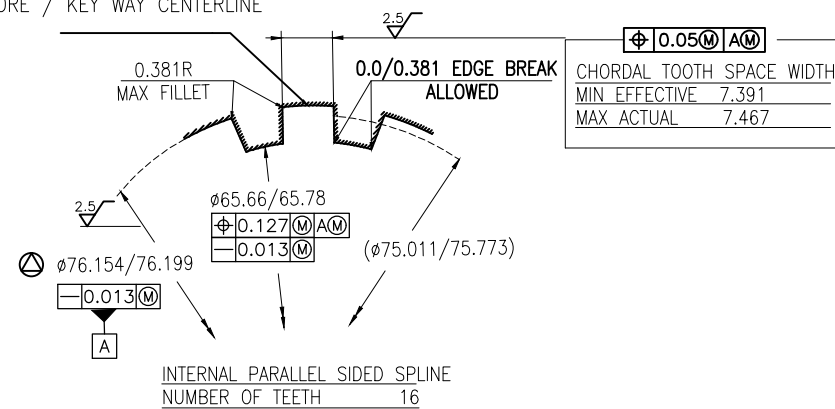


TYPE 1

SPLINE – DETAILS


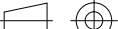
⊙ BROACH SPLINE IN POSITION SHOWN WITHIN $\pm 0.80\text{mm}$
TO YOKE CROSS BORE / KEY WAY CENTERLINE



Notes:

Parts to be free from Burr,tool mark&Chattering mark
Type-1 (internal parallel spline)
Spline size-3X16

 THIS SYMBOL REPRESENTS MAJOR CHARACTERISTICS

Revision Details				
 MADRAS ENGINEERING INDUSTRIES PVT LTD	Customer	Material		
	Dwg.No./Rev.	DRAWN BY	DPK	22.01.21
	Ref. Rev Table	CHECKED BY	NK	22.01.21
 Dimension are in mm Scale NTS	Part.No./Rev.	APPROVED BY	DBK	22.01.21
	Ref. Rev Table	SHEET 01 of 01		
TITLE		Stage Dwg No.		
OP30-SPLINE BROACHING		18NLS48 - 30		
YOKE - SLIP				

REVISION TABLE

SI NO	VARIANT		Re
1	18NLS48	28C	K
2		29C	K

