



VIEW A  
SCALE 2:1

Note:

1. Machining surface to be free from sharp edges
2. Intersection point to be free from burr, check 100% Plug gauge ( $\phi 12-0.01$ ) after deburring.

1	26.04.24	Tolerance Updated	NK
0	19.03.24	New Release	NK
Revision Details			
Customer MERITOR		Material Refer Casting Dwg	
Dwg.No./Rev. 1523080/E		DRAWN BY KSN	18.03.24
Part.No./Rev. 1523080/E		CHECKED BY KSR	19.03.24
APPROVED BY NK		19.03.24	
SHEET 01 of 01			
TITLE FORK-SHIFT, FIN OP30-Machining Setup 3 (Dia 4.6 Drilling and chamfering)			Stage Dwg No. 1523080-30

