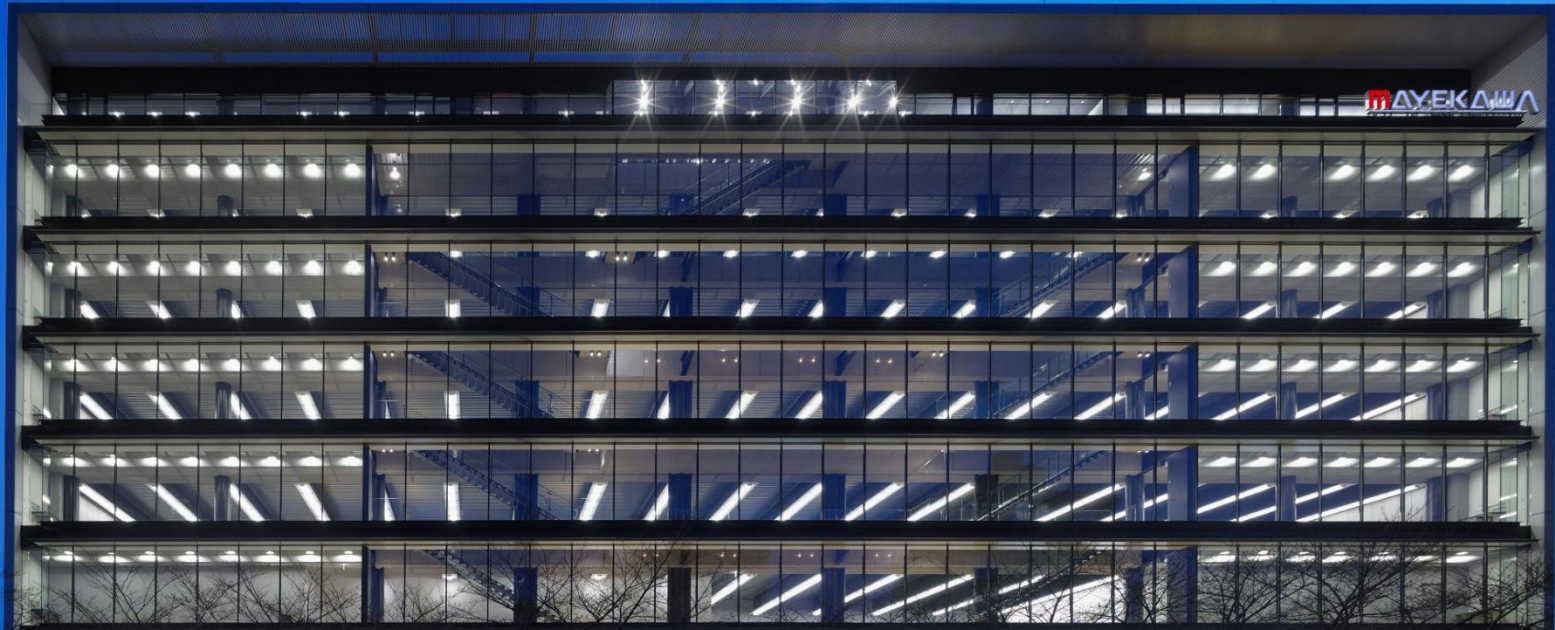


Case Study : Project 2 Development Process

Project of Introducing High Efficiency Refrigerator to
Food Industry Cold Storage & Frozen Food Processing Plant

PT Mayekawa Indonesia

VICKY OKTAVIANUS



Company Profile



MAYEKAWA MFG. CO., LTD.

Founded:	Since 1924 (in Tokyo, Japan.)
Corporate offices :	3-14-15 Botan, Koto-ku, Tokyo 135-8482, Japan
	Established in 1924
Capital :	1 billion yen
Employees:	4407 (12/2015 31, including group companies.)
President :	Tadashi Maekawa

Operating Bases

Domestic Plant : Ibaraki / Nagano / Hiroshima

Overseas Plant : U.S.A. / Mexico / Brazil / Korea / Belgium



60 Domestic Offices / **3** Domestic Plants / **37** Countries / **93** Offices / **6** Plants

2015/9月 現在

Scope of Activity

We are involved in various industries, systems and products by contributing to facilitate eco-friendly and energy-saving production.



Food Robotics



Logistics



Food



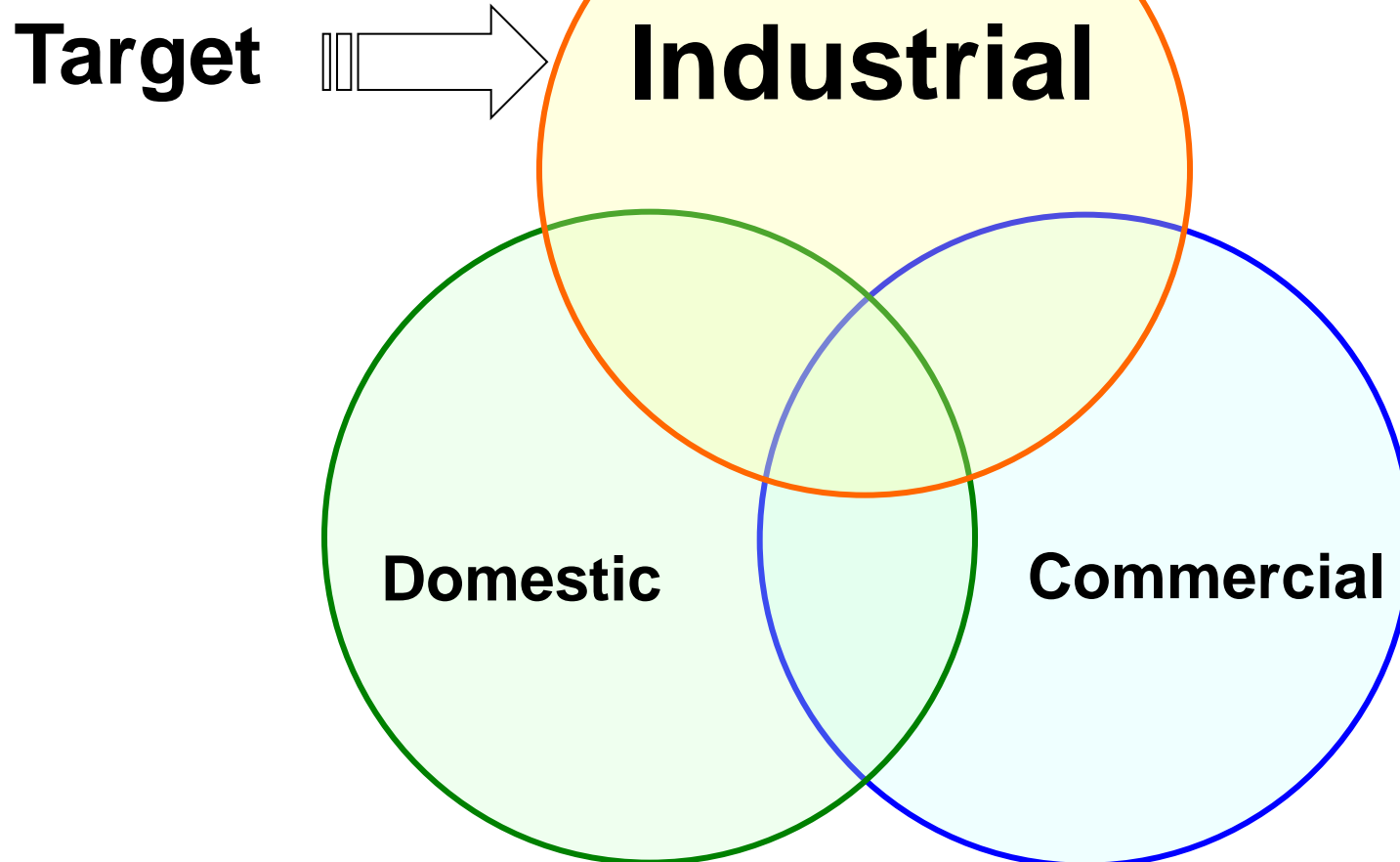
Breweries Oil, Gas & Chemical



Environment

Scope of Activity

Industrial Refrigeration



Sustainable Refrigeration Systems

Zero Ozone Depletion Potential

Energy saving

Low Global Warming Potential

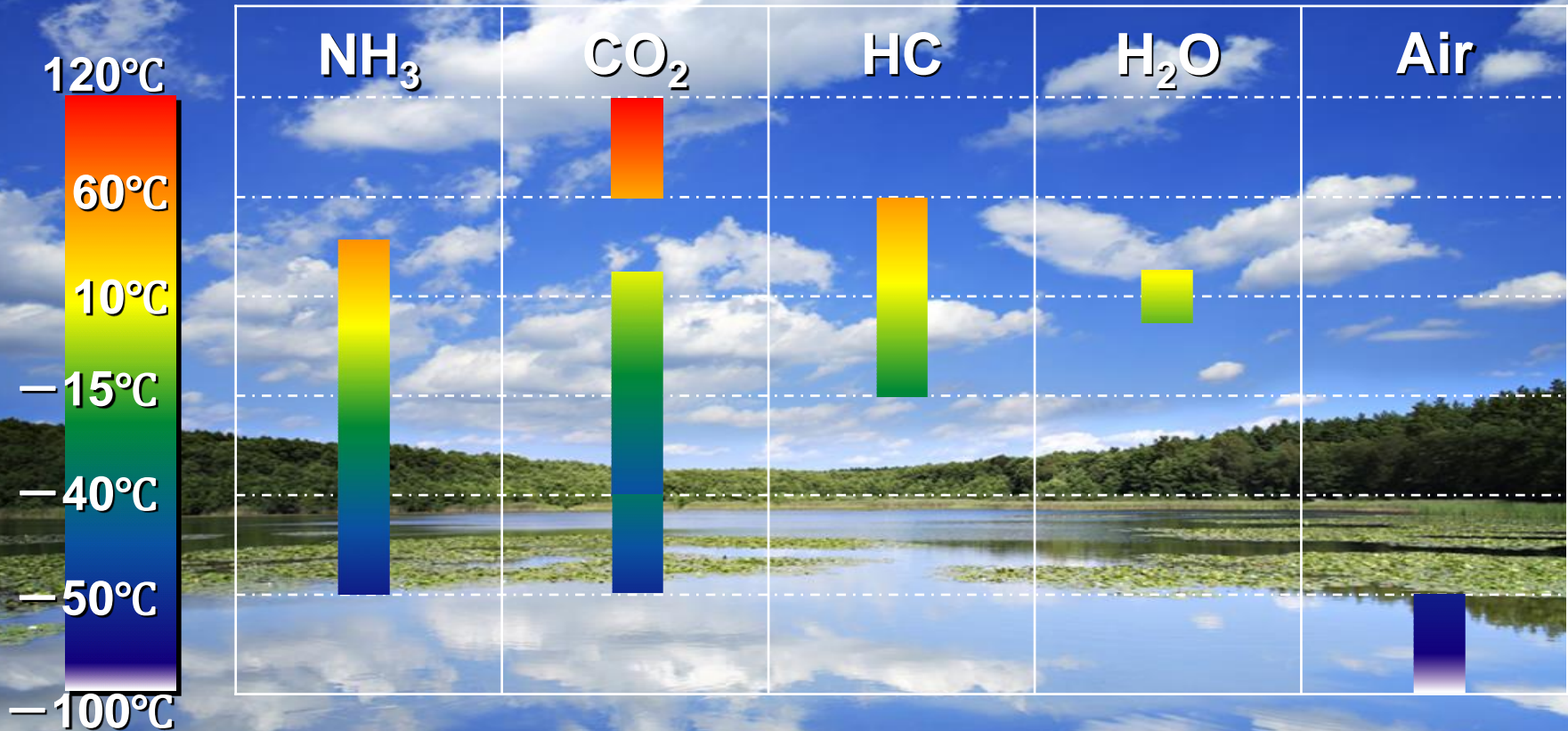
Low Carbon



Natural Refrigerants

NATURAL FIVE

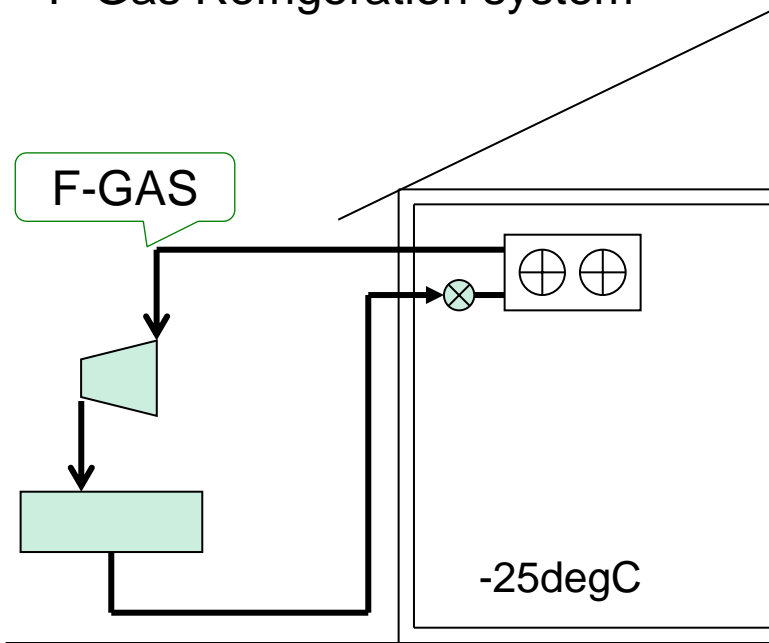
Refrigerants and Product Solutions



Indirect Systems with NH3/CO2

Conventional Type

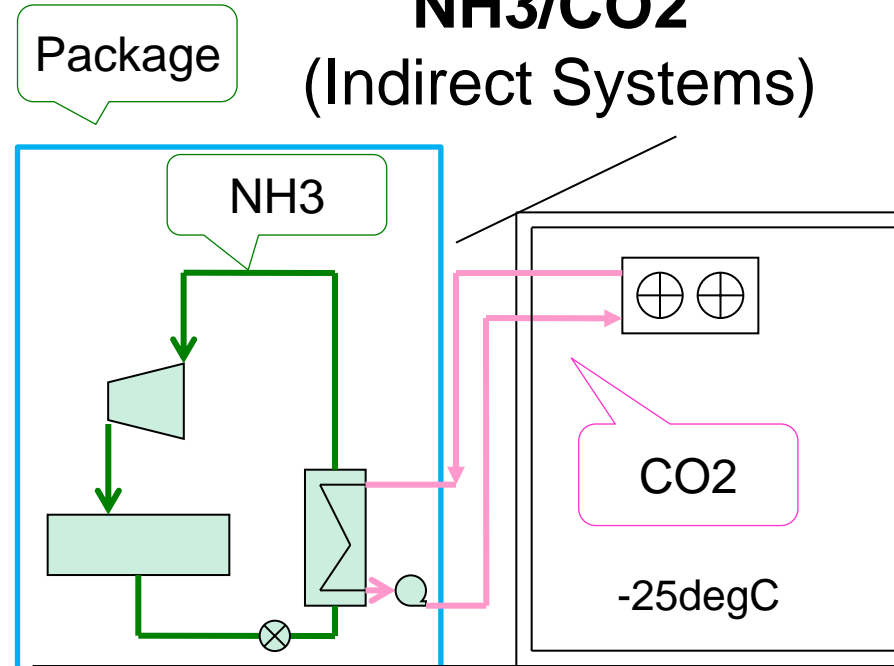
F-Gas Refrigeration system



Direct method

- Potential leak in storage room
- Requires large amount of F-Gas
- Simple system

Safest Approach of NH3 Refrigeration Systems with NH3/CO2 (Indirect Systems)



Indirect method

- Least potential of leakage in storage room
- Uses very small amount of ammonia at 25kg
- A bit more complicated system



Thai Yokorei Co., Ltd., Bangpakong distribution center phase II



Toyo Suisan Kaisha, Ltd., Chubu distribution center



Japanese Consumers' Co-operative Union, Tosu refrigerated distribution center



Matsuoka Co., Ltd., Tokyo Bay logistics center



K.R.S. Corporation, Tokorozawa distribution center



Maruha Nichiro Logistics, Inc., Kawasaki No.3 logistics center



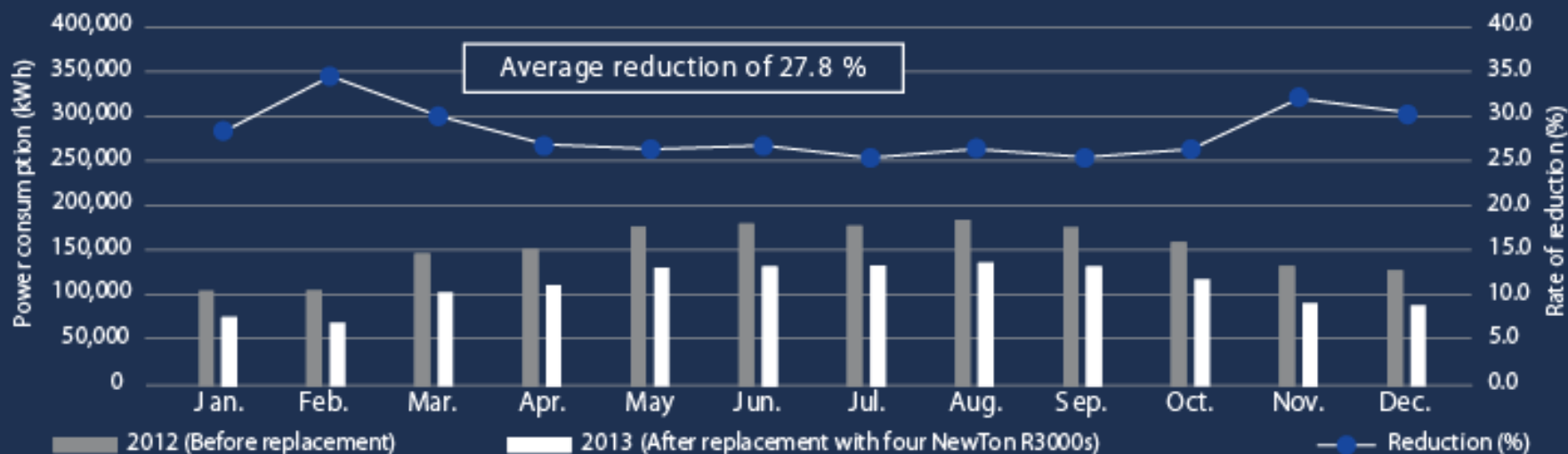
Examples of upgrades	Capacity (m ³)	Years in operation (years)	Previous equipment		Date upgraded (year)	Number of NewTons (units)	Reduction in electricity consumption (%)
			Refrigerant	Compressor			
Tokyo Toyomi Refrigeration Co., Ltd., Funabashi distribution center	50,000	29	HCFC-22	Screw	First stage of work 2008 Second stage of work 2009	8	31.1
Niigata Reizo Co., Ltd.	11,100	33	HCFC-22	Reciprocating	2009	2	41.2
K.R.S. Corporation, Marugame office	18,100	27	HCFC-22	Reciprocating	2009	2	24.9
Sensui Reizo Co., Ltd.	6,810	38	HCFC-22	Screw	2009	2	29.3
Maruha Nichiro Logistics, Inc., Funabashi logistics center	39,200	24	HCFC-22	Reciprocating	2013	4	22.0
Maruha Nichiro Logistics, Inc., Chikuko logistics center	27,800	26	HCFC-22	Reciprocating	2014	3	—
Maruha Nichiro Logistics, Inc., Rokko logistics center	38,600	24	HCFC-22	Screw	2014	2	—

* The power consumption listed in this table are those for the entire cold storage facility, including office appliances, lighting, and conveyor equipment.

* The power consumption have been calculated based on bills from electricity companies.

For cold storages NewTon R / NewTon C

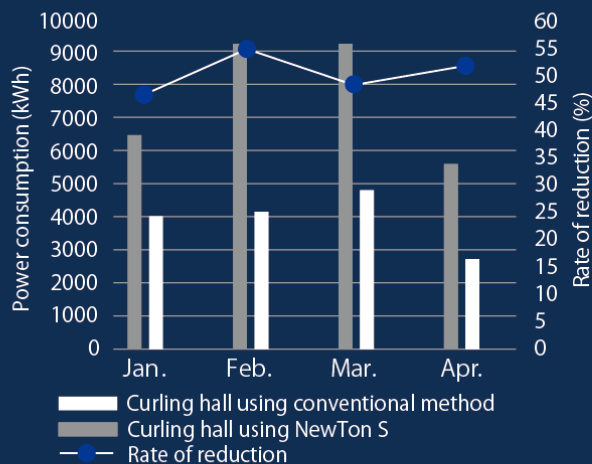
Comparison of the electric power consumption before and after switching to NewTon



* Electricity consumption is for the whole factory (including elevators and lighting)

* Capacity 39,200 m³

For ice arenas NewTon S

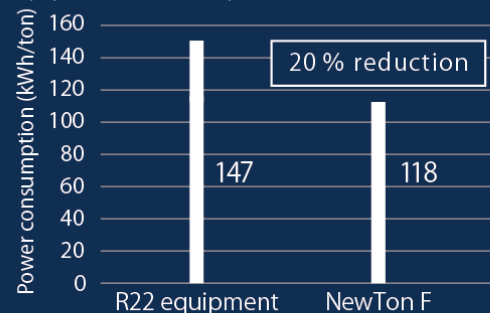


* The two facilities are three-sheet curling facilities in the same area

For freezers NewTon F

Energy saving achieved by switching from R22 equipment to NewTon F

Example of use with frozen cooked food
Comparison of electricity consumption by the cooling equipment used in the production of 1 ton of frozen food



* In the comparison, the R22 equipment and NewTon F were each used in combination with a freezer.
NB) The volume of electricity consumed may vary according to food product type, temperature upon introduction into the equipment, and freezer type.

"NewTon"

"1st NewTon system" has been installed to
P.T. ADIB Global Food Supplies in Indonesia.



P.T. ADIB

A cold storage
warehouse
nearby Jakarta

Joint Crediting Mechanism

Host Country : Indonesia



JCM Project for Cold Chain Industry in Indonesia with "NewTon"

This project was funded by the MOEJ in FY 2013 as the 1st project to Joint Crediting Mechanism .

Most advanced Japanese energy efficient non-fluorocarbon cooling system



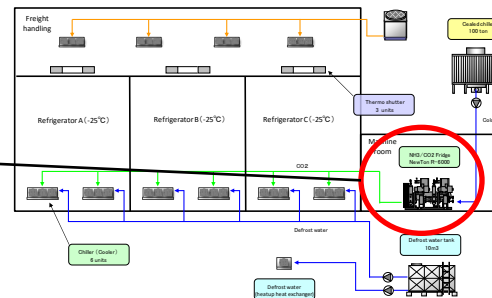
Indonesia
On August 26, 2013
(Jakarta)

NewTon R-6000



Entity:

Mayekawa Mfg CO. Ltd



Demonstration Site:
PT ADIB Global Supplies

Energy
Consumption
reduction

570,000 kwh
/year

Estimated
GHG
reductions

Without consideration of HFC leakage
emissions: 213 (tCO₂/year)
With consideration of HFC leakage
emissions: 902 (tCO₂/year)

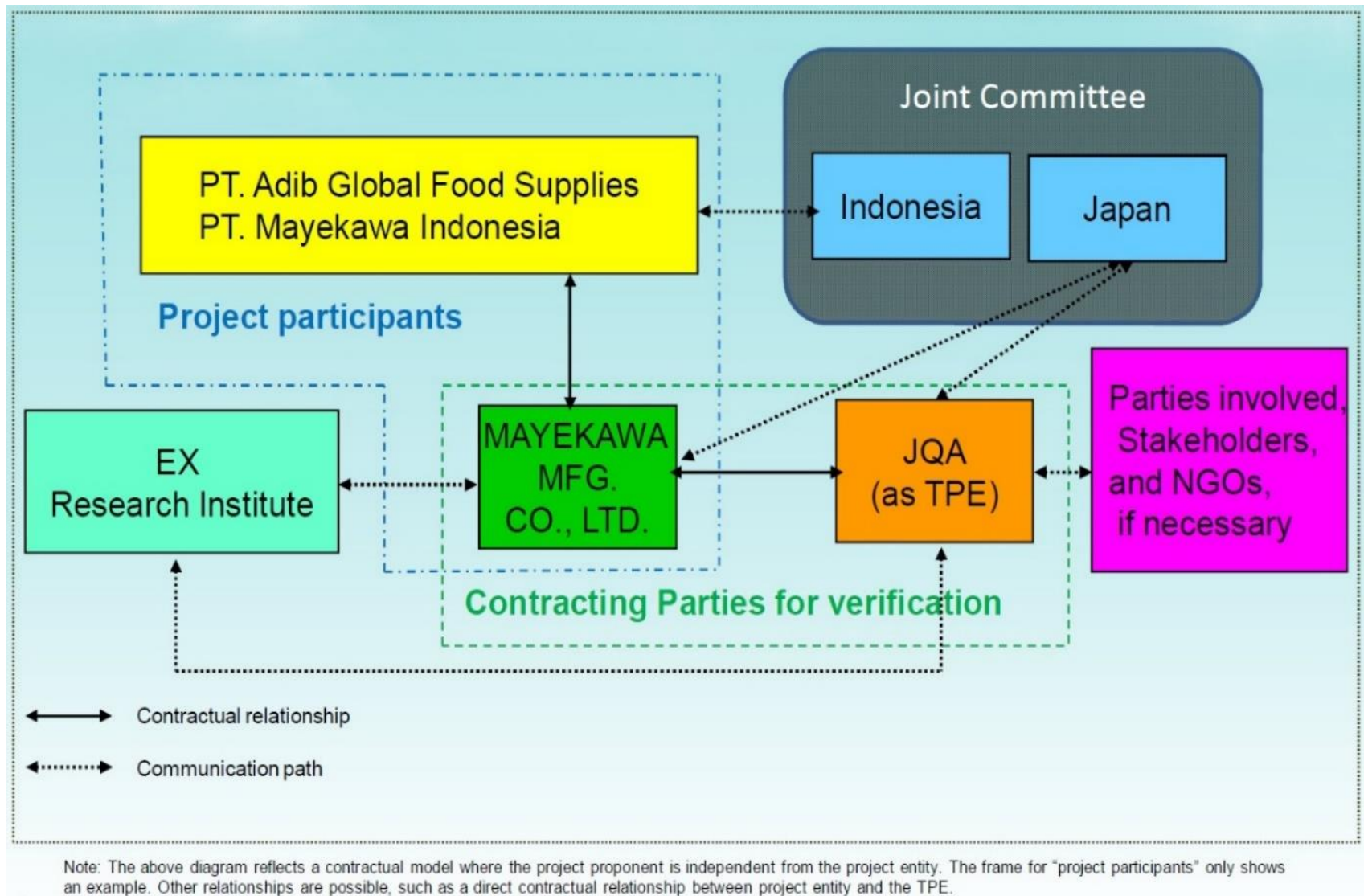
Energy Efficient Refrigeration Technology

• MOEJ introduces the Energy Efficient Refrigeration Technology
of "NewTon" as Japanese Good Practices.

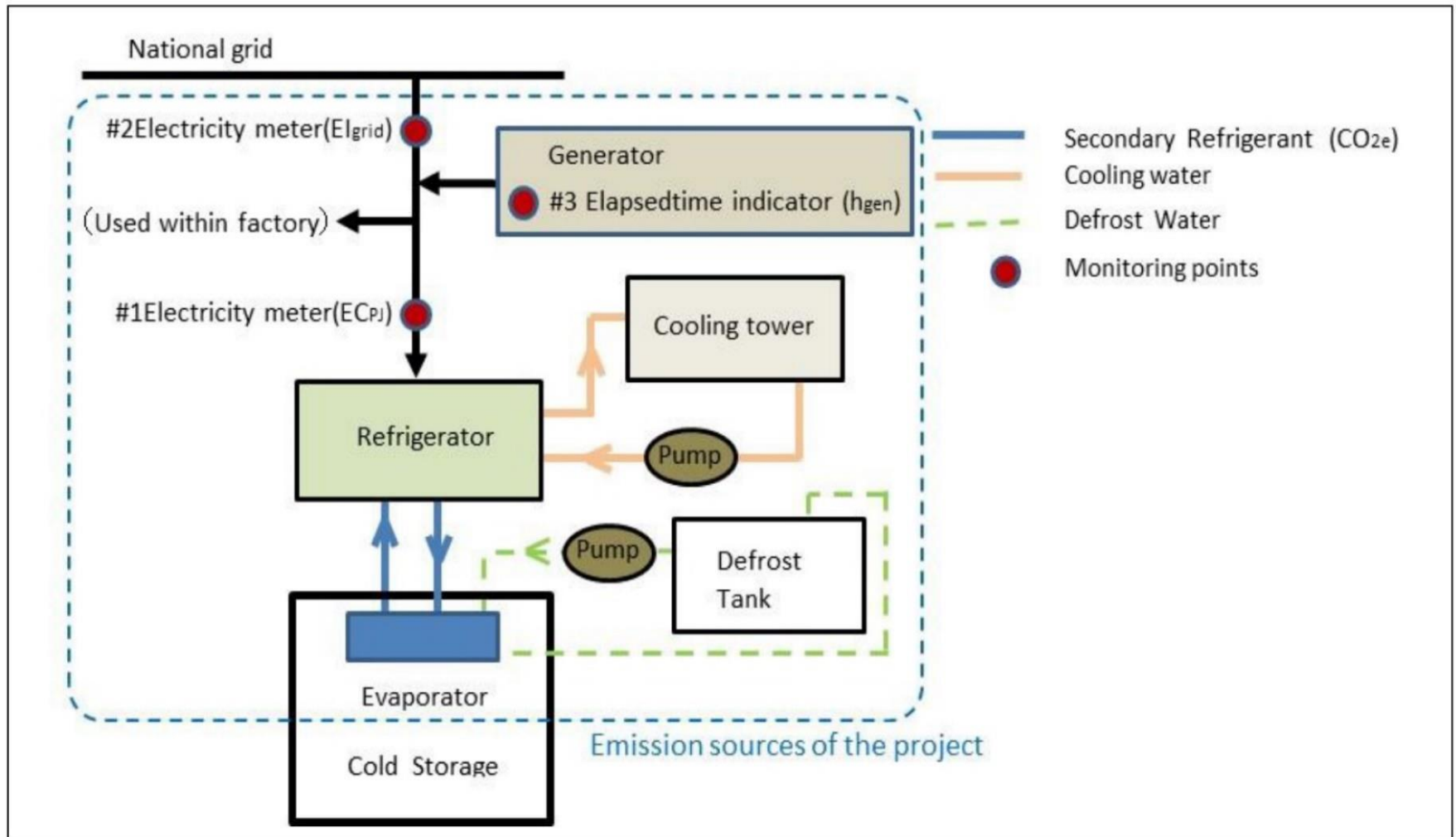
<http://www.env.go.jp/en/earth/ozone/goodpractice/full.pdf>

MAYEKAWA
MYCOM

JCM MRV (Monitoring, Reporting, Verification)



JCM MRV – Monitoring



JCM MRV – Reporting

Items & Points to be Reported :

#	Item	Monitoring Point	Unit	Frequency
1	Amount of electricity consumption of refrigerator	Electricity Meter Equipped with Refrigerator	kWh	Daily
2	Monthly grid electricity imported	Electricity Invoice from PLN (Electricity Provider)	kWh	Monthly
3	Elapsed time of onsite power generator	Elapsed Time Indicator	Hours	Daily

JCM MRV – Verification

Verification process consists of :

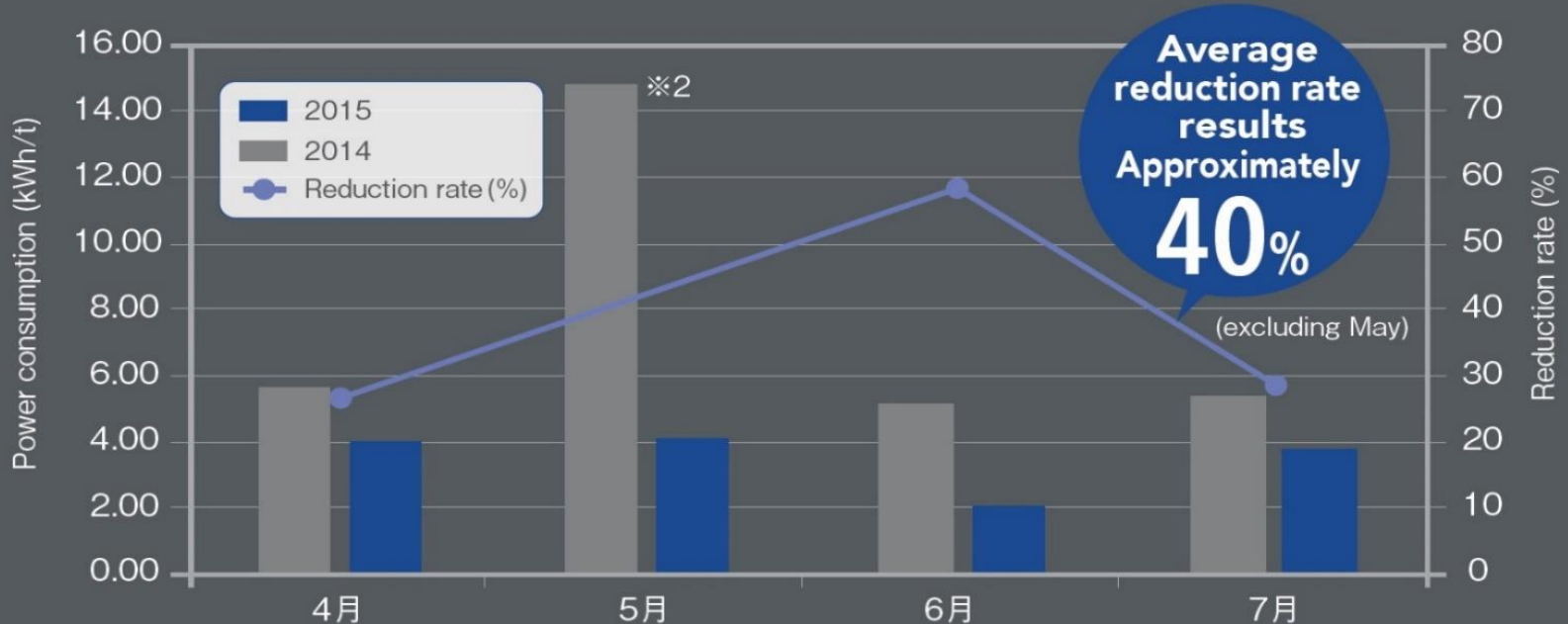
- **Document review**

- **On-Site Assessment**

- **Resolution of outstanding issues (if any)**

Implementation Result

■ Comparison of electricity consumption before and after installation of NewTon at the Karawang Food Processing Plant



1. The energy in this table shows values for the entire cold-storage facility, including office equipment, lighting, and conveyance equipment.
2. Because the production volume for May 2014 was significantly different than other months, it has been excluded.

Results after adopting NewTon:

Power consumption per pallet has been reduced approximately 25 to 30%

**Thank you
for your attention**

MAYEKASHA