

Notes:
Parts to be free from Burr,tool mark&Chattering mark

 THIS SYMBOL REPRESENTS MAJOR CHARACTERISTICS



DIMENSION

| | | | | | |
|--------|-----|---------|---------------------------------------|-----------------------------------|---------------|
| 14 | 1 | 14RLS40 | 1A | 269.14/269.91 | 293.75/294.51 |
| | 2 | | 2A | 288.19/288.95 | 312.80/313.56 |
| SERIES | SI# | VARIANT | P | S | |
| | | | END FACE TO EAR BORE SHELL LINE | END FACE TO EAR BORE CENTER | |

REVISION TABLE

| SI NO | VARIANT | | Re |
|-------|----------|----|----|
| 1 | 14 RLS40 | 1A | D |
| 2 | | 2A | D |

| | | | |
|---|----------|-------------------|----|
| 2 | 22.06.24 | Tolerance Updated | NK |
| 1 | 25.04.22 | Dimension Updated | NK |
| 0 | 24.07.19 | New Release | NK |

| Revision Details | | | | |
|--|--|--|-----|----------|
|  MADRAS ENGINEERING INDUSTRIES PVT LTD | Customer MERITOR | Material Refer Casting Dwg | | |
| | Dwg.No./Rev. Ref. Rev Table | DRAWN BY | NPJ | 10.04.19 |
| | | CHECKED BY | KSN | 25.04.19 |
|  Dimension are in mm Scale NTS | Part.No./Rev. Ref. Rev Table | APPROVED BY | NK | 25.04.19 |
| | SHEET 01 of 01 | | | |
| TITLE OP40-EAR BORE MACHINING YOKE - SLIP | | Stage Dwg No. 14RLS40 - 40 | | |

