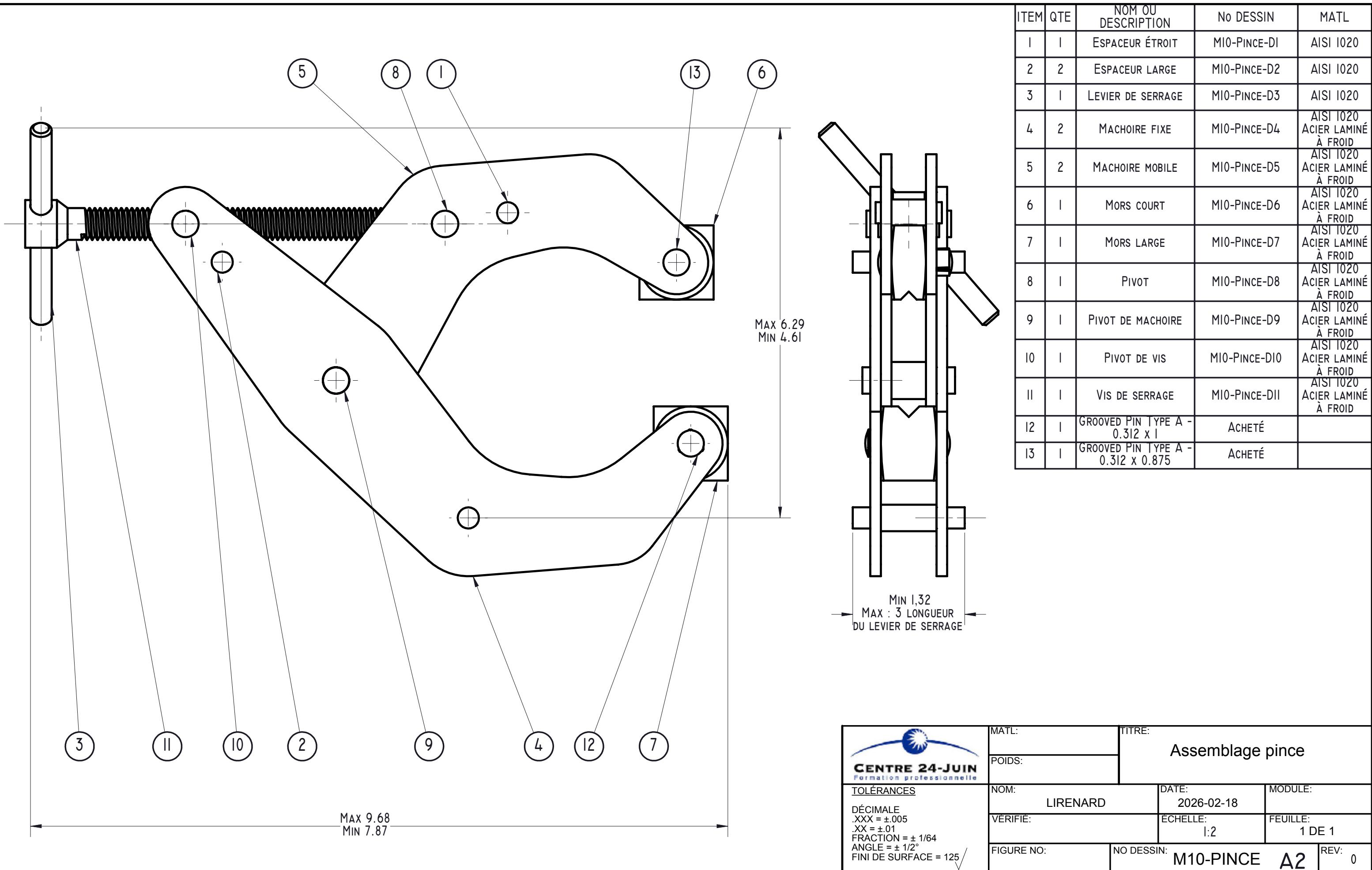
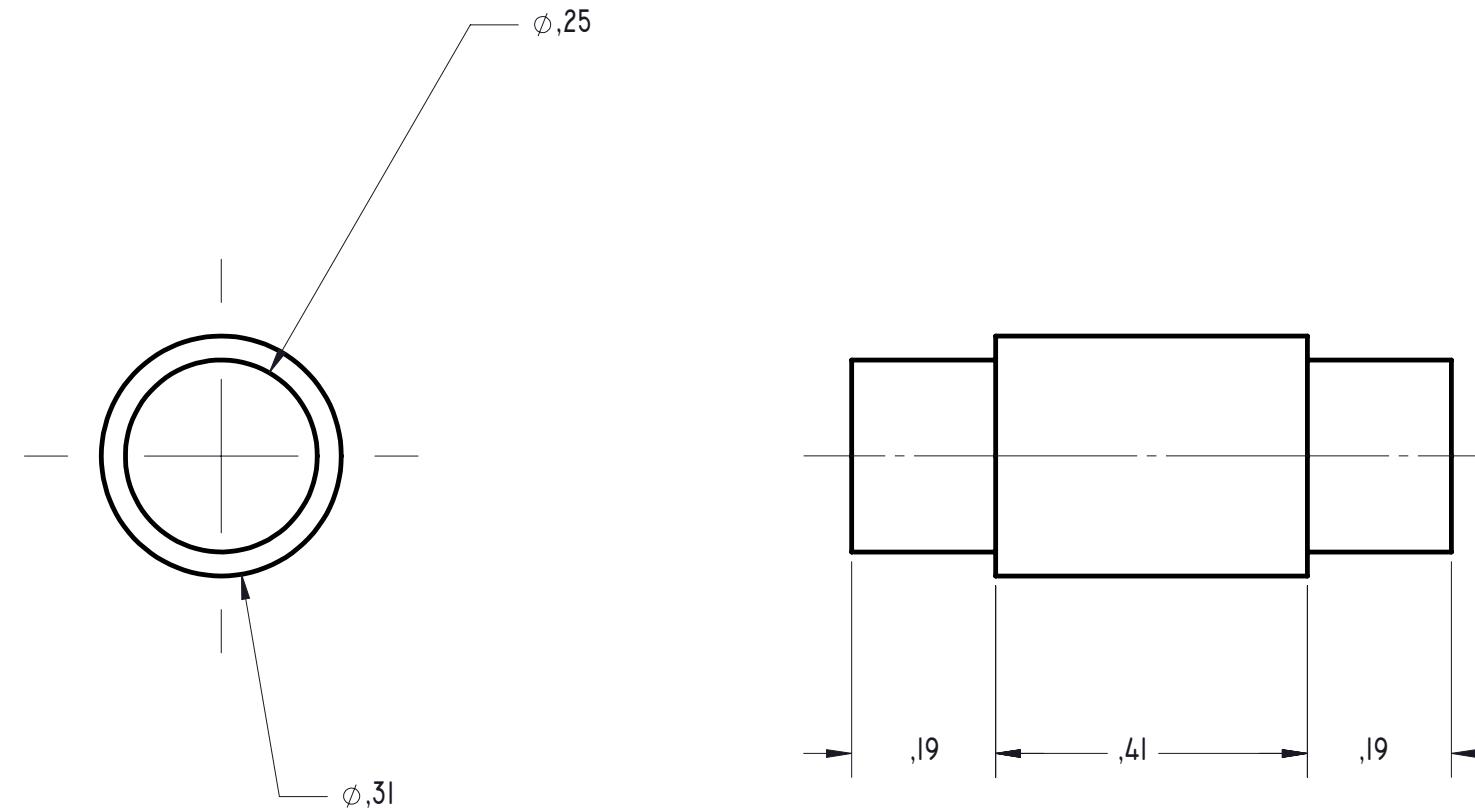


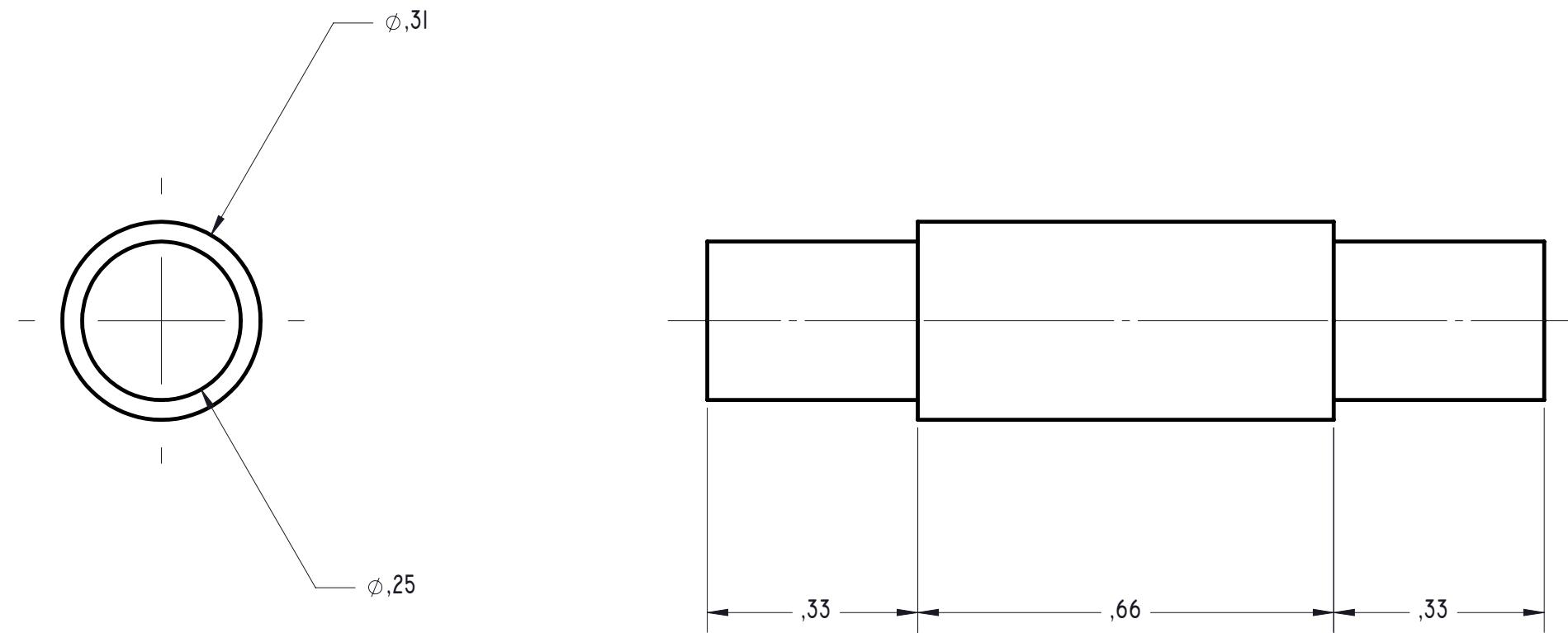
| ITEM | QTE | NOM OU DESCRIPTION                    | No DESSIN     | MATL                                 |
|------|-----|---------------------------------------|---------------|--------------------------------------|
| 1    | 1   | ESPACEUR ÉTROIT                       | M10-PINCE-D1  | AISI 1020                            |
| 2    | 2   | ESPACEUR LARGE                        | M10-PINCE-D2  | AISI 1020                            |
| 3    | 1   | LEVIER DE SERRAGE                     | M10-PINCE-D3  | AISI 1020                            |
| 4    | 2   | MACHOIRE FIXE                         | M10-PINCE-D4  | AISI 1020<br>ACIER LAMINÉ<br>À FROID |
| 5    | 2   | MACHOIRE MOBILE                       | M10-PINCE-D5  | AISI 1020<br>ACIER LAMINÉ<br>À FROID |
| 6    | 1   | MORS COURT                            | M10-PINCE-D6  | AISI 1020<br>ACIER LAMINÉ<br>À FROID |
| 7    | 1   | MORS LARGE                            | M10-PINCE-D7  | AISI 1020<br>ACIER LAMINÉ<br>À FROID |
| 8    | 1   | PIVOT                                 | M10-PINCE-D8  | AISI 1020<br>ACIER LAMINÉ<br>À FROID |
| 9    | 1   | PIVOT DE MACHOIRE                     | M10-PINCE-D9  | AISI 1020<br>ACIER LAMINÉ<br>À FROID |
| 10   | 1   | PIVOT DE VIS                          | M10-PINCE-D10 | AISI 1020<br>ACIER LAMINÉ<br>À FROID |
| II   | 1   | VIS DE SERRAGE                        | M10-PINCE-D11 | AISI 1020<br>ACIER LAMINÉ<br>À FROID |
| I2   | 1   | GROOVED PIN TYPE A - 0.312 X          |               | ACHETÉ                               |
| I3   | 1   | GROOVED PIN TYPE A - 0.312 X<br>0.875 |               | ACHETÉ                               |

|  |                  |                            |                    |
|--|------------------|----------------------------|--------------------|
| <br><b>CENTRE 24-JUIN</b><br>Formation professionnelle          | MATL:            | TITRE                      |                    |
|  | Poids:           | ASSEMBLAGE PINCE           |                    |
| <b>TOLÉRANCES</b><br>DÉCIMALE<br>$.XXX = \pm .005$<br>$.XX = \pm .01$<br>FRACTION = $\pm 1/64$<br>ANGLE = $\pm 1/2^\circ$<br>FINI DE SURFACE = 125 ✓ | NOM:<br>LIRENARD | DATE:<br>2026-02-18        | MODULE:            |
|  | VÉRIFIÉ:         | ÉCHELLE:<br>1:2            | FEUILLE:<br>1 DE 1 |
|  | FIGURE REF:      | NO DESSIN:<br>M10-PINCE-A1 | REV:<br>0          |
|  |                  |                            |                    |

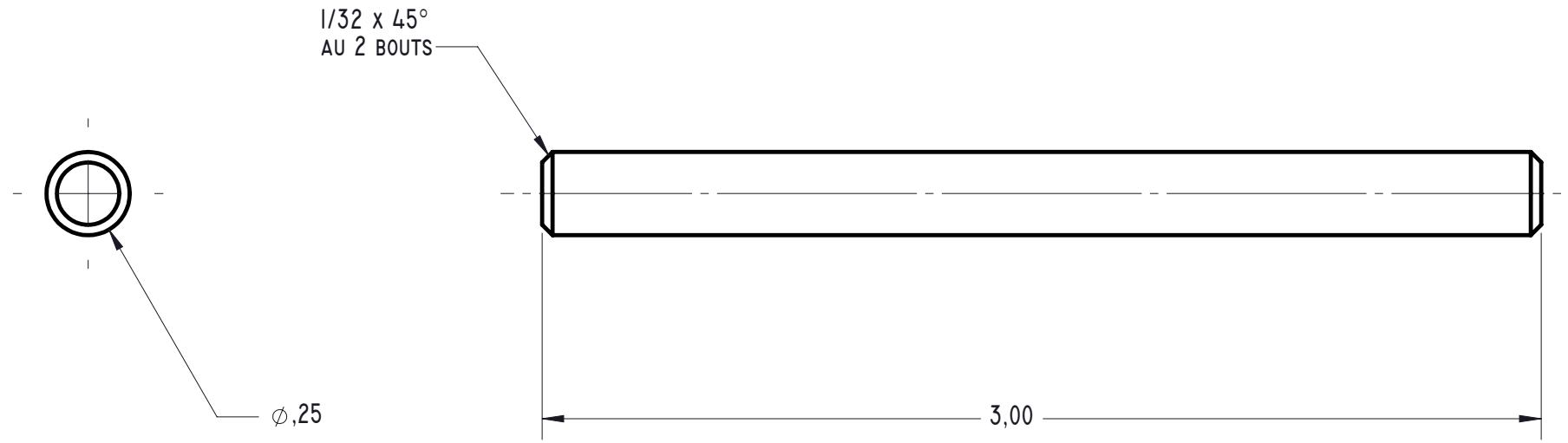




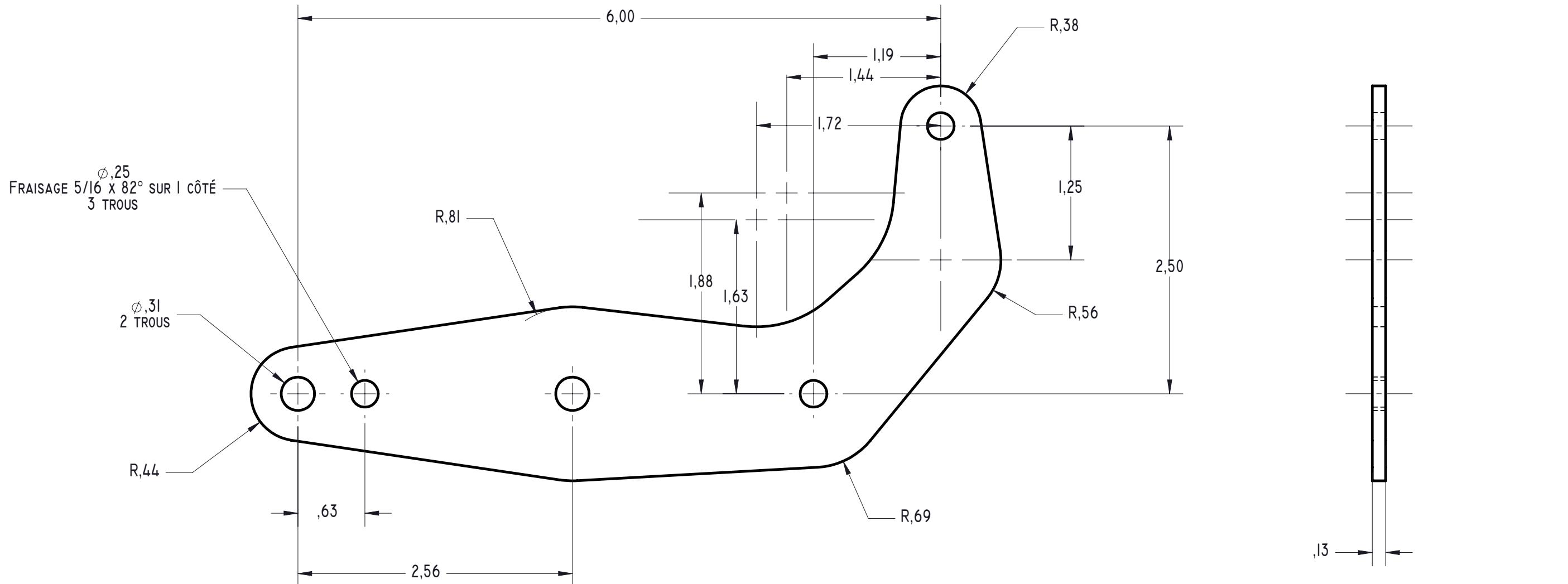
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|---|----------------------------------|--|
| <br><b>CENTRE 24-JUIN</b><br><small>Formation professionnelle</small>   | MATL:<br>AISI 1020               | TITRE:<br><br><b>Espaceur étroit</b>                         |
|   | POIDS:<br>0.01                   |  |
| <u>TOLÉRANCES</u><br><br>DÉCIMALE<br>.XXX = ±.005<br>.XX = ±.01<br>FRACTION = ± 1/64<br>ANGLE = ± 1/2°<br>FINI DE SURFACE = 125 ✓ | NOM:<br><br>LIRENARD<br>VÉRIFIÉ: | DATE:<br>2026-02-18<br>ÉCHELLE:<br>4:1<br>FEUILLE:<br>1 DE 1 |
|   | FIGURE NO:                       | NO DESSIN:<br><b>M10-PINCE-DI</b>                            |
|   |                                  | REV: 0   |



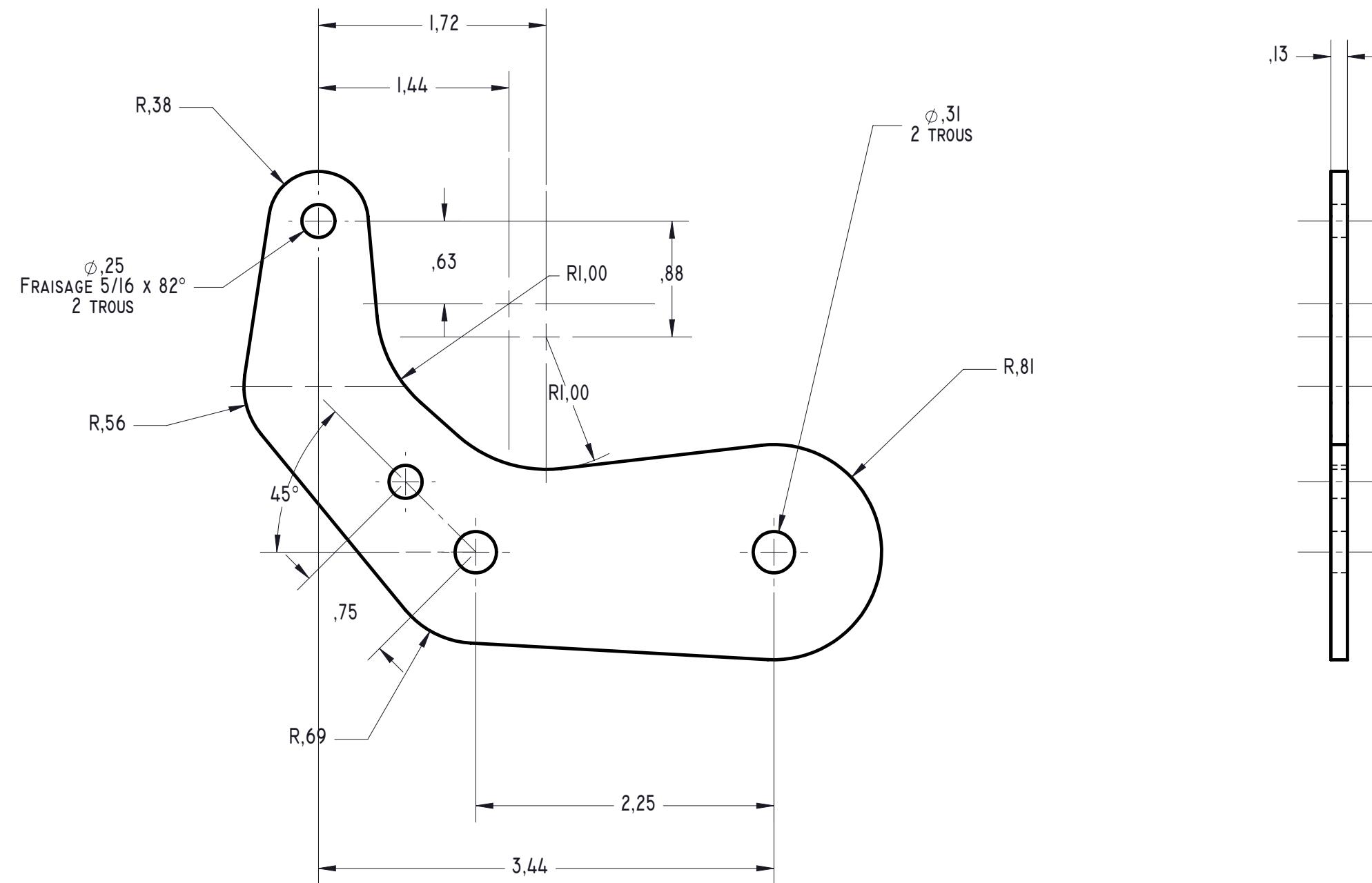
|  |                     |                                 |                 |
|--|---------------------|---------------------------------|-----------------|
| <br><b>CENTRE 24-JUIN</b><br><small>Formation professionnelle</small> | MATL:<br>AISI 1020  | TITRE:<br><b>Espaceur large</b> |                 |
|  | POIDS:              |                                 |                 |
| <u>TOLÉRANCES</u>  | NOM: LIRENARD       | DATE: 2026-02-18                | MODULE:         |
| DÉCIMALE<br>.XXX = $\pm .005$<br>.XX = $\pm .01$   | VÉRIFIÉ:            | ECHELLE: 4:1                    | FEUILLE: 1 DE 1 |
| FRACTION = $\pm 1/64$<br>ANGLE = $\pm 1/2^\circ$   | FIGURE NO:          | NO DESSIN:                      | REV: 0          |
| FINI DE SURFACE = 125 ✓  | <b>M10-PINCE-A2</b> |                                 |                 |



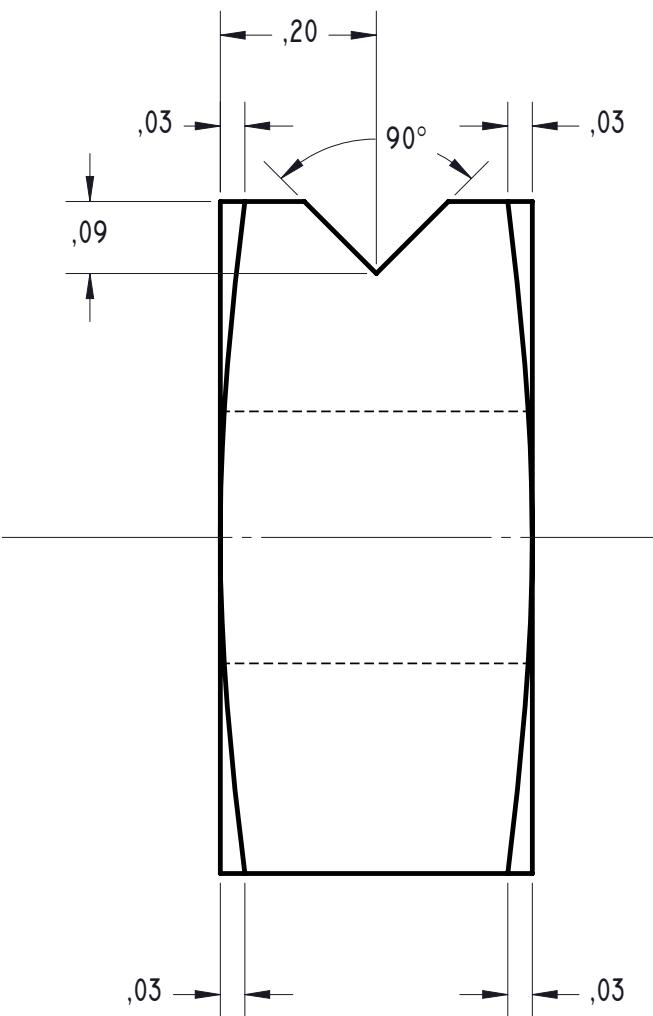
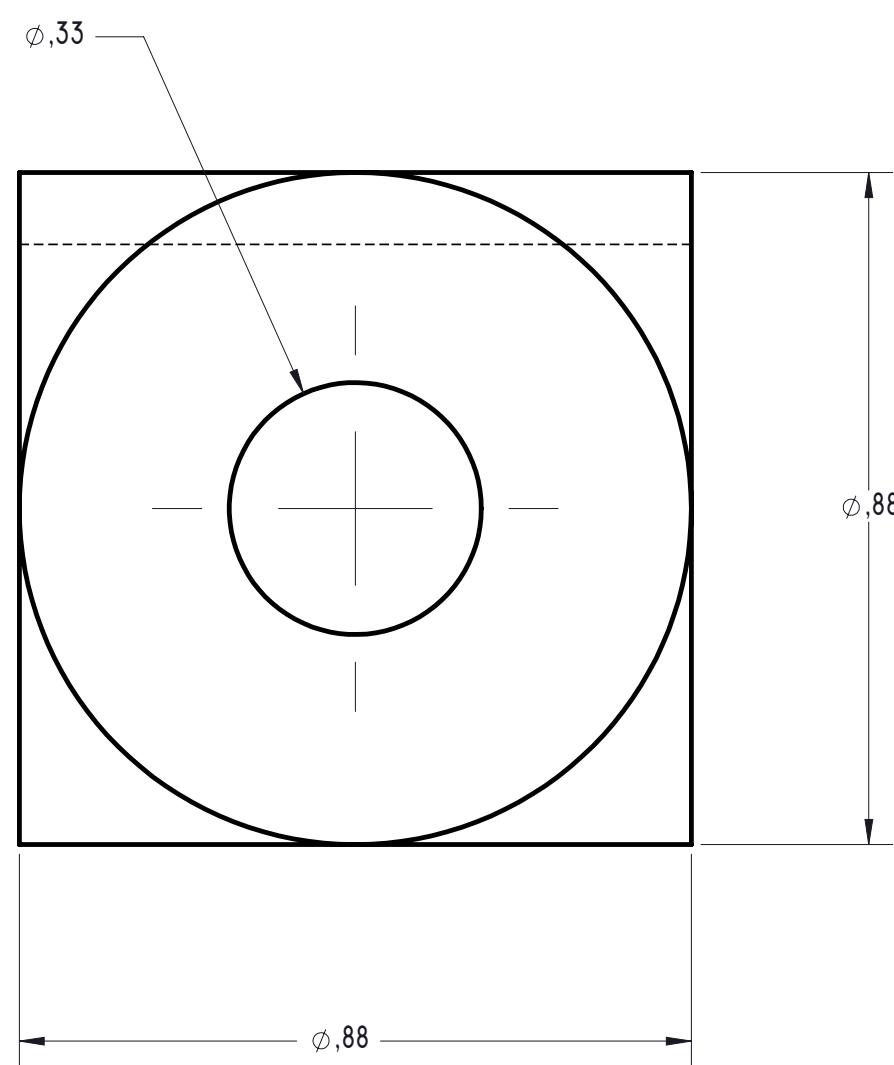
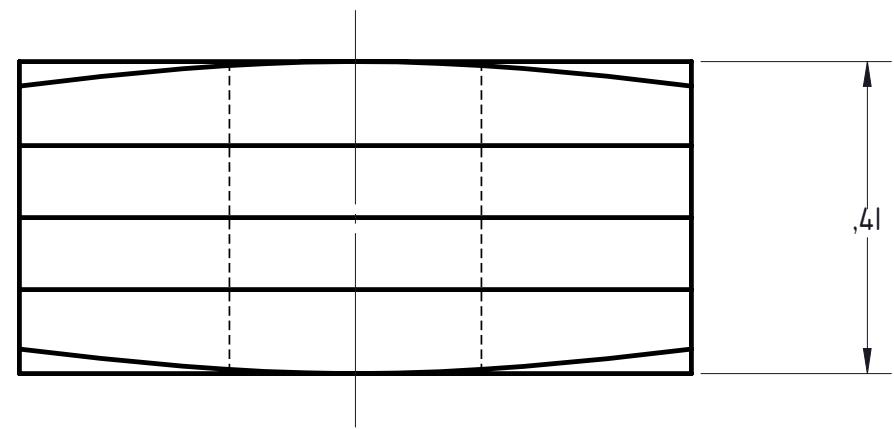
|  |                    |                     |                    |
|--|--------------------|---------------------|--------------------|
| <br><b>CENTRE 24-JUIN</b><br><small>Formation professionnelle</small> | MATL:<br>AISI 1020 | TITRE:              |                    |
|  | POIDS:<br>0.04     | Levier de serrage   |                    |
| TOLÉRANCES   | NOM:<br>LIRENARD   | DATE:<br>2026-02-18 | MODULE:            |
| DÉCIMALE<br>.XXX = ±.005<br>.XX = ±.01   | VERIFIÉ:           | ECHELLE:<br>2:1     | FEUILLE:<br>1 DE 1 |
| FRACTION = ± 1/64<br>ANGLE = ± 1/2°<br>FINI DE SURFACE = 125✓  | FIGURE NO:         | NO DESSIN:          | REV: 0             |
|  |                    |                     | M10-PINCE- A3      |



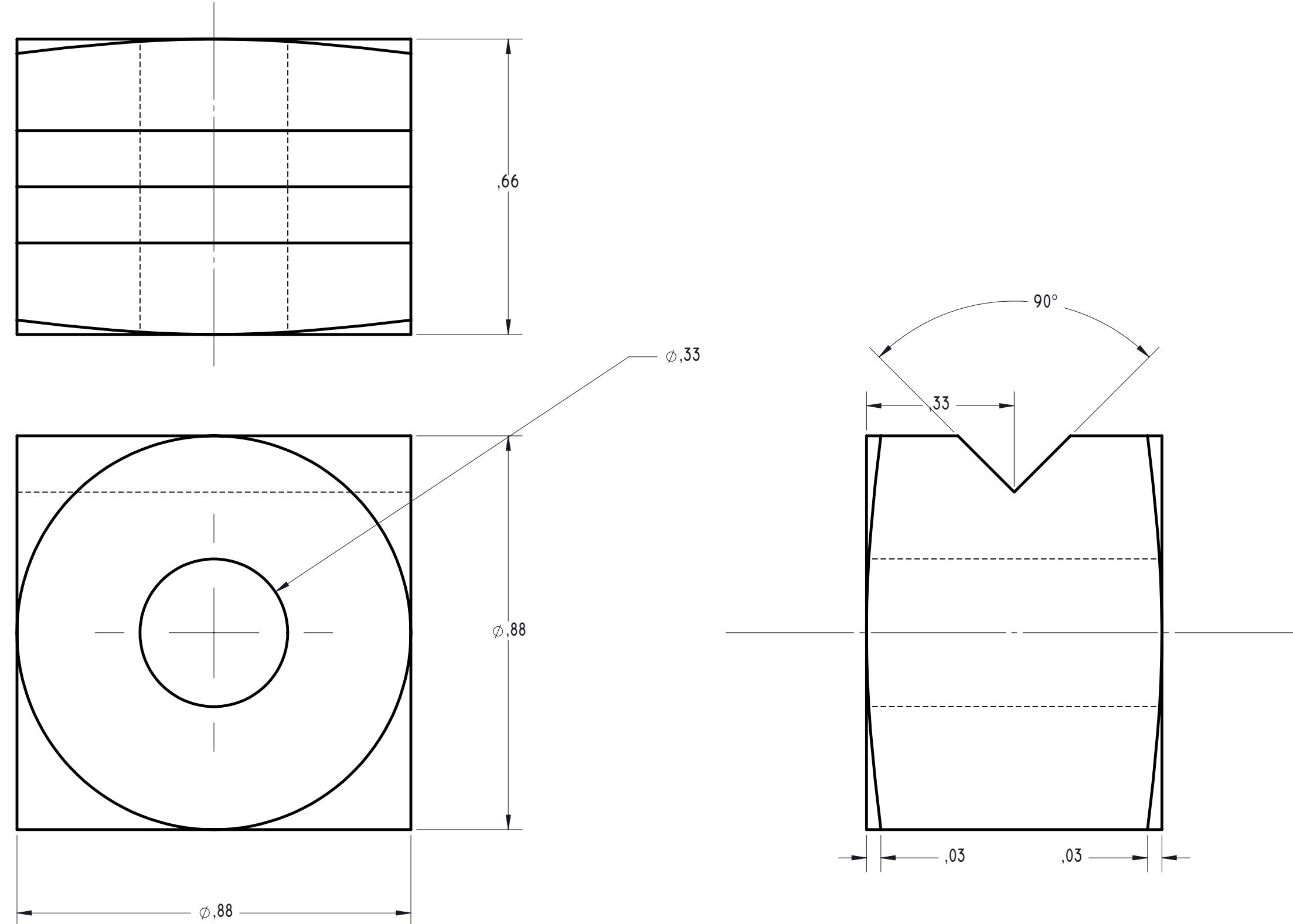
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|--|---|--|
| <br><b>CENTRE 24-JUIN</b><br><small>Formation professionnelle</small> | MATL:<br>AISI 1020 Acier laminé à froid | TITRE:<br><br><b>Machoire fixe</b>       |
|  | POIDS:<br>0.35                          |  |
| <u>TOLÉRANCES</u>  | NOM:<br>LIRENARD                        | DATE:<br>2026-02-18                      |
| DÉCIMALE<br>.XXX = $\pm .005$<br>.XX = $\pm .01$<br>FRACTION = $\pm 1/64$<br>ANGLE = $\pm 1/2^\circ$<br>FINI DE SURFACE = 125 ✓                            | VÉRIFIÉ:<br><br>ECHELLE:<br>1:1         | MODULE:<br>M10<br><br>FEUILLE:<br>1 DE 1 |
| FIGURE NO:   | NO DESSIN:                              | REV: 0                                   |
| <b>M10-PINCE- D4</b>   |   |  |



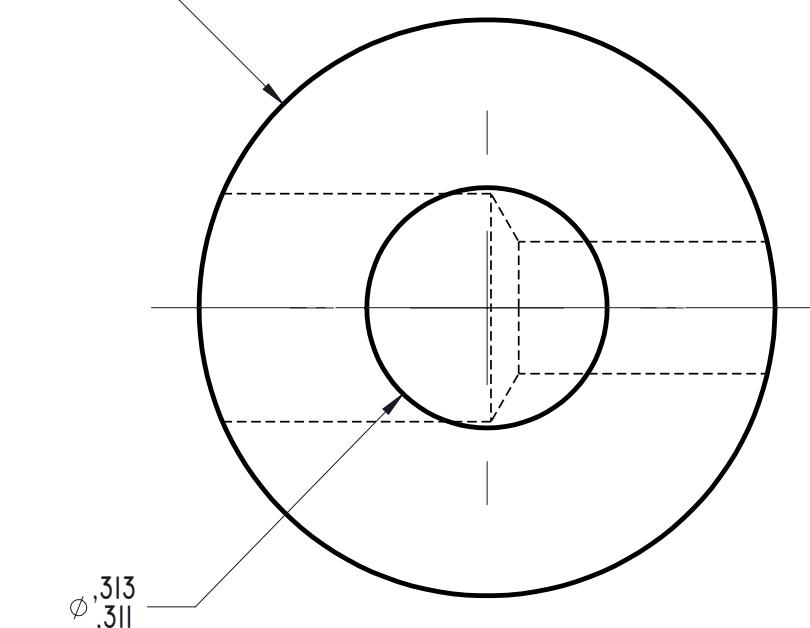
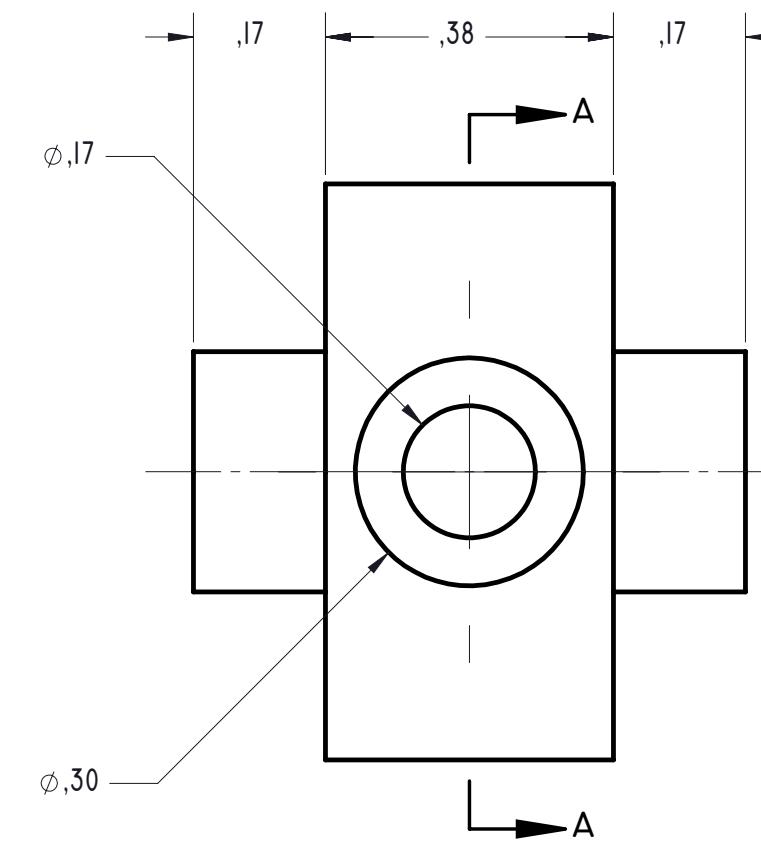
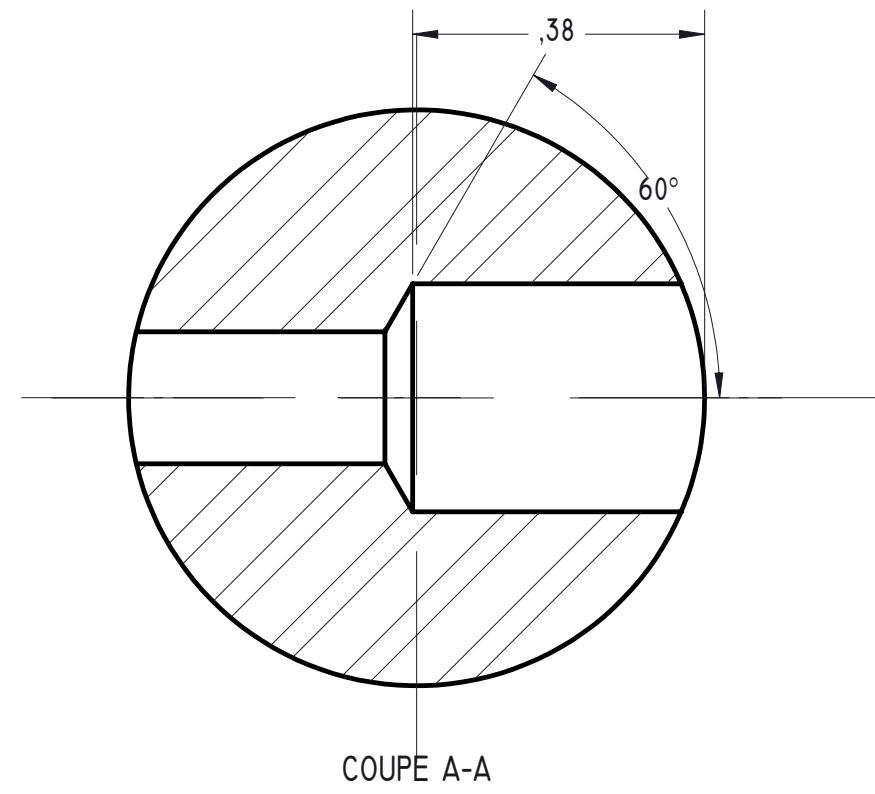
|   |   |                               |
|---|---|-------------------------------|
| <br><b>CENTRE 24-JUIN</b><br><small>Formation professionnelle</small> | MATL:<br>AISI 1020 Acier laminé à froid | TITRE:<br><br>Machoire mobile |
|   | POIDS:<br>0.26                          |                               |
| <u>TOLÉRANCES</u>   | NOM:<br>LIRENARD                        | DATE:<br>2026-02-18           |
| DÉCIMALE<br>.XXX = ±.005<br>.XX = ±.01                                | VERIFIÉ:                                | MODULE:<br>FEUILLE:<br>1 DE 1 |
| FRACTION = ± 1/64<br>ANGLE = ± 1/2°<br>FINI DE SURFACE = 125 ✓        | FIGURE NO:<br>M--                       | NO DESSIN:<br>REV: 0          |



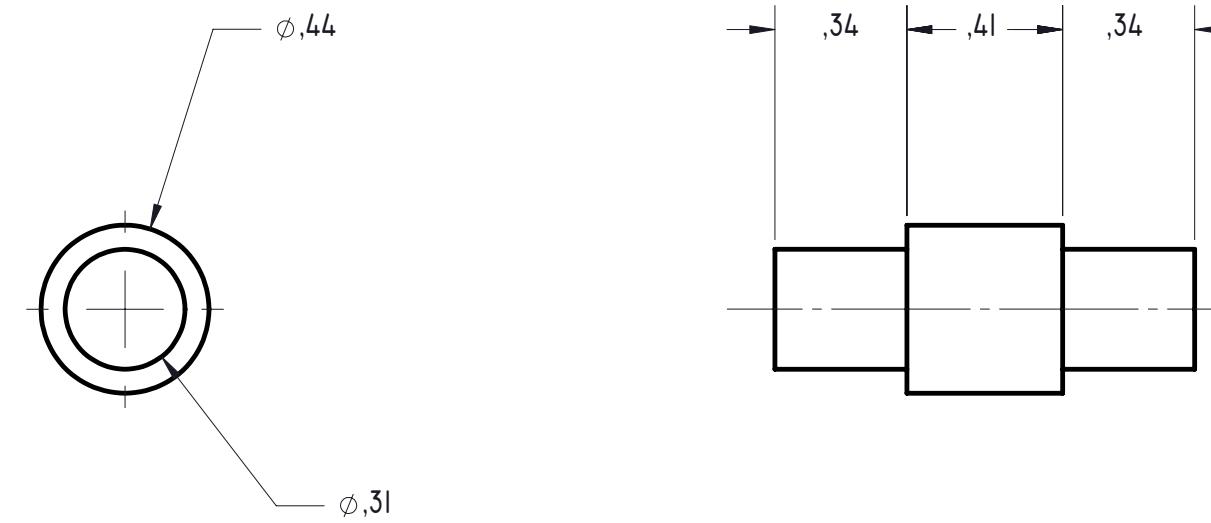
|   |   |                                   |
|---|---|-----------------------------------|
| <br><b>CENTRE 24-JUIN</b><br><small>Formation professionnelle</small> | MATL:<br>AISI 1020 Acier laminé à froid | TITRE:<br><br><b>Mors court</b>   |
|   | POIDS:<br>0.08                          |                                   |
| <u>TOLÉRANCES</u>   | NOM:<br>LIRENARD                        | DATE:<br>2026-02-18               |
| DÉCIMALE<br>.XX = ±.005<br>.XX = ±.01                                 | VERIFIÉ:                                | MODULE:<br>FEUILLE:<br>4:1        |
| FRACTION = ± 1/64<br>ANGLE = ± 1/2°<br>FINI DE SURFACE = 125✓         | FIGURE NO:                              | NO DESSIN:<br><b>M10-PINCE-D6</b> |
|   |   | REV: 0                            |



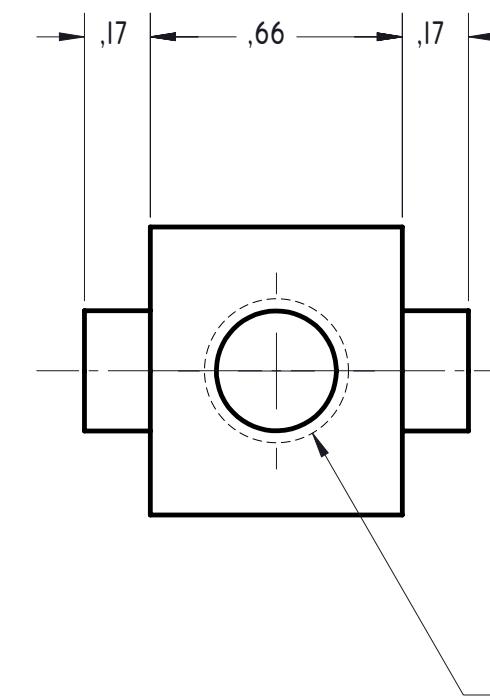
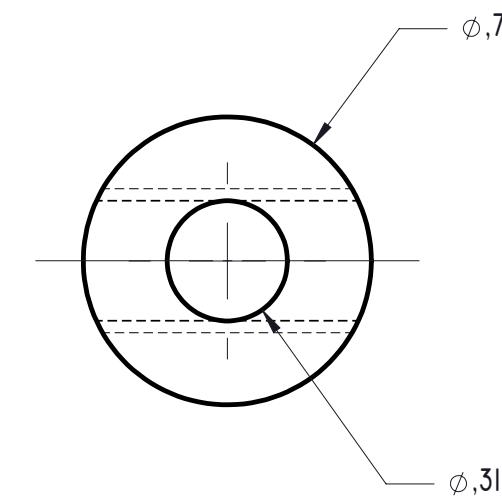
|   |   |                                 |
|---|---|---------------------------------|
| <br><b>CENTRE 24-JUIN</b><br><small>Formation professionnelle</small> | MATL:<br>AISI 1020 Acier laminé à froid | TITRE:<br><br><b>Mors large</b> |
|   | POIDS:<br>0.12                          |                                 |
| <u>TOLÉRANCES</u>   | NOM:<br>LIRENARD                        | DATE:<br>2026-02-18             |
| DÉCIMALE<br>.XX = ±.005<br>.XX = ±.01                                 | VERIFIÉ:                                | MODULE:<br>FEUILLE:<br>2:1      |
| FRACTION = ± 1/64<br>ANGLE = ± 1/2°                                   | FIGURE NO:                              | NO DESSIN:<br>M10-PINCE-D7      |
| FINI DE SURFACE = 125 ✓   |   | REV: 0                          |



|   |   |                                      |
|---|---|--------------------------------------|
| <br><b>CENTRE 24-JUIN</b><br><small>Formation professionnelle</small>                                   | MATL:<br>AISI 1020 Acier laminé à froid | TITRE:<br><br><b>Pivot</b>           |
|   | POIDS:<br>0.04                          |                                      |
| <u>TOLÉRANCES</u>   | NOM:<br>LIRENARD                        | DATE:<br>2026-02-18                  |
| DÉCIMALE<br>.XXX = ±.005<br>.XX = ±.01<br>FRACTION = ± 1/64<br>ANGLE = ± 1/2°<br>FINI DE SURFACE = 125✓ | VERIFIÉ:                                | MODULE:<br>FEUILLE:<br>2:1<br>1 DE 1 |
|   | FIGURE NO:                              | NO DESSIN:<br><b>M10-PINCE-D8</b>    |
|   |   | REV: 0                               |



|  |            |                                |                              |
|--|------------|--------------------------------|------------------------------|
| <br><b>CENTRE 24-JUIN</b><br><small>Formation professionnelle</small> | MATL:      | AISI 1020 Acier laminé à froid | TITRE:                       |
|  | POIDS:     | 0.03                           |                              |
| <u>TOLÉRANCES</u>  | NOM:       | LIRENARD                       | DATE: 2026-02-18 MODULE:     |
| DÉCIMALE<br>.XXX = $\pm .005$<br>.XX = $\pm .01$   | VERIFIÉ:   |                                | ECHELLE: 2:1 FEUILLE: 1 DE 1 |
| FRACTION = $\pm 1/64$<br>ANGLE = $\pm 1/2^\circ$   | FIGURE NO: | NO DESSIN:                     | M10-PINCE-D9 REV: 0          |
| FINI DE SURFACE = 125  |            |                                |                              |



3/8-16 FILETAGES MÉCANIQUES



TOLÉRANCES

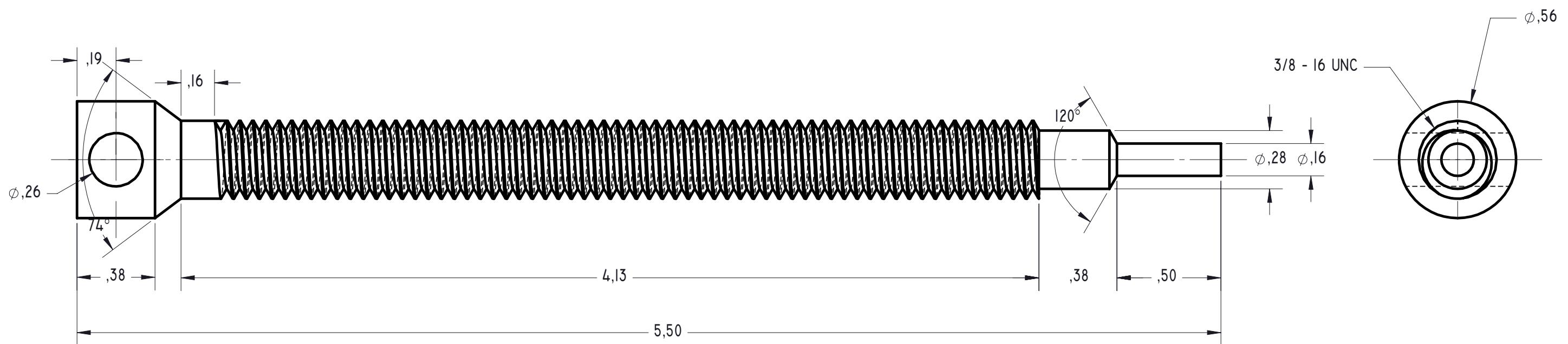
DÉCIMALE  
.XXX = ±.005  
.XX = ±.01  
FRACTION = ± 1/64  
ANGLE = ± 1/2°  
FINI DE SURFACE = 125 ✓

MATL:  
AISI 1020 Acier laminé à froid  
POIDS:  
0.07

NOM:  
LIRENARD  
VÉRIFIÉ:

TITRE:  
Pivot de vis  
DATE:  
2026-02-18  
MODULE:  
FEUILLE:  
1 DE 1

FIGURE NO:  
NO DESSIN:  
M10-PINCE-D10  
REV: 0



|   |   |                              |
|---|---|------------------------------|
| <br><b>CENTRE 24-JUIN</b><br><small>Formation professionnelle</small> | MATL:<br>AISI 1020 Acier laminé à froid | TITRE:<br><br>Vis de serrage |
|   | POIDS:<br>0.14                          |                              |
| TOLÉRANCES  | NOM:<br>LIRENARD                        | DATE:<br>2026-02-18          |
| DÉCIMALE<br>.XXX = ±.005<br>.XX = ±.01                                | VERIFIÉ:                                | MODULE:<br>FEUILLE:<br>2:1   |
| FRACTION = ± 1/64<br>ANGLE = ± 1/2°<br>FINI DE SURFACE = 125✓         | FIGURE NO:                              | NO DESSIN:<br>M10-PINCE-DII  |
|   |   | REV: 0                       |