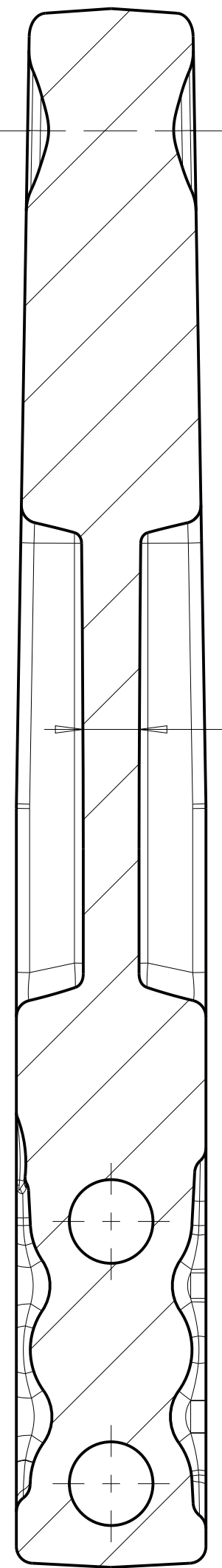


D - D

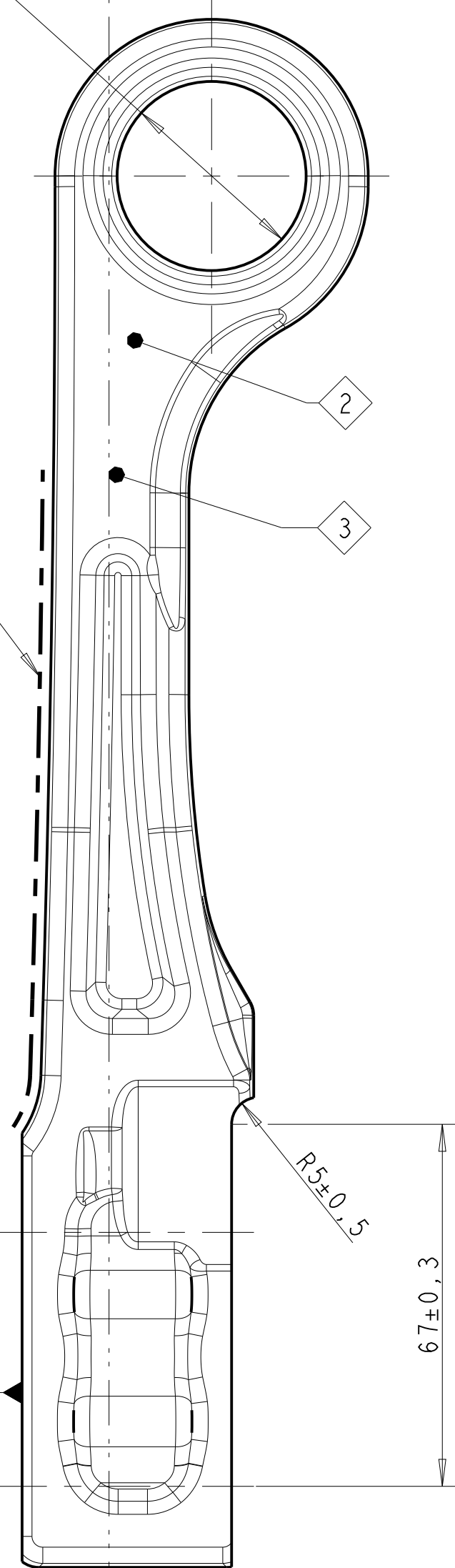


(Ø 35)
⊕ Ø 2 A B-B Ⓜ

NO JOINT LINE
BEAD ALLOWED

10 MIN

B



D

20 MAX

REMAINS FROM INGATE
ALLOWED IN MARKED AREA

40 MAX

10±2

A

B

47

(15)

(17)

34±1

2 x Ø 15^{+0,3}₀

⊕ Ø 0 Ⓜ A

B

A

NO JOINT LINE BEAD ALLOWED

17,5±3

5 MAX

REMAINS FROM INGATE
ALLOWED IN MARKED AREA

1

4

29±2

15±2

Ra 6,3
// 0,3 A

Ra 6,3
0,1

38,8⁰_{-0,2}

A

DIGITAL SHAPE MODEL
IS BASIS WHERE DIMENSIONS ARE OMITTED
STD 101-0001

TOLERANCES UNLESS OTHERWISE STATED: ∇ 2,2 A (B-B) Ⓜ

5 MARKED ACCORDING TO STD 103-0013
CODE 128 - MET A1 - P

-0,5

SYMBOLS, DESIGNATIONS AND GENERAL DRAWING METHODS
STD 101-0005

Name: LIFTING EYE
 Demarcation: FRONT
 Characteristics: HDE13
 Part Type: D: Single part
 Software Relation:

Function Group: 2191
 Function Group Desc.: 2191: lifting eye
 Unit Of Measure: (pce) piece
 Design Location: ENG: Volvo Powertrain, Engine
 Design Responsible: 63310

Multi identity

Domain	Part Number	Version	DCN	Status
VOLVO	24130793	P02	D-18752-86	Valid
UD TRUCKS	5224130793			
RENAULT TRUCKS	7424130793			

Material

VISG600/5+AC/HT STD 310-0004
 TECHNICAL DELIVERY SPECIFICATIONS STD 330-0004

Surface Treatment

EC primer paint Y 600-2, STD 121-0001

Weight	Weight Unit	Factor	Weight / UoM	Accuracy	Weighed Version
1901	gram	1 x UoM	1901 g/piece	(2) Calculated	01

Special Characteristics as per STD 105-0007

Special Characteristics: No

Safety Part: Yes**Documentation Requirement according to STD 5032,2:**

D-Marking

Environmental Content Reporting:

Expected reporting level: Part Content to be reported according to STD 100-0006 regarding below mentioned applicable substance List.

Update requested at: One environmental content report is expected.

Applicable Substance list(Standard)

GADSL Prohibited(STD 100-0005)

GADSL Declarable

Primary References

Domain	Drawing/Description File	Name	Issue	DCN	SupplierID	Supplier
VOLVO	24130796	LIFTING EYE	01	D-18548-29		

Domain	Digital Model	Name	Issue	DCN
VOLVO	24130793	LIFTING EYE	01	D-18548-29

Domain	Tech.Note-Part	Name	Issue	DCN

Domain	Master Sample	Name	Issue	DCN

BDAT requirements

Visual Brand Distinction: Brand Neutral Part

After Market Branding: 0: No Branding

Marked according to STD 5051,16

Position	Marking Method	Basic Marking	Free text
1	1.1: Marking text raised on the finished part	6: Part number only	
2	1.1: Marking text raised on the finished part	99: Supplementary marking	
3	1.1: Marking text raised on the finished part	99: Supplementary marking	

Supplementary Marking	Text Size
	6
T	6
P	6

Position	Marking Method	Basic Marking	Free text
4	1.1: Marking text raised on the finished part	99: Supplementary marking	

Supplementary Marking	Text Size
Q	6