
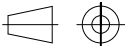


- Note:
- Casting tolerance unless otherwise stated $\triangle 3A B-BM$
 - Broaching surface to be free from sharp edges

3	22.06.24	Datum A & B added and Tolerance Updated	NK		
2	29.09.23	75.30/74.90 was 75±0.3 (due to ED coating)	LN		
1	15.03.23	Process change updates: for as cast slot (27+1), (18+1) and 75mm/ broaching introduced	RR		
0	18.05.21	New Release	DBK		
Revision Details					
<div> MADRAS ENGINEERING INDUSTRIES PVT LTD</div>		Customer VOLVO	Material Refer Casting Dwg		
		Dwg.No./Rev. 23888199 / 02			
<div> Dimension are in mm Scale NTS</div>		Part.No./Rev. 23888194 / P03	DRAWN BY	RR	18.05.21
			CHECKED BY	NK	18.05.21
			APPROVED BY	DBK	18.05.21
			SHEET 01 of 01		
TITLE OP40- 75 GAP BROACHING / MILLING (OPTIONAL) BRACKET TORQUE ROD			Stage Dwg No. 23888194 - 40		

