

WELDING TRIAL REPORT

No Dokumen:
Tgl. Dikeluarkan:
Revisi :
Tgl. Revisi:

															Halaman.					
EV	ENT :						D				re :									
SKETCH	H / PICTU	RE:					PART N	O. / JOB	NO :											
							PART N	AME :												
							CUSTO	MER:												
							PROJEC	CT:												
						PROCESS:														
							NO	PA	RT LEVE	LLING	ING PART SPECIFICATI			NO	PART LEVELLING			PART SPECIFICATION		
WELDING PARAMETER SETTING						COULE	LID		WELD	SPOT							CO WELD			
POINT	CLASS		PART CON	//BINAT	ION	CHANL	SQUEE ZE	UP SLOPE	HOLD	WELD CURR 1	WELD TIME 1		WELD TIME 2	WELD CURR 3	WELD TIME 3	PRESS	TURN RATIO	AMPER (CO)	VOLT (CO)	SPEED (CO)
		FOLIIPI	MENT INFO	RMATI	ON			WELD	ING COL	NDITION R	FSULT			WEI DING	COND	TION ST	ΔΝΠΔΡΓ))	JUDGI	EMENT
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	E SPEC. :						TORQUE / PEEL CHECK :					TORQUE / PEEL CHECK :								
GUN / HOLDER TYPE :						CUTTING CHECK:						CUTTING CHECK:								
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	OWED.									PABILITY									JUDGI	EMENT
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CYCLE		Target Target		Actual		<u>]</u>]	SHIFT / [MONTH :											
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NO.			PROBLE	M		со	UNTER	MEAS	JRE	Т	ARGE1	-	Р	IC	PF	ROGRES	ss	R	EMARK	(S
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NO.	PROBLEM	COUNTER MEASURE	TARGET	PIC	PROGRESS	REMARKS