVISIONS			
S	ADDED # (10) QCC SYMBOL, 2 PLACES ALSO ADDED ±0.50 TOL. TO FLANGE WIDTH DIMENSION.	126040 02-23-15	JL SC
T	UPDATE AND REGENERATED TO LATEST CASTING DRAWING REVISION. ADDED RUST INHIBITOR NOTE.	126951 07-15-15	JL SC



- QUALITY CONTROL CHARACTERISTICS
- ⊗ DENOTES SAFETY RELATED CHARACTERISTIC
  - ⊕ DENOTES MAJOR CHARACTERISTIC
  - ① BEARING BORE SIZE
  - ② BEARING SHOULDER RUNOUT
  - ③ PILOT DIAMETER
  - ④ PILOT DIAMETER RUNOUT - BRG. SEAL BORES
  - ⑤ OIL SEAL BORE SIZE
  - ⑥ PILOT FLANGE SQUARENESS AND STAND HEIGHT
  - ⑦ MOUNTING HOLE TRUE POSITION
  - ⑧ MICROFINISHES ON SPECIFIC SURFACES
  - ⑨ PILOT FLANGE THICKNESS
  - ⑩ GROOVE WIDTH/POSITION

NOTE: APPROVED RUST INHIBITORS  
QUAKER FC-364BF AND PERKLEEN 1330-BG

APPLY SPECIFIED MERITOR MARKINGS PER DRAFTING ENGINEERING STANDARDS D-004		THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY MERITOR AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF MERITOR.		MATERIAL SEE MAKE FROM		APPROVED S.R.T. R.M. J.R.M. 2-24-87 R.B. 2-17-87		DRAWN BY S.R.T. R.M. J.R.M. 2-24-87 RECHECKED BY J.G.W. 5-28-85		CHECKED BY S.R.T. R.M. J.R.M. 2-24-87 RECHECKED BY J.G.W. 5-28-85		3RD ANGLE PROJECTION		DRAWING SIZE D		RELEASE L.A.E.		NAME CAGE-THRU SHAFT		ENG. DESC. CODE	
WEIGHT 1.942 KGS		INOUTRY NO.		C.R./T.E. NO. APP. NO.		PNS-2176-00-OHAE-00		ORIGINAL FOR RP-20-145		SCALE 1:1		DESIGN CONTROL GROUP		PART NO.		SHEET 1 / 1					

DO NOT CHANGE MANUALLY

SOLID MODELING CENTER