
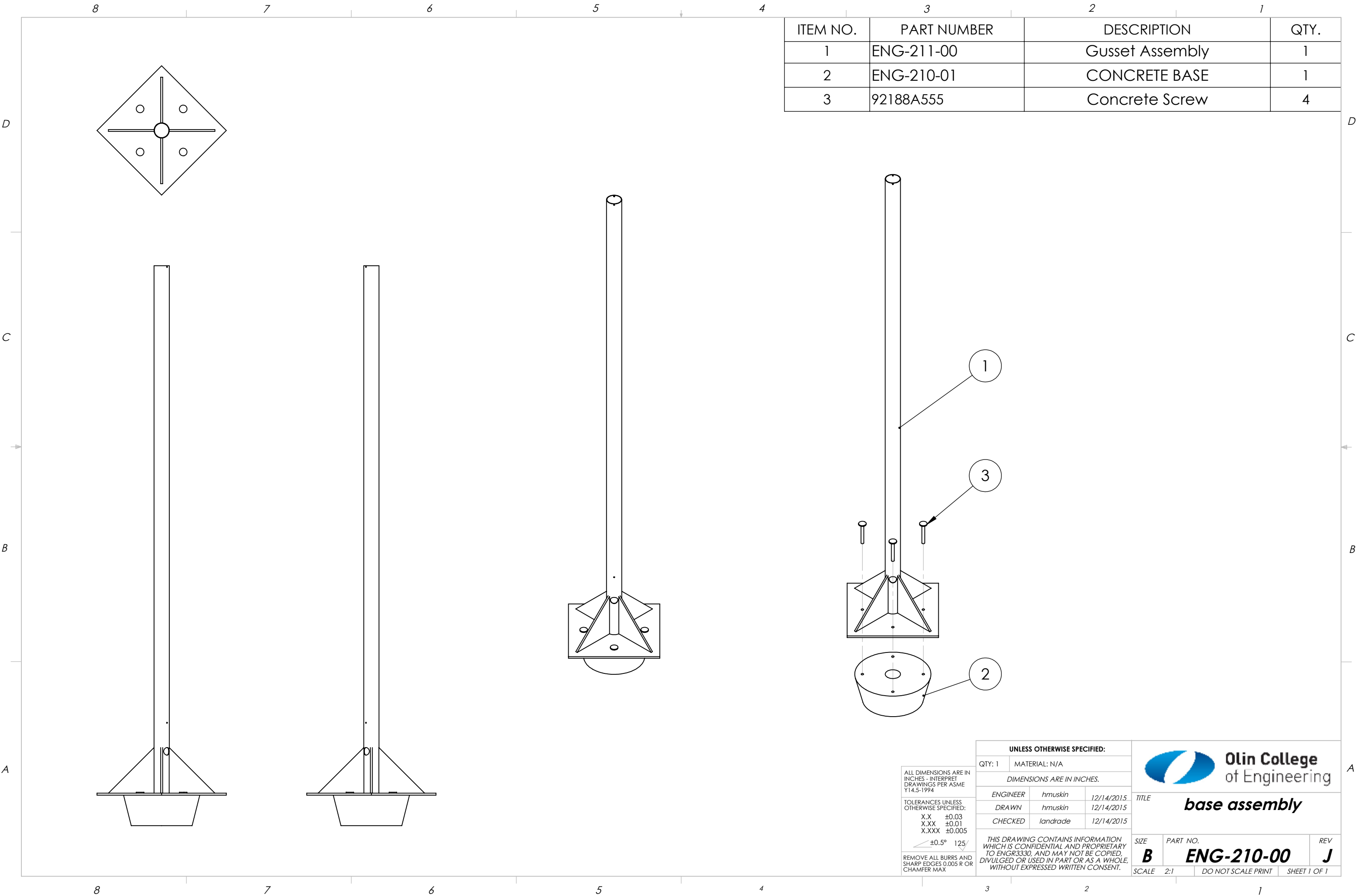
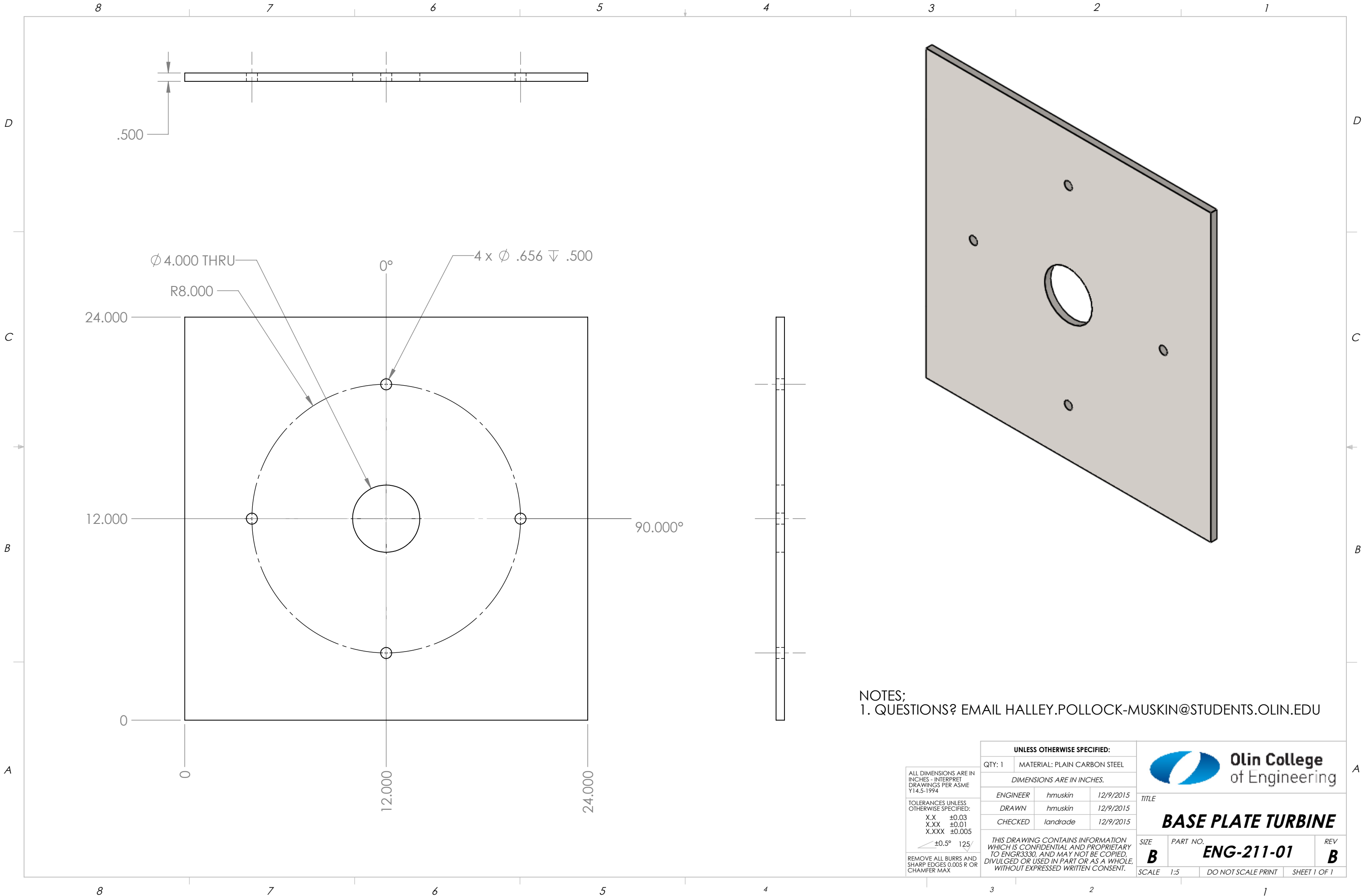



NOTES;
1. QUESTIONS? EMAIL HALLEY.POLLOCK-MUSKIN@STUDENTS.OLIN.EDU

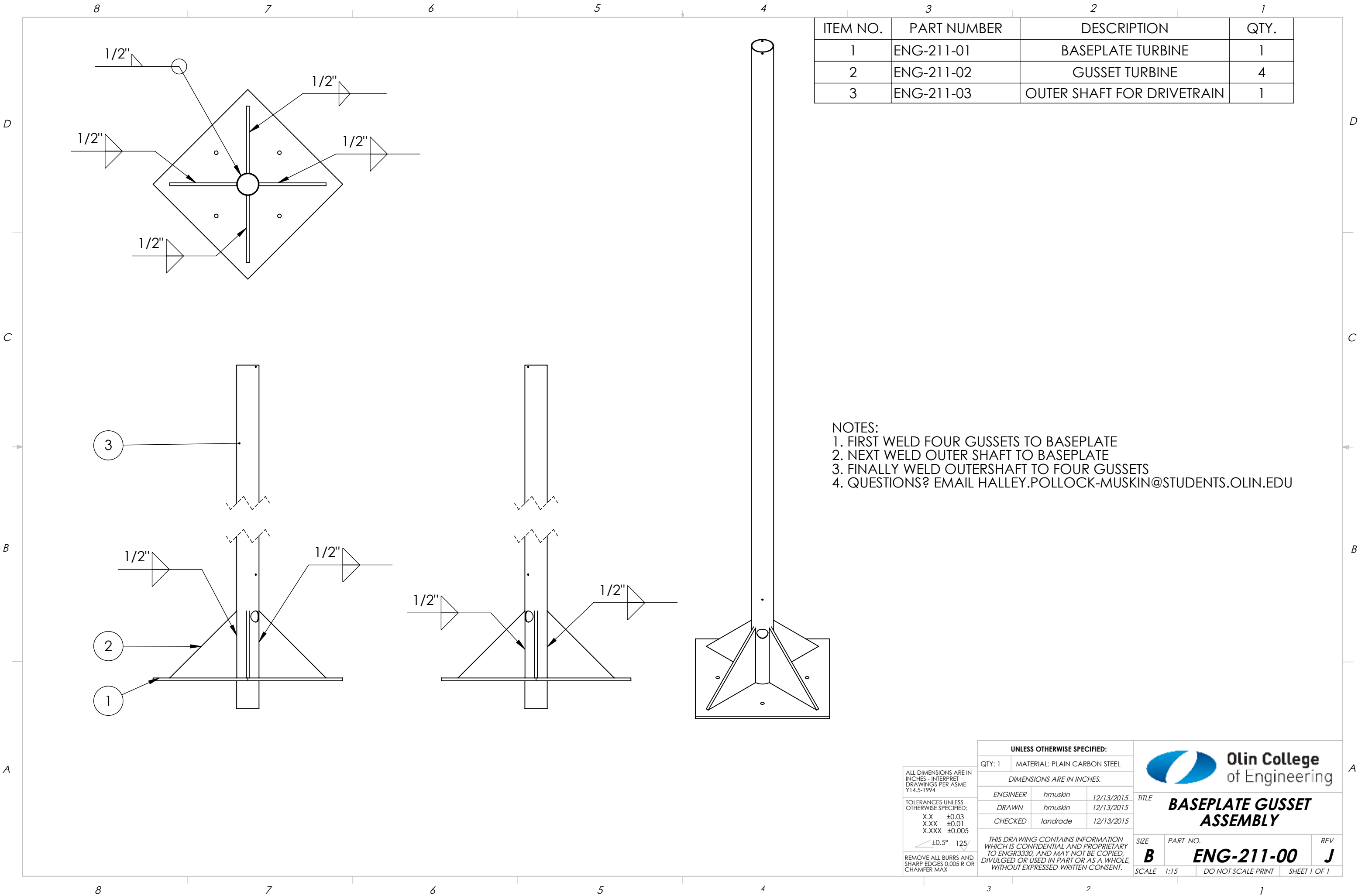
UNLESS OTHERWISE SPECIFIED:			 <div>Olin College of Engineering</div>					
QTY: 1	MATERIAL: DELRIN					TITLE		
DIMENSIONS ARE IN INCHES.								
ALL DIMENSIONS ARE IN INCHES - INTERPRET DRAWINGS PER ASME Y14.5-1994	ENGINEER	hmskin	12/13/2015	COLLAR FOR DRIVESHAFT				
	DRAWN	hmskin	12/13/2015					
	CHECKED	landrade	12/13/2015					
TOLERANCES UNLESS OTHERWISE SPECIFIED:	THIS DRAWING CONTAINS INFORMATION WHICH IS CONFIDENTIAL AND PROPRIETARY TO ENGR3330, AND MAY NOT BE COPIED, DIVULGED OR USED IN PART OR AS A WHOLE, WITHOUT EXPRESSED WRITTEN CONSENT.							
X.X ±0.03 X.XX ±0.01 X.XXX ±0.005								
±0.5° 125°								
REMOVE ALL BURRS AND SHARP EDGES 0.005 R OR CHAMFER MAX								
SIZE			PART NO.		REV			
B			ENG-220-01		A			
SCALE 2:1		DO NOT SCALE PRINT		SHEET 1 OF 1				

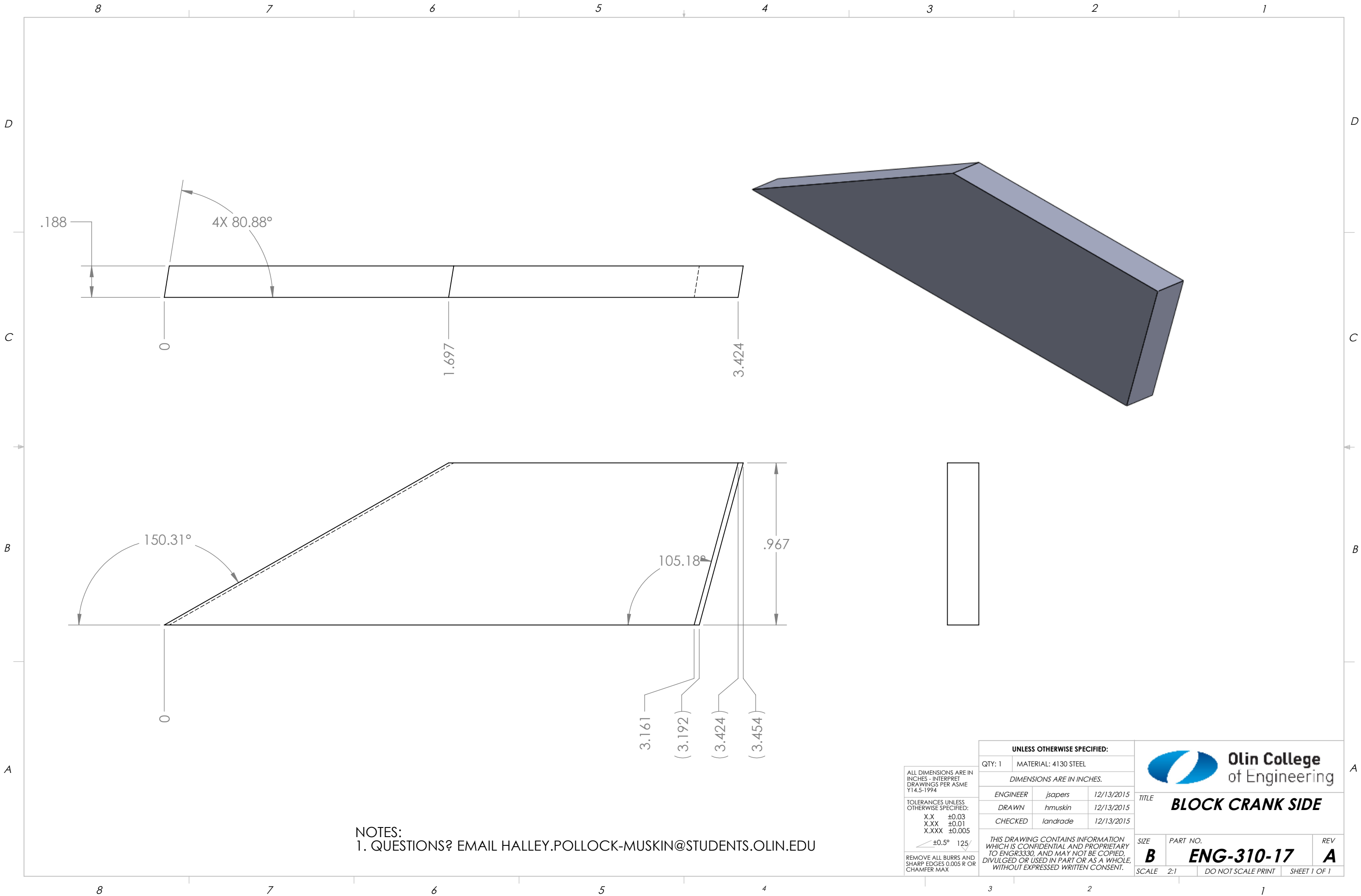




NOTES;
1. QUESTIONS? EMAIL HALLEY.POLLOCK-MUSKIN@STUDENTS.OLIN.EDU

ALL DIMENSIONS ARE IN INCHES - INTERPRET DRAWINGS PER ASME Y14.5-1994	UNLESS OTHERWISE SPECIFIED:			 <div>Olin College of Engineering</div>		
	QTY: 1	MATERIAL: PLAIN CARBON STEEL				
	DIMENSIONS ARE IN INCHES.					
	ENGINEER	hmskin	12/9/2015			
	DRAWN	hmskin	12/9/2015			
TOLERANCES UNLESS OTHERWISE SPECIFIED:	CHECKED	landrade	12/9/2015	TITLE		
X.X ±0.03 X.XX ±0.01 X.XXX ±0.005				BASE PLATE TURBINE		
±0.5° 125°	THIS DRAWING CONTAINS INFORMATION WHICH IS CONFIDENTIAL AND PROPRIETARY TO ENGR3330, AND MAY NOT BE COPIED, DIVULGED OR USED IN PART OR AS A WHOLE, WITHOUT EXPRESSED WRITTEN CONSENT.			SIZE	PART NO.	REV
REMOVE ALL BURRS AND SHARP EDGES 0.005 R OR CHAMFER MAX				B	ENG-211-01	B
SCALE		1:5	DO NOT SCALE PRINT	SHEET 1 OF 1		





NOTES:
1. QUESTIONS? EMAIL HALLEY.POLLOCK-MUSKIN@STUDENTS.OLIN.EDU

ALL DIMENSIONS ARE IN INCHES - INTERPRET DRAWINGS PER ASME Y14.5-1994

TOLERANCES UNLESS OTHERWISE SPECIFIED:
X.X ±0.03
X.XX ±0.01
X.XXX ±0.005

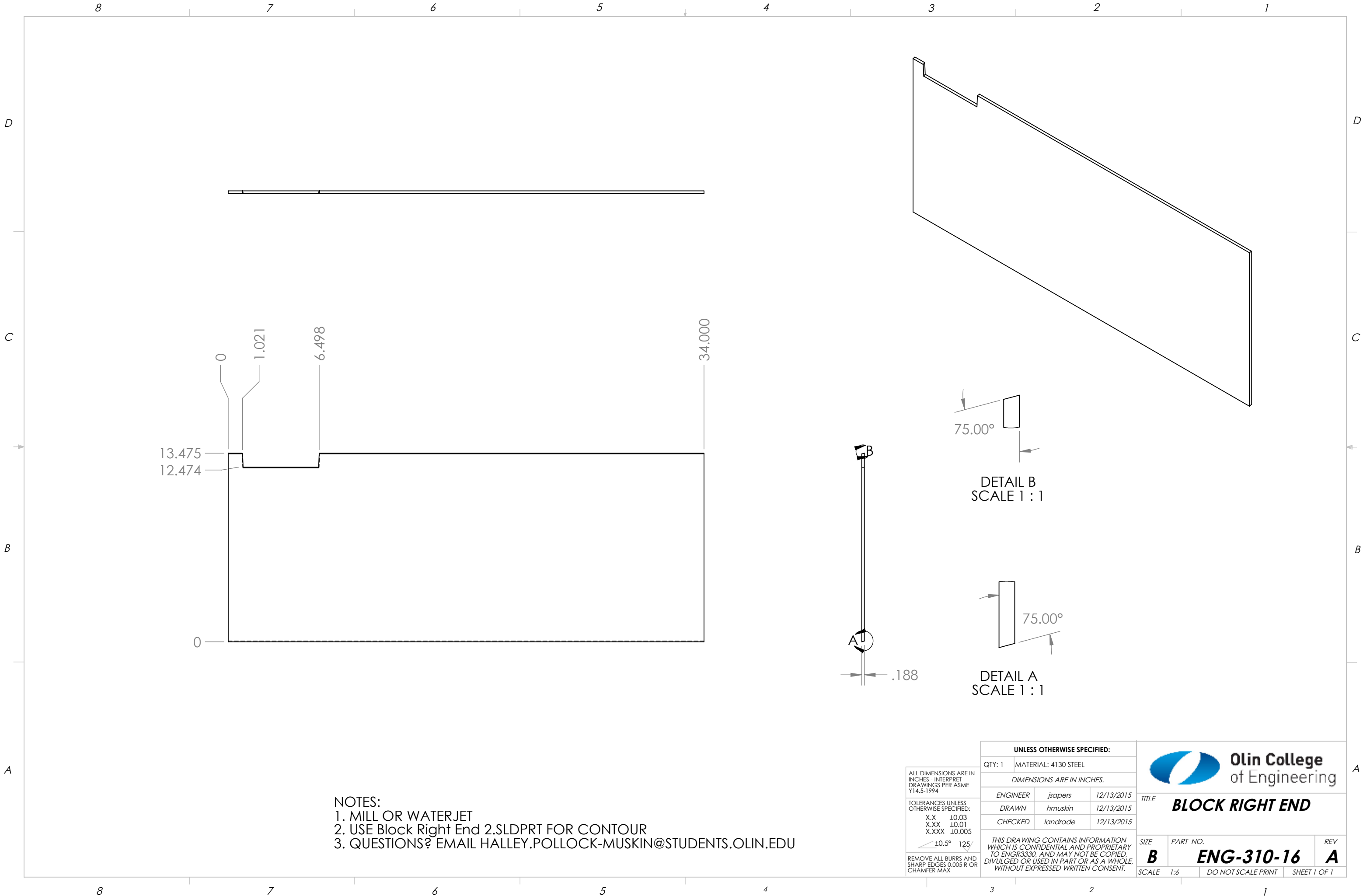
±0.5° 125/

REMOVE ALL BURRS AND SHARP EDGES 0.005 R OR CHAMFER MAX


UNLESS OTHERWISE SPECIFIED:		
QTY: 1	MATERIAL: 4130 STEEL	
DIMENSIONS ARE IN INCHES.		
ENGINEER	jsapers	12/13/2015
DRAWN	hmuskin	12/13/2015
CHECKED	landrade	12/13/2015
THIS DRAWING CONTAINS INFORMATION WHICH IS CONFIDENTIAL AND PROPRIETARY TO ENGR3330, AND MAY NOT BE COPIED, DIVULGED OR USED IN PART OR AS A WHOLE, WITHOUT EXPRESSED WRITTEN CONSENT.		

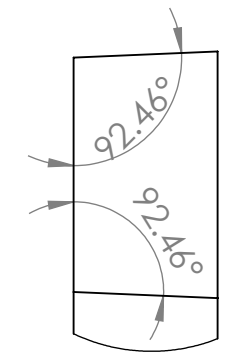
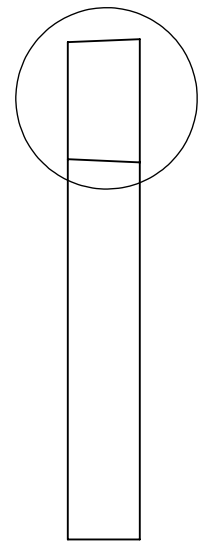
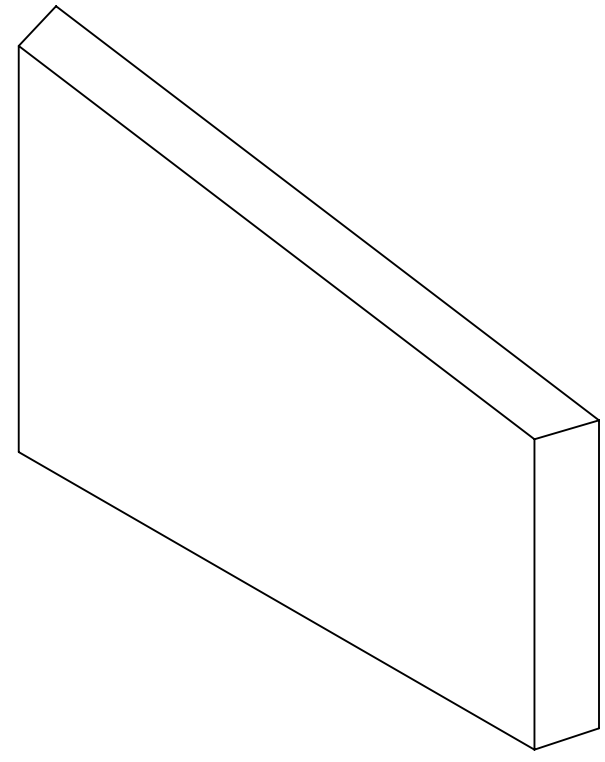
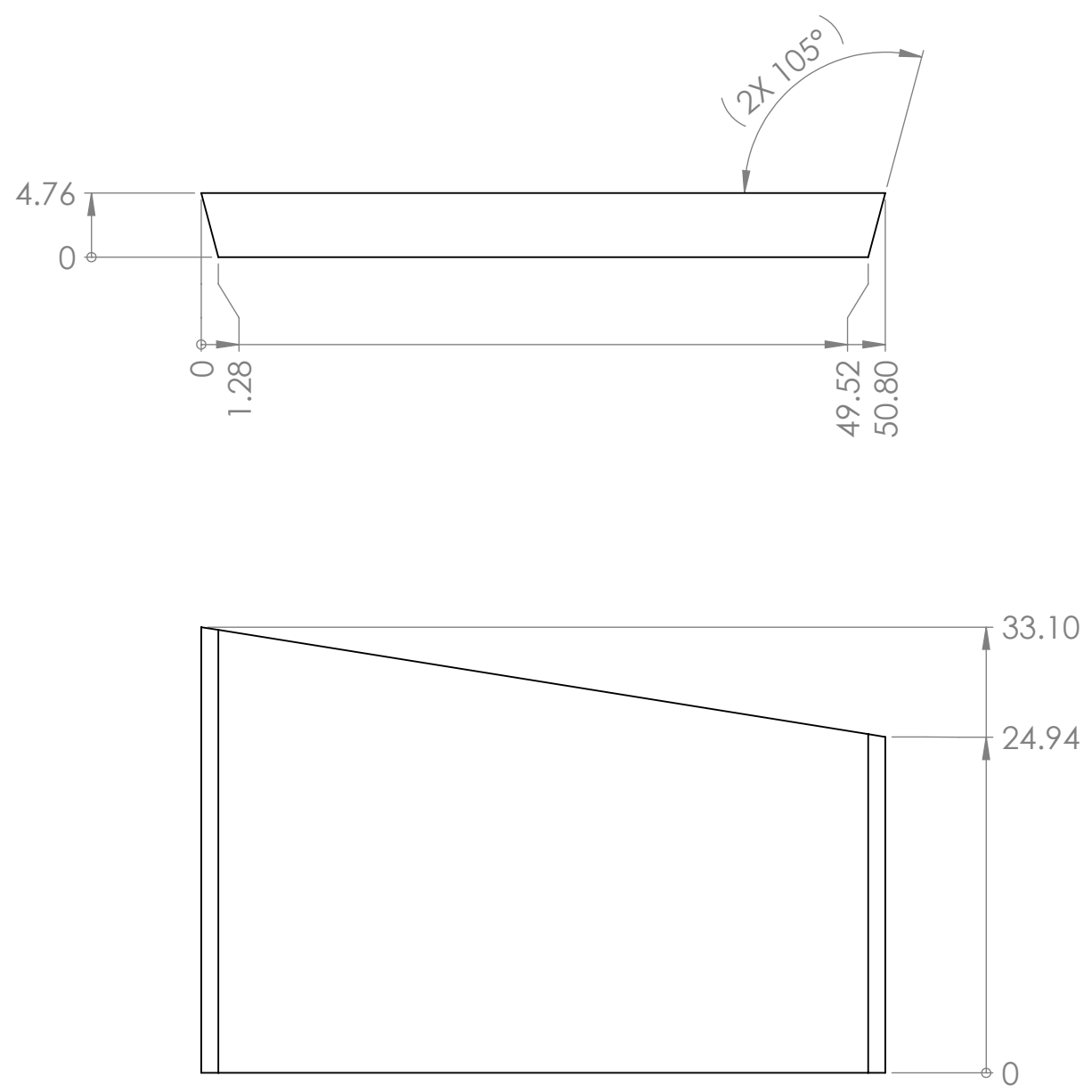


TITLE BLOCK CRANK SIDE		
SIZE B	PART NO. ENG-310-17	REV A
SCALE 2:1	DO NOT SCALE PRINT	SHEET 1 OF 1




NOTES:
1. MILL OR WATERJET
2. USE Block Right End 2.SLDPRT FOR CONTOUR
3. QUESTIONS? EMAIL HALLEY.POLLOCK-MUSKIN@STUDENTS.OLIN.EDU

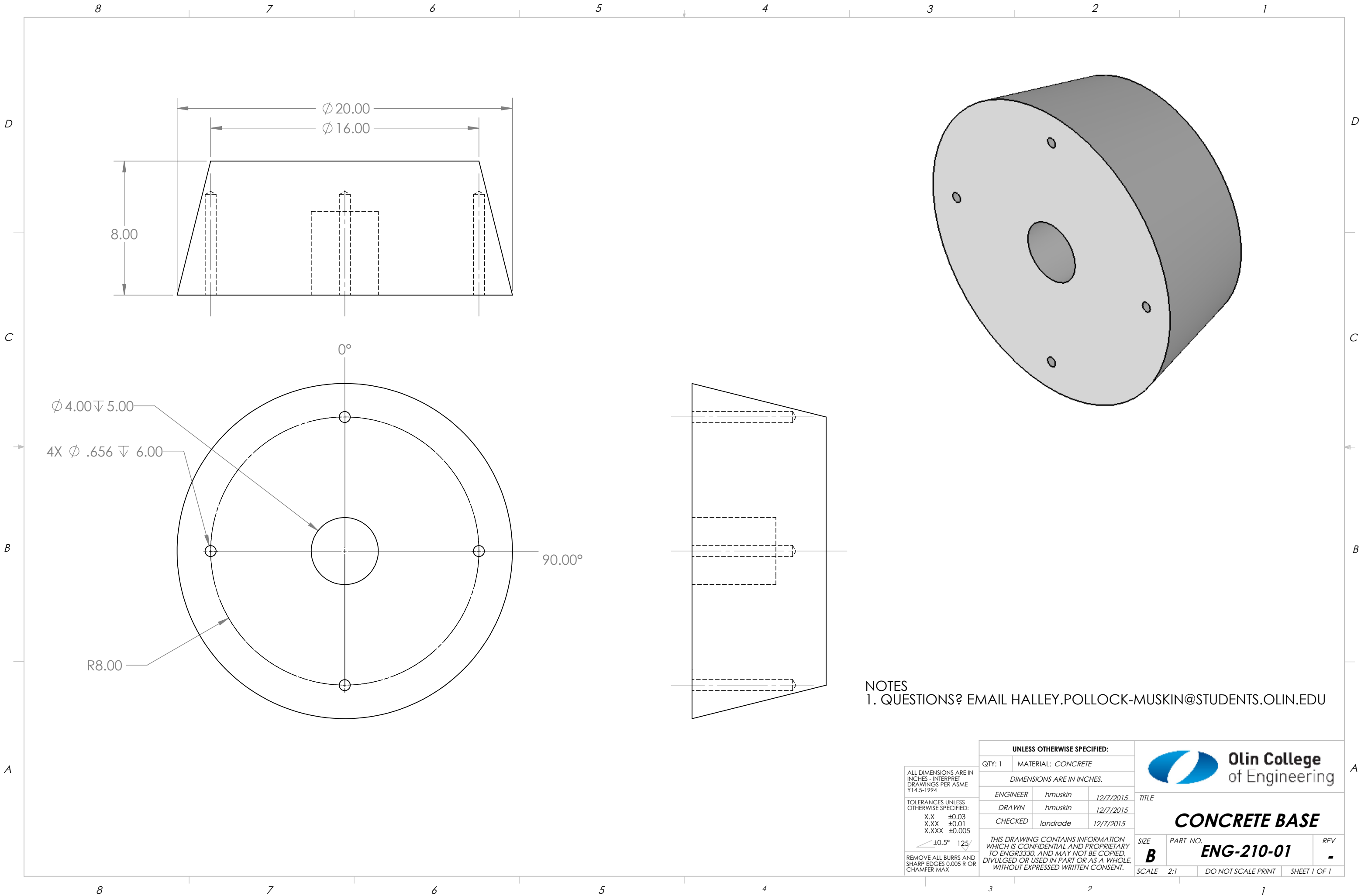
UNLESS OTHERWISE SPECIFIED:		 Olin College of Engineering			
QTY: 1	MATERIAL: 4130 STEEL	TITLE BLOCK RIGHT END			
DIMENSIONS ARE IN INCHES.					
ENGINEER	jsapers	12/13/2015	SIZE B	PART NO. ENG-310-16	REV A
DRAWN	hmskin	12/13/2015			
CHECKED	landrade	12/13/2015			
THIS DRAWING CONTAINS INFORMATION WHICH IS CONFIDENTIAL AND PROPRIETARY TO ENGR3330, AND MAY NOT BE COPIED, DIVULGED OR USED IN PART OR AS A WHOLE, WITHOUT EXPRESSED WRITTEN CONSENT.			SCALE 1:6	DO NOT SCALE PRINT	SHEET 1 OF 1


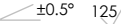


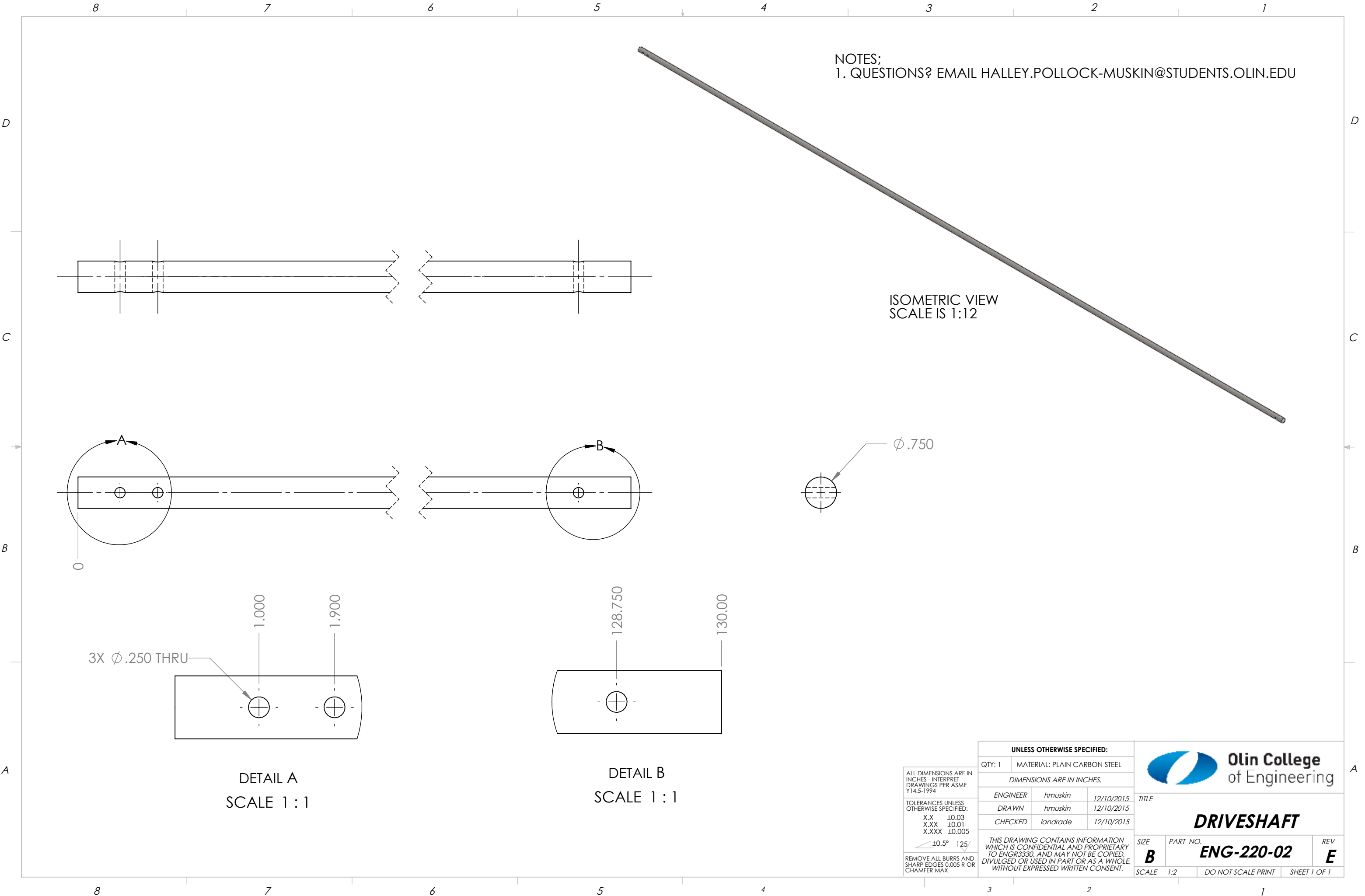
DETAIL A
SCALE 4 : 1

NOTES:
1. QUESTIONS? EMAIL HALLEY.POLLOCK-MUSKIN@STUDENTS.OLIN.EDU

<div>ALL DIMENSIONS ARE IN INCHES - INTERPRET DRAWINGS PER ASME Y14.5-1994</div> <div>TOLERANCES UNLESS OTHERWISE SPECIFIED: X.X ±0.03 X.XX ±0.01 X.XXX ±0.005</div> <div><div><div><div></div><div>±0.5°</div><div>125</div></div><div></div></div></div> <div>REMOVE ALL BURRS AND SHARP EDGES 0.005 R OR CHAMFER MAX</div>	UNLESS OTHERWISE SPECIFIED:			<div></div> <div>Olin College of Engineering</div>
	QTY: 1	MATERIAL: 4130 STEEL		
	DIMENSIONS ARE IN INCHES.			
	ENGINEER	jsapers	12/9/2015	
	DRAWN	hmuskin	12/9/2015	
	CHECKED	landrade	12/9/2015	TITLE
	THIS DRAWING CONTAINS INFORMATION WHICH IS CONFIDENTIAL AND PROPRIETARY TO ENGR3330, AND MAY NOT BE COPIED, DIVULGED OR USED IN PART OR AS A WHOLE, WITHOUT EXPRESSED WRITTEN CONSENT.			BLOCK RIGHT TOP 2
	SIZE	PART NO.	REV	
	B	ENG-310-15	A	
	SCALE	2:1	DO NOT SCALE PRINT	SHEET 1 OF 1



UNLESS OTHERWISE SPECIFIED:			 Olin College of Engineering		
QTY: 1	MATERIAL: <i>CONCRETE</i>				
ALL DIMENSIONS ARE IN INCHES - INTERPRET DRAWINGS PER ASME Y14.5-1994			TITLE		
DIMENSIONS ARE IN INCHES.					
ENGINEER <i>hmskin</i> 12/7/2015			CONCRETE BASE		
DRAWN <i>hmskin</i> 12/7/2015					
CHECKED <i>landrade</i> 12/7/2015					
TOLERANCES UNLESS OTHERWISE SPECIFIED: X.X ±0.03 X.XX ±0.01 X.XXX ±0.005			SIZE		
 ±0.5° 125			PART NO.		
REMOVE ALL BURRS AND SHARP EDGES 0.005 R OR CHAMFER MAX			B ENG-210-01		
			REV		
			-		
			SCALE 2:1 DO NOT SCALE PRINT SHEET 1 OF 1		



NOTES;
1. QUESTIONS? EMAIL HALLEY.POLLOCK-MUSKIN@STUDENTS.OLIN.EDU

ISOMETRIC VIEW
SCALE IS 1:12

$\phi .750$

3X $\phi .250$ THRU

DETAIL A
SCALE 1 : 1

DETAIL B
SCALE 1 : 1

ALL DIMENSIONS ARE IN
INCHES - INTERPRET
DRAWINGS PER ASME
Y14.5-1994

TOLERANCES UNLESS
OTHERWISE SPECIFIED:
X.X ± 0.03
X.XX ± 0.01
X.XXX ± 0.005

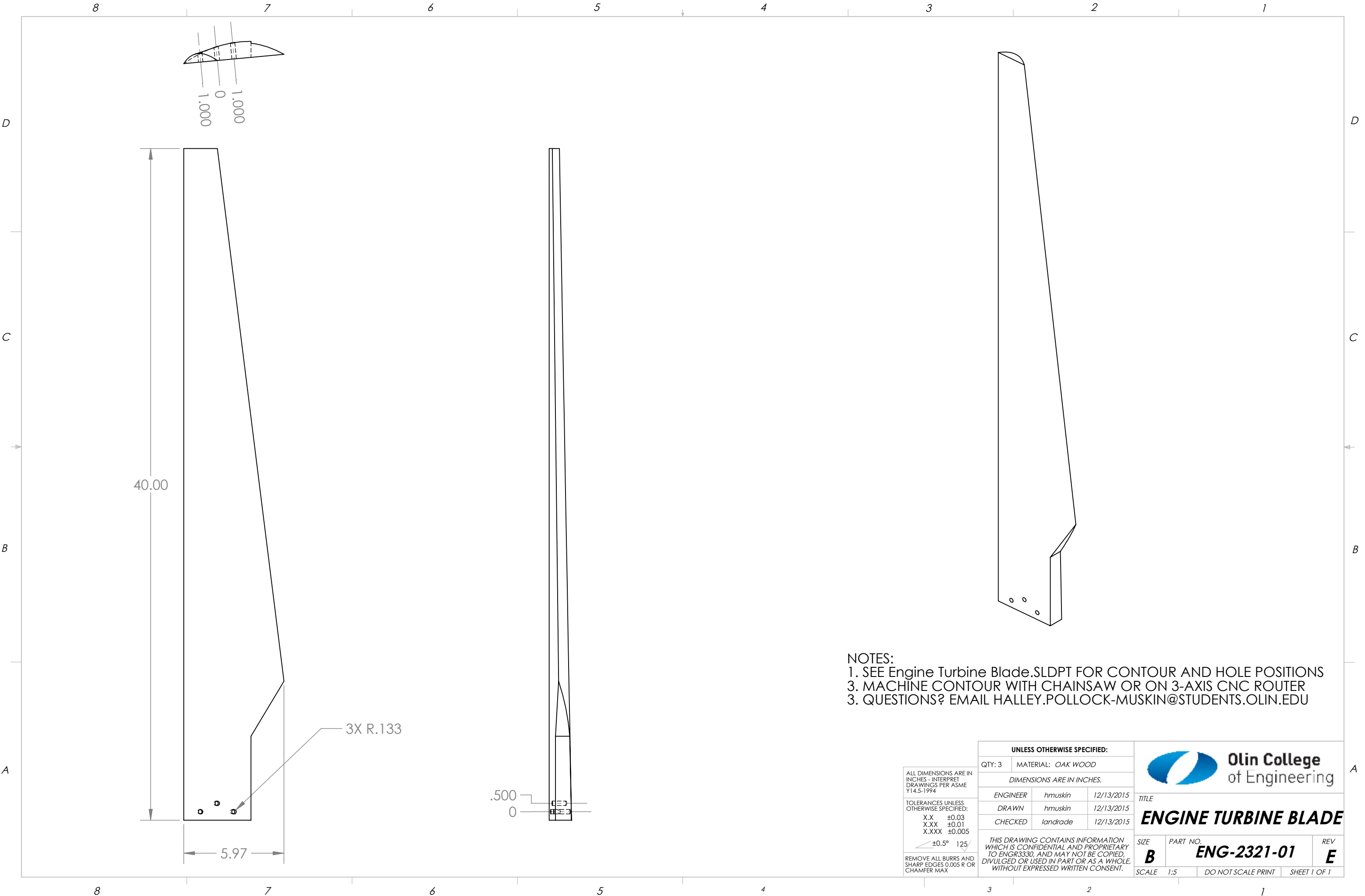
$\angle \pm 0.5^\circ$ 125/

REMOVE ALL BURRS AND
SHARP EDGES 0.005 R OR
CHAMFER MAX

UNLESS OTHERWISE SPECIFIED:		
QTY: 1	MATERIAL: PLAIN CARBON STEEL	
DIMENSIONS ARE IN INCHES.		
ENGINEER	hmskin	12/10/2015
DRAWN	hmskin	12/10/2015
CHECKED	landrade	12/10/2015
THIS DRAWING CONTAINS INFORMATION WHICH IS CONFIDENTIAL AND PROPRIETARY TO ENGR3330, AND MAY NOT BE COPIED, DIVULGED OR USED IN PART OR AS A WHOLE, WITHOUT EXPRESSED WRITTEN CONSENT.		

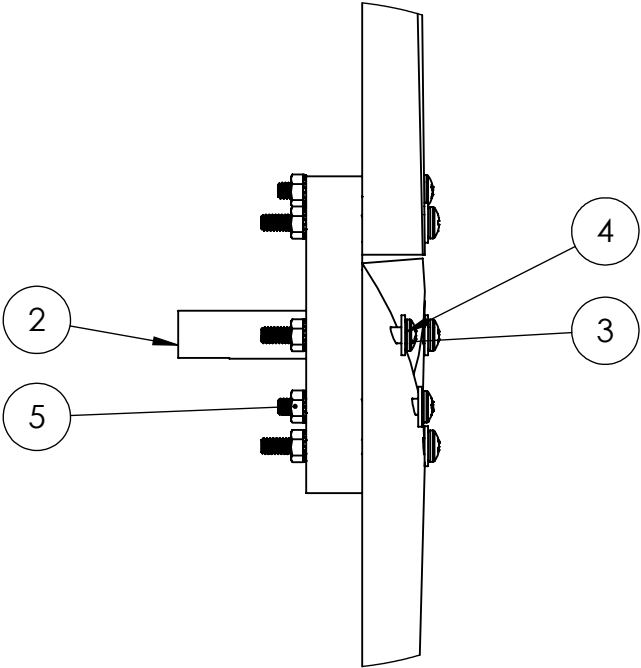
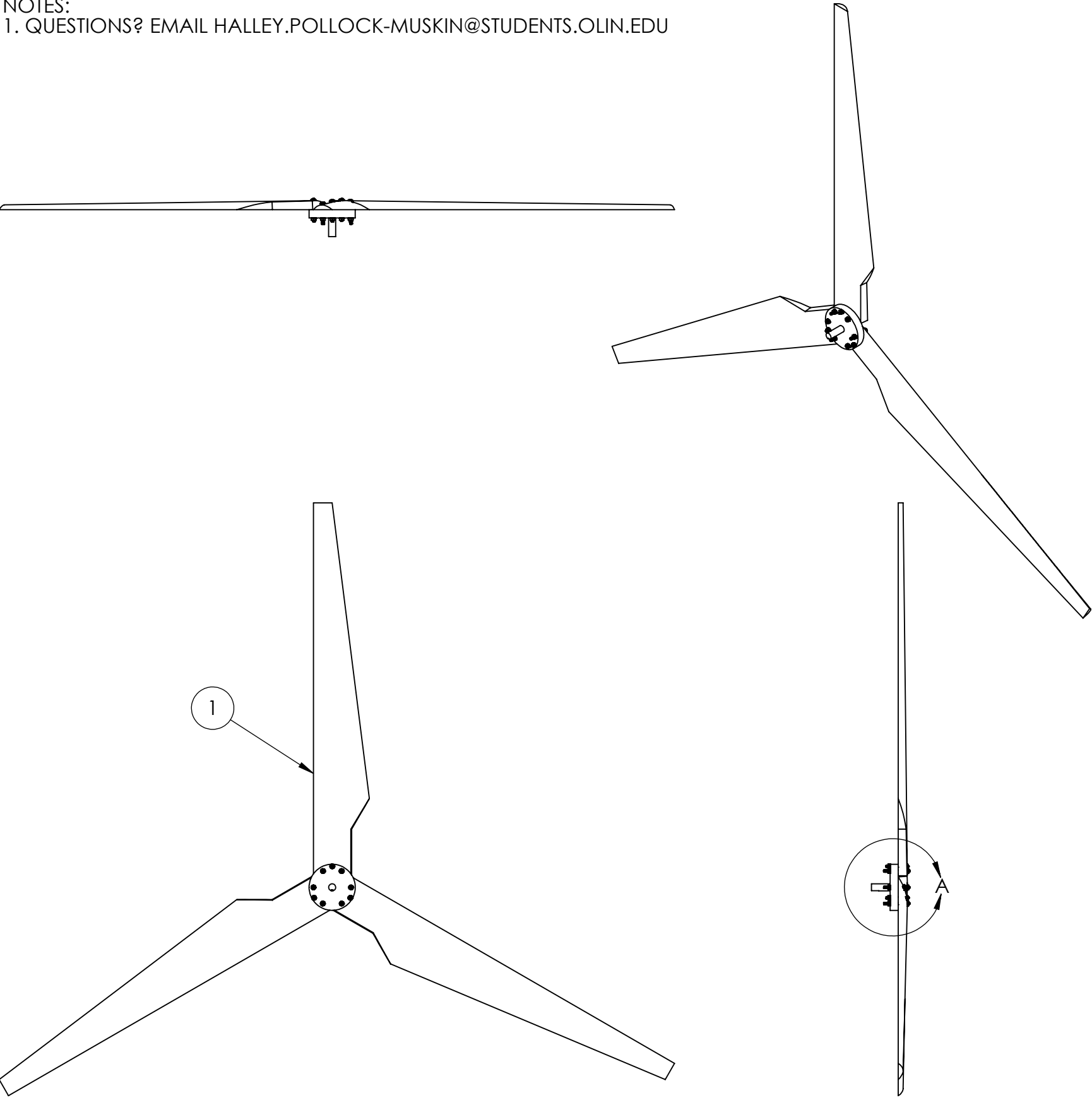


TITLE		
DRIVESHAFT		
SIZE B	PART NO. ENG-220-02	REV E
SCALE 1:2	DO NOT SCALE PRINT	SHEET 1 OF 1


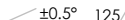


NOTES:
1. QUESTIONS? EMAIL HALLEY.POLLOCK-MUSKIN@STUDENTS.OLIN.EDU

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	ENG-2321-01	ENGINE TURBINE BLADE	3
2	ENG-2321-02	ENGINE TURBINE CENTER	1
3	91772A551	1/4-20 SCREW	9
4	92141A029	1/4 WASHER	9
5	90675A029	1/4-2 LOCKNUT	9

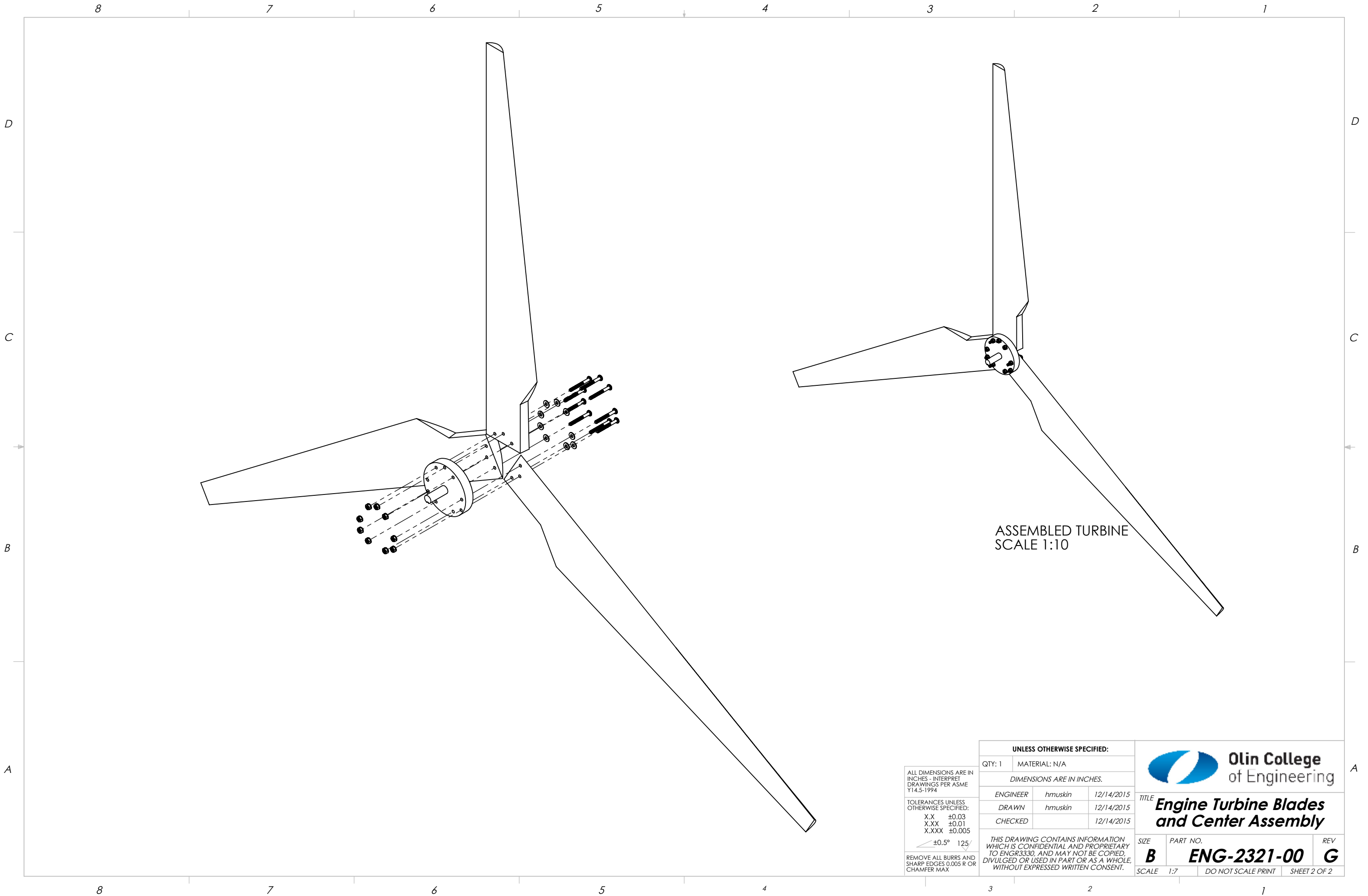


DETAIL A
SCALE 1 : 3

		UNLESS OTHERWISE SPECIFIED:		 <div>Olin College of Engineering</div>	
QTY: 1		MATERIAL: N/A			
ALL DIMENSIONS ARE IN INCHES - INTERPRET DRAWINGS PER ASME Y14.5-1994		DIMENSIONS ARE IN INCHES.			
		ENGINEER	hmskin	12/14/2015	
		DRAWN	hmskin	12/14/2015	
		CHECKED	landrade	12/14/2015	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		TITLE			
X.X ±0.03		Engine Turbine Blades and Center Assembly			
X.XX ±0.01					
X.XXX ±0.005					
 ±0.5° 125/		THIS DRAWING CONTAINS INFORMATION WHICH IS CONFIDENTIAL AND PROPRIETARY TO ENGR3330, AND MAY NOT BE COPIED, DIVULGED OR USED IN PART OR AS A WHOLE, WITHOUT EXPRESSED WRITTEN CONSENT.			
REMOVE ALL BURRS AND SHARP EDGES 0.005 R OR CHAMFER MAX					
		SIZE	PART NO.		REV
		B	ENG-2321-00		G
		SCALE	1:13	DO NOT SCALE PRINT	SHEET 1 OF 2



TITLE
Engine Turbine Blades and Center Assembly




ALL DIMENSIONS ARE IN INCHES - INTERPRET DRAWINGS PER ASME Y14.5-1994

TOLERANCES UNLESS OTHERWISE SPECIFIED:
X.X ±0.03
X.XX ±0.01
X.XXX ±0.005

±0.5° 125/

REMOVE ALL BURRS AND SHARP EDGES 0.005 R OR CHAMFER MAX

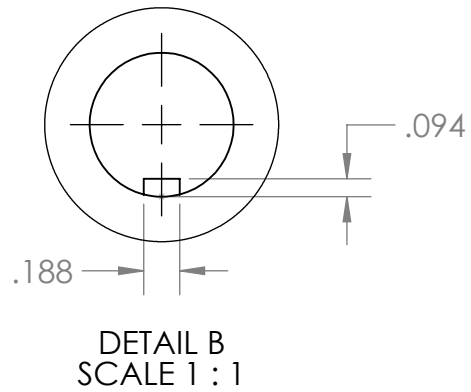
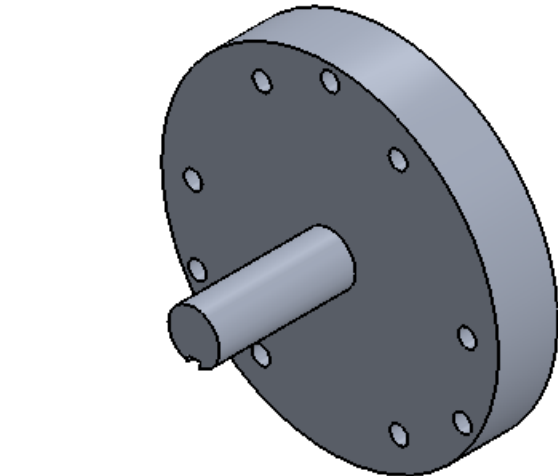
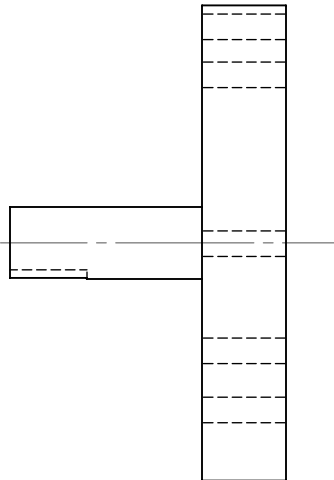
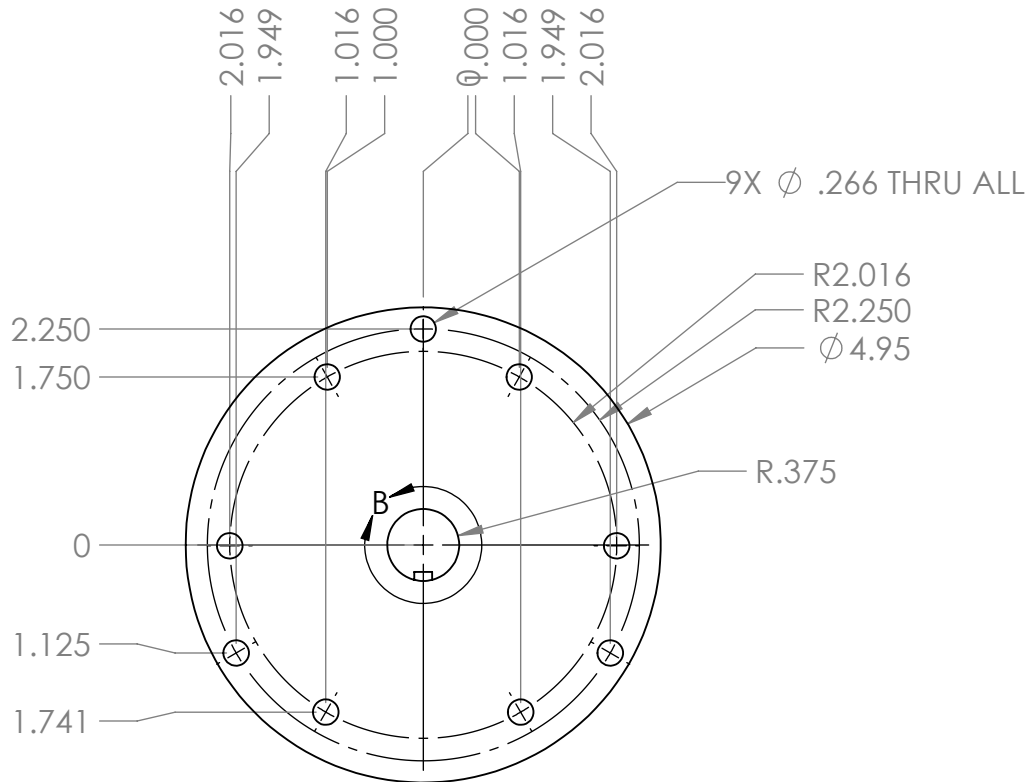
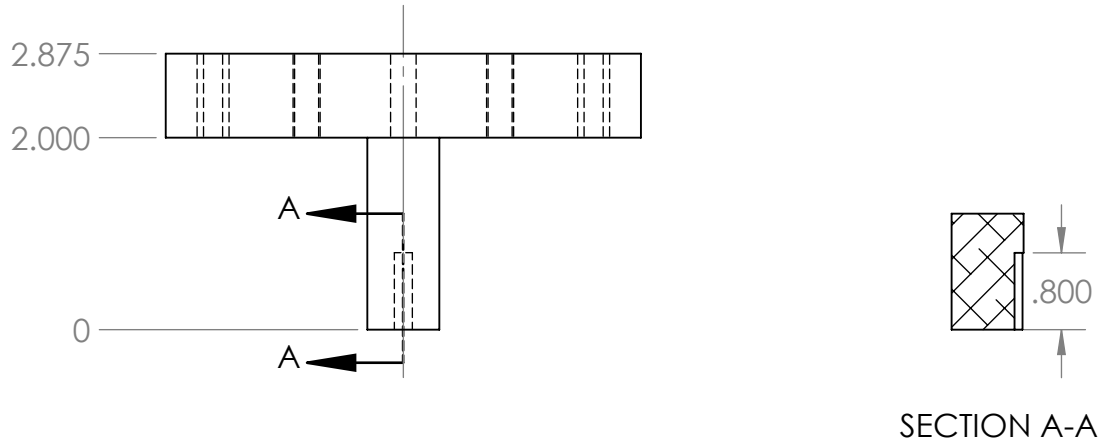
UNLESS OTHERWISE SPECIFIED:		
QTY: 1	MATERIAL: N/A	
DIMENSIONS ARE IN INCHES.		
ENGINEER	hmskin	12/14/2015
DRAWN	hmskin	12/14/2015
CHECKED		12/14/2015
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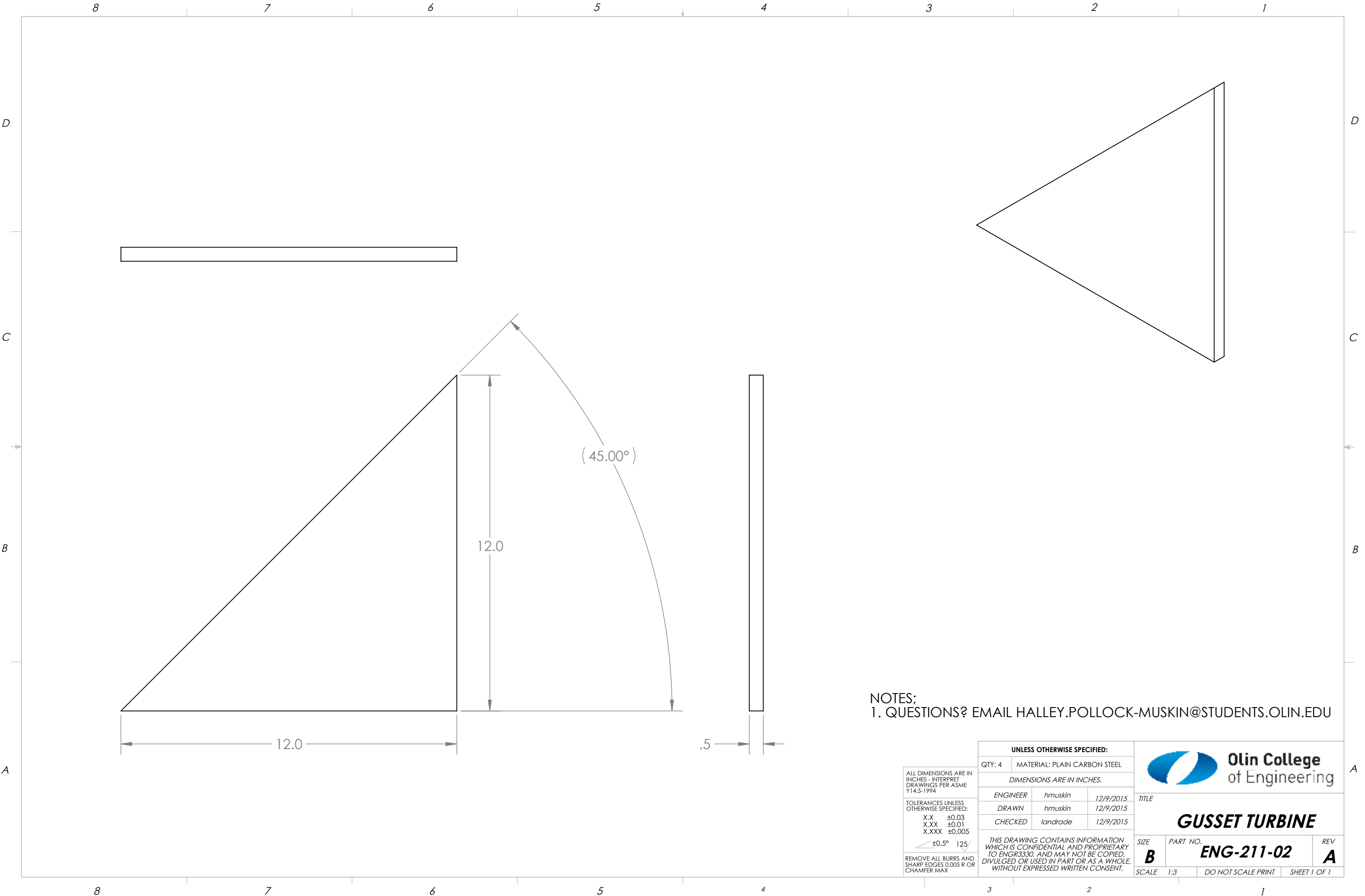
**Olin College
of Engineering**

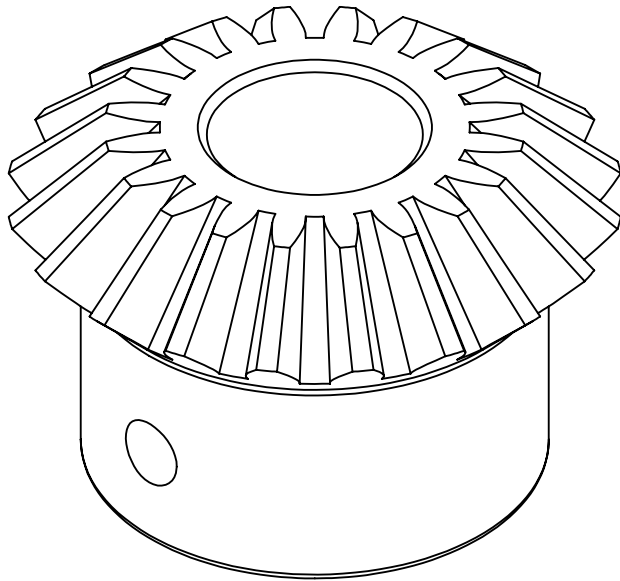
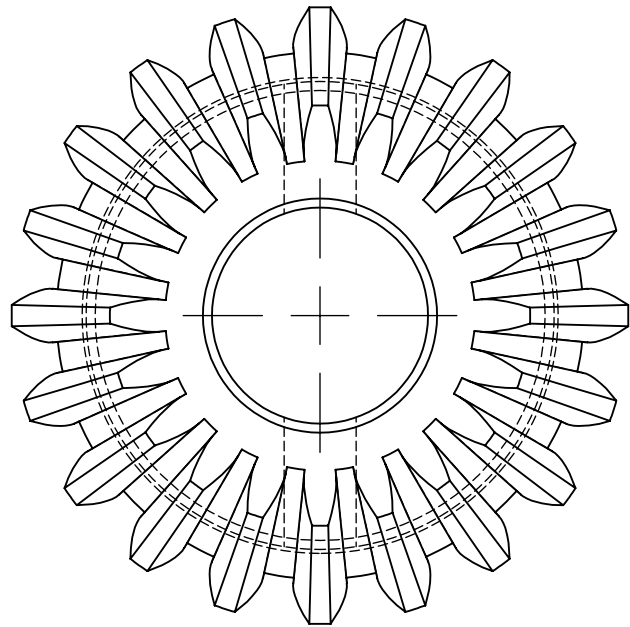
TITLE Engine Turbine Blades and Center Assembly		
SIZE B	PART NO. ENG-2321-00	REV G
SCALE 1:7	DO NOT SCALE PRINT	SHEET 2 OF 2

NOTES;
1. QUESTIONS? EMAIL HALLEY.POLLOCK-MUSKIN@STUDENTS.OLIN.EDU

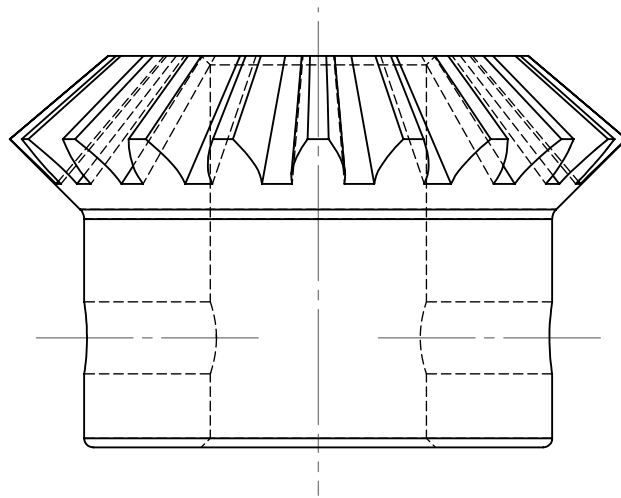
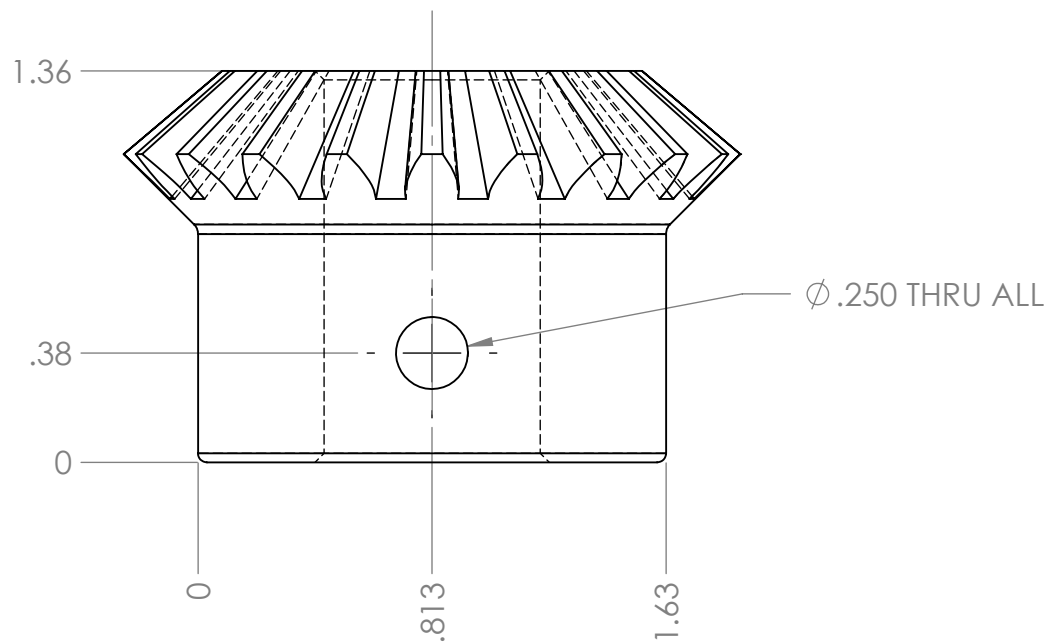


		UNLESS OTHERWISE SPECIFIED:		 <div>Olin College of Engineering</div>	
		QTY: 1	MATERIAL: 6061-T6 ALUMINUM		
<div>ALL DIMENSIONS ARE IN INCHES - INTERPRET DRAWINGS PER ASME Y14.5-1994</div> <div>TOLERANCES UNLESS OTHERWISE SPECIFIED: X.X ±0.03 X.XX ±0.01 X.XXX ±0.005</div> <div> ±0.5° 125/</div> <div>REMOVE ALL BURRS AND SHARP EDGES 0.005 R OR CHAMFER MAX</div>		DIMENSIONS ARE IN INCHES.		TITLE ENGINE TURBINE CENTER	
		ENGINEER	hmskin		12/14/2015
		DRAWN	hmskin		12/14/2015
		CHECKED	landrade	12/14/2015	
		THIS DRAWING CONTAINS INFORMATION WHICH IS CONFIDENTIAL AND PROPRIETARY TO ENGR3330, AND MAY NOT BE COPIED, DIVULGED OR USED IN PART OR AS A WHOLE, WITHOUT EXPRESSED WRITTEN CONSENT.			
		SIZE B	PART NO. ENG-2321-02	REV C	
		SCALE 1:2	DO NOT SCALE PRINT	SHEET 1 OF 1	





- NOTES:
1. MODIFIED MCMASTER STOCK - PART 6529K250
 2. IF NECESSARY, FACE PART BEFORE DRILLING HOLE
 3. QUESTIONS? EMAIL HALLEY.POLLOCK-MUSKIN@STUDENTS.OLIN.EDU



ALL DIMENSIONS ARE IN INCHES - INTERPRET DRAWINGS PER ASME Y14.5-1994

TOLERANCES UNLESS OTHERWISE SPECIFIED:

X.X	±0.03
X.XX	±0.01
X.XXX	±0.005

±0.5° 125/

REMOVE ALL BURRS AND SHARP EDGES 0.005 R OR CHAMFER MAX

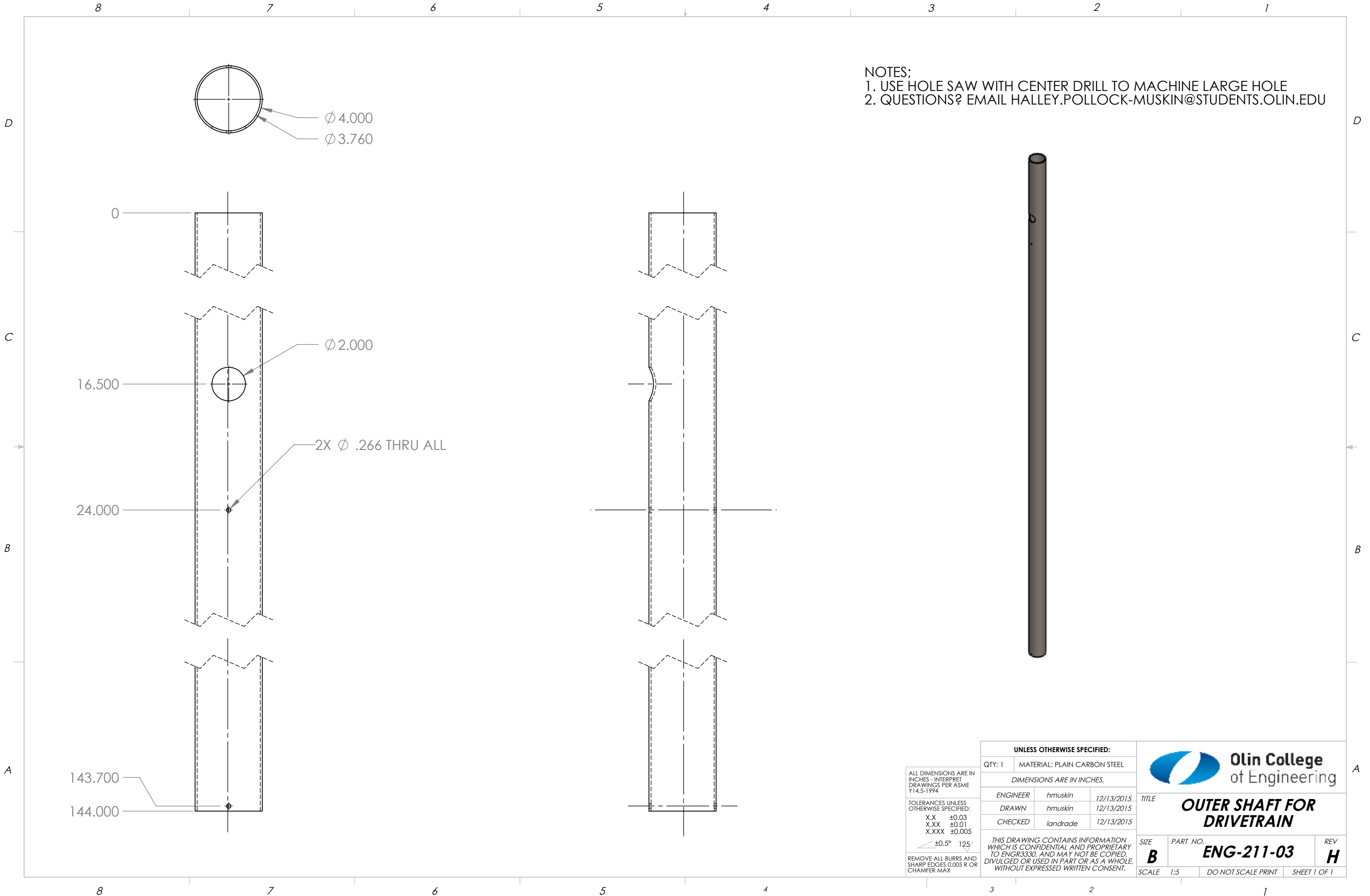
UNLESS OTHERWISE SPECIFIED:		
QTY: 4	MATERIAL: ALLOY STEEL	
DIMENSIONS ARE IN INCHES.		
ENGINEER	hmskin	12/13/2015
DRAWN	hmskin	12/13/2015
CHECKED	landrade	12/13/2015
THIS DRAWING CONTAINS INFORMATION WHICH IS CONFIDENTIAL AND PROPRIETARY TO ENGR3330, AND MAY NOT BE COPIED, DIVULGED OR USED IN PART OR AS A WHOLE WITHOUT EXPRESSED WRITTEN CONSENT.		


Olin College
of Engineering

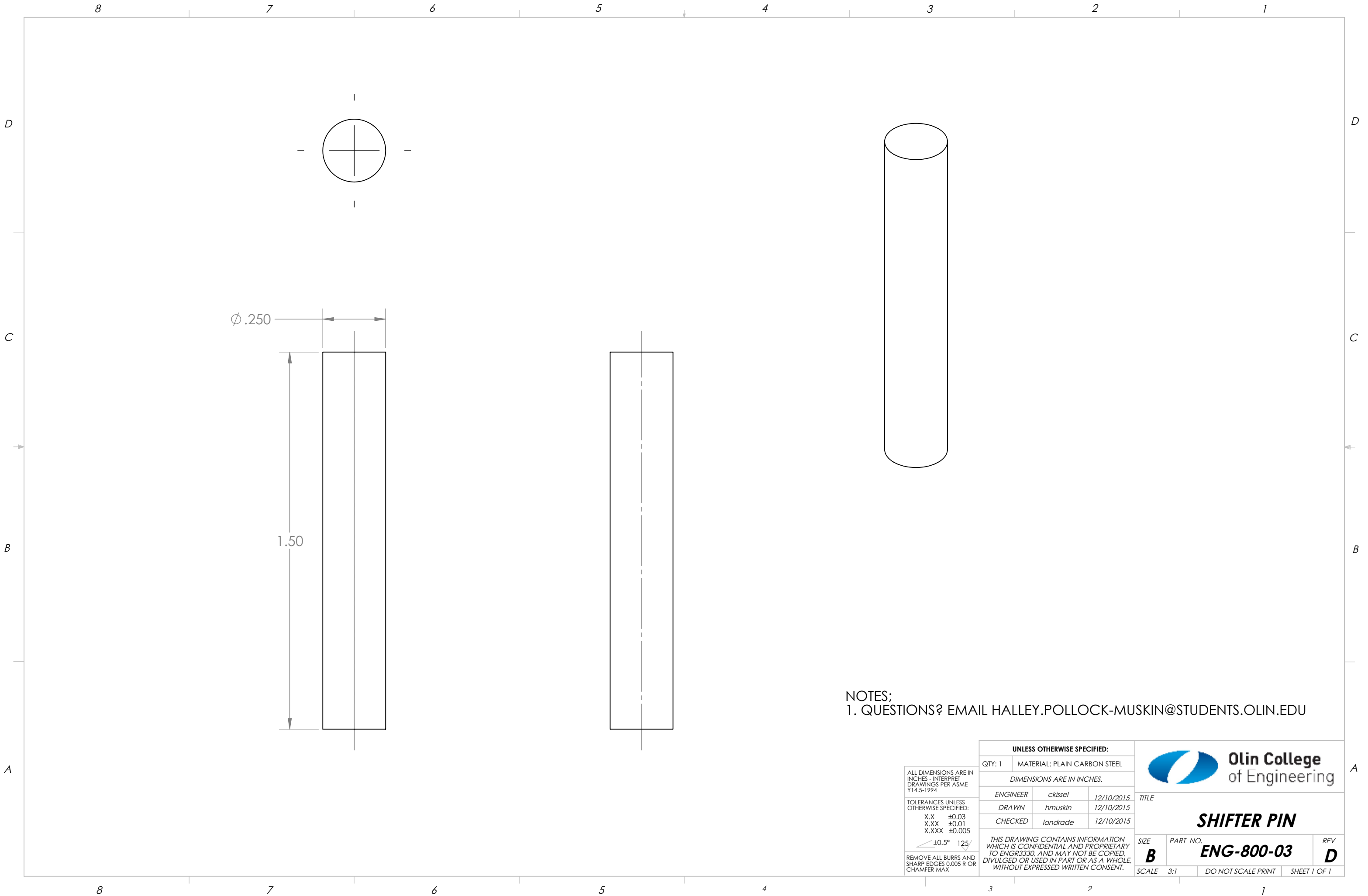
TITLE

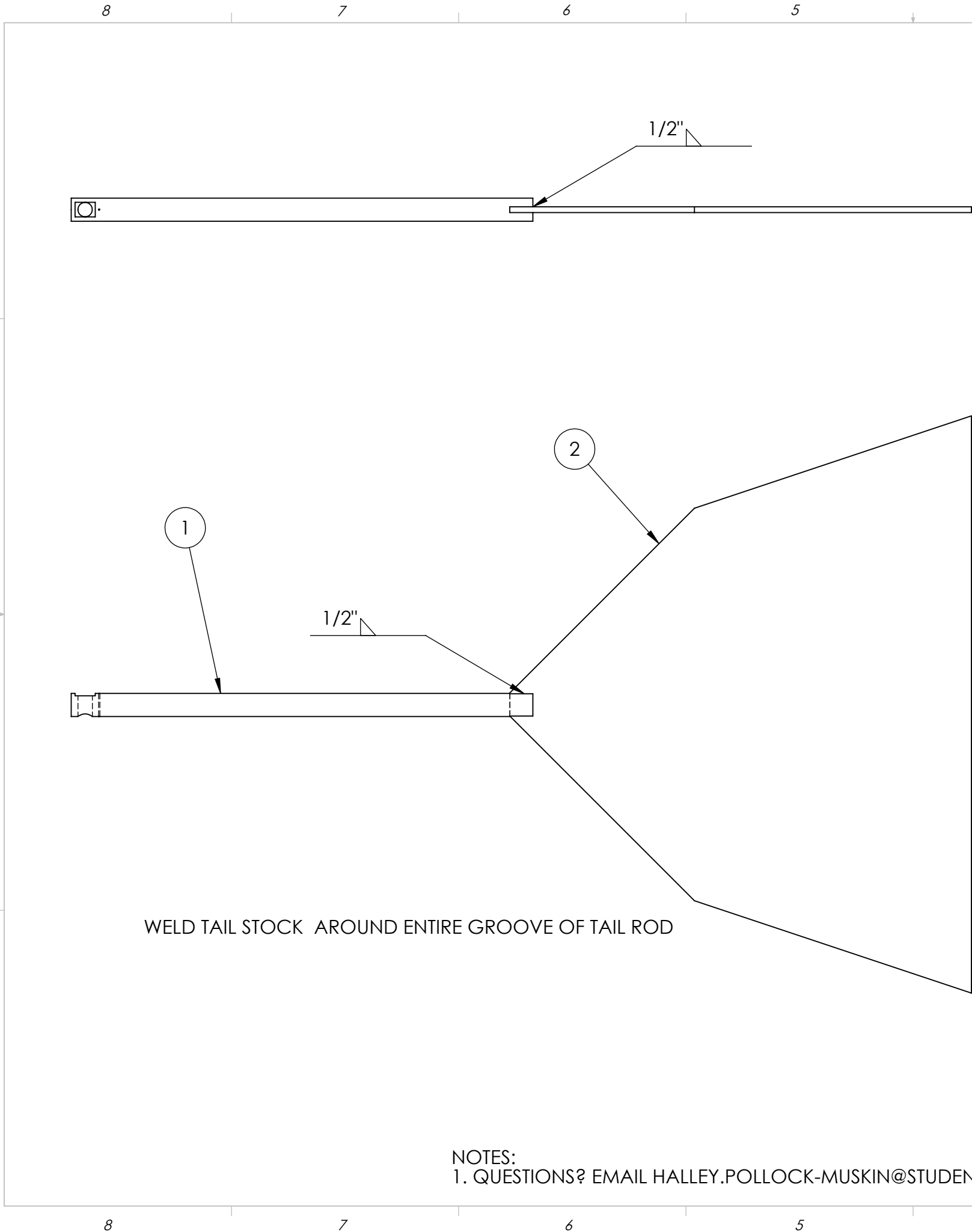
MITER GEAR

SIZE	PART NO.	REV
<i>B</i>	6529K250	<i>D</i>
SCALE	3:2	DO NOT SCALE PRINT
		SHEET 1 OF 1

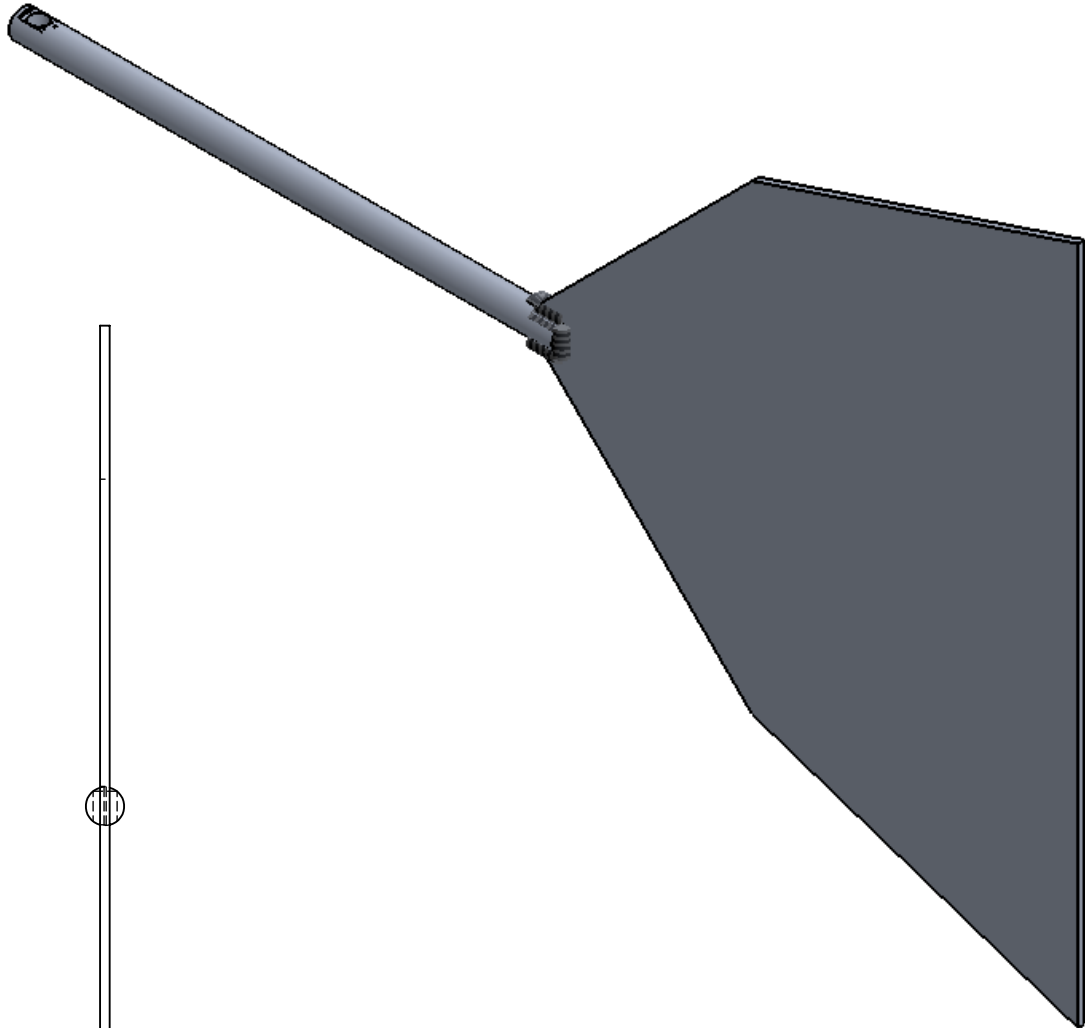



UNLESS OTHERWISE SPECIFIED:			 <div>Olin College of Engineering</div>		
QTY: 1	MATERIAL: PLAIN CARBON STEEL				
DIMENSIONS ARE IN INCHES.			TITLE OUTER SHAFT FOR DRIVETRAIN		
ENGINEER	hmskin	12/13/2015			
DRAWN	hmskin	12/13/2015	SIZE B		
CHECKED	landrade	12/13/2015			
TOLERANCES UNLESS OTHERWISE SPECIFIED: X.X ±0.03 X.XX ±0.01 X.XXX ±0.005 ±0.5° 125/			PART NO. ENG-211-03		
REMOVE ALL BURRS AND SHARP EDGES 0.005 R OR CHAMFER MAX					
THIS DRAWING CONTAINS INFORMATION WHICH IS CONFIDENTIAL AND PROPRIETARY TO ENGR3330, AND MAY NOT BE COPIED, DIVULGED OR USED IN PART OR AS A WHOLE, WITHOUT EXPRESSED WRITTEN CONSENT.			REV H		
SCALE 1:5			DO NOT SCALE PRINT		SHEET 1 OF 1



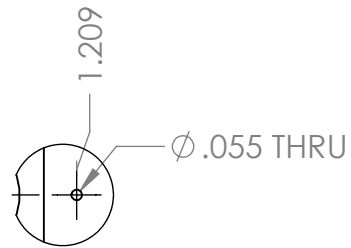
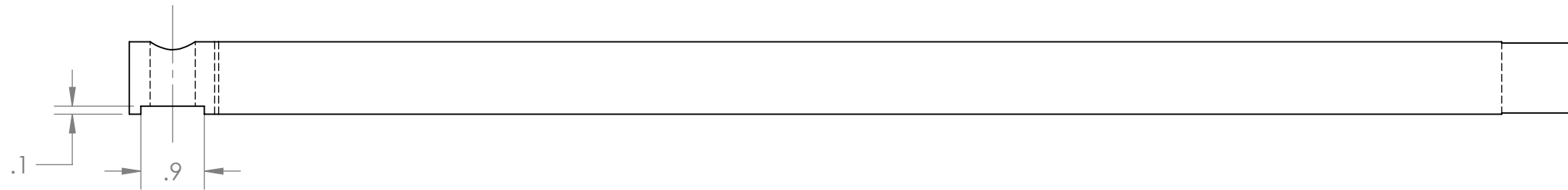


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	ENG-2311-01	TAIL ROD	1
2	ENG-2311-02	TAIL STOCK	1

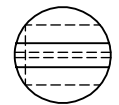
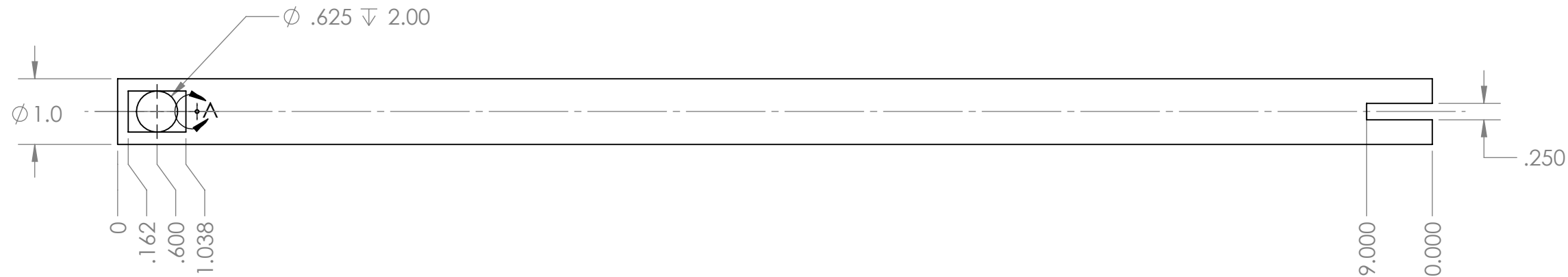


UNLESS OTHERWISE SPECIFIED:			 Olin College of Engineering		
QTY: 1	MATERIAL: 3003 ALUMINUM				
DIMENSIONS ARE IN INCHES.			TITLE Tail Weld		
ENGINEER	hmskin	12/14/2015			
DRAWN	hmskin	12/14/2015			
CHECKED landrade 12/14/2015			SIZE		
ALL DIMENSIONS ARE IN INCHES - INTERPRET DRAWINGS PER ASME Y14.5-1994 TOLERANCES UNLESS OTHERWISE SPECIFIED: X.X ±0.03 X.XX ±0.01 X.XXX ±0.005 ∠±0.5° 125/			PART NO.		REV
			ENG-2311-00		C
			REMOVE ALL BURRS AND SHARP EDGES 0.005 R OR CHAMFER MAX		
THIS DRAWING CONTAINS INFORMATION WHICH IS CONFIDENTIAL AND PROPRIETARY TO ENGR3330, AND MAY NOT BE COPIED, DIVULGED OR USED IN PART OR AS A WHOLE, WITHOUT EXPRESSED WRITTEN CONSENT.			SCALE 1:5 DO NOT SCALE PRINT SHEET 1 OF 1		

NOTES;
1. FACING CUT ISFOR EASE OF MANUFACTURE
2. QUESTIONS? EMAIL HALLEY.POLLOCK-MUSKIN@STUDENTS.OLIN.EDU



DETAIL A
SCALE 1 : 1




ALL DIMENSIONS ARE IN INCHES - INTERPRET DRAWINGS PER ASME Y14.5-1994

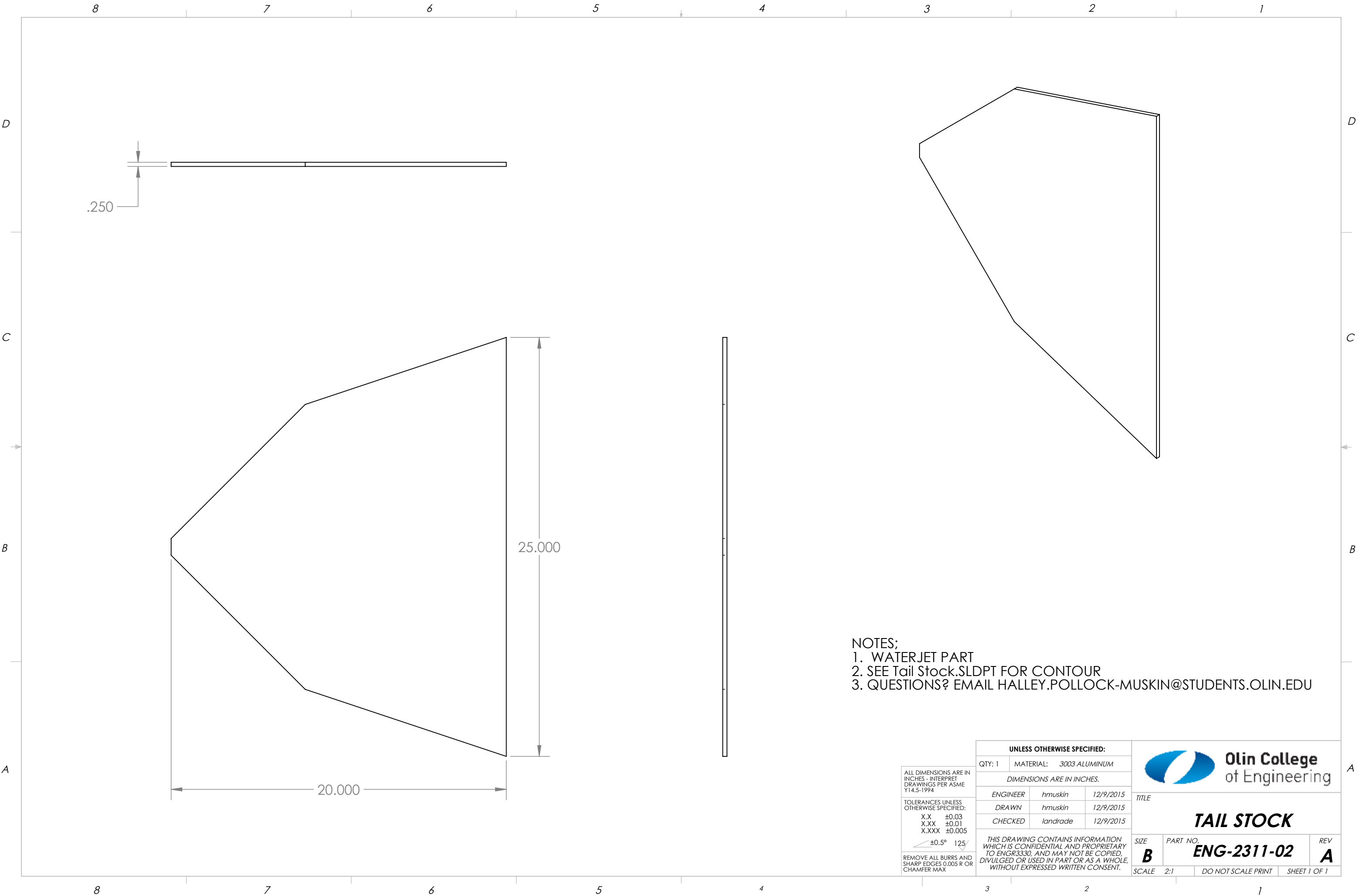
TOLERANCES UNLESS OTHERWISE SPECIFIED:
X.X ±0.03
X.XX ±0.01
X.XXX ±0.005

±0.5° 125°

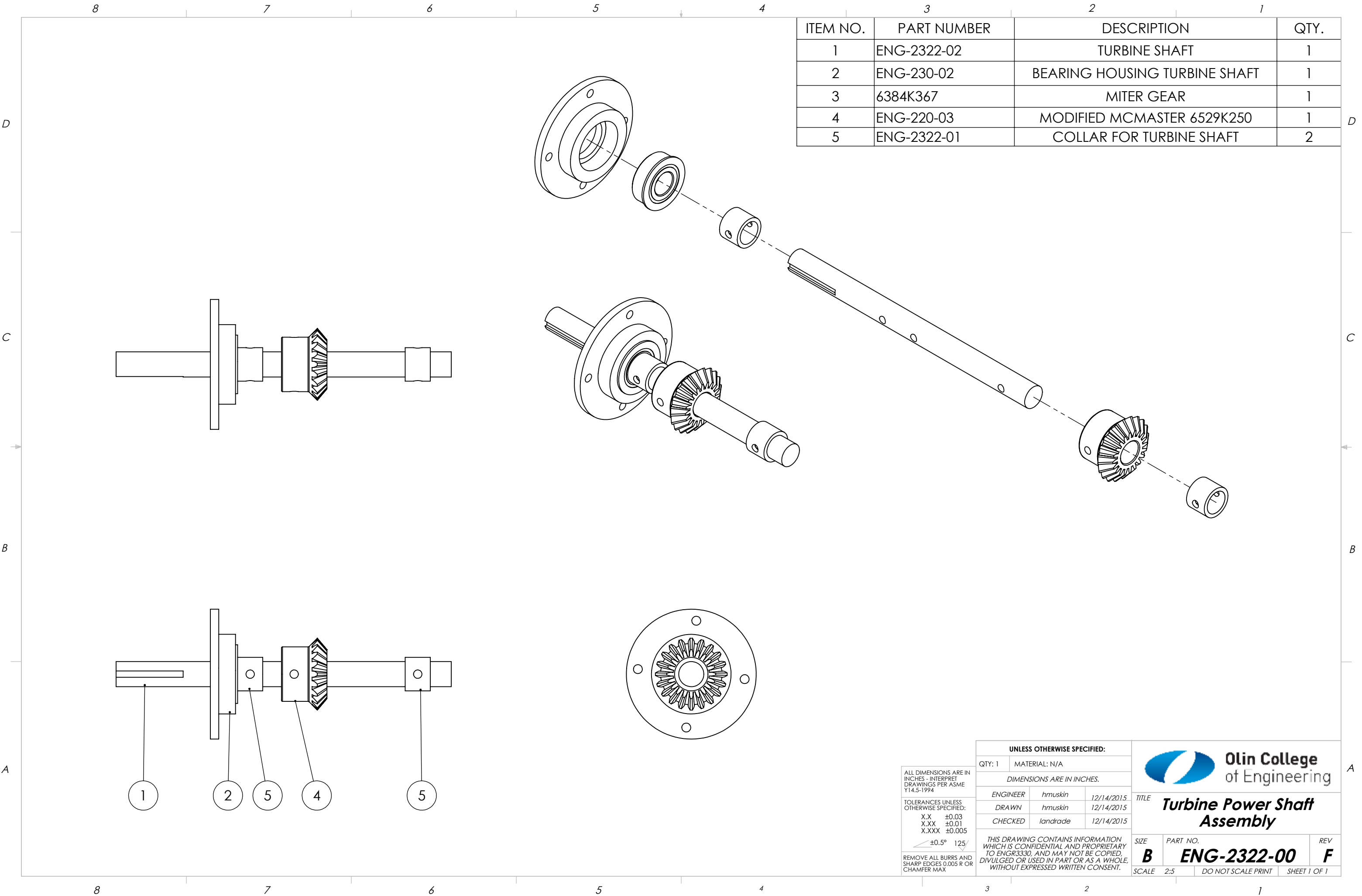
REMOVE ALL BURRS AND SHARP EDGES 0.005 R OR CHAMFER MAX

UNLESS OTHERWISE SPECIFIED:		
QTY: 1	MATERIAL: 3003 ALUMINUM	
DIMENSIONS ARE IN INCHES.		
ENGINEER	hmskin	12/10/2015
DRAWN	hmskin	12/10/2015
CHECKED	landrade	12/10/2015
THIS DRAWING CONTAINS INFORMATION WHICH IS CONFIDENTIAL AND PROPRIETARY TO ENGR3330, AND MAY NOT BE COPIED, DIVULGED OR USED IN PART OR AS A WHOLE, WITHOUT EXPRESSED WRITTEN CONSENT.		

 Olin College of Engineering		
TITLE		
TAIL ROD		
SIZE	PART NO.	REV
B	ENG-2311-01	C
SCALE	2:1	SHEET 1 OF 1



NOTES;
1. WATERJET PART
2. SEE Tail Stock.SLDPT FOR CONTOUR
3. QUESTIONS? EMAIL HALLEY.POLLOCK-MUSKIN@STUDENTS.OLIN.EDU



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	ENG-2322-02	TURBINE SHAFT	1
2	ENG-230-02	BEARING HOUSING TURBINE SHAFT	1
3	6384K367	MITER GEAR	1
4	ENG-220-03	MODIFIED MCMASTER 6529K250	1
5	ENG-2322-01	COLLAR FOR TURBINE SHAFT	2

ALL DIMENSIONS ARE IN INCHES - INTERPRET DRAWINGS PER ASME Y14.5-1994

TOLERANCES UNLESS OTHERWISE SPECIFIED:
X.X ±0.03
X.XX ±0.01
X.XXX ±0.005
±0.5° 125°
REMOVE ALL BURRS AND SHARP EDGES 0.005 R OR CHAMFER MAX

UNLESS OTHERWISE SPECIFIED:
QTY: 1 MATERIAL: N/A

DIMENSIONS ARE IN INCHES.

ENGINEER	hmskin	12/14/2015
DRAWN	hmskin	12/14/2015
CHECKED	landrade	12/14/2015

THIS DRAWING CONTAINS INFORMATION WHICH IS CONFIDENTIAL AND PROPRIETARY TO ENGR3330, AND MAY NOT BE COPIED, DIVULGED OR USED IN PART OR AS A WHOLE, WITHOUT EXPRESSED WRITTEN CONSENT.

TITLE
Turbine Power Shaft Assembly

SIZE
B

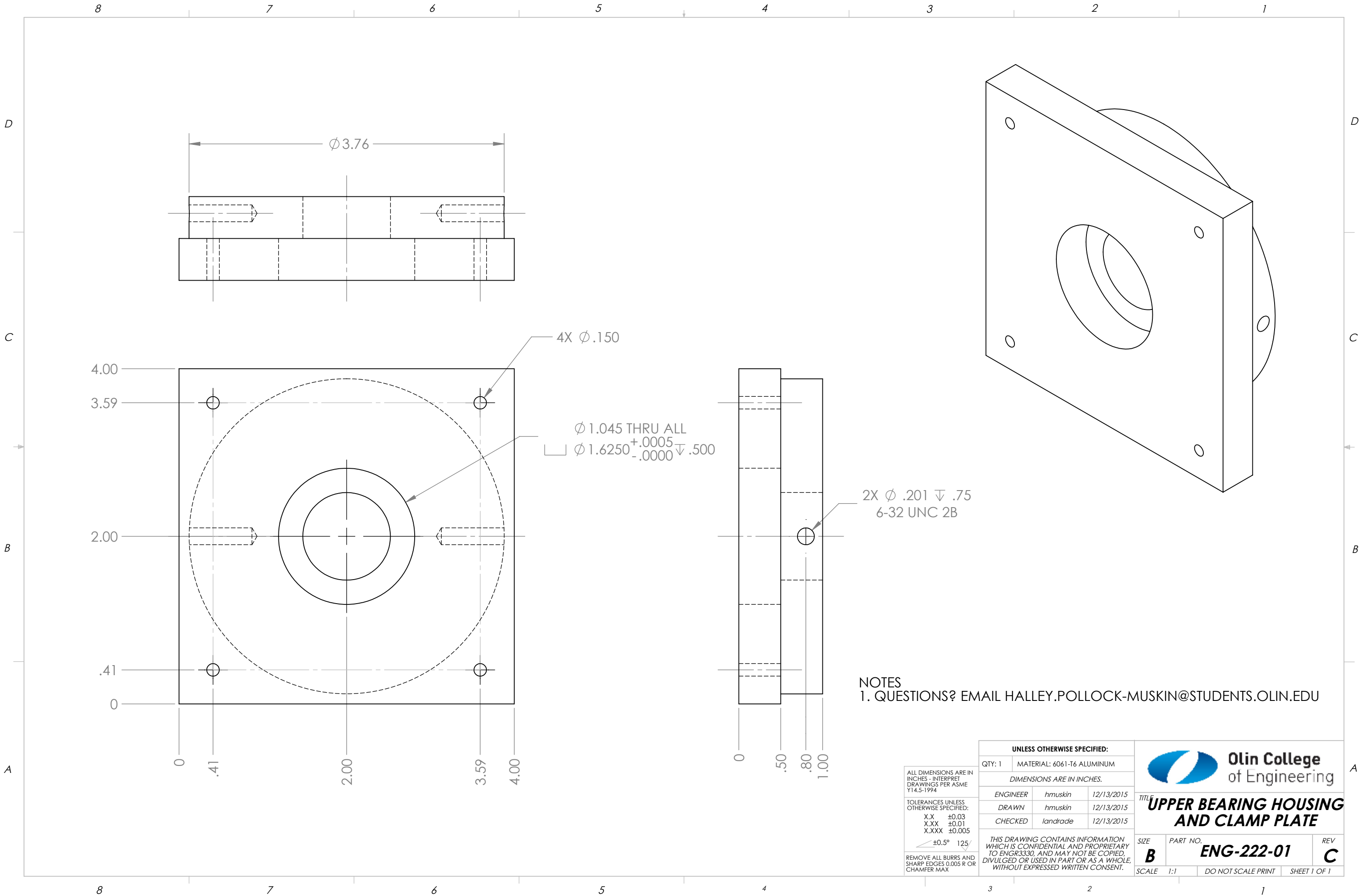
SCALE
2:5

PART NO.
ENG-2322-00


DO NOT SCALE PRINT

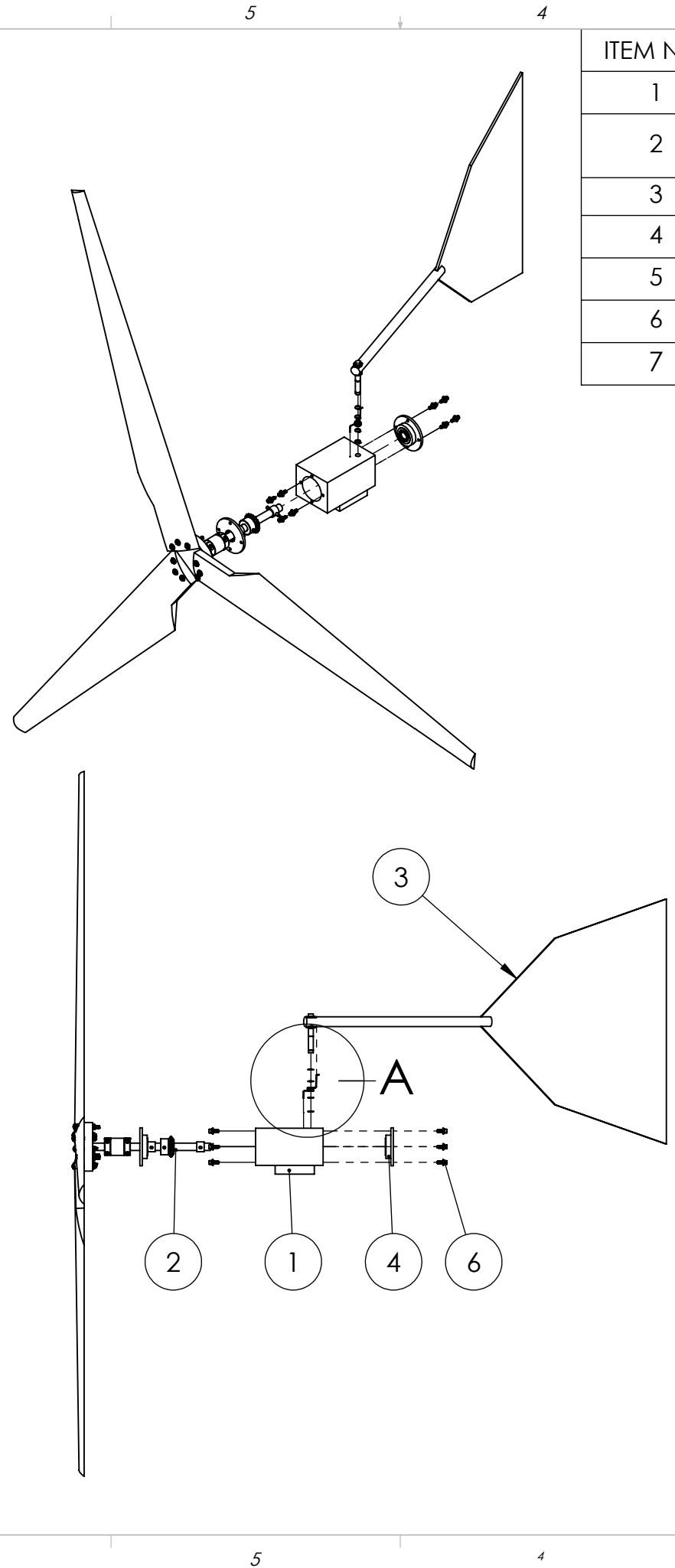
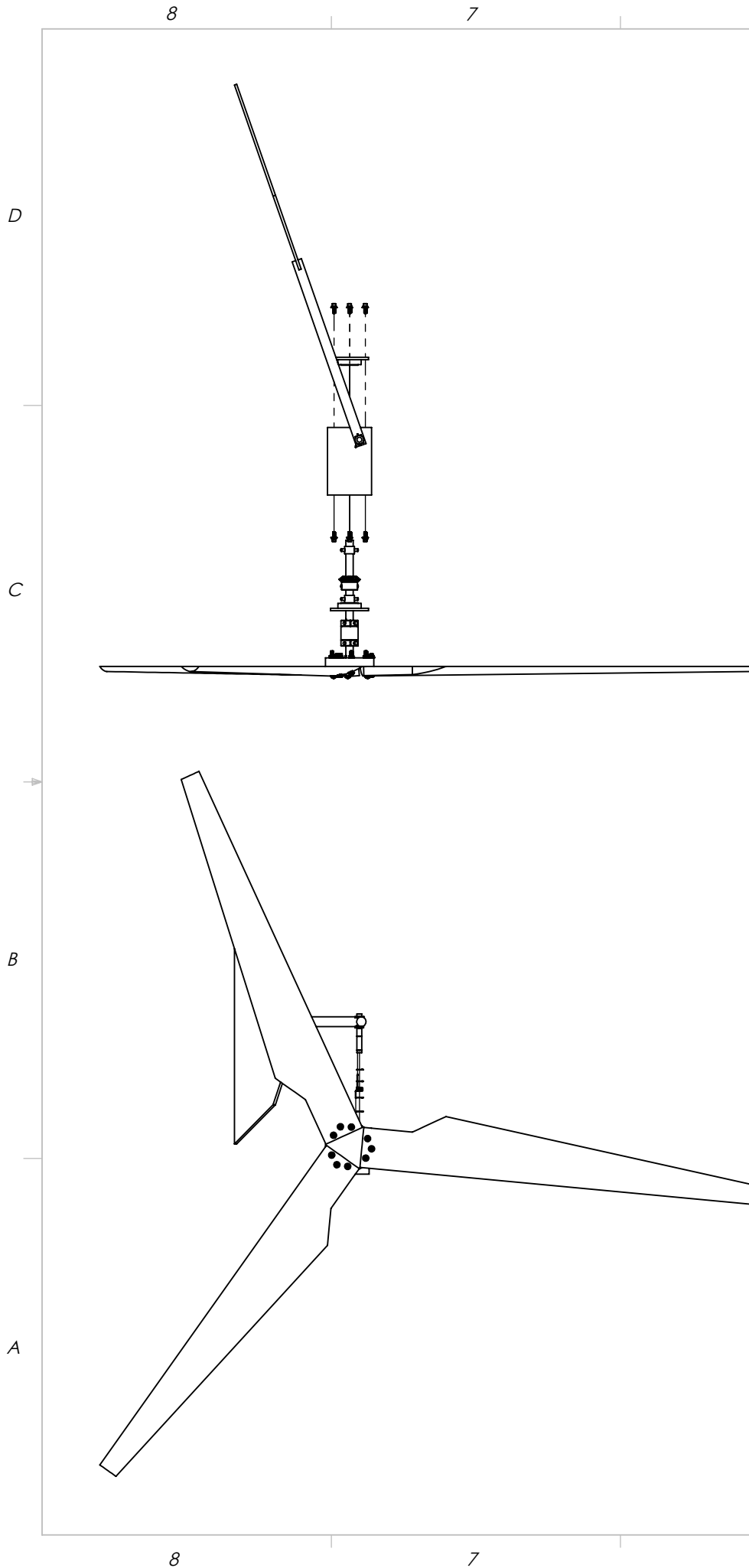
REV
F

SHEET 1 OF 1

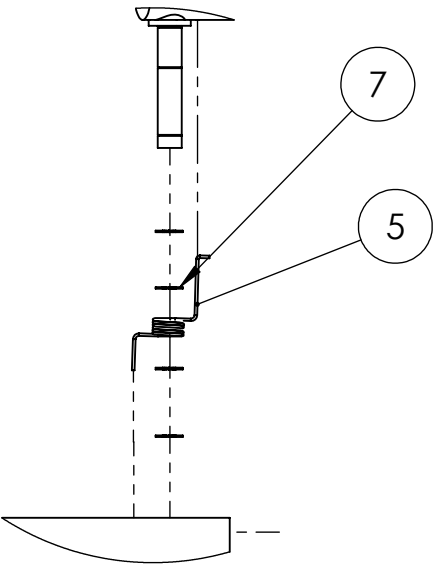


NOTES
1. QUESTIONS? EMAIL HALLEY.POLLOCK-MUSKIN@STUDENTS.OLIN.EDU

UNLESS OTHERWISE SPECIFIED:			 <div>Olin College of Engineering</div>		
QTY: 1	MATERIAL: 6061-T6 ALUMINUM				
DIMENSIONS ARE IN INCHES.			<div>TITLE</div> <div>UPPER BEARING HOUSING AND CLAMP PLATE</div>		
ENGINEER	hmskin	12/13/2015			
DRAWN	hmskin	12/13/2015			
CHECKED	landrade	12/13/2015			
THIS DRAWING CONTAINS INFORMATION WHICH IS CONFIDENTIAL AND PROPRIETARY TO ENGR3330, AND MAY NOT BE COPIED, DIVULGED OR USED IN PART OR AS A WHOLE, WITHOUT EXPRESSED WRITTEN CONSENT.			SIZE B	PART NO. ENG-222-01	REV C
ALL DIMENSIONS ARE IN INCHES - INTERPRET DRAWINGS PER ASME Y14.5-1994			SCALE 1:1	DO NOT SCALE PRINT	SHEET 1 OF 1
TOLERANCES UNLESS OTHERWISE SPECIFIED: X.X ±0.03 X.XX ±0.01 X.XXX ±0.005					
<div><div>±0.5°</div><div>125</div></div>					
REMOVE ALL BURRS AND SHARP EDGES 0.005 R OR CHAMFER MAX					



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	ENG-230-01	Nacelle	1
2	ENG-230-00	Turbine blades and shaft assembly	1
3	ENG-231-00	Tailstock Furling Assembly	1
4	ENG-232-00	Turbine Bearing Assembly	1
5	9271K617	Torsion Spring	1
6	ENG-240-00	0.25 screw assembly	8
7	97633A200	0.5 retaining ring	4



DETAIL A
SCALE 1 : 4

ALL DIMENSIONS ARE IN INCHES - INTERPRET DRAWINGS PER ASME Y14.5-1994

TOLERANCES UNLESS OTHERWISE SPECIFIED:
X.X ±0.03
X.XX ±0.01
X.XXX ±0.005
±0.5° 125°
REMOVE ALL BURRS AND SHARP EDGES 0.005 R OR CHAMFER MAX

UNLESS OTHERWISE SPECIFIED:
QTY: 1 MATERIAL: N/A
DIMENSIONS ARE IN INCHES.
ENGINEER hmuskin 12/14/2015
DRAWN hmuskin 12/14/2015
CHECKED landrade 12/14/2015
THIS DRAWING CONTAINS INFORMATION WHICH IS CONFIDENTIAL AND PROPRIETARY TO ENGR3330, AND MAY NOT BE COPIED, DIVULGED OR USED IN PART OR AS A WHOLE, WITHOUT EXPRESSED WRITTEN CONSENT.

Olin College of Engineering

TITLE
UPPER TURBINE NACELLE ASSEMBLY

SIZE B	PART NO. ENG-230-00	REV L
SCALE 1:15	DO NOT SCALE PRINT	SHEET 1 OF 2

