

1 **MitoChime: A Machine-Learning Pipeline for**
2 **Detecting PCR-Induced Chimeras in**
3 **Mitochondrial Illumina Reads**

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⁹⁴ **Chapter 1**

⁹⁵ **Introduction**

⁹⁶ **1.1 Overview**

⁹⁷ The rapid advancement of next-generation sequencing (NGS) technologies has
⁹⁸ transformed genomic research by enabling high-throughput and cost-effective
⁹⁹ DNA analysis (Metzker, 2010). Among current platforms, Illumina sequencing
¹⁰⁰ remains the most widely adopted, capable of producing millions of short reads
¹⁰¹ that can be assembled into reference genomes or analyzed for genetic variation
¹⁰² (Bentley et al., 2008; Glenn, 2011). Despite its high base-calling accuracy,
¹⁰³ Illumina sequencing is prone to artifacts introduced during library preparation,
¹⁰⁴ particularly polymerase chain reaction (PCR)-induced chimeras, which are ar-
¹⁰⁵ tificial hybrid sequences that do not exist in the true genome (Judo, Wedel, &
¹⁰⁶ Wilson, 1998).

¹⁰⁷ PCR chimeras form when incomplete extension products from one template

anneal to an unrelated DNA fragment and are extended, creating recombinant reads (Qiu et al., 2001). In mitochondrial genome assembly, such artifacts are especially problematic because the mitochondrial genome is small, circular, and often repetitive (Boore, 1999; Cameron, 2014). Even a small number of chimeric or misjoined reads can reduce assembly contiguity and introduce false junctions during organelle genome reconstruction (Dierckxsens, Mardulyn, & Smits, 2017; Hahn, Bachmann, & Chevreux, 2013; Jin et al., 2020). Existing assembly tools such as GetOrganelle and MITObim assume that input reads are largely free of such artifacts (Hahn et al., 2013; Jin et al., 2020). Consequently, undetected chimeras may produce fragmented assemblies or misidentified organellar boundaries. To ensure accurate reconstruction of mitochondrial genomes, a reliable method for detecting and filtering PCR-induced chimeras before assembly is essential.

This study focuses on mitochondrial sequencing data from the genus *Sardinella*, a group of small pelagic fishes widely distributed in Philippine waters. Among them, *Sardinella lemuru* (Bali sardinella) is one of the country's most abundant and economically important species, providing protein and livelihood to coastal communities (Labrador, Agmata, Palermo, Ravago-Gotanco, & Pante, 2021; Willette, Bognot, Mutia, & Santos, 2011). Accurate mitochondrial assemblies are critical for understanding its population genetics, stock structure, and evolutionary history. However, assembly pipelines often encounter errors or fail to complete due to undetected chimeric reads. To address this gap, this research introduces MitoChime, a machine learning pipeline designed to detect and filter PCR-induced chimeric reads using both alignment-based and sequence-derived statistical features. The tool aims to provide bioinformatics laboratories, partic-

₁₃₃ ularly the Philippine Genome Center Visayas (PGC Visayas), with an efficient
₁₃₄ solution for improving mitochondrial genome reconstruction.

₁₃₅ 1.2 Problem Statement

₁₃₆ While NGS technologies have revolutionized genomic data acquisition, the ac-
₁₃₇ curacy of mitochondrial genome assembly remains limited by artifacts produced
₁₃₈ during PCR amplification. These chimeric reads can distort assembly graphs and
₁₃₉ cause misassemblies, with particularly severe effects in small, circular mitochon-
₁₄₀ drial genomes (Boore, 1999; Cameron, 2014). Existing assembly pipelines such
₁₄₁ as GetOrganelle, MITObim, and NOVOPlasty assume that sequencing reads are
₁₄₂ free of such artifacts (Dierckxsens et al., 2017; Hahn et al., 2013; Jin et al., 2020).
₁₄₃ At PGC Visayas, several mitochondrial assemblies have failed or yielded incom-
₁₄₄ plete contigs despite sufficient coverage, suggesting that undetected chimeric reads
₁₄₅ compromise assembly reliability. Meanwhile, existing chimera detection tools such
₁₄₆ as UCHIME and VSEARCH were developed primarily for amplicon-based com-
₁₄₇ munity analysis and rely heavily on reference or taxonomic comparisons (Edgar,
₁₄₈ Haas, Clemente, Quince, & Knight, 2011; Rognes, Flouri, Nichols, Quince, &
₁₄₉ Mahé, 2016). These approaches are unsuitable for single-species organellar data,
₁₅₀ where complete reference genomes are often unavailable. Therefore, there is a
₁₅₁ pressing need for a reference-independent, data-driven tool capable of detecting
₁₅₂ and filtering PCR-induced chimeras in mitochondrial sequencing datasets.

₁₅₃ **1.3 Research Objectives**

₁₅₄ **1.3.1 General Objective**

₁₅₅ This study aims to develop and evaluate a machine learning-based pipeline (Mi-
₁₅₆ toChime) that detects PCR-induced chimeric reads in *Sardinella lemuru* mito-
₁₅₇ chondrial sequencing data in order to improve the quality and reliability of down-
₁₅₈ stream mitochondrial genome assemblies.

₁₅₉ **1.3.2 Specific Objectives**

₁₆₀ Specifically, the study aims to:

- ₁₆₁ 1. construct simulated *Sardinella lemuru* Illumina paired-end datasets contain-
₁₆₂ ing both clean and PCR-induced chimeric reads,
- ₁₆₃ 2. extract alignment-based and sequence-based features such as k-mer compo-
₁₆₄ sition, junction complexity, and split-alignment counts from both clean and
₁₆₅ chimeric reads,
- ₁₆₆ 3. train, validate, and compare supervised machine-learning models for classi-
₁₆₇ fying reads as clean or chimeric,
- ₁₆₈ 4. determine feature importance and identify indicators of PCR-induced
₁₆₉ chimerism,
- ₁₇₀ 5. integrate the optimized classifier into a modular and interpretable pipeline
₁₇₁ deployable on standard computing environments at PGC Visayas.

172 1.4 Scope and Limitations of the Research

173 This study focuses on detecting PCR-induced chimeric reads in Illumina paired-
174 end mitochondrial sequencing data from *Sardinella lemuru*. The decision to re-
175 strict the taxonomic scope to a single species is based on four considerations:
176 (1) to limit interspecific variation in mitochondrial genome size, GC content, and
177 repetitive regions so that differences in read patterns can be attributed more di-
178 rectly to PCR-induced chimerism; (2) to align the analysis with relevant *S. lemuru*
179 sequencing projects at PGC Visayas; (3) to take advantage of the availability of *S.*
180 *lemuru* mitochondrial assemblies and raw datasets in public repositories such as
181 the National Center for Biotechnology Information (NCBI), which facilitates refer-
182 ence selection and benchmarking; and (4) to develop a tool that directly supports
183 local studies on *S. lemuru* population structure and fisheries management.

184 The study emphasizes `wgsim`-based simulations and selected empirical mito-
185 chondrial datasets from *S. lemuru*. It excludes naturally occurring chimeras, nu-
186 clear mitochondrial pseudogenes (NUMTs), and large-scale assembly rearrange-
187 ments in nuclear genomes. Feature extraction is restricted to low-dimensional
188 alignment and sequence statistics, such as k-mer frequency profiles, GC content,
189 read length, soft and hard clipping metrics, split-alignment counts, and map-
190 ping quality, rather than high-dimensional deep learning embeddings. This de-
191 sign keeps model behaviour interpretable and ensures that the pipeline can be
192 run on standard workstations at PGC Visayas. Testing on long-read platforms
193 (e.g., Nanopore, PacBio) and other taxa is outside the scope of this project; the
194 implemented pipeline is evaluated only on short-read *S. lemuru* datasets.

¹⁹⁵ **1.5 Significance of the Research**

¹⁹⁶ This research provides both methodological and practical contributions to mito-
¹⁹⁷ chondrial genomics and bioinformatics. First, MitoChime detects PCR-induced
¹⁹⁸ chimeric reads prior to genome assembly, with the goal of improving the con-
¹⁹⁹ tiguity and correctness of *Sardinella lemuru* mitochondrial assemblies. Second,
²⁰⁰ it replaces informal manual curation with a documented workflow, improving au-
²⁰¹ tomation and reproducibility. Third, the pipeline is designed to run on computing
²⁰² infrastructures commonly available in regional laboratories, enabling routine use
²⁰³ at facilities such as PGC Visayas. Finally, more reliable mitochondrial assemblies
²⁰⁴ for *S. lemuru* provide a stronger basis for downstream applications in the field of
²⁰⁵ fisheries and genomics.

²⁰⁶ **Chapter 2**

²⁰⁷ **Review of Related Literature**

²⁰⁸ This chapter presents an overview of the literature relevant to the study. It
²⁰⁹ discusses the biological and computational foundations underlying mitochondrial
²¹⁰ genome analysis and assembly, as well as existing tools, algorithms, and techniques
²¹¹ related to chimera detection and genome quality assessment. The chapter aims to
²¹² highlight the strengths, limitations, and research gaps in current approaches that
²¹³ motivate the development of the present study.

²¹⁴ **2.1 The Mitochondrial Genome**

²¹⁵ Mitochondrial genome (mtDNA) is a small, typically circular molecule found in
²¹⁶ most eukaryotes. It encodes essential genes involved in oxidative phosphorylation
²¹⁷ and energy metabolism. Because of its conserved structure, mtDNA has become
²¹⁸ a valuable genetic marker for studies in population genetics and phylogenetics
²¹⁹ (Anderson et al., 1981; Boore, 1999). In animal species, the mitochondrial genome

220 ranges from 15–20 kilobase and contains 13 protein-coding genes, 22 tRNAs, and
221 two rRNAs arranged compactly without introns (Gray, 2012). In comparison to
222 nuclear DNA, the ratio of the number of copies of mtDNA is higher and has
223 simple organization which make it particularly suitable for genome sequencing
224 and assembly studies (Dierckxsens et al., 2017).

225 **2.1.1 Mitochondrial Genome Assembly**

226 Mitochondrial genome assembly refers to the reconstruction of the complete mito-
227 chondrial DNA (mtDNA) sequence from raw or fragmented sequencing reads. It is
228 conducted to obtain high-quality, continuous representations of the mitochondrial
229 genome that can be used for a wide range of analyses, including species identi-
230 fication, phylogenetic reconstruction, evolutionary studies, and investigations of
231 mitochondrial diseases. Because mtDNA evolves rapidly, its assembled sequence
232 provides valuable insights into population structure, lineage divergence, and adap-
233 tive evolution across taxa (Boore, 1999). Compared to nuclear genome assembly,
234 assembling the mitochondrial genome is often considered more straightforward but
235 still encounters technical challenges such as the formation of chimeric reads. Com-
236 monly used tools for mitogenome assembly such as GetOrganelle and MITObim
237 operate under the assumption of organelle genome circularity, and are vulnerable
238 when chimeric reads disrupt this circular structure, resulting in assembly errors
239 (Hahn et al., 2013; Jin et al., 2020).

240 2.2 PCR Amplification and Chimera Formation

241 PCR plays an important role in NGS library preparation, as it amplifies target
242 DNA fragments for downstream analysis. However as previously mentioned, the
243 amplification process can also introduce chimeric reads which compromises the
244 quality of the input reads supplied to sequencing or assembly workflows. Chimeras
245 typically arise when incomplete extension occurs during a PCR cycle. This causes
246 the DNA polymerase to switch from one template to another and generate hy-
247 brid recombinant molecules (Judo et al., 1998). Artificial chimeras are produced
248 through such amplification errors, whereas biological chimeras occur naturally
249 through genomic rearrangements or transcriptional events.

250 In the context of amplicon-based sequencing, the presence of chimeras can in-
251 flate estimates of genetic or microbial diversity and may cause misassemblies dur-
252 ing genome reconstruction. Qin et al. (2023) has reported that chimeric sequences
253 may account for more than 10% of raw reads in amplicon datasets. This artifact
254 tends to be most prominent among rare operational taxonomic units (OTUs) or
255 singletons, which are sometimes misinterpreted as novel diversity, further caus-
256 ing the complication of microbial diversity analyses (Gonzalez, Zimmermann, &
257 Saiz-Jimenez, 2004). As such, determining and minimizing PCR-induced chimera
258 formation is vital for improving the quality of mitochondrial genome assemblies,
259 and ensuring the reliability of amplicon sequencing data.

260 **2.3 Existing Traditional Approaches for Chimera**

261 **Detection**

262 Several computational tools have been developed to identify chimeric sequences in
263 NGS datasets. These tools generally fall into two categories: reference-based and
264 de novo approaches. Reference-based chimera detection, also known as database-
265 dependent detection, is one of the earliest and most widely used computational
266 strategies for identifying chimeric sequences in amplicon-based community studies.
267 These methods rely on the comparison of each query sequence against a curated,
268 high-quality database of known, non-chimeric reference sequences (Edgar et al.,
269 2011).

270 On the other hand, the de novo chimera detection, also referred to as reference-
271 free detection, represents an alternative computational paradigm that identifies
272 chimeric sequences without reliance on external reference databases. This method
273 infer chimeras based on internal relationships among the sequences present within
274 the dataset itself, making it particularly advantageous in studies of under explored
275 or taxonomically diverse communities where comprehensive reference databases
276 are unavailable or incomplete (Edgar, 2016; Edgar et al., 2011). The underlying
277 assumption on this method is that during PCR, true biological sequences are
278 generally more abundant as they are amplified early and dominate the read pool,
279 whereas chimeric sequences appear later and are generally less abundant. The
280 de novo approach leverage this abundance hierarchy, treating the most abundant
281 sequences as supposed parents and testing whether less abundant sequences can
282 be reconstructed as mosaics of these templates. Compositional and structural
283 similarity are also evaluated to check whether different regions of a candidate

284 sequence correspond to distinct high-abundance sequences.

285 In practice, many modern bioinformatics pipelines combine both paradigms
286 sequentially: an initial de novo step identifies dataset-specific chimeras, followed
287 by a reference-based pass that removes remaining artifacts relative to established
288 databases (Edgar, 2016). These two methods of detection form the foundation of
289 tools such as UCHIME and later UCHIME2.

290 2.3.1 UCHIME

291 UCHIME is one of the most widely used tools for detecting chimeric sequences in
292 amplicon-based studies and remains a standard quality-control step in microbial
293 community analysis. Its core strategy is to test whether a query sequence (Q) can
294 be explained as a mosaic of two parent sequences, (A and B), and to score this
295 relationship using a structured alignment model (Edgar et al., 2011).

296 In reference mode, UCHIME divides the query into several segments and maps
297 them against a curated database of non-chimeric sequences. Candidate parents
298 are identified, and a three-way alignment is constructed. The algorithm assigns
299 “Yes” votes when different segments of the query match different parents and
300 “No” votes when the alignment contradicts a chimeric pattern. The final score
301 reflects the balance of these votes. In de novo mode, UCHIME operationalizes the
302 abundance-skew principle described earlier: high-abundance sequences are treated
303 as candidate parents, and lower-abundance sequences are evaluated as potential
304 mosaics. This makes the method especially useful when no reliable reference
305 database exists.

306 Although UCHIME is highly sensitive, it faces key constraints. Chimeras
307 formed from parents with very low divergence (below 0.8%) are difficult to de-
308 tect because they are nearly indistinguishable from sequencing errors. Accuracy
309 in reference mode depends strongly on database completeness, while de novo de-
310 tection assumes that true parents are both present and sufficiently more abun-
311 dant—conditions not always met in complex or unevenly amplified datasets.

312 **2.3.2 UCHIME2**

313 UCHIME2 extends the original algorithm with refinements tailored for high-
314 resolution sequencing data. One of its major contributions is a re-evaluation
315 of benchmarking practices. Edgar (2016) demonstrated that earlier accuracy es-
316 timates for chimera detection were overly optimistic because they relied on un-
317 realistic scenarios where all true parent sequences were assumed to be present.
318 Using the more rigorous CHSIMA benchmark, UCHIME2 showed the prevalence
319 of “fake models” or real biological sequences that can be perfectly reconstructed
320 as apparent chimeras of other sequences, which suggests that perfect chimera de-
321 tection is theoretically unattainable. UCHIME2 also introduces several preset
322 modes (e.g., denoised, balanced, sensitive, specific, high-confidence) designed to
323 tune sensitivity and specificity depending on dataset characteristics. These modes
324 allow users to adjust the algorithm to the expected noise level or analytical goals.

325 Despite these improvements, UCHIME2 must be applied with caution. The
326 author’s website manual (Edgar, n.d) explicitly advises against using UCHIME2
327 as a standalone chimera-filtering step in OTU clustering or denoising workflows
328 because doing so can inflate both false positives and false negatives.

329 **2.3.3 CATch**

330 As previously mentioned, UCHIME (Edgar et al., 2011) relied on alignment-based
331 sequences in amplicon data. However, researchers soon observed that different al-
332 gorithms often produced inconsistent predictions. A sequence might be identified
333 as chimeric by one tool but classified as non-chimeric by another, resulting in
334 unreliable filtering outcomes across studies.

335 To address these inconsistencies, Mysara, Saeys, Leys, Raes, and Monsieurs
336 (2015) developed the Classifier for Amplicon Tool Chimeras (CATCh), which rep-
337 resents the first ensemble machine learning system designed for chimera detection
338 in 16S rRNA amplicon sequencing. Rather than depending on a single detec-
339 tion strategy, CATCh integrates the outputs of several established tools, includ-
340 ing UCHIME, ChimeraSlayer, DECIPHER, Pintail, and Perseus. The individual
341 scores and binary decisions generated by these tools are used as input features for
342 a supervised learning model. The algorithm employs a Support Vector Machine
343 (SVM) with a Pearson VII Universal Kernel (PUK) to determine optimal weight-
344 ings among the input features and to assign each sequence a probability of being
345 chimeric.

346 Benchmarking in both reference-based and de novo modes demonstrated signif-
347 icant performance improvements. CATCh achieved sensitivities of approximately
348 85 percent in reference-based mode and 92 percent in de novo mode, with corre-
349 sponding specificities of approximately 96 percent and 95 percent. These results
350 indicate that CATCh detected 7 to 12 percent more chimeras than any individual
351 algorithm while maintaining high precision.

352 **2.3.4 ChimPipe**

353 Among the available tools for chimera detection, ChimPipe is a pipeline developed
354 to identify chimeric sequences such as biological chimeras. It uses both discordant
355 paired-end reads and split-read alignments to improve the accuracy and sensitivity
356 of detecting biological chimeras (Rodriguez-Martin et al., 2017). By combining
357 these two sources of information, ChimPipe achieves better precision than meth-
358 ods that depend on a single type of indicator.

359 The pipeline works with many eukaryotic species that have available genome
360 and annotation data (Rodriguez-Martin et al., 2017). It can also predict multiple
361 isoforms for each gene pair and identify breakpoint coordinates that are useful
362 for reconstructing and verifying chimeric transcripts. Tests using both simulated
363 and real datasets have shown that ChimPipe maintains high accuracy and reliable
364 performance.

365 ChimPipe lets users adjust parameters to fit different sequencing protocols or
366 organism characteristics. Experimental results have confirmed that many chimeric
367 transcripts detected by the tool correspond to functional fusion proteins, demon-
368 strating its utility for understanding chimera biology and its potential applications
369 in disease research (Rodriguez-Martin et al., 2017).

370 **2.4 Machine Learning Approaches for Chimera**

371 **and Sequence Quality Detection**

372 Traditional chimera detection tools rely primarily on heuristic or alignment-based
373 rules. Recent advances in machine learning (ML) have demonstrated that models
374 trained on sequence-derived features can effectively capture compositional and
375 structural patterns in biological sequences. Although most existing ML systems
376 such as those used for antibiotic resistance prediction, taxonomic classification,
377 or viral identification are not specifically designed for chimera detection, they
378 highlight how data-driven models can outperform similarity-based heuristics by
379 learning intrinsic sequence signatures. In principle, ML frameworks can integrate
380 indicators such as k-mer frequencies, GC-content variation and split-alignment
381 metrics to identify subtle anomalies that may indicate a chimeric origin (Arango
382 et al., 2018; Liang, Bible, Liu, Zou, & Wei, 2020; Ren et al., 2020).

383 **2.4.1 Feature-Based Representations of Genomic Se-**

384 **quences**

385 Feature extraction converts DNA sequences into numerical representations suit-
386 able for machine-learning models. One approach is k-mer frequency analysis,
387 which counts short nucleotide sequences within a read (Vervier, Mahé, Tournoud,
388 Veyrieras, & Vert, 2015). High-frequency k-mers, including simple repeats such
389 as “AAAAAA,” can highlight repetitive or unusual regions that may occur near
390 chimeric junctions. Comparing k-mer patterns across adjacent parts of a read can
391 help identify such regions, while GC content provides an additional descriptor of

392 local sequence composition (Ren et al., 2020).

393 Alignment-derived features further inform junction detection. Long-read tools
394 such as Sniffles (Sedlazeck et al., 2018) use split alignments to locate breakpoints
395 across extended sequences, whereas short-read aligners like Minimap2 (Li, 2018)
396 report supplementary and secondary alignments that indicate local discontinu-
397 ities. Split alignments, where parts of a read map to different regions, can reveal
398 template-switching events. These features complement k-mer profiles and en-
399 hance detection of potentially chimeric reads, even in datasets with incomplete
400 references.

401 Microhomology, or short sequences shared between adjacent segments, is an-
402 other biologically meaningful feature. Its length, typically a few to tens of base
403 pairs, has been linked to microhomology-mediated repair and template-switching
404 mechanisms (Sfeir & Symington, 2015). In PCR-induced chimeras, short iden-
405 tical sequences at junctions provide a clear signature of chimerism. Measuring
406 the longest exact overlap at each breakpoint complements k-mer and alignment
407 features and helps identify reads that are potentially chimeric.

408 2.5 Synthesis of Chimera Detection Approaches

409 To provide an integrated overview of the literature discussed in this chapter, Ta-
410 ble 2.1 summarizes the major chimera detection studies, their methodological
411 approaches, and their known limitations.

Table 2.1: Comparison of Chimera Detection Approaches and Tools

Method / Tool	Core Approach	Key Limitations
Reference-based Detection	Compares each query sequence against curated databases of verified, non-chimeric sequences; evaluates segment similarity to identify mosaic patterns.	Accuracy depends on database completeness; performs poorly for novel taxa or missing parents; limited sensitivity for low-divergence chimeras.
De novo Detection	Identifies chimeras using only internal dataset structure; leverages abundance hierarchy and compositional similarity to infer whether low-abundance sequences can be reconstructed from abundant parents.	Assumes true sequences are more abundant; fails when amplification bias distorts abundances; struggles when parental sequences are similarly abundant or highly similar.
UCHIME	Alignment-based model that partitions the query into segments, identifies parent candidates, and computes a chimera score via a three-way alignment; supports reference and de novo modes.	Reduced accuracy for very closely related parents (<0.8% divergence); sensitive to incomplete databases; de novo mode fails if parents are absent or not sufficiently more abundant.
UCHIME2	Updated UCHIME with improved benchmarking (CHSIMA) and multiple sensitivity/specificity presets; better handles incomplete references and dataset variability.	“Fake models” limit theoretical accuracy; genuine variants may mimic chimeras; not recommended as a standalone step in OTU or denoising pipelines due to increased false positives/negatives.
CATCh	First ensemble ML model for 16S chimera detection; integrates outputs of UCHIME, ChimeraSlayer, DECIPHER, Pintail, and Perseus using an SVM to boost overall prediction accuracy.	Performance constrained by underlying tools; ML model cannot capture features not present in component algorithms; may misclassify in highly novel or low-coverage datasets.
ChimPipe	Pipeline for detecting biological chimeras in RNA-seq using discordant paired-end reads and split-read alignments; identifies isoforms and breakpoint coordinates.	Requires high-quality genome and annotation; tailored to RNA-seq rather than amplicons; computationally intensive; limited to organisms with available reference genomes.

412 Across existing studies, no single approach reliably detects all forms of chimeric
413 sequences, and the reviewed literature consistently shows that chimeras remain a
414 persistent challenge in genomics and bioinformatics. Although the surveyed tools
415 are not designed specifically for organelle genome assembly, they provide valua-
416 able insights into which methodological strategies are effective and where current
417 approaches fall short. These limitations collectively define a clear research gap:
418 the need for a specialized, feature-driven detection framework tailored to PCR-
419 induced mitochondrial chimeras. Addressing this gap aligns with the research
420 objective outlined in Section 1.3, which is to develop and evaluate a machine-
421 learning-based pipeline (MitoChime) that improves the quality of downstream
422 mitochondrial genome assembly. In support of this aim, the subsequent chapters
423 describe the design, implementation, and evaluation of the proposed tool.

⁴²⁴ Chapter 3

⁴²⁵ Research Methodology

⁴²⁶ This chapter outlines the steps involved in completing the study, including data
⁴²⁷ gathering, generating simulated mitochondrial Illumina reads, preprocessing and
⁴²⁸ indexing the data, developing a feature extraction pipeline to extract key features,
⁴²⁹ applying machine learning algorithms for chimera detection, and validating and
⁴³⁰ comparing model performance.

⁴³¹ 3.1 Research Activities

⁴³² As illustrated in Figure 3.1, this study carried out a sequence of procedures to
⁴³³ detect PCR-induced chimeric reads in mitochondrial genomes. The process began
⁴³⁴ with collecting a mitochondrial reference sequence of *Sardinella lemuru* from the
⁴³⁵ National Center for Biotechnology Information (NCBI) database, which was used
⁴³⁶ as a reference for generating simulated clean and chimeric reads. These reads
⁴³⁷ were subsequently indexed and mapped. The resulting collections then passed

438 through a feature extraction pipeline that extracted k-mer profiles, supplementary
439 alignment (SA) features, and microhomology information to prepare the data for
440 model construction. The machine learning model was trained using the processed
441 input, and its precision and accuracy were assessed. It underwent tuning until it
442 reached the desired performance threshold, after which it proceeded to validation
443 and will undergo testing.

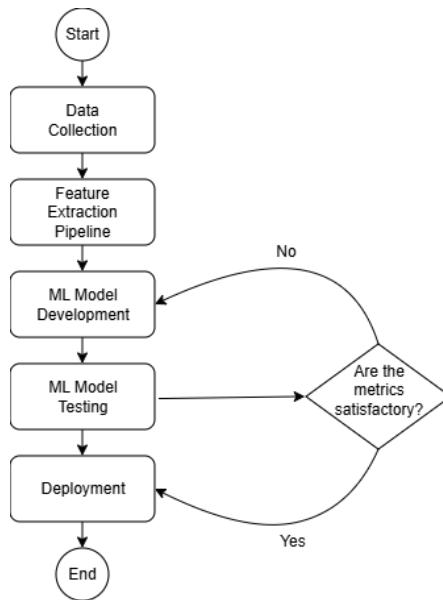


Figure 3.1: Process Diagram of Special Project

444 3.1.1 Data Collection

445 The mitochondrial genome reference sequence of *S. lemuru* was obtained from the
446 NCBI database (accession number NC_039553.1) in FASTA format. This sequence
447 served as the basis for generating simulated reads for model development.

448 This step was scheduled to begin in the first week of November 2025 and
449 expected to be completed by the end of that week, with a total duration of ap-

450 proximately one (1) week.

451 Data Preprocessing

452 To reduce manual repetition, all steps in the simulation and preprocessing pipeline
453 were executed using a custom script in Python (Version 3.11). The script runs
454 each stage, including read simulation, reference indexing, mapping, and alignment
455 processing, in a fixed sequence.

456 Sequencing data were simulated from the NCBI reference genome using `wgsim`
457 (Version 1.13). First, a total of 10,000 paired-end fragments were simulated,
458 producing 20,000 reads (10,000 forward and 10,000 reverse) from the the original
459 reference (`original_reference.fasta`) and and designated as clean reads using
460 the command:

```
461 wgsim -1 150 -2 150 -r 0 -R 0 -X 0 -e 0.001 -N 10000 \  
462           original_reference.fasta ref1.fastq ref2.fastq
```

463 The command parameters are as follows:

- 464 • `-1` and `-2`: read lengths of 150 base pairs for each paired-end read.
- 465 • `-r`, `-R`, `-X`: mutation rate, fraction of indels, and indel extension probability,
466 all set to a default value of 0.
- 467 • `-e`: base error rate, set to 0.001 to simulate realistic sequencing errors.
- 468 • `-N`: number of read pairs, set to 10,000.

469 Chimeric sequences were then generated from the same NCBI reference using a
470 separate Python script. Two non-adjacent segments were randomly selected such
471 that their midpoint distances fell within specified minimum and maximum thresh-
472 olds. The script attempts to retain microhomology, or short identical sequences
473 at segment junctions, to mimic PCR-induced template switching. The resulting
474 chimeras were written to `chimera_reference.fasta`, with headers recording seg-
475 ment positions and microhomology length. The `chimera_reference.fasta` was
476 processed with `wgsim` to simulate 10,000 paired-end fragments, generating 20,000
477 chimeric reads (10,000 forward reads in `chimeric1.fastq` and 10,000 reverse reads
478 in `chimeric2.fastq`) using the command format.

479 Next, a `minimap2` index of the reference genome was created using:

```
480 minimap2 -d ref.mmi original_reference.fasta
```

481 Minimap2 (Version 2.28) is a tool used to map reads to a reference genome.
482 The index `ref.mmi` of the original reference sequence is required by `minimap2` for
483 efficient read mapping. Mapping allows extraction of alignment features from each
484 read, which were used as input for the machine learning model. The simulated
485 clean and chimeric reads were then mapped to the reference index as follows:

```
486 minimap2 -ax sr -t 8 ref.mmi ref1.fastq ref2.fastq > clean.sam
```

```
487 minimap2 -ax sr -t 8 ref.mmi \  
488 chimeric1.fastq chimeric2.fastq > chimeric.sam
```

489 Here, `-ax sr` specifies short-read alignment mode, and `-t 8` uses 8 CPU

490 threads. The resulting clean and chimeric SAM files contain the alignment posi-
491 tions of each read relative to the original reference genome.

492 The SAM files were then converted to BAM format, sorted, and indexed using

493 `samtools` (Version 1.20):

```
494 samtools view -bS clean.sam -o clean.bam  
495 samtools view -bS chimeric.sam -o chimeric.bam  
496  
497 samtools sort clean.bam -o clean.sorted.bam  
498 samtools index clean.sorted.bam  
499  
500 samtools sort chimeric.bam -o chimeric.sorted.bam  
501 samtools index chimeric.sorted.bam
```

502 BAM files are the compressed binary version of SAM files, which enables faster
503 processing and reduced storage. Sorting arranges reads by genomic coordinates,
504 and indexing allows detection of SA as a feature for the machine learning model.

505 The total number of simulated reads was expected to be 40,000. The final col-
506 lection of reads contained 19,984 clean reads and 20,000 chimeric reads (39,984 en-
507 tries in total), providing a roughly balanced distribution between the two classes.
508 After alignment with `minimap2`, only 19,984 clean reads remained because un-
509 mapped reads were not included in the BAM file. Some sequences failed to align
510 due to the 5% error rate defined during `wgsim` simulation, which produced mis-
511 matches that caused certain reads to fall below the aligner's matching threshold.

512 This whole process is scheduled to start in the second week of November 2025

513 and is expected to be completed by the last week of November 2025, with a total
514 duration of approximately three (3) weeks.

515 3.1.2 Feature Extraction Pipeline

516 This stage directly follows the previous alignment phase, utilizing the resulting
517 BAM files (specifically `chimeric.sorted.bam` and `clean.sorted.bam`). A custom
518 Python script was created to efficiently process each primary-mapped read to
519 extract the necessary set of analytical features, which are then compiled into a
520 structured feature matrix in TSV format. The pipeline's core functionality relies
521 on libraries, namely `Pysam` (Version 0.22) for the robust parsing of BAM structures
522 and `NumPy` (Version 1.26) for array operations and computations. The pipeline
523 focuses on three principal features that collectively capture biological signatures
524 associated with PCR-induced chimeras: (1) Supplementary alignment flag (SA
525 count), (2) k-mer composition difference, and (3) microhomology.

526 Supplementary Alignment Flag

527 Split-alignment information was derived from the `SA` (Supplementary Alignment)
528 tag embedded in each primary read of the BAM file. This tag is typically asso-
529 ciated with reads that map to multiple genomic locations, suggesting a chimeric
530 structure. To extract this information, the script first checked whether the read
531 carried an `SA:Z` tag. If present, the tag string was parsed using the function
532 `parse_sa_tag`, yielding a structure for each alignment containing the reference
533 name, mapped position, strand, mapping quality, and number of mismatches.

534 After parsing, the function `sa_feature_stats` was applied to establish the fun-
535 damental split indicators, `has_sa` and `sa_count`. Along with these initial counts,
536 the function synthesized a summarization by aggregating metrics related to the
537 structure and reliability of the split alignments.

538 K-mer Composition Difference

539 Chimeric reads often comprise fragments from distinct genomic regions, resulting
540 in a compositional discontinuity between segments. Comparing k-mer frequency
541 profiles between the left and right halves of a read allows for the detection of such
542 abrupt compositional shifts, independent of alignment information.

543 The script implemented this by inferring a likely junction breakpoint using
544 the function `infer_breakpoints`, prioritizing the boundaries defined by soft-
545 clipping operations in the CIGAR string. If no clipping was present, the midpoint
546 of the alignment or the read length was utilized as a fallback. The read sequence
547 was then divided into left and right segments at this inferred breakpoint, and
548 k-mer frequency profiles ($k = 5$) were generated for both halves, ignoring any
549 k-mers containing ambiguous 'N' bases. The resulting k-mer frequency vectors
550 will be normalized and compared using the functions `cosine_difference` and
551 `js_divergence`.

552 Microhomology

553 The workflow for extracting the microhomology feature also started by utilizing
554 the `infer_breakpoints` similar to the k-mer workflow. Once a breakpoint was es-

555 established, the script scanned a ± 40 base pair window surrounding the breakpoint
556 and used the function `longest_suffix_prefix_overlap` to identify the longest
557 exact suffix-prefix overlap between the left and right read segments. This overlap,
558 which represents consecutive bases shared at the junction, was recorded as the
559 `microhomology_length` in the dataset. The 40-base pair window was chosen to
560 ensure that short shared sequences at or near the breakpoint were captured, with-
561 out including distant sequences that are unrelated. Additionally, the GC content
562 of the overlapping sequence was calculated using the function `gc_content`, which
563 counts guanine (G) and cytosine (C) bases within the detected microhomology
564 and divides by the total length, yielding a proportion between 0 and 1, and was
565 stored under the `microhomology_gc` attribute. Short microhomologies, typically
566 3-20 base pairs in length, are recognized signatures of PCR-induced template
567 switching (Peccoud et al., 2018).

568 A k-mer length of 6 was used to capture patterns within the same 40-base pair
569 window surrounding each breakpoint. These profiles complement microhomology
570 measurements and help identify junctions that are potentially chimeric.

571 To ensure correctness and adherence to best practices, bioinformatics experts
572 at the PGC Visayas will be consulted to validate the pipeline design, feature
573 extraction logic, and overall data integrity. This stage of the study was scheduled
574 to begin in the third week of November 2025 and conclude by the first week
575 of December 2025, with an estimated total duration of approximately three (3)
576 weeks.

577 3.1.3 Machine Learning Model Development

578 After feature extraction, the per-read feature matrices for clean and chimeric
579 reads were merged into a single dataset. Each row corresponded to one paired-
580 end read, and columns encoded alignment-structure features (e.g., supplementary
581 alignment count and spacing between segments), CIGAR-derived soft-clipping
582 statistics (e.g., left and right soft-clipped length, total clipped bases), k-mer com-
583 position discontinuity between read segments, and microhomology descriptors
584 near candidate junctions. The resulting feature set was restricted to quantities
585 that can be computed from standard BAM/FASTQ files in typical mitochondrial
586 sequencing workflows.

587 The labelled dataset was randomly partitioned into training (80%) and test
588 (20%) subsets using stratified sampling to preserve the 1:1 ratio of clean to
589 chimeric reads. Model development and evaluation were implemented in Python
590 (Version 3.11) using the `scikit-learn`, `xgboost`, `lightgbm`, and `catboost` li-
591 braries. A broad panel of classification algorithms was then benchmarked on the
592 training data to obtain a fair comparison of different model families under identical
593 feature conditions. The panel included: a trivial dummy classifier, L2-regularized
594 logistic regression, a calibrated linear support vector machine (SVM), k -nearest
595 neighbours, Gaussian Naïve Bayes, decision-tree ensembles (Random Forest, Ex-
596 tremely Randomized Trees, and Bagging with decision trees), gradient boosting
597 methods (Gradient Boosting, XGBoost, LightGBM, and CatBoost), and a shallow
598 multilayer perceptron (MLP).

599 For each model, five-fold stratified cross-validation was performed on the train-
600 ing set. In every fold, four-fifths of the data were used for fitting and the remaining

601 one-fifth for validation. Mean cross-validation accuracy, precision, recall, F1-score
602 for the chimeric class, and area under the receiver operating characteristic curve
603 (ROC–AUC) were computed to summarize performance and rank candidate meth-
604 ods. This baseline screen allowed comparison of linear, probabilistic, neural, and
605 ensemble-based approaches and identified tree-based ensemble and boosting mod-
606 els as consistently strong performers relative to simpler baselines.

607 **3.1.4 Model Benchmarking, Hyperparameter Optimiza-
608 tion, and Evaluation**

609 Model selection and refinement proceeded in two stages. First, the cross-validation
610 results from the broad panel were used to identify a subset of competitive mod-
611 els for more detailed optimization. Specifically, ten model families were carried
612 forward: L2-regularized logistic regression, calibrated linear SVM, Random For-
613 est, ExtraTrees, Gradient Boosting, XGBoost, LightGBM, CatBoost, Bagging
614 with decision trees, and a shallow MLP. This subset spans both linear and non-
615 linear decision boundaries, but emphasizes ensemble and boosting methods, which
616 showed superior F1 and ROC–AUC in the initial benchmark.

617 Second, hyperparameter optimization was conducted for each of the ten se-
618 lected models using randomized search with five-fold stratified cross-validation
619 (`RandomizedSearchCV`). For tree-based ensembles, the search space included the
620 number of trees, maximum depth, minimum samples per split and leaf, and the
621 fraction of features considered at each split. For boosting methods, key hyper-
622 parameters such as the number of boosting iterations, learning rate, tree depth,
623 subsampling rate, and column subsampling rate were tuned. For the MLP, the

624 number and size of hidden layers, learning rate, and L_2 regularization strength
625 were varied. In all cases, the primary optimisation criterion was the F1-score of
626 the chimeric class, averaged across folds.

627 For each model family, the hyperparameter configuration with the highest
628 mean cross-validation F1-score was selected as the best-tuned estimator. These
629 tuned models were then refitted on the full training set and evaluated once on the
630 held-out test set to obtain unbiased estimates of performance. Test-set metrics in-
631 cluded accuracy, precision, recall, F1-score for the chimeric class, and ROC–AUC.
632 Confusion matrices and ROC curves were generated for the top-performing mod-
633 els to characterise common error modes, such as false negatives (missed chimeric
634 reads) and false positives (clean reads incorrectly labelled as chimeric). The final
635 model or small set of models for downstream interpretation was chosen based on
636 a combination of test-set F1-score, ROC–AUC, and practical considerations such
637 as model complexity and ease of deployment within a feature extraction pipeline.

638 3.1.5 Feature Importance and Interpretation

639 To relate model decisions to biologically meaningful signals, feature-importance
640 analyses were performed on the best-performing tree-based models. Two comple-
641 mentary approaches were used. First, built-in importance measures from ensemble
642 methods (e.g., split-based importances in Random Forest and Gradient Boosting)
643 were examined to obtain an initial ranking of features based on their contribution
644 to reducing impurity. Second, model-agnostic permutation importance was com-
645 puted on the test set by repeatedly permuting each feature column while keeping
646 all others fixed and measuring the resulting decrease in F1-score. Features whose

647 permutation led to a larger performance drop were interpreted as more influential
648 for chimera detection.

649 For interpretability, individual features were grouped into four conceptual
650 families: (i) supplementary alignment and alignment-structure features (e.g., SA
651 count, spacing between alignment segments, strand consistency), (ii) CIGAR-
652 derived soft-clipping features (e.g., left and right soft-clipped length, total clipped
653 bases), (iii) k-mer composition discontinuity features (e.g., cosine distance and
654 Jensen–Shannon divergence between k-mer profiles of read segments), and (iv) mi-
655 crohomology descriptors (e.g., microhomology length and local GC content around
656 putative breakpoints). Aggregating permutation importance scores within each
657 family allowed assessment of which biological signatures contributed most strongly
658 to the classifier’s performance. This analysis provided a basis for interpreting the
659 trained models in terms of known mechanisms of PCR-induced template switching
660 and for identifying which alignment- and sequence-derived cues are most informa-
661 tive for distinguishing chimeric from clean mitochondrial reads.

662 **3.1.6 Validation and Testing**

663 Validation will involve both internal and external evaluations. Internal valida-
664 tion was achieved through five-fold cross-validation on the training data to verify
665 model generalization and reduce variance due to random sampling. External vali-
666 dation will be achieved through testing on the 20% hold-out dataset derived from
667 the simulated reads, which will be an unbiased benchmark to evaluate how well
668 the trained models generalized to unseen data. All feature extraction and prepro-
669 cessing steps were performed using the same feature extraction pipeline to ensure

670 consistency and comparability across validation stages.

671 Comparative evaluation was performed across all candidate algorithms, in-
672 cluding a trivial dummy classifier, L2-regularized logistic regression, a calibrated
673 linear SVM, k-nearest neighbours, Gaussian Naïve Bayes, decision-tree ensembles,
674 gradient boosting methods, and a shallow MLP. This evaluation determined which
675 models demonstrated the highest predictive performance and computational effi-
676 ciency under identical data conditions. Their metrics were compared to identify
677 which algorithms were most suitable for further refinement.

678 **3.1.7 Documentation**

679 Comprehensive documentation was maintained throughout the study to ensure
680 transparency and reproducibility. All stages of the research, including data gath-
681 ering, preprocessing, feature extraction, model training, and validation, were sys-
682 tematically recorded in a `.README` file in the GitHub repository. For each ana-
683 lytical step, the corresponding parameters, software versions, and command line
684 scripts were documented to enable exact replication of results.

685 The repository structure followed standard research data management prac-
686 tices, with clear directories for datasets and scripts. Computational environments
687 were standardized using Conda, with an environment file (`environment.arm.yml`)
688 specifying dependencies and package versions to maintain consistency across sys-
689 tems.

690 For manuscript preparation and supplementary materials, Overleaf (L^AT_EX)
691 was used to produce publication-quality formatting and consistent referencing. f

692 3.2 Calendar of Activities

693 Table 3.1 presents the project timeline in the form of a Gantt chart, where each
694 bullet point corresponds to approximately one week of planned activity.

Table 3.1: Timetable of Activities

Activities (2025)	Nov	Dec	Jan	Feb	Mar	Apr	May
Data Collection and Simulation	• • •						
Feature Extraction Pipeline	• •	•					
Machine Learning Development			• •	• • •	• • •	• •	
Testing and Validation						• •	• • •
Documentation	• • •	• • •	• • •	• • •	• • •	• • •	• • •

695 Chapter 4

696 Results and Discussion

697 4.1 Descriptive Analysis of Features

698 This chapter presents the performance of the proposed feature set and machine-
699 learning models for detecting PCR-induced chimeric reads in simulated mitochon-
700 drial Illumina data. We first describe the behaviour of the main features, then
701 compare baseline classifiers, assess the effect of hyperparameter tuning, and fi-
702 nally analyse feature importance in terms of individual variables and biologically
703 motivated feature families.

704 The final dataset contained 31 986 reads for training and 7 997 reads for testing,
705 with classes balanced (approximately 4 000 clean and 4 000 chimeric reads in the
706 test split).

707 4.1.1 Univariate Distributions

708 The kernel density plots in Figures 4.1a–4.1f collectively show that alignment-
709 based features provide the strongest separation between clean and chimeric reads.
710 The distribution of `sa_count` (Figure 4.1a) is distinctly bimodal, with clean reads
711 concentrated near zero and chimeric reads peaking around one, reflecting the
712 frequent presence of supplementary alignments in chimeras. A similar pattern of
713 clear separation is observed in `softclip_left` and `softclip_right` (Figures 4.1c
714 and 4.1d), where clean reads cluster tightly at zero while chimeric reads display
715 broad, long-tailed distributions, consistent with extensive soft clipping when
716 a read spans multiple genomic locations. In contrast, `microhomology_length`
717 (Figure 4.1b) shows substantial overlap between classes, with both distribu-
718 tions sharply concentrated near zero and exhibiting smaller secondary peaks
719 at short integer lengths, indicating limited discriminative value under the sim-
720 ulated conditions. Finally, the k-mer-based features `kmer_js_divergence` and
721 `kmer_cosine_diff` (Figures 4.1e and 4.1f) exhibit highly overlapping, multimodal
722 distributions with both classes peaking near 1.0; although chimeric reads appear
723 slightly less concentrated at the highest similarity values, the separation is weak
724 overall.

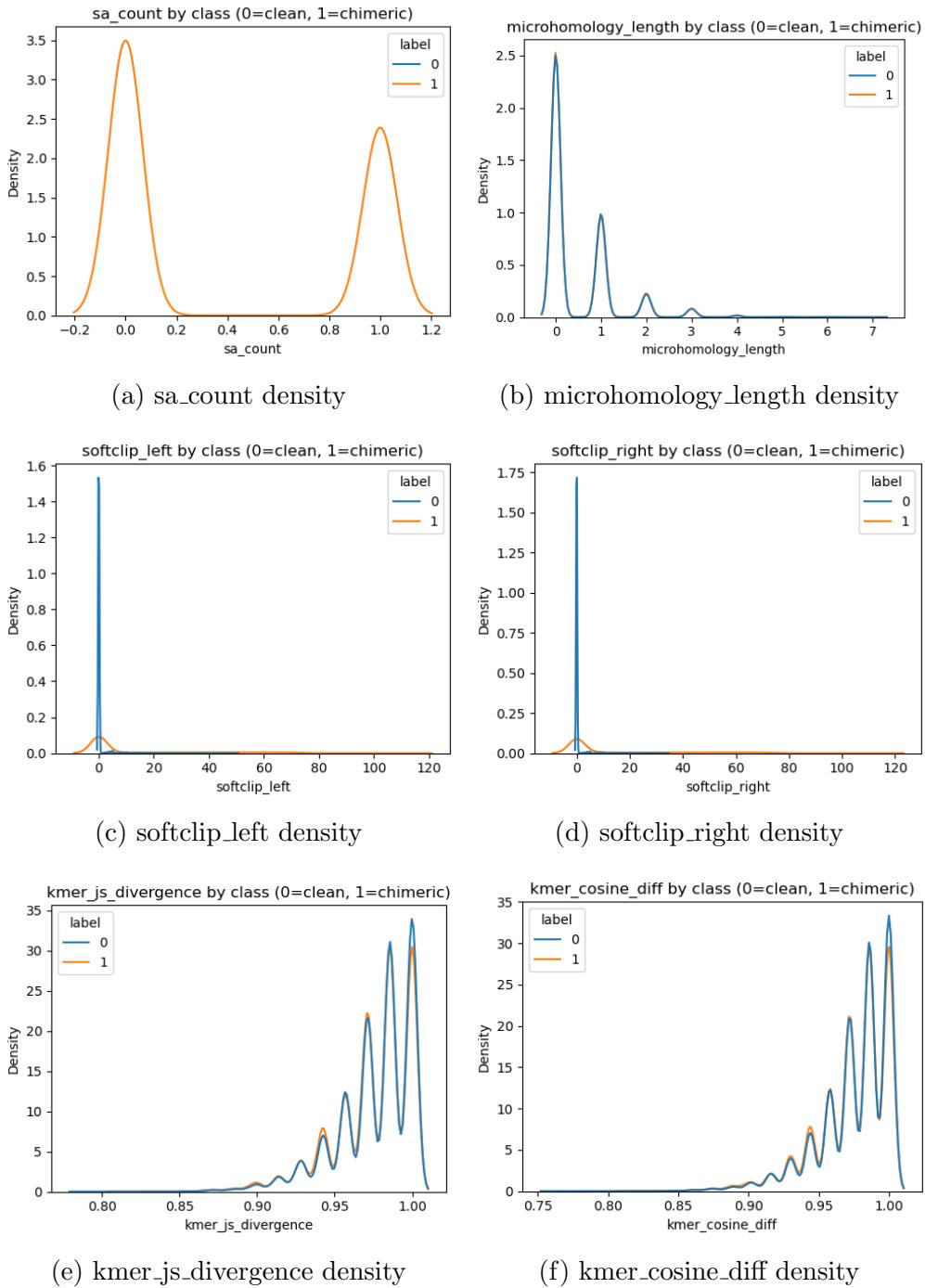


Figure 4.1: Kernel density plots of six key features comparing clean and chimeric reads.

725 4.2 Baseline Classification Performance

726 Table 4.1 summarises the performance of eleven classifiers trained on the engi-
727 neered feature set using five-fold cross-validation and evaluated on the held-out
728 test set. All models were optimised using default hyperparameters, without ded-
729 icated tuning.

730 The dummy baseline, which always predicts the same class regardless of the
731 input features, achieved an accuracy of 0.50 and test F1-score of 0.67. This re-
732 flects the balanced class distribution and provides a lower bound for meaningful
733 performance.

734 Across other models, test F1-scores clustered in a narrow band between ap-
735 proximately 0.74 and 0.77 and ROC–AUC values between 0.82 and 0.84. Gradi-
736 ent boosting, CatBoost, LightGBM, XGBoost, bagging trees, random forest, and
737 multilayer perceptron (MLP) all produced very similar scores, with CatBoost and
738 gradient boosting slightly ahead (test F1 \approx 0.77, ROC–AUC \approx 0.84). Linear
739 models (logistic regression and calibrated linear SVM) performed only marginally
740 worse (test F1 \approx 0.74), while Gaussian Naive Bayes lagged behind with substan-
741 tially lower F1 (\approx 0.65) despite very high precision for the chimeric class.

Table 4.1: Performance of baseline classifiers on the held-out test set.

model	test_accuracy	test_precision	test_recall	test_f1	test_roc_auc
dummy_baseline	0.500000	0.500000	1.000000	0.667000	0.500000
logreg_l2	0.789000	0.945000	0.614000	0.744000	0.821000
linear_svm_calibrated	0.789000	0.945000	0.614000	0.744000	0.820000
random_forest	0.788000	0.894000	0.654000	0.755000	0.834000
extra_trees	0.788000	0.901000	0.647000	0.753000	0.824000
gradient_boosting	0.802000	0.936000	0.648000	0.766000	0.840000
xgboost	0.800000	0.929000	0.650000	0.765000	0.839000
lightgbm	0.799000	0.926000	0.650000	0.764000	0.838000
catboost	0.803000	0.936000	0.650000	0.767000	0.839000
knn	0.782000	0.892000	0.642000	0.747000	0.815000
gaussian_nb	0.741000	0.996000	0.483000	0.651000	0.819000
bagging_trees	0.792000	0.900000	0.657000	0.760000	0.837000
mlp	0.789000	0.931000	0.625000	0.748000	0.819000

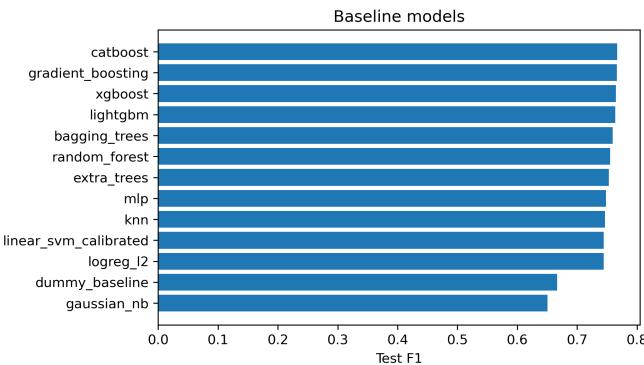


Figure 4.2: Test F1 of all baseline classifiers, showing that no single model clearly dominates and several achieve comparable performance.

742 4.3 Effect of Hyperparameter Tuning

743 To assess whether performance could be improved further, ten model families un-
 744 derwent randomised hyperparameter search (Chapter 3). The tuned metrics are
 745 summarised in Table 4.2. Overall, tuning yielded modest but consistent gains for
 746 tree-based ensembles and boosting methods, while leaving linear models essen-

747 tially unchanged or slightly worse.

748 CatBoost, gradient boosting, LightGBM, XGBoost, random forest, bagging
749 trees, and MLP all experienced small increases in test F1 (typically $\Delta F1 \approx 0.002 -$
750 0.009) and ROC–AUC (up to $\Delta AUC \approx 0.008$). After tuning, CatBoost remained
751 the best performer with test accuracy 0.802, precision 0.924, recall 0.658, F1-score
752 0.769, and ROC–AUC 0.844. Gradient boosting achieved almost identical perfor-
753 mance (F1 0.767, AUC 0.843). Random forest and bagging trees also improved
754 to F1 scores around 0.763 with AUC ≈ 0.842 .

Table 4.2: Performance of tuned classifiers on the held-out test set.

model	test_accuracy	test_precision	test_recall	test_f1	test_roc_auc
logreg_l2_tuned	0.788000	0.946000	0.612000	0.743000	0.818000
linear_svm_calibrated_tuned	0.788000	0.944000	0.612000	0.743000	0.818000
random_forest_tuned	0.797000	0.915000	0.655000	0.763000	0.842000
extra_trees_tuned	0.794000	0.910000	0.652000	0.760000	0.837000
gradient_boosting_tuned	0.802000	0.928000	0.654000	0.767000	0.843000
xgboost_tuned	0.799000	0.922000	0.653000	0.765000	0.839000
lightgbm_tuned	0.801000	0.930000	0.651000	0.766000	0.842000
catboost_tuned	0.802000	0.924000	0.658000	0.769000	0.844000
bagging_trees_tuned	0.798000	0.922000	0.650000	0.763000	0.842000
mlp_tuned	0.790000	0.934000	0.625000	0.749000	0.821000

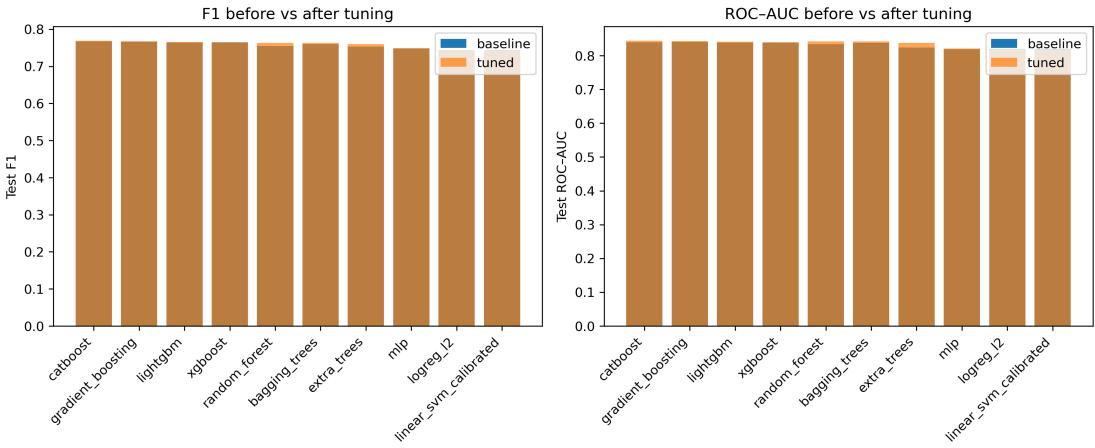


Figure 4.3: Comparison of test F1 (left) and ROC–AUC (right) for baseline and tuned models. Hyperparameter tuning yields small but consistent gains, particularly for tree-based ensembles.

755 Because improvements are small and within cross-validation variability, we
 756 interpret tuning as stabilising and slightly refining the models rather than funda-
 757 mentally altering their behaviour or their relative ranking.

758 4.4 Detailed Evaluation of Representative Mod- 759 els

760 For interpretability and diversity, four tuned models were selected for deeper
 761 analysis: CatBoost (best-performing boosted tree), scikit-learn gradient boost-
 762 ing (canonical gradient-boosting implementation), random forest (non-boosted
 763 ensemble baseline), and L2-regularised logistic regression (linear baseline). All
 764 models were trained on the engineered feature set and evaluated on the same
 765 held-out test data.

766 4.4.1 Confusion Matrices and Error Patterns

767 Classification reports and confusion matrices for the four models reveal consistent
768 patterns. CatBoost and gradient boosting both reached overall accuracy of ap-
769 proximately 0.80 with similar macro-averaged F1 scores (~ 0.80). For CatBoost,
770 precision and recall for clean reads were 0.73 and 0.95, respectively, while for
771 chimeric reads they were 0.92 and 0.66 ($F1 = 0.77$). Gradient boosting showed
772 nearly identical trade-offs.

773 Random forest attained slightly lower accuracy (0.80) and chimeric F1 (0.76),
774 whereas logistic regression achieved the lowest accuracy among the four (0.79)
775 and chimeric F1 (0.74), although it provided the highest chimeric precision (0.95)
776 at the cost of lower recall (0.61).

777 Across all models, errors were asymmetric. False negatives (chimeric reads
778 predicted as clean) were more frequent than false positives. For example, CatBoost
779 misclassified 1 369 chimeric reads as clean but only 215 clean reads as chimeric.
780 This pattern indicates that the models are conservative: they prioritise avoiding
781 spurious chimera calls at the expense of missing some true chimeras. Depending on
782 downstream application, alternative decision thresholds or cost-sensitive training
783 could be explored to adjust this balance.

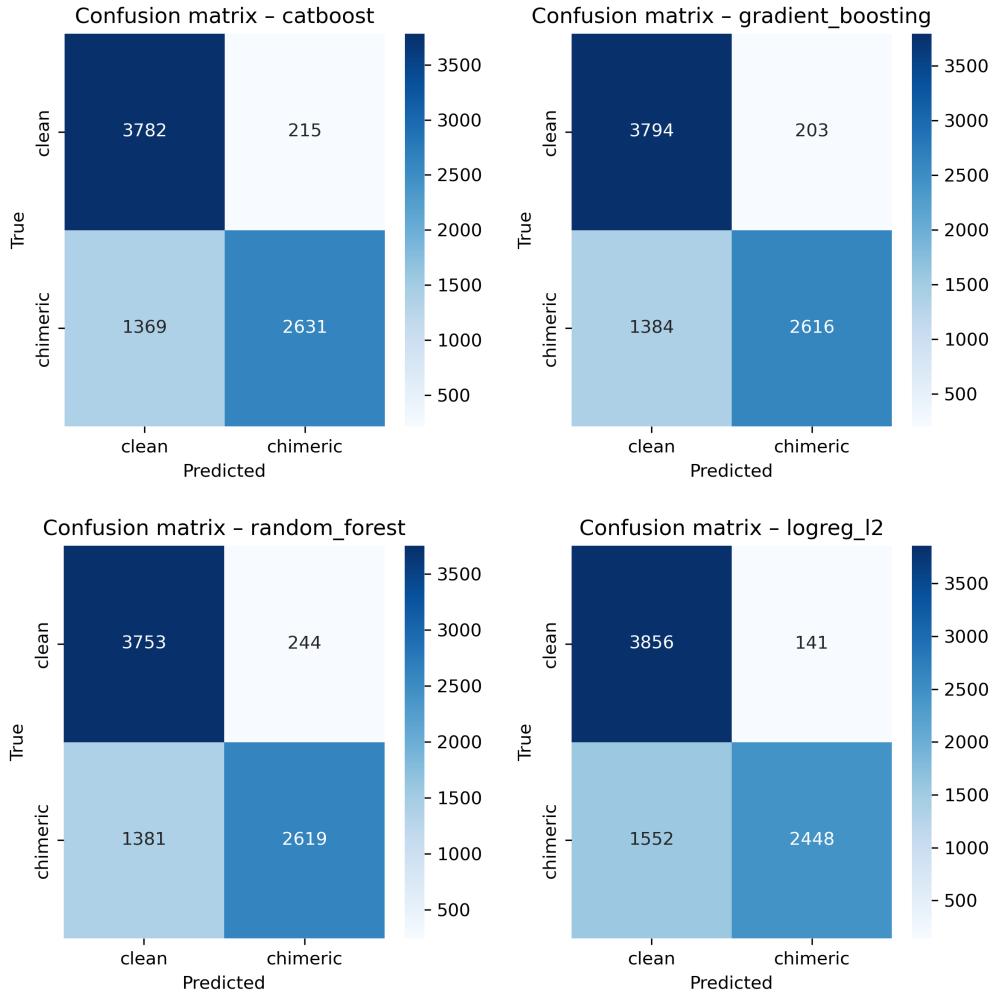


Figure 4.4: Confusion matrices for the four representative models on the held-out test set. All models show more false negatives (chimeric reads called clean) than false positives.

784 4.4.2 ROC and Precision–Recall Curves

785 Receiver operating characteristic (ROC) and precision–recall (PR) curves (Figure 4.5) further support the similarity among the top models. The three tree-based
786 ensembles (CatBoost, gradient boosting, random forest) achieved ROC–AUC val-
787 ues of approximately 0.84 and average precision (AP) around 0.88. Logistic re-

789 gression performed slightly worse ($AUC \approx 0.82$, $AP \approx 0.87$) but still substantially
790 better than random guessing.

791 The PR curves show that precision remains above 0.9 across a broad range
792 of recall values (up to roughly 0.5–0.6), after which precision gradually declines.
793 This behaviour indicates that the models can assign very high confidence to a
794 subset of chimeric reads, while more ambiguous reads can only be recovered by
795 accepting lower precision.

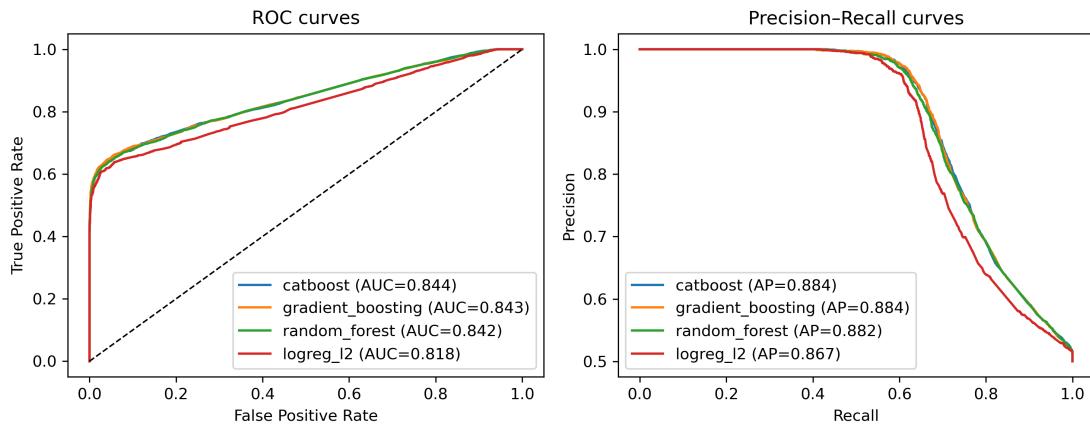


Figure 4.5: ROC (left) and precision–recall (right) curves for the four representative models on the held-out test set. Tree-based ensembles cluster closely, with logistic regression performing slightly but consistently worse.

796 **4.5 Feature Importance and Biological Interpre-**
797 **tation**

798 **4.5.1 Permutation Importance of Individual Features**

799 To understand how each classifier made predictions, feature importance was quan-
800 tified using permutation importance. In this approach, the values of a single fea-
801 ture are randomly shuffled, and the resulting drop in F_1 score (ΔF_1) reflects how
802 strongly the model depends on that feature. Greater decreases in F_1 indicate
803 stronger reliance on that feature. This analysis was applied to four representa-
804 tive models: CatBoost, Gradient Boosting, Random Forest, and L_2 -regularized
805 Logistic Regression.

806 As shown in Figure 4.6, the total number of clipped bases consistently pro-
807 vides a strong predictive signal, particularly in Random Forest, Gradient Boosting,
808 and L_2 -regularized Logistic Regression. CatBoost differs by assigning the highest
809 importance to k-mer divergence metrics such as `kmer_js_divergence`, which cap-
810 ture subtle sequence changes resulting from structural variants or PCR-induced
811 chimeras. Soft-clipping features (`softclip_left` and `softclip_right`) provide
812 additional context around breakpoints, complementing these primary signals in
813 all models except Gradient Boosting. L_2 -regularized Logistic Regression relies
814 more on alignment-based split-read metrics when breakpoints are simple, but it is
815 less effective at detecting complex rearrangements that introduce novel sequences.

816 Overall, these results indicate that accurate detection of chimeric reads relies
817 on both alignment-based signals and k-mer compositional information. Explicit

818 microhomology features contribute minimally in this analysis, and combining both
 819 alignment-based and sequence-level features enhances model sensitivity and speci-
 820 ficity.

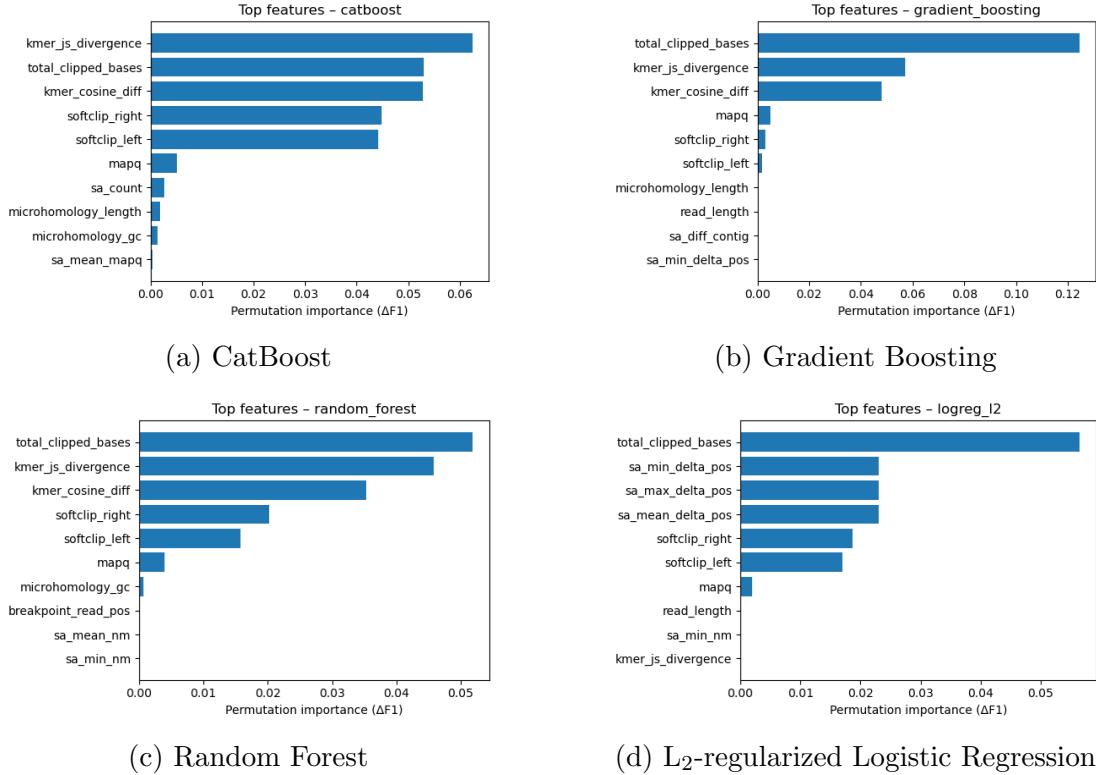


Figure 4.6: Permutation-based feature importance for four representative classifiers. Clipping and k-mer composition features are generally the strongest predictors, whereas microhomology and other alignment metrics contribute minimally.

821 4.5.2 Feature Family Importance

822 To evaluate the contribution of broader biological signals, features were
 823 grouped into five families: SA_structure (supplementary alignment and seg-
 824 ment metrics, e.g., has_sa, sa_count, sa_min_delta_pos, sa_mean_nm), Clipping
 825 (softclip_left, softclip_right, total_clipped_bases, breakpoint_read_pos),

826 Kmer_jump (`kmer_cosine_diff`, `kmer_js_divergence`), Micro_homology, and
827 Other (e.g., `mapq`).

828 Aggregated analyses reveal consistent patterns across models. In CatBoost,
829 the Clipping family has the largest cumulative contribution (0.14), followed
830 by Kmer_jump (0.12), with Other features contributing modestly (0.005) and
831 SA_structure (0.003) and Micro_homology (0.003) providing minimal predictive
832 power. Gradient Boosting shows a similar trend, with Clipping (0.13) domi-
833 nating, Kmer_jump (0.11) secondary, and the remaining families contributing
834 negligibly. Random Forest integrates both Clipping (0.088) and Kmer_jump
835 (0.08) effectively, while SA_structure, Micro_homology, and Other remain minor
836 contributors. L₂-regularized Logistic Regression emphasizes Clipping (0.09)
837 and SA_structure (0.07), with Kmer_jump and Micro_homology having minimal
838 impact.

839 Both feature-level and aggregated analyses indicate that detection of chimeric
840 reads in this dataset relies primarily on alignment disruptions (Clipping) and
841 k-mer compositional shifts (Kmer_jump), which often arise from PCR-induced
842 recombination events, while explicit microhomology features contribute minimally.

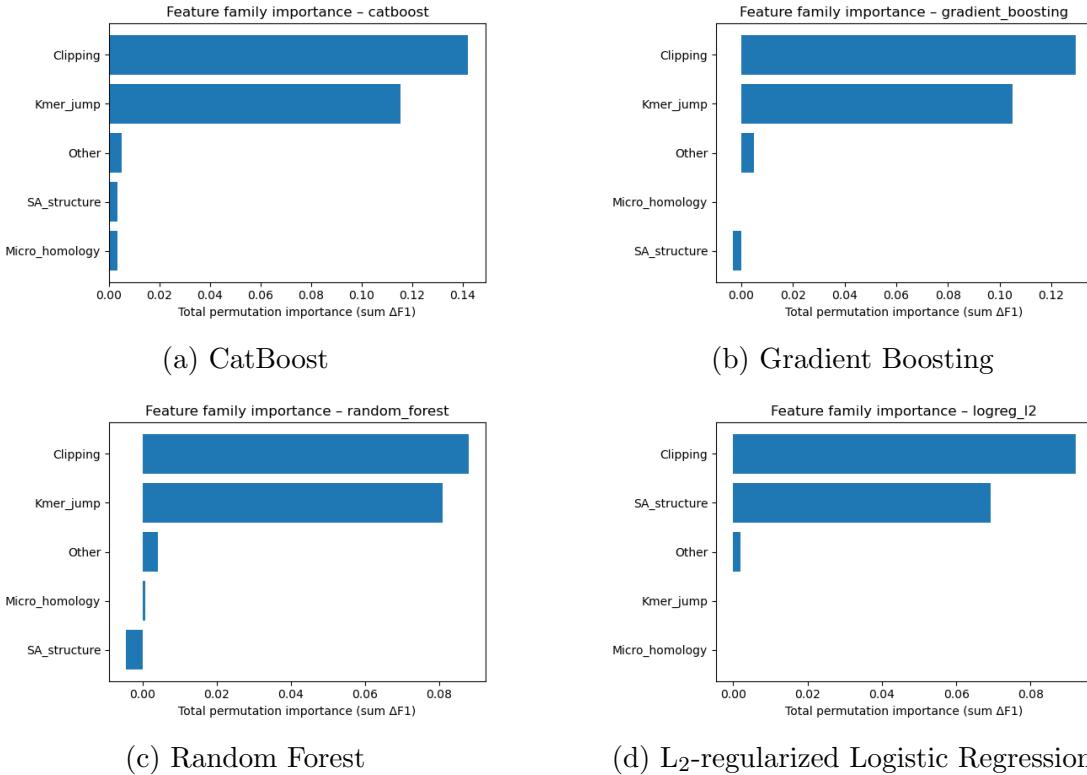


Figure 4.7: Aggregated feature family importance across four models. Clipping and k-mer compositional shifts are consistently the dominant contributors, while SA_structure, Micro_homology, and other features contribute minimally.

843 4.6 Summary of Findings

844 After removing trivially discriminative metadata, all models performed substan-
 845 tially better than the dummy baseline, with test F1-scores around 0.76 and ROC-
 846 AUC values near 0.84. Hyperparameter tuning yielded modest improvements,
 847 with boosting methods, particularly CatBoost and gradient boosting, achieving
 848 the highest performance. Confusion matrices and precision-recall curves indicate
 849 that these models prioritise precision for chimeric reads while accepting lower re-
 850 call, which a conservative strategy appropriate for scenarios where false positives

851 are costly.

852 Feature importance analyses revealed that alignment disruptions, such as clip-
853 ping, and abrupt k-mer composition changes accounted for most predictive power.
854 In contrast, microhomology metrics and supplementary alignment descriptors con-
855 tributed minimally. These results indicate that features based on read alignment
856 and k-mer composition are sufficient to train classifiers for detecting mitochon-
857 drial PCR-induced chimera reads, without needing additional quality-score or
858 positional information in the conditions tested.

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