# SPEARS

#### Y-PATTERN VALVES



#### **Sample Engineering Specification**

All thermoplastic valves shall be Y-Pattern configuration constructed from PVC, ASTM D 1784 Cell Classification 12454, or CPVC, ASTM D 1784 Cell Classification 23447. All valves shall have Buttress thread bonnet and standard O-ring type seating disc. All O-rings shall be EPDM or FKM. All valves shall have high impact polypropylene handles. All 1/2" - 2" valves shall be pressure rated at 150 psi and all 3" - 4" valves shall be pressure rated at 90 psi for water at 73°F, as manufactured by Spears® Manufacturing Company.

# Features - PVC Gray, PVC Clear & CPVC

The Y-Pattern valve is a closing-down, globe type valve design that provides proportional opening to seating disc travel. As such, Y-Pattern valves are ideally suited for flow regulating applications. The Y-pattern configuration reduces pressure loss over that of standard globe valves. Available in IPS Sizes 1/2"- 4" with socket, SR threaded, flanged, socket union or SR threaded union end connectors.

- Chemical & Corrosion Resistant PVC Gray, PVC Clear or CPVC Construction
- · Buttress Thread Bonnet
- · Fully Serviceable, Replaceable Components
- · Standard O-ring Seal Seating Disc & Seals
- · EPDM or FKM O-rings
- · High Impact Polypropylene Handle
- Assembled with Silicone-Free, Water Soluble Lubricants
- Sizes 1/2" 2" Pressure Rated to 150 psi @ 73°F,
   Sizes 3" 4" Pressure Rated to 90 psi @ 73°F

#### **Quick-View Valve Selection Chart**

| Valve | O-ring   |          | Pressure    |          |                 |                      |           |
|-------|----------|----------|-------------|----------|-----------------|----------------------|-----------|
| Size  | Material | Socket   | SR Threaded | Flanged  | Socket<br>Union | SR Threaded<br>Union | Rating    |
| 1/2   | EPDM     | 1722-005 | 1721-005SR  | 1723-005 | 172A-005        | 172B-005SR           |           |
| 1/2   | FKM      | 1732-005 | 1731-005SR  | 1733-005 | 173A-005        | 173B-005SR           |           |
| 3/4   | EPDM     | 1722-007 | 1721-007SR  | 1723-007 | 172A-007        | 172B-007SR           |           |
| 3/4   | FKM      | 1732-007 | 1731-007SR  | 1733-007 | 173A-007        | 173B-007SR           |           |
|       | EPDM     | 1722-010 | 1721-010SR  | 1723-010 | 172A-010        | 172B-010SR           | 150 psi   |
| '     | FKM      | 1732-010 | 1731-010SR  | 1733-010 | 173A-010        | 173B-010SR           | Non-Shock |
| 4 4/4 | EPDM     | 1722-012 | 1721-012SR  | 1723-012 | 172A-012        | 172B-012SR           | Water     |
| 1-1/4 | FKM      | 1732-012 | 1731-012SR  | 1733-012 | 173A-012        | 173B-012SR           | @73°F     |
| 1-1/2 | EPDM     | 1722-015 | 1721-015SR  | 1723-015 | 172A-015        | 172B-015SR           |           |
| 1-1/2 | FKM      | 1732-015 | 1731-015SR  | 1733-015 | 173A-015        | 173B-015SR           |           |
| 2     | EPDM     | 1722-020 | 1721-020SR  | 1723-020 | 172A-020        | 172B-020SR           |           |
| -     | FKM      | 1732-020 | 1731-020SR  | 1733-020 | 173A-020        | 173B-020SR           |           |
| 3     | EPDM     | 1722-030 | 1721-030SR  | 1723-030 | 172A-030        | 172B-030SR           | 90 psi    |
| 3     | FKM      | 1732-030 | 1731-030SR  | 1733-030 | 173A-030        | 173B-030SR           | Non-Shock |
|       | EPDM     | 1722-040 | 1721-040SR  | 1723-040 | 172A-040        | 172B-040SR           | Water     |
| 4     | FKM      | 1732-040 | 1731-040SR  | 1733-040 | 173A-040        | 173B-040SR           | @73°F     |

- 1: For CPVC Y-Pattern, add the letter "C" to the part number (e.g. 1722-005C)
- 2: For PVC Clear Y-Pattern, add the letters "CL" to the part number (e.g. 1722-005CL) or (e.g. 172A-005CL) 3: For CPVC or Clear Special Reinforced Y-Pattern, (e.g. 1721-005CSR) or (e.g. 1721-005CSR)

# Replacement Parts

| NO. | COMPONENT                            | QTY. | MATERIAL          |
|-----|--------------------------------------|------|-------------------|
| 1   | Body <sup>1</sup> (SOC/SR/FLG/UNION) | 1    | PVC/CLEAR/CPVC    |
| 2   | Stem Assembly                        | 1    | PVC/CPVC;EPDM/FKM |
| 3   | Seal Carrier O-ring                  | 1    | EPDM/FKM          |
| 4   | Bonnet Nut                           | 1    | PVC/CPVC          |
| 5   | Bonnet                               | 1    | PVC/CPVC          |
| 6   | Handwheel                            | 1    | PP                |
| 7   | Stem Nut                             | 1    | PVC               |
| 8   | Union O-ring                         | 2    | EPDM/FKM          |
| 9   | Union Socket End                     | 2    | PVC/CPVC          |
| 10  | Union SR Thread End                  | 2    | PVC/CPVC          |

- 1 SR-Fipt Body Includes: Body (1), Spigot Adapters (2), SS Collars (2)
  Flange Body Includes: Body (1), Spigot Hubs (2), Flange Rings (2)
  Union Body Includes: Body (1), Spigot Ends (2), Nuts (2)
- 2 Stem Assembly Includes: Stem (1), Seat Retainer (1), Seat Plate (1), Seat (1), Seat Carrier (1), Retainer Plate (1) (Except 4"), Stem O-ring (1)

#### **Temperature Pressure Rating**

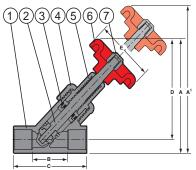
|                     | n Opera<br>ature °F |      | 100<br>(38)   | 110<br>(43)  | 120<br>(49)  | 130<br>(54)  | 140<br>(60)  | 150<br>(66)  | 160<br>(71) | 170<br>(77) | 180<br>(82) | 190<br>(88) | 200<br>(93) | 210<br>(99) |
|---------------------|---------------------|------|---------------|--------------|--------------|--------------|--------------|--------------|-------------|-------------|-------------|-------------|-------------|-------------|
|                     | 1/2" - 2"           | PVC  | 150<br>(1.03) | 135<br>(.93) | 110<br>(.76) | 75<br>(.52)  | 50<br>(.34)  | -0-          | -0-         | -0-         | -0-         | -0-         | -0-         | -0-         |
| Valve<br>Pressure   |                     | CPVC | 150<br>(1.03) | 140<br>(.97) | 130<br>(.90) | 120<br>(.83) | 110<br>(.76) | 100<br>(.70) | 90<br>(.62) | 80<br>(.55) | 70<br>(.48) | 60<br>(.41) | 50<br>(.34) | -0-         |
| Rating psi<br>(MPa) | 3" - 4"             | PVC  | 90<br>(.70)   | 85<br>(.62)  | 75<br>(.52)  | 60<br>(.41)  | 40<br>(.30)  | -0-          | -0-         | -0-         | -0-         | -0-         | -0-         | -0-         |
|                     |                     | CPVC | 90<br>(.70)   | 85<br>(.62)  | 80<br>(.55)  | 75<br>(.52)  | 70<br>(.48)  | 60<br>(.41)  | 50<br>(.34) | 45<br>(.31) | 40<br>(.30) | 35<br>(.24) | 30<br>(.21) | -0-         |

#### C<sub>V</sub> Values

| Oy vait | 100    |
|---------|--------|
| Size    | Values |
| 1/2     | 6.7    |
| 3/4     | 12.6   |
| 1       | 22.9   |
| 1-1/4   | 33.8   |
| 1-1/2   | 50.7   |
| 2       | 79.2   |
| 3       | 235    |
| 4       | 387    |

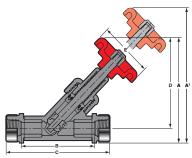
## Y-PATTERN VALVES





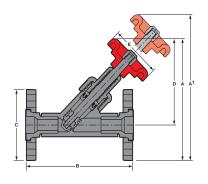
#### **Socket Y-Pattern Dimensions & Weights**

|                 | D              | imension | Approx. Wt. (Lbs.) |         |         |         |      |       |
|-----------------|----------------|----------|--------------------|---------|---------|---------|------|-------|
| Nominal<br>Size | A <sup>1</sup> | Α        | В                  | С       | D       | E       | Soc  | cket  |
| O IZE           | _ A            | _ ^      | В                  | C       | D       | _       | PVC  | CPVC  |
| 1/2             | 6-3/8          | 4-9/16   | 1-5/8              | 3-3/8   | 4       | 2-3/8   | .31  | .33   |
| 3/4             | 7-1/2          | 5-1/4    | 2                  | 4       | 4-9/16  | 2-3/8   | .50  | .53   |
| 1               | 6-15/16        | 5-7/8    | 2-1/2              | 4-3/4   | 5-1/8   | 2-3/8   | .78  | .90   |
| 1-1/4           | 10-15/16       | 7-5/8    | 3-1/16             | 5-9/16  | 6-1/2   | 3-1/2   | 1.21 | 1.28  |
| 1-1/2           | 12             | 8-5/8    | 3-9/16             | 6-5/16  | 7-1/2   | 3-1/2   | 1.66 | 1.76  |
| 2               | 13-13/16       | 9-15/16  | 4-1/2              | 7-1/2   | 8-1/2   | 3-1/2   | 2.96 | 3.10  |
| 3               | 20             | 14-1/2   | 6-9/16             | 10-5/16 | 12-7/16 | 6-5/8   | 5.34 | 5.64  |
| 4               | 25-1/2         | 18-1/4   | 8-5/8              | 13-1/8  | 15-5/8  | 7-15/16 | 9.97 | 10.45 |



#### **SR Threaded Y-Pattern Dimensions & Weights**

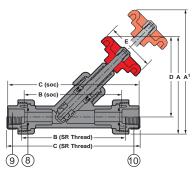
| Γ. |                 |                | Dimension |         | Approx. Wt. (Lbs.) |         |         |             |       |  |
|----|-----------------|----------------|-----------|---------|--------------------|---------|---------|-------------|-------|--|
| ľ  | lominal<br>Size | A <sup>1</sup> | Α         | В       | С                  | D       | E       | SR Threaded |       |  |
| ı  | Oize            | A              | A         | ь       |                    | 0       | _       | PVC         | CPVC  |  |
|    | 1/2             | 6-1/2          | 4-11/16   | 3-5/8   | 5-1/16             | 4       | 2-3/8   | .31         | .33   |  |
|    | 3/4             | 7-5/8          | 5-7/16    | 4-3/8   | 5-13/16            | 4-9/16  | 2-3/8   | .50         | .53   |  |
|    | 1               | 8-5/8          | 6-1/8     | 5-3/16  | 7                  | 5-1/8   | 2-3/8   | .85         | .90   |  |
|    | 1-1/4           | 11-1/8         | 7-3/4     | 6       | 7-15/16            | 6-1/2   | 3-1/2   | 1.21        | 1.28  |  |
|    | 1-1/2           | 12-1/4         | 8-7/8     | 6-15/16 | 8-13/16            | 7-1/2   | 3-1/2   | 1.66        | 1.76  |  |
|    | 2               | 14-1/16        | 10-3/16   | 8-1/8   | 10-1/8             | 8-1/2   | 3-1/2   | 2.96        | 3.10  |  |
|    | 3               | 20             | 14-13/16  | 11      | 14-1/4             | 12-7/16 | 6-5/8   | 5.34        | 5.64  |  |
|    | 4               | 25-13/16       | 18-1/2    | 14      | 14-3/4             | 15-5/8  | 7-15/16 | 9.97        | 10.45 |  |



### Flanged Y-Pattern Dimensions & Weights

| [               |                | imension |         | Approx. Wt. (Lbs.) |         |         |         |       |  |
|-----------------|----------------|----------|---------|--------------------|---------|---------|---------|-------|--|
| Nominal<br>Size | A <sup>1</sup> |          | В       | С                  | D       | _       | Flanged |       |  |
| l oize          | A              | Α        | В       | C                  | U       | E       | PVC     | CPVC  |  |
| 1/2             | 7-9/16         | 5-3/4    | 5-11/16 | 3-1/2              | 4       | 2-3/8   | .82     | .85   |  |
| 3/4             | 8-3/4          | 6-1/2    | 6-7/16  | 3-7/8              | 4-9/16  | 2-3/8   | 1.23    | 1.28  |  |
| 1               | 9-3/4          | 7-1/4    | 7-1/4   | 4-1/4              | 5-1/8   | 2-3/8   | 1.70    | 1.81  |  |
| 1-1/4           | 12-1/4         | 8-7/8    | 8-1/8   | 4-5/8              | 6-1/2   | 3-1/2   | 2.40    | 2.52  |  |
| 1-1/2           | 13-3/8         | 10       | 9-3/16  | 5                  | 7-1/2   | 3-1/2   | 3.07    | 3.25  |  |
| 2               | 15-3/8         | 11-1/2   | 10-3/8  | 6                  | 8-1/2   | 3-1/2   | 5.20    | 5.42  |  |
| 3               | 21-11/16       | 16-3/16  | 12-1/16 | 7-1/2              | 12-7/16 | 6-5/8   | 9.44    | 10.07 |  |
| 4               | 27-7/16        | 20-3/16  | 14-9/16 | 9-1/16             | 15-5/8  | 7-15/16 | 14.87   | 16.15 |  |

Note: 4" flanged Y-Pattern use split flange ring



#### **True Union Y-Pattern Dimensions & Weights**

| Γ |                 |                |          | Approx. Wt. (Lbs.) |           |          |           |         |         |       |       |
|---|-----------------|----------------|----------|--------------------|-----------|----------|-----------|---------|---------|-------|-------|
| 1 | Nominal<br>Size | A <sup>1</sup> | Α        |                    | В         | (        | С         | D       | Е       | Union |       |
| 1 | SILO            | A              | A        | Socket             | SR Thread | Socket   | SR Thread | U       |         | PVC   | CPVC  |
| Г | 1/2             | 7              | 5-3/16   | 5-1/8              | 5-1/2     | 6-7/8    | 7         | 4-1/4   | 2-5/8   | .59   | .62   |
| Г | 3/4             | 8-3/16         | 6        | 5-7/8              | 6-7/16    | 7-7/8    | 7-7/8     | 4-7/8   | 2-5/8   | .97   | 1.02  |
| Г | 1               | 9-1/8          | 6-5/8    | 6-1/2              | 7-3/8     | 8-3/4    | 9         | 5-3/8   | 2-5/8   | 1.33  | 1.41  |
| Г | 1-1/4           | 11-1/2         | 8-3/16   | 7-7/16             | 6-3/16    | 9-15/16  | 10-1/8    | 6-5/8   | 3-1/2   | 1.53  | 1.63  |
| Γ | 1-1/2           | 12-13/16       | 9-3/8    | 8-3/16             | 9         | 10-15/16 | 10-15/16  | 7-9/16  | 3-1/2   | 3.06  | 3.25  |
| Г | 2               | 14-9/16        | 10-11/16 | 9-7/16             | 10-13/16  | 12-7/16  | 12-13/16  | 8-5/8   | 3-1/2   | 4.90  | 5.16  |
|   | 3               | 21-1/8         | 15-5/8   | 13-5/8             | 15-3/8    | 17-3/8   | 18-3/16   | 12-1/2  | 6-5/8   | 14.06 | 14.37 |
|   | 4               | 25             | 19-7/16  | 17-1/16            | 19-1/4    | 21-5/8   | 22-5/16   | 7-15/16 | 7-15/16 | 17.39 | 19.23 |