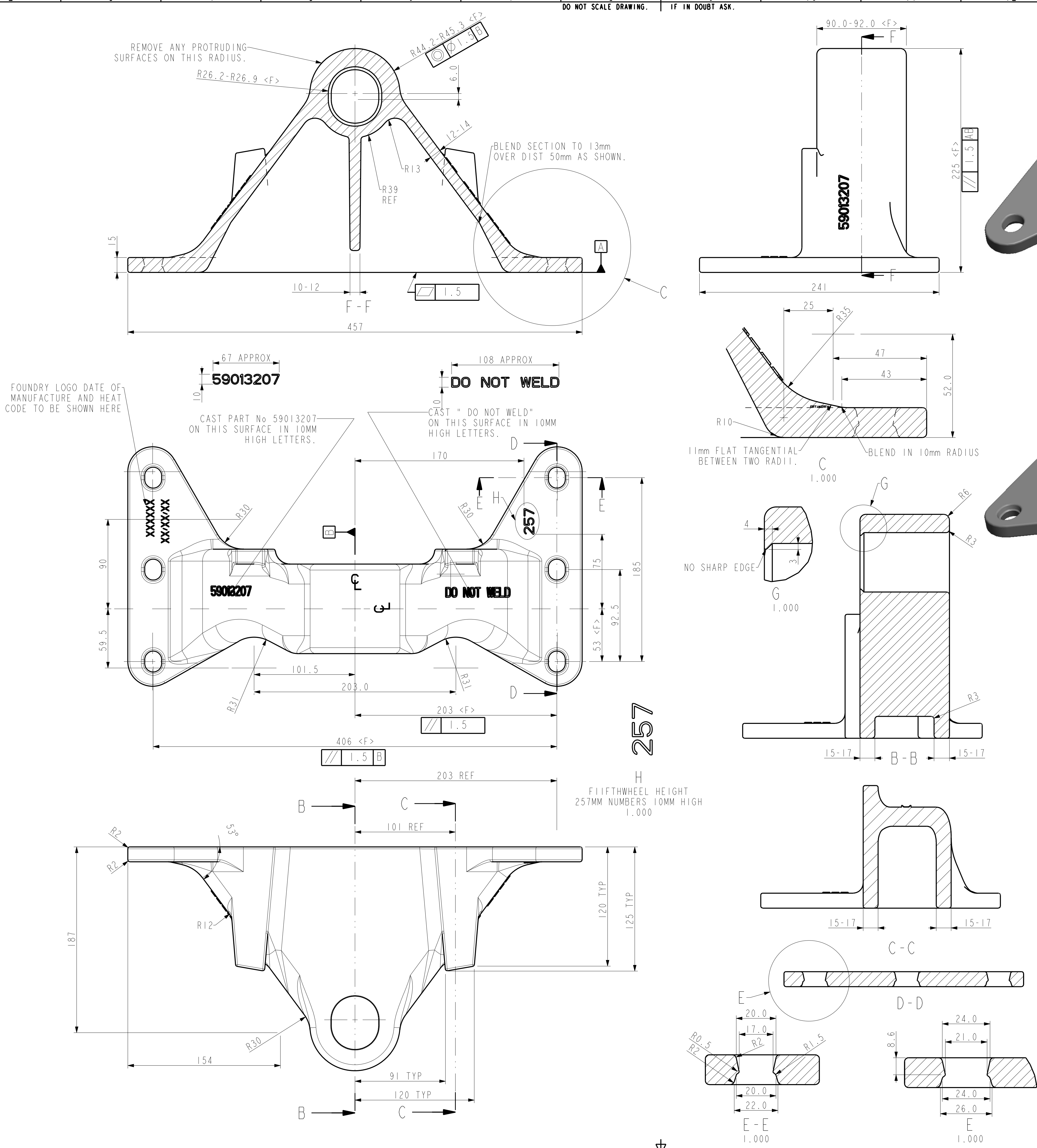


Part Number	59013207
REV	Revision Details
A	RELEASED EC6279 20/05/99 A.H.
B	FOUNDRY AND HEAT CODE DETAIL ADDED EN6946 27/07/00 A.H.
C	REDRAWN TO PROE SLOT DETAIL CHANGED SEE SECTION C-C. JOURNAL RIM ADDED OVERALL F/W HEIGHT "257" ADDED J.L. 02/03/05 EN8092
D	REPRESENTATION CHANGED TO SUIT MDT5 DRAWING. NO PHYSICAL CHANGE EN8112 J.L. 06/05/05
E	DIM 47.5 WAS 59.5. R31 WAS R30. J.L. EN8165 09/09/05
F	SECT F WAS PROJ VIEW DIM'S 180,R3,53, 228.5 REM'D.DATUM A ADDED. GDT ON DIM R44.2 WAS $\varnothing 1.2$ C GDT $\nabla 1.5$ WAS $\nabla 1.5$ VIEWS OF LETTERING ADDED ZONES C4 & C7 GENERAL VIEW, DIM'S R25,R20,R40,R12,191, 53,174 REM'D.DIM 85 WAS 75, 53 WAS 56. DIM 85 WAS 60. GDT ADDED TO DIM 203 GDT DIM 406 WAS $\nabla 0.5$ C. PROJECTED VIEW DIM'S R12,80 REM'D.DIM'S 53", R2,203,101,154, 187,R30 ADDED SECTION ARROWS B,C,D ADDED. SECT E WAS C, DETAIL E WAS SECT D, DIM 24 WAS 26, 21 WAS 23, 26 WAS 28. SECTION D ADDED, VIEW E REM'D SECT C WAS A, DIM R3,R12,R20,R10, DETAIL G WAS A R3 REM'D.NOTE ADDED. DETAIL H ADDED FIFTHWHEEL HIEGHT NUMBERING . PROJ VIEW DIM R6, R10,15 REM'D. GDT ADDED TO DIM 225 NOTED MOVED FROM ZONE B10 TO G15 J.F. EN8865 28/10/08
G	MATERIAL, STANDARD AND COATING UPDATED DH EN9149 12/04/11
H	POSITION OF 257 WAS CHANGED FROM 85 TO 75 IN D7 POSITION OF SECTION D-D WAS CHANGED. POSITION OF R31 IN E4 WAS CHANGED FROM 47.5 TO 59.5 GA EN9267 30/04/2012
I	DIM 90.0-92.0 IN A10 WAS 88.0-90.0 G.A EN9506 07/01/14
H	


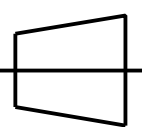


NOTES:
UNLESS OTHERWISE STATED
1° - 2 DRAFT ANGLE
MANUFACTURED TO FIE LTD
STANDARD QCP SECTION W1327.

MATERIAL: EN-GJS-450-10
ALTERNATIVE MATERIAL: ISO 1083/JS/450-10/S
STANDARD: BS EN 1563:1997
ALTERNATIVE STANDARD: ISO 1083:2004

COATING:
E-COAT BLACK; E-COAT VOLVO STANDARD 121-0001 VERSION 3 07/2009
PAINTING Y600; PAINTING CLASS Y600-2

IF THE MANUFACTURE OF THIS PRODUCT CONTAINS ITEMS ON THE
GLOBAL AUTOMOTIVE DECLARABLE SUBSTANCE LIST (GADSL)
THEN THEY MUST BE DECLARED TO MHT EUROPE

Drafted	Scale	Checked	Date	 FONTAINE COPYRIGHT, ALL RIGHTS RESERVED FONTAINE INTERNATIONAL EUROPE Ltd.
A.H.	1 : 2		20/05/99	
Material			Weight	Title
SEE NOTES			17.65kg	MOUNTING BRACKET 257mm (FW)
ALL DIMENSIONS IN MM UNLESS OTHERWISE STATED				Comments
WHOLE MILLIMETRES ± 1.5				File Name \\DRAWINGS\59\59013\59013207
ONE PLACE DECIMALS ± 0.75				
TWO PLACE DECIMALS ± 0.25				
<F> FIT CRITICAL DIMENSION				
<S> SAFETY CRITICAL DIMENSION				
THIS DRAWING IS LOANED IN STRICT CONFIDENCE. IT REMAINS THE PROPERTY OF THE ISSUING COMPANY AND MUST NOT BE LENT, COPIED OR REPRODUCED WITHOUT THEIR PERMISSION.				
				Reference
				Part Number 59013207