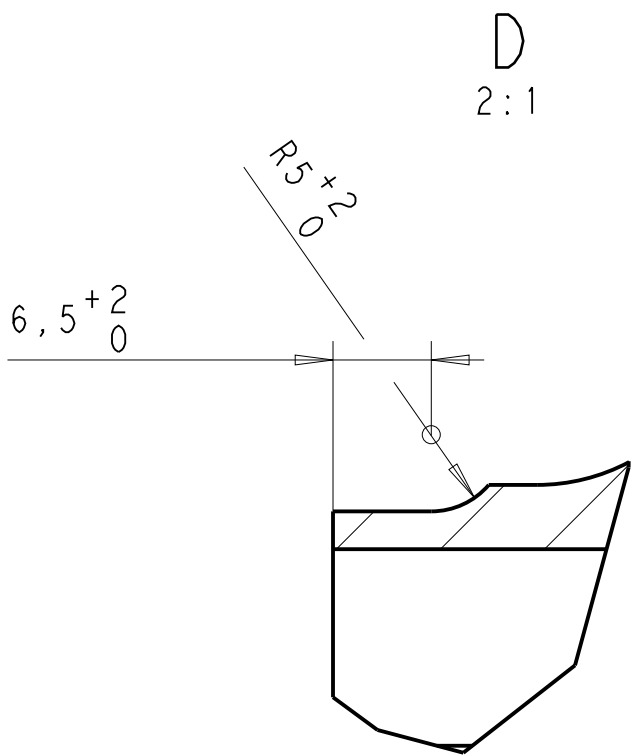
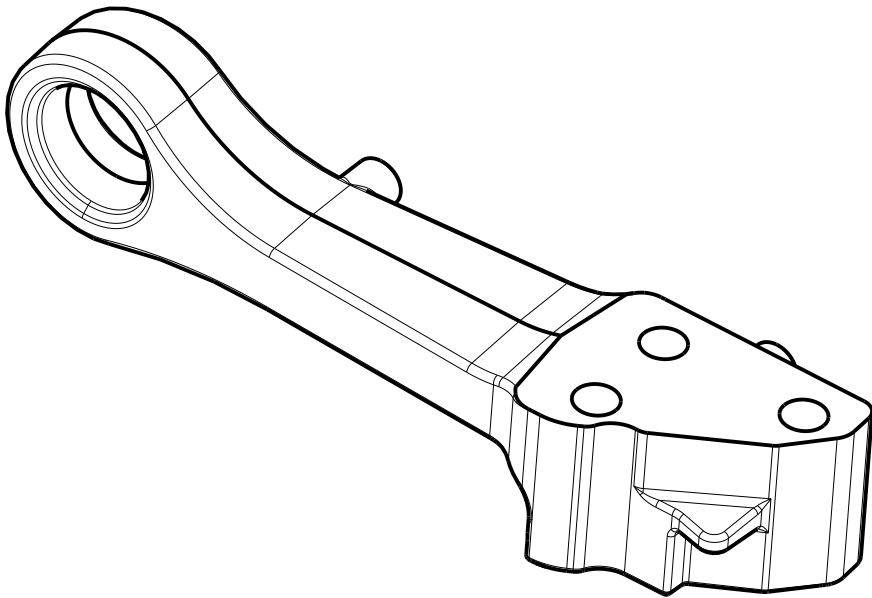


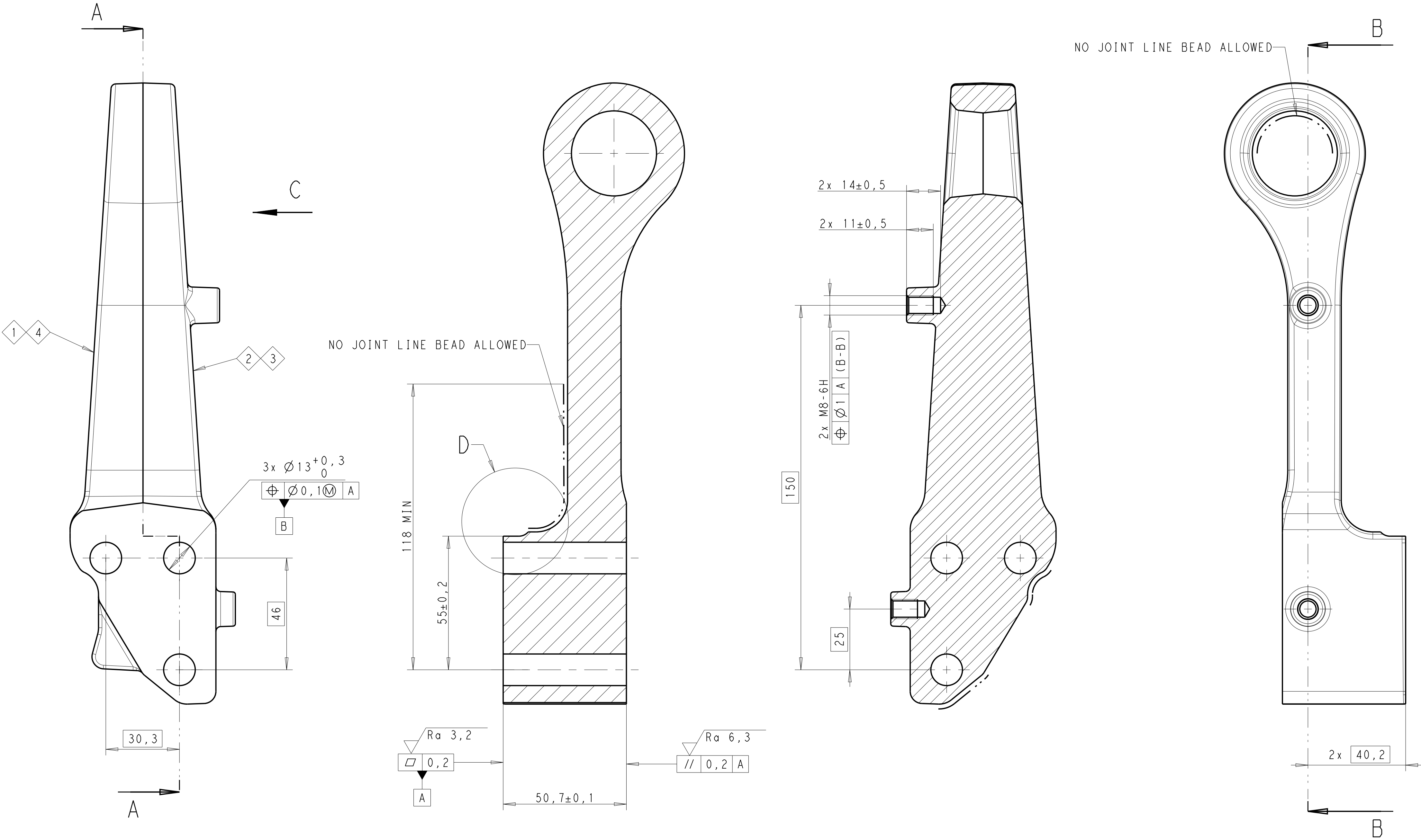
| | | | |
|-----------|--------------------|-------------------------|-------------------------|
| 4 | 3 | 2 | 1 |
| Location | Change description | P/A: 1 . 3 Modified: NO | Document release status |
| A:Added | W:Wos | D: 1 . 6 Modified: NO | RELEASED |
| D:Deleted | | | Modification count |



A - A

B - B

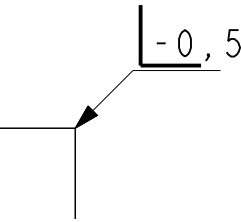
C



DIGITAL SHAPE MODEL
IS BASIS WHERE DIMENSIONS ARE OMITTED
STD 101-0001

THREADED HOLES CHAMFERED Px45°

TOLERANCES UNLESS OTHERWISE STATED: $\triangle 2,2 \text{ A (B-B)} \text{ M}$



SYMBOLS, DESIGNATIONS AND GENERAL DRAWING METHODS
STD 101-0005

| | | | | | |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|----------------------------------------------------------|--|-------------------------|
| The copying, distribution and utilization of this document as well as the communication of its contents to others without expressed authorization is prohibited. Offenders will be held liable for payment of damages. All rights reserved in the event of the grant of a patent, utility model or ornamental design registration. | | | Document title LIFTING EYE FRONT HDE16 | | |
| VOLVO Group Trucks Technology | | | Document type | | |
| The legal owner of this document is as stated under "Design Location" in KOLA and in the associated "Part Version Report" | | | Document No 24130804 | | |
| | | | Issue index 01 | | Sheet No 1(1) |
| | | | SIZE A1 | | |

Name: LIFTING EYE
 Demarcation: FRONT
 Characteristics: HDE16
 Part Type: D: Single part
 Software Relation:

Function Group: 2191
 Function Group Desc.: 2191: lifting eye
 Unit Of Measure: (pce) piece
 Design Location: ENG: Volvo Powertrain, Engine
 Design Responsible: 63310

| Domain | Part Number | Version | DCN | Status |
|--------|-------------|---------|------------|--------|
| VOLVO | 24130800 | P02 | D-18752-86 | Valid |

| Material |
|--------------------------------------------------------------------------------|
| VISG700/3+AC/HT STD 310-0004 TECHNICAL DELIVERY SPECIFICATIONS STD 330-0004 |

| Surface Treatment |
|---------------------------------------|
| EC primer paint Y 600-2, STD 121-0001 |

| Weight | Weight Unit | Factor | Weight / UoM | Accuracy | Weighed Version |
|--------|-------------|---------|--------------|----------------|-----------------|
| 2437 | gram | 1 x UoM | 2437 g/piece | (2) Calculated | 00 |

Special Characteristics as per STD 105-0007

Special Characteristics: No

Safety Part: Yes**Documentation Requirement according to STD 5032,2:**

| D-Marking |
|-----------|
| |

Environmental Content Reporting:

Expected reporting level: Part Content to be reported according to STD 100-0006 regarding below mentioned applicable substance List.

Update requested at: One environmental content report is expected.

| Applicable Substance list(Standard) |
|-------------------------------------|
| GADSL Prohibited(STD 100-0005) |
| GADSL Declarable |

Primary References

| Domain | Drawing/Description File | Name | Issue | DCN | SupplierID | Supplier |
|--------|--------------------------|-------------|-------|------------|------------|----------|
| VOLVO | 24130804 | LIFTING EYE | 01 | D-18548-29 | | |

| Domain | Digital Model | Name | Issue | DCN |
|--------|---------------|-------------|-------|------------|
| VOLVO | 24130800 | LIFTING EYE | 01 | D-18548-29 |

| Domain | Tech.Note-Part | Name | Issue | DCN |
|--------|----------------|------|-------|-----|
| | | | | |

| Domain | Master Sample | Name | Issue | DCN |
|--------|---------------|------|-------|-----|
| | | | | |

BDAT requirements

Visual Brand Distinction: Brand Neutral Part

After Market Branding: 0: No Branding

Marked according to STD 5051,16

| Position | Marking Method | Basic Marking | Free text |
|----------|-----------------------------------------------|---------------------------|-----------|
| 1 | 1.1: Marking text raised on the finished part | 6: Part number only | |
| 2 | 1.1: Marking text raised on the finished part | 99: Supplementary marking | |
| 3 | 1.1: Marking text raised on the finished part | 99: Supplementary marking | |
| 4 | 1.1: Marking text raised on the finished part | 99: Supplementary marking | |

| Supplementary Marking | Text Size |
|-----------------------|-----------|
| | 6 |
| P | 6 |
| Q | 6 |
| T | 6 |