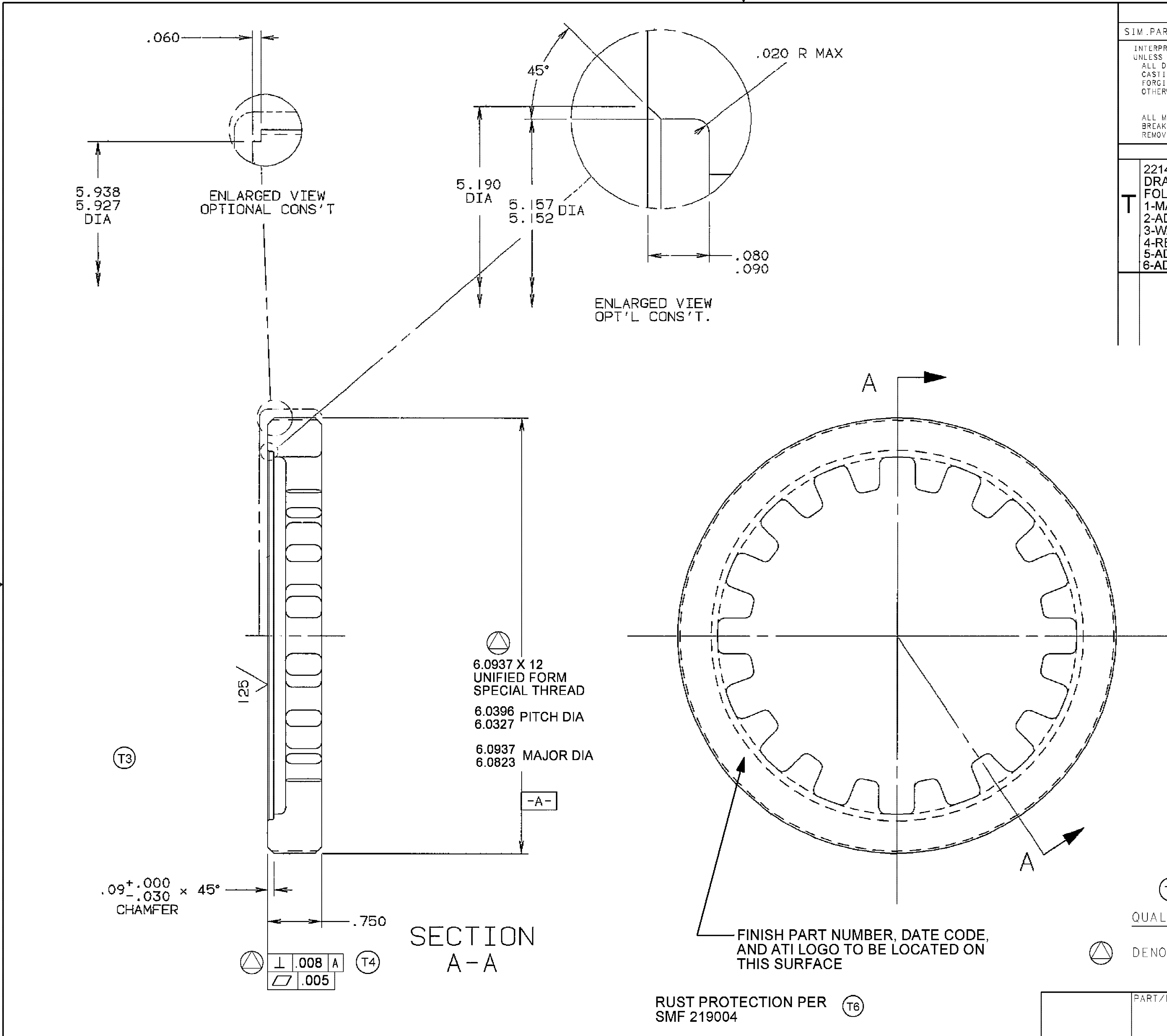


SIM. PARTS		
T	INTERPRET DWG. PER ENG STDS UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS IN INCHES. CASTING TOLERANCES PER STD FORGING TOLERANCES +.06 - .03; DRAFTS 7°±1° OTHERWISE TOLS ±.015 ON 3-PLACE DECIMALS ±.03 ON 2-PLACE DECIMALS ±1° ON ANGULAR DIMENSIONS ALL MACHINED INSIDE CORNERS .030 RADIUS. BREAK ALL SHARP EDGES. REMOVE ALL BURRS, FINS, FLASH & PROJECTIONS.	FINISH ALLOWANCE F1 = .03 F2 = .06 F3 = .09 F4 = .12 F5 = .16 F6 = .19 F8 = .25 F10 = .31
	REVISIONS	
	2214-K-89 TRANSFERRED FROM DRAWING 2214-J-88 WITH THE FOLLOWING REVISIONS: 1-MAKE FROM WAS 2214-J-88 2-ADDED QCC NOTE AND SYMBOLS 3-WAS A.O. SPEC 472 4-REVISED GD&T REQUIREMENT 5-ADDED PART MARKING NOTE 6-ADDED RUST PROTECTION NOTE	108977 7-23-10 PL LE



APPLY SPECIFIED AXLETECH MARKINGS PER ENGINEERING STANDARD 4-66897		THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY AXLETECH AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF AXLETECH		MATERIAL MAKE FROM 221401039B		PROCESS STA 02-521-C		APPROVED PROJ. ENG. MATERIAL SPECIAL LUEBKERT SIEBER		DRAWN BY L.R.E. 7-9-10		CHECKED BY P.L. 7-9-10		3RD ANGLE PROJECTION		DRAWING SIZE C		RELEASE		PART/DWG NO. 2214-K-89		NAME RING - DIFF BEARING ADJUSTING - FINISH		ENG. DESC CODE	
AXLETECH		AXLETECH		AXLETECH		AXLETECH		AXLETECH		AXLETECH		AXLETECH		AXLETECH		AXLETECH		AXLETECH		AXLETECH		AXLETECH		AXLETECH	
10 20 30 40 50 60 70 80 90 100MM		WEIGHT RGH/FIN		INQUIRY NO.		C.R./T.E. NO. APP. NO.		OHP-0672-K0		ORIGINAL FOR SPR-570		SCALE 1:1		DESIGN CONTROL GROUP OFF HIGHWAY		PART NO.									