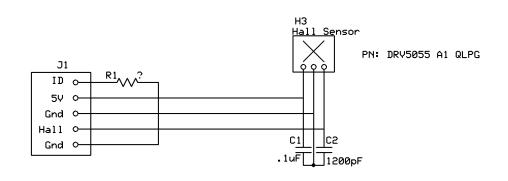


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|--------------------|-----------|---------|--|--|--|
| Steppers / Sensors | | | | | |
| D C | Rev 1.2 | 2 - 6 5 | | | |
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ID Resistor

| Ohm | PN | ADC | Volt |
|---------------|------|-----|------|
| open | fail | 100 | 5∀ |
| 0ohm | B2 | 0 | 0Y |
| 10k | В3 | 50 | 2.57 |
| | | | |
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*ID resistor tells computer which back iron is installed. *An open across ID and GND will be a failure

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|-----------------|-----------|--------|--|--|--|
| Back Iron | | | | | |
| D 0 111 | Rev 1.1 | 4 of 5 | | | |
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*To safely turn on relays always start with lowest number first and highest number last.

*To safely turn off relays always start with highest number first and lowest number last.

*2 DRX DIP Switches 0=0FF 1=0N
SW1 SW2 SW3 SW4 SW5 SW6
1 1 0 0 1 1

Single Stepping

*3 DRY DIP Switches 0=0FF 1=0N
SW1 SW2 SW3 SW4 SW5 SW6
1 0 0 1 1 1 1

micro stepping x4

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|-----------------|-----------|---------|--|--|--|
| Notes | | | | | |
| D C | Rev 1.2 | E - 6 E | | | |
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