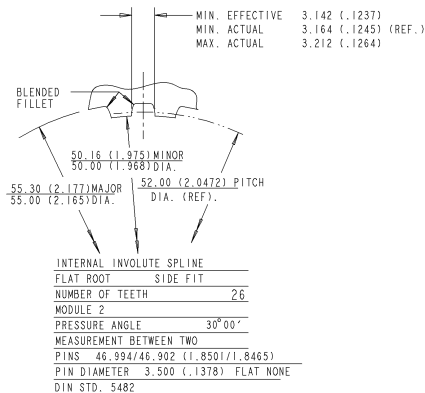


SCALE 1: 1

CIRCULAR TOOTH THICKNESS



1. DIMENSIONS IN PARENTHESIS ARE IN INCHES.
2. FOR ALL OTHER REQUIRED INFORMATION, SEE DIN 5482, MODULE 2

LAYOUT NO.		-
S.M. PARTS		C774
INTERPRET DRAWING FOR ENGINEERING STDS.-DRAFTING UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN MILLIMETERS CARTING TOLERANCES PER STD 2-001-2 FORMING TOLERANCES ±1.4 -0.8 DRAFTS "F.A." OTHERWISE TOL. ±0.4 ON 2-PLACE DECIMALS ±0.7 ON 1-PLACE DECIMALS ±0.7 ON ANGULAR DIMENSIONS ALL MACHINED INSIDE CORNERS 0.80 RADII BREAK ALL SHARP EDGES REMOVE ALL BURRS, FINE FLASH & PROJECTIONS		MATERIAL REMAIN ALLOWANCE PER D-DTS OPTIONAL METHOD F1 = 0.6 F5 = 4.8 F2 = 1.4 F6 = 4.8 F3 = 0.4 F8 = 4.4 F4 = 0.2 F10 = 8.0
REVISIONS		
A	RELEASE FOR RECORD PURPOSES	85133 14-Nov-02 BK TL
B	RELEASED FOR PRODUCTION	111805 02-Mar-10 MM FP

APPLY SPECIFIED MERITOR MARKINGS PER DRAFTING ENGINEERING STANDARDS D-004	THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY MERITOR AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF MERITOR.	MATERIAL	---					85133 111805	PART/DWG NO.	C775	0050
		PROCESS	---					RELEASE	NAME	LAYOUT, 2.17-26 SPLINE	ENG. DESC. CODE
		PROJ. ENG. MATERIAL SPECIAL		DRAWN BY	CHECKED BY	3RD ANGLE PROJECTION	DRAWING SIZE				
		XXXX		C. H. 30-Aug-00	P. K. 8-31-00		C			METRIC	
IN. TOOTH WEIGHT RHN/FIN		5.847 FGS	INQUIRY NO.	C.B./T.E. NO. APP. NO.	DLE1052-000	ORIGINAL FOR	155TYS35-2	SCALE	1.000	DESIGN CONTROL GROUP	DRIVELINE-TROY

DO NOT CHANGE MANUALLY

SOLID MODELING CENTER