Aufbau und Test eines SiPM-basierten Auslesemoduls zur Charakterisierung von Szintillationsmaterialien

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Lukas Nies

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Development of a SiPM-based readout-module for the characterization of various scintillator materials

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Bachelor Thesis
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Abstract

Modern photodetector applications encounter a large spectrum of different experimental environments. Prerequisites like working within strong magnetic fields, providing large intrinsic amplification, no dependence on high operation voltage, and space restrictions lead to the development of a new type of detectors, the semiconductor diodes. The *Silicon Photomultiplier* (SiPM) integrates a huge number of avalanche photodiodes as microcells within a small space. With a large intrinsic amplification of up to 10⁶, the SiPM comes in many different packaging sizes and works mainly with low voltage between 25 V and 85 V. Its insensitivity to magnetic fields and single photon counting capability in combination with suited scintillators make SiPMs a valuable choice for modern challenging applications, i.e. nuclear magnetic resonance imaging or positron emission tomography.

In this thesis, the first three chapters cover the theoretical foundation, i.e. particle interaction with matter, scintillators and semiconductor photodiodes. In the fourth chapter, the development, characterization, and application of a SiPM-based readout-module will be depicted. This includes temperature dependent measurements of IV-characteristics for determining the breakdown voltage and operation voltage with different configurations. In addition, the dark count rate and the dark electron spectrum are measured. The signal readout for raw and amplified solutions will be introduced. Furthermore, the fifth chapter will cover the measurement of efficiency and timing resolution properties in combination with a plastic scintillator, EJ-248M from ELJEN, in which the propagation time of photons in matter will be examined. In closing, the energy resolution for two prominent inorganic scintillators, LYSO and PbWO₄, will be tested by taking energy spectra with various calibration sources. The last part of this thesis will present a measurement of the energy loss of cosmic muons in lead tungstate.

Zusammenfassung

Weitreichende Anforderungen stellen Photodetektoren in modernen Anwendungen vor immer neue Herausforderungen. Einschränkungen wie das Funktionieren in starken magnetischen Feldern, eine große intrinsische Verstärkung, Niedrigspannungsversorgung und Handlichkeit fürten zur Entwicklung einer neuen Art von Detektoren, den Halbleiterdioden. Der Siliziumphotovervielfacher (SiPM) integriert eine große Menge an Lawinenphotodioden (APD) als Mikrozellen auf kleinem Raum. Mit einer großen intrinsischen Verärkung von bis zu 10⁶ werden SiPMs in vielen verschiedenen Größen hergestellt und werden hauptsächlich mit Niedrigspannung, typisch zwischen 25 V und 85 V, betrieben. Die Unempfindlichkeit gegenüber magnetischen Feldern und die Fähigkeit, einzelne Photonen zählen zu können, machen die SiPM in Kombination mit einem geeignetem Szintillator zu einer exzellenten Wahl, um in anspruchsvollen Anwendungen, wie zum Beispiel die Magnetresonanz-Thomographie oder die Positron-Emissions-Thomographie, eingesetzt zu werden.

In den ersten drei Kapiteln dieser Thesis werden die Grundlagen dieser Arbeit behandelt, die Wechselwirkung von Teilchen mit Materie, Szintillatoren und Halbleiter-Photodetektoren. Im vierte Kapitel wird die Entwicklung, Charakterisierung und Anwendung eines SiPM-basierten Auslesemoduls vorgestellt. Unter anderem wird die Temperaturabhängigkeit der Strom-Spannungscharakteristik für verschiedene Konfigurationen untersucht, um aus diesen die Durchbruchspannung und optimale Betriebsspannung zu erlangen. Zusätzlich werden die Dunkelzählraten und Dunkelspektren gemessen, sowie die Auslese von Roh- und verstärkten Signalen vorgestellt. Im fünften kapitel wird die Effizienz und Zeitauflösung in Verbindung mit einem Plastikszintillator, EJ-248M von ELJEN, untersucht, indem die Laufzeiten von Photonem im Szintillatormaterial gemessen werden. Zusätzlich wird die Energieauflösung in Verbindung mit zwei inorganischen Szintillatoren, LYSO und PbWO₄ getestet. Als Abschluss wird das Energieverlust-Spektrum von kosmischen Myonen in Bleiwolframat aufgenommen.

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1. Particle interaction with matter

As numerous kinds of particles exist as diverse are their types of interaction with matter. To classify this, one not only has to consider the particles' mass, charge and energy but also their behavior due to interaction through the fundamental forces. To describe some of the most essential interactions, a brief overview is given in the following.

1.1. Interaction of photons

The photon is a neutral and massless particle. As the force carrier of the electromagnetic force the photon interacts electromagnetically. Since photons have no mass they always move with the speed of light. Their energy is given by the product of the Planck constant h and the frequency ν

$$E = h \cdot \nu = h \cdot \frac{c}{\lambda},\tag{1.1}$$

where λ is the corresponding wavelength. The interaction of these particles depends on their energy, the different types are shown in figure 1.1.

Photons with low energy (long wavelength) do elastic scattering with electrons (compton scattering). In this process they are deflected by an angle ϑ and lose energy, E'_{γ} , to the electron. This mechanism leads to an increase of wavelength

$$\Delta \lambda = \frac{h}{m_e c} \left(1 - \cos(\vartheta) \right) = \lambda_c \left(1 - \cos(\vartheta) \right), \tag{1.2}$$

where m_e is the mass of an electron and λ_c is the so called *compton wavelength*. It can be seen that the energy deposit at $\vartheta = 180^{\circ}$ is largest. The energy gain of the electron is given by

$$E'_{e} = E_{\gamma} - E'_{\gamma} = E_{\gamma} \left(1 - \frac{1}{1 + \frac{E_{\gamma}}{m_{e}c^{2}} (1 - \cos(\vartheta))} \right).$$
 (1.3)

1. Particle interaction with matter

Figure 1.1.: Energy dependency of the attenuation coefficient $\mu/\rho \sim \sigma$ in lead [?]. The cross section rises suddenly when the photon-energy is high enough to excite an inner shell. A more detailed version can be found in figure A.1.

./graphics/ch1/photo_absorption.png

When it comes to higher energies the *photoelectric effect* comes into play. It describes the entire absorption of a photon by an atomic shell where the absolute photon-energy E_{γ} is transferred to an electron with binding energy E_{B}

$$h\nu + atom = atom^+ + e^-$$
.

The electron gets unbound when $E_{\gamma} > E_B$ and the atom gains momentum through the recoil which is small due to its high mass. For higher energies, electrons from inner shells (K,L,M,...) can be removed, too. This mechanism is favored since the cross section for these processes is high when $E_{\gamma} - E_B$ is low [?]. This generates a higher cross section for inner shells which is visualized by a sudden rise in figure 1.1.

Pair production is possible when the photon energy exceeds twice the electrons' invariant mass ($E_{\gamma} \gtrsim 2m_ec^2 \approx 1.02\,\mathrm{MeV}$): the photon converts into an electron-positron-pair in an external electromagnetic field. As before, the recoil energy can be neglected. This process is dominating for very high energies.

All these mechanisms lead to a scattering or an absorption of photons. This loss of particles is described by Beer-Lambert's Law

$$N(x) = N_0 e^{-\mu x} = N_0 e^{-\frac{x}{\lambda}},\tag{1.4}$$

where N_0 is the initial number of particles in a photon beam, μ the attenuation coefficient and λ the mean free path between collisions. The formula can be derived by

shifting and integrating the definition of the attenuation coefficient which illustrates the ability of a material to absorb photons:

$$\mu = -\frac{1}{N} \frac{\mathrm{d}N}{\mathrm{d}x} = \rho \frac{N_A}{A} \sigma = n\sigma = \frac{1}{\lambda}.$$
 (1.5)

It can be seen that the absorption of photons depends on the materials' density ρ and mass number A, N_A is the $Avogadro\ number$.

1.2. Interaction of charged particles

A heavy charged particle interacting with matter loses energy through excitation and ionizing processes. These ionization losses can be expressed by the *Bethe-Bloch formula*, which gives the *stopping power* $S = -\frac{dE}{dx}$ of particles in matter:

$$-\langle \frac{\mathrm{d}E}{\mathrm{d}x} \rangle = \frac{4\pi}{m_e c^2} \frac{nz^2}{\beta^2} \left(\frac{e^2}{4\pi\epsilon_0} \right)^2 \left[\ln \frac{2m_e c^2 \beta^2}{I \cdot (1 - \beta^2)} - \beta^2 \right]. \tag{1.6}$$

ze and $\beta = \frac{v}{c}$: charge and velocity of incident particle, I and n: mean ionization potential and electron density of the matter

This equation approximates the mean energy loss dE per length dx in an area of $0.1 < \beta \gamma < 1000$ [?]. This correlation is shown in figure 1.2. The energy loss for small momenta is large since the interaction time is longer for slow particles. The graph decreases with $1/\beta^2$ for greater energies and reaches a minimum at approximately $\beta \gamma = 3 - 4$. At this point the so called *minimum ionizing particles (MIP)* dissipate roughly 2 $\frac{\text{MeV}}{\text{g cm}^2}$. A relativistic rise with almost $\sim \ln(\gamma)$ follows for growing $\beta \gamma$ due to rare large energy transfers to few electrons [?].

Due to their small mass, electrons mainly lose energy by emitting bremsstrahlung when decelerated in an electromagnetic field of a nucleus. These radiation losses depend on the effective nuclear charge $Z_{\rm eff}^2$ due to shielding effects of bound electrons and the concentration n of electrons in the solid [?]

$$-\frac{\mathrm{d}E}{\mathrm{d}x} = Z_{\mathrm{eff}}^2 \cdot nE_0,\tag{1.7}$$

where E_0 is the energy of the incident electron.

Ionization losses caused by *coulomb scattering* dominate at lower energies. The *critical energy* gives the energy where radiation losses become the dominant process.

1. Particle interaction with matter

It can roughly be estimated by

$$E_c \approx \frac{800}{Z_{\text{eff}}},$$
 (1.8)

given in MeV [?]. Figure 1.3 illustrates the energy loss of electrons in silicon, the critical energy is given by the intersection of the dashed lines. A radiation length X_0 can be formulated analog to λ in formula (1.4).

Due to bremsstrahlung, incident high energy electrons produce photons with sufficient energy to create electron-positron-pairs. These secondary products have enough energy to produce even more particles. The resulting *electromagnetic shower* only stops when the energy of the cascade electrons falls below the critical energy [?]. The *Molière radius* can be approximated by

$$R_M = \frac{21X_0}{E_c} {1.9}$$

and provides an estimation of the transversal geometry of a defocusing, cone-like shower. This relation also applies to high energy photons.

1.3. Interaction of hadrons

Neglecting the electromagnetic interaction, the interplay of hadrons $(p,n,\pi,K,...)$ with matter is hard to calculate since the strong force knows many different interaction processes. To give a short qualitative approach, one can define a hadronic interaction length

$$\lambda_a = \frac{A}{N_A \rho \sigma_{\rm in}} \propto A^{-\frac{2}{3}} \tag{1.10}$$

analogous to the relations (1.4) and (1.8), where $\rho \sim A$ is the materials' density and $\sigma \sim A^{\frac{2}{3}}$ is the cross section for inelastic scattering [?].

Neutrons as the most prominent uncharged hadron interact via scattering and absorption with nuclei. Inelastic scattering is favored for higher energies ($\sim 10\,\mathrm{MeV}$). For lower energies, elastic scattering and absorption are likely. Both processes excite the nuclei which then emit a photon. This is important when it comes to moderating hot neutrons to receive cold (low energy) neutrons.

./graphics/ch1/bethe_bloch.png

Figure 1.2.: Normalized energy loss of particles in different targets [?]. The x-axis shows the particle energies in $\beta \gamma = p/mc$. Again, a more detailed version can be found in figure A.2.

Figure 1.3.: Energy loss of electrons in silicon. Ionization processes are dominating for low The intersection ergies. of the dashed lines gives the critical energy above bremsstrahlung influences The dotted curve most. shows the Bethe-Bloch-like behavior of protons as comparison. Amended from [?].

./graphics/ch1/energy_loss_electrons.png

2. Scintillators

The detection of previously described particles is a key task in various applications like radiation monitoring, research and nuclear medicine. The material class of *scintillators* provides candidates in diverse shapes, densities and phases for numerous requirements. In this chapter, solid scintillators are introduced.

2.1. Overview

The generation of *luminescence*, emission of light with a characteristic spectrum caused by interaction of ionizing particles due to compton scattering, photoeffect and pair production (see chapter 1), is called *scintillation*. The excitation, relaxation and recombination processes responsible for the emission of photons are diverse and complex, some of them will be briefly discussed later. An ideal scintillator should provide the following characteristics [?]:

- High light yield (quantity of photons per energy): $L_S = \frac{\langle N_{ph} \rangle}{E}$. Should be proportional to the deposited energy (linearity).
- Transparency for emitted light. A high wavelength shift (*Stokes shift*) to higher wavelengths for the emitted photon spectrum compared with the absorption is desired to avoid reabsorption (see figure 2.1).
- Short decay time for fast response and high rates.
- High radiation length for full-energy measurements, low radiation length for timing.

A classical detector setup with scintillator and photodetector consists of different parts:

- Scintillator. Must be wrapped light-tight, e.g. in Teflon foil, aluminum foil, and black tape, to keep scintillation light in and parasitic light out.
- Light guide. To maximize the light output, an optical device is used to guide the scintillation light onto the photosensitive detector

2. Scintillators

- Photomultiplier. For the detection of scintillation light, a photomultiplier is used which can be sensitive up to single photons and provides an amplified signal.
- Electronics. For further amplification, a preamplifier can be used. A built-in fast discriminator can be used for timing.

2.2. Organic scintillators

The term "organic matter" refers to carbon based materials, therefore the scintillation process of organic scintillators is dominated by electronic structures of the carbon atom. It holds six electrons $(1s^2, 2s^2, 2p^2)$ and when bound in a molecule, mixed hybrid orbitals (sp, sp^2, sp^3) can occur. Luminescence happens in sp^2 and sp orbitals where at least one electron is unbound $(\pi\text{-electron})$ and the others form a strong covalent bound between the carbon atoms $(\sigma\text{-electrons})$.

The π -electron comes in singlet S_n and triplet states T_n . The main states split into vibrational states S_{ni} and T_{ni} where $n \in \mathbb{N}$ is the principle quantum number and $i \in \mathbb{N}$ is the principle quantum number of the vibrational states. A respective Jablonski-diagram can be found in A.3.

An absorption of energy leads to an excitation of the π -electron to higher states. Immediate fluorescence is the non-radiative transition from an excited vibrational state S_{ni} to a main state S_{n0} , then, under emission of a photon, relaxation to ground state S_{00} within few nanoseconds. Radiation-free inter-system transitions from S_{ni} to T_{ni} causes phosphorescence (ms). Delayed fluorescence (ms to μ s) is caused by a retransition from triplet state T_{1i} to S_{ni} due to thermal excitation or further ionization. These slow components have to be suppressed to grant a fast response.

In order to get higher transparency and light yield, the organic scintillator consists of multiple components. A basic scintillating material (mostly polyvinyl toluene PVT) is often mixed with a secondary scintillating material like polystyrene, which improves light yield and response. A third component is the wavelength shifter (WLS) which causes the necessary transparency through separating the absorption spectrum from the emission spectrum (Stokes shift). This is shown in figure 2.2.

A quick coupling of three or more different components is necessary to provide sufficient speed. Between single molecules, this is done by the *Förster resonance* energy transfer (FRET): the nonradiative excitation energy transfer by a long-range dipole dipole coupling mechanism [?] ensures fast energy transfer from the basic material to the wavelength shifter.

For minimal ionizing particles, the specific fluorescence $\frac{dS}{dx}$, proportional to the

light yield, can be estimated as the specific ionization [?]

$$\frac{\mathrm{d}S}{\mathrm{d}r} = A \frac{\mathrm{d}E}{\mathrm{d}x} \tag{2.1}$$

where $\frac{dE}{dx}$ is the specific energy loss (1.6) with a proportionality factor A. For slower particles with higher energy loss, the production of quenching agents (damaged molecules) along the ionization trail of the particle has to be considered. A high ionization density deteriorates further excitation probability. The capture probability of a quenching agent relative to an undamaged molecule is given by k_B (not to be confused with the Boltzmann factor). Considering this, an empirical formula, Birks law, is given by [?]:

$$\frac{\mathrm{d}S}{\mathrm{d}x} = \frac{A \cdot \frac{\mathrm{d}E}{\mathrm{d}x}}{1 + k_B \frac{\mathrm{d}E}{\mathrm{d}X}}.$$
 (2.2)

For massive ionizing particles (high $\frac{dE}{dx}$), like fast α -particles and heavier ions, the specific fluorescence can be described by $\frac{dS}{dx} = \frac{A}{k_B}$.

2.3. Inorganic scintillators

The scintillation aspects of inorganic scintillators are given by the characteristics of the crystal lattice and electronic band structure.

2.3.1. Electronic band structure

A *crystal* is a material with a highly ordered microscopic structure, forming a lattice extending in all directions. The energy states of single atoms in the lattice are influenced by the periodic structure and form *energy bands* which are separated by band gaps.

The electric conductivity is given by the two highest bands, the *valence* and *conduction band*. Metals in general have a good conductivity since the conduction and valence band overlap, valence electrons can directly change into the highest band and delocalize as *electron gas*, providing good conductivity as free charge carriers. *Semiconductors* have band gaps ranging from few hundredths of eV up to $9 \,\text{eV}$ [?]. *Insulators* have band gaps with $> 9 \,\text{eV}$. A comparison is shown in figure 2.3. The band gap of a scintillator lies roughly between $4 \,\text{eV}$ and $12 \,\text{eV}$.

The creation of scintillation light is done by absorption of energy, exciting electrons from the valence band to the conduction band and relaxing back via photon emission. These processes are numerous and some will be discussed below.

2.3.2. Creation of electron-hole pairs

According to [?], the creation and annihilation of *electron-hole pairs* can be separated into four stages.

First, an incident particle creates and electron-hole pair by transferring energy to a bound electron, exciting it to the conduction band. The depth of the corresponding hole (usually in an inner shell) depends on the particles energy.

The second stage describes the relaxation of both electrons and holes. Deep holes (in core shells) can relax by emitting radiation or nonradiative due to the *Auger effect*, creating a new electron. The electron created in the first place loses energy because of inelastic electron-electron scattering.

In the thermalization stage, the electrons and holes have not enough energy left for further ionization. Electrons move down to the edge of the conduction band, holes rise to the top of the valence band.

The last stage describes the creation of scintillation light by excitation of *luminescence centers*.

2.3.3. Luminescence centers

The energy states of the luminescence centers are smaller than the band gap of the scintillator. Hence, the optical emission spectrum is Stokes shifted to avoid reabsorption.

These centers can be intrinsic due to radiation damage or extrinsic by doping with activators to manipulate local electronic configurations. This improves the light yield.

In figure 2.4 the potential of a luminescence center is shown. Because of local polarization and thermal effects, the energy states are slightly shifted [?]. The excitation of a center by excitons (coupled electron-hole pairs) or absorption of electrons and holes follows the Franck-Condon principle. It states, that transitions to corresponding vibrational states with minimal change in the nuclear number are favored [?]. This results in a higher excitation. After a thermal relaxation into the excited ground state, the center relaxes under emission of a photon. A nonradiative relaxation (quenching) is possible when the energy bands are close and thermal exchange through phonon coupling is likely.

2.3.4. Time scales

The different time scales of the scintillation process of an intrinsic scintillator are illustrated in figure 2.5 [?]. After creating a deep core hole and exciting the corre-

sponding electron, the energy is dissipated within 10^{-16} s to 10^{-14} s via electronelectron scattering, respectively Auger effect. Beneath a certain threshold, thermalization by phonon scattering dominates (up to 10^{-12} s). On scales of 10^{-10} s to 10^{-8} s, the charge carriers activate a luminescence center which subsequently emits scintillation light.

Because of localization effects and impurities, *trapping centers* can shortly trap a hole or an electron. Thermalization can release it after some hundreds of picoseconds. The thermalization of holes and excitons can be delayed by self-trapping which arises due to interaction with local phonons [?].

Another fast mechanism is the *deep core luminescence*: if the absorption of energy creates a deep hole in the core band and the band gap between valence and conduction band is high (> 7 eV), then an ultra fast recombination (some hundred picoseconds) with a valence electron under emission of an optical photon is likely [?]. Most of these crystals possess this fast and the conventional slow component, a prominent example being BaF₂.

2.4. Comparison and applications

Since diverse applications require a variety of different properties, many scintillators have been developed. Some of the most important characteristics will be discussed. A short overview is given in table 2.1.

As stated before, scintillators are produced in many different geometries. The organic plastics, above all, can be cast in various shapes. The inorganic crystals are limited in size and geometry by the growing method. Crystals are mostly produced as bars or cylinders.

The speed of the scintillation process depends on the particular mechanism. Generally, plastics are faster than crystals, whereas some exceptions exist (BaF₂). Due to material, production process and size, the costs vary strongly.

The radiation length and density are key factors for some applications. For timing purposes the particles should not be influenced, hence less dense materials, i.e. plastics, are valid. Energy measurements require a dense material able to stop particles within a small area, therefore crystals are used.

The peak emission wavelength λ_{em} and light yield are key factors for choosing an adequate photodetector. They play a crucial role in application: for timing, one needs only few photons whereby energy measurements need a great number of photons for sufficient precision.

In medical applications (PET, CT), γ -spectroscopy, energy measurements in

2. Scintillators

high energy physics and radiation monitoring, crystals are state-of-the-art. Plastics are often used for timing, time-of-flight measurements and detection of charged particles, e.g. cosmic rays.

Material	$\rho \; [\mathrm{g/cm^3}]$	$\lambda_{em} [\mathrm{nm}]$	\mathcal{L}_S	τ_{decay} [ns]	$\mu \text{ [cm]}$	X_0 [cm]	Src
EJ-248M	1.023	425	9200	2.1	250	_	[?]
EJ-204	1.023	408	10400	1.8	160	_	[?]
EJ-301	0.874	425	12000	3.2	3000	_	[?]
NaI(Tl)	3.670	415	38000	250	_	2.59	[?]
$_{\mathrm{BGO}}$	7.130	480	10000	300	_	1.14	[?]
BaF_2	4.880	195/310	1800/10000	0.8/630	_	2.03	[?]
LYSO	7.100	420	30000	45	_	1.20	[?]
$PbWO_4$	8.280	425	130	30	_	0.89	[?]

Table 2.1.: Comparison of different scintillators. The first two are plastics, the third one is liquid, the last four are solid crystals. Note that BaF_2 has two scintillation components. μ is the light attenuation coefficient (see (1.4)).

./graphics/ch2/stokes.png

Figure 2.1.: Stokes shift for emission and absorption [?]. The shift must be high enough to avoid reabsorption and low enough to ideally exploit the absorption capability of the photodetector (see chapter 3).

./graphics/ch2/stokes2.png

Figure 2.2.: Absorption and emission spectra for different scintillator components, y-axis in arbitrary units [?]. PVT and p-terphenyl cover a wide absorption range of wavelengths end emit mainly in the range of the wavelength shifter *POPOP*. This itself has a higher shift up to 400 nm. This leads to a large stokes shift.

2. Scintillators

Figure 2.3.: Electronic band structure for insulators (left), semiconductors (middle) and conductors (right). Amended from [?].

./graphics/ch2/band_gaps.png

./graphics/ch2/lum_center.png

Figure 2.4.: Energy states of luminescence centers [?]. The excitation $(A \to C)$ relaxes either due to thermal relaxation $(C \to B)$ or nonradiative transition (F). The luminescence transition is $B \to D$. Since the energy for $B \to D$ is smaller than $A \to C$, the emission spectrum is stokes shifted.

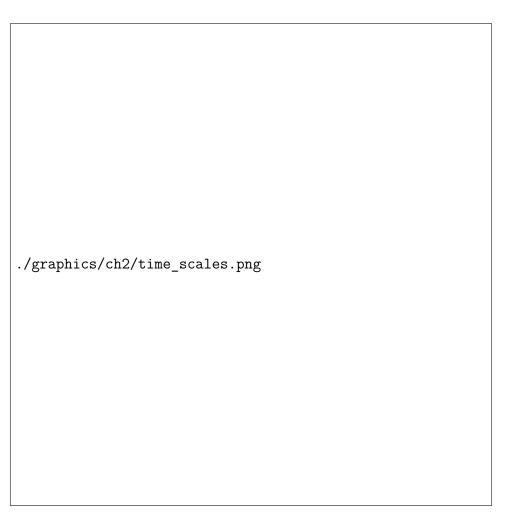


Figure 2.5.: Time scales of the scintillation process of an intrinsic organic crystal [?]. Explanations can be found in the text.

3. Photodetectors

As depicted in chapter 2, the detection of scintillation light is a crucial task when it comes to building detectors. Before semiconductor detectors like the *photodiode* were invented, the *photomultiplier tube* (PMT) was state-of-the-art for measuring up to single photons with low noise and high gain. Although PMTs are widely used, photodiodes provide attractive advantages in some cases. A short overview and comparison is given in this chapter.

3.1. Photomultiplier tube

The photomultiplier tube is an evacuated glass tube with internal electronic structures. At the front, a photo cathode converts an incident photon from the light input window via the photoelectric effect into a photoelectron. A strong electric field accelerates this electron, focused by a focusing element, towards a first electron multiplier (dynode). The impact creates a cascade of secondary electrons which are then accelerated towards a sequence of dynodes. These structures can bee seen in figure 3.1. After a $transit\ time$ of few tens of nanoseconds [?] the shower of electrons, now amplified by a factor of 10^5 to 10^9 , reaches the anode where a measurable electric pulse is generated.

A resistive voltage divider (dynode-chain or simply base) supplies the accelerating voltages for the dynodes and is attached to the pins on the bottom of the glass tube. In order to create sufficient acceleration, high-voltage (500V-2500V) is used.

The quantum efficiency (QE) describes the probability whether an incident photon is converted into a photoelectron or not. This ratio depends on the photocathode radiant sensitivity (QS) which is defined as the quotient of incoming energy $N_{ph} \cdot h\nu$ and converted energy $N_{pe} \cdot e$:

$$QS = \frac{N_{pe} \cdot e}{N_{ph} \cdot h\nu} \left[\frac{\text{As}}{\text{Ws}} \right]. \tag{3.1}$$

Typical quantum efficiency values vary between 25% and 40%. These values highly depend on the material used for the entrance window and the photocathode. Fig-

3. Photodetectors

ure 3.2 illustrates the quantum efficiency for different wavelengths. For instance, measuring the fast scintillating component of BaF₂ necessitates the usage of a fused silica light input window with a bialkali photocathode.

Albeit PMTs have a high gain, fast amplification, low noise and single photon sensitivity, they cannot be used in strong magnetic fields. Yet they can be operated in low fields by shielding with μ -metal. In addition, PMTs rely on high operating voltages and are bulky to mount on scintillators.

Considering these downsides, one has to use other photodetectors when it comes to strong magnetic fields, space constraints and low costs. These prerequisites can be found in medical applications (MRT) and high energy physics (large-scale detectors).

3.2. Semiconductor detectors

To solve some of the shortcomings of PMTs, solid state physics contributes a comprehensive class of materials, the semiconductors, which already have been introduced in chapter 2.3.1. In the following, some applications will be presented.

3.2.1. p-n junction

The junction between a positive (p-) and negative (n-) doped semiconductor is called p-n junction. In contact, free charge carriers (holes h and electrons e) diffuse into the opposed region, leaving negative, respectively positive charged ions behind. Due to recombination, a depletion layer between the p- and n-doped material is produced, which lacks free charge carriers. Since there are charged ions left, a built-in potential forms and an electric field is generated (see figure 3.3). A stable condition attunes when the recombination stops and the drift and diffusion of holes and electrons compensate.

With reversed bias (positive terminal attached to the cathode), the depletion layer broadens and the built-in potential intensifies. At a certain level of voltage U_{BD} , an avalanche occurs where electrons gain sufficient energy to create more charge carriers (breakdown). Forward biasing (positive terminal attached to the anode) will shrink the layer and therefore lower the electrical resistance.

The p-n junction, as part of a circuit, is called *diode*.

3.2.2. Photodiode

The design of a photodiode is based on the p-n junction structure with reverse biasing. Incident photons with sufficient energy excite an electron-hole pair in the depletion region, which is then separated due to the electrical field. Both charge carriers get accelerated towards their respective electrode and an electric pulse can be measured because of induction.

A so called p-i-n diode is shown in figure 3.4. An intrinsic sheet is placed between p- and n-doped layers. By applying reverse bias, a depletion region forms across the whole intrinsic sheet which then provides electron-hole pairs by photoexcitation.

Made of silicon, a photodiode has a higher quantum efficiency and sensitivity on a wider wavelength spectrum compared to PMTs, although they have no intrinsic amplification, a smaller sensitive surface and rely on preamplifiers. To overcome some of these downsides, the *Avalanche Photo Diode* (APD) was developed.

In addition to a single p-n junction, the APD integrates a second metallurgical junction (highly doped p-n barrier junction) within the metal contacts. Incident photons excite h-e pairs in a thick, less-doped depletion region. The produced electrons drift through the depletion layer towards the readout electrode and pass the metallurgical junction. Since this barrier has a high electric field (up to 1 keV/mm [?]), the passing electrons gain energy and create secondary charge carriers through impact ionization processes. This avalanche continues and amplifies the signal up to a factor of 10^2 to 10^3 .

To gain even higher amplification (up to 10^5), single photon APDs (SPADs) can be operated in Geiger-Mode where the supplied voltage U_{OP} is set to 10%-20% beyond breakdown voltage U_{BD} . A single photon can trigger a self-perpetuating ionization cascade, the Geiger discharge. To avoid any damage and to reset the APD, a series quenching resistor R_Q is used.

3.2.3. Silicon photomultiplier

The Silicon Photomultiplier (SiPM) integrates a large number of microcells (SPAD+ R_Q) as an array in a dense area on a silicon substrate [?]. The SPAD pixel size ranges from 15 µm to 70 µm [?]. Each pixel works binary, therefore the number of incident photons can be estimated by the number of pixels hit. The probability of multiple hits of a single cell is low since the packing density is high and the dead time is small (< 100 ns [?]).

In figure 3.5 some SiPM schematics are shown. Incident photons are absorbed in the depletion layer (blue photons within $0.6 \,\mu\text{m}$, red photons within $2.9 \,\mu\text{m}$ [?]) and

3. Photodetectors

the excited electrons drift towards the avalanche layer, where the amplification with a factor of up to 10^6 happens and a signal is induced. The use of guard rings avoids occurrence of surface currents and trenches avert, in combination with anitreflective layers, optical cross-talk (photons emitted by avalanches escaping into an adjacent cell) to reduce noise.

Since SiPMs work with low voltage ($< 80\,\mathrm{V}$) and 10%-20% over-voltage, an avalanche has to be quenched with a resistor. When current is drawn by this resistor, the voltage drops below the breakdown voltage, the avalanche stops and the cell recharges. This generates a pulse with a short rise time of $\approx 0.5\,\mathrm{ns}$ and a tail with few hundreds of nanoseconds.

Some further characteristics are the *fill factor* (percentage of surface sensitive to light), the *photon detection efficiency* (PDE, sensitivity as function of wavelength), the *dark count rate* (count rate without exposure to light), *afterpulsing* (delayed release of trapped carriers after primary breakdown) and temperature dependencies.

./graphics/ch3/pmt1.png

(a) Photocathode radiant sensitivity

Figure 3.1.: Cross section of a photomultiplier tube. The base for the PMT is mounted onto the pins on the bottom of the glass tube. Amended from [?].

(b) Photon emission spectra

./graphics/ch3/pmt_glass.png ./graphics/ch3/pmt_sensitivity.png

Figure 3.2.: PMT wavelength dependency of photon sensitivity [?]. The sensitivity for UV photons can be extended by using fused silical light input windows (a). To get the highest efficiency, the photocathode material has to be adapted for the emission spectrum of the scintillator (b).

3. Photodetectors

./graphics/ch3/pn.png

Figure 3.3.: Schematics of a p-n junction. It can be seen that the energy levels in the contact region are curved due to the different doping. The Fermi level adjusts to stay constant. The depletion layer inhibits positive and negative ions which produce an electric field. It is oriented from the n- to the p-junction. In equilibrium, the net currents of drifting and diffusing are equal. Graphic amended from [?].

Figure 3.4.: Cross section of a photo diode. For reverse biasing, the cathode is connected to the positive terminal. Amended from [?].

./graphics/ch3/diode.png

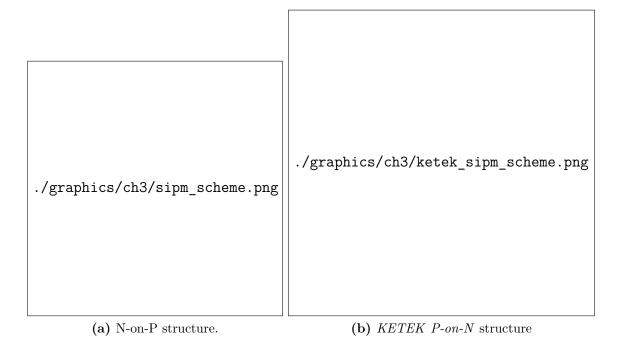


Figure 3.5.: Different schematics of SiPM designs. N-on-P technology with guardrings (a). P-on-N technology with trenches to avoid cross-talk by *KETEK* (b). Amended from [?] and [?].

4. Silicon Photomultiplier characterization studies

One major focus of this thesis is the characterization of SiPMs in terms of measuring IV-curves, determining the breakdown voltage and optimal working voltage, pulse shaping and comparing responses of different array setups.

4.1. Development of a SiPM-board

As a first approach, an electronic board for mounting different configurations of SiPMs has been developed. The PCB is shown in figure 4.1. Note that this board allows different SiPM-configurations like single (s), parallel (p) and hybrid (h), the pros and cons of each will be discussed later. The design is inspired by the readout module for the scintillator tiles of the PANDA Barrel-TOF detector [?]. Figure 4.1 shows the PCB design and the circuit. A single SiPM is directly connected to the bias and ground without any passive parts. The parallel board integrates two till four

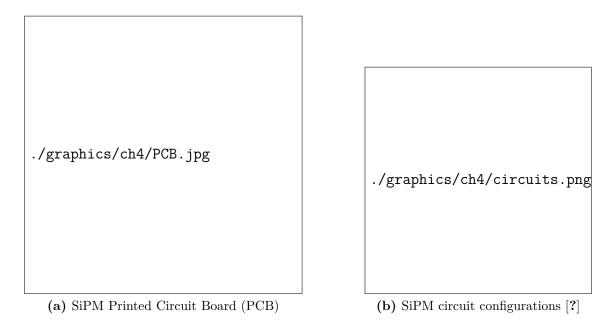


Figure 4.1.: SiPM board development.

SiPMs, each of them connected to the bias and ground in parallel. A fast, shaped signal is received when capacitors connect anode and cathode of adjacent SiPMs (hybrid) and resistors are used for connecting the SiPMs with bias and ground. The signal is coupled onto the DC bias voltage and can be separated via a capacitor.

For this thesis, KETEK PM3350-EB were used. With an active area of 3 mm \times 3 mm and a pixel size of 50 µm \times 50 µm and 3472 pixels overall, the SiPM trades off a high photo detection efficiency and a good micro cell density. For further parameters, see [?].

With a breakdown voltage of $U_{BD} = 25 \,\mathrm{V}$ and an operation voltage of $U_{OP} = U_{BD} + (2-7)\mathrm{V}$, the (s)-configuration can be chosen for low cost and a fair light exposure, i.e. a plastic scintillator for measuring cosmic muons. The (h)-configuration promises good timing with a fast rising edge. It is meant for precise timing purposes, like time of flight measurements. An energy measurement can be done with the (p)-configuration, where the effective light-sensitive area is directly given by the sum of the SiPM surfaces. For some experiments, preamplifiers by *Photonique* have been used [?].

4.2. Current-voltage characteristic

To determine the temperature dependence of the breakdown and optimal operation voltage, some IV-curve of arbitrarily chosen SiPMs in different configurations have been measured.

This setup is shown in figure 4.2: The climate chamber contains an aluminum box with the SiPM. The HV board [?], which is currently under development for the EMC barrel of the PANDA experiment at FAIR (GSI) [?], has been chosen to perform the IV-scanning because of availability and easy programmability. The board is controlled by a Raspberry Pi 2 micro-computer which also reads out a temperature sensor directly attached to the SiPM. To avoid parasitic light and surface leakage, the SiPM is cleaned with ethanol and is wrapped in black tape. A Keithley sourcemeter powers the HV board, a PC controls the Raspberry via Ethernet. The temperature settings can be set by a terminal. The IV-curves were scanned from $I = 0 \, \text{nA}$ to $I \approx 1000 \, \text{nA}$ and back to $I = 0 \, \text{nA}$. The step range is given by the digital potentiometer (10bit) on the HV board, a small hysteresis for the current is known (see [?]). For each potentiometer position (voltage), the current is measured 100 times and is then averaged. This results in two IV-curves per SiPM which should improve precision. It has to be mentioned that the voltage and current measurements are not fully calibrated yet, so a small offset might occur.

This is not considered in this thesis, since qualitative comparison between the boards is sufficient.

The IV-curves for the different configurations are shown in figure 4.3. Plot (a) and (b) show the curves of a single SiPM. The temperature is color coded from warm (red) to cold (dark blue). It can be seen that the current rises exponentially when the breakdown voltage is exceeded. At this point, the local field strength is high enough to create avalanches. This process is temperature dependent: for lower temperatures, the generation of thermal electrons as free charge carriers able to start an avalanche is suppressed.

The temperature also affects the breakdown voltage. A negative breakdown coefficient k (in $\left[\frac{\text{mV}}{\text{K}}\right]$) occurs in Zener diodes: due to high doping, the band structures are heavily curved and show a steep slope. For higher temperatures, an electron can tunnel from the valence to the conduction band more easily. For avalanche diodes a positive k is observed. Lower temperature suppresses electron-phonon scattering which increases the mean free path (average distance between collisions) of electrons. This facilitates the development of avalanches and leads to a reduced breakdown voltage.

Compared to a single SiPM, the parallel and hybrid configurations show higher currents. Each SiPM in the array is driven with the same voltage and contributes a net current to the overall current. Hence, the current should be the sum of the net currents. Therefore, breakdown and operation voltage can not be adjusted for each SiPM in an array but has to be treated altogether. This will be discussed later.

4.3. Breakdown and operation voltage

The temperature dependence of the breakdown and operation voltages was extracted from the IV-curves.

To calculate the temperature constant k, the breakdown voltage was determined. For this, the IV-curves were plotted in logarithmic scale on the y-axis (see 4.3). The intersection of a linear fit for the dark current and a second order polynomial fit for the breakdown region provides the sought voltage. The fits can be found in the appendix (see B.1 and B.2).

Finding the optimal operation voltage V_{OP} is important for maintaining the detector in the experiment with good a signal-to-noise ratio. One has to trade off high gain and low noise to get sufficient amplification without amplifying too much noise. In order to find this working point, the derivative¹ of the IV-curve has been divided

¹The method for deriving the data is described in B.3

4. Silicon Photomultiplier characterization studies

by the current I(V) which results in a local minimum some volts beyond breakdown. The minimum of this relative slope $\frac{dI}{dV} \frac{1}{I(V)}$ is the voltage where the effect of altering the voltage has the smallest effect in the region beyond breakdown, so small voltage changes should not be as problematic as at other positions. Furthermore, for higher voltages the noise is disproportionately amplified due to high current compared to the amplification of the signal. The minimum was determined by fitting the region with a second order polynomial, again the fits can be found in the appendix (figures B.3 and B.4).

The results are listed in table 4.1. The temperature dependence can clearly be seen, the coefficients are positive and and coincide with data provided by KETEK (see data sheet [?]). The linear fits are shown in figure 4.5. The (s)-configuration as a single SiPM has a slightly higher k_{BD} with a large error due to difficulties in fitting the -25 °C data (low current). The operation voltage is roughly $V_{OP} = V_{BD} + 5$ V and rises slowly with higher temperature, whereas multiple SiPMs show a steeper slope due to higher intrinsic noise. This suggests to operate the SiPM-boards at 30 - 31V when no precise source is available. Again, the voltage measurement is not calibrated yet, so this is just a rough recommendation.

4.4. Dark count rate

Measuring the dark count rate and visualizing the "dark spectrum" is important for determining a proper threshold level in further experiments when it comes to processing signals right above the noise.

Dark signals are thermally generated signals by electrons with sufficient energy

	(s)-confi	guration	(h)- and (p)-configuration	
T [°C]	V_{OP} [V]	V_{BD} [V]	V_{OP} [V]	V_{BD} [V]
-25	30.78 ± 3.99	24.62 ± 2.89	30.72 ± 0.47	24.40 ± 3.67
0	30.67 ± 0.42	25.50 ± 0.60	30.89 ± 0.15	24.78 ± 0.03
5	30.72 ± 0.32	24.93 ± 0.15	31.01 ± 0.59	24.87 ± 0.04
10	30.70 ± 0.35	25.11 ± 0.44	31.20 ± 0.32	25.04 ± 0.04
15	30.74 ± 0.28	25.30 ± 0.14	31.32 ± 0.68	25.08 ± 0.01
20	30.80 ± 0.23	25.35 ± 0.05	31.57 ± 0.75	25.18 ± 0.03
25	30.87 ± 0.45	25.51 ± 0.23	31.04 ± 2.11	25.20 ± 0.06
	$\begin{array}{c c} k_{OP} \left[\frac{\text{mV}}{\text{K}} \right] \\ 6.79 \pm 1.34 \end{array}$	$k_{BD} \left[\frac{\text{mV}}{\text{K}} \right] \\ 23.66 \pm 5.10$	$\begin{vmatrix} k_{OP} \left[\frac{\text{mV}}{\text{K}} \right] \\ 23.67 \pm 2.90 \end{vmatrix}$	$k_{BD} \left[\frac{\text{mV}}{\text{K}} \right]$ 19.30 ± 1.51

Table 4.1.: Fit results for operation and breakdown voltages. Since the same SiPMs were used for (h)- and (p)-configuration the results are the similar.

to generate an avalanche. Since the built-in-potential is high, even small thermal energies cause electrons to create avalanches. This results in a high count rate of dark events.

Due to the unique design of the SiPM with discrete micro cell signals, single firing cells contribute most to the count rate. Multiple coincident dark events result in a higher signal whereas the rate for these events is much lower. The probability for a higher number of coincident dark events is close to zero, so the threshold can be set to a level right above a certain number of cells.

To get a first qualitative scrutiny of the dark spectrum, a single SiPM and a hybrid board were wrapped light tight with black tape and then stored in a closed aluminum box. The signals were then amplified by a preamplifier in order to get a better resolution of the spectrum. The preamp was operated with $5\,\mathrm{V}$, the SiPM-board with $30\,\mathrm{V}$. The raw signal was tracked and monitored by a LeCroy Waverunner 104MXi-A 1GHz oscilloscope.

With persistence setup, a waveform-picture of more than 10.000 signals was taken for both configurations which can be seen in figure 4.6. The single SiPM shows distinct peaks, the discrete signal height for a single cell can be roughly estimated as 15 mV. The spectrum of multiple SiPMs is more blurred due to slightly different characteristics of each SiPM in the array. Still, a stepwise distribution of signals can be observed which also can be used to estimate the number of firing cells.

This can be represented distinctly by plotting the pulse height. The histogram 4.7 visualizes the counts per millivolt in logarithmic scale and normalized count rate per millivolt. The single SiPM shows distinct peaks with a gap of roughly 15 mV, the spectrum of multiple SiPMs is blurred and the steps are not as distinct as for a single SiPM.

To measure the count rate of the different configurations, the setup shown in figure 4.8 was used. Again, the SiPM-boards were wrapped light tight, stored in the aluminum box and operated by the preamplifier. To exploit the whole range of the available leading edge discriminator (Lecroy 623B, threshold $-30\,\mathrm{mV}$ to $-800\,\mathrm{mV}$), some further amplifications had to be made. A fast linear amplifier (FTA810L from GSI, V=800, $\tau \leq 10\,\mathrm{ns}$) was used for this reason, but to avoid saturation of this amplifier and to further fine tune the signal range, passive attenuators were utilized before and after the amplifier. An active split divided the signal for monitoring the threshold level of the discriminator. A megahertz counter (from Uni Bonn) was gated by a gate generator (Lecroy 222) to count the signals for 10 s.

The first derivative was calculated² from the retrieved data to emphasize the

²Again, the method used is described in B.3

TH [mV]	(s)-configuration $f \text{ [kHz]} \text{ Slope } \left[\frac{\text{kHz}}{V}\right]$		(h)-configuration $f \text{ [kHz]}$ Slope $\left[\frac{\text{kHz}}{\text{V}}\right]$		(p)-configuration $f \text{ [kHz]}$ Slope $\left[\frac{\text{kHz}}{V}\right]$	
TH [mV]	J [KIIZ]	Slope $\left[\frac{\text{kHz}}{\text{V}}\right]$	J [KIIZ]	Slope $\left[\frac{kHz}{V}\right]$	J [KIIZ]	Slope $\left[\frac{\text{kHz}}{\text{V}}\right]$
-30	1827	190	4089	360	3389	300
-80	866	180	2335	400	2274	200
-90	786	60	2006	330	2024	225
-160	355	60	603	110	963	110
-170	319	20	508	100	859	100
-250	141	19	87.6	23	340	40
-260	121	10	70.9	17	304	35
-340	50.9	9.0	13.7	5.0	119	14
-350	48.9	2.9	12.4	1.3	107	12.5
-430	27.6	3.0	1.77	0.2	_	_
-440	25.6	1.9	_	_	_	_
-500	15.1	1.6	_	_	_	_
-600	4.8	0.7	_	_	_	_
-720	0	0	_	_	_	_

Table 4.2.: Absolute dark count rate for different configurations. The steps (drop in count rate) for the single SiPM are highlighted by horizontal lines.

expected drop in count rate. Figure 4.9 shows this normalized slope of count rate in logarithmic scale. The single SiPM (blue) yields the unique stepwise drop in count rate with a width of approximately 80 mV per step. Again, the array configurations do not show such a distinct behavior.

The absolute count rate and slope of each setup for prominent threshold levels is given in table 4.2, note that the edges of the first five steps of the single SiPM are used for highlighting the discrete spectrum. This behavior could not be found in the array setups, the slope is nearly linear which indicates a exponential decrease in count rate.

For the single SiPM, the rate has been measured until no counts were registered within 10 s. This point is reached at $-720 \,\mathrm{mV}$. The data indicates steps with a width of $80 \,\mathrm{mV}$, so the upper limit for coincident firing cells is nine cells at the same time. The rate for single cells lies in the megahertz region, for five cells in the low kilohertz region, for seven cells some hundreds of hertz. The rate for the array setups is nearly four times the rate of a single cell.

Further work on comparing pulse signals, timing response and energy measurements will be shown in chapter 5, in which the different configurations were mounted to a plastic scintillator of type EJ-248M from ELJEN and inorganic crystals, LYSO and PbWO₄.

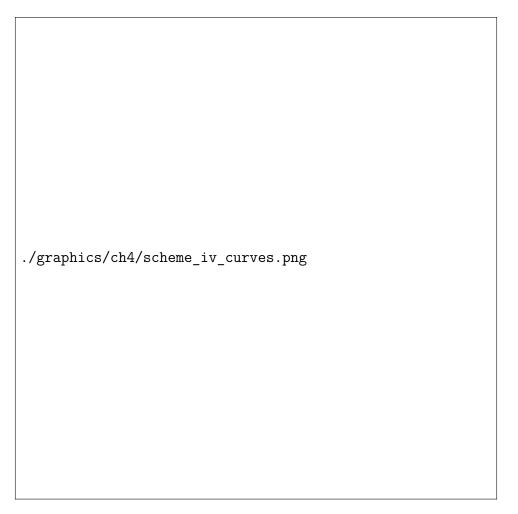


Figure 4.2.: Schematic of the IV-characterization measurement setup.

4. Silicon Photomultiplier characterization studies



Pagure 4.3.: Comparison of different board configurations. For (h)- and (p)-configuration the same SiPMs were used.



Figure 4.4.: Comparison of operation voltages. The hybrid and parallel configurations show similar properties.

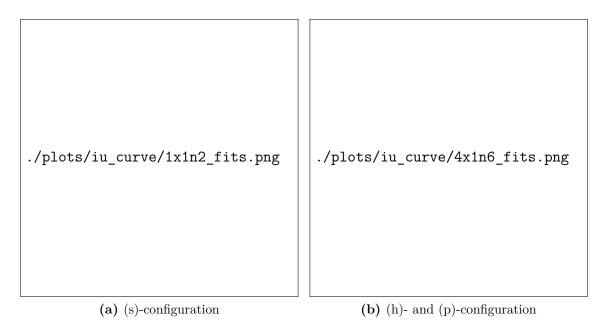


Figure 4.5.: Comparison of breakdown and operation voltages. The hybrid and parallel configurations show similar properties. Note the positive slope.

4. Silicon Photomultiplier characterization studies

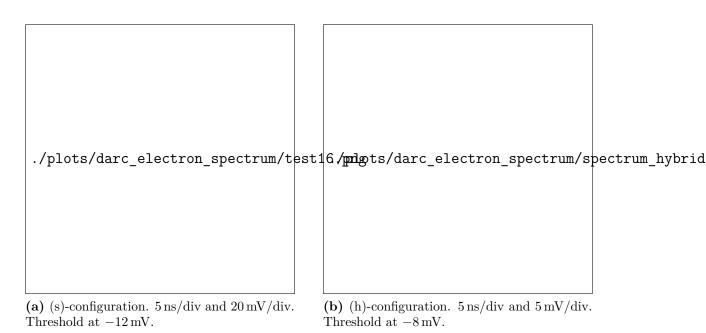
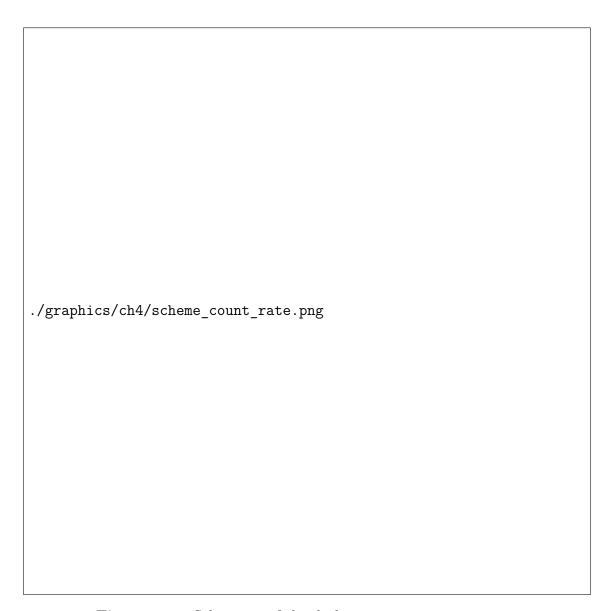


Figure 4.6.: Dark spectrum of (s)- and (h)-configuration. The single SiPMs shows distinct peaks whereas multiple SiPMs exhibit a more blurred spectrum.

Figure 4.7.: Pulse hight spectrum for dark events with single and multiple SiPMs in logarithmic scale and normalized counts per millivolt. The single SiPM shows distinct peaks whereas the spectrum of the hybrid configuration is more blurred and the peaks can only be estimated.

./plots/darc_electron_spectrum/Counts_multi.png



 ${\bf Figure~4.8.:~Schematic~of~the~dark~count~rate~measurement.}$

./plots/darc_electron_spectrum/slope_coun	Figure 4.9.: Normalized slope of dark count rate. The single traile Mp (glue) shows distinct steps whereas the other configurations do not show such a behavior.

 $4. \ Silicon\ Photomultiplier\ characterization\ studies$

Substituting photomultiplier tubes or avalanche photodiodes with SiPMs in some applications could be a possible way to save space, funds, and avert the dependence on high voltage power supplies. Some of these applications, i.e. timing and energy measurements, were tested by mounting different SiPM-boards to plastics and crystals.

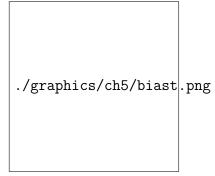
5.1. Signal shaping

The dark count rate measurements showed that the signal response is different for the board configurations. To obtain more information about the actual signal shape, the three configurations were mounted consecutively on opposing sides of a $25.50 \,\mathrm{cm} \times 12.25 \,\mathrm{cm}$ plastic scintillator plate EJ-248M from ELJEN (see table 2.1) with cut edges and a thickness of $10 \,\mathrm{mm}$ (a detailed schematic can be found in C.5). This design was chosen for measuring cosmic muons for the project Cosmic



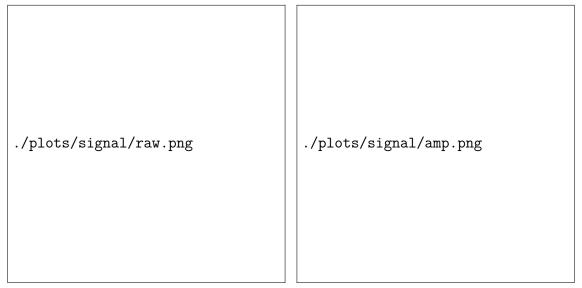
Figure 5.1.: Mechanical setup for the efficiency and timing measurement with a plastic scintillator (wrapped, with graph paper) and ⁹⁰Sr source (blue bar). A schematic can be found in figure 5.4.

Figure 5.2.: "Bias T" for reading out the raw signal. The bias voltage (DC) is applied between anode (positive) and cathode (ground) for reverse biasing. A series resistor $R=10\,\mathrm{k}\Omega$ is placed between anode and power supply, a capacitor $C=100\,\mathrm{nF}$ is placed between resistor and signal output and decouples the AC signal of the SiPM from the DC biasing



Radiation: Measuring Cosmic Muons with the Raspberry Pi [?], because this shape provides a large area with a "pseudo" light-guide to the more narrow edges where the SiPM boards will be attached.

The plastic detector was wrapped with eight layers of Teflon foil and then covered with opaque black foil. For mounting, the SiPM boards were equipped with a thick rubber mask to fill the spacing between the diodes. Onto this mask a reflective foil was attached. Optical grease was carefully spread over each SiPM to grant good optical coupling with the scintillator material. The connection between board and plastic was fixed with black tape, an electrical connection was established via a pin header for the cathode and anode contacts. This setup can be see in figure 5.1, a schematic is shown in figure 5.4, for more pictures see appendix C. A "Bias T" was built for reading out the raw signal (see figure 5.2).



(a) Raw signal of the different configurations: blue (4x1 hybrid), red (4x1 parallel), green (1x1 single)

(b) Amplified signal of blue (4x1 hybrid), red (4x1 parallel), green (1x1 single) with utilized photonique preamplifier

Figure 5.3.: Raw and amplified signals of different SiPM configurations.

With the oscilloscope used before (LeCroy Waverunner), waveforms of the raw signals of the different SiPM configurations were acquired. For this, the SiPMs were powered with a four-channel bias source from *Hameg* via the "Bias T", the signals were fed directly to the oscilloscope. For measuring the amplified signals, the Bias T's were substituted with the *photonique* preamplifiers. It was observed, that the connection between SiPM-board and preamplifier had to be as short as possible to avoid ringing and an increased noise. This was solved by directly connecting the preamp via a pin header. The bias voltage was set to $U_B = 30 \,\mathrm{V}$ and the power supply for the preamps was set to $U_P = 5 \,\mathrm{V}$. The pictures can be seen in figure 5.3. It appears that the signal amplitude of the single and parallel configurations are nearly equal, whereas the amplitude of the hybrid board is roughly half in size. Also, the baseline noise for the hybrid and parallel configurations seem to be less fluctuating. The signal rise time, which is in order of some nanoseconds, can be compared by normalizing the pulse height: the parallel configuration shows the longest rise time, the hybrid configuration the fastest. The single SiPM lies right in between. For timing, the hybrid configuration might be the most valid candidate. Even better timing can be achieved by driving the SiPMs in series, done by the PANDA Barrel-TOF detector [?], but this necessitates N times the bias voltage of a single SiPM, where N is the number of SiPMs in series. This configuration is not considered in this thesis because of its necessity of using high voltage.

5.2. Efficiency measurements

As a preparation for the upcoming timing measurement, the efficiency of the setup with the thin plastic scintillator plate was measured. The investigations undertaken in the last section confirmed that the hybrid configuration has the fastest rise time, so two hybrid boards were mounted to the scintillator plate used before. The experimental setup can be seen in figure 5.4: a four-channel power supply (Hameg HMP4040) biases the two hybrid boards with $U_B = 30 \,\mathrm{V}$ and the photonique preamplifiers with $U_P = 5 \,\mathrm{V}$. The amplified signals of the channels one and two were then discriminated by a leading edge discriminator (Lecroy 623B, $\mathrm{TH_1} = -450 \,\mathrm{mV}$, $\mathrm{TH_2} = -477 \,\mathrm{mV}$), the threshold levels TH were set to satisfy the expected count rate of cosmic muons (approximately $200 \, \frac{1}{\mathrm{s}\,\mathrm{m}^2}$ [?]). The output of the discriminator was tracked by a counter (Uni Bonn) which was gated by a gate generator (Lecroy 222) to count the signals for 10 s. A coincidence unit (Caen N455) provided the signal to count coincident signals.

A 90 Sr source (β^- -emitter) was used to produce scintillation light. An aluminum

block with a small bore was used as a collimator to guide and center the emitted electrons. For positioning, graph paper was attached to the scintillator (again, see 5.1).

The measurement positions are show in figure 5.5. The heat map plots for the count rate show two maxima: one right in front of the SiPMs, the other on the y-axis some centimeters in front of the detectors, beginning half the way down from the center of the scintillator to the mounted boards. This region of high count rate is limited to some square centimeters and is oval shaped. The count rate in the other regions of the plastic is nearly constant, except from the very edges and corners, and right in front of the respective opposite detector, where the rate drops. The results for detector one and two are similar but not identical: detector one seems to be less effective in counting compared to detector two, which shows a more symmetric shape. The second maximum might be explained by the special shape of the cut corners, so the photons generated at this position might get reflected to the detectors.

In discussing the coincident count rate, the asymmetry can be found again: the rate right in front of detector two is nearly twice as high as in front of detector one. The maxima appear again at the same positions, the rate is highest on the y-axis and decreases for positions moving along the x-axis. For events right in front of one board, the coincident count rate is apparently given by the count rate of the opposite board.

Although one of the two detectors seems to have some performance issues, the coincident count rate for most of the positions, a square from -5cm to +5cm on the x-axis and -9cm to +9cm on the y-axis, is valid for using this setup for measuring cosmic muons (two detectors are used to avert detecting fake events). The time resolution will be discussed in the section following.

5.3. Time resolution measurements

For certain applications like propagation time measurements or positioning, timing properties are important. As section 5.1 has shown, the hybrid configuration is a valid candidate for timing applications. The time resolution and propagation time was measured for the setup used in last section.

Nevertheless, the readout setup had to be changed to avoid walk (see figure 5.6). To do so, the leading edge discriminator was replaced by a constant fraction discriminator (CF4000 from GSI, 1 ns delay line, adjustable threshold and zero cancellation). Furthermore, a time to pulse height converter (Ortec 437A) was installed to display the time differences between detector one and two as a pulse height. This necessitates signal one (start) to be definitely earlier than signal two (stop), so signal two was delayed with a constant delay (long cable, 50 ns). To avoid noise in the time spectrum, the coincident signal of one and two gated the TPC in order to just register events, in which the signals are coincident. The pulse height spectrum was digitized by a 13-bit analog-to-digital converter (Caen N957) and monitored by a root¹ framework on a UNIX-system.

Since the net delay between signal one and two is random due to electronics and processing, a time calibration had to be made. For this, the 90 Sr source was placed in the very middle of the scintillator (equally to the section before), so the time difference between coincident signals in detector one and two should be zero. By testing different delays with an adjustable delay box, the delay was set in a way that the peak of the resulting time spectrum was near the center of the acceptance of the ADC (\approx channel 4000). By slightly increasing and decreasing the delay, the peak changes its position around the center. This yields a linear correlation between channel number K and time T:

$$T(K) = \text{slope} \cdot K + T_0 = 6.3611 \frac{\text{ns}}{\text{ch}} \cdot K - 23631 \text{ns}.$$

The calibration spectrum and the linear fit are shown in figure 5.7. The data for the linear fit was extracted by fitting Gaussians within the **root** framework to the peaks in the time spectrum. The error of each data point is given by the standard deviation of the Gaussian fit.

Analog to the previous section, the 90 Sr source was moved to different positions for determining the time resolution by measuring the standard deviation of the peak, and the propagation time by determining the position of the peak relative to the center. The threshold for both detectors was set to $-50\,\text{mV}$, to detect the first incoming photons of each event for fastest response. This is visualized in figure 5.8.

Again, an obvious asymmetry can be observed. The time resolution right in front of detector two is best with approximately 700 ps and rises to 1 ns in the center of the scintillator. The resolution stays nearly stable but deteriorates towards the edges near detector one.

¹root: data analysis framework by CERN [?]

This behavior is more pronounced when investigating the propagation time of the scintillation light. The theoretical propagation time for photons in medium is given by

$$T = \frac{s}{n^{-1} \cdot c_0},\tag{5.1}$$

where s is the length, n the refractive index (n = 1.58 EJ-248 M ?]) for the medium and c_0 the speed of light in vacuum. Therefore, one expects

$$T_{\text{max}} = \frac{0.25 \,\text{m}}{1.58^{-1} \cdot 299792458 \,\frac{\text{m}}{\text{s}}} \approx 1300 \,\text{ps}$$

as the maximum propagation time, when the source is placed right in front of one detector. This can be found for detector two. Still, detector one shows nearly three times the expected result.

To study this asymmetry, the threshold of both detectors was increased. A higher threshold suppresses the first photons arriving at the detector since they produce only a small signal. To overcome this, more photons are needed, so a signal is only generated when reflected photons are adding up to the signal as well, leading to a longer propagation time. Hence, for higher thresholds more delay can be expected. To show this behavior, the source was placed above detector one and then above detector two. The resulting time should be the travel time of photons for 2×25 cm in the scintillator material and is represented by the horizontal distance of the two peaks plotted in figure 5.9. For $-50\,\mathrm{mV}$, the right peak (represents detector two) is ca. 1.5 ns off center and satisfies the calculations. This can also be seen in figure 5.8b. The left peak, representing detector one, shows nearly 2.5 ns delay. The peak of detector two moves to higher delays, which is expected due to reflections, whereas the peak for detector one stays at the same position until a threshold of $-300\,\mathrm{mV}$. For this and higher thresholds the peaks are distributed symmetrically to the y-axis. Still, this symmetry should occur for all thresholds.

An explanation for the asymmetry in the efficiency, time resolution and propagation time measurements might be dissimilar sensitivities of the two detectors. A good resolution is achieved when both detectors are exposed to a high amount of direct light, so seeing less direct light results in bad timing. One can assume, and the efficiency measurements confirms this, that, when the source is placed right in front of one detector, this detector sees sufficient direct light. Hence, bad timing in front of one detector is due to bad performance of the opposite detector. Therefore, detector one seems to perform better than its counterpart.

This problem might be overcome by fine tuning the thresholds and gains (bias-

ing) of the detectors. To refer to figure 5.9, the left peak represents the allegedly good working detector one. By rising the threshold, the peak remains at the same position until a certain level is exceeded. This might be an indicator that at this very point the reflected light dominates. This cannot be seen for detector two: a saturation where the peak is stable for distinct thresholds was not found.

Further work on tuning the setup parameters as well as using up to date processing electronics might lead to a distinct increase in precision.

5.4. Energy measurements

Another application for SiPMs could be the usage in calorimetry, measuring deposited energy of particles in scintillators. Some prominent inorganic scintillator crystals were used, LYSO ($10 \text{ mm} \times 10 \text{ mm} \times 3.5 \text{ mm}$) and PbWO₄ ($20 \text{ mm} \times 20 \text{ mm} \times 50 \text{ mm}$), to measure several γ -spectra from calibration sources.

The small LYSO crystal was equipped with a 2×1 parallel SiPM-configuration. The board was attached with optical grease to the $10 \, \mathrm{mm} \times 10 \, \mathrm{mm}$ surface, the other sides of the crystal were covered with reflective tape. For stability and lightproofing, this combination was then wrapped in black tape.

The PbWO₄ crystal was wrapped in eight layers of Teflon foil, one thin layer of aluminum foil and fixed with shrinking tube, leaving the front surface ($20 \,\mathrm{mm} \times 20 \,\mathrm{mm}$) uncovered. On this side, a 3×2 parallel SiPM-configuration was attached analogous to previous setups, see figure 5.11.

Using a *KETEK* preamplifier [?], the crystals were set up in the climate chamber (*WEISS*, see figure 5.10). The amplified signal was further shaped by a linear amplifier (Ortec 410) with adjustable integration time and gain. The energy spectrum was taken by an analog-to-digital converter from Caen (N957) which was controlled by a UNIX-workstation.

5.4.1. LYSO

First, the LYSO crystal was tested at $-25\,^{\circ}$ C under γ -radiation from a 60 Co source. It appeared that the raw signal of the two SiPMs in parallel was so strong that the preamplifier saturated, so the bias voltage was set to $26\,\mathrm{V}$ right beyond breakdown. The same problem with the linear amplifier was solved by using a $-20\,\mathrm{dB}$ passive attenuator. By choosing $2\,\mu$ s integration time and a proper amplification, the gain was set in a way that the photopeaks of 60 Co were between channel 5000 and 6000 to use the full range of the 13-bit analog-to-digital converter.

Consecutively, the energy spectra of several calibration sources (⁶⁰Co, ²²Na,

¹³⁷Cs, ¹³³Ba and ¹⁵²Eu) were taken. To calibrate the setup, the most prominent photopeaks were fitted with Gaussians. The calibration fit is depicted in figure 5.13, the spectra are plotted in figure 5.14. The same procedure was done at 25 °C, where the amplification of the linear amplifier had to be increased by a factor of 4.

The photopeak of 133 Ba is distinct as well as the x-ray peak at low energies. The cobalt spectrum has a large compton background since the gamma quanta with 1.1 MeV and 1.3 MeV (all gamma ray energy data is retrieved from [?]) are too energetic to be fully stopped in the 3.5 mm thick crystal. For this, the two photopeaks are barely visible, the sum peak could not be observed at all. Furthermore, 137 Cs and 22 Na show a clear photopeak and a distinct compton spectrum, the 511 keV peak due to annihilation of the positron from the β^+ decay of sodium is clearly visible. The 152 Eu source was tested as a calibration source since the spectrum shows multiple gamma energies and it was found that the most prominent peaks (344 keV, 244 keV, 121 keV, 40 keV) could be resolved, especially for -25 °C. More detailed energy spectra plots can be found in B.4.

The energy resolution R, defined as the ratio of full width at half maximum (FWHM) and photoenergy, was calculated as well. The whole data is given in B.1. The resolution is plotted in figure 5.12. The resolution of the cooled system is in some cases (300 keV to 700 keV) slightly better. For low and high energies, larger errors can be found.

Cooling does not seem to improve the energy reolution significantly, despite the intrinsic dark noise of the SiPM is suppressed and the light yield of the scintillator is improved. The strong raw signal indicates that a lot of scintillation light is seen by the SiPMs.

5.4. Energy measurements

 ${\bf Figure~5.13.:}~{\bf Energy~calibration~with~different~sources~using~the~LYSO~crystal.}$

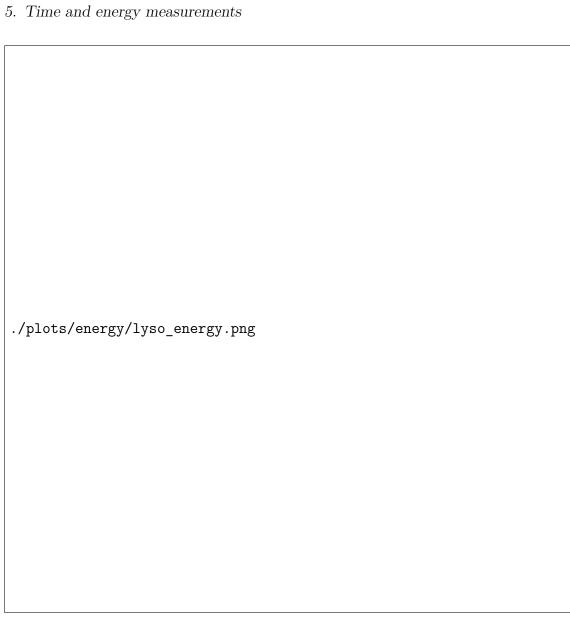


Figure 5.14.: Energy spectra of several calibration sources using the LYSO crystal.

According to table 2.1, LYSO is a very bright scintillator with 30000 photons per 511 keV photon, even higher when cooled. The SiPMs seem to be overexerted due to this large amount of photons. This might be solved by a higher number of microcells (smaller pixel size), so more photons can be detected at the same time. This overextension could be the reason why cooling does not result in a significant better resolution. Still, an improvement by cooling is expected for crystals with lower light yield, i.e. lead tungstate, which will be covered in next section.

5.4.2. PbWO₄

The lead tungstate setup with six parallel SiPMs is operated comparable to the LYSO setup with two SiPMs. However, the light yield of PbWO₄ is several orders of magnitude lower (2.1) than LYSO, and roughly 85 - 110 photons per MeV are expected [?].

Figure 5.15 shows the energy spectra of several calibration sources. At higher temperature (25 °C), the energy spectra merge with the background. At this point, one has to consider the photo detection efficiency (PDE) of the SiPMs ($\approx 40\%$) for the emission wavelength of PbWO₄ (425 nm), the loss of photons due to absorption ($\approx 10\%$) and the effective light sensitive area (ratio of the sensitive area of the SiPM and the 20 mm \times 20 mm crystal surface, about 13.5%). Hence, only few photons are left, diminishing the resolution of the spectrum. The measurements at 25 °C show that only for a small amount of events a sufficient number of photons are registered to fill bins beyond the background. However, this is not sufficient for determining the particle energy.

The spectra at $-25\,^{\circ}$ C are more distinct: 60 Co shows a broad and flat peak in which the two photopeaks are merged. The 22 Na spectrum shows both the annihilation peak and the photopeak at $1275\,\text{keV}$, so does the 137 Cs spectrum at $662\,\text{keV}$. The background shows less noise compared to the background at $25\,^{\circ}$ C. Reason being the higher light yield ($\approx \times 3.5$ [?]) and the suppressed thermal noise of the SiPMs. A small peak at channel 5000 is also visible and will be discussed in the following section.

5.4.3. Muons

The PbWO₄ setup was also used to measure the energy deposit of cosmic muons in lead tungstate. According to [?], the energy deposit for minimum ionizing particles is $10.2 \, \frac{\text{MeV}}{\text{cm}}$, so one expects a mean energy loss of $\approx 20 \, \text{MeV}$ in the crystal with a thickness of 2 cm. Since the energy deposit of cosmic muons in matter varies due to

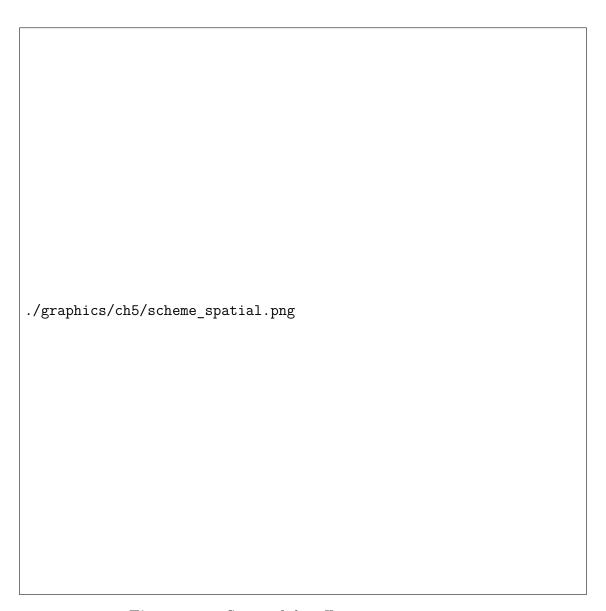
the statistical nature of the energy loss, whose mean value is given by the Bethe-Bloch-formula (see equation (1.6)), a Landau distribution with a peak at $\approx 20 \,\text{MeV}$ is expected.

Since the light yield is higher and the noise is suppressed at low temperatures, the PbWO₄ was cooled down to $-25\,^{\circ}$ C. A 60 Co spectrum was taken to calibrate the range of the analog-to-digital converter, the spectrum can be seen in figure 5.16. The gain was adjusted to set the energy range of the ADC from 0 MeV to 40 MeV. After removing the calibration source, data was taken for 48 h due to the small flux of muons through the crystal. The resulting spectrum is shown in the same figure.

A large background can be found in the first 2000 channels. By comparison with the calibration spectrum of ⁶⁰Co, it appears that several other gamma sources, either intrinsic or natural environmental radiation, with energies up to 2 MeV contribute to the muon spectrum. A possible candidate is ⁴⁰Ka with a gamma energy of 1460.9 keV, which not only is present in the environment but also as part of the crystal (impurity, up to 0.48 ppm [?]). The muon spectrum itself is broad and flat and shows no Landau distribution at all. This might be caused by the geometry of the setup when muons travel through more or less than 2 cm of crystal and hence lose not exactly 20 MeV of energy. This could cause the spectrum to show no distinct Landau peak.

As a solution for this problem, a trigger system consisting of two plastic scintillator bars with photomultiplier tube readout was utilized. Using one bar as an upper and one bar as a lower trigger, the two plastics were placed above and under the PbWO₄ crystal. The coincident trigger signal gates the ADC, therefore only events measured in all three scintillators were added to the spectrum. The data is plotted in figure 5.16.

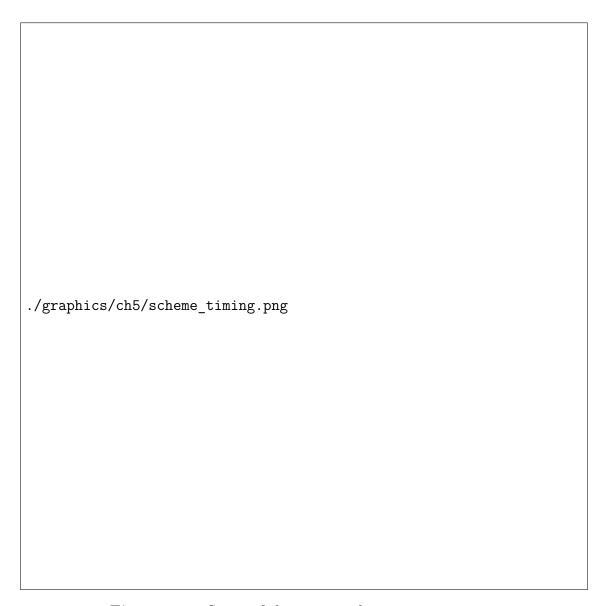
The first set of data, plot (a), was taken with a smaller energy range and without trigger system. The calibration spectrum was set to roughly 1200 keV at channel 400, using the double peak of ⁶⁰Co. The trigger system was then introduced since no peak could be observed and due to the large background. Plot (b) shows that the energy range is larger than before whereas the calibration peak could not be used as intended because of the nonlinearity of the ADC in small channel values. A peak at channel 4000 can be observed and the Landau distribution can be guessed. At lower channels (200 to 3000), smaller energy values due to geometrical effects are visible, for the plastic scintillator bars are larger as the PbWO₄ crystal and therefore transition paths smaller than 2 cm are possible for muons.



 ${\bf Figure~5.4.:~Setup~of~the~efficiency~measurement.}$



Figure 5.5.: Efficiency measurement at plastic scintillator with a 90 Sr source at different positions. The heat map was plotted with gnuplot's pm3d feature, the data between the measurement points was interpolated by the same software. Note that the coincidence count rate in front of one detector is mainly dominated by the count rate of the opposite detector.



 ${\bf Figure~5.6.:~Setup~of~the~time~resolution~measurement.}$

axis already shows the calibrated time. The key

represents the employed delays.

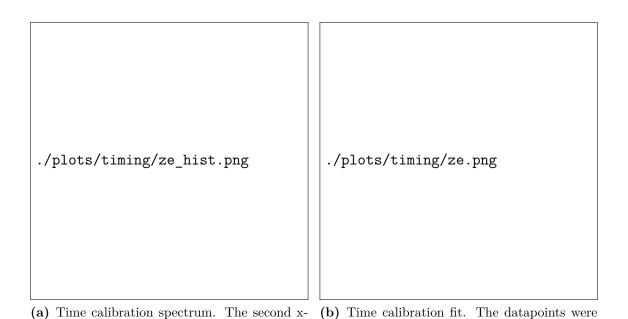


Figure 5.7.: Time calibration for different delays.

framework.

extracted via Gaussian fits, using the root

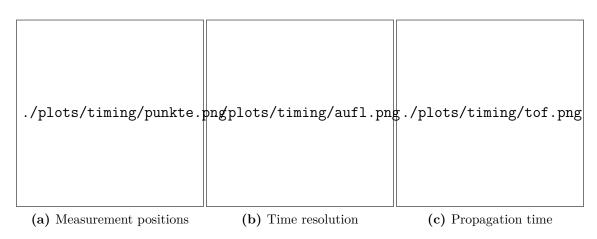


Figure 5.8.: Time resolution measurement at plastic scintillator with a 90 Sr source at different positions. The heat map was plotted with gnuplot's pm3d feature, the data between the data points was interpolated by the same software.

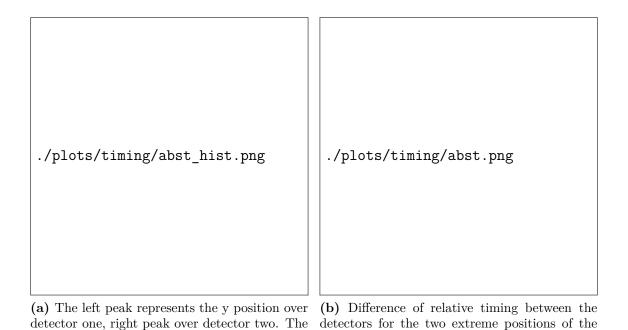
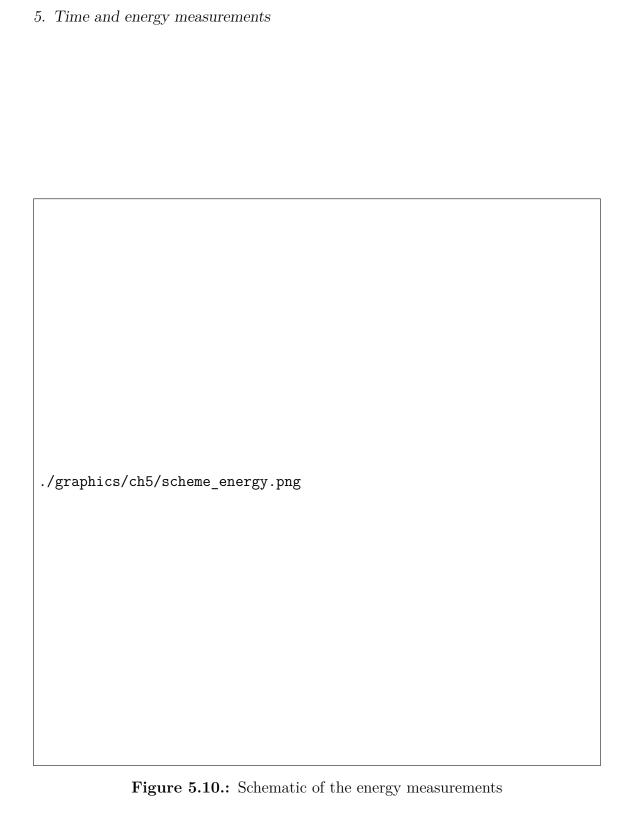


Figure 5.9.: Threshold dependence of the propagation time measurement.

time distance between two peaks should represent the maximum propagation time of the pho-

tons.



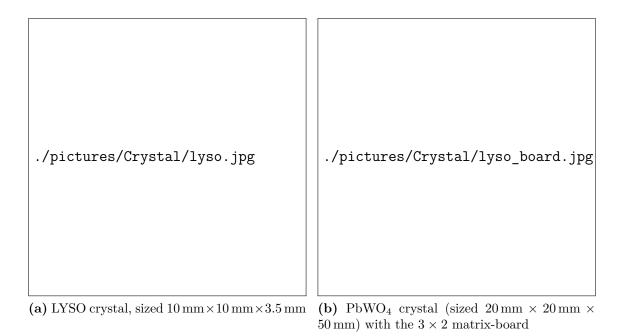
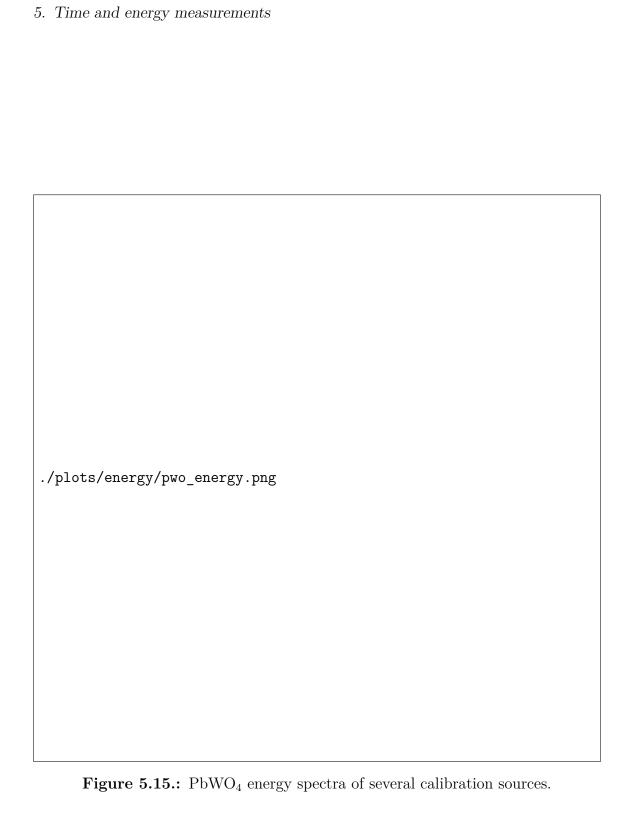
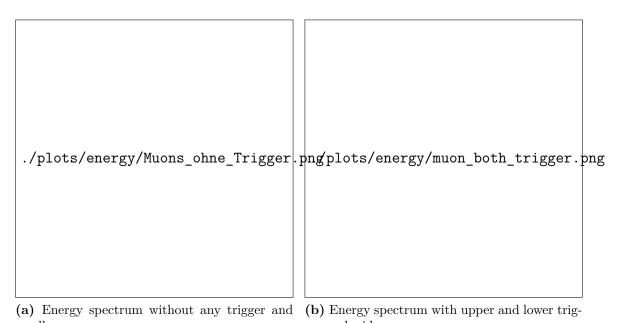


Figure 5.11.: LYSO and PbWO₄ crystals with the 3×2 matrix SiPM-board.

Figure 5.12.: Energy resolution for the LYSO crystal setup. The photo peaks for 244.7 keV and 1173.2 keV were not distinct at 25 °C and therefore were not fitted. Hence, some of the error bars are large.

./plots/energy/lyso_resolution.png





small range ger and wide range

Figure 5.16.: Energy loss spectrum of cosmic muons. Picture (a) shows a large

intrinsic background.

6. Summary and outlook

The development and characterization of the SiPM-based readout-board was a major part of this thesis. Measuring the temperature dependency of the breakdown and operation voltage brought insight into the diverse behavior of the different boards.

The single SiPM showed the expected behavior with exponentially increasing current beyond breakdown, whereas the parallel and hybrid configurations had even higher currents. The data provided by KETEK for the temperature coefficient k_{BD} of the SiPMs used were confirmed for all configurations and the coefficient k_{OP} of the operation voltage was found to be slightly different between the single and hybrid/parallel configurations. This might be due to differences in production conditions between the individual SiPMs and may be solved by characterizing each SiPM by means of the temperature coefficients and IV-characteristics. Matching similar diodes enables one to adjust breakdown and operation voltage precisely.

This behavior was also found by taking the dark spectra. The unique discrete spectrum could only be found for a single SiPM, whereas multiple diodes only showed a blurred picture. By matching similar SiPMs, this could be improved, since knowledge about the thermal noise enables one to set the threshold right above a certain number of cells firing to get a good signal-to-noise ratio. The count rate for multiple SiPMs was found to be roughly N times as high as the rate of a single SiPM, where N is the number of diodes used. For a single SiPM, the slope of the count rate again showed the stepwise behavior, although multiple SiPMs did not. The slope for the hybrid configuration was found to be twice ($\sqrt{N} = 2$) as high as the rate for a single or parallel SiPMs.

By comparing the raw signals of the different configurations attached to the plastic scintillator EJ-248M, it was discovered that the height of the single and parallel configurations are equal and twice as high as for the hybrid configuration. Again, there is a \sqrt{N} dependence as proposed by [?]. Using the preamplifier showed that the hybrid configuration in fact has the shortest rise time compared with a single diode and the parallel configuration, which has the longest one.

When it came to mechanically mounting the boards, one benefits by the chosen design of the board: due to its small size it was easily attached to the thin sides

6. Summary and outlook

of the scintillator plate and was supported by the design of the spacing masks with reflective foil. Coupling to the crystals was simpler as anticipated because of various possibilities of arranging the SiPMs on the board and even daisy-chaining two or more boards electrically.

One downside of this design is the connection between board and preamplifier: using a coaxial cable led to a huge amount of noise and ringing. This was avoided by directly connecting the boards via pin headers, which made the whole setup unhandy. Prospective versions of the SiPM-board are planned to integrate an on-board preamplifier.

The efficiency measurements delivered an ambivalent result: even though the plastic scintillator plate and the SiPM-setup was designed symmetrically, an asymmetric result was yielded. Despite the count rate of both boards showed similar behavior, one detector was nearly twice as efficient in counting at certain positions, i.e. in front of its opposite detector. This circumstance was again observed in the timing resolution and propagation time measurement. The resolution ranged from 700 ps up to 1300 ps. The results of the propagation time measurement suggests that the less effective detector should have been adjusted more carefully in terms of threshold and gain. Nevertheless, one of two detectors showed sufficient performance and by using more up-to-date processing electronics an even better time resolution might have been achieved.

The energy measurement with the small LYSO crystal yielded some interesting energy spectra of the calibration sources and reached resolutions ranging from 20% to 30% depending on the source. Since cooling did not improve the energy resolution significantly, the conclusion has been drawn that the number and the size of the microcells might be a crucial factor. Shrinking the size and increasing the number of microcells should improve the sensitivity of the SiPM coupled to a bright scintillator. KETEK claims [?] that a new series of SiPMs with a microcell size of 15 µm reaches a resolution of 13% for the 511 keV peak at a comparably small LYSO crystal.

The daisy-chaining of two SiPM-boards created a 3×2 matrix of parallel SiPMs to be attached to a small volume PbWO₄ crystal. At room temperature, the energy spectra of the sources were barely distinguishable from the background and noise of the setup. When cooled, due to higher light yield and lower noise, several spectra could be taken and one was able to identify the photopeaks, yet the resolution was poor, as expected. For lightweak scintillators, SiPMs with larger microcells might be more suitable to choose since only few photons have to be detected and noise will be smaller.

The muon measurements demonstrated that the PbWO₄ shows a significant

intrinsic background which was avoided by using a trigger system consisting of two plastic scintillators with photomultiplier tube readout. These precautions yielded a distinct energy loss spectrum of cosmic muons.

A. Figures



Figure A.1.: Energy dependence of the cross-section of photons in carbon and lead [?].

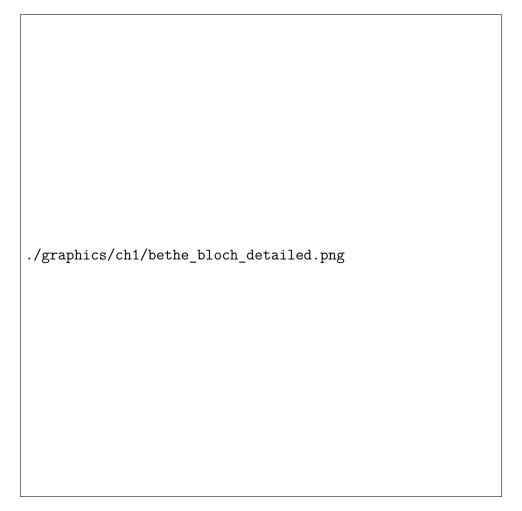


Figure A.2.: Stopping power for a wide energy range [?]. The *Bethe-Bloch* region is shown for $0.1 < \beta \gamma < 1000$.

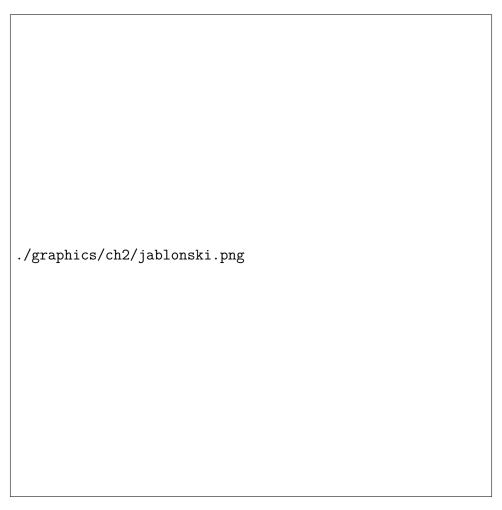


Figure A.3.: Jablonski-Diagram for singlet and triplet states of π -electrons of a organic scintillator [?].

B.1. IV-curves

First, the region before breakdown has been fitted with a first order polynomial

$$I(V) = m \cdot V + I_0$$

to find the offset I_0 . This has then been substracted from the data to grant more precision when plotting I in log scale. Now two polynomial functions have been used to determine the intersection of the point of breakdown

$$\log(I(V)) = m \cdot V + I_0 \qquad \qquad \log(I(V)) = A \cdot V^2 + B \cdot V + C.$$

By comparing both equations and solving V, one retrieves

$$m \cdot V + I_0 = A \cdot V^2 + B \cdot V + C$$

$$\Rightarrow V_{\pm} = -\frac{B - m}{2A} \pm \sqrt{\left(\frac{B - m}{2A}\right)^2 - \frac{C - I_0}{A}},$$

where V_{\pm} is the solution of this equation. The error ΔV has been calculated via error propagation of the fit errors:

$$\Delta V_{\pm} = \left| \frac{\mathrm{d}V_{\pm}}{\mathrm{d}m} \right| \Delta m + \left| \frac{\mathrm{d}V_{\pm}}{\mathrm{d}I_0} \right| \Delta I_0 + \left| \frac{\mathrm{d}V_{\pm}}{\mathrm{d}A} \right| \Delta A + \left| \frac{\mathrm{d}V_{\pm}}{\mathrm{d}B} \right| \Delta B + \left| \frac{\mathrm{d}V_{\pm}}{\mathrm{d}C} \right| \Delta C.$$

The fits can be found in figures B.1 and B.2.

./plots/iu_curve/1x1n2_bd_25.png	./plots/iu_curve/1x1n2_bd_20.png
(a) (s)-configuration $25^{\circ}\mathrm{C}$	(b) (s)-configuration $20^{\circ}\mathrm{C}$
./plots/iu_curve/1x1n2_bd_15.png	./plots/iu_curve/1x1n2_bd_10.png
(c) (s)-configuration 15 °C	(d) (s)-configuration 10 °C
./plots/iu_curve/1x1n2_bd_5.png	./plots/iu_curve/1x1n2_bd_0.png
(e) (s)-configuration 5 °C	(f) (s)-configuration 0 °C

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./plots/iu_curve/4x1n6_bd_25.png	./plots/iu_curve/4x1n6_bd_20.png
(a) (h)-configuration 25 °C	(b) (h)-configuration $20^{\circ}\mathrm{C}$
./plots/iu_curve/4x1n6_bd_15.png	./plots/iu_curve/4x1n6_bd_10.png
(c) (h)-configuration 15 °C	(d) (h)-configuration 10 °C
./plots/iu_curve/4x1n6_bd_5.png	./plots/iu_curve/4x1n6_bd_0.png
(e) (h)-configuration 5 °C	(f) (h)-configuration 0 °C

B.2. Operation voltage

The relative slope $\frac{dI}{dV} \frac{1}{I(V)}$ shows a minimum some volts beyond breakdown. A second order polynomial function was used for determining the minimum:

$$I(V) = A \cdot V^2 + B \cdot V + C.$$

The minimum can be found by deriving and zeroing:

$$\frac{\mathrm{d}I(V)}{\mathrm{d}V} \stackrel{!}{=} 0$$

$$\Rightarrow V_0 = -\frac{B}{2A}.$$

The error is again calculated by error propagation

$$\Delta V_0 = \left| \frac{\mathrm{d}V_0}{\mathrm{d}A} \right| \Delta A + \left| \frac{\mathrm{d}V_0}{\mathrm{d}B} \right| \Delta B.$$

The fits can be found in figures B.3 and B.4.

./plots/iu_curve/1x1n2_op_25.png	./plots/iu_curve/1x1n2_op_20.png
(a) (s)-configuration 25 °C	(b) (s)-configuration 20 °C
./plots/iu_curve/1x1n2_op_15.png	./plots/iu_curve/1x1n2_op_10.png
(c) (s)-configuration 15 °C	(d) (s)-configuration 10 °C
./plots/iu_curve/1x1n2_op_5.png	./plots/iu_curve/1x1n2_op_0.png
(e) (s)-configuration 5 °C	(f) (s)-configuration 0 °C

./plots/iu_curve/4x1n6_op_25.png	./plots/iu_curve/4x1n6_op_20.png
(a) (s)-configuration $25^{\circ}\mathrm{C}$	(b) (s)-configuration $20^{\circ}\mathrm{C}$
./plots/iu_curve/4x1n6_op_15.png	./plots/iu_curve/4x1n6_op_10.png
(c) (s)-configuration 15 °C	(d) (s)-configuration 10 °C
./plots/iu_curve/4x1n6_op_5.png	./plots/iu_curve/4x1n6_op_0.png
(e) (s)-configuration 5 °C	(f) (s)-configuration 0 °C

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B.3. Derivation methodology

For deriving a set of data consisting x and y values with y(x), a linear regression algorithm has been implemented in C++. It fits a linear function

$$y(x) = m \cdot x + y_0$$

to a number n of data points where the data point lies right in the middle of the interval, so $\frac{n-1}{2}$ data points before and after will be included. This necessitates n to be odd and > 3.

B.4. Energy spectra

The data of the fits for the energy spectra of the LYSO crystal is given in table B.1, more detailed plots can be seen in figure B.5.

Source	Energy [keV]	μ	σ	FWHM [keV]	$R \ [\%]$
			$T = 25 ^{\circ}\mathrm{C}$		
$^{152}\mathrm{Eu}$	121.80	321.92 ± 1.57	35.74 ± 7.56	22.62 ± 4.78	18.57 ± 3.93
$^{152}\mathrm{Eu}$	344.00	1238.11 ± 1.74	172.53 ± 17.16	109.20 ± 10.86	31.74 ± 3.16
133 Ba	356.00	1260.24 ± 0.46	234.40 ± 1.38	148.35 ± 0.87	41.67 ± 0.25
22 Na (e^{+})	511.00	2085.84 ± 1.01	204.30 ± 3.53	129.30 ± 2.23	25.30 ± 0.44
$^{137}\mathrm{Cs}$	661.60	2373.58 ± 0.49	219.77 ± 2.64	139.09 ± 1.67	21.02 ± 0.25
^{22}Na	1274.50	4736.84 ± 6.01	399.79 ± 869.50	253.03 ± 550.32	19.85 ± 43.18
$^{60}\mathrm{Co}$	1252.90	4512.80 ± 5.67	516.36 ± 11.55	326.81 ± 7.31	26.08 ± 0.58
			$T = -25^{\circ}\mathrm{C}$		
$^{152}\mathrm{Eu}$	121.80	348.85 ± 0.46	55.21 ± 6.98	33.64 ± 4.25	27.62 ± 3.49
$^{152}\mathrm{Eu}$	244.70	883.46 ± 7.48	154.32 ± 794.50	94.03 ± 484.09	38.43 ± 197.83
$^{152}\mathrm{Eu}$	344.00	1379.17 ± 1.21	124.19 ± 6.15	75.67 ± 3.75	22.00 ± 1.09
133 Ba	356.00	1230.25 ± 0.45	195.05 ± 1.18	118.84 ± 0.72	33.38 ± 0.20
22 Na (e^{+})	511.00	2111.80 ± 0.76	177.61 ± 1.93	108.22 ± 1.18	21.18 ± 0.23
$^{137}\mathrm{Cs}$	661.60	2189.56 ± 0.49	201.51 ± 4.79	122.78 ± 2.92	18.56 ± 0.44
$60\mathrm{Co}$	1173.20	4132.47 ± 25.52	240.11 ± 92.17	146.30 ± 56.16	12.47 ± 4.79
$^{60}\mathrm{Co}$	1274.50	5011.38 ± 3.26	357.95 ± 8.16	218.10 ± 4.97	17.11 ± 0.39
⁶⁰ Co	1252.90	5111.35 ± 4.96	1096.87 ± 316.93	668.32 ± 193.10	53.34 ± 15.41

Table B.1.: Fits for the energy spectra.



76 Co energy calibration spectrum for 25 °C (f) 60 Co energy calibration spectrum for -25 °C

Figure B.5.: Higher resolution energy calibration spectra. Continuation on next

./plots/energy/lyso_cs25.png	./plots/energy/lyso_cs-25.png
(g) 137 Cs energy calibration spectrum for 25 °C	(h) $^{137}\mathrm{Cs}$ energy calibration spectrum for $-25^{\circ}\mathrm{C}$
./plots/energy/lyso_na-25.png (i) ²² Na energy calibration spectrum for 25 °C	./plots/energy/lyso_na-25.png (j) ²² Na energy calibration spectrum for -25 °C

Higher resolution energy calibration spectra. Continuation from prior page.



Figure C.1.: Zoomed photograph of a SiPM with a light microscope^a. Note the damage of the epoxy entrance window due to soldering with a soldering bolt. After some issues, soldering was done with a hot plate and solder paste.

^aThanks to I. Physikalische Institut for accessing the device

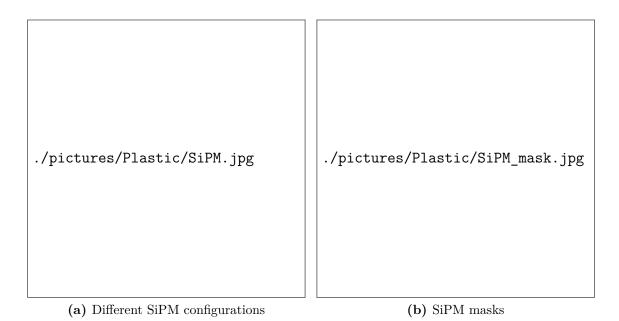


Figure C.2.: Photograph of differently equipped SiPM-boards and masks to fill the spacing between board and scintillator material. Note the attached reflective foil .



with a thickness of $10\,\mathrm{mm}$

(a) Plastic scintillator EJ-248M from ELJEN (b) Various inorganic scintillators, BGO and ${\rm BaF_2}$ already wrapped in teflon foil and black tape

Figure C.3.: Photograph of scintillators. The plastic scintillator is in the shape of the measurement setup in chapter 4. For the energy measurements, the LYSO and the PWO crystals were used.

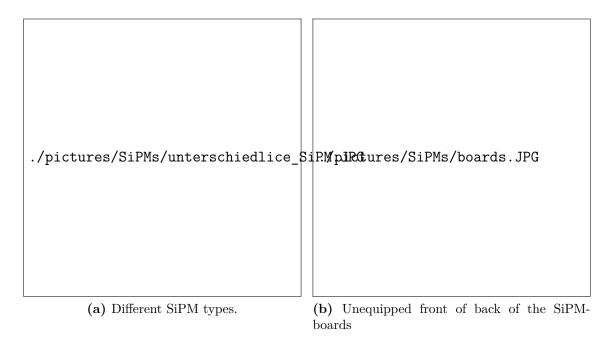


Figure C.4.: Photograph of four different SiPM types and the SiPM-board. From left to right: large SiPM with $6\,\mathrm{mm} \times 6\,\mathrm{mm}$ active area and $50\,\mu\mathrm{m}$ pixel size, the SiPM type used for this thesis with $3\,\mathrm{mm} \times 3\,\mathrm{mm}$ active area and $50\,\mu\mathrm{m}$ pixel size, a small SiPM with $1\,\mathrm{mm} \times 1\,\mathrm{mm}$ active area and $50\,\mu\mathrm{m}$ pixel size and a new SiPM package type (KETEK WB series) with $3\,\mathrm{mm} \times 3\,\mathrm{mm}$ active area and $15\,\mu\mathrm{m}$ pixel size and a thickness of $0.6\,\mathrm{mm}$ (!). The second picture shows the unequipped front and back of the SiPM-boards which were designed for the $3\,\mathrm{mm} \times 3\,\mathrm{mm}$ KETEK EB series.

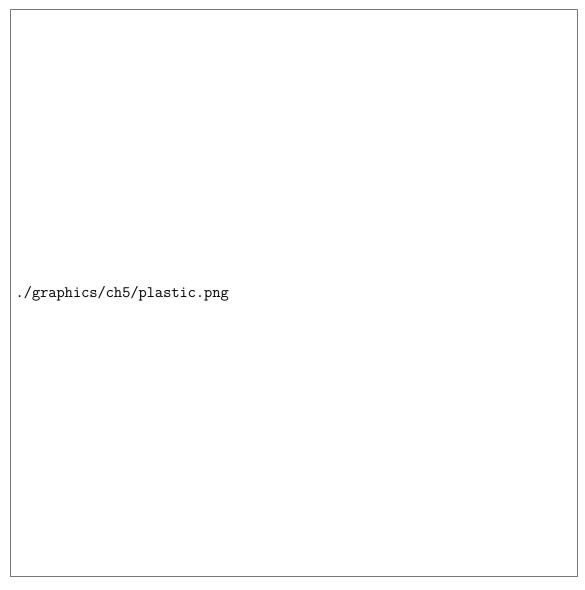


Figure C.5.: Schematic of the plastic scintillator. Dimensioning in mm. The SiPM positions are marked in red.

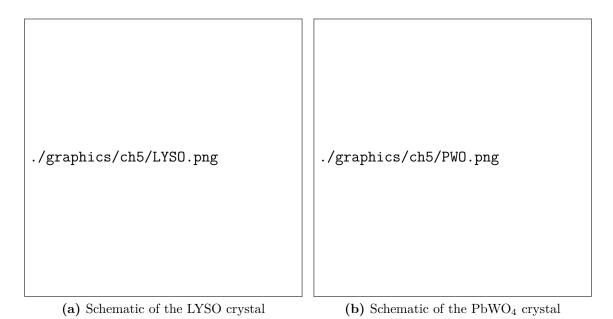


Figure C.6.: Schematic of the used scintillators. Dimensioning in mm. The SiPM positions are marked in red.

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