

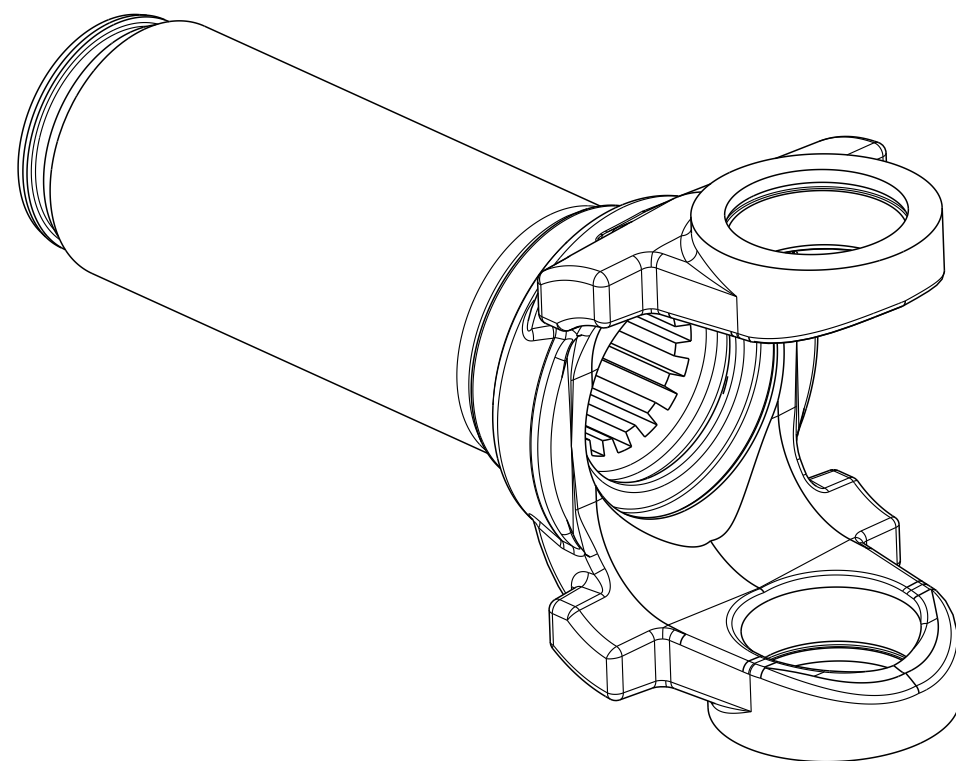
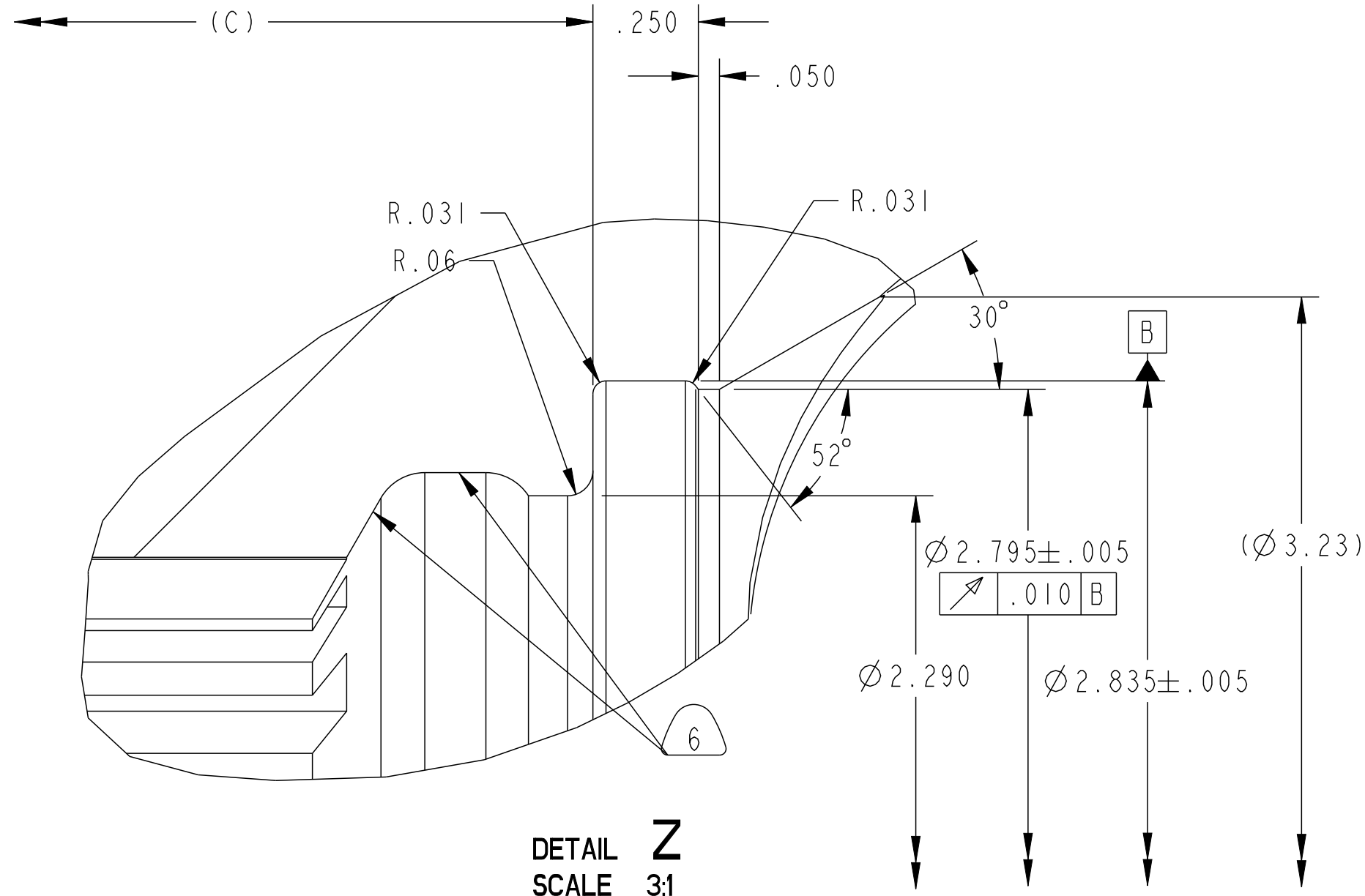
Revision: C.7
STATE: Engineering Released

EXPORT_CONTROL: HARD_WARE=EAR - EAR99,EXPORT_CONTROL=EAR - EAR99

16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

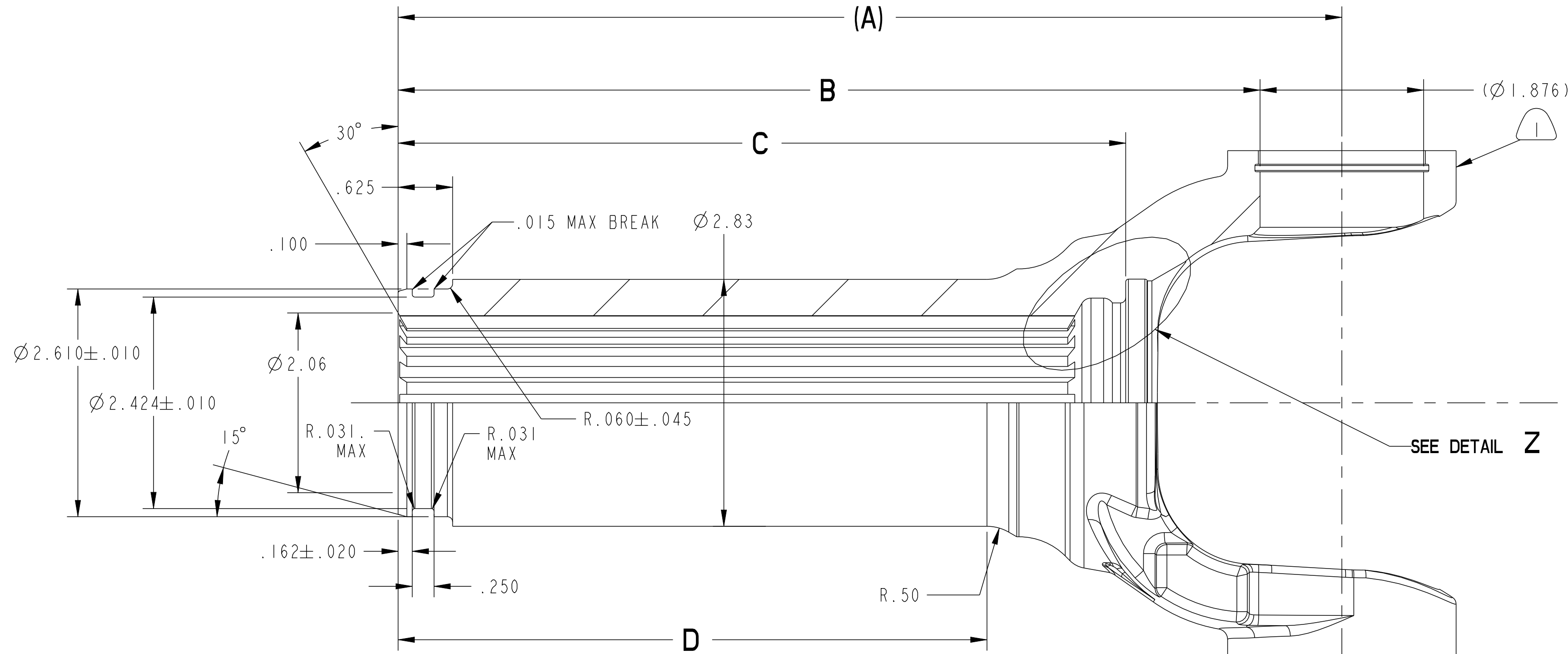
NOTES:

- 1 STANDARD RPL10 EARWORK PER DWG. C832
- 2 FOR 2 - 16 SPLINE INFO. SEE DWG. C3551
- 3 BROACH SPLINE IN POSITION SHOWN WITHIN 11/2°
4. 1 MAJOR CHARACTERISTIC.
5. BALANCE PER RSU-B1-00.
- 6 NON CLEAN-UP PERMISSIBLE ON THESE SURFACES.

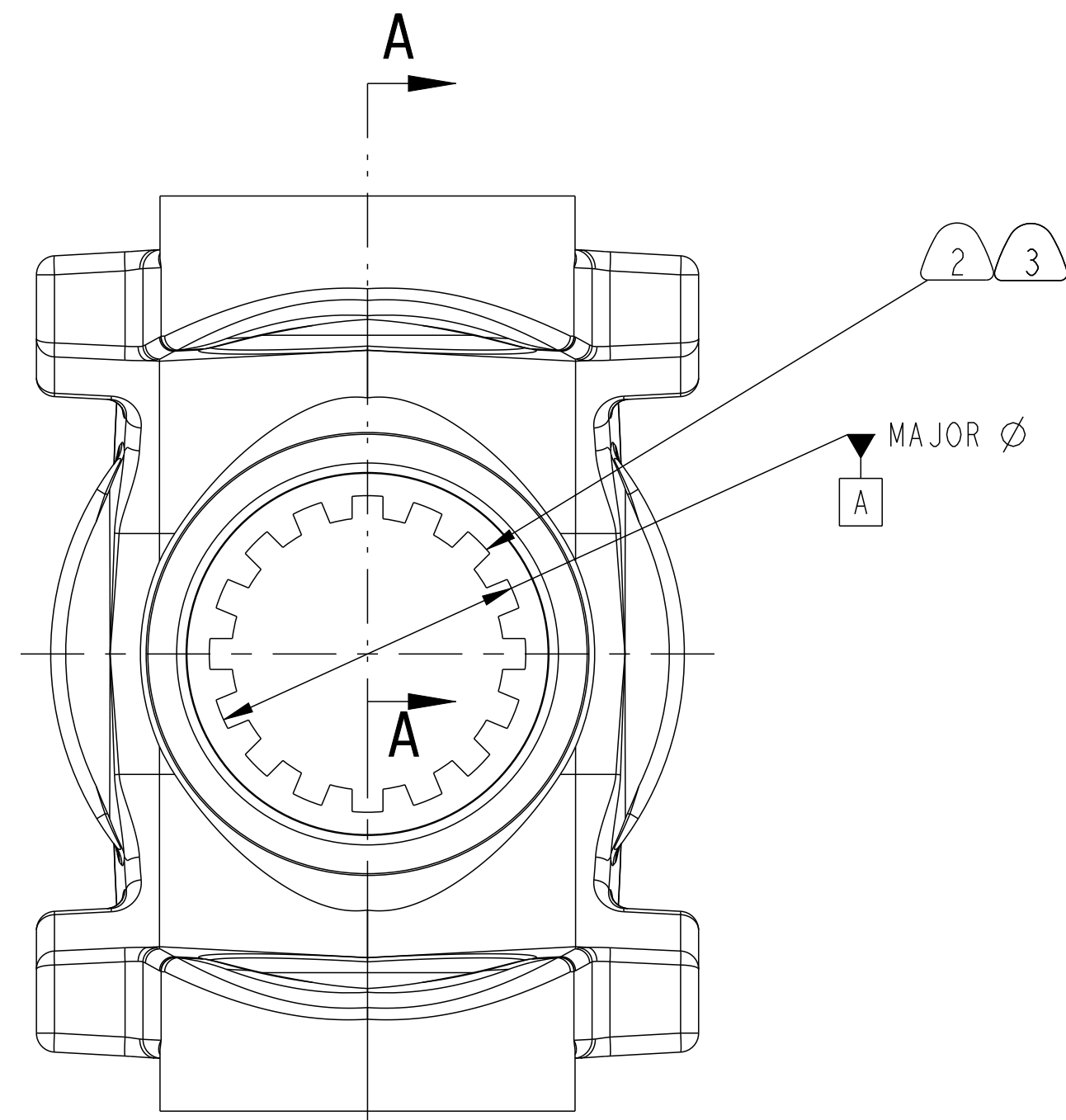


ISO VIEW
SCALE 1:2

LAYOUT NO.		---	
SIM.PARTS		16NLS32-47	
UNLESS OTHERWISE SPECIFIED			
INTERPRET DRAWING PER ASME Y14.5M-1994 ALL DIMENSIONS IN INCHES. ALL OTHER TOLERANCES: ±.015 ON 3-PLACE DECIMALS ±.03 ON 2-PLACE DECIMALS ±1° ON ANGULAR DIMENSIONS		ALL MACHINED SURFACE FINISHES ALL MACHINED INSIDE CORNERS .030 RADIUS. BREAK ALL SHARP EDGES. REMOVE ALL BURRS, FINS, FLASH & PROJECTIONS CASTING TOLERANCES PER STD ISO 8062-3. FORGING TOLERANCES +.06 -.03; DRAFTS 7°±1°	
REVISIONS			
A	RELEASED FOR PRODUCTION	148379 01-JUN-18	TL PVM
B	REVISED TO UPDATE LATEST CASTING MODEL CHANGES AND REFLECT EAR WORK UPDATES IN THE FINISH MODEL	164905 21-JAN-20	NHD TL
C	1)DIM "C" WAS 8.403 FOR 10RLS32-1 2)DIM "C" WAS 8.983 FOR 10RLS32-2	174013 15-DEC-20	NHD SD



SECTION A-A



C2	10R151C	7.14	8.923	10.460	11.40	148379	10RLS32-2		03720
C1	10R150C	6.75	8.343	9.883	10.82	148379	PART/DWG NO.	10RLS32-1	03720
MAKE FROM		D	C	B	A	RELEASE	NAME	YOKE-SLIP	ENG. DESC. CODE
PROJECT ENGINEER		ANTHONY LENTINI		3RD ANGLE PROJECTION		DRAWING SIZE	D		
DRAWN BY		MANIKANTA VARMA		CHECKED BY		ALESSIA COLETTA		MERITOR	
SCALE		1:1		CHANGE REQUEST #		CR-136973		DRAWING	10RLS32-1 C.7
DESIGN CONTROL GROUP		DRIVELINE-TROY		MODEL		10RLS32-1 C.4		SHEET	1 OF 1

APPLY SPECIFIED MERITOR MARKINGS PER DRAFTING ENGINEERING STANDARDS D-004		THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY MERITOR AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF MERITOR.		MATERIAL	SEE MAKE FROM		PROCESS	---	
WEIGHT		12.211 LBS		ORIGINAL FOR		RPL10		SCALE	
100MM		1 IN. 10THS.		100MM		1 IN. 10THS.		100MM	

DO NOT CHANGE MANUALLY