



Ⓐ QUALITY CONTROL CHARACTERISTICS  
DENOTES MAJOR CHARACTERISTIC

Ⓐ BOSS SYMMETRICITY

Ⓐ SLOT SYMMETRICITY

Ⓐ OVERALL WIDTH SYMMETRICITY

GENERAL NOTES :

1) MACHINING ANGLE TOLERANCES UNLESS

OTHERWISE STATED:  $\pm 5^\circ$

2) ALL SMALL RADII NON-SPECIFIED TO BE  $3 \pm 1$ .

3) NON-SPECIFIED SURFACE ROUGHNESS:  $\sqrt{25}$

4) MACHINED SURFACE TO BE FREE FROM SHARP EDGES.

3	26.04.24	Tolerance Updated	NK
2	25.01.23	Tolerance added as per Quality request	NK
1	24.11.22	Drawing Updated	NK
0	01.11.22	New Release	NK

#### Revision Details

 MADRAS ENGINEERING INDUSTRIES PVT LTD  Dimension are in mm Scale NTS	Customer MERITOR	Material Refer Customer Dwg		
	Dwg.No./Rev. 1069372 / F	DRAWN BY	NPJ	31.11.22
	Part.No./Rev. 1069372 / F	CHECKED BY	KSR	31.11.22
		APPROVED BY	NK	01.11.22
SHEET 01 of 01				
TITLE OP10-MACHINING 1ST SETUP SHIFT YOKE,DIFF,LOCK		Stage Dwg No. 1069372 - 10		

