
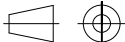


1. Taper between Datum Q1,Q2,Q3 & Q4 wrt Plane A 0.25Max
2. Taper between Datum Q5&Q6 wrt Plane A 1Max
3. Machining surface to be free from sharp edges

3	14.08.23	Tolerance Updated	NK
2	30.09.23	38.72/38.60 was 38.8 ⁰ _{-0.2} (due to ED coating)	LN
1	09.01.23	Updated description as per process flow	RR
0	25.11.21	New Release	DPK

Revision Details				
 MADRAS ENGINEERING INDUSTRIES PVT LTD	Customer VOLVO	Material Refer Casting Dwg		
	Dwg.No./Rev. 24130796/01	DRAWN BY DPK	25.11.21	
 Dimension are in mm Scale NTS	Part.No./Rev. 24130793/P02	CHECKED BY	PSK	25.11.21
		APPROVED BY	DBK	25.11.21
		SHEET 01 of 01		
TITLE OP10-Thickness Milling & Deburring LIFTING EYE		Stage Dwg No. 24130793 - 10		

