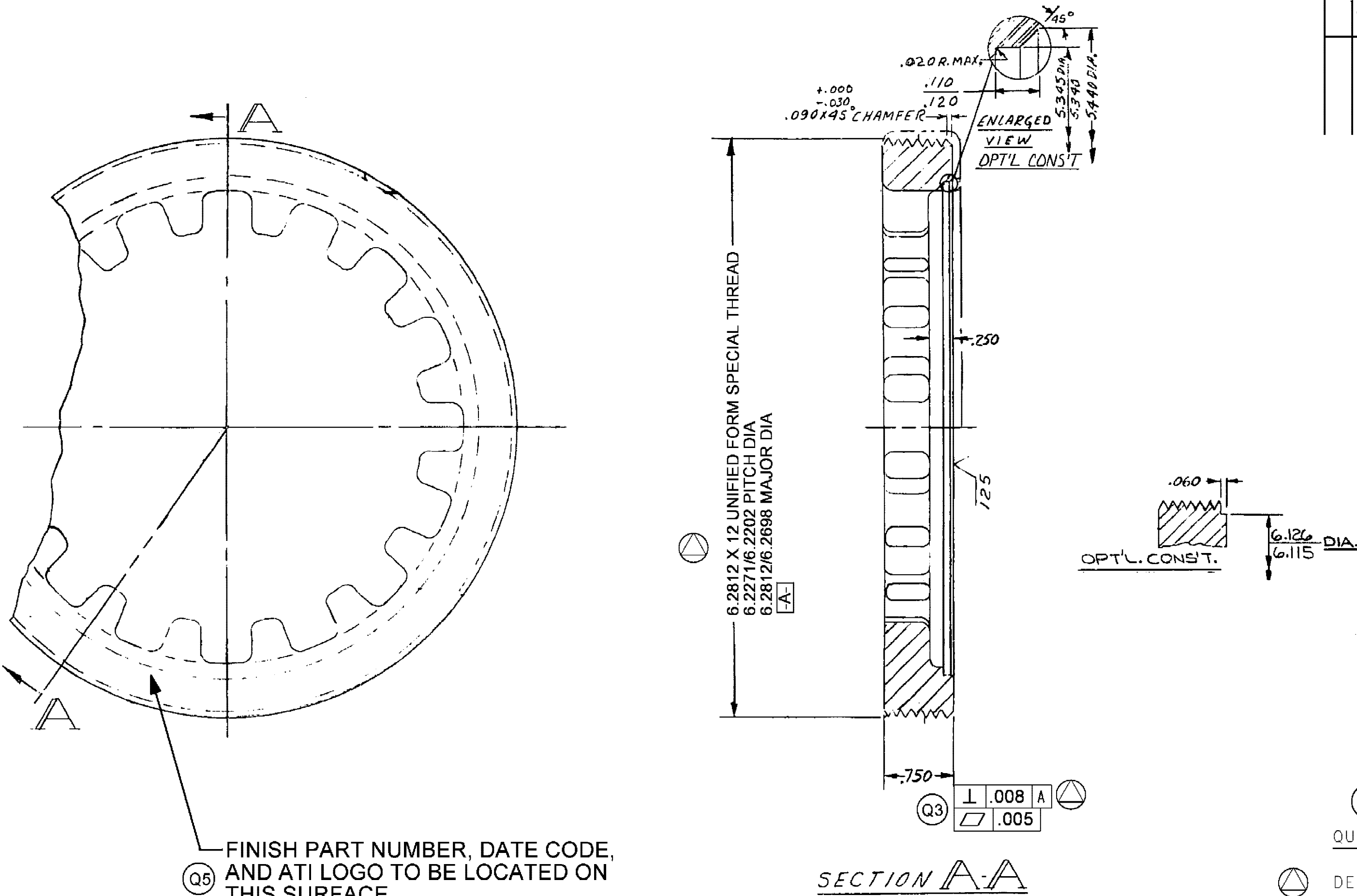


SIM. PARTS	
INTERPRET DWG. PER ENG STDS UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS IN INCHES. CASTING TOLERANCES PER STD FORGING TOLERANCES +.06 - .03; DRAFTS 7°±1° OTHERWISE TOLS ±.015 ON 3-PLACE DECIMALS ±.03 ON 2-PLACE DECIMALS ±1° ON ANGULAR DIMENSIONS ALL MACHINED INSIDE CORNERS .030 RADIUS. BREAK ALL SHARP EDGES. REMOVE ALL BURRS, FINS, FLASH & PROJECTIONS.	FINISH ALLOWANCE F1 = .03 F2 = .06 F3 = .09 F4 = .12 F5 = .16 F6 = .19 F8 = .25 F10 = .31

REVISIONS		
Q	2214-M-91 TRANSFERRED FROM DRAWING 2214-L-90 WITH THE FOLLOWING REVISIONS: 1-MAKE FROM WAS 2214-L-90 2-ADDED QCC NOTE AND SYMBOLS 3-REVISED GD&T REQUIREMENT 4-ADDED RUST PROTECTION NOTE 5-ADDED PART MARKING NOTE	108977 7-23-10 PL LE



Q2 QUALITY CONTROL CHARACTERISTICS

△ DENOTES MAJOR CHARACTERISTIC

Q4 RUST PROTECTION PER
SMF 219004

APPLY SPECIFIED AXLETECH MARKINGS PER ENGINEERING STANDARD 4-66897		THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY AXLETECH AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF AXLETECH		MATERIAL MAKE FROM 221401039B		PROCESS STA 02-521-C		APPROVED PROJ. ENG LUEBKERT MATERIAL SIEBER SPECIAL		DRAWN BY L.R.E. 7-12-10		CHECKED BY P.L. 7-12-10		3RD ANGLE PROJECTION		DRAWING SIZE C		PART/DWG NO. 2214-M-91		NAME RING - DIFF BEARING ADJUSTING - FINISH		ENG. DESC CODE	
1 2 3 4 IN. 10THS 10 20 30 40 50 60 70 80 90 100MM		WEIGHT RGH/FIN		INQUIRY NO.		C.R./T.E. NO. APP. NO.		OHP-0672-K0		ORIGINAL FOR SPR-570		SCALE 1:1		DESIGN CONTROL GROUP OFF HIGHWAY		PART NO.		AxleTech™ International		INCH			