OPTIONAL METHOD

INTERPRET DRAWING PER ENGINEERING STDS.-DRAFTING UNLESS OTHERWISE SPECIFIED:
ALL DIMENSIONS IN INCHES.
CASTING TOLERANCES PER STD Z-001-2.
FORGING TOLERANCES +.06 -.03; DRAFTS 7°±1°
OTHERWISE TOLS ±.015 ON 3-PLACE DECIMALS
±.03 ON 2-PLACE DECIMALS
±1° ON ANGULAR DIMENSIONS
ALL MACHINED INSIDE CORNERS .030 RADIUS.
BREAK ALL SHARP EDGES.
REMOVE ALL BURRS,FINS,FLASH & PROJECTIONS

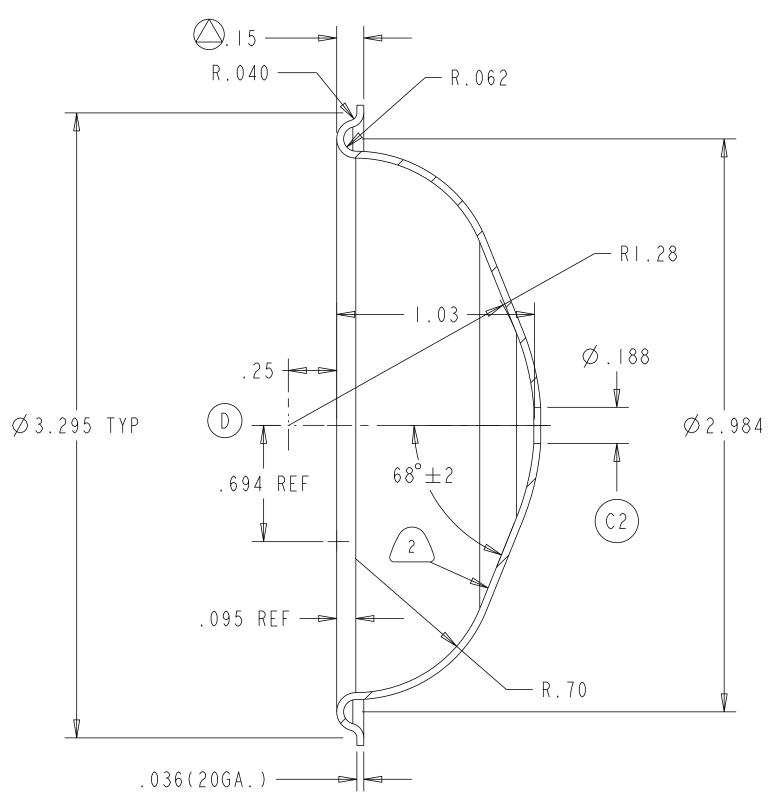
F1 = .03 F5 = .16 F2 = .06 F6 = .19 F3 = .09 F8 = .25 F4 = .12 F10 = .31

	REMOVE ALL DURKS, FINS, FLASH & PROJECTIONS				
	REVISIONS				
A	RELEASED PLWE53-16 FOR PRODUCTION	ER8144105 01-23-97	C R C H		
В	REVISED AND REDRAWN TO MERITOR SPECS	ECN-129103 09-28-15	T C		
C	1) TABLE NUMBER CORRECTION 2) ADDED DIMENSION.	ECN-130025 12-10-15	LC L		
D	ADD DIMENSION .25 AND .694 REF TO SECTION A-A	ECN-130150 12-16-15	T C		
E	ADDED B-20 AS OPTL MATL SPEC & UPDATED MATERIAL OPTIONS.	ECN-132739 05-10-16	CS:		

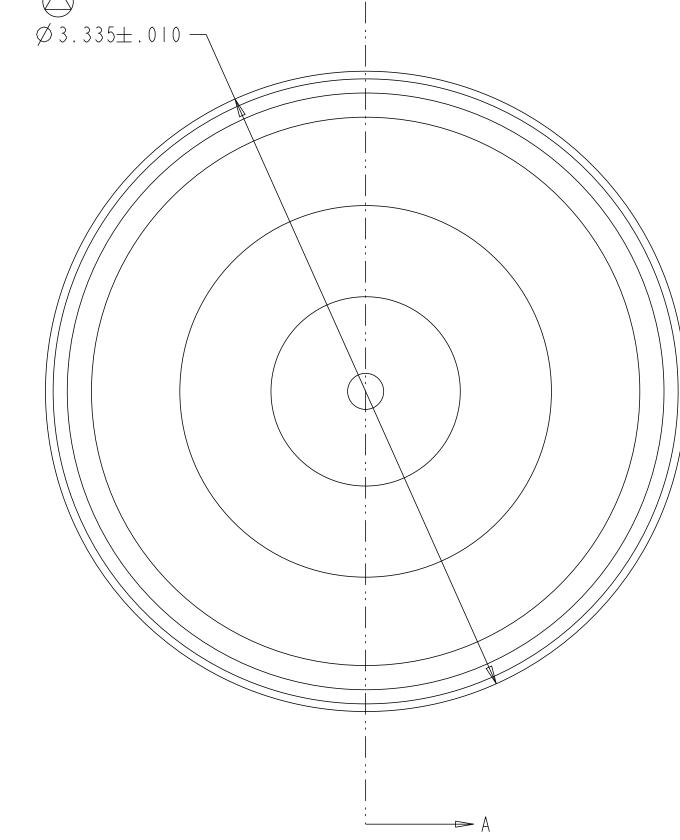
NOTE:

. MAJOR CHARACTERISTIC

MERITOR EMBLEM PER A.O. D-004. PART NO.
LATEST REV. LETTER VENDOR I.D. & HEAT CODE TO
APPEAR IN THIS AREA, MUST BE LEGIBLE.







(B2)	(B3)	E	B4 ER8144105 PART/DWG NO. PLWE53-16 CI 9063
APPLY SPECIFIED MERITOR	DI MERITOR AND NOTHING HEREON MAT BE	MATERIAL B-126 B-127, B-20 OPTL	RELEASE NAME PLUG-EXPANSION ENG. DESC. CODE
MARKINGS PER DRAFTING ENGINEERING STANDARDS D-004	REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF MERITOR.	PROCESS	PROJ. ENG. MATERIAL SPECIAL BY CHECKED BY P.B. II-13-96 II-23-96 SIZE CHECKED BY P.B. II-23-96 S
10 20 30 40 50 60	3 	0.173 INQUIRY NO. LBS	C.R./T.E. NO. DLE-0717-000 ORIGINAL FOR APP. NO. DLE-0717-001 ORIGINAL FOR 2:1 DRIVELINES

SOLID MODELING

CENTER