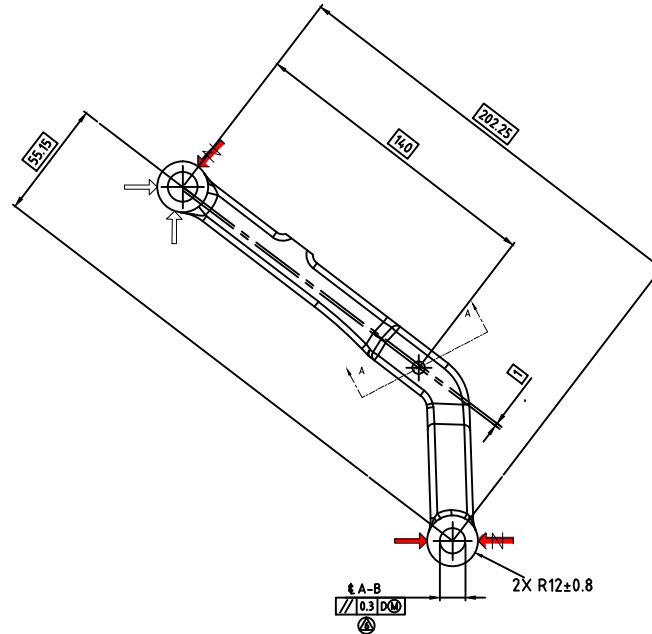
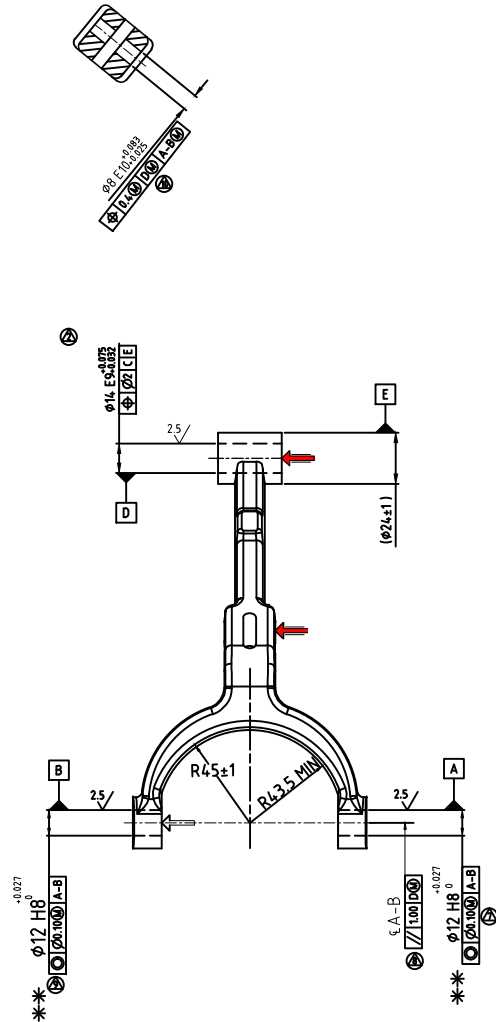


# SECTION A-A



④ QUALITY CONTROL CHARACTERISTICS  
DENOTES MAJOR CHARACTERISTIC

- ④ MACHINE BORE POSITION
- ④ HOLE AXIS PARALLELISM
- ④ BORE CONCENTRICITY
- ④ BORE AXIS PARALLELISM
- ④ BORE CONCENTRICITY
- ④ PIN POSITION

GENERAL NOTES :

1) MACHINING ANGLE TOLERANCES UNLESS

OTHERWISE STATED:  $\pm 5^\circ$

2) ALL SMALL RADII NON-SPECIFIED TO BE  $3 \pm 1$ .

3) NON-SPECIFIED SURFACE ROUGHNESS:  $\sqrt{25}$



\*\* 4) CHECKED WITH FUNCTIONAL GAUGE.

5) MACHINED SURFACE TO BE FREE FROM SHARP EDGES.

\*\* CHECKED WITH FUNCTIONAL GAUGE.

4	26.04.24	Tolerance Updated	NK
3	24.11.22	Drawing Updated	NK
2	01.11.22	Face milling is removed from this stage	NK
1	28.09.22	Drawing Dimentions Updated	NK
0	25.11.21	New Release	NK

## Revision Details

<div></div> <div>MADRAS ENGINEERING INDUSTRIES PVT LTD</div>	Customer MERITOR	Material Refer Customer Dwg		
	Dwg.No./Rev. 1069372 / F	DRAWN BY NPJ	24.11.21	
	Part.No./Rev. 1069372 / F	CHECKED BY KSR	24.11.21	
		APPROVED BY NK	25.11.21	
<div></div> <div>Dimension are in mm      Scale NTS</div>	SHEET 01of 01			
TITLE OP20-MACHINING 2ND SETUP SHIFT YOKE,DIFF.LOCK		Stage Dwg No. 1069372 - 20		

