				_
TEM #	PART NAME	PART NUMBER	QTY	
-	YOKE-ASSY	25RLS48-8Al		
	YOKE-SLIP	25RLS48-8A		C
2	SEAL-DUST	SERUR40-21		
3	DEFLECTOR	DEFR61-I		B

NOTES

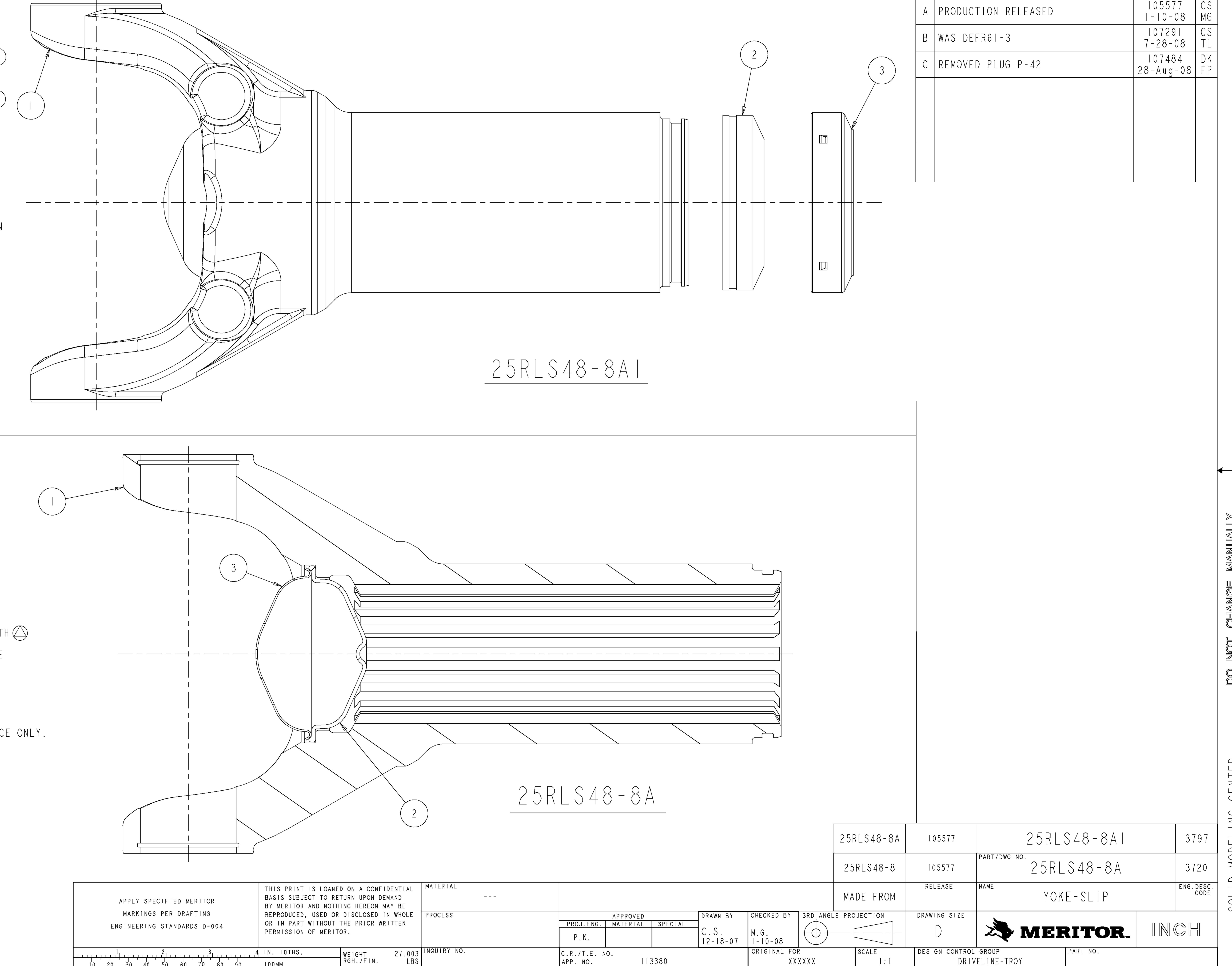
- I. ASSEMBLY INCLUDES 85 ± 5 GRAMS OF O-634B GREASE IN PACKETS
- 2. DEC66 SLIP YOKE INSTALLATION INSTRUCTION SHEET TO BE PROVIDED BY FLORENCE
- 3. DO NOT ASSEMBLE SERUR40-21 AND DEFR61-1 TO SLIP YOKE UNTIL FINAL ASSEMBLY
- 4. FLORENCE TO PURCHASE ALL COMPONENTS SEPERATELY.

TEM #	PART NAME	PART NUMBER	QTY
_	YOKE-SLIP	25RLS48-8A	
	YOKE-SLIP	25RLS48-8	
2	SEAL	SERUR57-I	
3	PLUG-EXPANSION	PLWE57-2	

NOTES:

I. PRESS IN PLWE57-2 TO FULLY SEAT IN GROOVE WITH SEAL AS SHOWN. PLUG MUST WITHSTAND 1500 LBS.
PUSH-OUT FORCE PER RSU-16-33. TEST TO BE DONE PRIOR TO 10 PSI PRESSURE TEST ON SEAL.

- 2. DIAPHRAGM MUST HOLD 10 PSI OF PRESSURE
- 3. MAJOR CHARACTERISTIC
- 4. WEIGHT NOTED IN TITLE BLOCK IS FOR REFERENCE ONLY.



25RLS48-1A

REVISIONS