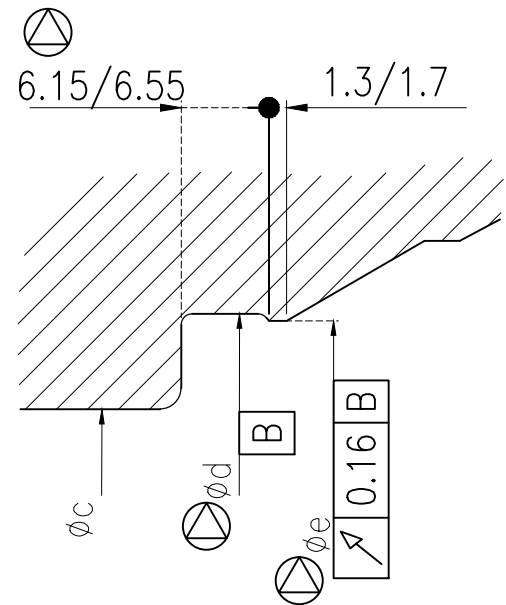
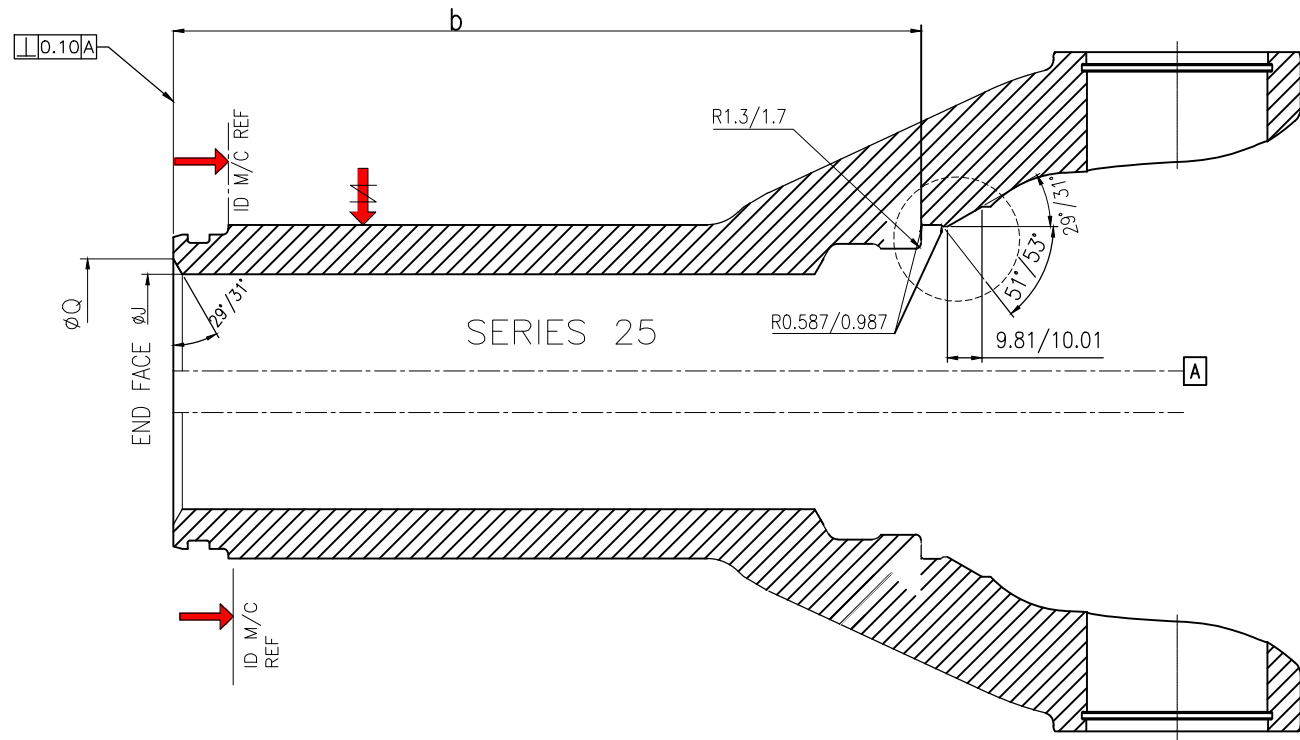


SERIES 25  
SCALE 5:1



SCALE 2:1  
SERIES 25

Notes:  
Parts to be free from Burr,tool mark&Chattering mark


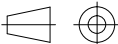
THIS SYMBOL REPRESENTS MAJOR CHARACTERISTICS

### DIMENSION

25	1	25 RLS	1A	216.44/217.14	83.38/83.75	97.31/97.51	96.29/96.49	65.60/65.73	15.77/15.98	78.70/79.70
	2		8A	254.54/255.24						
SERIES	SI#	VARIANT	b	øc	ød	øe	øJ	I	øQ	
			END FACE TO SEAL FACE LENGTH	ID	ID GROOVE	SEAL BORE DIA	ID	OD STEP LENGTH		
			INNER DIA	COUNTER BORE						

### REVISION TABLE

SI NO	VARIANT		Rev
1	25 RLS	1A	H
2		8A	C

2	29.05.24	Tolerance Updated			NK		
1	25.04.22	Dimension Updated			NK		
0	24.07.19	New Release			NK		
Revision Details							
<div> MADRAS ENGINEERING INDUSTRIES PVT LTD</div>		Customer		Material Refer Casting Dwg			
		MERITOR					
		Dwg.No./Rev.		DRAWN BY		NPJ	10.04.19
<div> Dimension are in mm      Scale NTS</div>		Ref. Rev Table		CHECKED BY		KSN	25.04.19
				APPROVED BY		NK	25.04.19
		Part.No./Rev.		Ref. Rev Table		SHEET 01 of 01	
TITLE				Stage Dwg No.			
OP20-ID TURNING				25RLS48 -20			
YOKE - SLIP							

