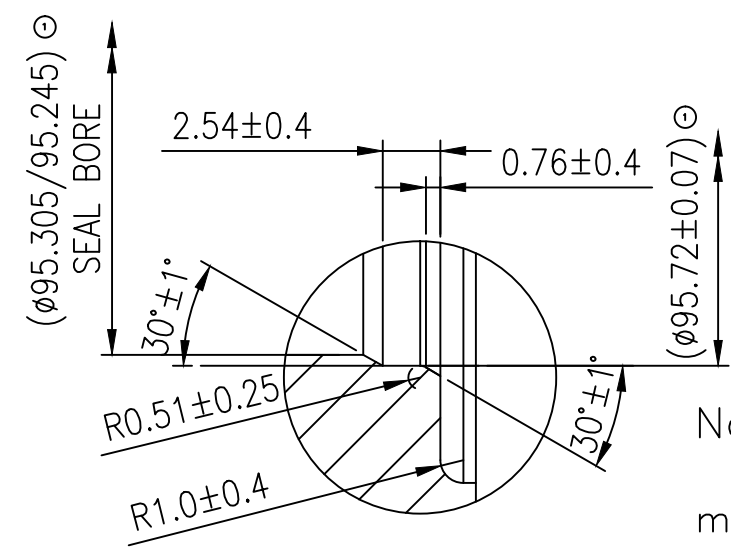


Detail-A

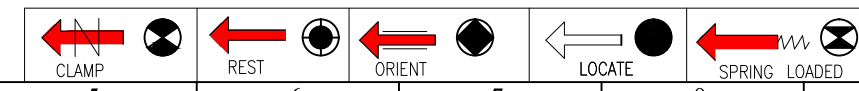
⊕ QUALITY CONTROL CHARACTERISTICS


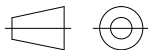
- ⊕ BEARING BORE SIZE
- ⊕ BEARING SHOULDER RUNOUT
- ⊕ PILOT DIAMETER RUNOUT-BRG SEAL BORES
- ⊕ OIL SEAL BORE SIZE
- ⊕ PILOT FLANGE SQUARENESS AND STAND HEIGHT
- ⊕ MICROFINISHES ON SPECIFIC SURFACES
- ⊕ GROOVE WIDTH/POSITION



Detail-B

Notes:
Parts to be free from Burr, tool mark & Chattering mark



1	04.04.24	Tolerance Updated			NK	
0	03.10.23	New Release			NK	
Revision Details						
<div> MADRAS ENGINEERING INDUSTRIES PVT LTD</div>		Customer		Material		
		MERITOR		Refer Casting Dwg		
		Dwg.No./Rev.		DRAWN BY	KSN	28.09.23
		3226-T-1112		CHECKED BY	KSR	29.09.23
<div> Dimension are in mm Scale NTS</div>		Part.No./Rev.		APPROVED BY	NK	
		3226-T-1112		03.10.23		
		SHEET 01 of 01				
TITLE				Stage Dwg No.		
OP40-Machining 3rd Setup				3226-T-1112 - 40		
CAGE THRU SHAFT						