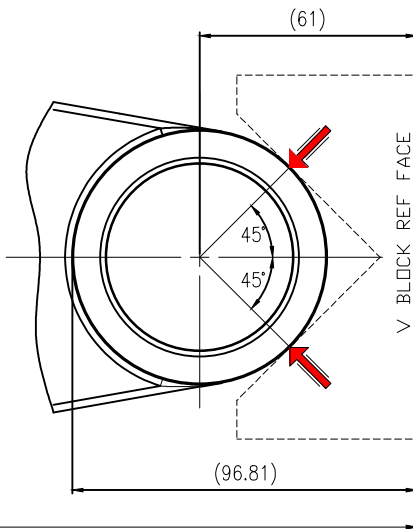
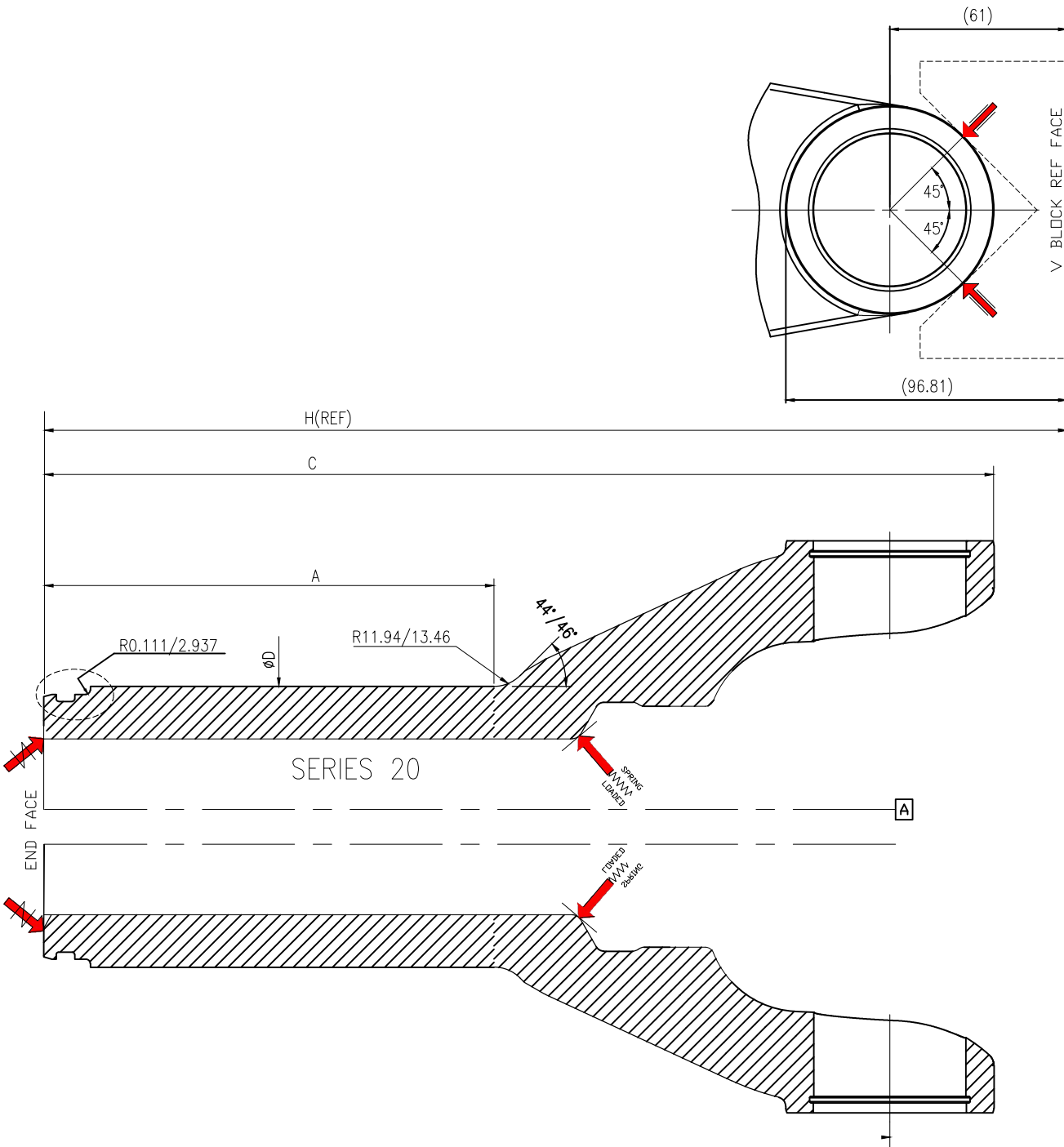


SERIES 20  
SCALE 5:1




DIMENSION

20	1	20 RLS	2A	84.20/84.97	154.28/155.50	74.06/74.32	78.79/79.04	15.97/16.18	328.00/328.70
	2		3A						343.25/344.00
	3		11A	172.06/173.28		345.80/346.50			
	4		12A			361.00/361.70			
SERIES	SI#	VARIANT	ØD	A	ØE	ØF	I	C	
			OD TURNING DIA	END FACE TO NECK LENGTH	OD GROOVE DIA	OD STEP DIA	OD STEP LENGTH	TOTAL HEIGHT	
			OUTER DIA						

REVISION TABLE

SI NO	VARIANT	Rev
1	20 RLS	2A AA
2		3A AA
3		11A J
4		12A G

Notes:  
Parts to be free from Burr,tool mark&Chattering mark

2	14.05.24	Tolerance Updated			NK	
1	25.04.22	Dimension Updated			NK	
0	24.07.19	New Release			NK	
Revision Details						
<div> MADRAS ENGINEERING INDUSTRIES PVT LTD</div>		Customer		Material Refer Casting Dwg		
		MERITOR				
		Dwg.No./Rev.		DRAWN BY	NPJ	10.04.19
		Ref. Rev Table		CHECKED BY	KSN	25.04.19
Part.No./Rev.				APPROVED BY	NK	25.04.19
Ref. Rev Table				SHEET 01 of 01		
Dimension are in mm		Scale NTS				
TITLE				Stage Dwg No.		
OP10-OD TURNING				20RLS40 -10		
YOKE - SLIP						

