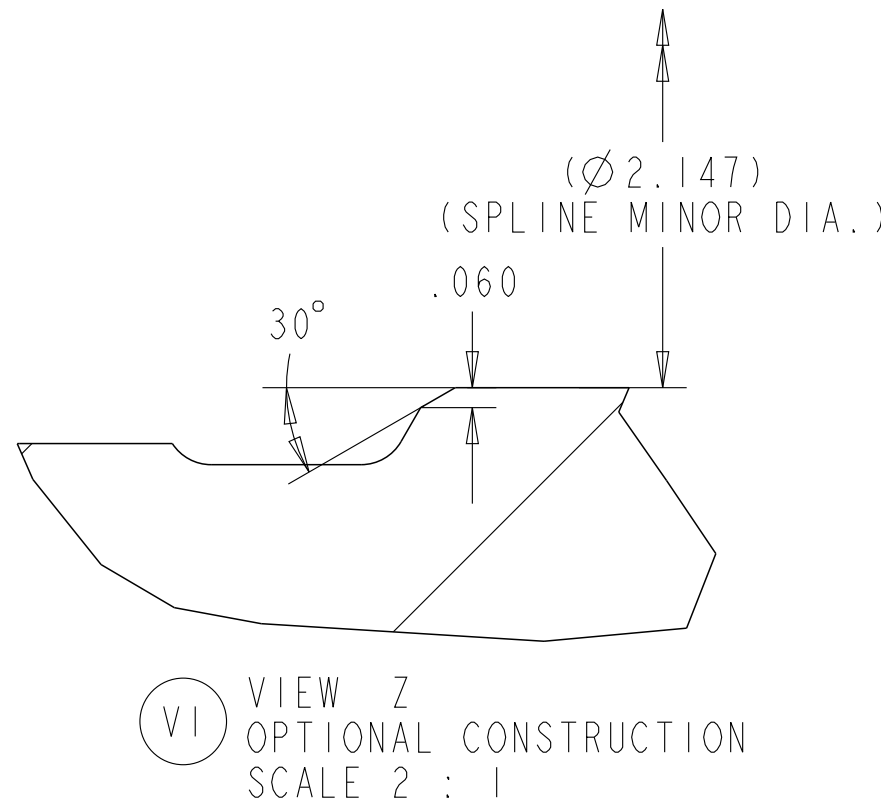
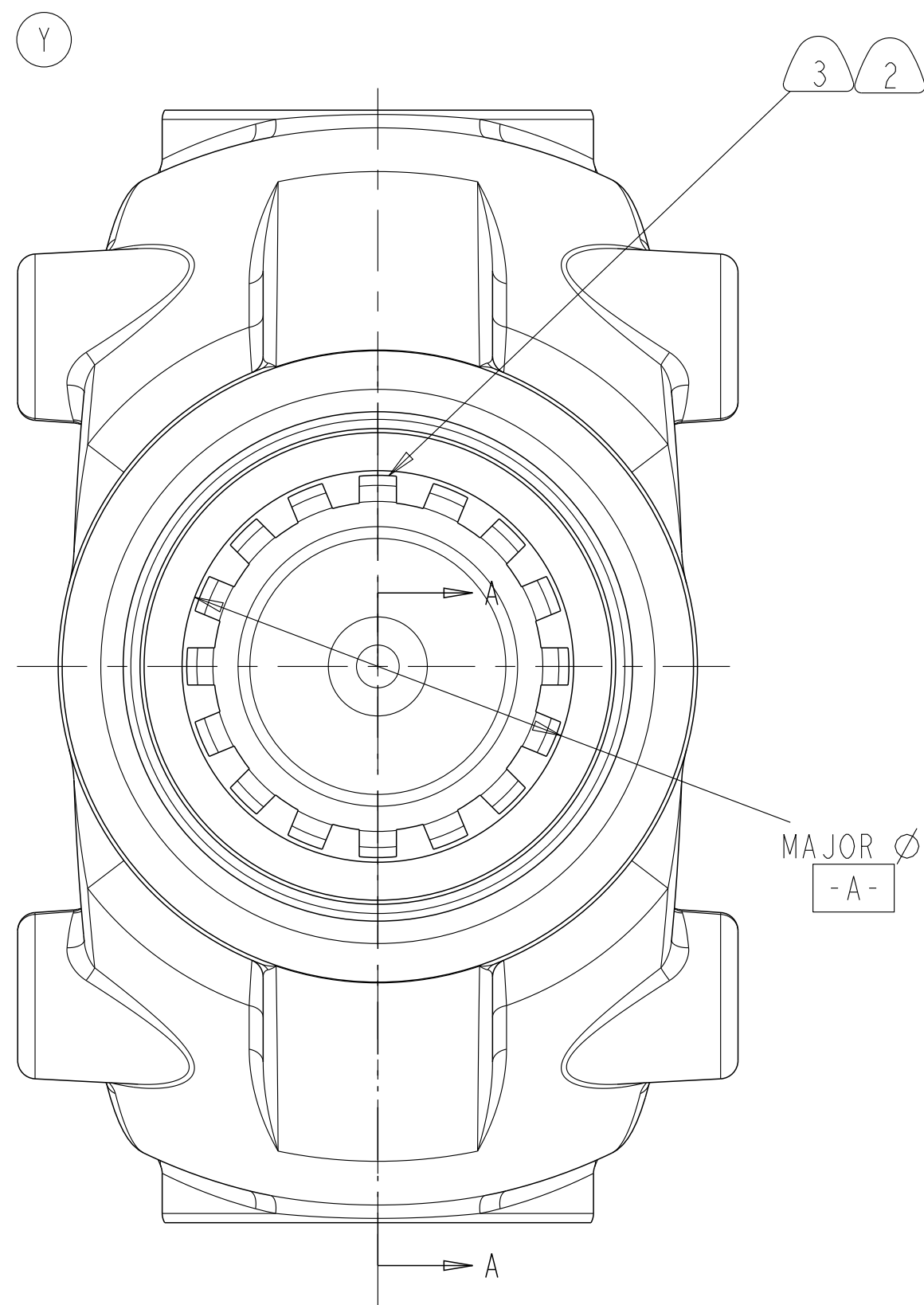
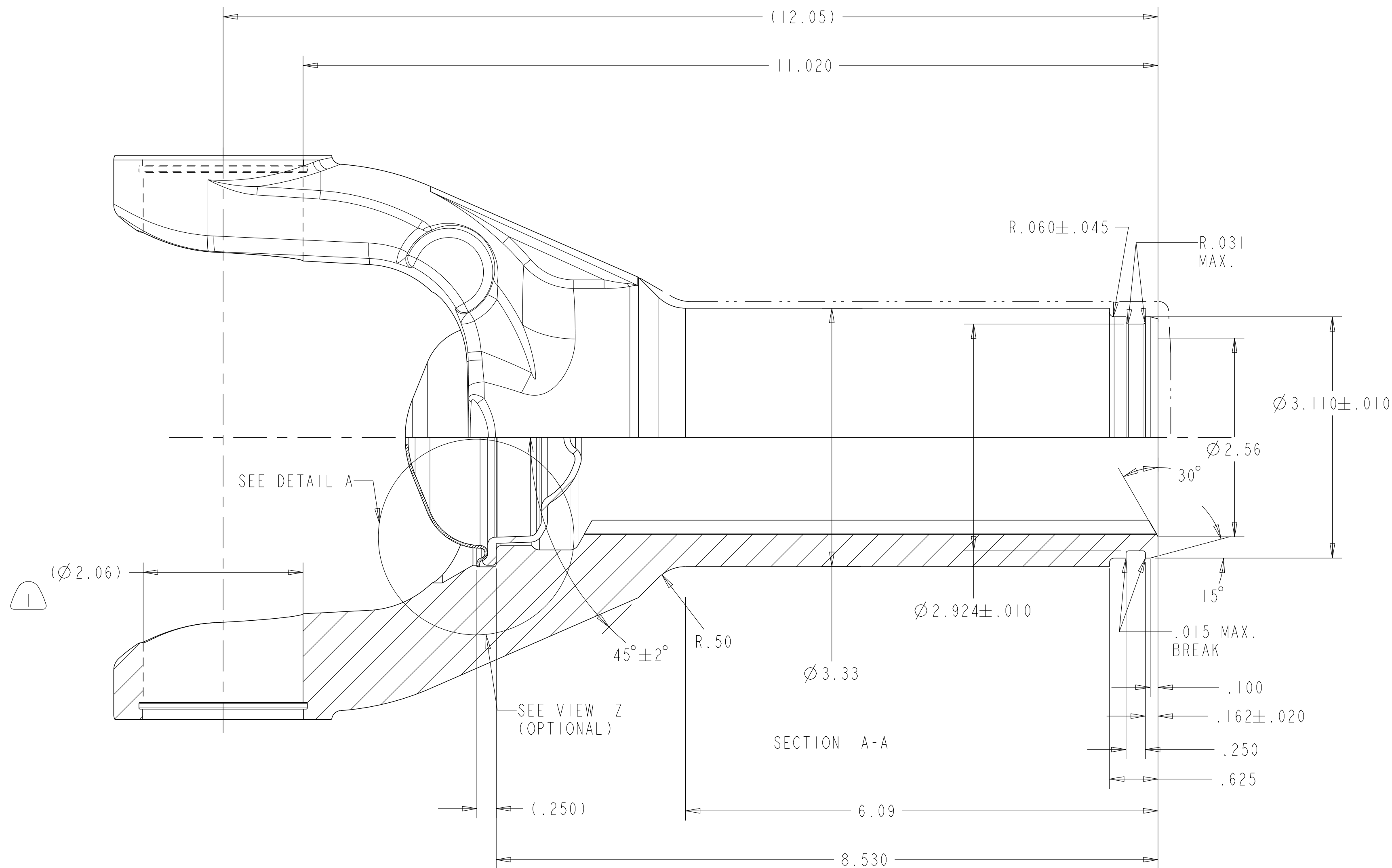


- NOTES:
- 1 STANDARD 20R EARWORK PER DWG. C-736
 - 2 FOR 2.50 - 16 SPLINE INFO. SEE DWG. C3631
 - 3 BROACH SPLINE IN POSITION SHOWN WITHIN 11/2°
 - 4 PRESS IN PLWE53-16 TO FULLY SEAT IN GROOVE WITH SEAL AS SHOWN. PLUG MUST WITHSTAND 1500 LBS. PUSH-OUT FORCE PER RSU-16-33. TEST TO BE DONE PRIOR TO 10 PSI PRESSURE TEST ON SEAL.
 - 5 SERUR52-4 SEAL.
 - 6. MAJOR CHARACTERISTIC.
 - 7. BALANCE PER RSU-B1-00.
 - 8 NON CLEAN-UP PERMISSIBLE ON THESE SURFACES.
 - 9 DIAPHRAGM MUST HOLD 10 PSI. OF PRESSURE

LAYOUT NO.		X-XXXXX	
SIM. PARTS		XXX	
INTERPRET DRAWING PER ENG. STDS.-DRAFTING MANUAL UNLESS OTHERWISE SPECIFIED; ALL DIMENSIONS IN INCHES. CASTING TOLERANCES PER STD Z-001-2 FORGING TOLERANCES + .06-.03 DRAFTS 7°±1° OTHERWISE TOLS.±.015 ON 3-PLACE DECIMALS ±.03 ON 2-PLACE DECIMALS ±1° ON ANGULAR DIMENSIONS ALL MACHINED INSIDE CORNERS .030 RADIUS. BREAK ALL SHARP EDGES. REMOVE ALL BURRS, FINS, FLASH & PROJECTIONS.		MATERIAL REMOVAL ALLOWANCE PER B-015.	
		OPTIONAL METHOD F1 = .03 F5 = .16 F2 = .06 F6 = .19 F3 = .09 F8 = .25 F4 = .12 F10 = .31	
REVISIONS			
V	REVISED AND REDRAWN AS SOLID MODEL I. ADDED OPTIONAL VIEW.	94086 28-Oct-04	D. K T. L
W	1) RAW MATERIAL IS NOW 20R157C, WAS 20R150C WHICH IS NOW OPTIONAL ALONG WITH 20R154C	96823 06-Dec-04	D. K PK
X	X1) CHANGED EDC TO 3720 X2) CHANGED PART NAME	104727 27-Sep-07	RH TL
Y	REMOVED PLUG HOLE AND RELATED DIMENSIONS	107484 28-Aug-08	DK FP
Z	SECTION A-A SCALE CHANGED DIMENSION ADDED	ECN-129103 09-28-15	TC TL
AA	FIX SECTION A-A VIEW	ECN-131113 02-19-16	TC TL



APPLY SPECIFIED MERITOR MARKINGS PER DRAFTING ENGINEERING STANDARDS D-004		THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY MERITOR AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF MERITOR.		MATERIAL SEE MAKE FROM		PROCESS		APPROVED		DRAWN BY D. K 16-Jun-04		CHECKED BY S. K 13-Aug-04		3RD ANGLE PROJECTION		DRAWING SIZE D		NAME YOKE-SLIP (X2)		ENG. DESC. CODE	
WEIGHT 21.984 LBS		INQUIRY NO.		C. R. / T. E. NO. APP. NO.		ORIGINAL FOR XXXXXX		SCALE 1.000		DESIGN CONTROL GROUP DRIVELINE-TROY		PART NO.		SHEET 1 / 1							