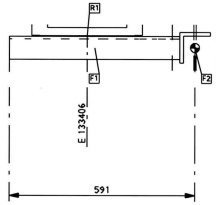
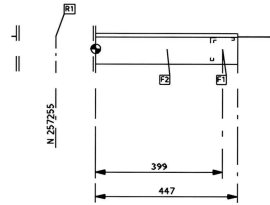


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LOOKING NORTH

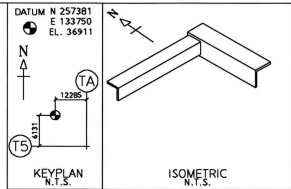


LOOKING WEST

REV	DESCRIPTION	BY	DATE	CHK.	APP.	NOTES
						1. PIPE SUPPORT STANDARD DETAILS WNB-7000-SX-0007
						2. FAB./WELD'G ALLOWANCES TO BE ADDED TO MATLS. BY TOPSIDES FABRICATOR.
						3. FIELD TO CHECK DIMENSIONS AND ADJUST/PACK TO SUIT
						4. ALL DIMENSIONS AND ELEVATIONS ARE IN mm.
						5. ALL WELDS TO BE 4 mm CONTINUOUS FILLET (U.N.O.)
						6. SUPPORT STEEL TO BE NOTCHED/SNIPPED TO SUIT STRUCTURE
						HOK/JS
C1	ISSUED FOR CONSTRUCTION	CAD	03-JUL-94	JA	GD	

Rev B1: Gary Phipps DATE: 3 Jul 94

REFERENCE DRAWINGS	
PRIMARY STEELWORK MAIN DECK	WNB-3000-DS-1001.01
SECONDARY STEELWORK MAIN DECK	WNB-3000-DS-1101.01/04
PRIMARY PIPERACK MAIN DECK	WNB-3000-DS-1110.01/07
SERVICE SUPPORT GENERAL ARRANGEMENT	WNB-3000-DX-3104.01
PIPING GENERAL ARRANGEMENT	WNB-3000-DX-2104.01



ITEM NO.	FRAME MATERIALS	LEN/ QTY
F1	75x75x9L	541
F2	100x100x12L	447
ITEM NO.	REST SUPPORTS	QTY
R1	J-IN-3010	1

PIPING MASTER

TOTAL WEIGHT	13.22Kg	SCALE	1/10	CASE	2
TITLE					
WANDOO B PLATFORM					
SERVICE SUPPORT DETAIL					
XPM1 - 3104 - 116					
DRAWING NUMBER					REVISION
WNB-3000-QX-3104.116					C1