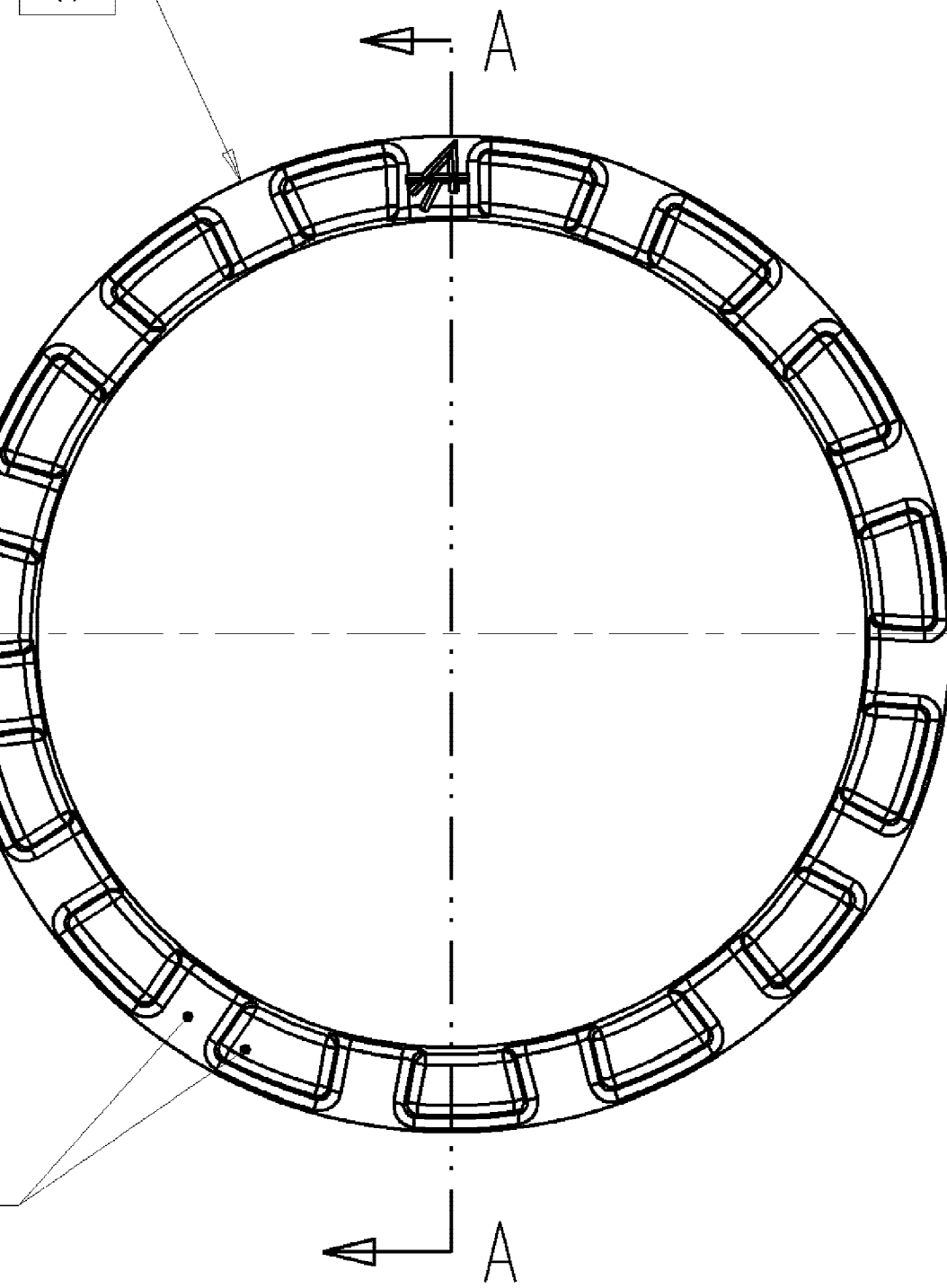
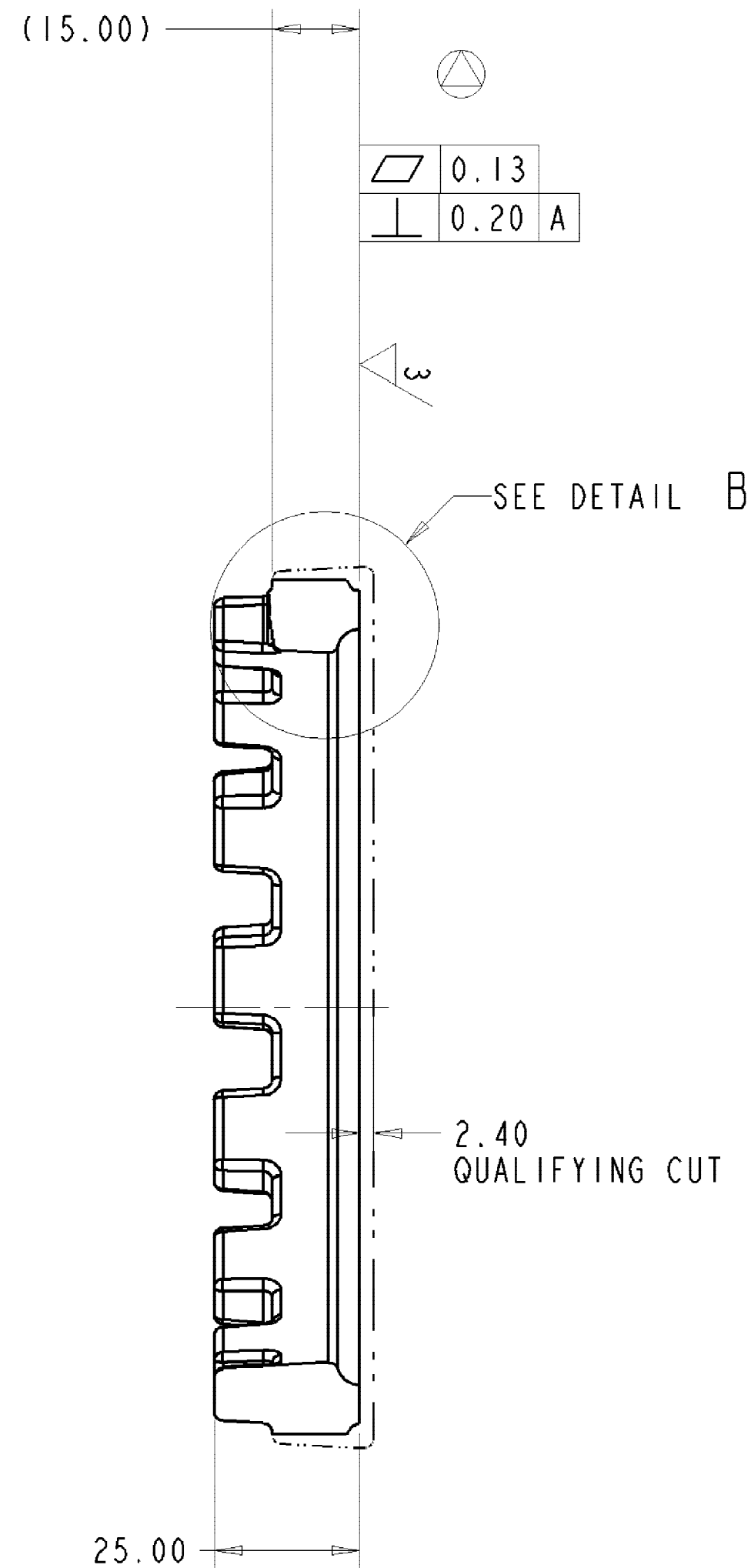


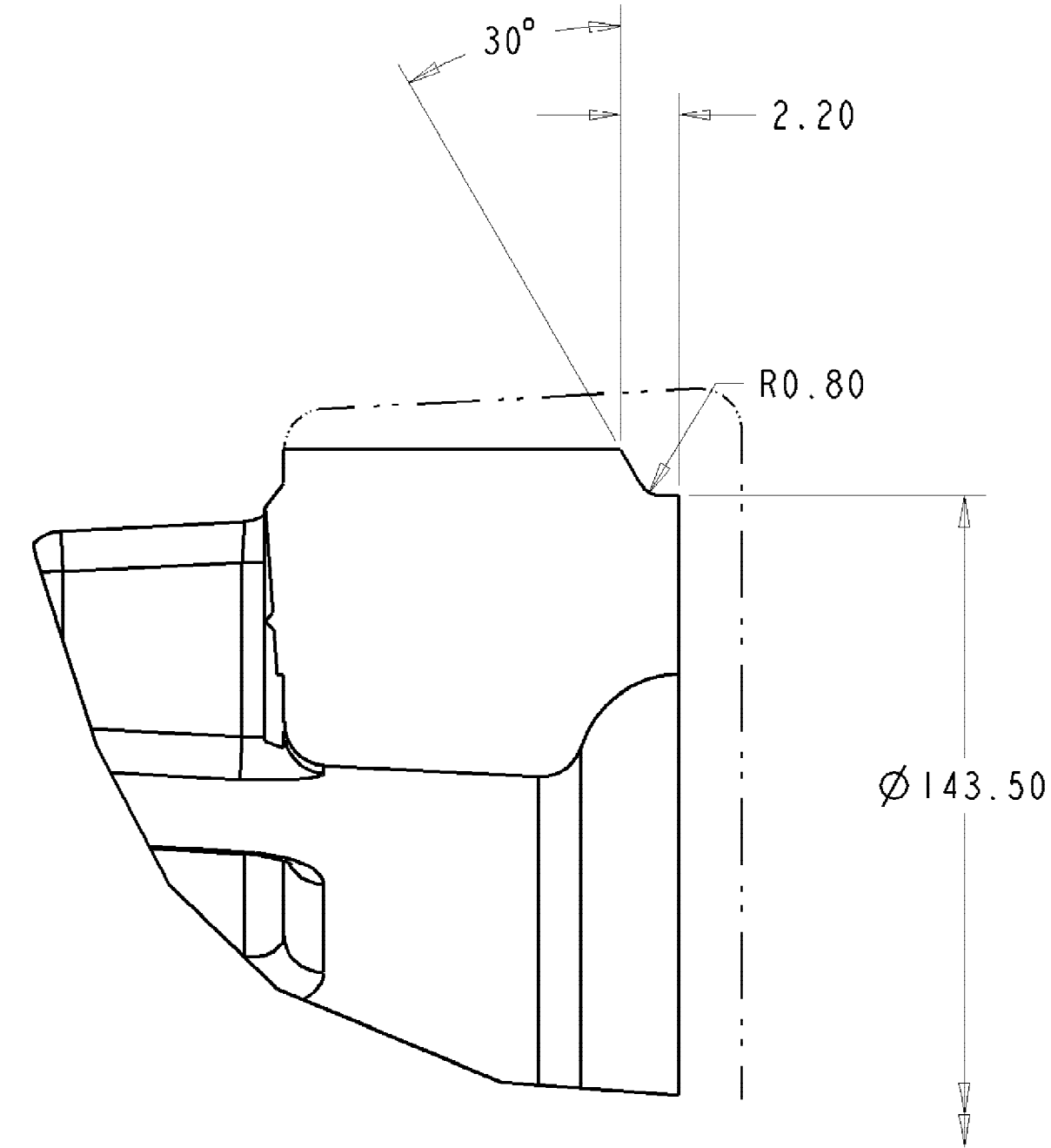
M147 X 2-7g6g THD  
MAJOR Ø 146.962  
146.682  
PITCH Ø 145.663  
145.427



AXLETECH PART NUMBER  
PER DWG 4-66897 SEC 3.5  
TO APPEAR ON LUGS  
OR BETWEEN LUGS



SECTION A-A



DETAIL B  
SCALE 4:1

LAYOUT NO.		2214-Z-208/L-272	
SIM. PARTS			
INTERPRET DRAWING PER ENG. STDS		FINISH ALLOWANCE	
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS IN MILLIMETERS. AXLETECH CASTING TOLERANCES STD 0401 FORGING TOLERANCES +1.6 -0.8; DRAFTS 7°±1° OTHERWISE TOLS ±1.5 ON 0-PLACE DECIMALS ±0.8 ON 1-PLACE DECIMALS ±0.40 ON 2-PLACE DECIMALS ±1° ON ANGULAR DIMENSIONS ALL MACHINED INSIDE CORNERS 0.80 RADIUS  BREAK ALL SHARP EDGES. REMOVE ALL BURRS, FINIS, FLASH & PROJECTIONS		F1 = 0.8 F2 = 1.6 F3 = 2.4 F4 = 3.2 F5 = 4.0 F6 = 4.8 F8 = 6.4 F10 = 8.0	
REVISIONS			
R	REDRAWN IN 3-D WITH NO GEOMETRY MODIFICATIONS. REVISION "O" NOT USED. R1-UPDATE PUST PROTECTION NOTE.	107844 12-13-11	TGL RAS

(R1) RUST PROTECTION PER:  
STA 02-600-A OR EQUIVALENT FOR OVERSEAS SHIPMENT  
STA 02-600-B OR EQUIVALENT FOR DOMESTIC SHIPMENT

QUALITY CONTROL CHARACTERISTICS

⊕ DENOTES MAJOR CHARACTERISTIC

APPLY SPECIFIED AXLETECH MARKINGS PER ENGINEERING STANDARD 4-66897.		THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY AXLETECH AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITOUT THE PRIOR WRITTEN PERMISSION OF AXLETECH.		MATERIAL SEE MAKE FROM		2214-X-1038		ER8125581		PART/DWG NO. 2214-Y-1039	
PROCESS STA 02-521-C		APPROVED		DRAWN BY KBR		CHECKED BY KBR		3RD ANGLE PROJECTION		DRAWING SIZE D	
WEIGHT 0.000 KGS		MS		04-APR-01		11-05-03		ORIGINAL FOR RS-145		SCALE 1:1	
INQUIRY NO.		C.R./T.E. NO. APP. NO. PNS-2172, PNS-2173		DESIGN CONTROL GROUP OFF HIGHWAY		PART NO.		SHEET 1 / 1		NAME RING -BRG ADJ, FIN	
AXLETECH INTERNATIONAL		METRIC		MAKE FROM		RELEASE		ENG. DESC. CODE		2214-Z-208/L-272	