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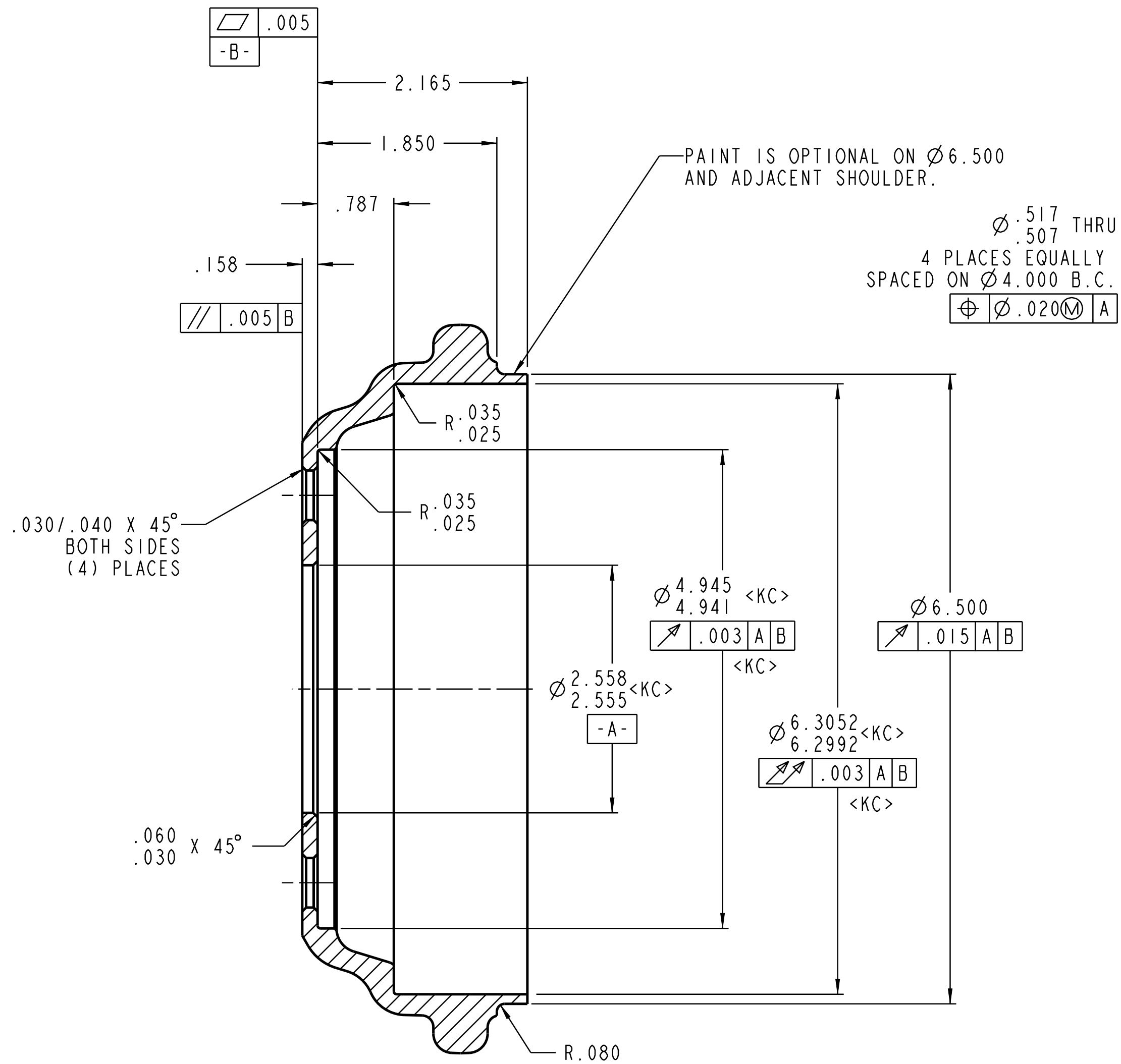
WORK ORDER	REV	REVISION DESCRIPTION	SHEET	ZONE	DATE	CHG BY	APP BY
S13-145	--	RELEASED FOR PRODUCTION	--	--	12-17-2013	TWJ	SS
S16-101	A1	MOVED THICKNESS SPEC	--	B3	01/15/16	AMS	JEH
	A2	ADDED OPTIONAL PAINT NOTE	--	B3			
S16-108	B	WAS .0015 - .003 THICK	--	B3	02/02/16	AMS	JEH
S20-181	C	ADDED DATE OF MACHINING NOTE	--	B6	12/09/20	AMS	JEH

D

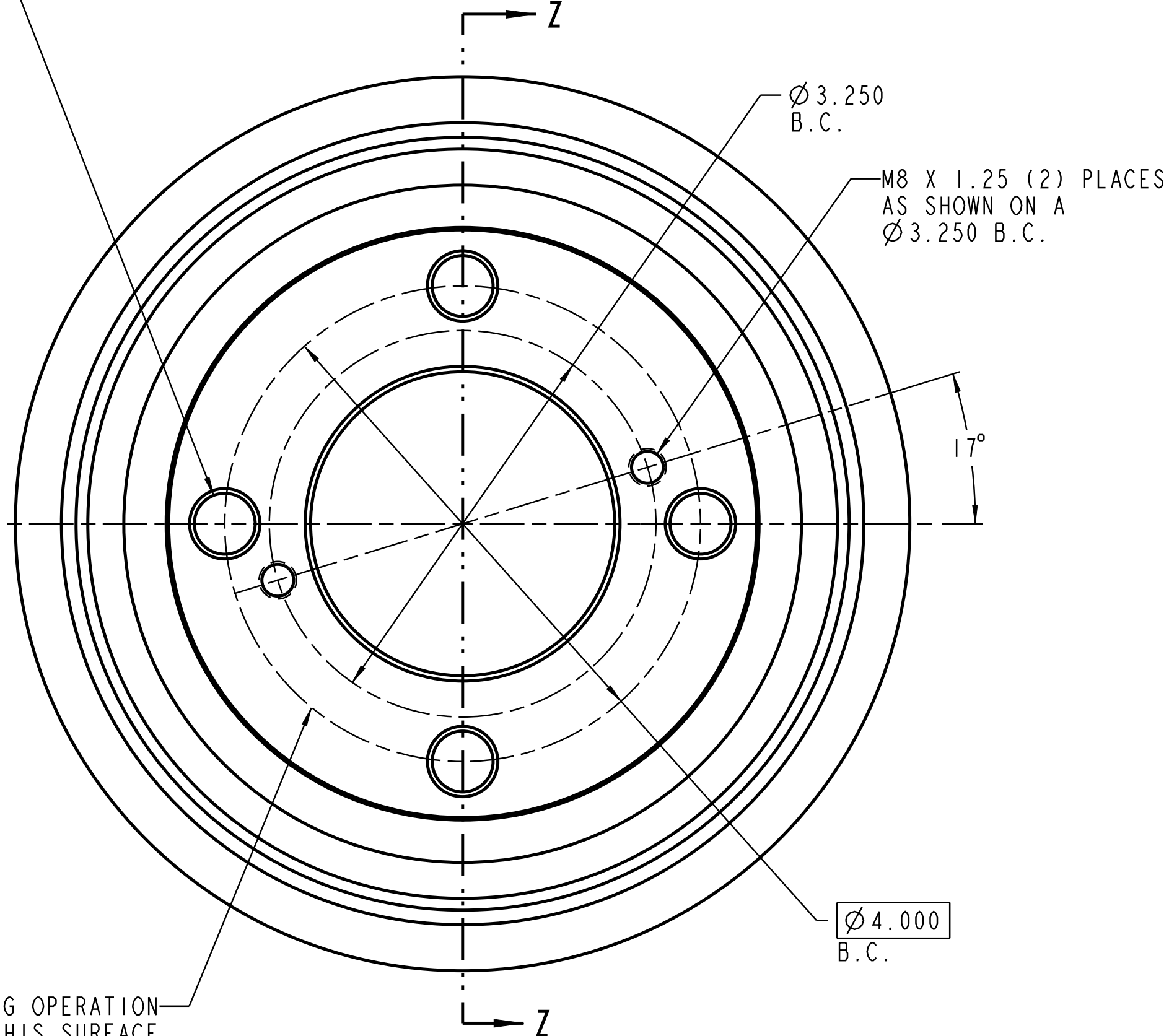
C

B

A



(C) DATE OF MACHINING OPERATION TO BE MARKED ON THIS SURFACE



NOTES:

REMOVE ALL BURRS AND SHARP EDGES.

ALL MACHINED SURFACES TO BE COATED WITH A RUST INHIBITOR.

UNLESS OTHERWISE SPECIFIED ALL MACHINED SURFACES TO BE RMS 125 MAX.

(A1) PAINT OUTSIDE SURFACES WITH EPOXY POLYESTER POWDER COATING - .002 - .003 THICK

(B) (A2) OPTIONAL PAINT IS BLACK NITRYL BASE PAINT-.0008-.0025 THICK

PAINTED SURFACES TO HAVE A MAXIMUM OF 10 PERCENT RED RUST AFTER 96 HOURS OF CONTINUOUS SALT SPRAY PER ASTM B117-97.

NO PAINT ALLOWED ON SURFACES OF 6.3052/6.2992, 4.945/4.941, 2.558/2.555 OR IN M8X1.25 HOLES.

PAINT IS ACCEPTABLE, BUT NOT REQUIRED ON OTHER INSIDE SURFACES.

PAINTED SURFACE MUST BE FLAT, NO DEFECTS.

<KC> DENOTES KEY CHARACTERISTIC PER SCHAFER ENGINEERING SPEC. 001.

SHEET	<KC> DENOTES KEY CHARACTERISTIC PER SCHAFER ENGINEERING SPECIFICATION FES-001	DO NOT SCALE DRAWING	GEOMETRIC DIMENSIONING & TOLERANCING PER ANSI Y14.5M	DIMS ARE IN INCHES DIMS IN [] ARE MM	UNLESS OTHERWISE SPECIFIED	2 PLACE DECIMALS ±.030 3 PLACE DECIMALS ±.010 ANGLES ±5°
1 OF 1						
REFERENCES	MATERIAL	NAME	DATE	DESCRIPTION		
012WA133	----	TWJ	12-17-2013			
		SS	12-17-2013			
		SS	12-17-2013			
SURFACE TREATMENT	HEAT TREATMENT					
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D	MODEL H-12	MAKE FROM 012WA132				

CHANGE ONLY IN PRO/E