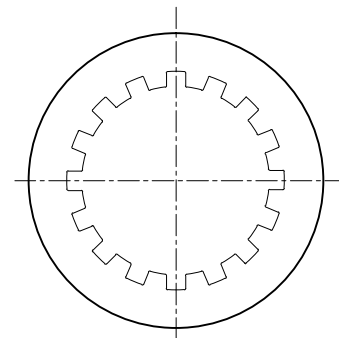
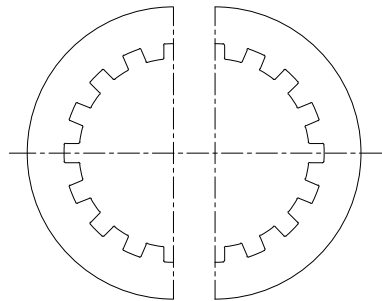
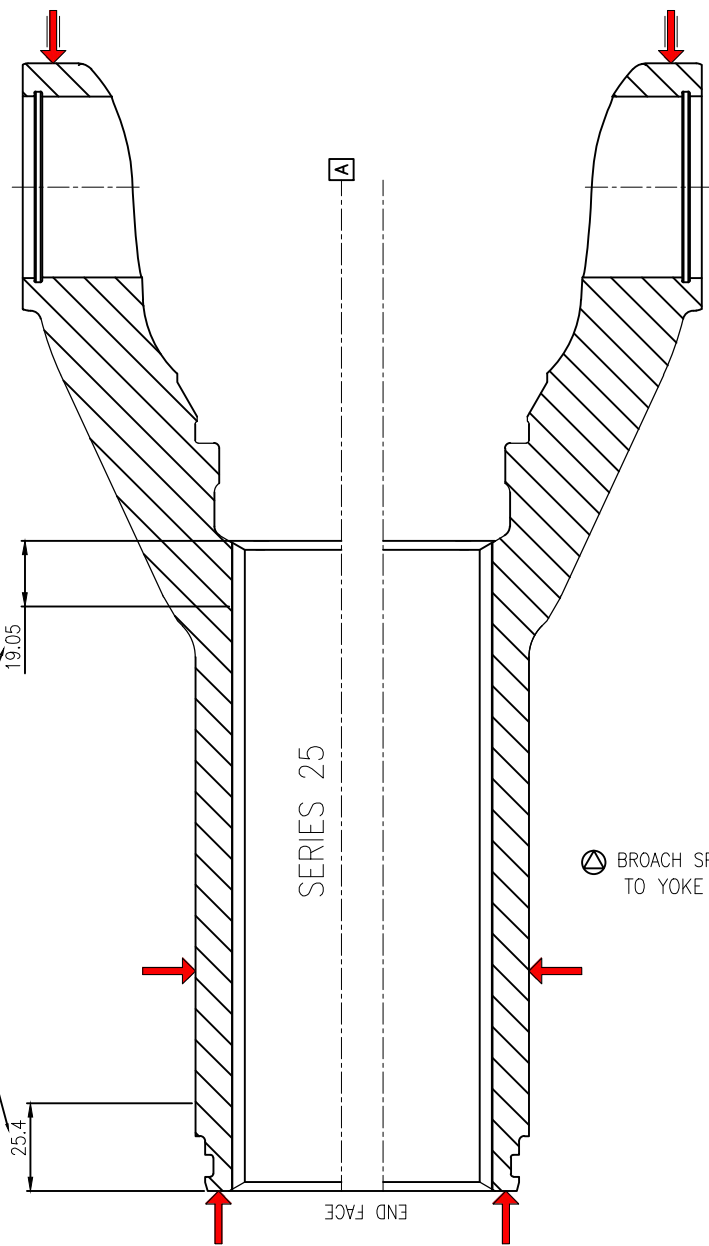


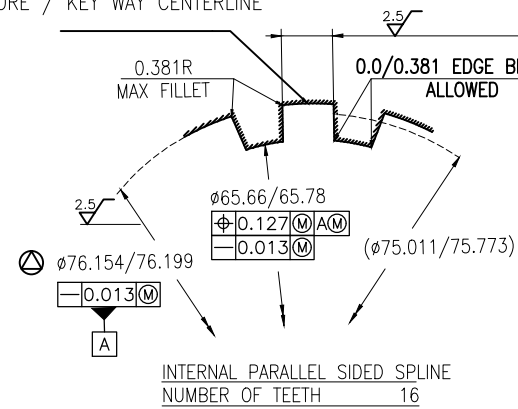
MAJOR DIA APPLICABLE 76.154/76.254 FOR THIS LENGTH ONLY



TYPE 1

SPLINE – DETAILS

⊙ BROACH SPLINE IN POSITION SHOWN WITHIN $\pm 0.80\text{mm}$ TO YOKE CROSS BORE / KEY WAY CENTERLINE



CHORDAL TOOTH SPACE WIDTH
MIN EFFECTIVE 7.391
MAX ACTUAL 7.465

Notes:

Parts to be free from Burr, tool mark & Chattering mark
Type-1 (internal parallel spline)
Spline size-3X16

⊙ THIS SYMBOL REPRESENTS MAJOR CHARACTERISTICS

REVISION TABLE

SI NO	VARIANT	Rev
1	25 RLS	1A H
2		8A C

2	29.05.24	Tolerance Updated	NK
1	25.04.22	Dimension Updated	NK
0	24.07.19	New Release	NK

Revision Details

 MADRAS ENGINEERING INDUSTRIES PVT LTD Dimension are in mm Scale NTS	Customer MERITOR	Material Refer Casting Dwg		
	Dwg.No./Rev. Ref. Rev Table	DRAWN BY NPJ	10.04.19	
	Part.No./Rev. Ref. Rev Table	CHECKED BY KSN	25.04.19	
TITLE OP30-SPLINE BROACHING YOKE - SLIP		APPROVED BY NK	25.04.19	
		SHEET 01 of 01		
		Stage Dwg No. 25RLS48 -30		

