

1     **MitoChime: A Machine-Learning Pipeline for**  
2             **Detecting PCR-Induced Chimeras in**  
3             **Mitochondrial Illumina Reads**

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# Chapter 1

## Introduction

### 1.1 Overview

The rapid advancement of next-generation sequencing (NGS) technologies has transformed genomic research by enabling high-throughput and cost-effective DNA analysis (Metzker, 2010). Among current platforms, Illumina sequencing remains the most widely adopted, capable of producing millions of short reads that can be assembled into reference genomes or analyzed for genetic variation (Bentley et al., 2008; Glenn, 2011). Despite its high base-calling accuracy, Illumina sequencing is prone to artifacts introduced during library preparation, particularly polymerase chain reaction (PCR)-induced chimeras, which are artificial hybrid sequences that do not exist in the true genome (Judo, Wedel, & Wilson, 1998).

PCR chimeras form when incomplete extension products from one template

anneal to an unrelated DNA fragment and are extended, creating recombinant reads (Qiu et al., 2001). In mitochondrial genome assembly, such artifacts are especially problematic because the mitochondrial genome is small, circular, and often repetitive (Boore, 1999; Cameron, 2014). Even a small number of chimeric or mis-joined reads can reduce assembly contiguity and introduce false junctions during organelle genome reconstruction (Dierckxsens, Mardulyn, & Smits, 2017; Hahn, Bachmann, & Chevreux, 2013; Jin et al., 2020). Existing assembly tools such as GetOrganelle and MITObim assume that input reads are largely free of such artifacts (Hahn et al., 2013; Jin et al., 2020). Consequently, undetected chimeras may produce fragmented assemblies or misidentified organellar boundaries. To ensure accurate reconstruction of mitochondrial genomes, a reliable and automated method for detecting and filtering PCR-induced chimeras before assembly is essential.

This study focuses on mitochondrial sequencing data from the genus *Sardinella*, a group of small pelagic fishes widely distributed in Philippine waters. Among them, *Sardinella lemuru* (Bali sardinella) is one of the country’s most abundant and economically important species, providing protein and livelihood to coastal communities (Labrador, Agmata, Palermo, Ravago-Gotanco, & Pante, 2021; Willette, Bognot, Mutia, & Santos, 2011). Accurate mitochondrial assemblies are critical for understanding its population genetics, stock structure, and evolutionary history. However, assembly pipelines often encounter errors or fail to complete due to undetected chimeric reads. To address this gap, this research introduces **MitoChime**, a machine-learning pipeline designed to detect and filter PCR-induced chimeric reads using both alignment- and sequence-derived statistical features. The tool aims to provide bioinformatics laboratories, particularly the



96 Philippine Genome Center Visayas, with an efficient, interpretable, and resource-  
97 optimized solution for improving mitochondrial genome reconstruction.

## 98 1.2 Problem Statement

99 While NGS technologies have revolutionized genomic data acquisition, the ac-  
100 curacy of mitochondrial genome assembly remains limited by artifacts produced  
101 during PCR amplification. These chimeric reads can distort assembly graphs and  
102 cause misassemblies, with especially severe effects in small, circular mitochon-  
103 drial genomes (Boore, 1999; Cameron, 2014). Existing assembly pipelines such  
104 as GetOrganelle, MITObim, and NOVOPlasty assume that sequencing reads are  
105 free of such artifacts (Dierckxsens et al., 2017; Hahn et al., 2013; Jin et al., 2020).  
106 At the Philippine Genome Center Visayas, several mitochondrial assemblies have  
107 failed or yielded incomplete contigs despite sufficient coverage, suggesting that  
108 undetected chimeric reads compromise assembly reliability. Meanwhile, exist-  
109 ing chimera-detection tools such as UCHIME and VSEARCH were developed  
110 primarily for amplicon-based microbial community analysis and rely heavily on  
111 reference or taxonomic comparisons (Edgar, Haas, Clemente, Quince, & Knight,  
112 2011; Rognes, Flouri, Nichols, Quince, & Mahé, 2016). These approaches are un-  
113 suitable for single-species organellar data, where complete reference genomes are  
114 often unavailable. Therefore, there is a pressing need for a reference-independent,  
115 data-driven tool capable of automatically detecting and filtering PCR-induced  
116 chimeras in mitochondrial sequencing datasets.

## 117 1.3 Research Objectives

### 118 1.3.1 General Objective

119 To develop and evaluate a machine-learning-based pipeline (MitoChime) capa-  
120 ble of detecting PCR-induced chimeric reads in *Sardinella lemuru* mitochondrial  
121 sequencing data to improve the accuracy of mitochondrial genome assembly.

### 122 1.3.2 Specific Objectives

123 Specifically, the researchers aim to:

- 124 1. Construct empirical as well as simulated *Sardinella lemuru* Illumina paired-  
125 end datasets containing both clean and PCR-induced chimeric reads.
- 126 2. Extract alignment and sequence-based features such as k-mer composition,  
127 junction complexity, split-alignment counts from both clean and chimeric  
128 reads.
- 129 3. Train, validate, and compare supervised machine-learning models for classi-  
130 fying reads as clean or chimeric.
- 131 4. Determine feature importance and identify the most informative indicators  
132 of PCR-induced chimerism.
- 133 5. Integrate the optimized classifier into a modular and interpretable pipeline  
134 deployable on standard computing environments at PGC Visayas.

## 1.4 Scope and Limitations of the Research

This study focuses on detecting PCR-induced chimeric reads in Illumina paired-end mitochondrial sequencing data from the *Sardinella lemuru* species. The decision to limit the taxonomic scope is motivated by three factors: (1) To provide a biologically coherent system by eliminating interspecific variation, such as differences in mitochondrial genome size, GC content, and repetitive regions. Restricting the analysis to *S. lemuru* reduces biological noise and ensures that observed patterns reflect chimeric artifacts rather than taxonomic differences. (2) The selected species is directly relevant to ongoing research initiatives and sequencing efforts at the Philippine Genome Center Visayas, making it a strategically appropriate choice for developing and validating the analytical framework; and (3) *Sardinella lemuru* possesses a moderately complex but well-characterized mitochondrial genome, with clear gene boundaries and sufficient publicly available data from repositories such as the National Center for Biotechnology Information (NCBI).

The study emphasizes `wgsim`-based simulations and selected empirical mitochondrial datasets. It excludes naturally occurring chimeras, nuclear mitochondrial pseudogenes (NUMTs), and large-scale structural rearrangements in nuclear genomes. Feature extraction prioritizes interpretable, shallow statistics and alignment metrics rather than deep-learning embeddings to ensure transparency and computational efficiency. Testing on long-read platforms (e.g., Nanopore, PacBio) and other taxa lies beyond the project's scope. The resulting pipeline will serve as a foundation for future, broader chimera-detection frameworks applicable to diverse organellar genomes.

## 159 1.5 Significance of the Research

160 This research provides both methodological and practical contributions to mi-  
161 tochondrial genomics and bioinformatics. First, MitoChime enhances assembly  
162 accuracy by filtering PCR-induced chimeras prior to genome assembly, thereby  
163 improving the contiguity and correctness of *Sardinella lemuru* mitochondrial  
164 genomes. Second, it promotes automation and reproducibility by replacing  
165 subjective manual curation with a data-driven, machine-learning-based work-  
166 flow. Third, the pipeline demonstrates computational efficiency through its  
167 design, enabling implementation on modest computing infrastructures commonly  
168 available in regional laboratories. Beyond technical improvements, MitoChime  
169 contributes to local capacity building by strengthening expertise in bioinformatics  
170 and machine-learning integration, aligning with the mission of the Philippine  
171 Genome Center Visayas. Finally, accurate mitochondrial assemblies are vital  
172 for fisheries management, population genetics, and biodiversity conservation,  
173 providing reliable genomic resources for species such as *S. lemuru*. Through  
174 these contributions, MitoChime advances the reliability of mitochondrial genome  
175 reconstruction and supports sustainable, data-driven research in Philippine  
176 genomics.

## 177 Chapter 2

## 178 Review of Related Literature

179 This chapter presents an overview of the literature relevant to the study. It  
180 discusses the biological and computational foundations underlying mitochondrial  
181 genome analysis and assembly, as well as existing tools, algorithms, and techniques  
182 related to chimera detection and genome quality assessment. The chapter aims to  
183 highlight the strengths, limitations, and research gaps in current approaches that  
184 motivate the development of the present study.

### 185 2.1 The Mitochondrial Genome

186 Mitochondrial genome (mtDNA) is a small, typically circular molecule found in  
187 most eukaryotes. It encodes essential genes involved in oxidative phosphorylation  
188 and energy metabolism. Because of its conserved structure and maternal inher-  
189 itance, mtDNA has become a valuable genetic marker for studies in evolution,  
190 population genetics, and phylogenetics (Anderson et al., 1981; Boore, 1999). In

191 animal species, the mitochondrial genome ranges from 15–20 kilobase and contains  
192 13 protein-coding genes, 22 tRNAs, and two rRNAs arranged compactly without  
193 introns (Gray, 2012). In comparison to nuclear DNA the ratio of the number  
194 of copies of mtDNA is higher and has relatively simple organization which make  
195 it particularly suitable for genome sequencing and assembly studies (Dierckxsens  
196 et al., 2017). Moreover, mitochondrial genomes provide crucial insights into evo-  
197 lutionary relationships among species and are increasingly used for testing new  
198 genomic assembly and analysis methods.

### 199 **2.1.1 Mitochondrial Genome Assembly**

200 Mitochondrial genome assembly refers to the reconstruction of the complete mito-  
201 chondrial DNA (mtDNA) sequence from raw or fragmented sequencing reads. It is  
202 conducted to obtain high-quality, continuous representations of the mitochondrial  
203 genome that can be used for a wide range of analyses, including species identi-  
204 fication, phylogenetic reconstruction, evolutionary studies, and investigations of  
205 mitochondrial diseases. Because mtDNA evolves relatively rapidly and is mater-  
206 nally inherited, its assembled sequence provides valuable insights into population  
207 structure, lineage divergence, and adaptive evolution across taxa (Boore, 1999).  
208 Compared to nuclear genome assembly, assembling the mitochondrial genome is  
209 often considered more straightforward but still encounters distinct technical chal-  
210 lenges such as sequencing errors, low coverage regions, and chimeric reads that can  
211 distort the final assembly, leading to incomplete or misassembled genomes. These  
212 errors can propagate into downstream analyses, emphasizing the need for robust  
213 chimera detection and sequence validation methods in mitochondrial genome re-

214 search.

## 215 **2.2 PCR Amplification and Chimera Formation**

216 Polymerase Chain Reaction (PCR) plays an important role in next-generation  
217 sequencing (NGS) library preparation, as it amplifies target DNA fragments for  
218 downstream analysis. However, the amplification process can also introduce arti-  
219 facts that affect data accuracy, one of them being the formation of chimeric se-  
220 quences. Chimeras typically arise when incomplete extension occurs during a PCR  
221 cycle. This causes the DNA polymerase to switch from one template to another  
222 and generate hybrid recombinant molecules (Judo et al., 1998). Artificial chimeras  
223 are produced through such amplification errors, whereas biological chimeras oc-  
224 cur naturally through genomic rearrangements or transcriptional events. These  
225 biological chimeras can have functional roles and may encode tissue-specific novel  
226 proteins that link to cellular processes or diseases (Frenkel-Morgenstern et al.,  
227 2012).

228 In the context of amplicon-based sequencing, PCR-induced chimeras can sig-  
229 nificantly distort analytical outcomes. Their presence artificially inflates estimates  
230 of genetic or microbial diversity and may cause misassemblies during genome re-  
231 construction. (Qin et al., 2023) has reported that chimeric sequences may account  
232 for more than 10% of raw reads in amplicon datasets. This artifact tends to be  
233 most prominent among rare operational taxonomic units (OTUs) or singletons,  
234 which are sometimes misinterpreted as novel diversity, which further causes the  
235 complication of microbial diversity analyses (Gonzalez, Zimmermann, & Saiz-

236 Jimenez, 2004). Moreover, the likelihood of chimera formation has been found to  
237 vary with the GC content of target sequences, with lower GC content generally  
238 associated with a reduced rate of chimera generation (Qin et al., 2023).

### 239 **2.2.1 Effects of Chimeric Reads on Organelle Genome As-** 240 **sembly**

241 In mitochondrial DNA (mtDNA) assembly workflows, PCR-induced chimeras pose  
242 additional challenges. Assembly tools such as GetOrganelle and MitoBeam, which  
243 operate under the assumption of organelle genome circularity, are vulnerable when  
244 chimeric reads disrupt this circular structure. Such disruptions can lead to assem-  
245 bly errors or misassemblies (Bi et al., 2024). These artificial sequences interfere  
246 with the assembly graph, which makes it more difficult to accurately reconstruct  
247 mitochondrial genomes. In addition, these artifacts propagate false variants and  
248 erroneous annotations in genomic data. Hence, determining and minimizing PCR-  
249 induced chimera formation is vital for improving the quality of mitochondrial  
250 genome assemblies, and ensuring the reliability of amplicon sequencing data.



## 2.3 Existing Traditional Approaches for Chimera Detection

Several computational tools have been developed to identify chimeric sequences in NGS datasets. These tools generally fall into two categories: reference-based and de novo approaches. Reference-based chimera detection, also known as database-dependent detection, is one of the earliest and most widely used computational strategies for identifying chimeric sequences in amplicon-based microbial community studies. These methods rely on the comparison of each query sequence against a curated, high-quality database of known, non-chimeric reference sequences to determine whether the query can be more plausibly explained as a composite or a mosaic of two or more reference sequences rather than as a genuine biological variant (Edgar et al., 2011).

On the other hand, the De novo chimera detection, also referred to as reference-free detection, represents an alternative computational paradigm that identifies chimeric sequences without reliance on external reference databases. Instead of comparing each query sequence to a curated collection of known, non-chimeric sequences, de novo methods infer chimeras based on internal relationships among the sequences present within the dataset itself. This approach is particularly advantageous in studies of novel, under explored, or taxonomically diverse microbial communities where comprehensive reference databases are unavailable or incomplete (Edgar, 2016; Edgar et al., 2011). The underlying assumption on this method operates on the key biological principle that true biological sequences are generally more abundant than chimeric artifacts. During PCR amplification, authentic sequences are amplified early and tend to dominate the read pool, while

275 chimeric sequences form later resulting in the tendency to appear at lower relative  
276 abundances compared to their true parental sequences. As such, the abundance  
277 hierarchy is formed by treating the most abundant sequences as supposed parents  
278 and testing whether less abundant sequences can be reconstructed as mosaics of  
279 these dominant templates. In addition to abundance, de novo algorithms assess  
280 compositional and structural similarity among sequences, examining whether cer-  
281 tain regions of a candidate sequence align more closely with one high-abundance  
282 sequence and other regions with a different one.

283 Both reference-based and de novo approaches are complementary rather than  
284 mutually exclusive. Reference-based methods provide stability and reproducibility  
285 when curated databases are available, whereas de novo methods offer flexibility  
286 and independence for novel or highly diverse communities. In practice, many  
287 modern bioinformatics pipelines combine both paradigms sequentially: an initial  
288 de novo step identifies dataset-specific chimeras, followed by a reference-based pass  
289 that removes remaining artifacts relative to established databases (Edgar, 2016).  
290 These two methods of detection form the foundation of tools such as UCHIME  
291 and later UCHIME2, exemplified by the dual capability of providing both modes  
292 within a unified computational framework.

### 293 **2.3.1 UCHIME**

294 Developed by Edgar et al. (Edgar et al., 2011), UCHIME is one of the most widely  
295 used computational tools for detecting chimeric sequences in amplicon sequencing  
296 data. The UCHIME algorithm detects chimeras by evaluating how well a query  
297 sequence (Q) can be explained as a mosaic of two parent sequences (A and B)

298 from a reference database. The query sequence is first divided into four non-  
299 overlapping segments or chunks. Each chunk is independently searched against a  
300 reference database that is assumed to be free of chimeras. The best matches to  
301 each segment are collected, and from these results, two candidate parent sequences  
302 are identified, typically the two sequences that best explain all chunks of the query.  
303 Then a three-way alignment among the query (Q) and the two parent candidates  
304 (A and B) is done. From this alignment, UCHIME attempts to find a chimeric  
305 model (M) which is a hypothetical recombinant sequence formed by concatenating  
306 fragments from A and B that best match the observed Q

## 307 **Chimeric Alignment and Scoring**

308 To decide whether a query is chimeric, UCHIME computes several alignment-  
309 based metrics between Q, its top hit (T, the most similar known sequence), and  
310 the chimeric model (M). The key differences are measured as: dQT or the number  
311 of mismatches between the query and the top hit as well as dQM or the number  
312 of mismatches between the query and the chimeric model. From these, a chimera  
313 score is calculated to quantify how much better the chimeric model fits the query  
314 compared to a single parent. If the model's similarity to Q exceeds a defined  
315 threshold (typically  $\geq 0.8\%$  better identity), the sequence is reported as chimeric.  
316 A higher score indicates stronger evidence of chimerism, while lower scores suggest  
317 that the sequence is more likely to be authentic.

318 In de novo mode, UCHIME applies an abundance-driven strategy. Only se-  
319 quences at least twice as abundant as the query are considered as potential parents.  
320 Non-chimeric sequences identified at each step are added iteratively to a growing

321 internal database for subsequent queries.

## 322 **Limitations of UCHIME**

323 Although UCHIME was a significant advancement in chimera detection, it has  
324 notable limitations. According to (Edgar, 2016) and the UCHIME practical notes  
325 (Edgar, n.d), many of the accuracy results reported in the original 2011 paper  
326 were overly optimistic due to unrealistic benchmark designs that assumed com-  
327 plete reference coverage and perfect sequence quality. In practice, UCHIME’s  
328 accuracy can decline when: (1) The reference database is incomplete or contains  
329 erroneous entries. (2) Low-divergence chimeras are present, as these closely resem-  
330 ble genuine biological variants. (3) Sequence datasets include residual sequencing  
331 errors, leading to spurious alignments or misidentification; and (4) The abundance  
332 ratio between parent and chimera is distorted by amplification bias. Additionally,  
333 UCHIME tends to misclassify sequences as non-chimeric when parent sequences  
334 are missing from the database. These limitations motivated the development of  
335 UCHIME2.

## 336 **2.3.2 UCHIME2**

337 To overcome the limitations of its predecessor, UCHIME2 (Edgar, 2016) intro-  
338 duced several methodological and algorithmic refinements that significantly en-  
339 hanced the accuracy and reliability of chimera detection. One major improve-  
340 ment lies in its approach to uncertainty handling. In earlier versions, sequences  
341 with limited reference support were often incorrectly classified as non-chimeric,

342 increasing the likelihood of false negatives. UCHIME2 addresses this issue by  
343 designating such ambiguous sequences as “unknown,” thereby providing a more  
344 conservative and reliable classification framework.

345 Another notable advancement is the introduction of multiple application-  
346 specific modes that allow users to tailor the algorithm’s performance to the  
347 characteristics of their datasets. The following parameter presets: denoised,  
348 balanced, sensitive, specific, and high-confidence, enable researchers to optimize  
349 the balance between sensitivity and specificity according to the goals of their  
350 analysis.

351 In comparative evaluations, UCHIME2 demonstrated superior detection per-  
352 formance, achieving sensitivity levels between 93% and 99% and lower overall  
353 error rates than earlier versions or other contemporary tools such as DECIPHER  
354 and ChimeraSlayer. Despite these advances, the study also acknowledged a fun-  
355 damental limitation in chimera detection: complete error-free identification is  
356 theoretically unattainable. This is due to the presence of “perfect fake models,”  
357 wherein genuine non-chimeric sequences can be perfectly reconstructed from other  
358 reference fragments. This underscore the uncertainty in differentiating authentic  
359 biological sequences from artificial recombinants based solely on sequence similar-  
360 ity, emphasizing the need for continued methodological refinement and cautious  
361 interpretation of results.

### 362 2.3.3 CATCh

363 Early chimera detection programs such as UCHIME (Edgar et al., 2011) relied on  
364 alignment-based and abundance-based heuristics to identify hybrid sequences in  
365 amplicon data. However, researchers soon observed that different algorithms often  
366 produced inconsistent predictions. A sequence might be identified as chimeric by  
367 one tool but classified as non-chimeric by another, resulting in unreliable filtering  
368 outcomes across studies.

369 To address these inconsistencies, (Mysara, Saeys, Leys, Raes, & Monsieurs,  
370 2015) developed the Classifier for Amplicon Tool Chimeras (CATCh), which rep-  
371 resents the first ensemble machine learning system designed for chimera detection  
372 in 16S rRNA amplicon sequencing. Rather than depending on a single detec-  
373 tion strategy, CATCh integrates the outputs of several established tools, includ-  
374 ing UCHIME, ChimeraSlayer, DECIPHER, Pintail, and Perseus. The individual  
375 scores and binary decisions generated by these tools are used as input features for  
376 a supervised learning model. The algorithm employs a Support Vector Machine  
377 (SVM) with a Pearson VII Universal Kernel (PUK) to determine optimal weight-  
378 ings among the input features and to assign each sequence a probability of being  
379 chimeric.

380 Benchmarking in both reference-based and de novo modes demonstrated signif-  
381 icant performance improvements. CATCh achieved sensitivities of approximately  
382 85 percent in reference-based mode and 92 percent in de novo mode, with corre-  
383 sponding specificities of approximately 96 percent and 95 percent. These results  
384 indicate that CATCh detected 7 to 12 percent more chimeras than any individual  
385 algorithm while maintaining high precision. Integration of CATCh into amplicon-

386 processing pipelines also reduced operational taxonomic unit (OTU) inflation by  
387 23 to 35 percent, producing diversity estimates that more closely reflected true  
388 community composition.

### 389 **2.3.4 ChimPipe**

390 Among the available tools for chimera detection, ChimPipe is a bioinformat-  
391 ics pipeline developed to identify chimeric sequences such as fusion genes and  
392 transcription-induced chimeras from paired-end RNA sequencing data. It uses  
393 both discordant paired-end reads and split-read alignments to improve the ac-  
394 curacy and sensitivity of detecting fusion genes, trans-splicing events, and read-  
395 through transcripts (Rodriguez-Martin et al., 2017). By combining these two  
396 sources of information, ChimPipe achieves better precision than methods that  
397 depend on a single type of signal.

398 The pipeline works with many eukaryotic species that have available genome  
399 and annotation data, making it a versatile tool for studying chimera evolution  
400 and transcriptome structure (Rodriguez-Martin et al., 2017). It can also predict  
401 multiple isoforms for each gene pair and identify breakpoint coordinates that are  
402 useful for reconstructing and verifying chimeric transcripts. Tests using both  
403 simulated and real datasets have shown that ChimPipe maintains high accuracy  
404 and reliable performance.

405 ChimPipe’s modular design lets users adjust parameters to fit different se-  
406 quencing protocols or organism characteristics. Experimental results have con-  
407 firmed that many chimeric transcripts detected by the tool correspond to func-

408 tional fusion proteins, showing its value for understanding chimera biology and  
409 its potential applications in disease research (Rodriguez-Martin et al., 2017).

## 410 **2.4 Machine Learning Approaches for Chimera** 411 **and Sequence Quality Detection**

412 Traditional chimera detection tools rely primarily on heuristic or alignment-based  
413 rules. Recent advances in machine learning (ML) have demonstrated that mod-  
414 els trained on sequence-derived features can effectively capture compositional and  
415 structural patterns in biological sequences. Although most existing ML systems  
416 such as those used for antibiotic resistance prediction, taxonomic classification,  
417 or viral identification are not specifically designed for chimera detection, they  
418 highlight how data-driven models can outperform similarity-based heuristics by  
419 learning intrinsic sequence signatures. In principle, ML frameworks can inte-  
420 grate diverse indicators such as k-mer frequencies, GC-content variation, and  
421 split-alignment metrics to identify subtle anomalies that may indicate a chimeric  
422 origin (Arango et al., 2018; Liang, Bible, Liu, Zou, & Wei, 2020; Ren et al., 2020).

### 423 **2.4.1 Feature-Based Representations of Genomic Se-** 424 **quences**

425 In genomic analysis, feature extraction converts DNA sequences into numerical  
426 representations suitable for ML algorithms. A common approach is k-mer fre-  
427 quency analysis, where normalized k-mer counts form the feature vector (Vervier,



2015). These features effectively capture local compositional patterns that often differ between authentic and chimeric reads. In particular, deviations in k-mer profiles between adjacent read segments can serve as a compositional signature of template-switching events. Additional descriptors such as GC content and sequence entropy can further distinguish sequence types; in metagenomic classification and virus detection, k-mer-based features have shown strong performance and robustness to noise (Ren et al., 2020; Vervier, 2015). For chimera detection specifically, abrupt shifts in GC or k-mer composition along a read can indicate junctions between parental fragments. Windowed feature extraction enables models to capture these discontinuities that rule-based algorithms may overlook.

Machine learning models can also leverage alignment-derived features such as the frequency of split alignments, variation in mapping quality, and local coverage irregularities. Split reads and discordant read pairs are classical signatures of genomic junctions and have been formalized in probabilistic frameworks for structural-variant discovery that integrate multiple evidence types (Layer, Hall, & Quinlan, 2014). Similarly, long-read tools such as Sniffles employ split-alignment and coverage anomalies to accurately localize breakpoints (Sedlazeck et al., 2018). Modern aligners such as Minimap2 (Li, 2018) output supplementary (SA tags) and secondary alignments as well as chaining and alignment-score statistics that can be summarized into quantitative predictors for machine-learning models. These alignment-signal features are particularly relevant to PCR-induced mitochondrial chimeras, where template-switching events produce reads partially matching distinct regions of the same or related genomes. Integrating such cues within a supervised-learning framework enables artifact detection even in datasets lacking complete or perfectly assembled references.

453 A further biologically grounded descriptor is micro-homology length at puta-  
 454 tive junctions. Micro-homology refers to short, shared sequences (often in the  
 455 range of a few to tens of base pairs) that are near breakpoints and mediate  
 456 non-canonical repair or template-switch mechanisms. Studies of double strand  
 457 break repair and structural variation have demonstrated that the length of micro-  
 458 homology correlates with the likelihood of micro-homology-mediated end joining  
 459 (MMEJ) or fork-stalled template-switching pathways (Sfeir & Symington, 2015).  
 460 In the context of PCR-induced chimeras, template switching during amplifica-  
 461 tion often leaves short identical sequences at the junction of two concatenated  
 462 fragments. Quantifying the longest exact suffix-prefix overlap at each candidate  
 463 breakpoint thus provides a mechanistic signature of chimerism and complements  
 464 both compositional (k-mer) and alignment (SA count) features.

## 465 **2.5 Synthesis of Chimera Detection Approaches**

466 To provide an integrated overview of the literature discussed in this chapter, Ta-  
 467 ble 2.1 summarizes the major chimera detection studies, their methodological  
 468 approaches, and their known limitations. This consolidated comparison brings to-  
 469 gether reference-based approaches, de novo strategies, alignment-driven tools, en-  
 470 semble machine-learning systems, and general ML-based sequence-quality frame-  
 471 works. Presenting these methods side-by-side clarifies their performance bound-  
 472 aries and highlights the unresolved challenges that persist in mitochondrial genome  
 473 analysis and chimera detection.

Table 2.1: Summary of Existing Methods and Research  
Gaps

Method/Study	Scope/Approach	Limitations
Reference-based Chimera Detection	Compares query sequences against curated, non-chimeric reference databases; identifies mosaic sequences by evaluating similarity to known templates.	Depends heavily on completeness and quality of reference databases; often fails when novel taxa or missing parent sequences are present; reduced accuracy for low-divergence chimeras.
De novo Chimera Detection	Identifies chimeras using only internal dataset relationships; relies on abundance patterns and compositional similarity; reconstructs sequences as mosaics of high-abundance parents.	Assumes true sequences are more abundant—fails when amplification bias distorts abundance; struggles with evenly abundant parental sequences; can misclassify highly similar true variants.

Method/Study	Scope/Approach	Limitations
UCHIME	Alignment-based chimera detection; segments query sequence, identifies parent candidates, performs 3-way alignment, and computes chimera scores; supports both reference-based and de novo modes.	Accuracy inflated in original benchmarks; suffers under incomplete databases; poor performance on low-divergence chimeras; sensitive to sequencing errors; misclassifies when parents are missing.
UCHIME2	Improved uncertainty handling; classifies ambiguous sequences as unknown; offers multiple sensitivity/specificity modes; more robust with incomplete references; higher sensitivity (93–99%).	Cannot achieve perfect accuracy due to “perfect fake models”; genuine variants may be indistinguishable from artificial recombinants; theoretical detection limit remains.
CATCh	First ML ensemble tool for 16S chimera detection; integrates outputs of UCHIME, ChimeraSlayer, DECIPHER, Pintail, Perseus via SVM classifier; significantly improves sensitivity and specificity.	Depends on performance of underlying tools; ML model limited to features they output; ensemble can still misclassify in datasets with extreme novelty or low coverage.

Method/Study	Scope/Approach	Limitations
ChimPipe	Pipeline for detecting fusion genes and transcript-derived chimeras in RNA-seq; uses discordant paired-end reads and split-alignments; predicts isoforms and breakpoint coordinates.	Designed for RNA-seq, not amplicons; needs high-quality genome and annotation; computationally heavier; limited to organisms with reference genomes.
Machine-Learning Sequence Quality & Chimera Detection (general)	Uses k-mer profiles, GC content shifts, entropy, split-read statistics, mapping quality variation, and micro-homology signatures as predictive features; identifies subtle artifacts missed by heuristics.	Requires labeled training data; model performance depends on feature engineering; may capture dataset-specific biases; limited generalization if training data is narrow or unrepresentative.

474 Across existing studies, no single approach reliably detects all forms of chimeric  
 475 sequences, particularly those generated by PCR-induced template switching in  
 476 mitochondrial genomes. Reference-based tools perform poorly when parental se-  
 477 quences are absent; de novo methods rely strongly on abundance assumptions;  
 478 alignment-based systems show reduced sensitivity to low-divergence chimeras; and  
 479 ensemble methods inherit the limitations of their component algorithms. RNA-  
 480 seq-oriented pipelines likewise do not generalize well to organelle data. Although  
 481 machine learning approaches offer promising feature-based detection, they are  
 482 rarely applied to mitochondrial genomes and are not trained specifically on PCR-

483 induced organelle chimeras. These limitations indicate a clear research gap: the  
484 need for a specialized, feature-driven classifier tailored to mitochondrial PCR-  
485 induced chimeras that integrates k-mer composition, split-alignment signals, and  
486 micro-homology features to achieve more accurate detection than current heuristic  
487 or alignment-based tools.

## 488 Chapter 3

# 489 Research Methodology

490 This chapter outlines and explains the specific steps and activities to be carried  
491 out in completing the project.

## 492 3.1 Research Activities

493 As illustrated in Figure 3.1, the researchers will carry out a sequence of compu-  
494 tational procedures designed to detect PCR-induced chimeric reads in mitochon-  
495 drial genomes. The process begins with the collection of mitochondrial reference  
496 sequences from the NCBI database, which will serve as the foundation for gener-  
497 ating simulated chimeric reads. These datasets will then undergo bioinformatics  
498 pipeline development, which includes alignment, k-mer extraction, and homology-  
499 based filtering to prepare the data for model construction. The machine-learning  
500 model will subsequently be trained and tested using the processed datasets to  
501 assess its accuracy and reliability. Depending on the evaluation results, the model

502 will either be refined and retrained to improve performance or, if the metrics meet  
 503 the desired threshold, deployed for further validation and application.

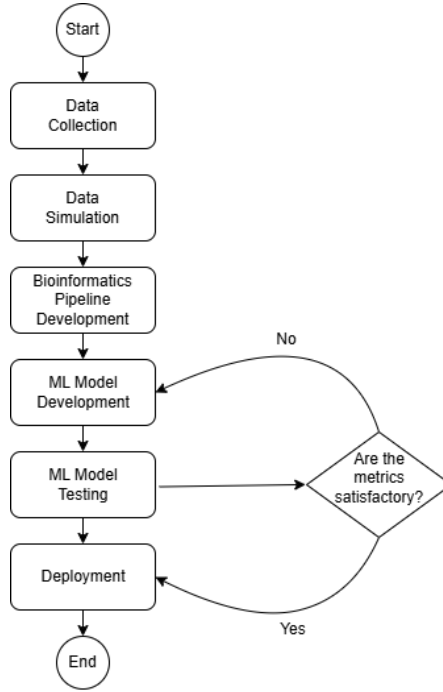


Figure 3.1: Process Diagram of Special Project

### 504 3.1.1 Data Collection

505 The researchers will collect mitochondrial genome reference sequences of *Sar-*  
 506 *dinella lemur* from the National Center for Biotechnology Information (NCBI)  
 507 database. The downloaded files will be in FASTA format to ensure compatibility  
 508 with bioinformatics tools and subsequent analysis. The gathered sequences will  
 509 serve as the basis for generating simulated chimeric reads to be used in model  
 510 development.

511 The expected outcome of this process is a comprehensive dataset of *Sardinella*



512 *lemuru* mitochondrial reference sequences that will serve as the foundation for  
513 the succeeding stages of the study. This step is scheduled to start in the first  
514 week of November 2025 and is expected to be completed by the last week of  
515 November 2025, with a total duration of approximately one (1) month.

### 516 **3.1.2 Data Simulation**

517 The researchers will simulate sequencing data using the reference sequences col-  
518 lected from NCBI. Using `wgsim`, a total of 5,000 paired-end reads (R1 and R2)  
519 will be generated from the reference genome and designated as clean reads. These  
520 reads will be saved in FASTQ (`.fastq`) format. From the same reference, a Bash  
521 script will be created to deliberately cut and reconnect portions of the sequence,  
522 introducing artificial junctions that mimic chimeric regions. The manipulated  
523 reference file, saved in FASTA (`.fasta`) format, will then be processed in `wgsim`  
524 to simulate an additional 5,000 paired-end chimeric reads, also stored in FASTQ  
525 (`.fastq`) format. The resulting read files will be aligned to the original reference  
526 genome using SAMtools, generating SAM (`.sam`) or BAM (`.bam`) alignment files.  
527 During this alignment process, clean reads will be labeled as “0,” while chimeric  
528 reads will be labeled as “1” in a corresponding CSV (`.tsv`) file.

529 The expected outcome of this process is a complete set of clean and chimeric  
530 paired-end reads prepared for subsequent analysis and model development. This  
531 step is scheduled to start in the first week of November 2025 and is expected  
532 to be completed by the last week of November 2025, with a total duration of  
533 approximately one (1) month.

### 534 3.1.3 Bioinformatics Tools Pipeline

535 The researchers will obtain the necessary analytical features through the devel-  
536 opment and implementation of a bioinformatics pipeline. This pipeline will serve  
537 as a reproducible and modular workflow that accepts FASTQ and BAM inputs,  
538 processes these through a series of analytical stages, and outputs tabular feature  
539 matrices (TSV) for downstream machine learning. All scripts will be version-  
540 controlled through GitHub, and computational environments will be standardized  
541 using Conda to ensure cross-platform reproducibility. To promote transparency  
542 and replicability, the exact software versions, parameters, and command-line ar-  
543 guments used in each stage will be documented. To further ensure correctness  
544 and adherence to best practices, the researchers will consult with bioinformatics  
545 experts in Philippine Genome Center Visayas for validation of pipeline design,  
546 feature extraction logic, and overall data integrity. This stage of the study is  
547 scheduled to begin in the last week of November 2025 and conclude by the last  
548 week of January 2026, with an estimated total duration of approximately two (2)  
549 months.

550 The bioinformatics pipeline focuses on three principal features from the sim-  
551 ulated and aligned sequencing data: (1) supplementary alignment count (SA  
552 count), (2) k-mer composition difference between read segments, and (3) micro-  
553 homology length at potential junctions. Each of these features captures a distinct  
554 biological or computational signature associated with PCR-induced chimeras.

## 555 Alignment and Supplementary Alignment Count

556 This will be derived through sequence alignment using Minimap2, with subsequent  
557 processing performed using SAMtools and `pysam` in Python. Sequencing reads  
558 will be aligned to the *Sardinella lemuru* mitochondrial reference genome using  
559 Minimap2 with the `-ax sr` preset (optimized for short reads). The output will  
560 be converted and sorted using SAMtools, producing an indexed BAM file which  
561 will be parsed using `pysam` to count the number of supplementary alignments  
562 (SA tags) per read. Each read's mapping quality, number of split segments,  
563 and alignment characteristics will be recorded in a corresponding TSV file. The  
564 presence of multiple alignment loci within a single read, as reflected by a nonzero  
565 SA count, serves as direct computational evidence of chimerism. Reads that  
566 contain supplementary alignments or soft-clipped regions are strong candidates  
567 for chimeric artifacts arising from PCR template switching or improper assembly  
568 during sequencing.

## 569 K-mer Composition Difference

570 Chimeric reads often comprise fragments from distinct genomic regions, resulting  
571 in a compositional discontinuity between segments. Comparing k-mer frequency  
572 profiles between the left and right halves of a read allows detection of such abrupt  
573 compositional shifts, independent of alignment information. This will be obtained  
574 using Jellyfish, a fast k-mer counting software. For each read, the sequence will  
575 be divided into two segments, either at the midpoint or at empirically determined  
576 breakpoints inferred from supplementary alignment data, to generate left and right  
577 sequence segments. Jellyfish will then compute k-mer frequency profiles (with  $k =$

578 5 or 6) for each segment. The resulting k-mer frequency vectors will be normalized  
579 and compared using distance metrics such as cosine similarity or Jensen–Shannon  
580 divergence to quantify compositional disparity between the two halves of the same  
581 read. The resulting difference scores will be stored in a structured TSV file.

## 582 **Micro-homology Length**

583 The micro-homology length will be computed using a custom Python script that  
584 detects the longest exact suffix–prefix overlap within  $\pm 30$  base pairs surround-  
585 ing a candidate breakpoint. This analysis identifies the number of consecutive  
586 bases shared between the end of one segment and the beginning of another. The  
587 presence and length of such micro-homology are classic molecular signatures of  
588 PCR-induced template switching, where short identical regions (typically 3–15  
589 base pairs) promote premature termination and recombination of DNA synthesis  
590 on a different template strand. By quantifying micro-homology, the researchers  
591 can assess whether the suspected breakpoint exhibits characteristics consistent  
592 with PCR artifacts rather than true biological variants. Each read will therefore  
593 be annotated with its corresponding micro-homology length, overlap sequence,  
594 and GC content.

595 After extracting the three primary features, all resulting TSV files will be  
596 joined using the read identifier as a common key to generate a unified feature ma-  
597 trix. Additional read-level metadata such as read length, mean base quality, and  
598 number of clipped bases will also be included to provide contextual information.  
599 This consolidated dataset will serve as the input for subsequent machine-learning  
600 model development and evaluation.

### 601 3.1.4 Machine-Learning Model Development

602 The classification component of MitoChime will employ two ensemble algo-  
603 rithms—Random Forest (RF) and Extreme Gradient Boosting (XGBoost)—to  
604 evaluate complementary learning paradigms. Random Forest applies bootstrap  
605 aggregation (bagging) to reduce model variance and improve stability, whereas  
606 XGBoost implements gradient boosting to minimize bias and capture complex  
607 non-linear relationships among genomic features. Using both models enables a  
608 balanced assessment of predictive performance and interpretability.

609 The dataset will be divided into training (80%) and testing (20%) subsets.  
610 The training data will be used for model fitting and hyperparameter optimization  
611 through five-fold cross-validation, in which the data are partitioned into five folds;  
612 four folds are used for training and one for validation in each iteration. Perfor-  
613 mance metrics will be averaged across folds, and the optimal parameters will be  
614 selected based on mean cross-validation accuracy. The final models will then be  
615 evaluated on the held-out test set to obtain unbiased performance estimates.

616 Model development and evaluation will be implemented in Python (ver-  
617 sion 3.11) using the `scikit-learn` and `xgboost` libraries. Standard metrics  
618 including accuracy, precision, recall, F1-score, and area under the ROC curve  
619 (AUC) will be computed to quantify predictive performance. Feature-importance  
620 analyses will be performed to identify the most discriminative variables contribut-  
621 ing to chimera detection.

### 622 **3.1.5 Validation and Testing**

623 Validation will involve both internal and external evaluations. Internal validation  
624 will be achieved through five-fold cross-validation on the training data to verify  
625 model generalization and reduce variance due to random sampling. External  
626 validation will be achieved through testing on the 20% hold-out dataset derived  
627 from the simulated reads, which will serve as an unbiased benchmark to evaluate  
628 how well the trained models generalize to unseen data. All feature extraction and  
629 preprocessing steps will be performed using the same bioinformatics pipeline to  
630 ensure consistency and comparability across validation stages.

631 Comparative evaluation between the Random Forest and XGBoost classifiers  
632 will establish which model achieves superior predictive accuracy and computa-  
633 tional efficiency under identical data conditions.

### 634 **3.1.6 Documentation**

635 Comprehensive documentation will be maintained throughout the study to en-  
636 sure transparency, reproducibility, and scientific integrity. All stages of the re-  
637 search—including data acquisition, preprocessing, feature extraction, model train-  
638 ing, and validation—will be systematically recorded. For each analytical step, the  
639 corresponding parameters, software versions, and command-line scripts will be  
640 documented to enable exact replication of results.

641 Version control and collaborative management will be implemented through  
642 GitHub, which will serve as the central repository for all project files, including  
643 Python scripts, configuration settings, and Jupyter notebooks. The repository

structure will follow standard research data management practices, with clear directories for datasets, processed outputs, and analysis scripts. Changes will be tracked through commit histories to ensure traceability and accountability.

Computational environments will be standardized using Conda, with environment files specifying dependencies and package versions to maintain consistency across systems. Experimental workflows and exploratory analyses will be conducted in Jupyter Notebooks, which facilitate real-time visualization, annotation, and incremental testing of results.

For the preparation of the final manuscript and supplementary materials, Overleaf (LaTeX) will be utilized to produce publication-quality formatting, consistent referencing, and reproducible document compilation. The documentation process will also include a project timeline outlining major milestones such as data collection, simulation, feature extraction, model evaluation, and reporting to ensure systematic progress and adherence to the research schedule.

## 3.2 Calendar of Activities

Table 3.1 presents the project timeline in the form of a Gantt chart, where each bullet point corresponds to approximately one week of planned activity.

Table 3.1: Timetable of Activities

Activities (2025)	Nov	Dec	Jan	Feb	Mar	Apr	May
Data Collection and Simulation	• • • •						
Bioinformatics Tools Pipeline	• •	• • • •	• • • •				
Machine Learning Development			• •	• • • •	• • • •	• •	
Testing and Validation						• •	• • • •
Documentation	• • • •	• • • •	• • • •	• • • •	• • • •	• • • •	• • • •

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