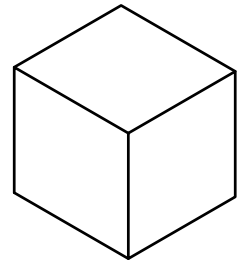
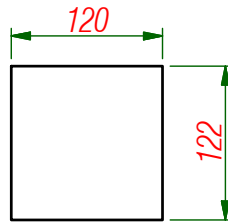
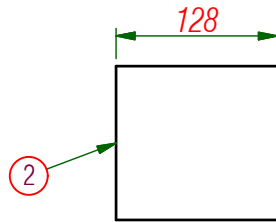
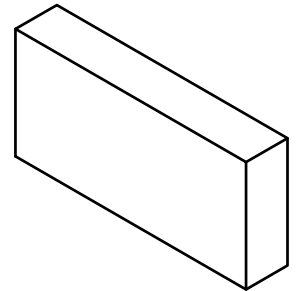
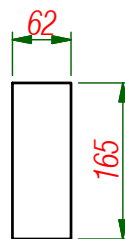
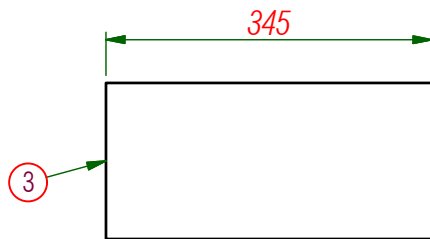


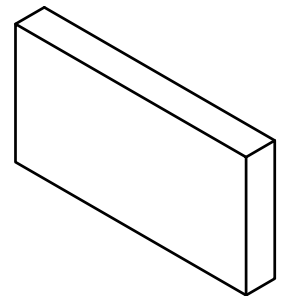
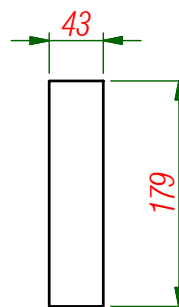
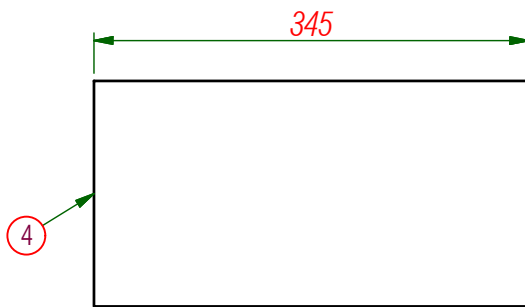
| | | | | | |
|---|---------------------------------------|---|--------------------|-------------|-----------|
| 1 | Base de referência de montagem do BC. | 4 | BLANK-BC-10001.ipt | Aço Carbono | 1581,0 kg |
|---|---------------------------------------|---|--------------------|-------------|-----------|



| | | | | | |
|---|--|---|--------------------|-------------|---------|
| 2 | Base de fechamento magnético dos blocos central. | 4 | BLANK-BC-10002.ipt | Aço Carbono | 59,0 kg |
|---|--|---|--------------------|-------------|---------|



| | | | | | |
|---|---|---|------------------------|-------------|----------|
| 3 | Polo de baixo campo do dipolo BC-3T lado A-B. | 8 | BLANK-BC-10003-A-B.ipt | Aço Carbono | 222,2 kg |
|---|---|---|------------------------|-------------|----------|



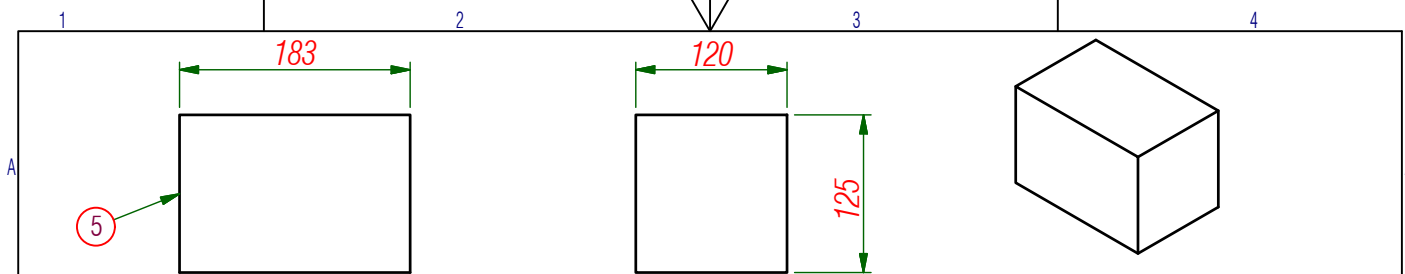
| | | | | | |
|---|--|---|--------------------|-------------|----------|
| 4 | Base do polo do dipolo de baixo campo. | 8 | BLANK-BC-10004.ipt | Aço Carbono | 167,2 kg |
|---|--|---|--------------------|-------------|----------|

Material deve ser retirado de uma chapa de aço SAE1006.
Material deve ser cortado a frio.

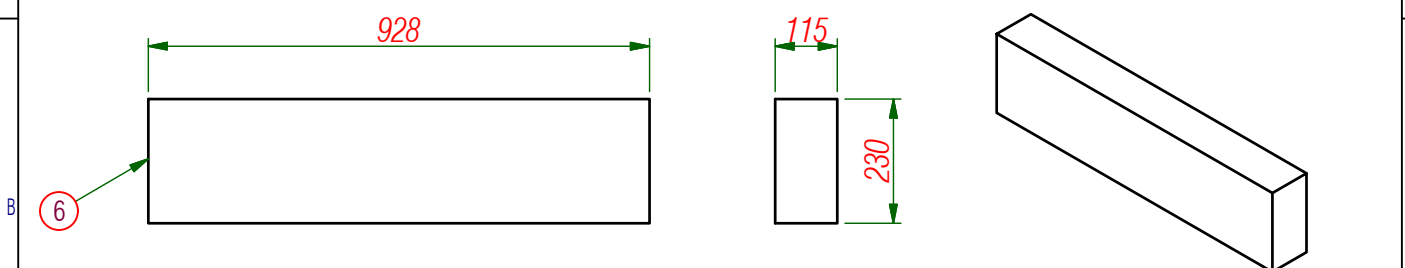
Dimensões em mm.
Tolerância geral ± 2 mm.

| ITEM | DESCRIÇÃO | QTDE. | ARQUIVO | MATERIAL | MASSA (Kg) |
|---|---|-------|---------|----------|------------|
| COD. ATIVIDADE: 1504002005 | PROJETO: DIPOLO BC-3T- SIRIUS | | | | |
| criação: reinaldo.basilio 02/12/2015 | ARQUIVO: BLANK-DIPOLO BC-3T- SIRIUS.idw | | | | |
| IMPRESSO POR: reinaldo.basilio 02/12/15 12:10 | | | | | |
| DIRETÓRIO: D:\ARQ\Basilio\LNL-2\Ane\Dipolos\BC-3T\Diolo 3T e 1T\Prototipo 1\Projeto Mecanico\Blank\BLANK-BC-10001.ipt | | | | | |
| EXCETO INDICADO, TOLERÂNCIAS DIMENSIONAIS E GEOMÉTRICAS CONFORME NBR ISO 2768-fHE ACABAMENTO GERAL N8 (Ra 3,2µm). | | | | | |

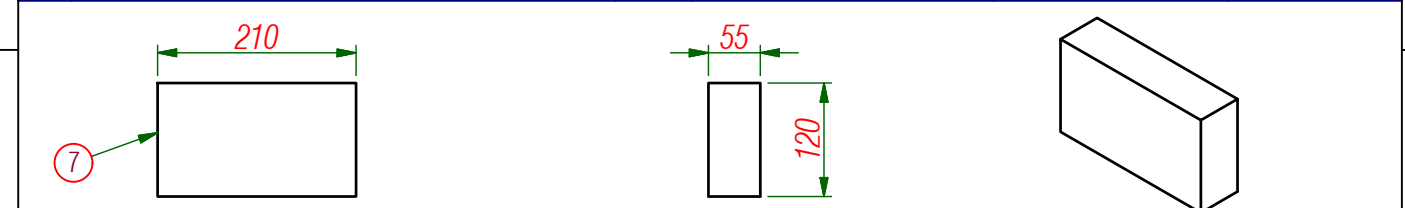




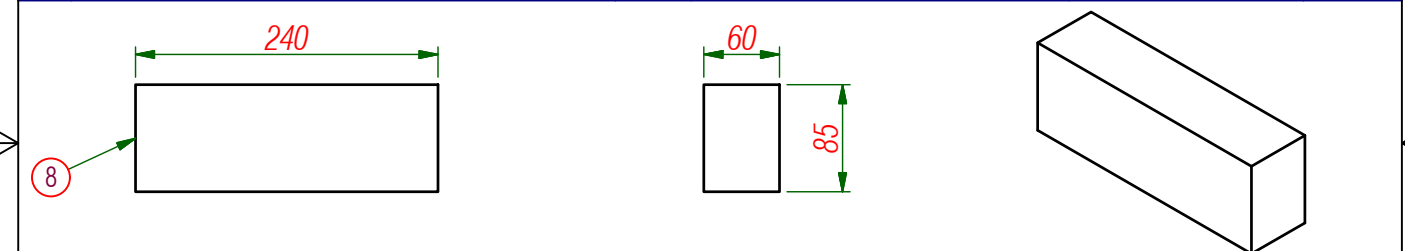
| | | | | | |
|---|----------------------------|---|--------------------|-------------|---------|
| 5 | Polo do dipolo de 3 tesla. | 4 | BLANK-BC-10005.ipt | Aço Carbono | 86,4 kg |
|---|----------------------------|---|--------------------|-------------|---------|



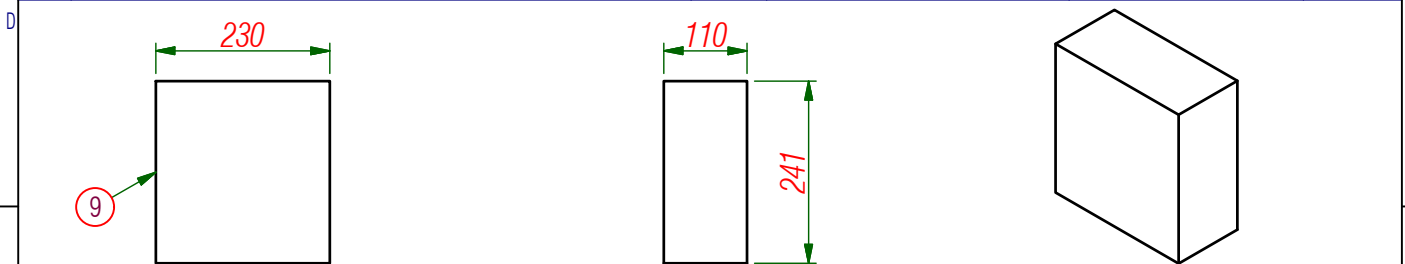
| | | | | | |
|---|--------------------------------------|---|--------------------|-------------|----------|
| 6 | Compensador fixo do campo magnético. | 2 | BLANK-BC-10006.ipt | Aço Carbono | 386,3 kg |
|---|--------------------------------------|---|--------------------|-------------|----------|



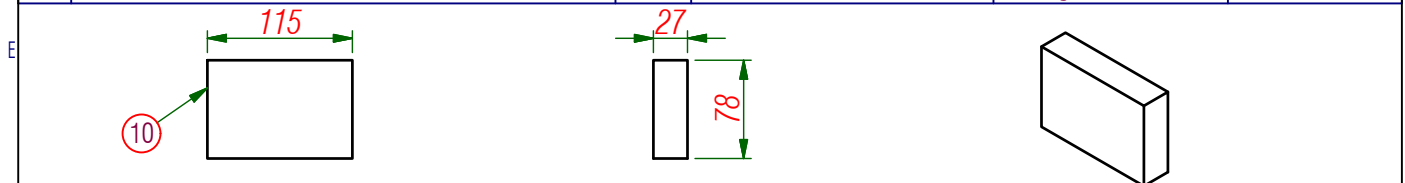
| | | | | | |
|---|--|---|--------------------|-------------|---------|
| 7 | Peça frontal para fechar circuito magnético. | 4 | BLANK-BC-10007.ipt | Aço Carbono | 43,6 kg |
|---|--|---|--------------------|-------------|---------|



| | | | | | |
|---|---|---|--------------------|-------------|---------|
| 8 | Peça frontal inferior para fechar circuito magnético. | 4 | BLANK-BC-10008.ipt | Aço Carbono | 38,5 kg |
|---|---|---|--------------------|-------------|---------|



| | | | | | |
|---|---------------------------------------|---|--------------------|-------------|----------|
| 9 | Compensador móvel do campo magnético. | 8 | BLANK-BC-10009.ipt | Aço Carbono | 383,9 kg |
|---|---------------------------------------|---|--------------------|-------------|----------|



| | | | | | |
|----|--|---|--------------------|-------------|---------|
| 10 | Ajustador do gradiente quadrupolar do dipolo BC. | 8 | BLANK-BC-10022.ipt | Aço Carbono | 15,2 kg |
|----|--|---|--------------------|-------------|---------|

Material deve ser retirado de uma chapa de aço SAE1006.
Material deve ser cortado a frio.

Dimensões em mm.

Tolerância geral $\pm 2\text{mm}$.

| ITEM | DESCRIÇÃO | QTDE. | ARQUIVO | MATERIAL | MASSA (Kg) |
|--|---------------------------------|----------|--------------------------------|----------|------------|
| COD. ATIVIDADE: | 1504002005 | PROJETO: | DIPOLO BC-3T- SIRIUS | | |
| criação: | reinaldo.basilio 02/12/2015 | ARQUIVO: | BLANK-DIPOLO BC-3T- SIRIUS.idw | | |
| IMPRESSO POR: | reinaldo.basilio 02/12/15 12:10 | | | | |
| DIRETÓRIO: D:\ARQ\Basilio\LNL5-2\Ane\Dipolos\BC-3T\Diolo 3T e 1T\Prototipo 1\Projeto Mecanico\Blank\BLANK-BC-10005.ipt | | | | | |
| EXCETO INDICADO, TOLERÂNCIAS DIMENSIONAIS E GEOMÉTRICAS CONFORME NBR ISO 2768-fHE ACABAMENTO GERAL N8 (Ra 3,2µm). | | | | | |

