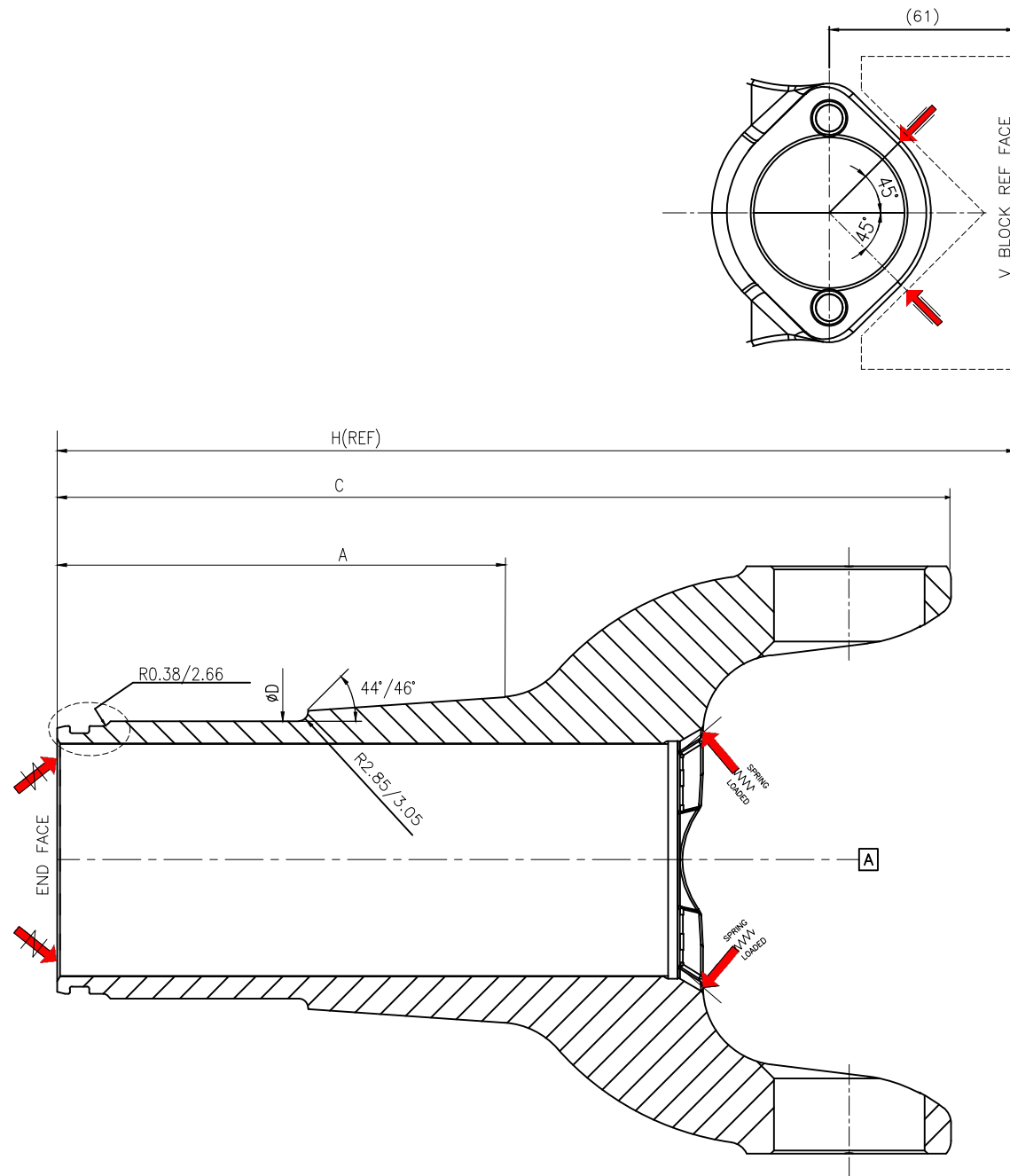


SERIES 18
SCALE 5:1






DIMENSION

18	1	18NLS48	28C	90.17/90.93	149.76/150.06	82.65/82.90	87.40/87.65	17.10/17.60	334.60/335.35
	2		29C		114.71/115.41				291.70/292.45
SERIES	SI#	VARIANT	ØD	A	ØE	ØF	I	C	
			OD TURNING DIA	END FACE TO NECK LENGTH	OD GROOVE DIA	OD STEP DIA	OD STEP LENGTH	TOTAL HEIGHT	
				OUTER DIA					

REVISION TABLE

SI NO	VARIANT		Rev
1	18NLS48	28C	K
2		29C	K

Notes:
Parts to be free from Burr,tool mark&Chattering mark

2	10.06.24	Tolerance Updated			NK	
1	25.04.22	Dimension Updated			LN	
0	24.07.19	New Release			Nanda	
Revision Details						
<div> MADRAS ENGINEERING INDUSTRIES PVT LTD</div>		Customer		Material		
		MERITOR		Refer Casting Dwg		
		Dwg.No./Rev.		DRAWN BY	DPK	22.01.21
<div> Dimension are in mm Scale NTS</div>		Ref. Rev Table		CHECKED BY	NK	
		Part.No./Rev.		APPROVED BY	DBK	22.01.21
		Ref. Rev Table		SHEET 01of 01		
TITLE				Stage Dwg No.		
OP10-OD TURNING				18NLS48 -10		
YOKE - SLIP						

