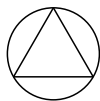


H
G
F
E
D
C
B
A

H
G
F
E
D
C
B
A

QUALITY CONTROL CHARACTERISTICS



DENOTES MAJOR CHARACTERISTIC



THREAD SIZE M171 x 2-6g



MATERIAL AND SOUNDNESS

NOTE:

1. RADII UNLESS OTHERWISE STATED $R2\pm1$

2. CASTING TOLERENCE UNLESS OTHERWISE STATED ISO 8062-CT-9

3. DRAFT ANGLE 5° MAX UNLESS OTHERWISE STATED.

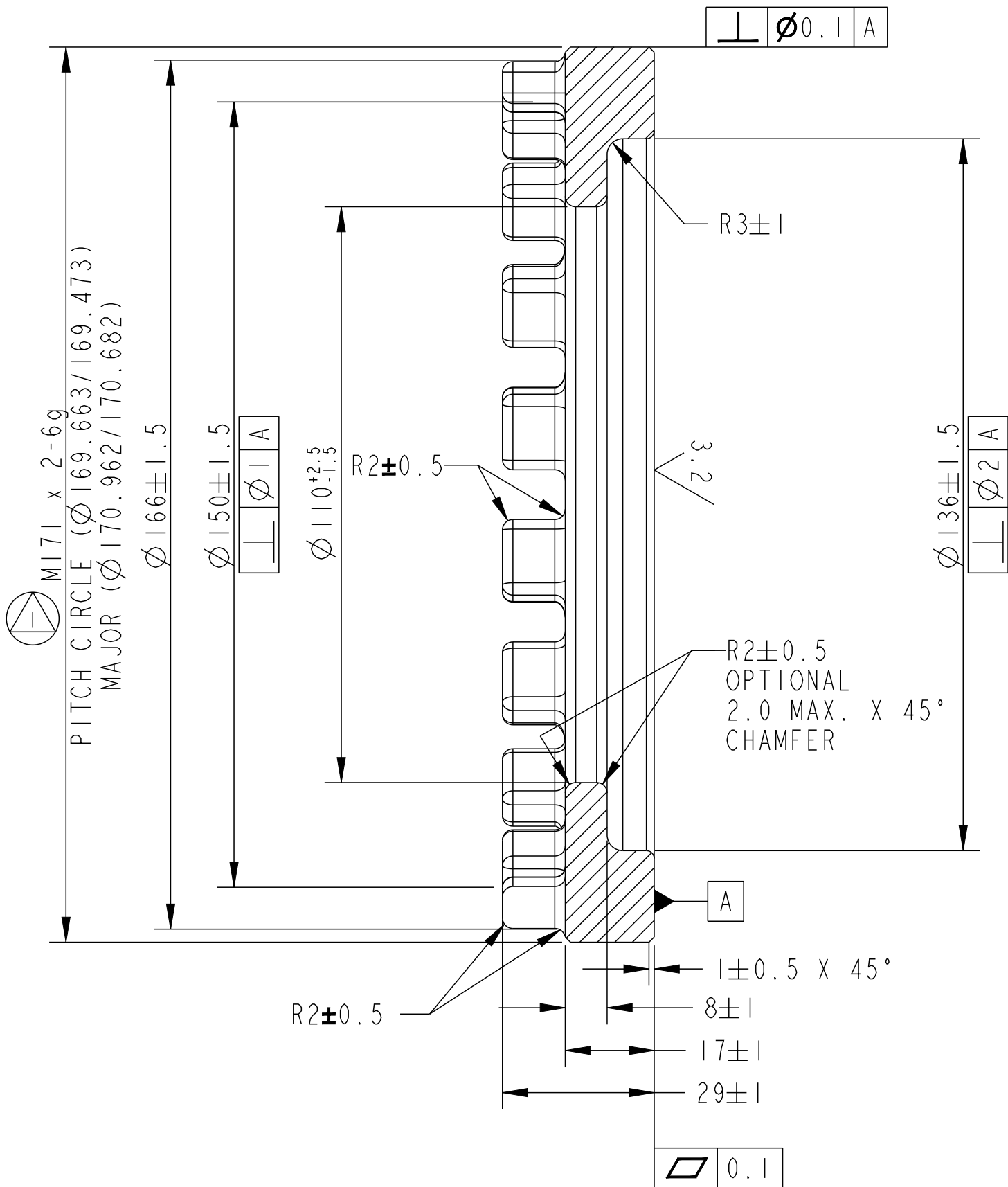
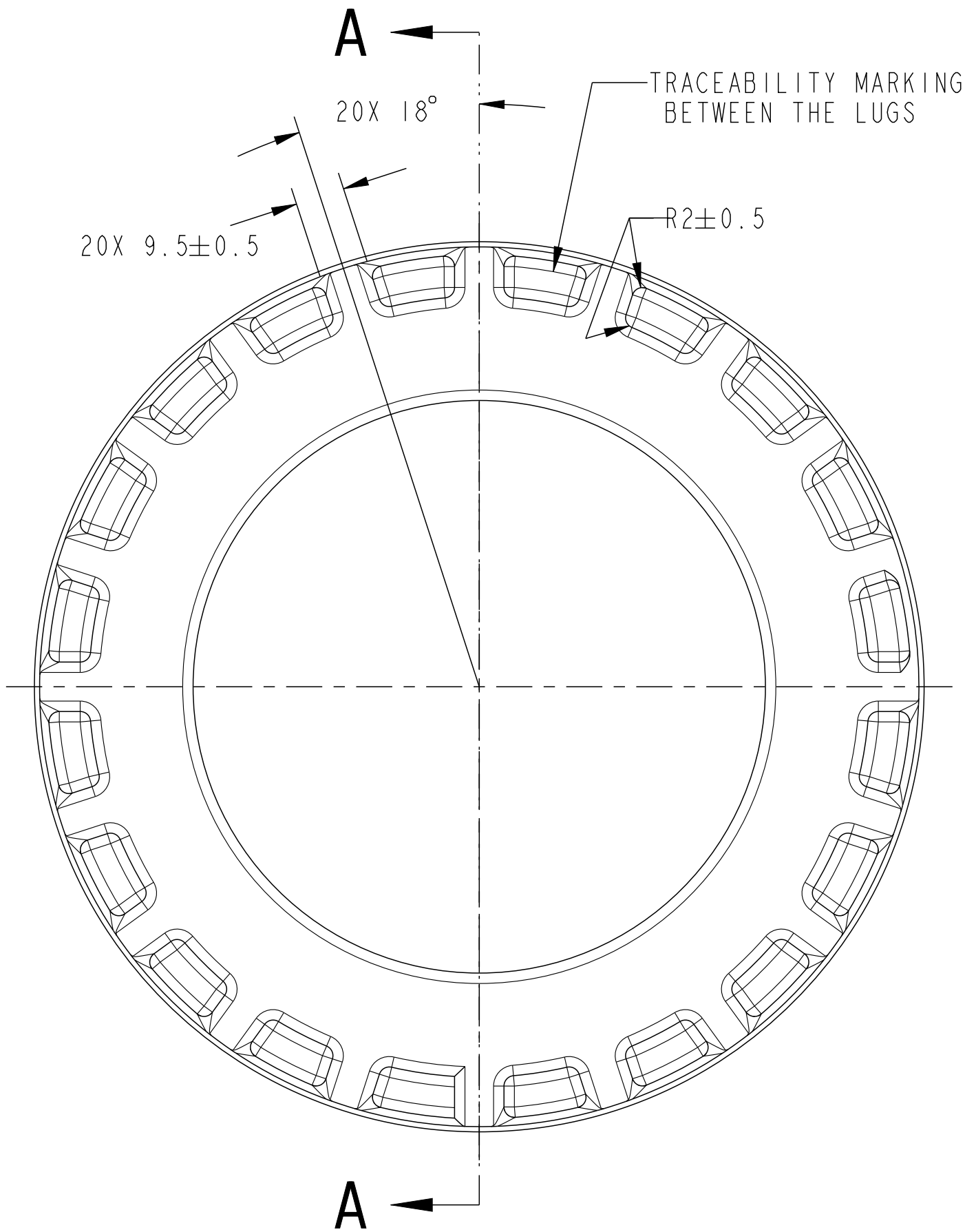


4. FOR SOUNDNESS, MICROSTRUCTURE & HARDNESS TEST LOCATION REFER 5-70597

LAYOUT NO.	-
SIM.PARTS	-
UNLESS OTHERWISE SPECIFIED	
INTERPRET DRAWING PER ASME Y14.5M-1994 ALL DIMENSIONS IN MILLIMETERS. ALL OTHER TOLERANCES: ±0.40 ON 2-PLACE DECIMALS ±0.8 ON 1-PLACE DECIMALS ±1° ON ANGULAR DIMENSIONS	8.9 ALL MACHINED SURFACE FINISHES ALL MACHINED INSIDE CORNERS 0.80 RADIUS. BREAK ALL SHARP EDGES. REMOVE ALL BURRS, FINS, FLASH & PROJECTIONS FORGING TOLERANCES +1.6-0.8; DRAFTS $7\pm1^\circ$

REVISIONS

C	REVISED AND REDRAWN FROM VOLVO TO MERITOR FORMAT.	ECN-149519 25-JULY-18	RR CC
---	--	--------------------------	----------



OPTIONAL MATERIAL: D25-5 & D21

SECTION A-A

APPLY SPECIFIED MERITOR MARKINGS PER DRAFTING ENGINEERING STANDARDS D-004		THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY MERITOR AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF MERITOR.		MATERIAL D-25-1	PROJECT ENGINEER CHIARA CESARI			3RD ANGLE PROJECTION		ECN-149519	PART/DWG NO. 1523736	03200
				PROCESS -	DRAWN BY RAJA R					RELEASE	NAME ADJUSTING NUT (RING-BRG ADJ, FIN.)	ENG. DESC. CODE
					CHECKED BY CHIARA CESARI					DRAWING SIZE C	MERITOR	METRIC
121110987654321		121110987654321		WEIGHT RGH/FIN 1.504 kg	ORIGINAL FOR DS70/DT100	SCALE 1:1	DESIGN CONTROL GROUP CAMERI	CHANGE REQUEST # CR-134741	DRAWING 1523736 A.7	MODEL 1523736.2 A.8	SHEET 1 OF 1	

DO NOT CHANGE MANUALLY