



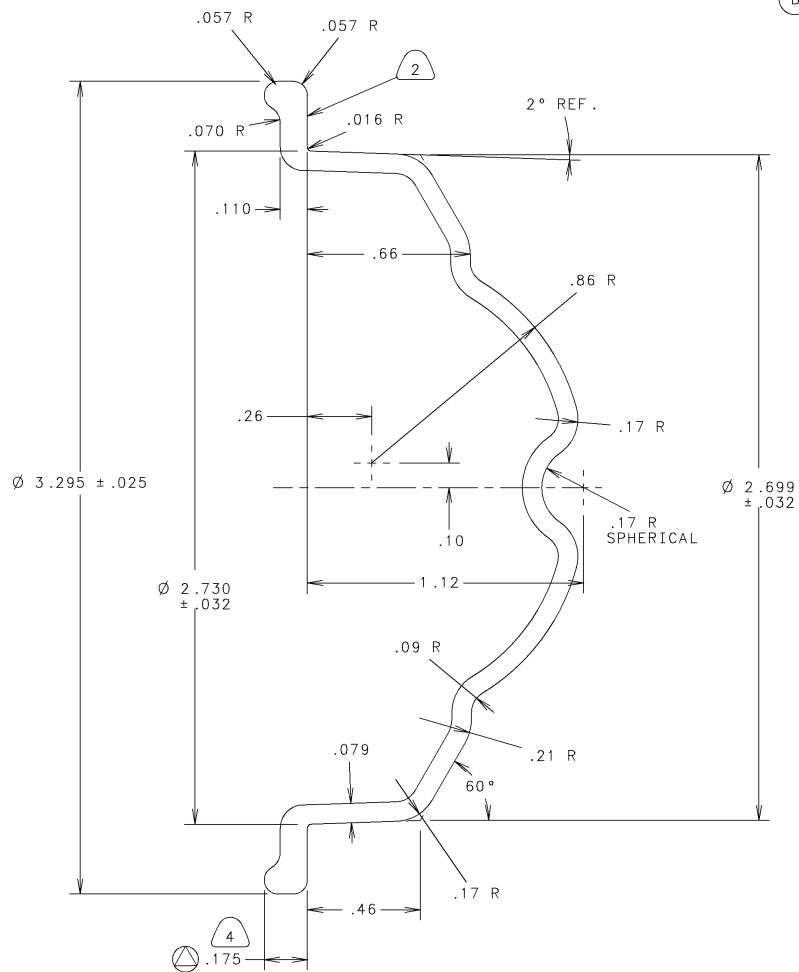
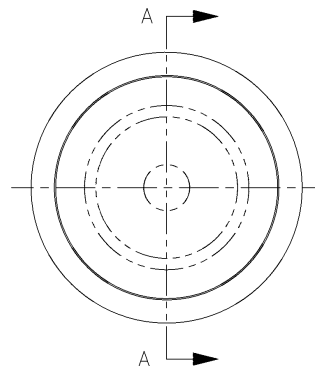


# NOTES :

1.  MAJOR CHARACTERISTIC
2.  MERITOR SYMBOL, PART NO., VENDOR I.D.  TO APPEAR ON THIS SURFACE.
3. .063 MAX. FLASH EXTENSION ALLOWED UNLESS OTHERWISE SPECIFIED.
4.  .032 MAX. FLASH EXTENSION ALLOWED IN THIS AREA.




SECTION A-A  
SCALE 3:1



SIM PARTS		LAYOUT NO.
INTERPRET DWG. PER AD ENG STDS DRW. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN INCHES CASTING TOLERANCES PER AD DRW STD Z-001-2 FORGING TOLERANCES ± .06 - .03; DRAFTS 7*1° OTHERWISE TOLS ± .015 ON 3-PLACE DECIMALS ± .03 ON 2-PLACE DECIMALS ± 1° ON ANGULAR DIMENSIONS ALL MACHINED INSIDE CORNERS .030 RADIUS. BREAK ALL SHARP EDGES. REMOVE ALL BURRS, FINIS, FLASH & PROJECTIONS		FINISH ALLOWANCE F1 = .03 F2 = .06 F3 = .09 F4 = .12 F5 = .16 F6 = .19 F8 = .25 F10 = .31
REVISIONS		
A	RELEASE SERUR52-4 FOR PRODUCTION	ER8145203 8-7-97 PB
B	WAS ROCKWELL LOGO	122692 10-29-13 RR TL

DO NOT CHANGE MANUALLY

CAD CAM CENTER - TROY

APPLY SPECIFIED MERITOR MARKINGS PER A.O. ENGINEERING STANDARD D-004.		THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY MERITOR AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF MERITOR		MATERIAL A.O. SPEC. J-216		PROCESS		APPROVED		DRAWN BY CDR 07-28-97		CHECKED BY KB 7-28-97		3RD ANGLE PROJECTION		ER8145203		PART/DWG NO. SERUR52-4		3639	
																		NAME SEAL		ENG. DESC. CODE	
																		 <b>MERITOR.</b> INCH			
10 20 30 40 50 60 70 80 90 100MM		1 2 3 4 5 6 7 8 9 10 IN. 10THS		WEIGHT RGH/FIN		INQUIRY NO.		C.R./T.E. NO. APP. NO. DLE-0818-000		ORIGINAL FOR		SCALE 1:1		DESIGN CONTROL GROUP DRIVELINE		PART NO.					