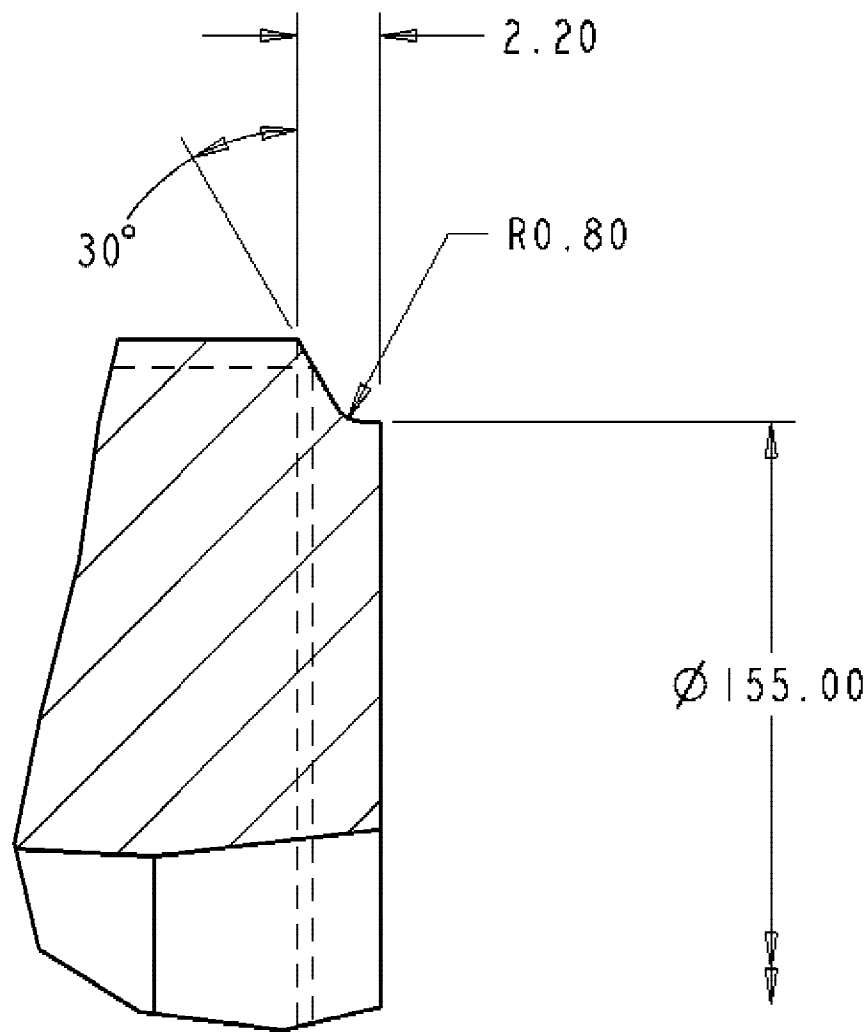
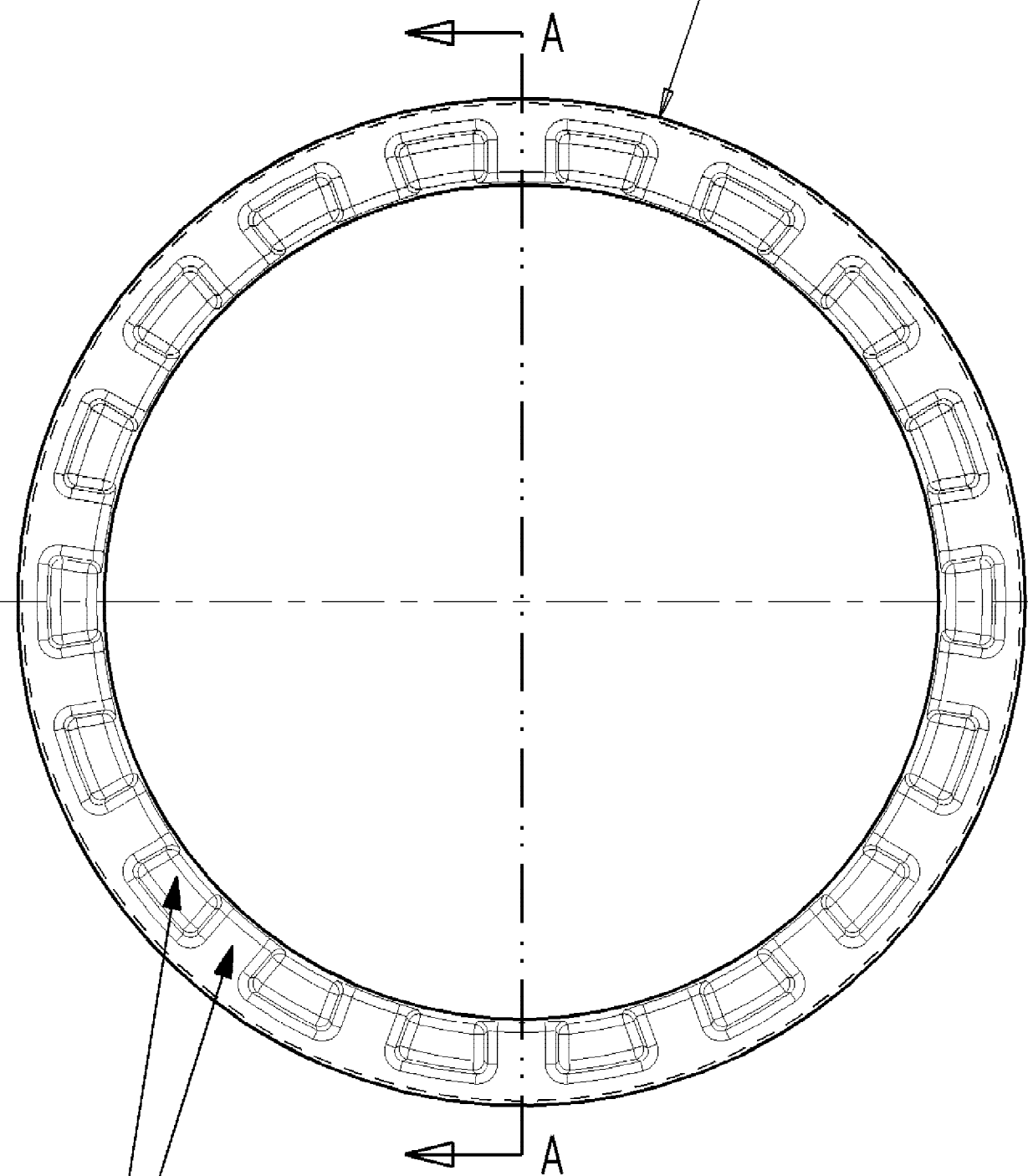


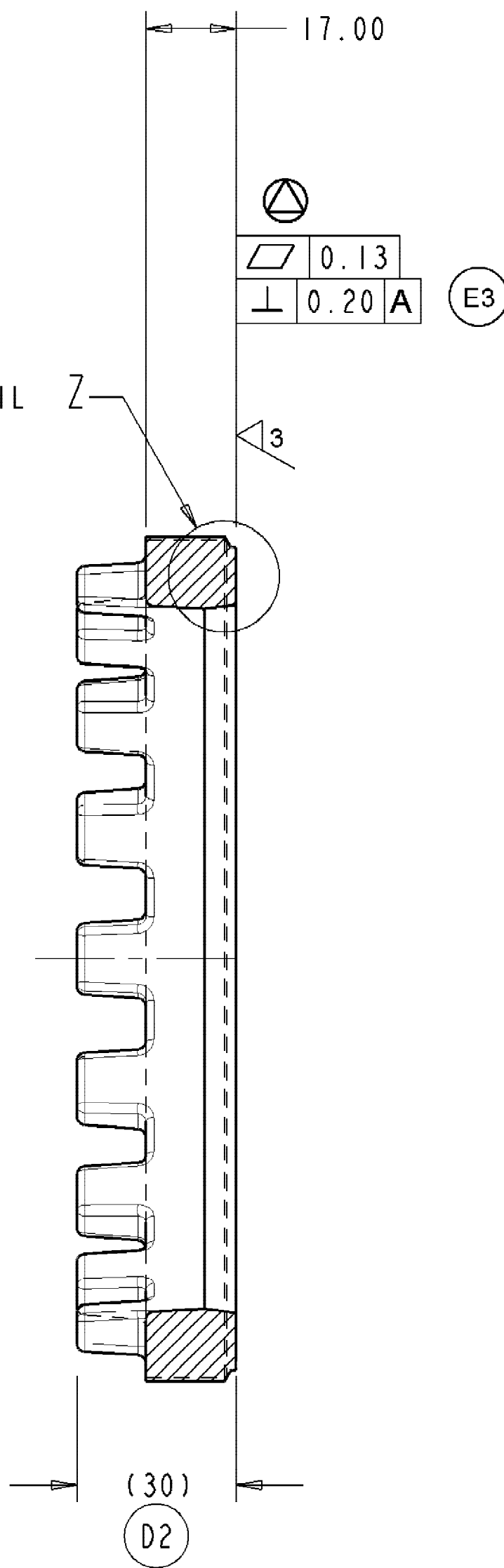
⊕ D1
-A-
M159.4 x 2-7g6g THD
Ø 158.026/157.790 PITCH
Ø 159.325/159.045 MAJOR



DETAIL Z
SCALE 5:1



SEE DETAIL Z



SECTION A-A



E2
FINISH PART NUMBER, DATE CODE,
AND ATI LOGO TO BE LOCATED ON
LUGS OR SURFACE BETWEEN LUGS

LAYOUT NO.		X-XXXXX	
SIM. PARTS		2214-Z-208/L-272	
INTERPRET DRAWING PER ENG. STDS.-DRAFTING MANUAL UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS IN MILLIMETERS. CASTING TOLERANCES PER STD Z-901-2 FORGING TOLERANCES ±1.6-0.8 DRAFTS 7°±1° OTHERWISE TOLS.±0.40 ON 2-PLACE DECIMALS ±0.8 ON 1-PLACE DECIMALS ±1° ON ANGULAR DIMENSIONS ALL MACHINED INSIDE CORNERS 0.60 RADIUS. BREAK ALL SHARP EDGES. REMOVE ALL BURRS, FINS, FLASH & PROJECTIONS		MATERIAL REMOVAL ALLOWANCE PER B-015 OPTIONAL METHOD F1 = 0.8 F5 = 4.0 F2 = 1.6 F6 = 4.8 F3 = 2.4 F8 = 6.4 F4 = 3.2 F10 = 8.0	
REVISIONS			
B	TRANSFERRED 2214-J-1128 FROM 2214-H-1126 SHT. 1. REDRAWN AS SOLID MODEL WAS 2D CAD. UPDATED AND REVISED PER LATEST ENGINEERING DESIGN REQUIREMENTS.	91490 11-10-03	KBR
C	ADDED QCC DECAL.	92414 01-19-04	KBR
D	D1-WAS M159.4 X 2.0-7g6g THD., D2-ADDED DIMENSION.	102527 1-12-07	JGW
E	1. ADDED RUST PROTECTION NOTE 2. ADDED PART MARKING NOTE 3. PERPENDICULARITY WAS RUNOUT 4. PROCESS WAS 472	108977 7-23-10	PL LE

⊕ QUALITY CONTROL CHARACTERISTICS
⊕ DENOTES MAJOR CHARACTERISTIC

RUST PROTECTION PER E1
SMF 219004

SHT. NO. 1 OF 2

APPLY SPECIFIED AXLETECH MARKINGS PER ENGINEERING STANDARD 4-66897.		THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY AXLETECH AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF AXLETECH.		MATERIAL SEE MAKE FROM				MAKE FROM		RELEASE	NAME RING - BRG ADJ, FIN.		ENG. DESC. CODE				
				PROCESS E4 STA 02-521-C		APPROVED PROJ. ENG. MATERIAL SPECIAL MS		DRAWN BY KBR 04-Apr-01	CHECKED BY KBR 11-05-03	3RD ANGLE PROJECTION 	DRAWING SIZE D	AxleTech™ International		METRIC			
				WEIGHT RGH./FIN. 0.921 KGS		INQUIRY NO.		C.R./T.E. NO. APP. NO. PNS-2172, PNS-2173		ORIGINAL FOR RS-160		SCALE 1:1		DESIGN CONTROL GROUP OFF HIGHWAY		PART NO.	