
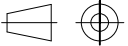


6	22.06.24	Parallelism 0.2 Added & Tolerance Updated	NK
5	20.08.23	Thickness 45.40/44.60 was 45±0.5 (due to ED coating)	LN
4	05.05.23	Changed the machining surface from B to A	LN
3	06.01.23	Modified description as per PFD	RR
2	29.11.22	Modified operation sequence	RR
1	06.10.22	1. Slot as cast 2. 75mm machining by broaching operation are introduced	MV
0	22.01.21	New Release	DBK

Revision Details				
<div> MADRAS ENGINEERING INDUSTRIES PVT LTD</div>	Customer VOLVO	Material Refer Casting Dwg		
	Dwg.No./Rev. 23888501 / 02	DRAWN BY	DPK	22.01.21
	Part.No./Rev. 23888494 / P03	CHECKED BY	NK	22.01.21
<div> Dimension are in mm Scale NTS</div>	APPROVED BY			DBK 22.01.21
	SHEET 01 of 01			
TITLE OP20- THICKNESS MILLING BRACKET TORQUE ROD		Stage Dwg No. 23888494 - 20		

 CLAMP

 REST

 ORIENT

 LOCATE

 SPRING LOADED