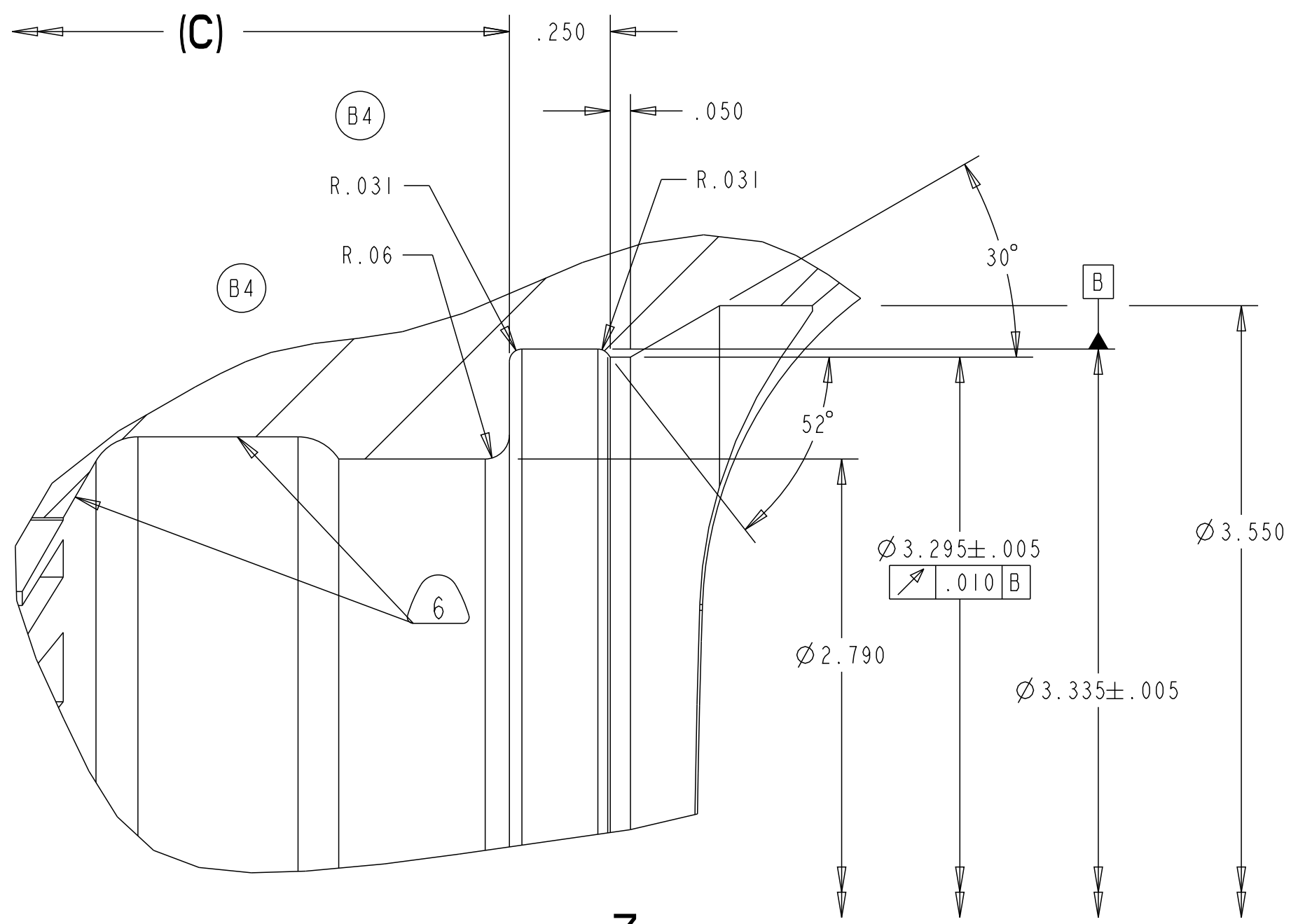
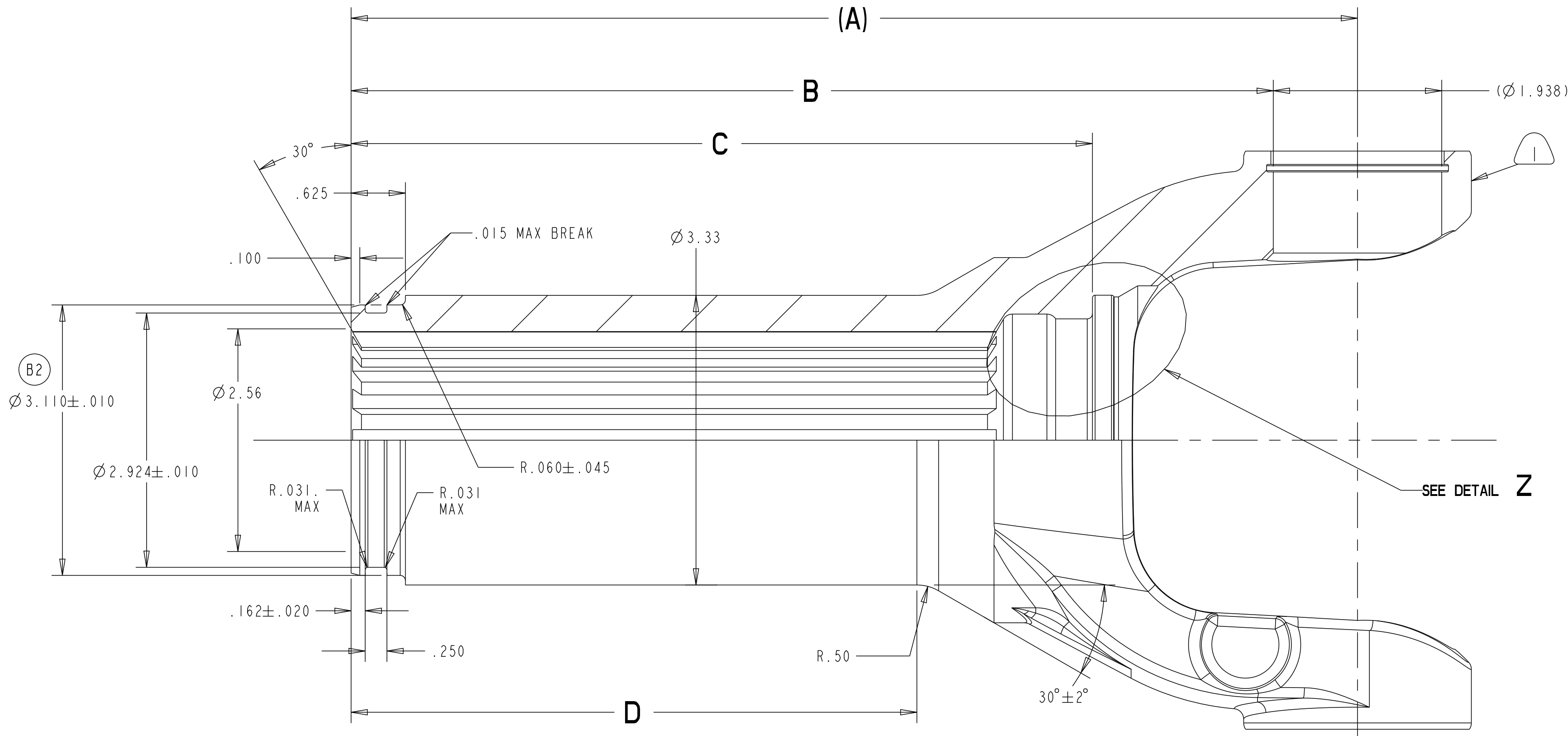


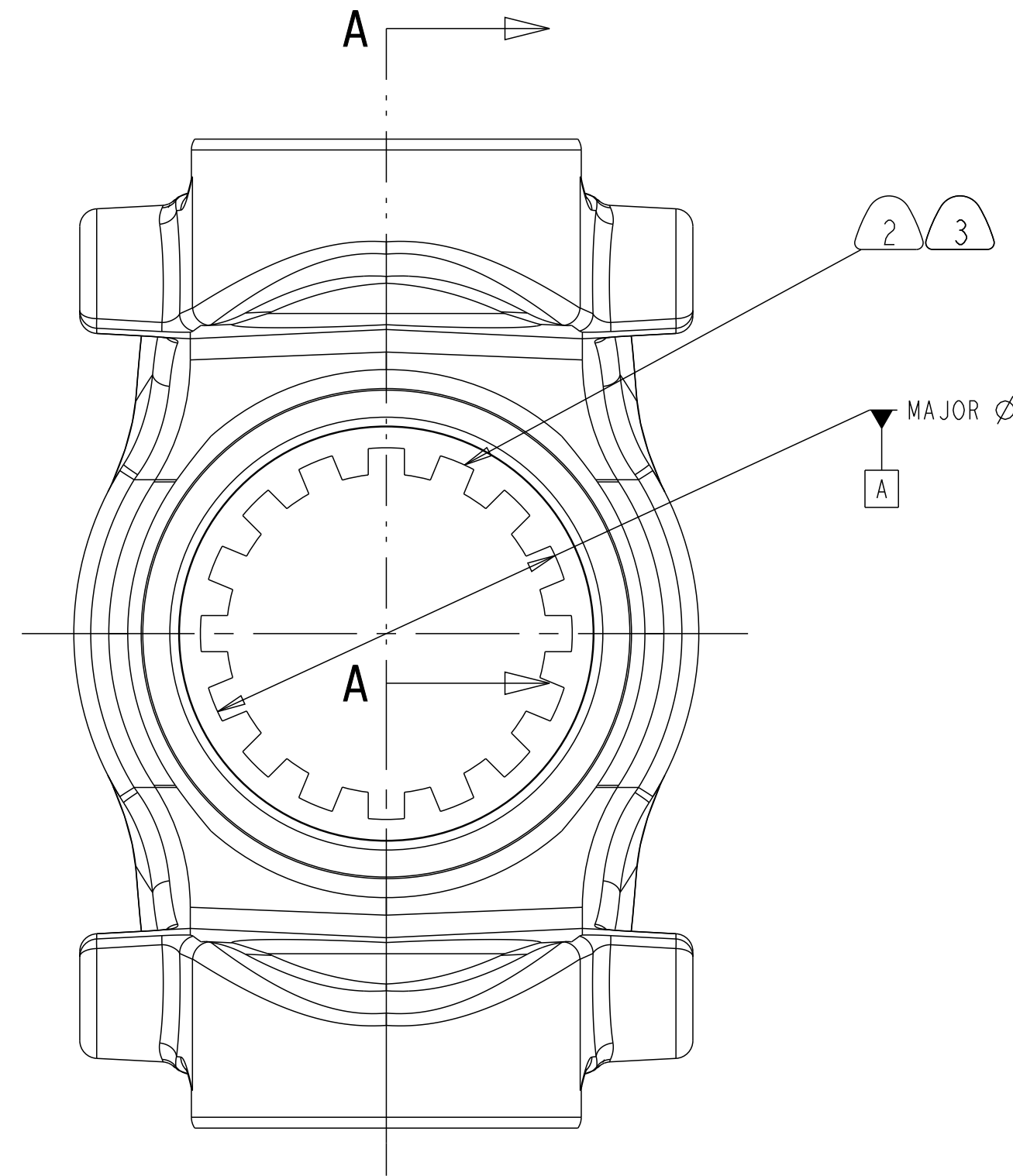
- (B1) NOTES:
- 1 STANDARD RPL14 EARWORK PER DWG. C832
 - 2 FOR 2.50 - 16 SPLINE INFO. SEE DWG. C3631
 - 3 BROACH SPLINE IN POSITION SHOWN WITHIN 11/2°
 - 4. MAJOR CHARACTERISTIC.
 - 5. BALANCE PER RSU-B1-00.
 - 6 NON CLEAN-UP PERMISSIBLE ON THESE SURFACES



DETAIL Z
SCALE 31



SECTION A-A



LAYOUT NO. ---		17RLS40-1	
SIM PARTS			
UNLESS OTHERWISE SPECIFIED			
INTERPRET DRAWING PER ASME Y14.5M-1994 ALL DIMENSIONS IN INCHES. ALL OTHER TOLERANCES: ±.015 ON 3-PLACE DECIMALS ±.03 ON 2-PLACE DECIMALS ±1° ON ANGULAR DIMENSIONS		350 ✓ ALL MACHINED SURFACE FINISHES ALL MACHINED INSIDE CORNERS .030 RADIUS. BREAK ALL SHARP EDGES. REMOVE ALL BURRS, FINS, FLASH & PROJECTIONS CASTING TOLERANCES PER STD. ISO 8062-3. FORGING TOLERANCES +.06 -.03; DRAFTS 7°±1°	
REVISIONS			
A	RELEASE FOR PROTOTYPE	146689 20-FEB-18	TL NHD
B	RELEASED FOR PRODUCTION 1) UPDATED NOTES 2) ADDED DIMENSION 3) UPDATED DIMENSIONS 4) REMOVED DIMENSION	148933 09-APR-19	TL NHD
C	REVISED TO UPDATE THE LATEST CASTING MODEL CHANGES	164904 20-JUN-19	NHD AC
D	UPDATED TO REVISION E CASTING MODELS	171045 26-AUG-20	CS TL
E	REVISED TO UPDATE THE LATEST EARWORK CHANGES IN MODELS	174013 18-DEC-20	NHD SD

APPLY SPECIFIED MERITOR MARKINGS PER DRAFTING ENGINEERING STANDARDS D-004		THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY MERITOR AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF MERITOR.		MATERIAL SEE MAKE FROM		PROCESS ---		PROJECT ENGINEER ANTHONY LENTINI		3RD ANGLE PROJECTION		DRAWING SIZE D		DRAWING 14RLS40-1 E.2		MODEL 14RLS40-1 E.2		SHEET 1 OF 1	
WEIGHT RGH./FIN.		ORIGINAL FOR RPL14		SCALE 1:1		CHANGE REQUEST # CR-134966		DESIGN CONTROL GROUP DRIVELINE-TROY		DRAWING 14RLS40-1 E.2		MODEL 14RLS40-1 E.2		SHEET 1 OF 1		SHEET 1 OF 1		SHEET 1 OF 1	