

SIM.PARTS INTERPRET DWG. PER ENG STDS
UNLESS OTHERWISE SPECIFIED:
ALL DIMENSIONS IN INCHES.
CASTING TOLERANCES PER STD
FORGING TOLERANCES +.06 -.03; DRAFTS 7°±1°
OTHERWISE TOLS ±.015 ON 3-PLACE DECIMALS FINISH ALLOWANCE F1 = .03 F2 = .06 F3 = .09 F4 = .12 F5 = .16 F6 = .19 F8 = .25 F10 = .31 ±.03 ON 2-PLACE DECIMALS ±1° ON ANGULAR DIMENSIONS
ALL MACHINED INSIDE CORNERS .030 RADIUS.
BREAK ALL SHARP EDGES.
REMOVE ALL BURRS, FINS, FLASH & PROJECTIONS. REVISIONS REVISED AND REDRAWN TO **CURRENT STANDARDS WITH** THE FOLLOWING REVISIONS: 108977 1. ADDED QCC NOTE AND SYMBOLS 7-23-10 LE 2. ADDED RUST PROTECTION NOTE 3. ADDED PART MARKING NOTE

4. ADDED GD&T

(AJ1)

QUALITY CONTROL CHARACTERISTICS

DENOTES MAJOR CHARACTERISTIC

AJ2) RUST PROTECTION PER SMF 219004

PART/DWG NO. 2214-W-49 MATERIAL RELEASE THIS PRINT IS LOANED ON A RING – DIFF ENG. DESC CODE MAKE FROM 2214-C-81 CONFIDENTIAL BASIS SUBJECT TO **BEARING ADJUSTING - FINISH** APPLY SPECIFIED AXLETECH RETURN UPON DEMAND BY AXLETECH AND NOTHING HEREON MAY BE 3RD ANGLE PROJECTION | DRAWING SIZE MARKINGS PER ENGINEERING PROCESS APPROVED DRAWN CHECKED REPRODUCED, USED OR DISCLOSED PROJ. ENG MATERIAL | SPECIAL INCHIN WHOLE OR IN PART WITHOUT STANDARD 4-66897 STA 02-521-C P.L. 6-25-10 L.R.E. THE PRIOR WRITTEN PERMISSION LUEBKERT | SIEBER 6-25-10 International OF AXLETECH - 1 2 3 4 IN. 10THS WEIGHT RGH/FIN INQUIRY NO. ORIGINAL FOR DESIGN CONTROL GROUP OHP-0672-K0 H-140 NONE **OFF HIGHWAY** 10 20 30 40 50 60 70 80 90 100мм

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