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WORK ORDER	REV	REVISION DESCRIPTION	SHEET	ZONE	DATE	CHG BY	APP BY
M02-160	--	RELEASED FOR PRODUCTION	--	--	03/20/02	--	HR
S16-209	T1	REDRAWN IN PRO-E	--	--	11/14/16	AMS	JEH
	T2	REDIMENSIONED TO COMBINE 012WA120 WITH 012WA123 AND TO MATCH 012WA133 DIMENSIONS AND FORMAT	--	--			
	T3	MAKE FROM WAS 012WA120	--	A2			

D

C

B

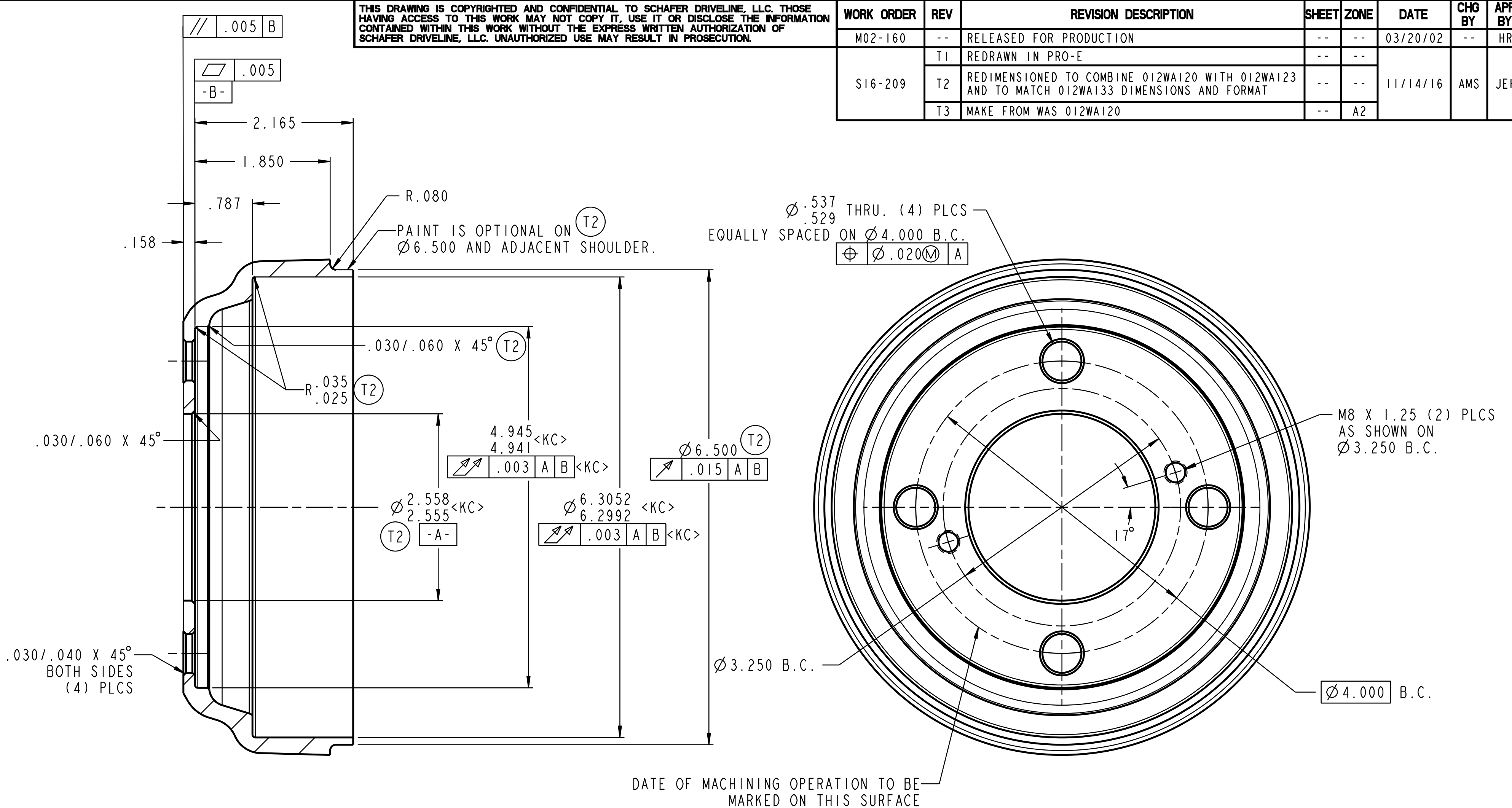
A

D

C

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CHANGE ONLY IN PRO/E



NOTES

1. REMOVE ALL BURRS AND SHARP EDGES
2. ALL MACHINED SURFACES TO BE COATED WITH A RUST INHIBITOR
3. UNLESS OTHERWISE SPECIFIED ALL MACHINED SURFACES TO BE RMS 125 MAX
4. (T2) PAINT OUTSIDE SURFACES WITH BLACK NITRYL BASE PAINT - .0008 - .0025 THICKNESS. PAINTED SURFACES TO HAVE A MAXIMUM OF 10% RED RUST AFTER 96 HOURS OF SALT SPRAY PER ASTM B117-97. NO PAINT ALLOWED ON SURFACES OF Ø 6.3052/6.2992, Ø 4.945/4.941, Ø 2.558/2.555 OR IN M8 X 1.25 HOLES. PAINT IS ACCEPTABLE, BUT NOT REQUIRED ON OTHER INSIDE SURFACES. PAINTED SURFACE MUST BE FLAT, NO DEFECTS.

SHEET 1 OF 1	<KC> DENOTES KEY CHARACTERISTIC PER SCHAFER ENGINEERING SPECIFICATION 001	DO NOT SCALE DRAWING	GEOMETRIC DIMENSIONING & TOLERANCING PER ANSI Y14.5M	DIMS ARE IN INCHES DIMS IN [] ARE MM	UNLESS OTHERWISE SPECIFIED	2 PLACE DECIMALS ±.030 3 PLACE DECIMALS ±.010 ANGLES ±5°
REFERENCES 012WA133	MATERIAL ----	DRAWN RH	NAME HR	DATE 03/20/02	DESCRIPTION DRUM, BRAKE, FINISH	
SURFACE TREATMENT SEE NOTE	HEAT TREATMENT ----	CHECKED HR	APPROVED HR	DATE 03/20/02		
C MODEL H-12	MAKE FROM 012WA134				PART NO. 012WA123	REV T

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