

SPLINE – DETAILS

TYPE 1


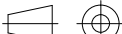
Notes:
Parts to be free from Burr,tool mark&Chattering mark
Type-1 (internal parallel spline)
Spline size-2X16


THIS SYMBOL REPRESENTS MAJOR CHARACTERISTICS


REVISION TABLE


SI NO	VARIANT	Rev
1	10 RLS32 1A	B


2	22.06.24	Tolerance Updated	NK
1	25.04.22	Dimension Updated	NK
0	24.07.19	New Release	NK


Revision Details				
<div> MADRAS ENGINEERING INDUSTRIES PVT LTD</div>	Customer MERITOR	Material Refer Casting Dwg		
	Dwg.No./Rev. Ref. Rev Table	DRAWN BY	NPJ	10.04.19
	Part.No./Rev. Ref. Rev Table	CHECKED BY	KSN	25.04.19
APPROVED BY		NK	25.04.19	
<div> Dimension are in mm Scale NTS</div>	SHEET 01of 01			
TITLE OP30-SPLINE BROACHING YOKE - SLIP		Stage Dwg No. 10RLS32 -30		

 CLAMP

 REST

 ORIENT

 LOCATE

 SPRING LOADED