



# Introduction to SRF

J. Holzbauer  
LLRF – USPAS 2023

A Partnership of:

US/DOE

India/DAE

Italy/INFN

UK/UKRI-STFC

France/CEA, CNRS/IN2P3

Poland/WUST

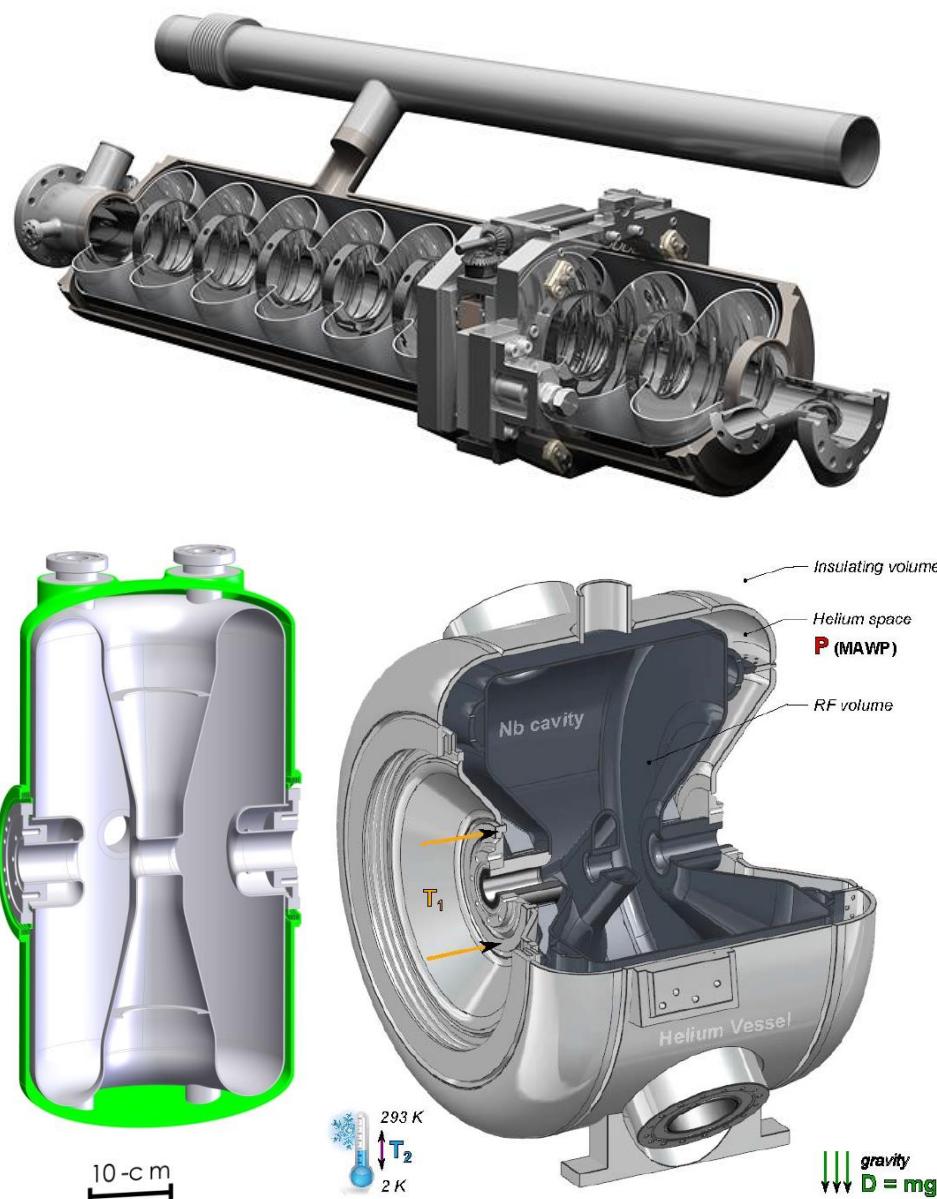


# Questions to Answer

- What is an SRF Cavity, and why is it different from a normal conducting cavity?
- What is required to test a single cavity?
- What more do you need to test an integrated cryomodule?
- What more would you need to commission and run an SRF machine?

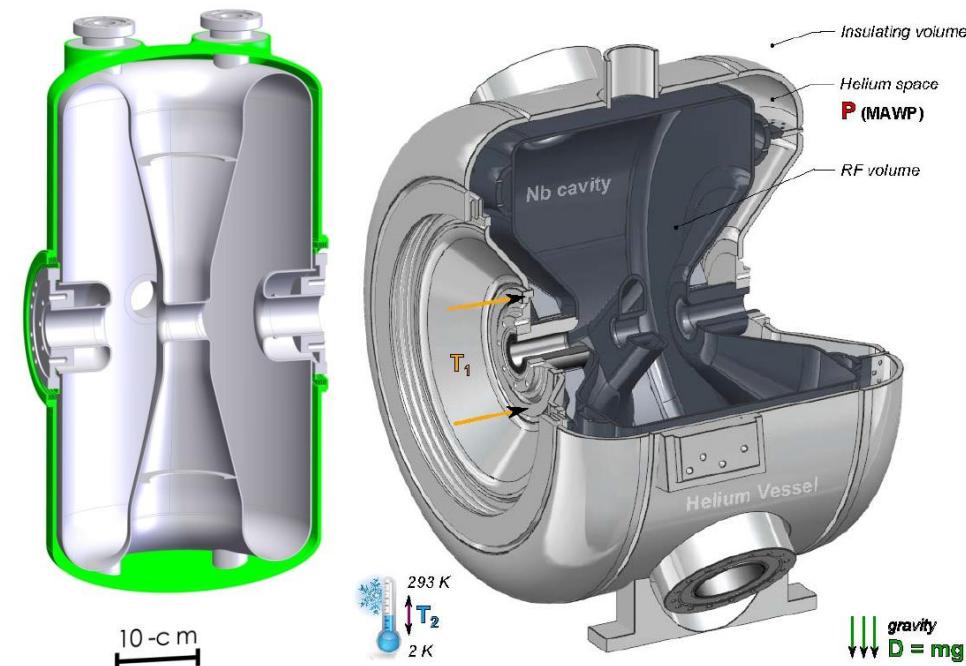
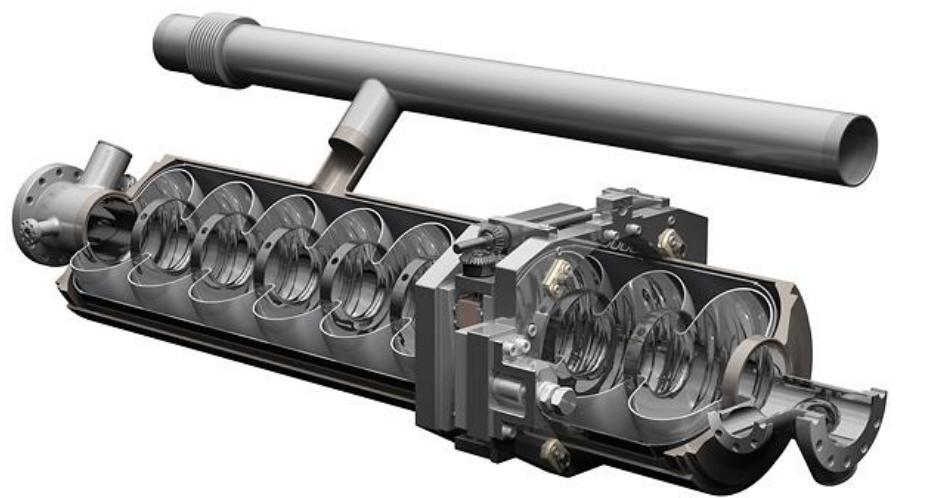
# What is an SRF Cavity?

- Electromagnetic resonator, meant to store RF energy, and shaped for effective particle acceleration
- Constructed with superconducting material so that it can store the RF energy extremely efficiently
- Must be cold to be in the superconducting state
- ~ $1\text{e}6$  more efficient than copper, but costs  $1\text{e}3$  more to cool



# What is an SRF Cavity?

- Cryogenic operation has massive implications
  - Generally thin walled, made of formed and welded 3-4 mm sheet Niobium (mechanically weak)
- Because of the lower mechanical stiffness:
  - More internal mechanical resonances
  - Vulnerable to external pressure and pressure changes
  - Change in internal Lorentz force can cause major detuning



# Losses and Quality Factors

- Intrinsic Quality Factor

- $$Q_0 = \frac{\omega U}{P_d}$$

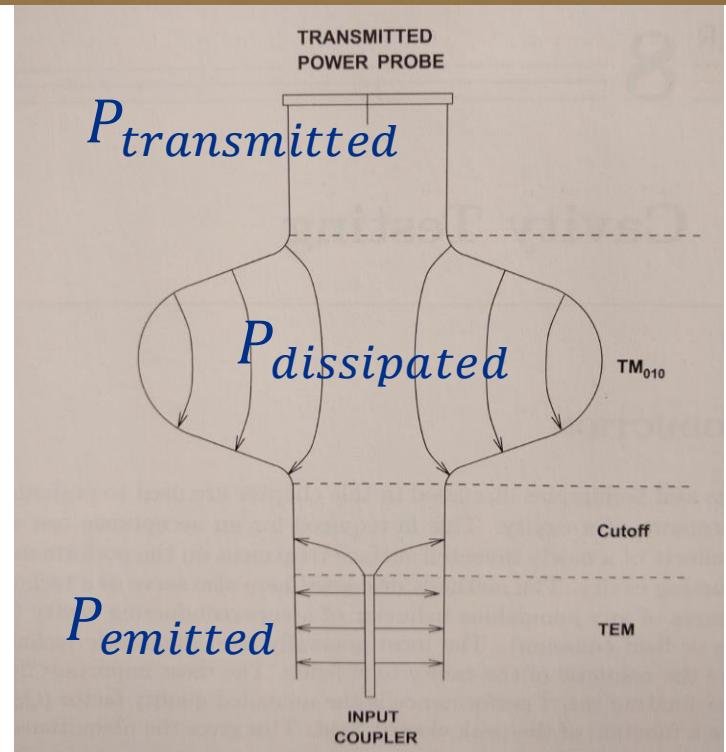
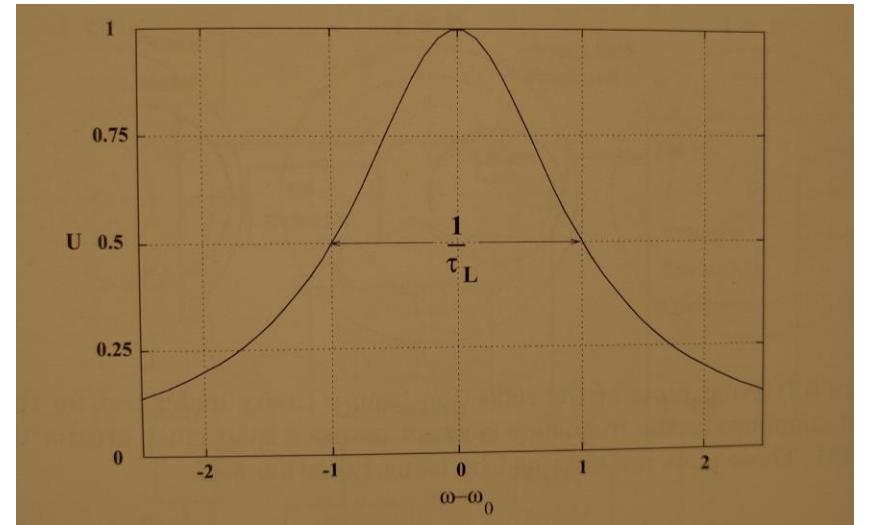
- Losses in the cavity itself are very low because of the material (efficient storage of energy)

- Loaded Quality Factor

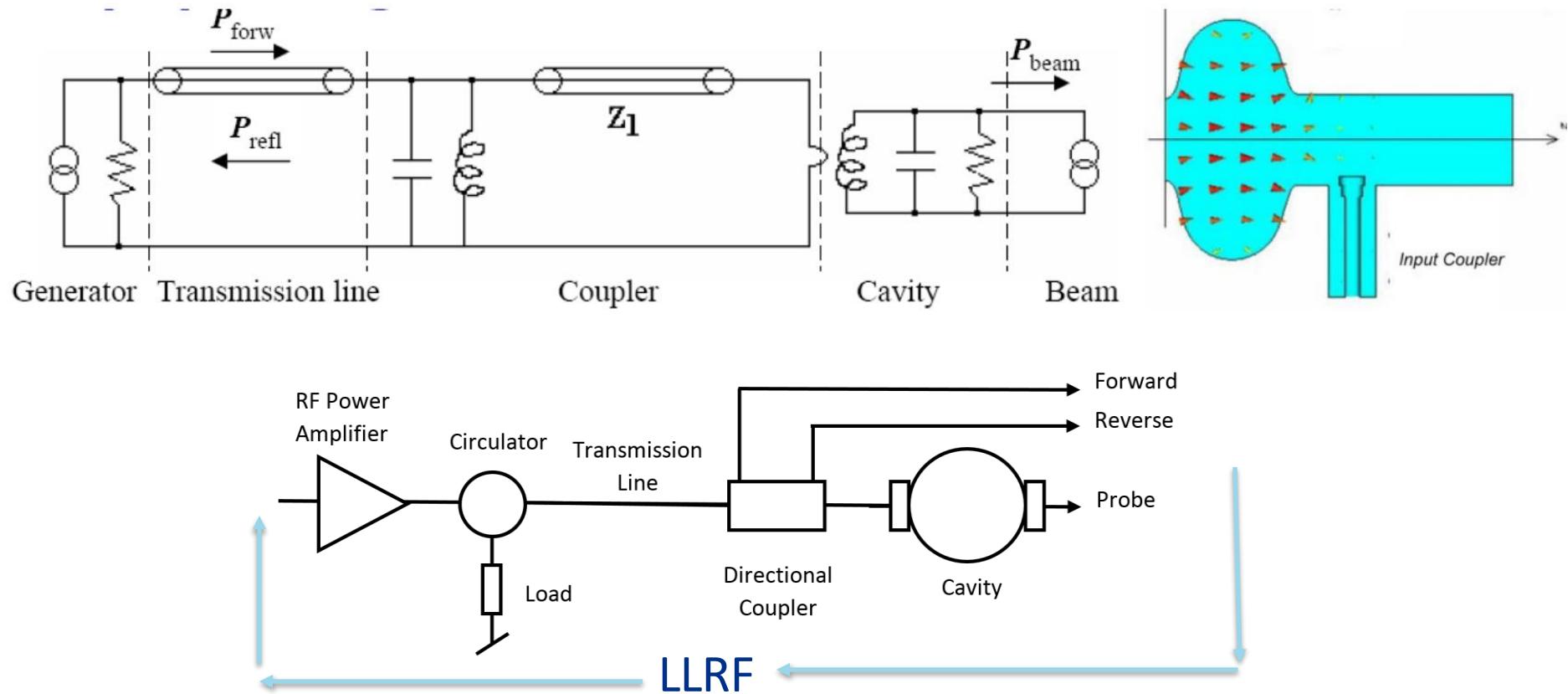
- $$Q_L = \frac{\omega U}{P_{tot}} = \frac{\omega U}{P_e + P_d + P_t}$$

- Instead of the internal cavity losses, now we have to take account for all the cavity losses (couplers, walls, etc.)

- Define:  $\beta_X = \frac{Q_0}{Q_X}, Q_X = \frac{\omega U}{P_X}$



# Equivalent Circuit for Driving a Cavity



Many models are simplification, but all the relevant parts are there:  
Generator, Transmission Line, Coupler, Cavity, Beam

# Vertical Test Measurements

- The probe is generally approximated to be very weakly coupled ( $\beta_t \ll 1$ ) because we desire it to be a small diagnostic signal (< 1 mW).
- So, let's assume that we're driving the cavity with one coupler only for now.
- What we're looking for:
- Cavity response to a driving signal.
- $P_f, P_r, P_t, Q_0, Q_e, Q_t$  (we'll deal with probe signals later)
- Going through the circuit analysis:
- $$\Gamma(\omega) = \frac{\beta_e - 1 - iQ_0\delta}{\beta_e + 1 + iQ_0\delta}, \delta = \frac{\omega}{\omega_0} - \frac{\omega_0}{\omega}$$
- On Resonance: 
$$\Gamma = \frac{\beta_e - 1}{\beta_e + 1}$$

# Production Testing of SRF Cavities

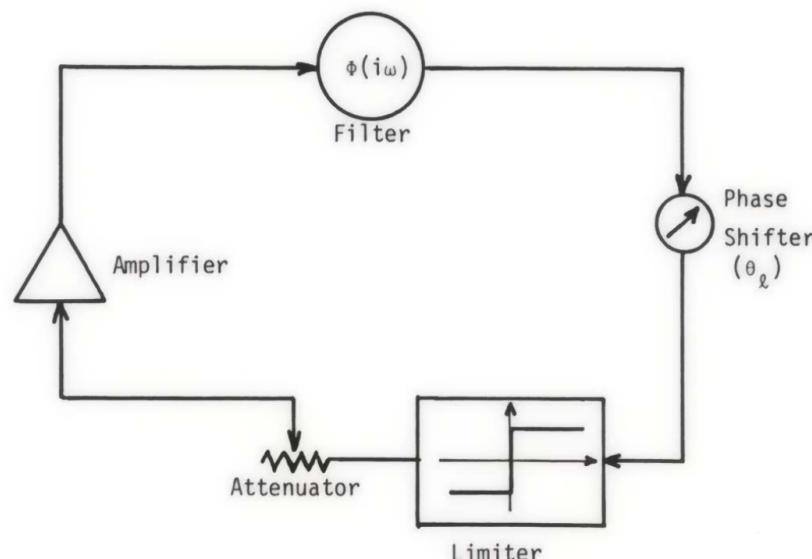
- Qualification of SRF cavities starts with matched, or nearly matched cavity testing ( $\beta_e = 1, \Gamma = 0$ ).
- $P_d = \frac{\omega U}{Q_0} \approx \frac{(2\pi * 1.3E9[\text{Hz}] * 3.7[\text{J}])}{3E10} = 1[\text{W}]$
- A 1 [W] amplifier can get  $\sqrt{1012 * 2\pi * 1.3E9 * 3.7} = 5.5 \text{ MV!}$
- Full gradient is  $\sim 35 \text{ MV/m}$ , so that's pretty good!
- For a copper cavity, this would be half a kilowatt or more!
- Keep in mind that CW copper cavities exist!
  - Advanced Photon Source Cavities require 200 kW at 352 MHz, although most of that goes into the beam (1 MV, QL  $\sim 21e3$ , 100 mA of electrons), but it's a multi-MW class RF system! 20% of power going to the cavity. Compare to 0.05% for LCLS-II.

# Functionality we need

- Some way to power the cavity
  - lock to cavity resonance
  - control forward power, etc.
- Some way to find the cavity frequency (don't really know at first, not easy because bandwidth is quite narrow)
  - Loaded Q can be  $\sim 1\text{e}11$  in extreme cases, very narrow bandwidth, long filling time  $\tau_L = \frac{Q_L}{\omega}$
- Calibrate everything so we can accurately assess cavity parameters (static and dynamic)
- Maybe pulse or modulate amplitude to help with conditioning
- Quench detection, a nice to have, but not necessary
  - Quench is a breaking of the superconducting state, creates a thermal run away and dumps power into cryogenics

# Self-Excited Loop - Concept

- A Self-excited loop is:
  - A high-gain, positive feedback loop that is unstable and operates at a limit cycle determined by a non-linear element
  - An oscillator
- Basic elements:
  - Band pass filter
  - Phase shifter
  - Limiter



Thomas Jefferson National Accelerator Facility

gmc[Delayen]LLRF Workshop

25-27 April 2001

Operated by the Southeastern Universities Research Association for the U.S. Depart. Of Energy

Finds resonance easily, simply tracks resonance as it moves



# SRF Cavity Testing Process (Vertical Testing)

- Cavity Cooldown
- Vacuum/Instrumentation Check
- Calibrate external RF Cables (input and pickup warm/cold cables)
- Find cavity frequency, lock to cavity at low power
- Dynamic RF calibration (Loaded Q, coupling constants, gradient calibration)
- Power rise up to higher gradient, CW or pulsed
  - Watch for radiation/multipacting/quench
  - Condition away radiation if possible
- QvE measurement of Quality Factor
  - Potential calorimetric measurements as well



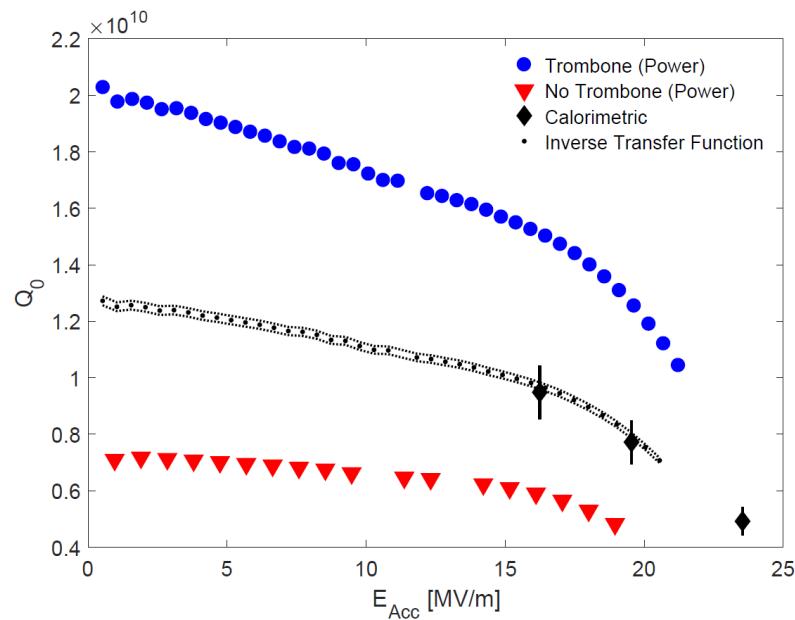
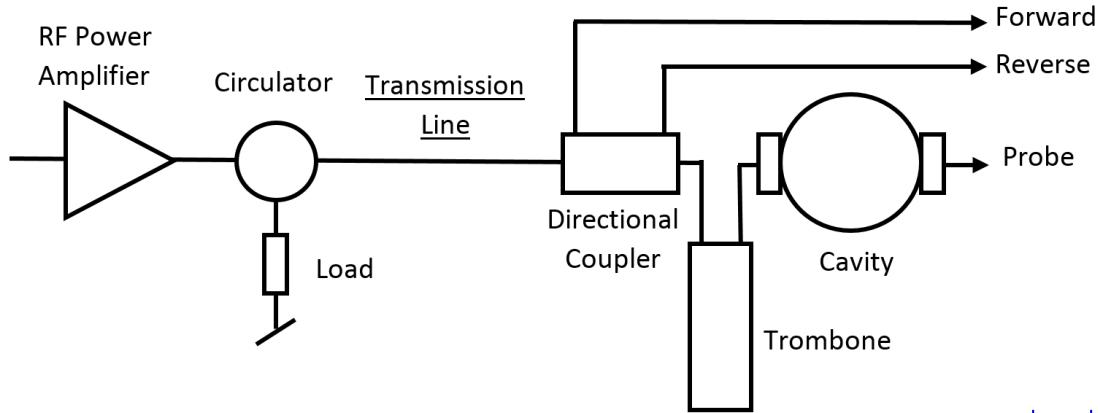
# Cavity Test Summary

- Need to:
  - Find resonance, excited it, track frequency, stable field levels
  - Calibrations
  - Basic UI and controls
  - Relatively low power
  - Data logging and plotting
- Nice to have:
  - Interlocking, maybe quench detection
  - Fancier UI and automation is nice



# RF Circuit Systematic Error

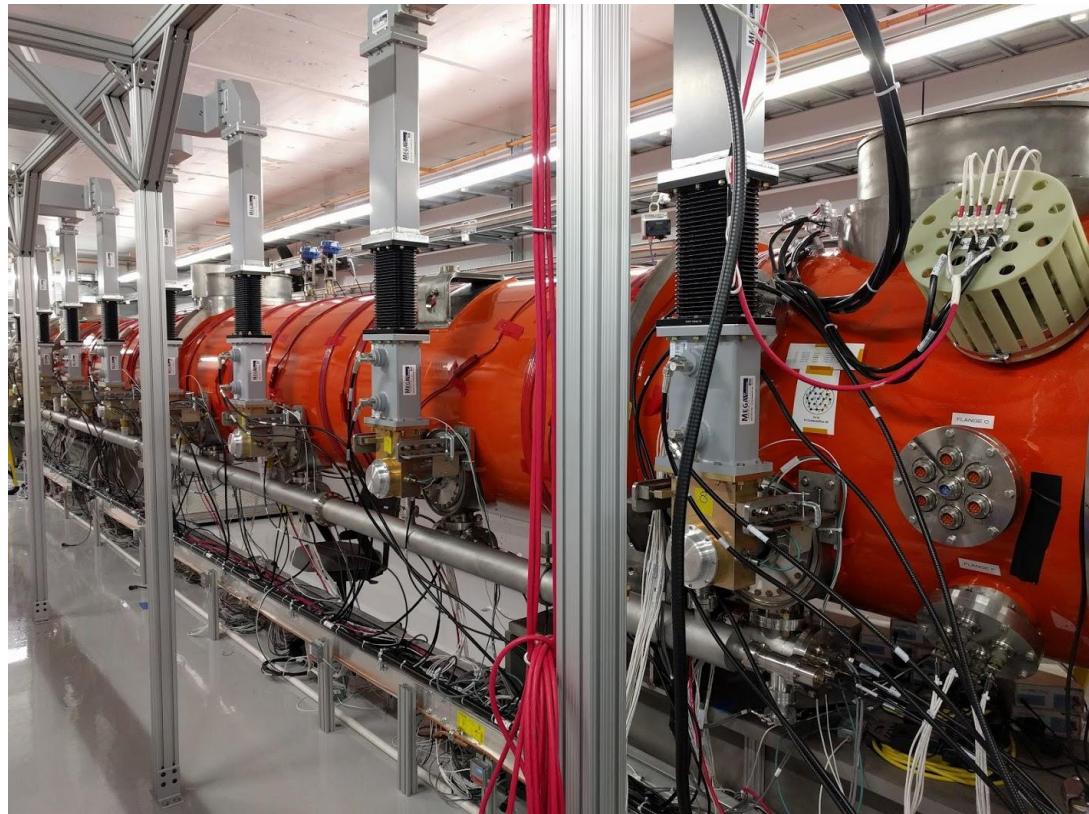
- Calibration procedure assumes perfect RF components
- Directional couplers and circulators are inherently limited
- Especially when the input coupling isn't close to matched, these can be sizable systematic errors
- Digital techniques and phase shifters can be used to identify and correct for these systematic errors



<https://arxiv.org/abs/1602.02689>  
<https://arxiv.org/abs/1804.04747>

# Cryomodule Testing

- The goal of production testing of cryomodules is to achieve as close to machine operational conditions as possible
  - Cool and stabilize at 2K
  - Complex Vacuum Pumping
  - Controls and Interlocks
  - Stability (Harder than it sounds!)
  - Real coupler, real coupling
  - HPRF/LLRF
  - Lots of Instrumentation
  - Sometimes beam
- Includes verification of all details
  - Cavities, tuners, couplers, instrumentation, cryogenics



Should look very similar to the real machine, that's the goal!

# Cryomodule Testing Needs

- We must prove the cavities (and other things) can operate in a linac ‘realistic’ condition
  - All same from previous plus
  - Resonance Control
  - RF Protection Interlocks
  - SELA, SELAP functionality
  - Advanced UI and automation
  - Multi-cavity control system
- Intentionally very similar to machine operation
  - Likely run on a reference oscillator to fake up real machine reference
  - System we will use at PIP2IT for HB650 is very similar to real LCLS-II commissioning screen

## PIP-II HB650 Cryomodule - Testing at PIP2IT

[464739 Rev. NONE](#) ~~~ *Unpublished - Revision Pending*

[1.0 Abstract](#)

[2.0 General Notes](#)

[3.0 Supporting Documentation](#)

[4.0 Process Readiness](#)

[5.0 Warm Pre-Test Checkout](#)

[6.0 First Cooldown to 4 K](#)

[7.0 First Cooldown to 2K](#)

[8.0 Individual Cavity RF Testing at 2 K](#)

[9.0 Fast Cooldown and Cavity Recharacterization](#)

[10.0 Ensemble Cryomodule Testing at 2 K](#)

[11.0 Warm-up to Room Temperature](#)

[12.0 Post Warm-up Checkout](#)

[13.0 Process Completeness Verification](#)

[14.0 Production Complete](#)



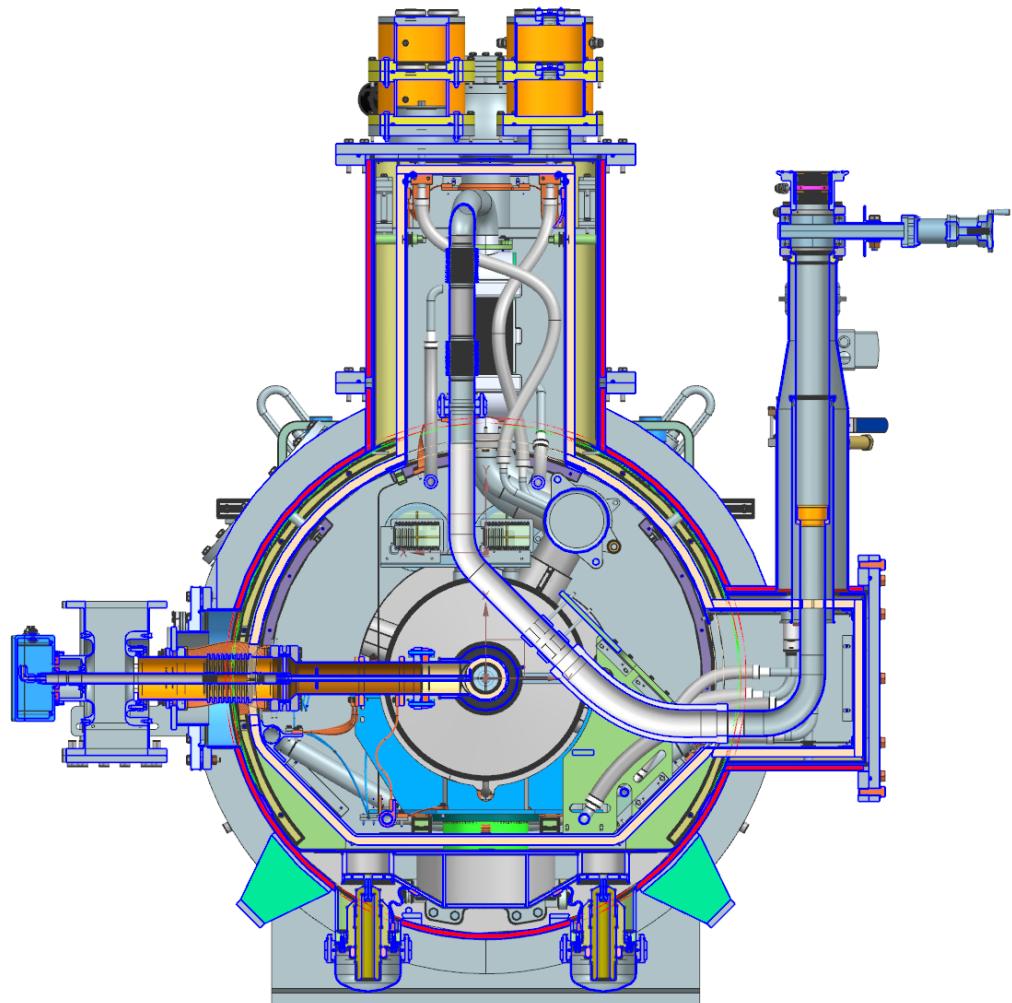
# What is an SRF Cryomodule?

- A device that allows SRF cavities and superconducting magnets to accelerate/guide particle beams
- Why is it complicated:
  - Massive thermal challenges (minimize static heat leak, effectively manage dynamic heat load)
    - Ignoring complexity of Cryoplant and CDS!
  - Must preserve clean vacuum
  - Mechanical complexities (thermal contraction, alignment preservation, stability)
  - Enormously complex assembly process
  - Must integrate safety: pressure vessels, vacuum vessels, cryogenic circuit relieving, rigging and handling, transportation
  - Detailed instrumentation installation, wiring, and feedthroughs

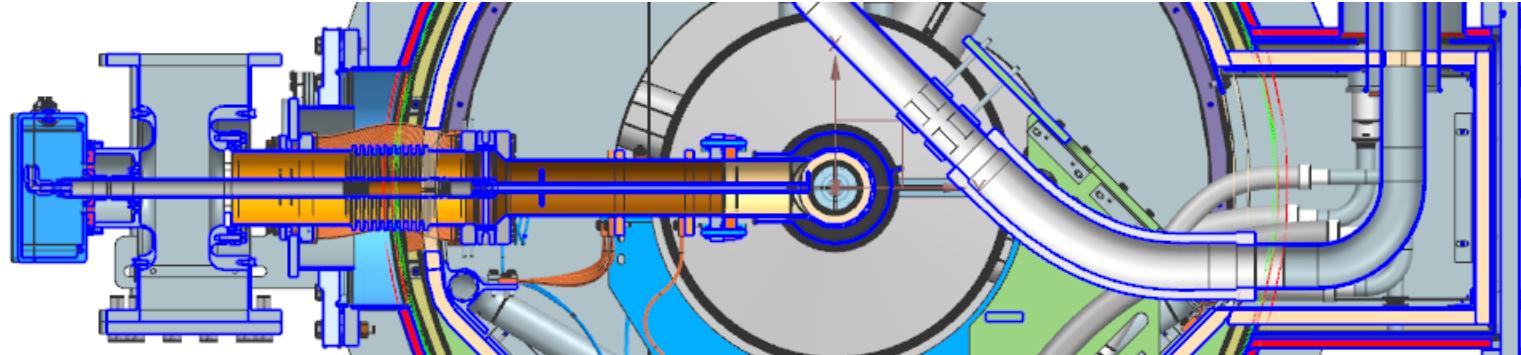
# HB650 Cryomodule Cross-Section (PIP-II)

High power RF couplers are a great example of the real complexity:

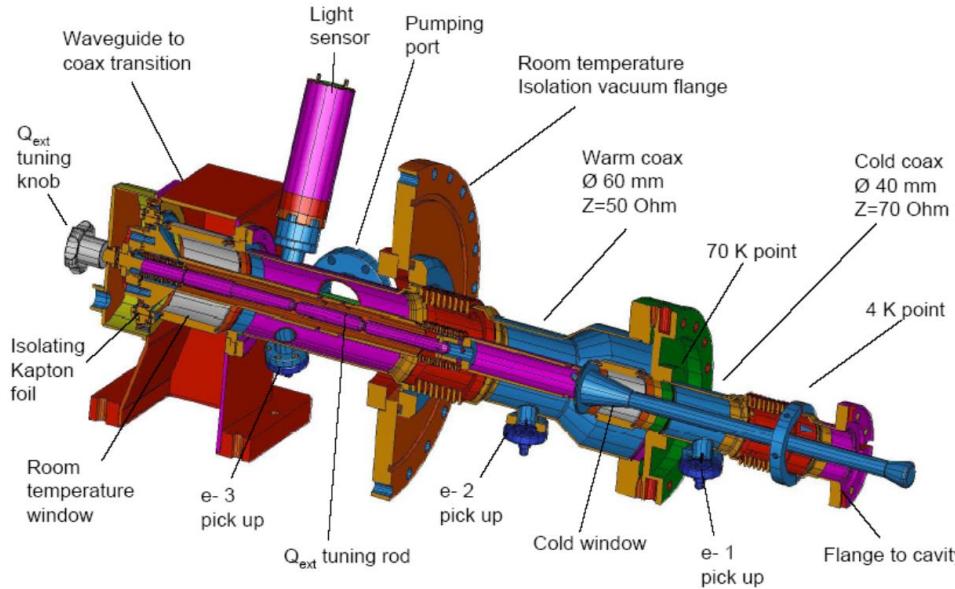
- 300K to 2K transition
- Clean Vacuum to Air
- High power RF (kW to MW)
- Thin-walled bellows and copper plating
- Ceramic Windows
- Thermal intercepts, static/dynamic heat loads
- Significant alignment, contraction, movement requirements
- Challenging assembly



# High-Power Couplers



- LLRF Control of High Loaded-Q Cavities for the LCLS-II - C. Serrano
- We need to demonstrate ability to control the cavity tightly like in the real machine
- $Q_L \approx 4e7$

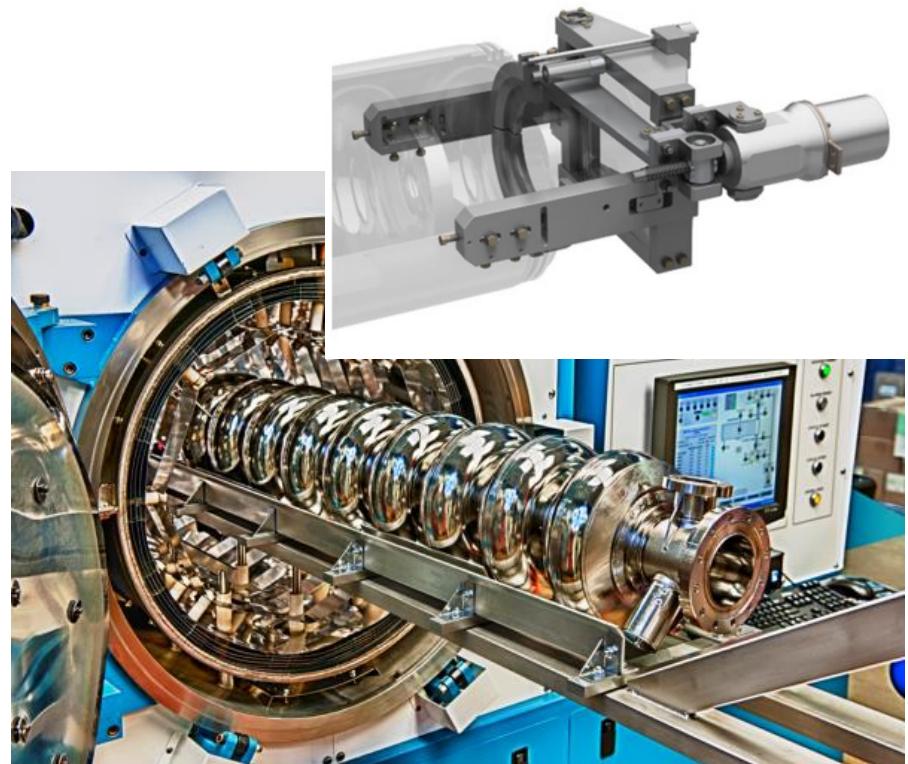


<http://arxiv.org/ftp/arxiv/papers/1501/1501.07129.pdf>

Design Topics for Superconducting RF Cavities and Ancillaries - H. Padamsee

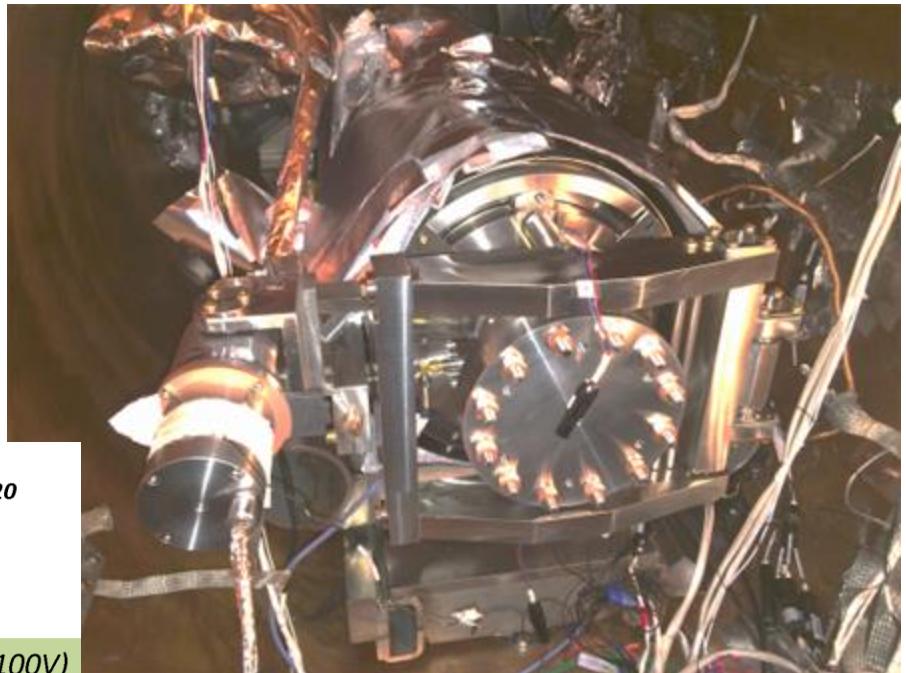
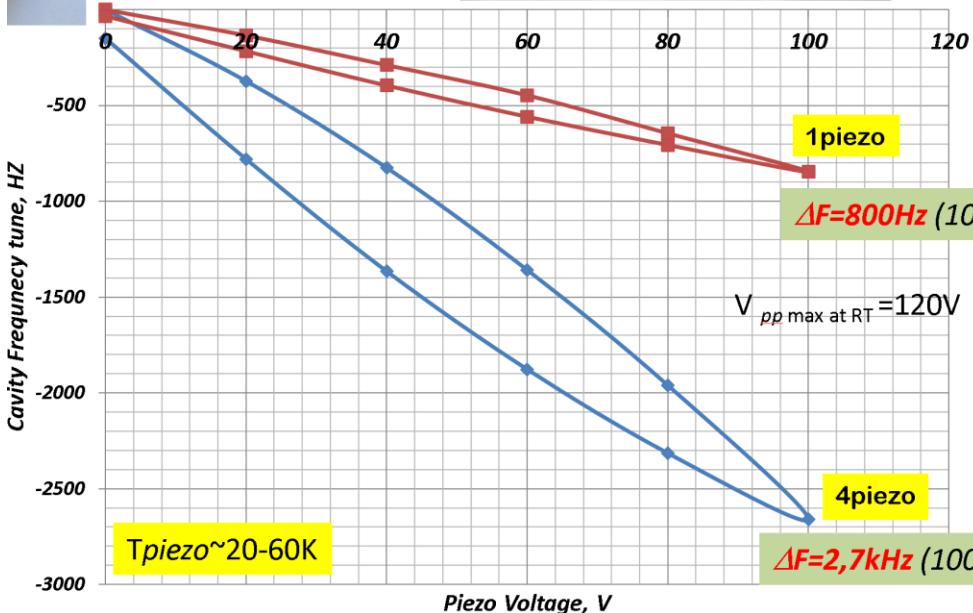
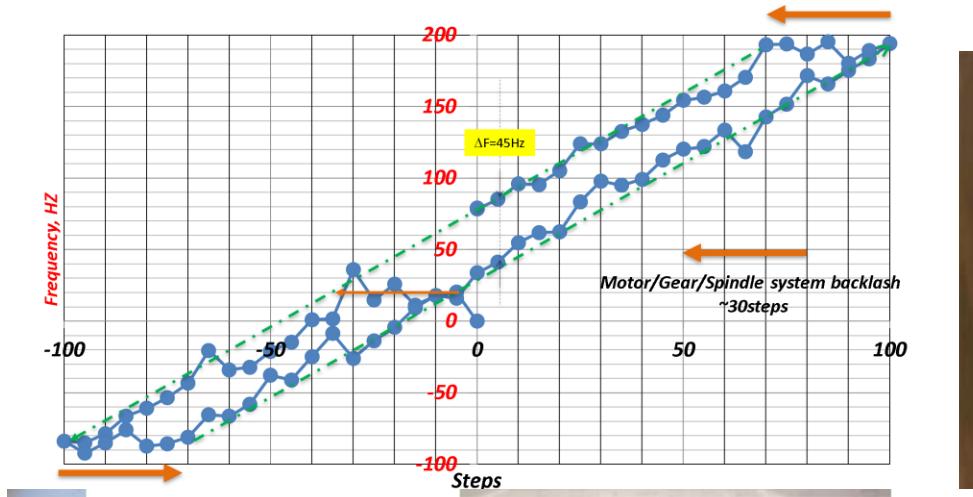
# LCLS-II Cavity Microphonics

- Cavity frequency is proportional to length (in this case)
- Optimization for LCLS-II gives enough RF power to control only ~13 Hz of detuning of the cavity
- $\frac{\Delta f}{f} \approx \frac{\Delta L}{L}; \frac{13 \text{ Hz}}{1.3E9 \text{ Hz}} \cdot 1m \approx 10 \text{ nm}$
- At this level, many effects are very significant (*pressure, temperature, dielectric constant, resonant excitation*)
- Slow pressure control is generally quite good, *but fast pressure waves and mechanical vibration can have significant effects on cavity resonance*



Bare LCLS-II 1.3 GHz cavity after baking (lower), model of LCLS-II cavity end-level tuner (above)

# Controlling Cavity Frequency



Fast tuner and slow tuner, need to be able to control and do studies of performance  
Slow Feedback?  
Credit: Y. Pischalnikov

# LCLS-II pCM Microphonics

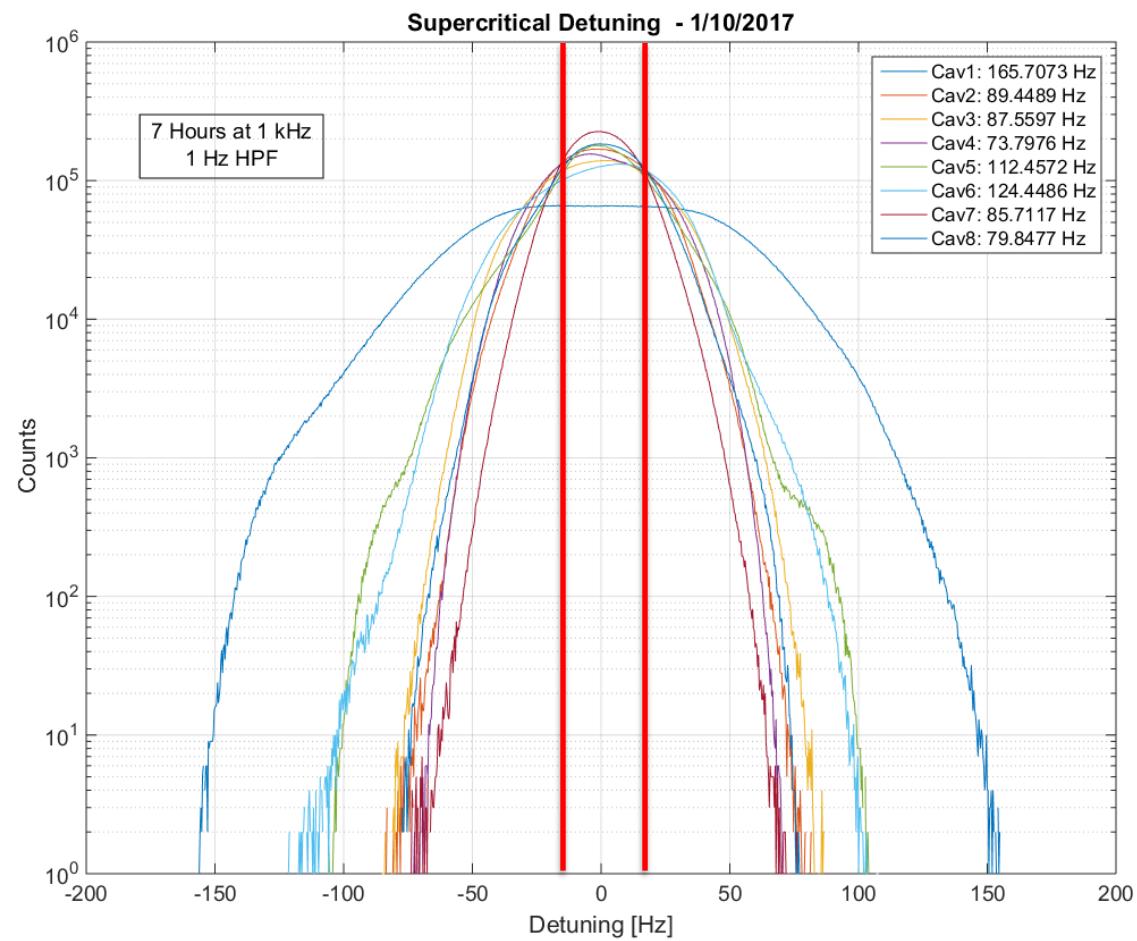
Capturing microphonics of all 8 cavities in SEL

Many acceptance criteria can be satisfied in this condition (gradient, Q0, coupler, heat loads), BUT:

This cryomodule ‘as is’ would be *non-functional* in the machine.

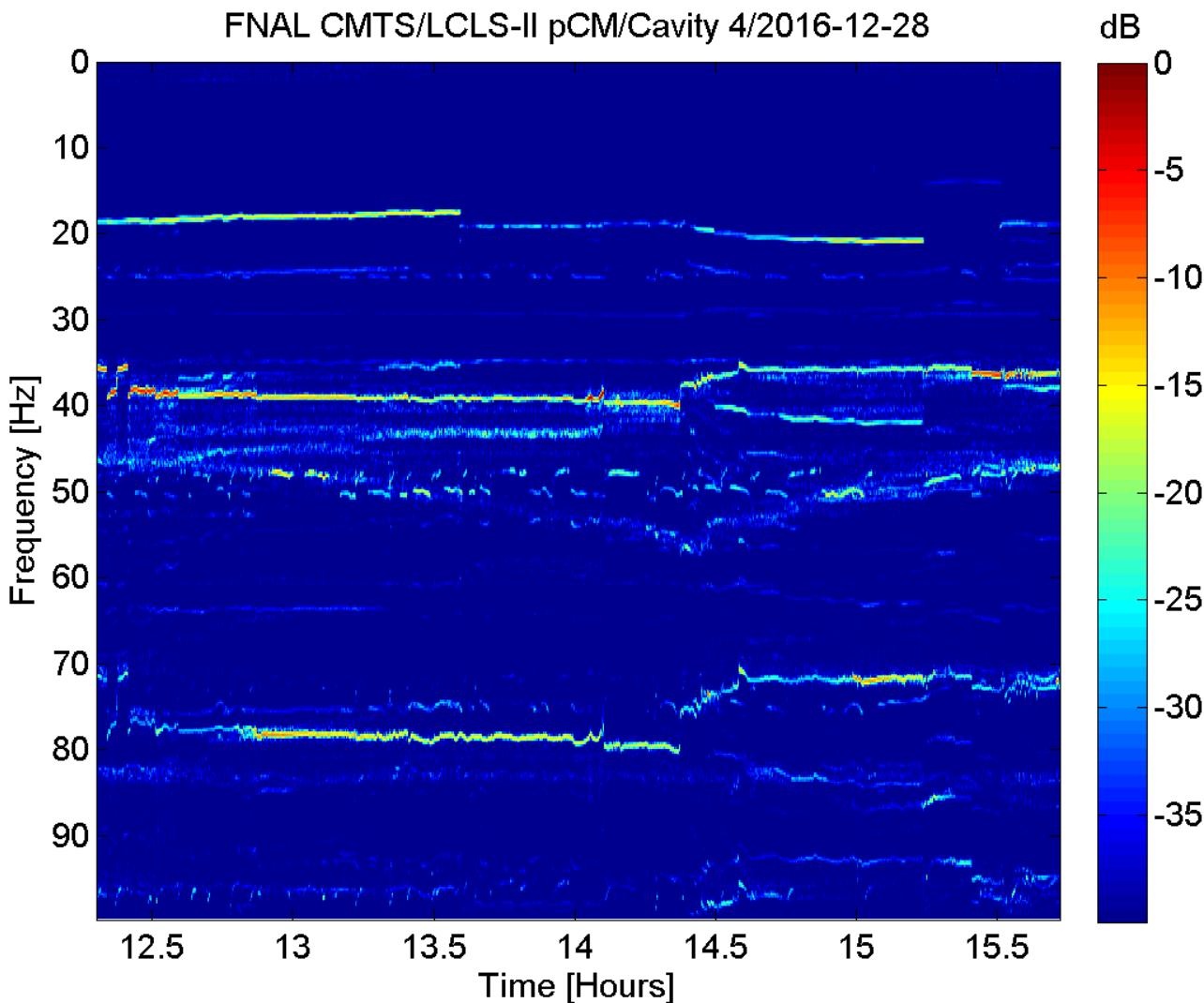
Working group formed, about a dozen people, all stakeholders included in a strongly collaborative effort.

-RF, Cryo, Mech, Vacuum, Controls, LLRF, HPRF, Instrumentation, etc.

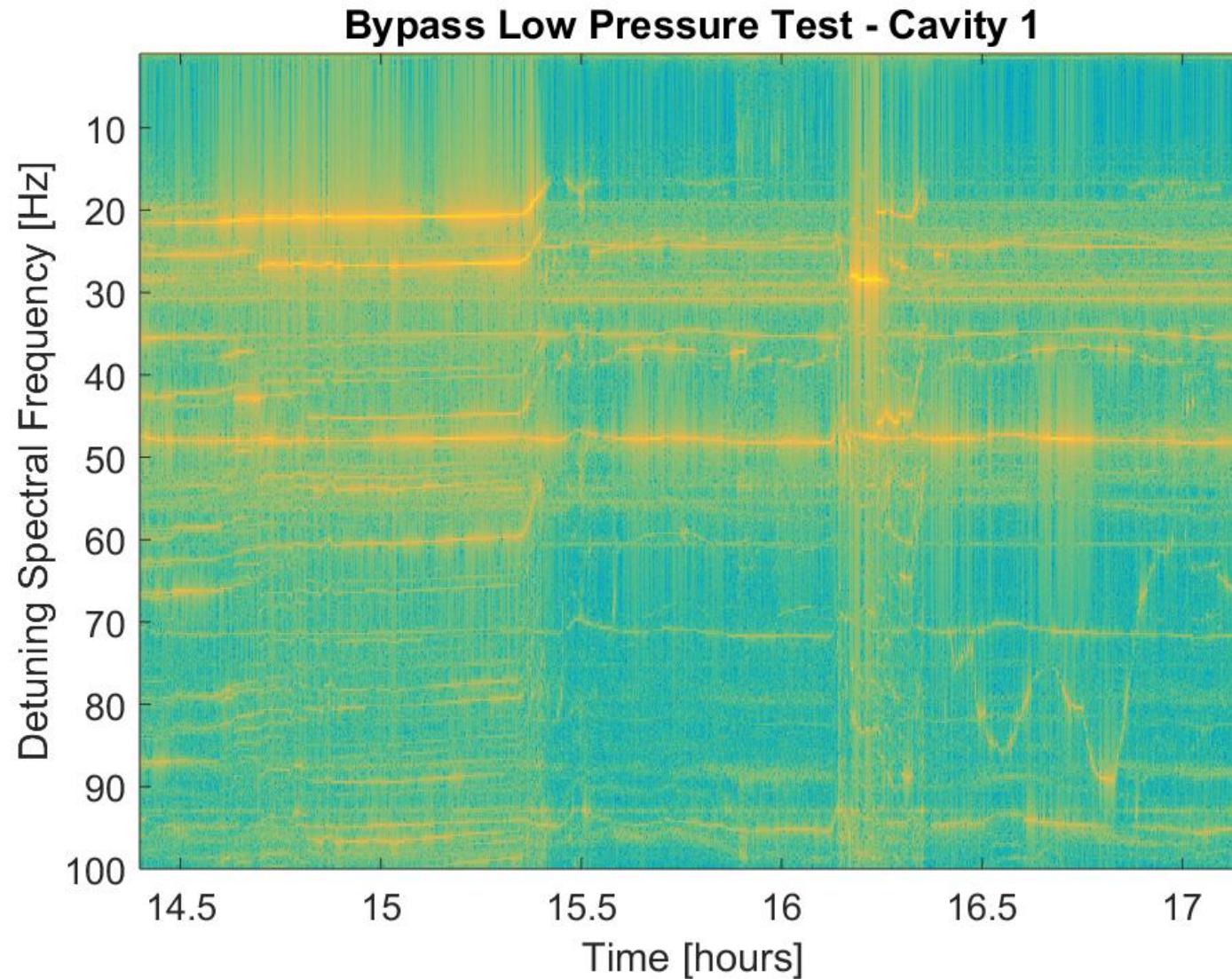


# Dynamic Frequency Behavior

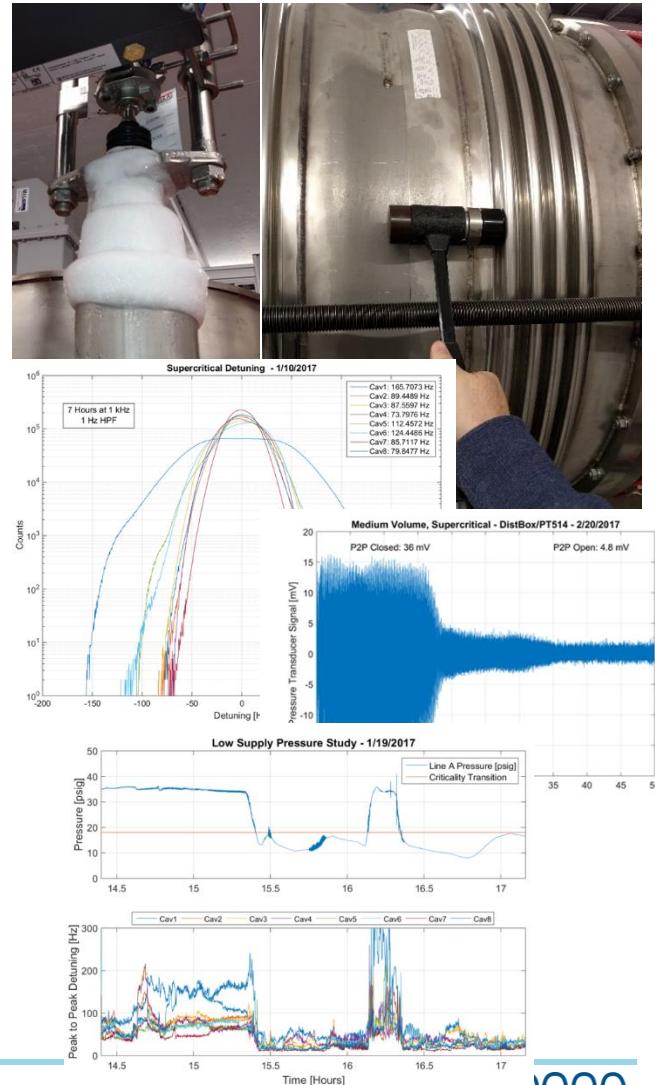
- Vibration lines shift rapidly frequency and amplitude
  - Not mechanical resonances
  - Narrow-band cryogenic source(s) exciting wide-band, low frequency mechanical response



# Critically Transition



- Significant testing effort was spent on microphonics mitigation
- This effort built up a sizable infrastructure of testing tools and techniques
  - LLRF data capture system allows capture of simultaneous detuning on all cavities for long times
  - Scripting has been built out significantly to process and analyze this data, and expertise has been spread to multiple people
  - Can be correlated many sources of data via ACNET:
    - Impact/Vibration Measurements
    - Temperatures, Pressures, etc. from instrumentation
    - On-site, expert cryogenics support and flexibility are powerful diagnostic tools, allows testing in different cryogenics configurations
    - Leveraged significant work done at both labs on vibrational design and testing as a baseline

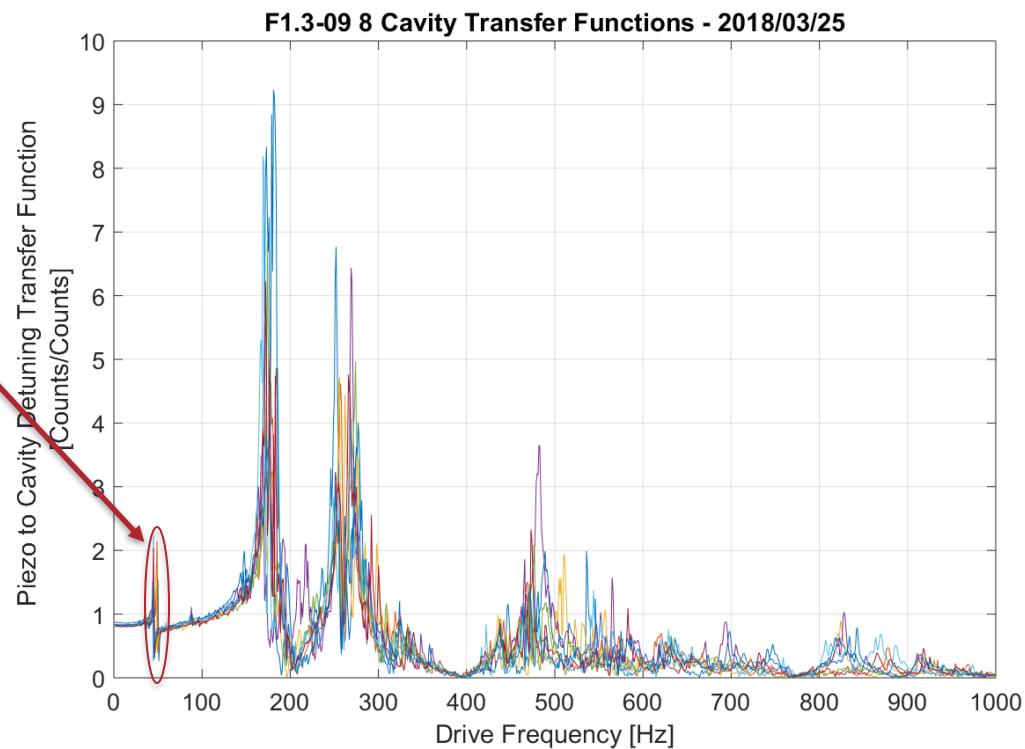


# Unintended Consequences: Superfluid Acoustics

For active compensation purposes, we took many piezo to detuning transfer function

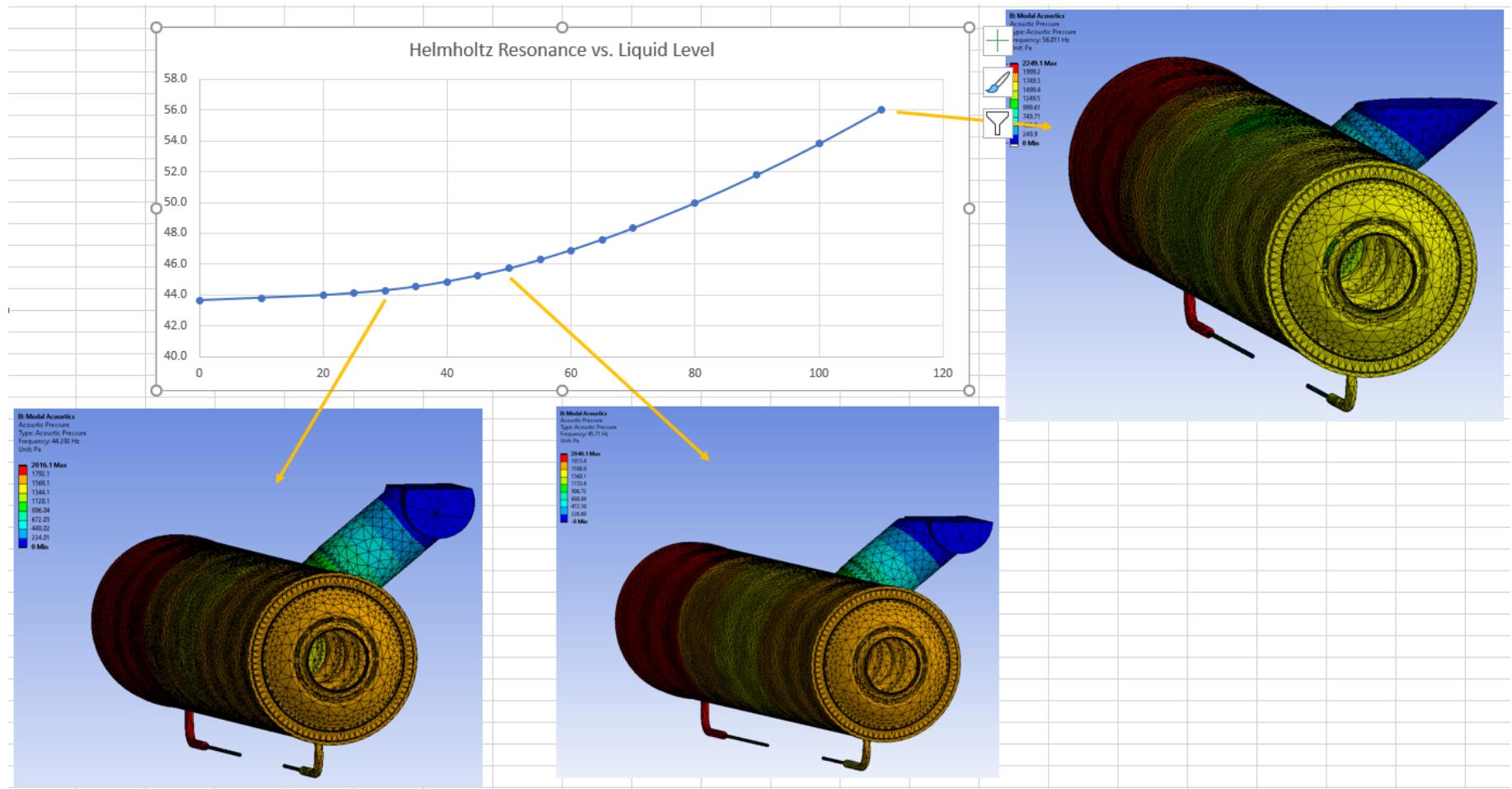
Mysterious 45-55 Hz lines on all cavities resisted explanation

- Dependent on cavity position
- Very high Q, hard to measure exactly, and seemingly variable in frequency
- 90 degrees out from piezo
- Varies with liquid level
- Severely suppressed at 4K**



Measurement requires integration of resonance control, LLRF, data logging

# Helmholtz Resonance of 1.3 GHz Cavities



# RF Protection Interlocks

- RFPI is critical to protect the more complex and delicate hardware involved (coupler, amplifier/circulator, etc.) at higher powers

## 6.0 RFPI Interlock Verification [Top](#)

6.1 The following inputs and outputs are to be verified individually before RF is applied.

Enter the active RFPI channel (Station 1-6) :

	Verified	Trip value	LLRF Permit	SSA Permit	PLC Permit	DC Permit
Reflected power interlock	<input type="checkbox"/>	<input type="text"/> kW	<input type="checkbox"/>	<input type="checkbox"/>		
Forward power interlock	<input type="checkbox"/>	<input type="text"/> kW	<input type="checkbox"/>	<input type="checkbox"/>		
FEP	<input type="checkbox"/>	<input type="text"/> μV	<input type="checkbox"/>	<input type="checkbox"/>		
Gallery leak antenna	<input type="checkbox"/>	<input type="text"/> dBm	<input type="checkbox"/>	<input type="checkbox"/>		
Cave leak antenna 1	<input type="checkbox"/>	<input type="text"/> dBm	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Cave leak antenna 2	<input type="checkbox"/>	<input type="text"/> dBm	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Coupler Bias voltage (tunnel)	<input type="checkbox"/>	<input type="text"/> kV	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
HV Coupler Bias current (DCPS)	<input type="checkbox"/>	<input type="text"/> mA	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Coupler Air flow	<input type="checkbox"/>	<input type="text"/> CFM	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
RTD #1	<input type="checkbox"/>	<input type="text"/> K	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
RTD #2	<input type="checkbox"/>	<input type="text"/> K	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
PLC Permit*	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>		
Vacuum Permit	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>		
Coupler vacuum guage	<input type="checkbox"/>	<input type="text"/> Torr				
Cryo Permit	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>		
He Pressure (Cryo)	<input type="checkbox"/>	<input type="text"/> Torr				
He Level (Cryo)	<input type="checkbox"/>	<input type="text"/> %				
Safety Permit	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
SSA Ready	<input type="checkbox"/>					

Responsible Authority/Designee:

Date:



# SELA and SELAP

- SEL controls on fixed forward power, using the cavity as a filter to drive on resonance
- Real accelerators need fixed frequency drive and strong phase and amplitude control (relative to a master reference)
- SELA closes the loop around gradient, adjusting forward power to stabilize (not hugely different dynamics than SEL)
- SELAP closes the loop around the phase vs reference as well, providing stable accelerating voltage and phase for beam operations
  - Depends on extra forward power to account for cavity detuning

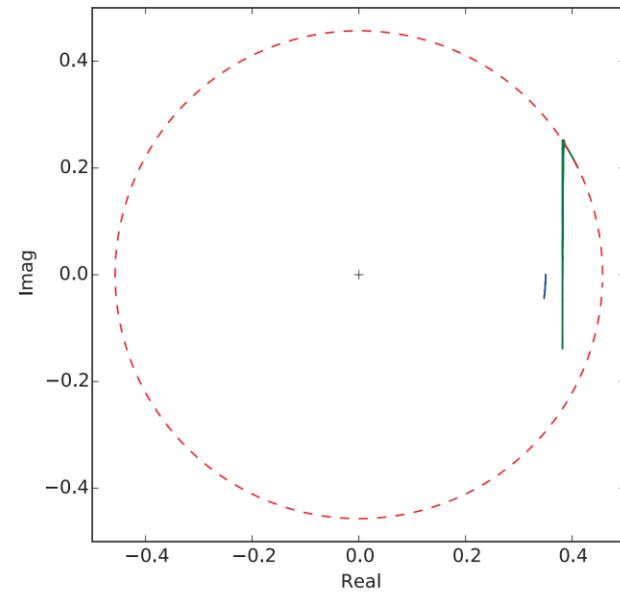


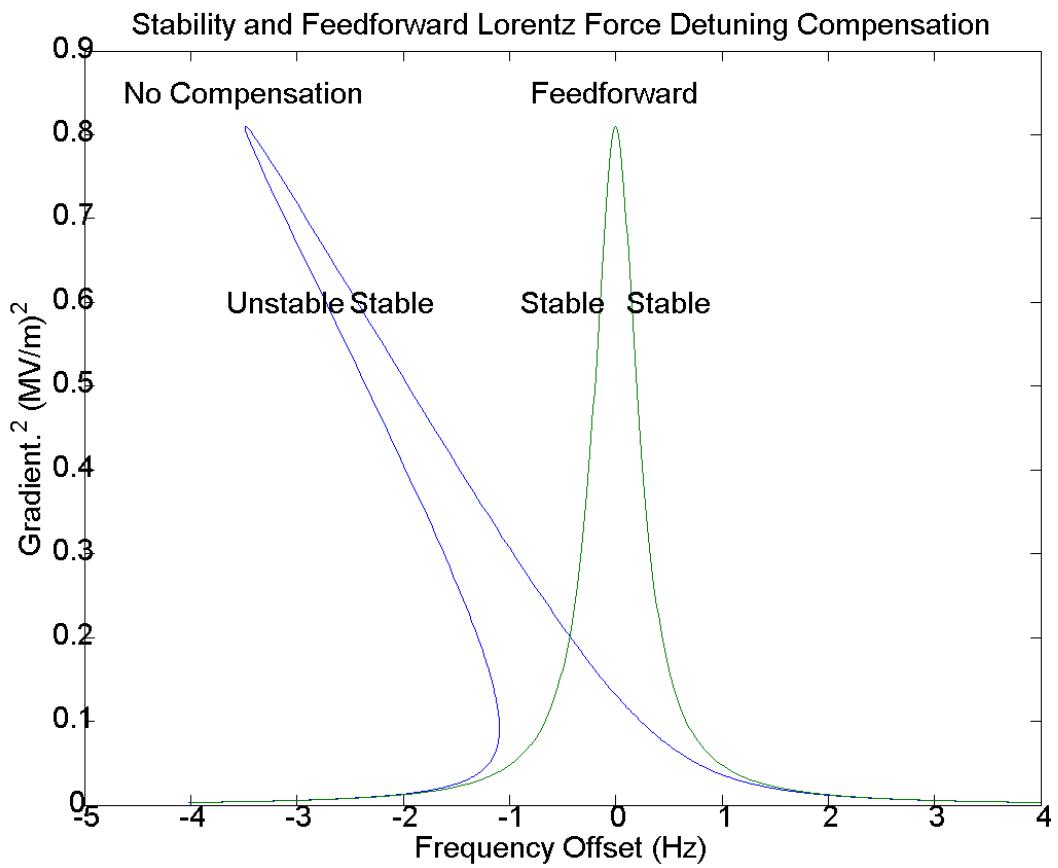
Figure 7: Locus of SEL operations in the complex plane.

L. Doolittle et. al., ‘HIGH PRECISION RF CONTROL FOR SRF CAVITIES IN LCLS-II’, SRF17, frxba02



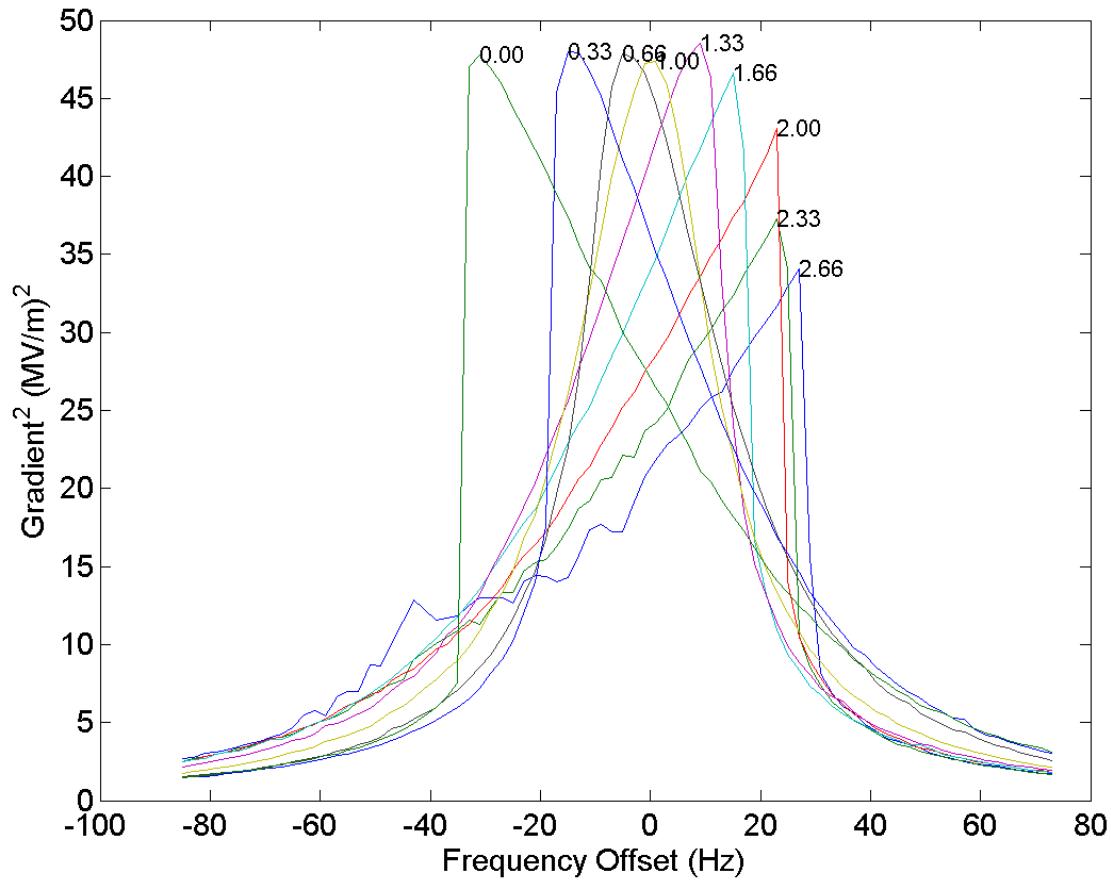
# Ponderomotive Instabilities

- Lorentz force detunes cavity proportional to the square of the gradient
- If detuning is more than several bandwidths cavities can become unstable
- Small perturbations near the peak can cause the cavity field to suddenly crash to zero
- Cavity becomes very difficult to control



# Feed-Forward Ponderomotive Stabilization

- Possible to remove the instability using piezo feed-forward tied to cavity square of gradient
- Demonstrated for both
  - SSR1 spoke resonator and for
  - multi-cell elliptical cavities





## LLRF in a real machine

# What do we need in a Real Machine vs CM Test?

- From a user point of view... not much? Obviously, there is a ton 'under the hood' for the LLRF (and all) technical team, but potentially:
  - REAL commissioning UI and controls interfaces
  - All functionality including slow (fast?) resonance control
- The one big one is: AUTOMATION
  - There are dozens of modules in a real machine, and there must be the functionality to automate and scale routine procedures (characterization, online calibration, interlock reset, bring up to power, etc.)
  - Now, the functionality has to be within shouting distance of something a non-expert operator can interact with, and should be there a path towards

# Questions to Answer (Hopefully successful)

- What is an SRF Cavity, and why is it different from a normal conducting cavity?
  - Very high quality cavity, so very low intrinsic bandwidth
- What is required to test a single cavity?
  - Calibration, SEL functionality, basic data capture
- What more do you need to test an integrated cryomodule?
  - All that plus, SELA, SELAP, multi-cavity control, advanced data capture, RF Protection Interlocks, basic resonance control
- What more would you need to commission and run an SRF machine?
  - That, and: High quality commissioning and control screens, phase reference, timing system, advanced resonance control