



LAYOUT NO.		X-XXXXX	
SIM. PARTS		2214-Z-208/L-272	
INTERPRET DRAWING PER ENG. STDS.-DRAFTING MANUAL UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS IN MILLIMETERS. CASTING TOLERANCES PER STD Z-001-2 FORGING TOLERANCES +1.6-0.8 DRAFTS 7°±1° OTHERWISE TOLS.±0.40 ON 2-PLACE DECIMALS ±0.8 ON 1-PLACE DECIMALS ±1° ON ANGULAR DIMENSIONS ALL MACHINED INSIDE CORNERS 0.80 RADIUS. BREAK ALL SHARP EDGES. REMOVE ALL BURRS, FINS, FLASH & PROJECTIONS		MATERIAL REMOVAL ALLOWANCE PER B-015 OPTIONAL METHOD F1 = 0.8 F5 = 4.0 F2 = 1.6 F6 = 4.8 F3 = 2.4 F8 = 6.4 F4 = 3.2 F10 = 8.0	
REVISIONS			
C	TRANSFERRED 2214-G-1125 FROM 2214-F-1124 SHT. 1. REDRAWN AS SOLID MODEL WAS 2D CAD. UPDATED AND REVISED PER LATEST ENGINEERING DESIGN REQUIREMENTS.	91490 11-10-03	KBR
D	ADDED QCC DECAL.	92414 01-15-04	KBR
E	E1-WAS M154.6 X 2.0-7g6g THD., E2-ADDED DIMENSION.	102527 1-12-07	JGW
F	FIXED "E" REVISION IDENTIFICATION SYMBOL TYPO ERRORS 1. ADDED RUST PROTECTION NOTE 2. ADDED PART MARKING NOTE 3. PERPENDICULARITY WAS RUNOUT	108977 7-23-10	PL LE

QUALITY CONTROL CHARACTERISTICS
⊕ DENOTES MAJOR CHARACTERISTIC

F1 RUST PROTECTION PER
SMF 219004

SHT. NO. 1 OF 2

APPLY SPECIFIED AXLETECH MARKINGS PER ENGINEERING STANDARD 4-66897.		THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY AXLETECH AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF AXLETECH.		MATERIAL SEE MAKE FROM		2214-F-1124		ER8125581		PART/DWG NO. 2214-G-1125	
PROCESS STA 02-521-C		APPROVED MS		DRAWN BY KBR 04-Apr-01		CHECKED BY KBR 11-05-03		3RD ANGLE PROJECTION		DRAWING SIZE D	
WEIGHT RGH./FIN.		0.768 KGS		C.R./T.E. NO. APP. NO.		PNS-2172, PNS-2173		ORIGINAL FOR RS-160		SCALE 1:1	
DESIGN CONTROL GROUP OFF HIGHWAY		PART NO.		AxleTech™ International		METRIC		SHEET 1 / 1			