



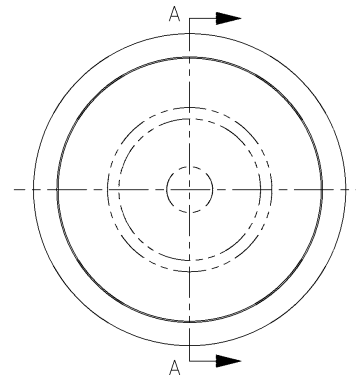
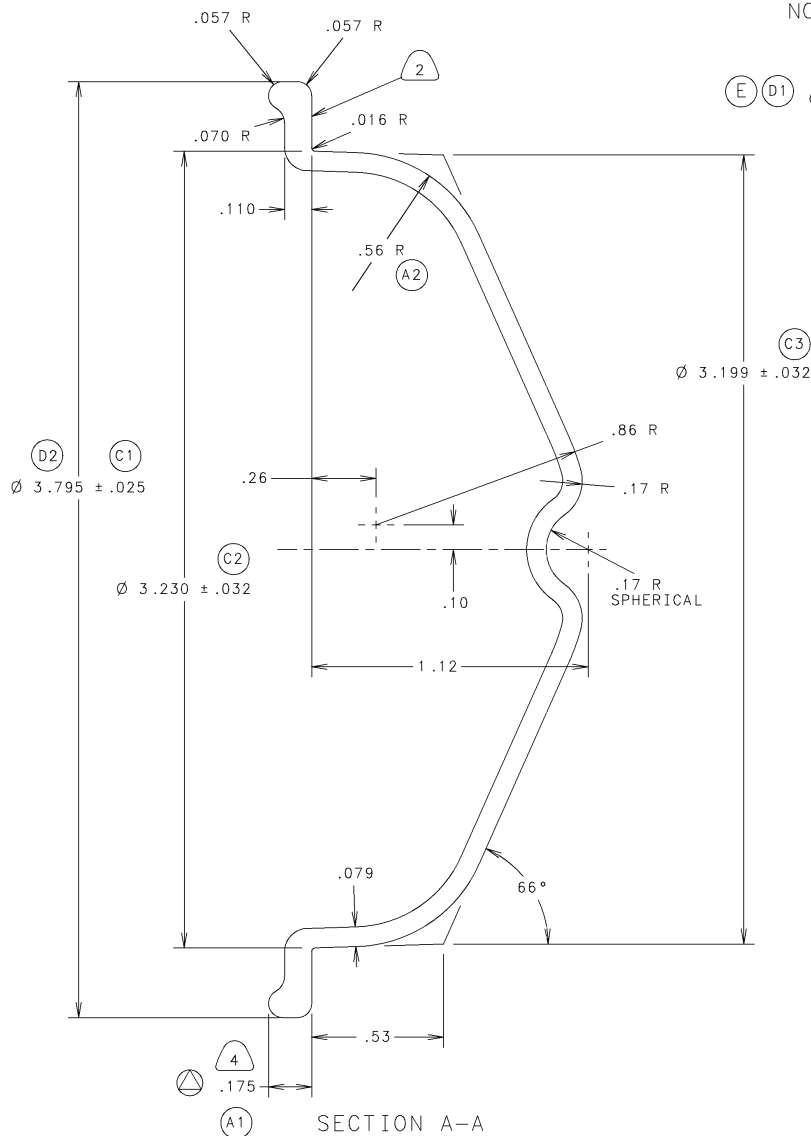


# NOTES :

1.  MAJOR CHARACTERISTIC
2.  MERITOR SYMBOL, PART NO., VENDOR I.D.  TO APPEAR ON THIS SURFACE.
3. .063 MAX. FLASH EXTENSION ALLOWED UNLESS OTHERWISE SPECIFIED.
4.  .032 MAX. FLASH EXTENSION ALLOWED IN THIS AREA.



SIM PARTS		LAYOUT NO.
INTERPRET DWG. PER AD ENG STDS DRW. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN INCHES CASTING TOLERANCES PER AD DRW STD Z-001-2 FORGING TOLERANCES ± .06 - .03; DRAFTS 7*1* OTHERWISE TOLS ± .015 ON 3-PLACE DECIMALS ± .03 ON 2-PLACE DECIMALS ± 1* ON ANGULAR DIMENSIONS ALL MACHINED INSIDE CORNERS .030 RADIUS. BREAK ALL BURRS, FINIS, FLASH & PROJECTIONS REMOVE ALL BURRS, FINIS, FLASH & PROJECTIONS		FINISH ALLOWANCE F1 = .03 F2 = .06 F3 = .09 F4 = .12 F5 = .16 F6 = .19 F8 = .25 F10 = .31
REVISIONS		
A	1) .175 WAS .149 2) .56 R. WAS .17 R.	1-6-97 CH
B	RELEASE FOR PRODUCTION	ER8138663 JE 1/13/97 PB
C	1,2,3) ADDED TOLERANCES	EC8161254 JE 2-14-97 KB
D	1) CHANGED NOTE, WAS "ROCKWELL LOGO" 2) REMOVED MAJOR CHARACTERISTIC SYMBOL	71644 GR 02-23-00 RB
E	WAS MERITOR LOGO	122692 RR 10-29-13 TL

DO NOT CHANGE MANUALLY

CAD CAM CENTER - TROY

APPLY SPECIFIED MERITOR MARKINGS PER A.O. ENGINEERING STANDARD D-004.		THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY MERITOR AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF MERITOR.		MATERIAL A.O. SPEC. J-216 PROCESS		APPROVED PROJ. ENG. MATERIAL SPECIAL		DRAWN BY J.E. 10-25-96 CHECKED BY P.B. 10-29-96		3RD ANGLE PROJECTION		PART/DWG NO. SERUR57-1 NAME SEAL 3639 ENG. DESC. CODE	
IN. 10THS 10 20 30 40 50 60 70 80 90 100MM		WEIGHT RGH/FIN		INQUIRY NO.		C.R./T.E. NO. APP. NO. DLE-0664-000/-001		ORIGINAL FOR 25RPL H.D.		SCALE 1:1		DESIGN CONTROL GROUP DRIVELINE	



**MERITOR.**

INCH