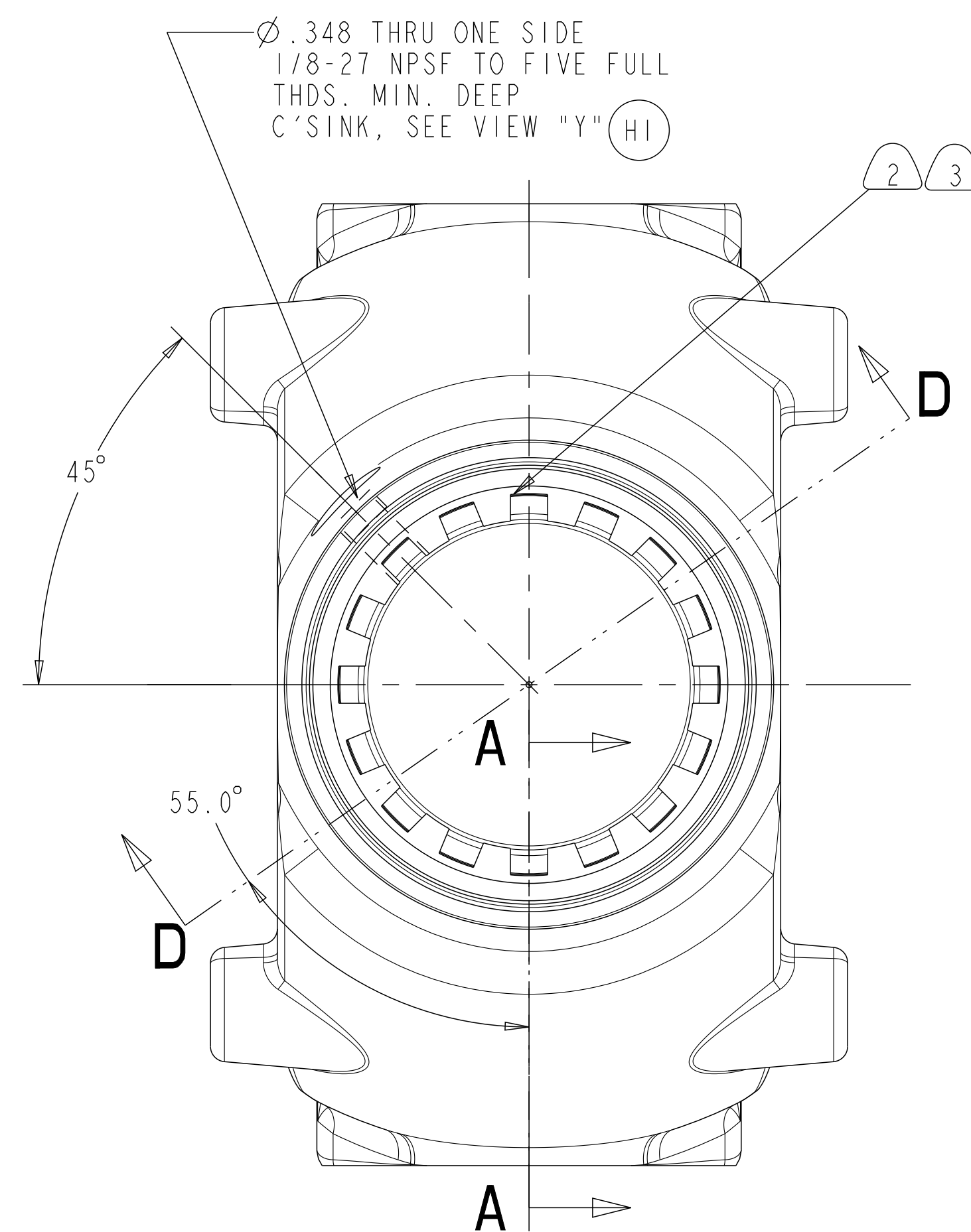
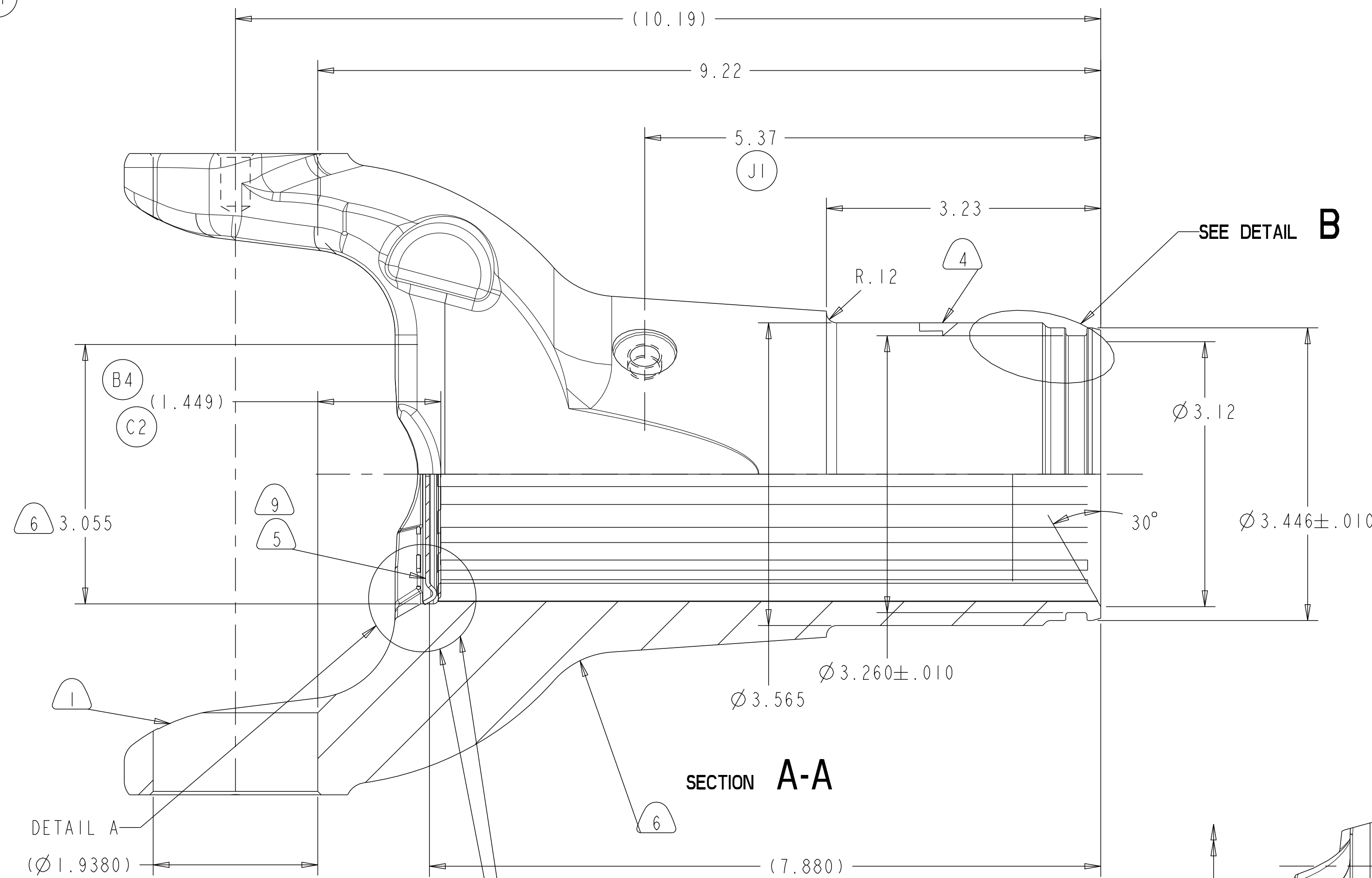
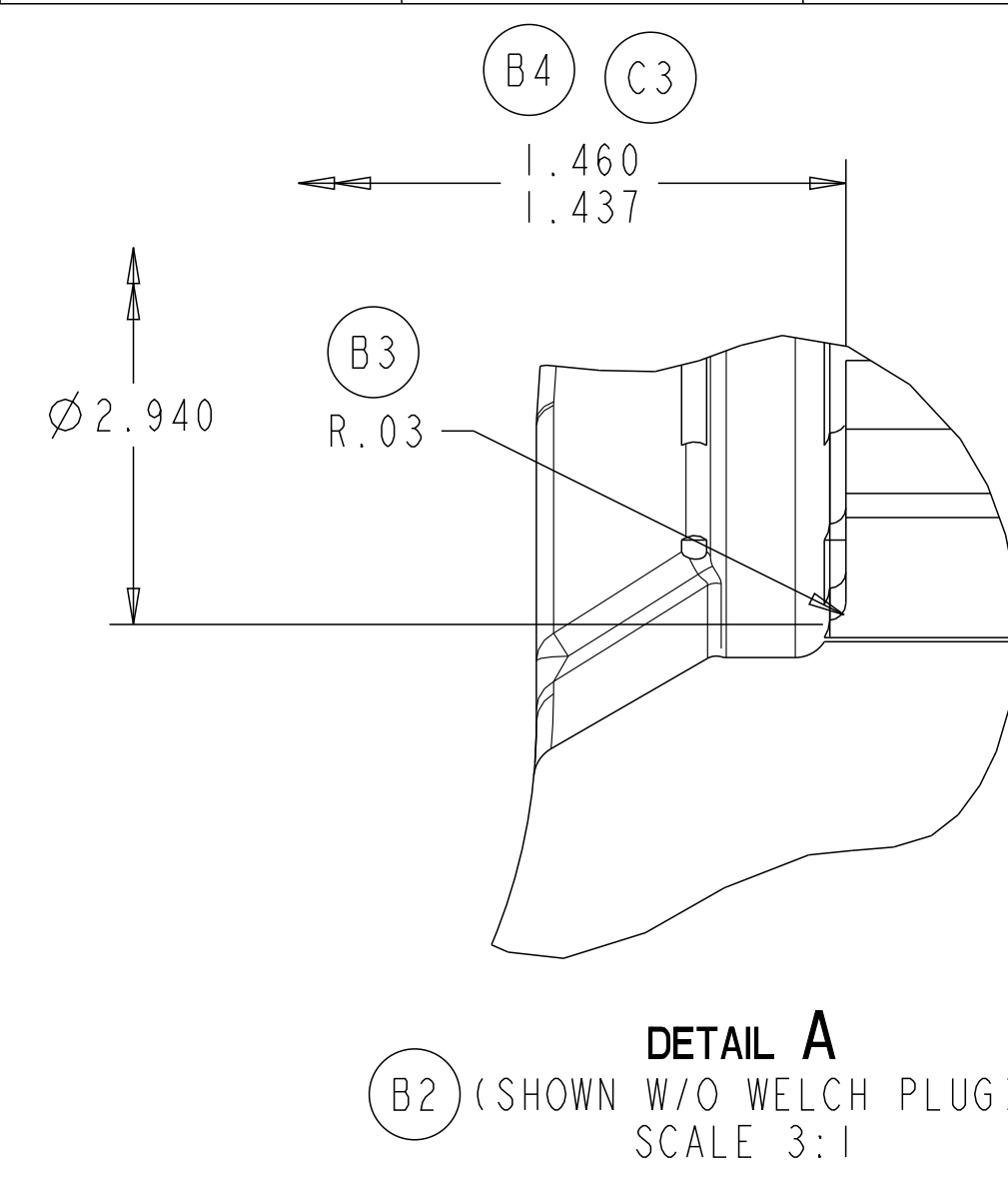
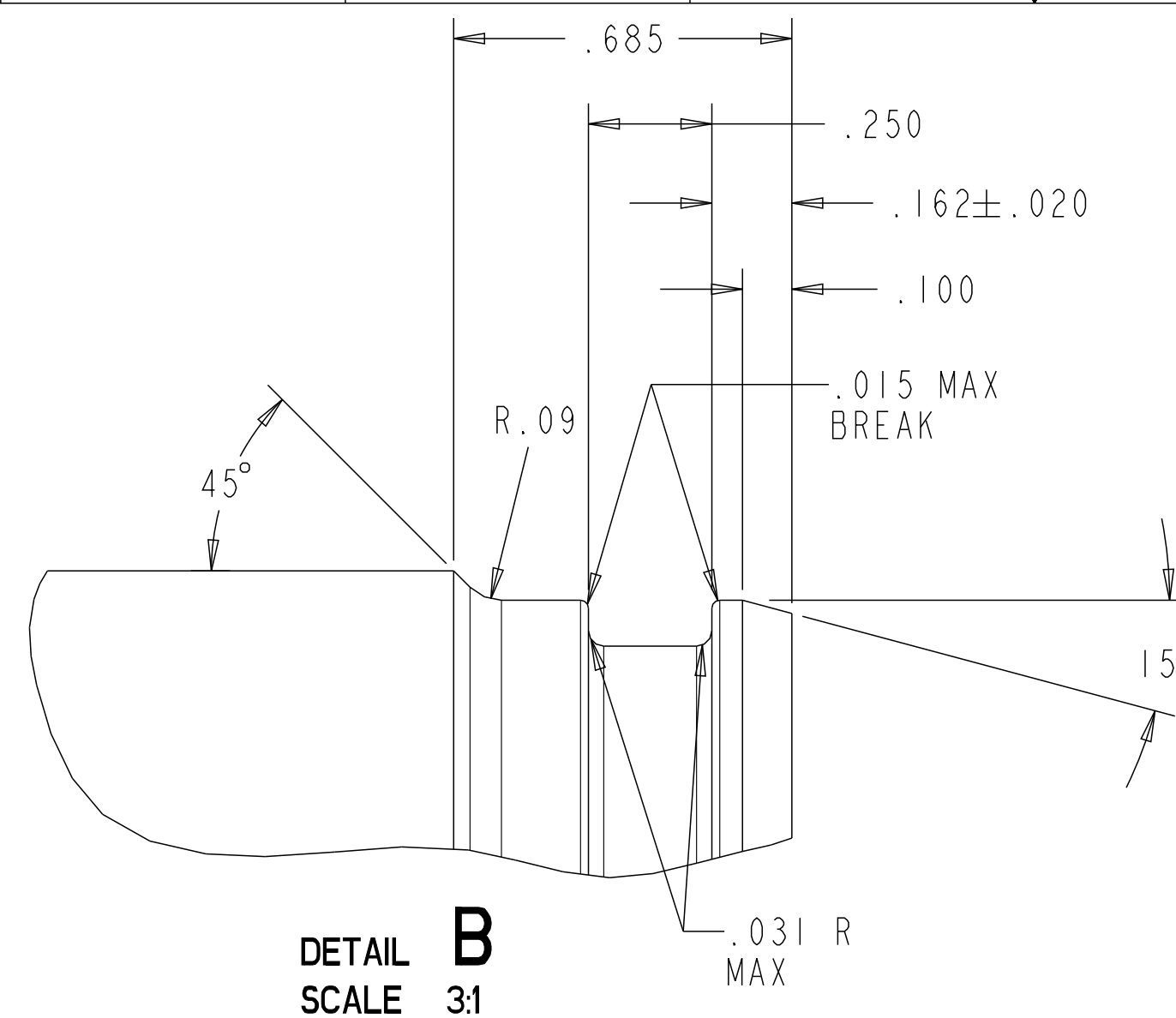
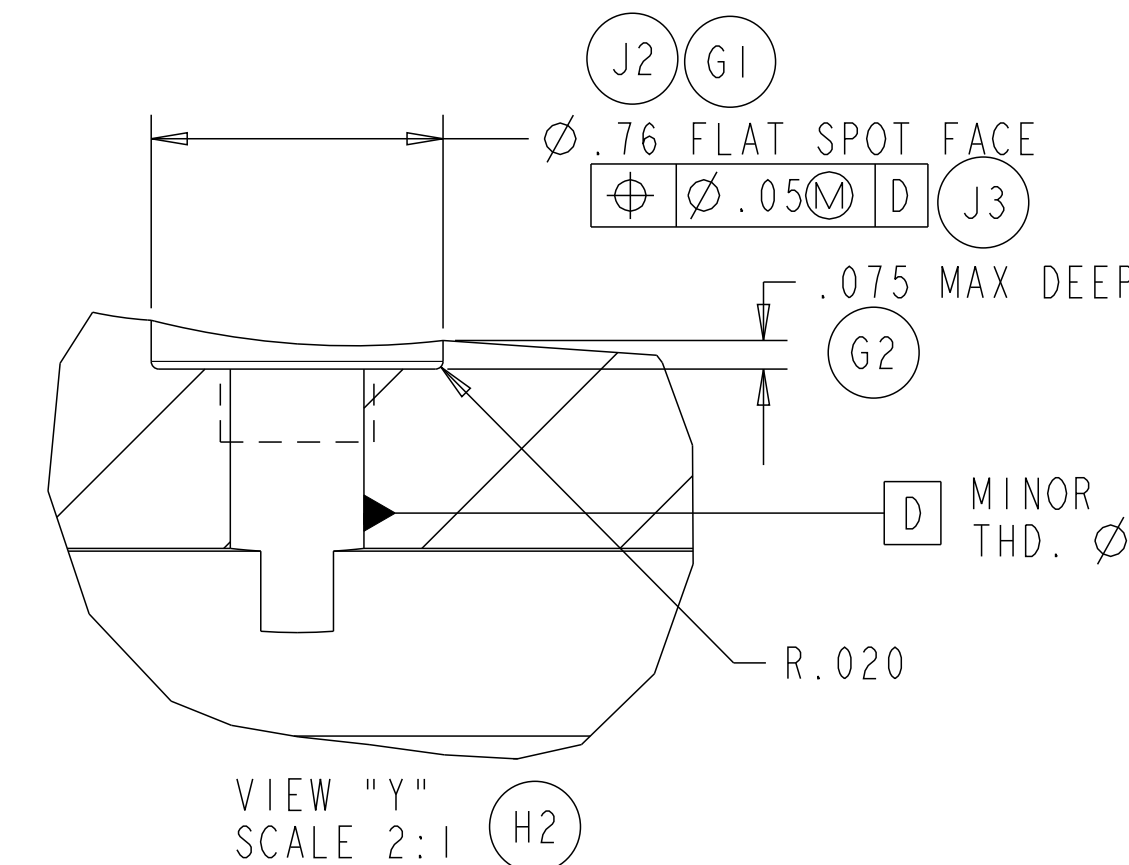
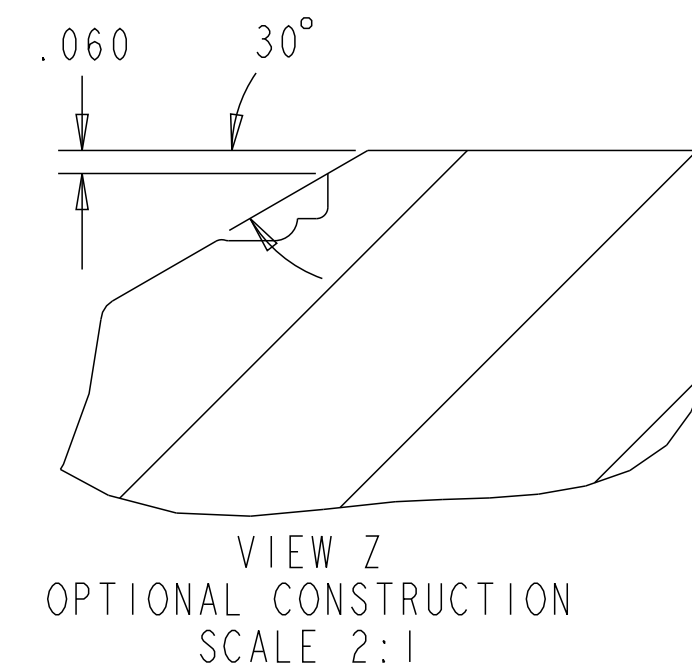


## NOTES:

- 1 STANDARD 18N EARWORK PER DWG. C288
- 2 FOR 3.00 - 16 SPLINE INFO. SEE DWG C3491
- 3 BROACH SPLINE IN POSITION SHOWN WITHIN  $11/2^\circ$
- 4 ARROW OR ALIGNMENT MARK MUST BE IN LINE WITH CROSSBORE ON THIS SURFACE.
- 5 PRESS AND EXPAND PLEX49-2 INTO TABS. MUST BE FULLY SEATED, MUST NOT ROTATE.
- 6 UNMACHINED CAST SURFACE.
7. BALANCE PER RSU-BI-00.
8. MAJOR CHARACTERISTIC.
- 9 PLUG RETENTION STRENGTH PER RSU-16-35



LAYOUT NO.			
SIM. PARTS			
UNLESS OTHERWISE SPECIFIED			
INTERPRET DRAWING PER ASME Y14.5M-1994 ALL DIMENSIONS IN INCHES. ALL OTHER TOLERANCES: ±.015 ON 3-PLACE DECIMALS ±.03 ON 2-PLACE DECIMALS ±1° ON ANGULAR DIMENSIONS		350/√ ALL MACHINED SURFACE FINISHES ALL MACHINED INSIDE CORNERS .030 RADIUS. BREAK ALL SHARP EDGES. REMOVE ALL BURRS, FINS, FLASH & PROJECTIONS CASTING TOLERANCES PER STD ISO 8062-3 FORGING TOLERANCES +.06 -.03; DRAFTS 7°±	
REVISIONS			
A	RELEASE FOR PROTOTYPE	99236 12-02-05	D.K VAS
B	1)REMOVED NOTE #10 FOR OPTIONAL MACHINING, WHICH WAS REVISED AND IS NOW STANDARD 2)REVISED VIEW TO SHOW THE REVISED STANDARD MACHINING 3-4)ADDED DIMENSIONS	101738 17-Oct-06	BK TL
C	1)CHANGED NOTE 2)WAS (1.500) 3)WAS 1.500	105437 11-30-07	BS TL
D	PRODUCTION RELEASED	107490 08-25-08	DK FP
E	ADDED 18NLS48-29CA1	109767 18-Jun-09	DK MG
F	ADDED VIEW X OPTIONAL CONST.	ECN-128306 08-04-15	TC TL
G	1)Ø.54 FLAT SPOT FACE WAS Ø.54 FLAT SPOT FACE .030/.050 MAX 2)ADDED .075 MAX DEEP DIM	ECN-152977 10-10-18	RPW JO
H	1)REMOVED Ø.44 X 90°, FOR OPTIONAL 2)REMOVED OPTIONAL	ECN-183852 4-NOV-21	AF CS
J	1)WAS 5.90 2)WAS Ø.54 3)ADDED G,D & T	ECN-184205 23-NOV-21	AF CS
K	ADDED VIEW AND DIMENSION Ø3.020±.004 FOR OPTIONAL CONSTRUCTION	ECN-189960 20-JUN-22	MP AF



APPLY SPECIFIED MERITOR MARKINGS PER DRAFTING ENGINEERING STANDARDS D-004		THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY MERITOR AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF MERITOR.		MATERIAL		PROCESS		PROJECT ENGINEER		T.L.		3RD ANGLE PROJECTION		DRAWING SIZE		MODEL		SHEET	
SEE TABLE		SEE TABLE		SEE TABLE		SEE TABLE		SEE TABLE		SEE TABLE		SEE TABLE		SEE TABLE		SEE TABLE		SEE TABLE	
20.493 LBS		ORIGINAL FOR		SCALE 1:1		CHANGE REQUEST # 102136-006		DRAWING 18NLS48-29C K.8		MODEL 18NLS48-29C K.4		SHEET 1 OF 1							

18NLS48-29C SERUR39-2, DEFR61-1 & 1199-N-1860	109767	18NLS48-29CA1	03797
18NLS48-29C SERUR40-9 & 1199N1860	99236 107490	18NLS48-29CA	03797
18N166C	99236 107490	18NLS48-29C	03720
MAKE FROM	RELEASE	NAME YOKE-SLIP	ENG. DESC. CODE
DRAWING SIZE D		MERITOR. INCH	
CHANGE REQUEST # 102136-006		MODEL 18NLS48-29C K.4	
DRAWING 18NLS48-29C K.8		SHEET 1 OF 1	