
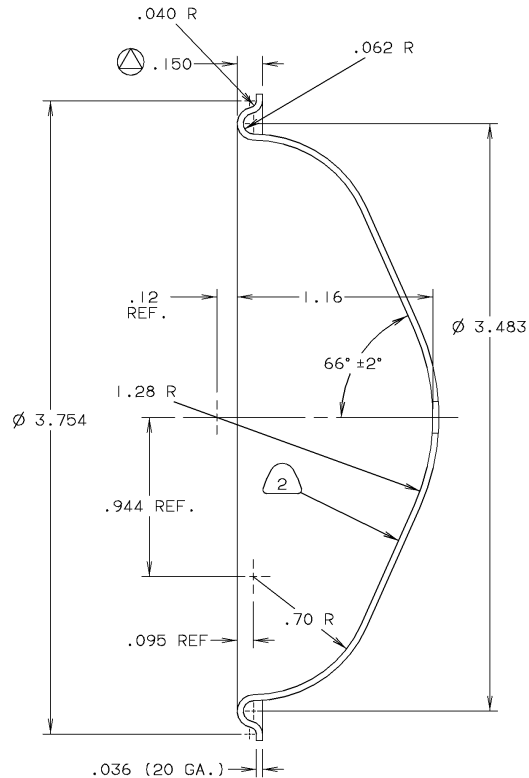


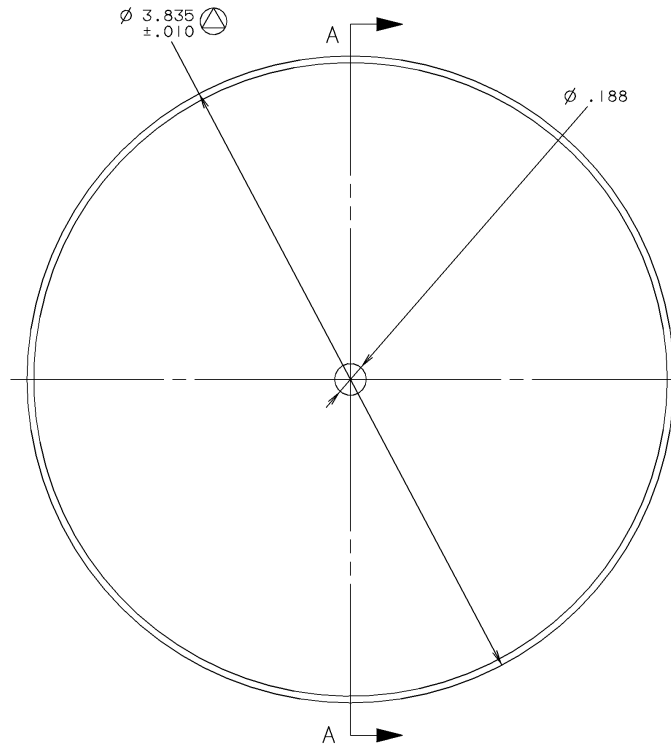
NOTE:

1.  MAJOR CHARACTERISTIC

2.  ROCKWELL PART NUMBER AND LOGO  TO APPEAR ON THIS SURFACE.



SECTION A-A



SIM. PARTS PLWE52-4		LAYOUT NO.
INTERPRET DWG. PER AD ENG STDS DRW. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN INCHES. CASTING TOLERANCES PER AD DRW STD Z-901-2 FORGING TOLERANCES $\pm .06$ - $\pm .03$ ; DRAFTS $7^\circ \pm 1^\circ$ OTHERWISE TOLS $\pm .015$ ON 3-PLACE DECIMALS $\pm .03$ ON 2-PLACE DECIMALS $\pm 1^\circ$ ON ANGULAR DIMENSIONS ALL MACHINED INSIDE CORNERS .030 RADIUS. BREAK ALL SHARP EDGES. REMOVE ALL BURRS, FINS, FLASH & PROJECTIONS		FINISH ALLOWANCE F1 = .03 F2 = .06 F3 = .09 F4 = .12 F5 = .16 F6 = .19 F8 = .25 F10 = .31
REVISIONS		
A	REVISED AND REDRAWN	CH
		1-6-97 PB
B	RELEASE FOR PRODUCTION	JE
		ER8138663 1/13/97 PB

APPLY SPECIFIED ROCKWELL  
MARKINGS PER A.O.  
ENGINEERING STANDARD D-004.

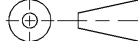
THIS PRINT IS LOANED ON A CONFIDENTIAL  
BASIS SUBJECT TO RETURN UPON DEMAND  
BY ROCKWELL INTERNATIONAL AND NOTH-  
ING HEREON MAY BE REPRODUCED, USED  
OR DISCLOSED IN WHOLE OR IN PART WITH-  
OUT THE PRIOR WRITTEN PERMISSION OF  
ROCKWELL INTERNATIONAL.

MATERIAL B-126  
SAE 1070 REF.  
(1075) B-127 OPT'L  
PROCESS

APPROVED  
PROJ. ENG. MATERIAL SPECIAL

DRAWN  
BY  
J.E.  
10-25-96

CHECKED  
BY  
P.B.  
10-29-96

3RD ANGLE PROJECTION  


ER8138663

RELEASE

PART/DWG NO. PLWE57-2

NAME  
PLUG-EXPANSION

9063

ENG. DESC.  
CODE

 Rockwell International  
Automotive

INCH

10 20 30 40 50 60 70 80 90 100MM  
1 2 3 4 IN. 10THS  
WEIGHT  
RGH/FIN

INQUIRY NO.

C.R./T.E. NO.  
APP. NO. DLE-0664-000/-001

ORIGINAL FOR

SCALE  
2 : 1

DESIGN CONTROL GROUP  
DRIVELINE ENG.

PART NO.

DO NOT CHANGE MANUALLY

CAD CAM CENTER - TROY