

Plant

All

MonthYear

Dec-22

Date

All

Shift Name

All

Last Available Data
11-03-2023

109 Hrs.

Overall MTBF

80 PM

▲ 36.2% MoM



832 Hrs.

Total Loss Time

836 PM

▼ -0.5% MoM



19328 Hrs.

Total Available Time

18738 PM

▲ 3.1% MoM



1058

No of Events

176

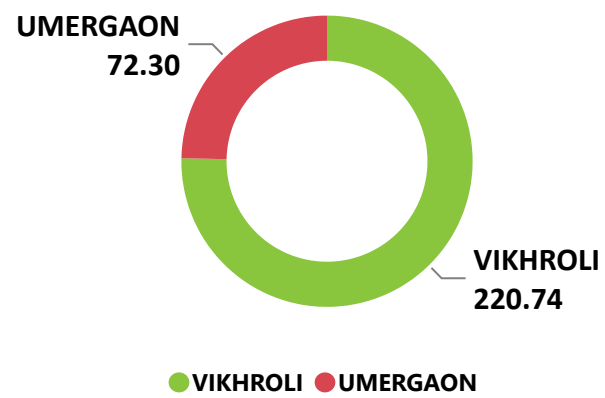
Maintenance

1147 PM

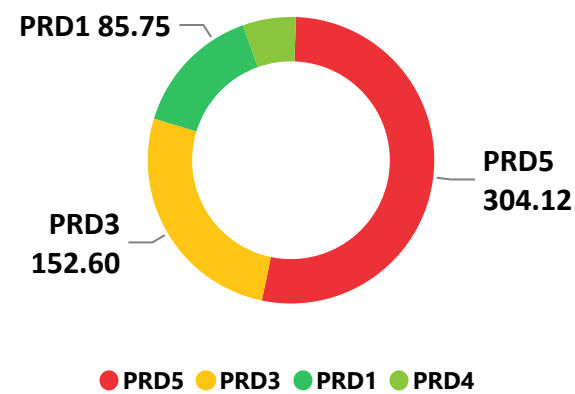
▼ -7.8% MoM



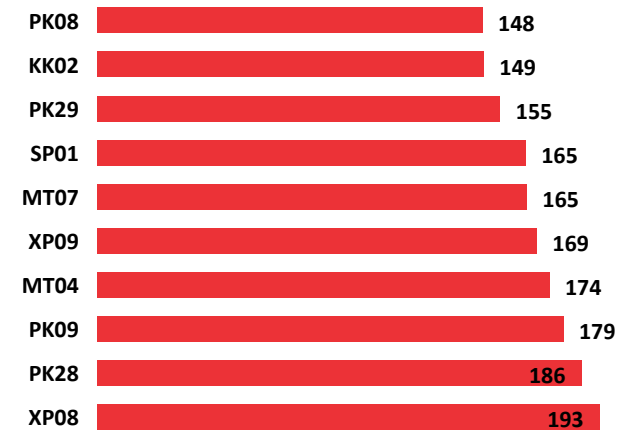
MTBF (Hrs) By Plants



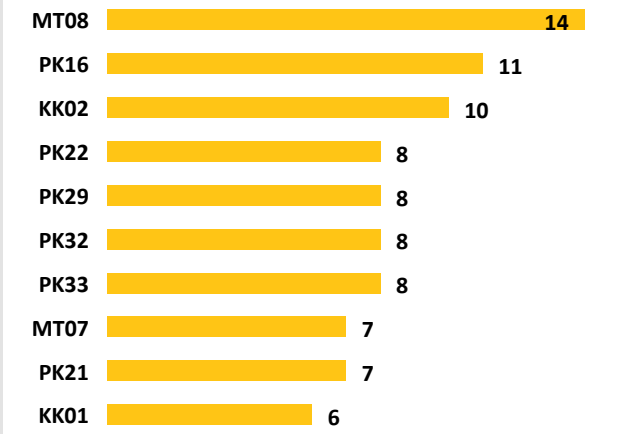
MTBF(in Hrs) By Storage Loc



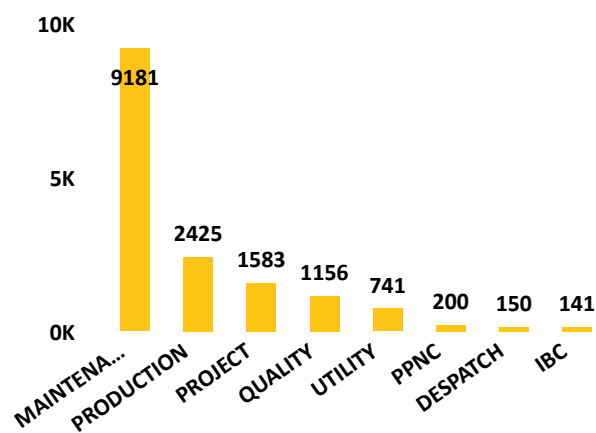
Top Machines By MTBF (Min)



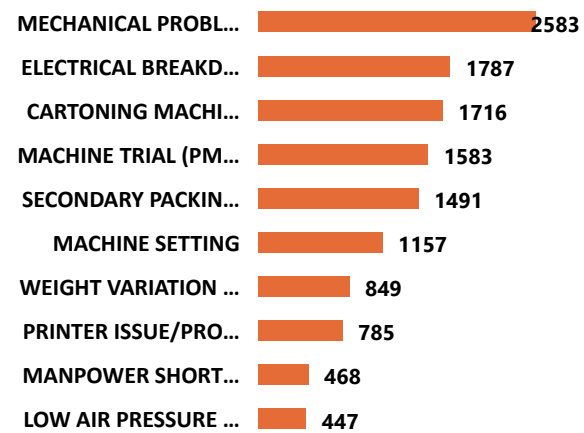
Failure Count by Machines



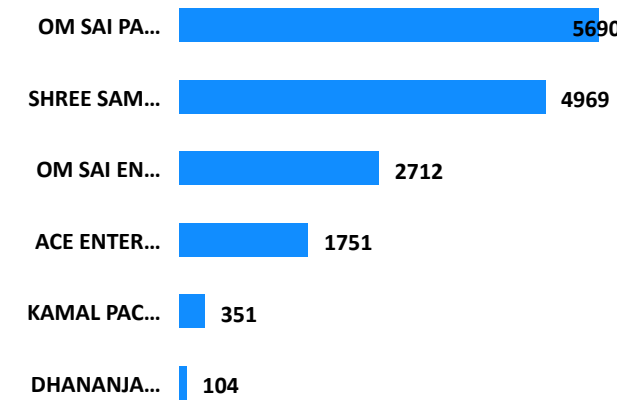
Loss in CV By Department



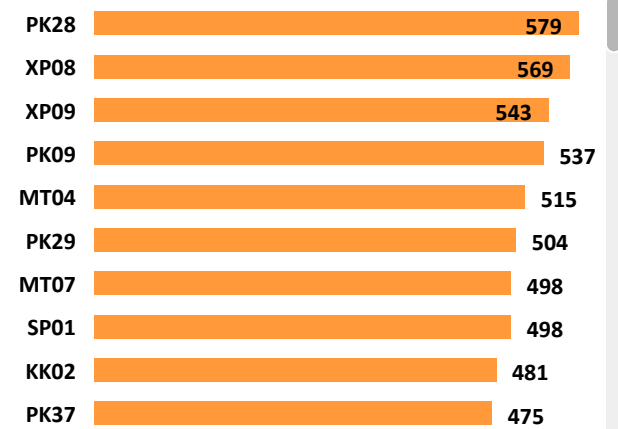
Cases Loss By Reasons



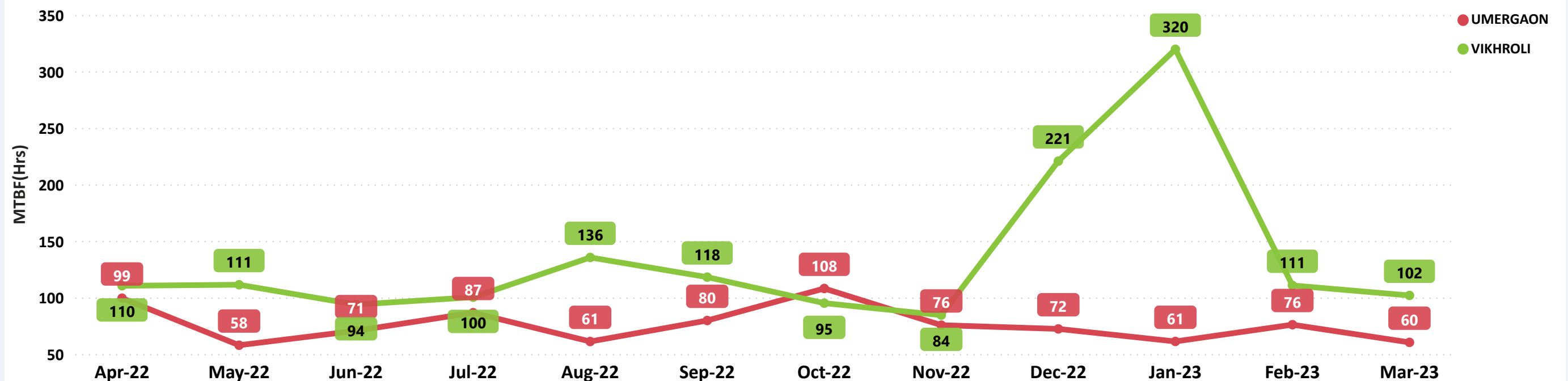
Cases Loss By Vendor



Cases Loss By Machine



Monthly trend of MTBF(Hrs) by Plant





MTBF & Loss Time Analysis

Plant

All

DateMonth

All

ShiftName

All

PLANT NAME	AVAILABLE TIME	LOSSTIME MAINTENANCE	FAILURE COUNT	MTBF(Hrs)	Loss CV
☐ UMERGAON	96,516.15	1,711.95	1271	74.59	3462056
PRD1	70,055.88	1,184.53	900	76.52	3189161
PRD3	26,460.27	527.42	371	69.90	272895
☐ VIKHROLI	90,394.55	1,026.48	798	111.99	2845848
PRD1	37,633.52	513.70	531	69.91	1574063
PRD3	52,761.03	512.78	267	195.69	1271784
Total	1,86,910.70	2,738.43	2069	89.02	6307903

Machine	AVAILABLE TIME	LOSSTIME MAINTENANCE	FAILURE COUNT	MTBF(Hrs)	Loss CV
KK02	3,349.40	140.93	107	29.99	421990
MT09	4,678.33	106.03	106	43.13	134512
MT08	3,700.70	100.77	87	41.38	103793
KK01	2,885.72	60.82	81	34.88	373033
PK17	2,696.98	113.00	79	32.71	255347
MT01	3,045.12	59.47	76	39.28	87323
Total	1,86,910.70	2,738.43	2069	89.02	6307903