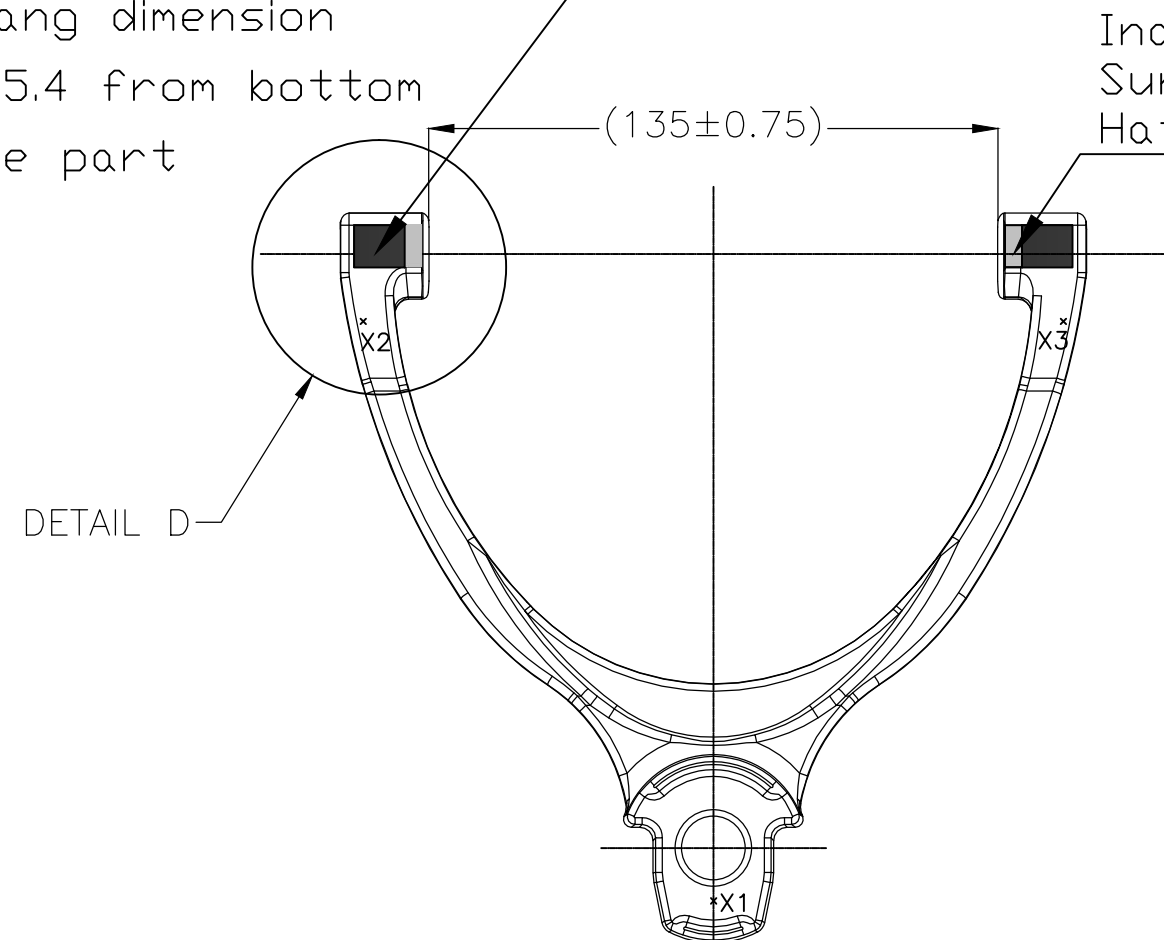
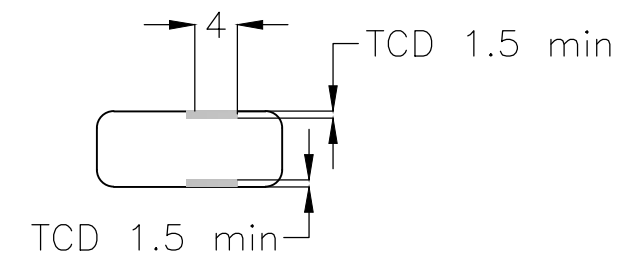
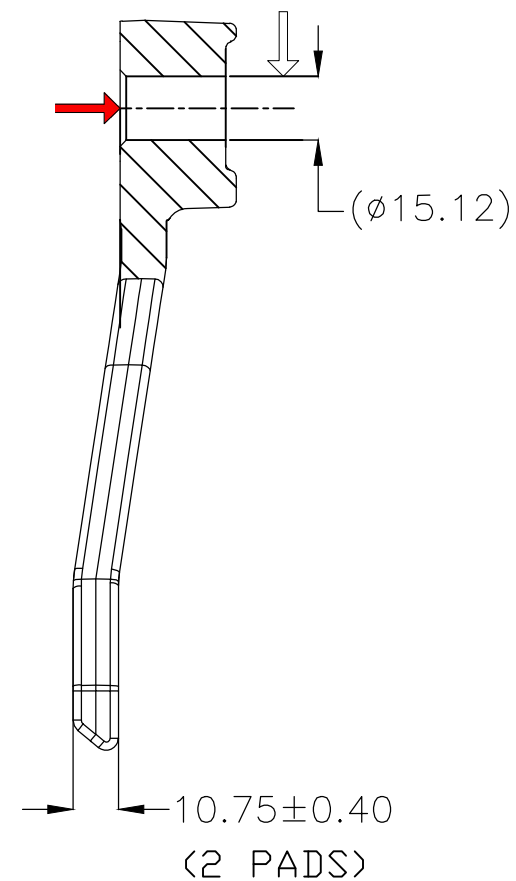


Heat affected area
may extend on surface,
completely around
circumference of
10.0 Tang dimension
and 25.4 from bottom
of the part

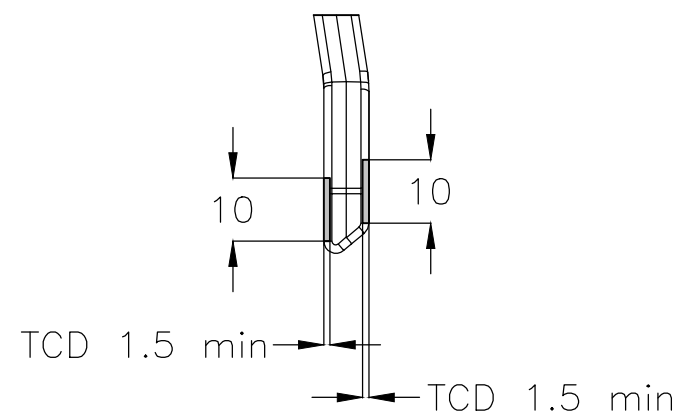


Induction Harden
Surface 2 Cross
Hatched areas, both sides

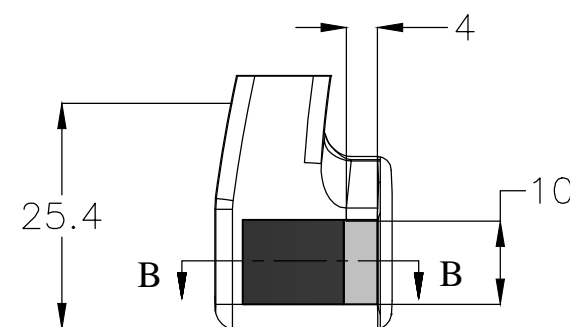
Total Induction Pattern
No through hardening
HRC 35 max core hardness



SECTION B-B


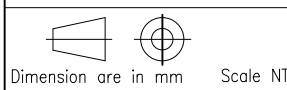


SECTION C-C



DETAIL D

SCALE 2:1

1	11.04.24	Additional views added	NK
0	09.12.20	Case depth min view is added operation no. changed	NK
Revision Details			
 MADRAS ENGINEERING INDUSTRIES PVT LTD	Customer MERITOR	Material Refer Customer Dwg	
	Dwg.No./Rev. 3296A1379 / Q	DRAWN BY NPJ	24.03.22
 Dimension are in mm Scale NTS	Part.No./Rev. 3296A1379 / Q	CHECKED BY KSR	25.03.22
		APPROVED BY NK	26.03.22
TITLE OP40-INDUCTION HARDENING (IN-HOUSE) FORK-SHIFT,FIN		SHEET 01 of 01 Stage Dwg No. 3296A1379 - 40	