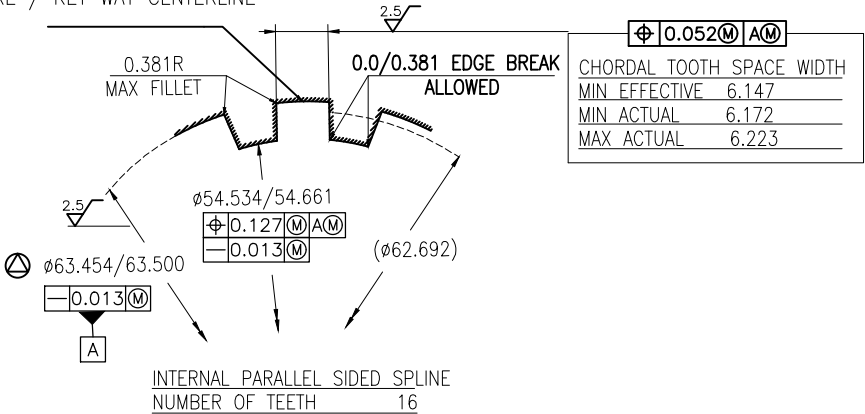


SPLINE – DETAILS

⊙ BROACH SPLINE IN POSITION SHOWN WITHIN ±0.80mm TO YOKE CROSS BORE / KEY WAY CENTERLINE





Notes:
Parts to be free from Burr,tool mark&Chattering mark
Type-1 (internal parallel spline)
Spline size-2.5X16

⊙ THIS SYMBOL REPRESENTS MAJOR CHARACTERISTICS

REVISION TABLE

SI NO	VARIANT	Rev
1	14 RLS40	1A D
2		2A D

2	22.06.24	Tolerance Updated	NK
1	25.04.22	Dimension Updated	NK
0	24.07.19	New Release	NK

Revision Details				
 MADRAS ENGINEERING INDUSTRIES PVT LTD	Customer MERITOR	Material Refer Casting Dwg		
	Dwg.No./Rev. Ref. Rev Table	DRAWN BY NPJ	10.04.19	
 Dimension are in mm Scale NTS	Part.No./Rev. Ref. Rev Table	CHECKED BY KSN	25.04.19	
		APPROVED BY NK	25.04.19	
TITLE OP30-SPLINE BROACHING YOKE - SLIP		SHEET 01 of 01		
		Stage Dwg No. 14RLS40 -30		

