



1. REMOVE ALL BURRS AND SHARP EDGES.
2. ALL MACHINED SURFACES TO BE COATED WITH A RUST INHIBITOR.
3. UNLESS OTHERWISE SPECIFIED:
ALL MACHINED SURFACES TO BE RA 125 MAX.
4. PAINT OUTSIDE SURFACES AND HOLES WITH BLACK NITRYL BASE PAINT.
5. PAINT THICKNESS TO BE .0010-.0030.
6. MAXIMUM OF 10% RED RUST AFTER 48 HOURS OF SALT SPRAY TESTING PER ASTM B117.
7. NO PAINT ALLOWED ON SURFACE OF Ø6.3052/6.2992.
8. PAINT IS ACCEPTABLE, BUT NOT REQUIRED ON OTHER INSIDE SURFACES.

SHEET 1 OF 1		<<C> DENOTES KEY CHARACTERISTIC PER SCHAFER ENGINEERING SPECIFICATION FES-001		DO NOT SCALE DRAWING		GEOMETRIC DIMENSIONING & TOLERANCING PER ANSI Y14.5M		 DIMS ARE IN INCHES DIMS IN () ARE MM		UNLESS OTHERWISE SPECIFIED		2 PLACE DECIMALS ±.030 3 PLACE DECIMALS ±.010 ANGLES ±5°	
REFERENCES		MATERIAL				NAME		DATE		DESCRIPTION BRAKE DRUM			
012WA114 012WA133		----				DRAWN AMS		12/11/20					
						CHECKED JEH		12/11/20					
						APPROVED JEH		12/11/20					
SURFACE TREATMENT		HEAT TREATMENT						SCHAFER DRIVELINE, LLC FREDERICKTOWN, OHIO, USA		PART NO. 012WA143			

D MODEL 012		MAKE FROM 012WA113											
												REV --	

CHANGE ONLY IN PRO/E