



- Notes:
- 1. Tolerance unless otherwise specified $\triangle 2.2 A B-B(M)$
 - 2. Machining surface to be free from sharp edges

3	14.08.23	Tolerance Updated	NK
2	30.09.23	$\phi 15.30/15.10$ was $\phi 15^{+0.3}_0$ (due to ED coating)	LN
1	09.01.23	Updated description as per process flow	RR
0	25.11.21	New Release	DPK

Revision Details				
 MADRAS ENGINEERING INDUSTRIES PVT LTD	Customer VOLVO	Material Refer Casting Dwg		
	Dwg.No./Rev. 24130796/01	DRAWN BY	DPK	25.11.21
	Part.No./Rev. 24130793/P02	CHECKED BY	PSK	25.11.21
 Dimension are in mm Scale NTS		APPROVED BY	DBK	25.11.21
TITLE QR42/"Ó37o o "F tklpi "("F gdwtklpi LIFTING EYE		SHEET 01 of 01		
		Stage Dwg No. 24130793 - 20		

 CLAMP

 REST

 ORIENT

 LOCATE

 SPRING LOADED