Total No. of Questions :10]

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The required condition is to be achieved first by cooling and dehumidifying and then by heating. If 20m<sup>3</sup> of air is absorbed by the plant per minimum, find:

- Capacity of the cooling coil in TR
- ii) Capacity of the heating coil in kW and
- iii) Amount of water removed / hr.

#### OR

- 10. a) Explain following factors affecting comfort air conditioning system:
  - i) Temperature
- ii) Humidity

iii) Purity

- iv) Motion of air.
- b) An air conditioned hall is to be maintained at 27°C DBT and 21°C WBT. It has a sensible heat load of 46.5 kW and latent heat load of 17.5 kW. The air supplied from outside atmosphere at 38°C DBT and 27°C WBT, is 25M³/min directly into the room. Outside air to be conditioned is passed through the cooling coil whose apparatus dew point is 15°C. The quantity of re-circulated air from the hall is 60%. This quantity is mixed with the conditioned air after the cooling coil. Determine
  - Condition of air after the coil and before the re-circulated air mixes with it,
  - Condition of air entering the hall i.e, after mixing with re-circulated air.
  - iii) Mass of fresh air entering the cooler
  - in) D.D.E. of the cooling coil

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Examination, June 2014

# Refrigeration and Air Conditioning

Time: Three Hours

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Maximum Marks: 70

Note: All questions are compulsory or as directed. Draw necessary diagram and assume suitable data, if required. Use of steam table, refrigeration table and psychrometric chart is allowed.

#### Unit - I

- a) Write the names of various methods of air refrigeration system. Briefly explain any one of them with flow and T-S diagram.
  - b) A cold storage plant is required to store 18 tonnes of fish. The fish is supplied at a temperature of 30°C. The specific heat of fish above freezing point is 2.93 kJ/kg-k and that of below freezing point is 1.26kJ/kg-k. The fish is stored in cold storage which is maintained at -8°C. The freezing point of fish is -4°C. The latent heat of fish is 235kJ/kg. If the plant requires 80kW to drive it, calculate

#### OR

## 2. a) Define the following

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- i) Ton of refrigeration
  - ii) COP
  - iii) Relative COP
  - b) With the help of diagram, show the difference between a heat pump, refrigerator and heat pump. Also derive that the COP of a heat pump is always greater than one.
  - c) A simple air cooled system is used for an aeroplane having a load of 12 TR. The atmospheric pressure and temperature are 0.9 atmosphere and 10°C respectively. The pressure increases to 1 atmosphere due to romming the temperature of the air is reduced by 50°C (fifty) in the heat exchanger. The pressure in the cabin is 1.03 atmosphere and the temperature of air leaving the cabin is 25°C. Determine
    - Power required to take the load of cooling in the cabin,
    - ii) COP of the system. Assume that all the expansions and compressions are isentropic. The pressure of compressed air is 3.5 atmosphere. Also show that system on T-S diagram.

#### Unit - II

 a) Explain with the help of flow and p-h diagram, three stage compression with flash chamber.

.. The subspine data refers to a 18TR ice plant using

entering and leaving the condenser are 20°C and 27°C respectively. The temperature of condensation of ammonia is 25°C and temperature of brine is -15°C. Before entering the expansion value, ammonia is cooled to 20°C and it enters the compressor dry saturated. Calculate

- Power expended per TR,
- ii) The amount of cooling water in the condenser and
- iii) COP of the Plant. Also represent the system on T-S and P-H diagram.

Use the properties given table below:

Saturation Temp.	2/2/200	Enthalpy in kJ/kg		Entropy in kJ/kg-k		Specific heat in kJ/kg-k	
in °C	liquid	vapour	liquid	vapour	liquid	vapour	
-15	112.34	1426.54	0.4572	5.5490	4.396	2.303	
25	298.90	1465.84	1.1242	5.0391	4.606	2.805	

#### OR

- a) What do you mean by dry ice? With the help of diagrams, explain production process of dry ice.
  - b) A vapour compression system with ammonia as the refrigerant works between the pressure limits of 2 bar and 12 bar with three stage compression and water intercooler. The vapours leaving the water intercooler, at 4bar and 8bar in a saturated state. If the load is 12TR, find
    - Power required to drive the three compressors and
    - ii) Compare the COP of this system with that of a

## Unit-III

- a) Write advantages and disadvantages of vapour absorption refrigeration system over vapour compression refrigeration system.
  - Derive the expression for mass of motive steam required in steam jet refrigeration system.

### OR

- a) Explain Lithium Bromide absorption refrigeration system, with necessary diagram.
  - Explain thermodynamic, chemical and physical properties of refrigerant. Also write desirable properties of refrigerants on above basis.

### Unit IV

- a) Define the following terms:
  - i) Dry air

- ii) Moist air
- iii) Saturated air
- iv) Degree of Saturation
- v) Humidity
- vi) Absolute humidity
- vii) Relative Humidity viii) DBT
- ix) WBT

- x) Dew point temperature.
- b) Air at 15°C DBT and 90% R.H. is to be heated and humidified to 35°C DBT and 22°C WBT. The air is preheated sensibly before passing to the air washer in which water is recirculated. The R.H. of the air coming out of the air washer is 90%. This air is again reheated sensibly to obtain the final desired condition. Find

- The temperature to which the air should be preheated
- The total heating required
- iii) The makeup water required in the air washer
- The humidifying efficiency of the air washer.

#### OR

- 8. a) Show that  $W = 0.622 \frac{P_s}{P_b P_v}$ , Where W = humidity ratio,
  - $P_v$  = partial pressure of water vapour,  $P_u$  = Partial pressure of dry air,  $P_b = P_u + P_v$  Also explain total enthalpy of moist air.
  - b) Saturated air at 21°C DBT is passed through a dryer so that its final R.H. is 20%. The air is then passed through a cooler until its final temperature is 21°C without a change in specific humidity. Determine:
    - The temperature of the air at the end of drying process
    - ii) The heat rejected during the cooling process
    - iii) The final R.H.
    - The dew point temperature at the end of the drying process and
    - The moisture removed during the drying process.

#### Unit - V

- a) Explain with the help of neat diagram "year round air conditioning system".
  - Following data refers to an conditioning system to be designed for an industrial process for hot and wet climate: Initial or outside conditions = 30°C DRT and