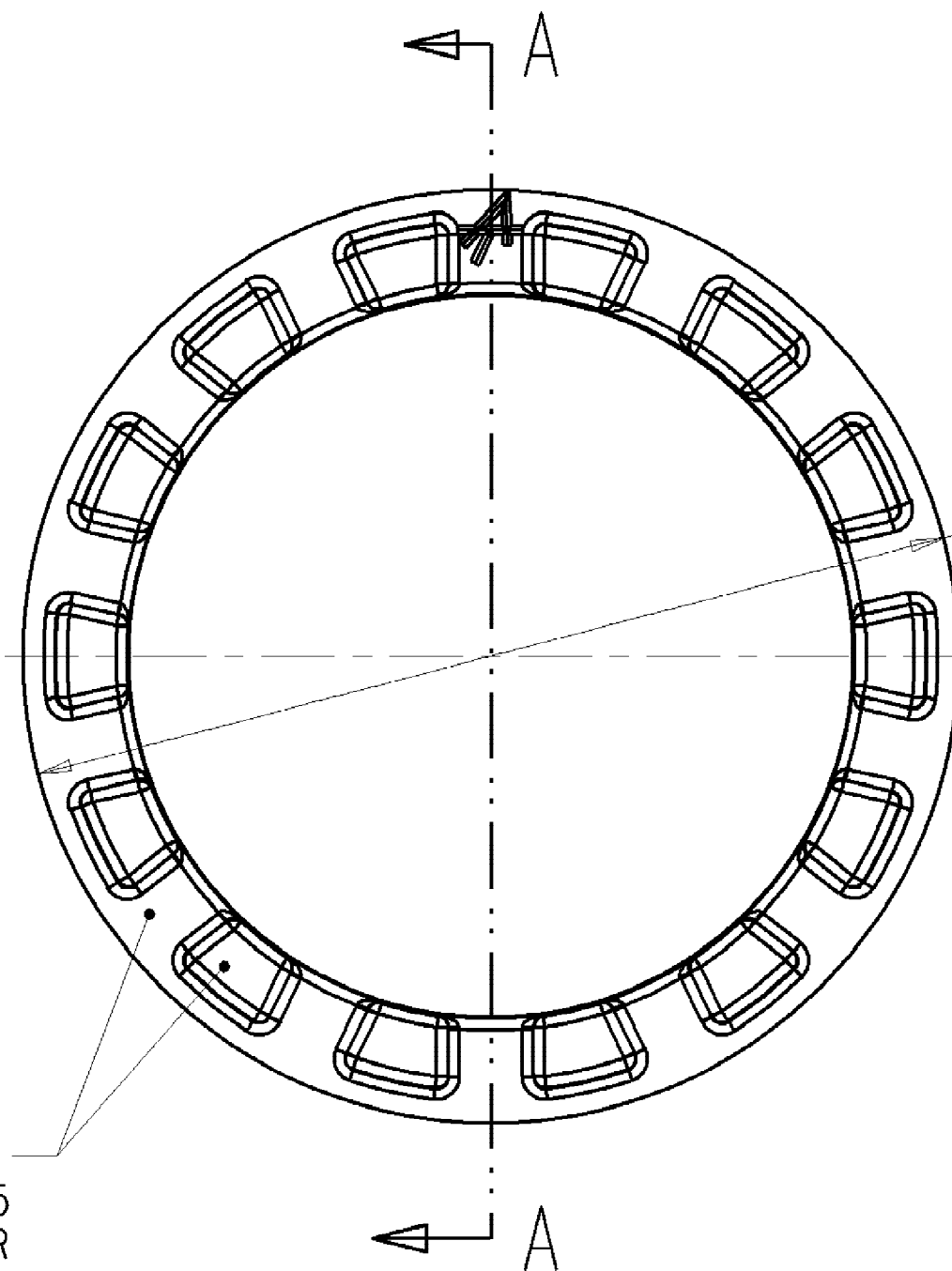
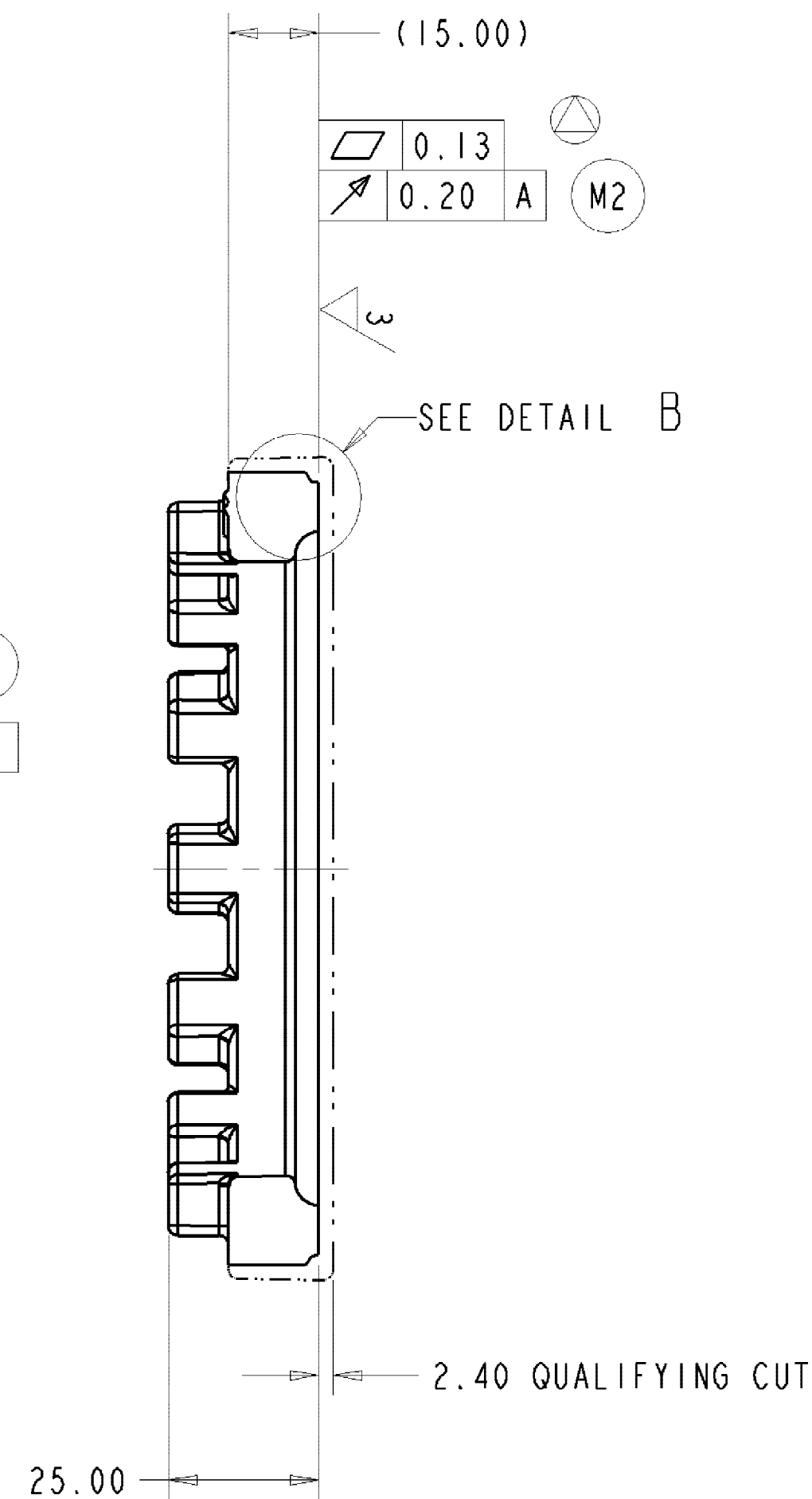


DETAIL B
SCALE 4:1




MI
-A-
MAJOR Ø 131.962
131.682
PITCH Ø 130.663
130.427

FINISH PART
NUMBER PER DWG 4-66897 SEC 3.5
ON LUGS OR
SURFACE BETWEEN LUGS
LAST 5 ALPHA NUMERIC
ACCEPTABLE "C1095" M3





SECTION A-A

		LAYOUT NO.	5-39222(20642)/ 5-39223(20643)			
SIM. PARTS		2214-Z-208/L-272				
INTERPRET DRAWING PER ENG. STDS			FINISH ALLOWANCE F1 = 0.8 F2 = 1.6 F3 = 2.4 F4 = 3.2 F5 = 4.0 F6 = 4.8 F8 = 6.4 F10 = 8.0			
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS IN MILLIMETERS. AXLETECH CASTING TOLERANCES STD 0401 FORGING TOLERANCES +1.6 -0.8; DRAFTS 7°±1° OTHERWISE TOLS ±1.5 ON 0-PLACE DECIMALS ±0.8 ON 1-PLACE DECIMALS ±0.40 ON 2-PLACE DECIMALS ±1° ON ANGULAR DIMENSIONS ALL MACHINED INSIDE CORNERS 0.80 RADIUS BREAK ALL SHARP EDGES. REMOVE ALL BURRS, FINIS, FLASH & PROJECTIONS						
REVISIONS						
L	REDRAWN IN 3-D WITH NO GEOMETRY MODIFICATIONS. LI-ADDED RUST PROTECTION NOTE				107844 12-13-11	TGL RAS
M	M1-CHANGED -A- FROM MAJOR Ø TO M132.00 X 2 THD. M2-WAS  0.20 A M3-ADDED "LAST 5 ALPHA NUMERIC" NOTE.				114204 08-21-13	HMS PAE

LI RUST PROTECTION PER:
STA 02-600-A OR EQUIVALENT FOR OVERSEAS SHIPMENT
STA 02-600-B OR EQUIVALENT FOR DOMESTIC SHIPMENT

QUALITY CONTROL CHARACTERISTICS
DENOTES MAJOR CHARACTERISTIC

APPLY SPECIFIED AXLETECH MARKINGS PER ENGINEERING STANDARD 4-66897.		THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY AXLETECH AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF AXLETECH.		MATERIAL SEE MAKE FROM		MAKE FROM		RELEASE	NAME RING-DIFF BRG ADJUST-FIN		ENG. DESC. CODE
PROCESS STA 02-521C		APPROVED PROJ. ENG. MATERIAL SPECIAL		DRAWN BY KBR 04-APR-01	CHECKED BY KBR 11-05-03	3RD ANGLE PROJECTION 		DRAWING SIZE D	AxleTech™ International		METRIC
		WEIGHT 0.681 KG	INQUIRY NO.	C.R./T.E. NO. APP. NO. PNS-2172, PNS-2173		ORIGINAL FOR RS-145	SCALE 1:1	DESIGN CONTROL GROUP OFF HIGHWAY		PART NO.	SHEET 1 / 1