

DO NOT SCALE DRAWING. IF IN DOUBT ASK.

REMOVE ALL BURRS & SHARP EDGES

REMOVE ANY PROTRUDING SURFACES ON THIS RADIUS.

R26.2-26.9 <F>

R44.2-R45.3 <F>

1.5 B

6.0

R13

R39 REF

12-14

10-12

457

F - F

10

67 APPROX

59012873

108 APPROX

DO NOT WELD

10

210

C

FIFTHWHEEL HEIGHT  
210MM 10MM HIGH  
0.500

NO SHARP EDGE

A

1.000

CAST PART No 59012873  
ON THIS SURFACE IN 10MM  
HIGH LETTERS.

CAST " DO NOT WELD"  
ON THIS SURFACE IN 10MM  
HIGH LETTERS.

FOUNDRY LOGO DATE OF  
MANUFACTURE AND HEAT  
CODE TO BE SHOWN HERE

XXXXXX  
XXXXXX

R25

170

85

185

59012873

DO NOT WELD

210

53 <F>

92.5

101.5

203

406 <F>

1.5 B

203 <F>

1.5 B

HATCHED AREA TO BE  
0.5 A | B

B

110

55

105 REF

D

R2

R23

78

141

65

154

R30

91

120

B

C

203 REF

15-17

A

R6

R3

130 REF

20

B-B

15-17

C-C

D-D

E-E

1.000

20.0

17.0

R2

R2

20.0

22.0

8.6

24.0

21.0

24.0

26.0

E

1.000

NOTES  
UNLESS OTHERWISE STATED  
1-2 DEGREES DRAFT ANGLE  
MANUFACTURED BY FIE LTD  
STANDARD QCP SECTION W1327.

MATERIAL:  
EN-GJS-450-10

ALTERNATIVE MATERIAL:  
ISO 1083/JS/450-10/S

STANDARD:  
BS EN 1563:1997

ALTERNATIVE STANDARD:  
ISO 1083:2004

COATING:  
E-COAT BLACK; E-COAT VOLVO STANDARD 121-0001 VERSION 3 07/2009  
PAINTING Y600; PAINTING CLASS Y600-2

IF THE MANUFACTURE OF THIS PRODUCT CONTAINS ITEMS ON THE  
GLOBAL AUTOMOTIVE DECLARABLE SUBSTANCE LIST (GADSL)  
THEN THEY MUST BE DECLARED TO MHT EUROPE

Drafted	Scale	Checked	Date
A.H.	1 : 2		11/06/98

Material	Weight
BS 2789 SNG 450/10	13.6Kg

ALL DIMENSIONS IN MM UNLESS OTHERWISE STATED  
WHOLE MILLIMETRES ±1.5  
ONE PLACE DECIMALS ±0.75  
TWO PLACE DECIMALS ±0.25  
<F> FIT CRITICAL DIMENSION  
<S> SAFETY CRITICAL DIMENSION

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File Name	Reference
\\DRAWINGS\591\59012\59012873	

Part Number
59012873

Fontaine logo