

Real N95 reusable face mask



2.8 USD combo
up to a month

1 Fabric N95 mask
3 Extra filter replacement
Protected up to
1 month using

Style Number: 001	Reusable Washable N95 Respirator	Facemask
Description: Non-medical facemask with efficient n95 standard medical grade filter materials. Product purpose protection to viruses, bacteria, dust, toxins, pollution, allergies and pollution. Waterproof outer layer shell	 	
Key features		
Washable Shell Replaceable Filter Adjustable Ear loops Filter - BFE99 PFE99 Activated Carbon Spunbond		
Fabrication		
Mask shell 3 Layer/ply fabric -Microfiber polyester waterproof PU coating -65% cotton 35% polyester 120gsm -65% cotton 35% polyester 120gsm filter holder		
Thread High quality Spun polyester thread		
Filter Meltblown BFE95%-99% 25gsm Meltblown PFE95%-99% 25gsm Polypropylene Activated Carbon Filter 32gsm Spunbond Outer layer non-stick 30-35gsm		
Other Accessories Exhalation valve Silicon Membrane stopper Earloop Adjuster Elastic Garter Band 1/4 inch Aluminum Nosebridge		
Fabric Sources		
Countries with available materials: Microfiber polyester waterproof coating 65% cotton 35% polyester 120gsm Elastic Garter Band 1/4 inch - USA, China, Europe, Bangladesh, India, Vietnam, Thailand, Philippines and Pakistan.		
Exhalation valve Silicon Membrane stopper Earloop Adjuster - China, Europe and India		
Meltblown BFE95%-99% 25gsm Meltblown PFE95%-99%gsm Polypropylene Activated Carbon Filter 32gsm Spunbond Outer layer non-stick 30-35gsm - China, Europe and India		

Style Number: 001

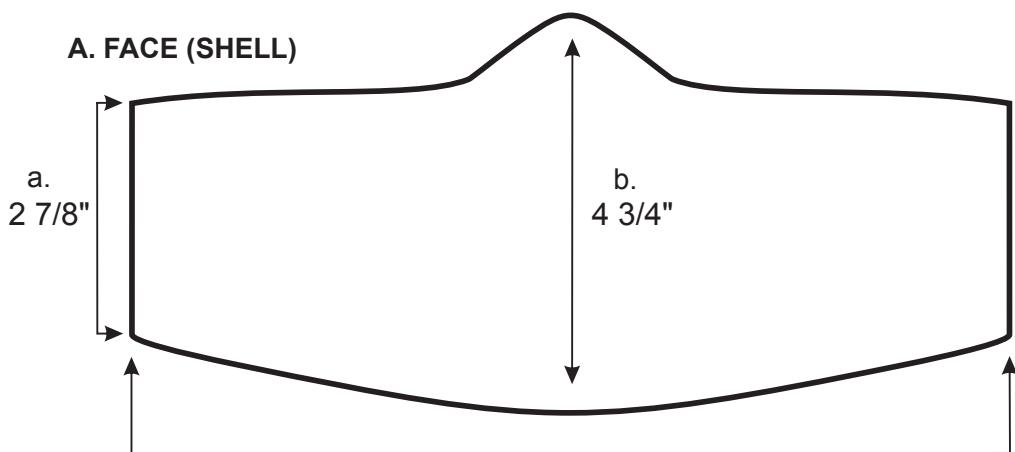
Reusable Washable N95 Respirator

Facemask

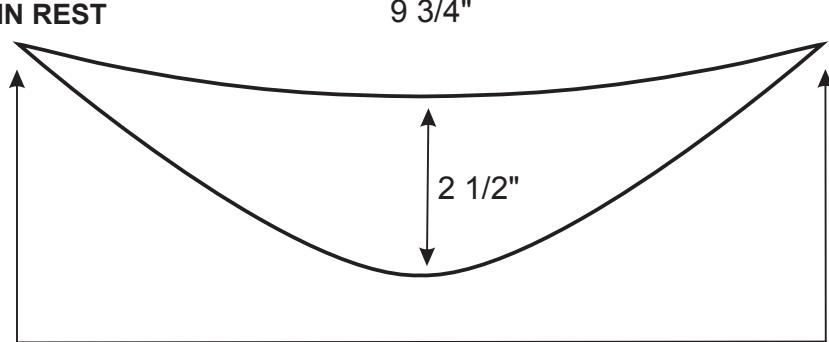
SHELL MASK PATTERN #1

Measurement: Inches
Dimension Tolerance: + 1/4 Inch

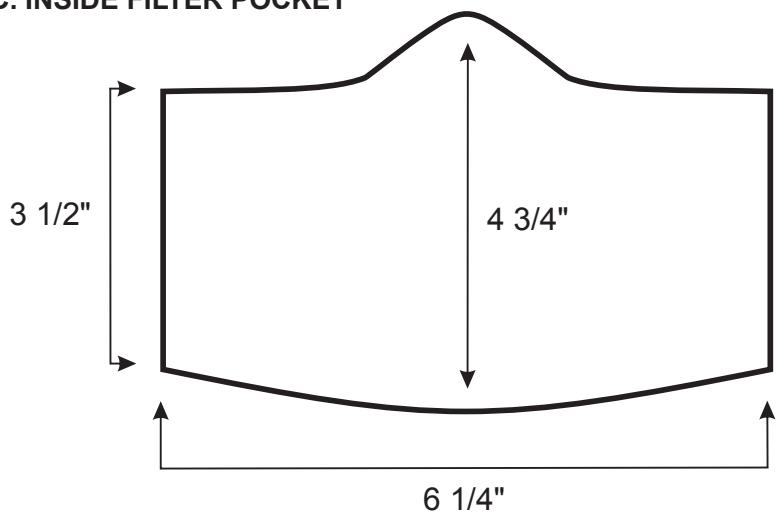
A. FACE (SHELL)



B. CHIN REST



C. INSIDE FILTER POCKET



Style Number: 001

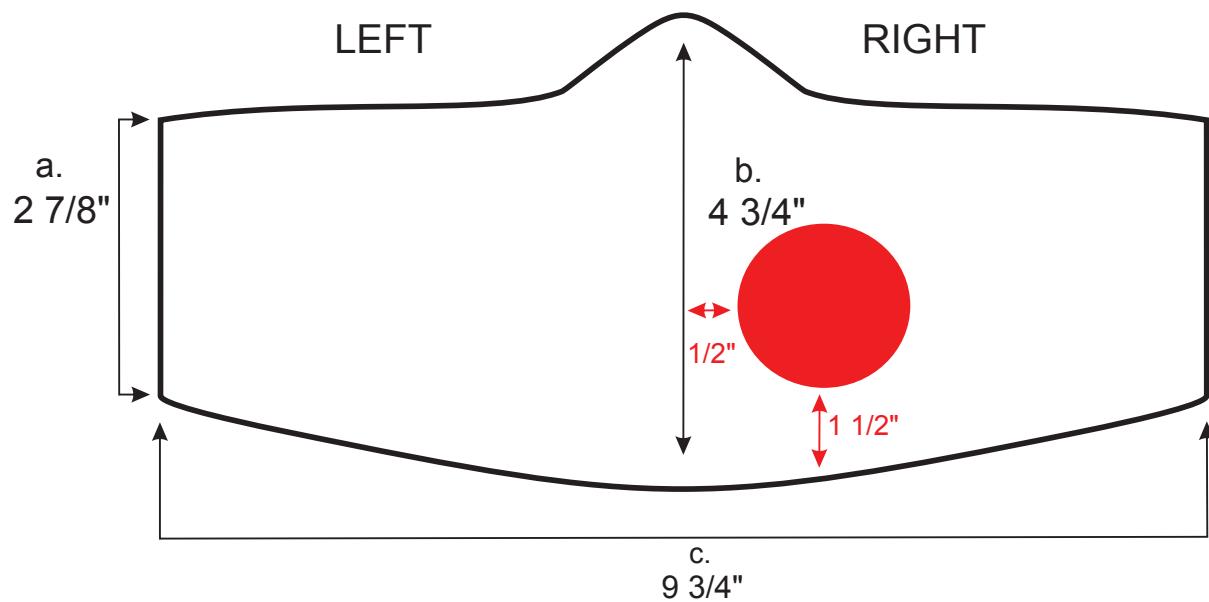
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Facemask

EXHALATION VALVE HOLE PLACEMENT

Inner and outer layer mask shell

Measurement: Inches
Dimension Tolerance: + 1/4 Inch



Be sure to measure valve's dimension before cutting a hole in the shell.



Style Number: 001

Reusable Washable N95 Respirator

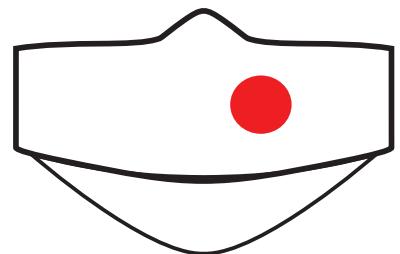
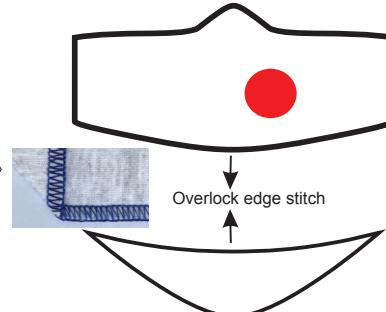
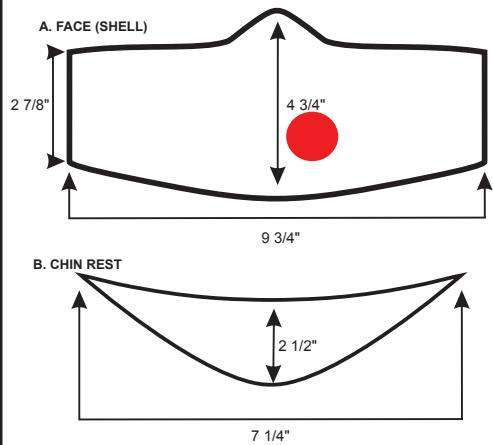
Facemask

MASK SHELL OUTER LAYER SEWING INSTRUCTION

Microfiber fabric

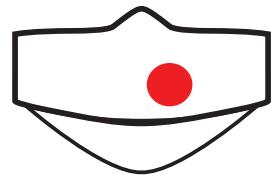
Measurement: Inches
Dimension Tolerance: + 1/4 Inch

#1: Attach face shell and chin rest pattern Overlock edge stitch



#2: Attaching Aluminum Nose bridge

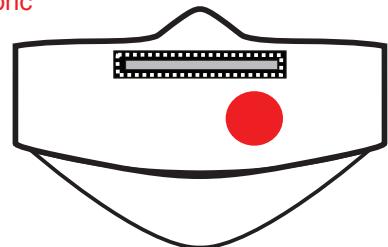
Sew Nose bridge lining in the wrong side part
of the fabric



Cut pattern
Nose bridge lining fabric
Microfiber
4" 1/2"

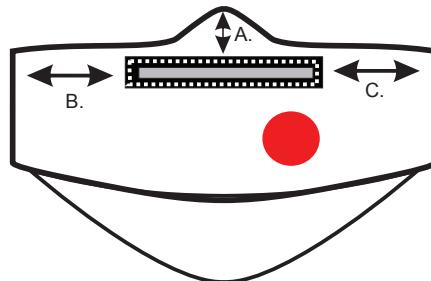
Aluminum
Dimension
3.5" 1/4"

Sew single lock stitch edges of nose bridge
pattern make sure aluminum is inside the
fabric



NOSE BRIDGE PLACEMENT

- A. 1 1/4"
- B. 3 7/8"
- C. 3 7/8"



Style Number: 001

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Facemask

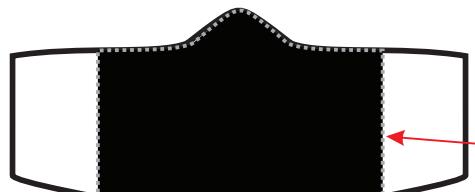
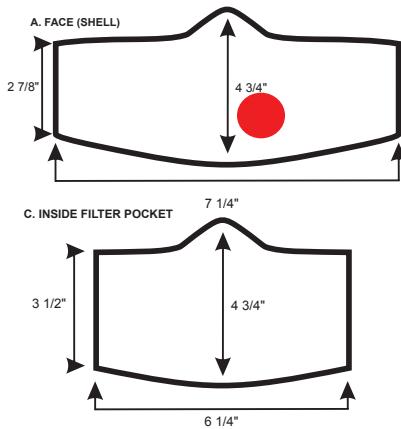
MASK SHELL INNER LAYER SEWING INSTRUCTION

Cotton fabric

Measurement: Inches
Dimension Tolerance: + 1/4 Inch

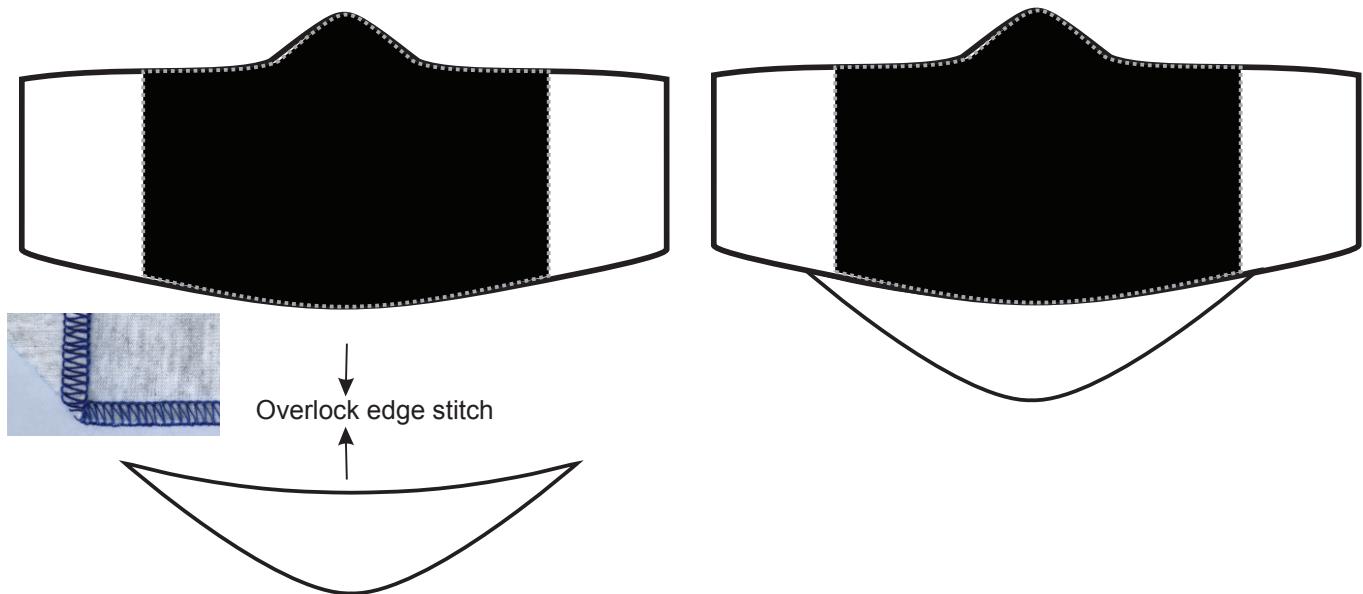
#1: Attach face shell, filter pocket and chin rest part.

Sew edge of Inside filter pocket in the right side fabric of face shell using Single Lock Stitch machine. Make sure that the filter pocket is placed in the center of the inner layer shell.



Single lock
stitch

Sew the inner layer shell with filter pocket and chin rest part. Use Overlock edge stitch.



Style Number: 001

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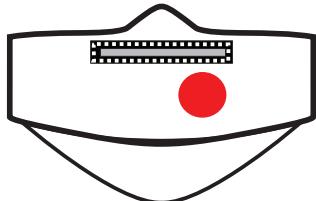
Facemask

MASK SHELL INNER LAYER AND OUTER LAYER SEWING INSTRUCTION

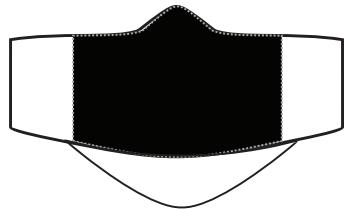
Microfiber fabric and Cotton fabric

#1: Combining Inner and Outer layer shell

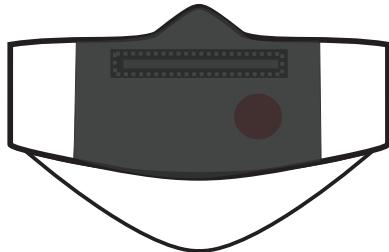
Outer layer



Inner layer

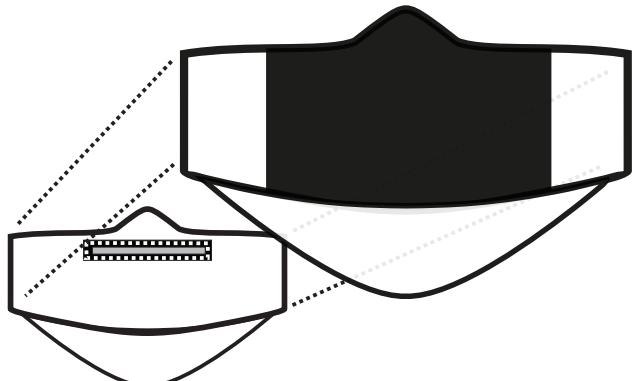


Sew edges to combine outer layer and inner layer shell using single lock stitch.
Make sure that the fabrics are sewed in the right side texture of the fabric.



Single lock
stitch

Combining inner shell and outer layer shell



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**MASK SHELL BIAS BINDING
SEWING INSTRUCTION
USE MICROFIBER FABRIC**

Measurement: Inches
Dimension Tolerance: + 1/4 Inch

#1: Bias Binding (Attach Bias binding folder to single lock stitch machine)

1/4 Bias binding folder



Prepare and cut taping fabric 1 3/8 and set to the folder use microfiber fabric.

Sew the upper and the lower part of the mask shell.

Result



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ATTACHING EXHALATION VALVE

Insert the back part of the valve in the layer fabric hole placement



Once the back part is already place in the inner layer hole
Snap the front part of the valve in the outer layer hole.



Measurement: Inches
Dimension Tolerance: + 1/4 Inch

Result



PRINTING OPTION



Black Out



In Full Bloom



Red, Tried and True



On the Hunt