
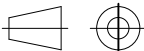


⚠ QUALITY CONTROL CHARACTERISTICS
DENOTES MAJOR CHARACTERISTIC

⚠ COLLAR OPENING

NOTE:

- <N1> Ensure equal material removal on both sides(X2,X3).
- <N2> Ensure no step mark & smooth merging required on radius end locations.

3	06.01.23	Modified description as per PFD	NK
2	15.12.22	Added op 40 & 70	NK
1	07.11.22	* 12.75±0.5 added (OP-30),Note added (*1,*2)(OP80), Drawing updated (OP-50,OP-60),8.65±0.25 added (OP-30) Added Quality Control characters.(OP-10,OP-30,OP-80)	NK
0	27.04.22	New Casting Drawing without tong maching	NK
Revision Details			
 MADRAS ENGINEERING INDUSTRIES PVT LTD		Customer MERITOR	Material Refer Customer Dwg
		Dwg.No./Rev. 3296B1328 / N	DRAWN BY NPJ 24.03.22
 Dimension are in mm Scale NTS		Part.No./Rev. 3296B1328 / N	CHECKED BY KSR 25.03.22
		APPROVED BY NK 26.03.22	
TITLE OP70-PAD GAP 142mm SIZE CORRECTION BY MANUAL GRINDING(OPTIONAL) FORK-SHIFT,FIN		SHEET 01of 01	
		Stage Dwg No. 3296B1328 - 70	