SAFETY DATA SHEET

FlexPRIME

SECTION 1. IDENTIFICATION

Product name	:	FlexPRIME Part A | SUPRASEC® 9584 | SDS 400001002735

Manufacturer or supplier's details

Company name of supplier	:	Huntsman Polyurethanes
Address	:	P.O. Box 4980 The Woodlands, TX 77387 United States of America (USA)
Telephone	:	Tech Info:(800) 257-5547
E-mail address of person responsible for the SDS	:	MSDS@huntsman.com
Emergency telephone number	:	Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use	:	Component of a Polyurethane System.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Acute toxicity (Inhalation)	:	Category 4
Skin irritation	:	Category 2
Eye irritation	:	Category 2A
Respiratory sensitisation	:	Category 1
Skin sensitisation	:	Category 1
Specific target organ toxicity - single exposure	:	Category 3 (Respiratory system)

GHS label elements

Hazard pictograms :

Signal word : Danger

Hazard statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H335 May cause respiratory irritation.

Precautionary statements : **Prevention:**
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves/ eye protection/ face protection.
P285 In case of inadequate ventilation wear respiratory protection.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER/doctor.
P362 Take off contaminated clothing and wash before reuse.
Storage:
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.
Disposal:
P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
Diphenylmethanediisocyanate	9016-87-9	30 - 50
4,4'-methylenediphenyl diisocyanate	101-68-8	30 - 50
propylene carbonate	108-32-7	10 - 20
Diphenylmethane-2,4'- diisocyanate	5873-54-1	1 - 5
Isocyanic acid, polymethylenepolyphenylene ester, polymer with .alpha.-methyl-.omega.-hydroxypoly(oxy-1,2-ethanediyl)	70644-56-3	1 - 5

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

General advice	:	Move out of dangerous area. Do not leave the victim unattended. Get medical attention immediately if symptoms occur. Show this safety data sheet to the doctor in attendance.
If inhaled	:	If breathed in, move person into fresh air. Call a physician or poison control centre immediately. Keep patient warm and at rest. Keep respiratory tract clear. If breathing is difficult, give oxygen. If breathing is irregular or stopped, administer artificial respiration. If unconscious, place in recovery position and seek medical advice. Consult a physician immediately if symptoms such as shortness of breath or asthma are observed. A hyper-reactive response to even minimal concentrations of diisocyanates may develop in sensitised persons. The exposed person may need to be kept under medical surveillance for 48 hours. LC50 (rat) : ca. 490 mg/m³ (4 hours) : using experimentally produced respirable aerosol having aerodynamic diameter <5microns.
In case of skin contact	:	In case of contact, immediately flush skin with soap and plenty of water. Take off contaminated clothing and shoes immediately. Wash contaminated clothing before reuse. Thoroughly clean shoes before reuse. Call a physician if irritation develops or persists. An MDI study has demonstrated that a polyglycol-based skin cleanser (such as D-TamTM, PEG-400) or corn oil may be more effective than soap and water.
In case of eye contact	:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If easy to do, remove contact lens, if worn. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Gently wipe or rinse the inside of the mouth with water. DO NOT induce vomiting unless directed to do so by a physician or poison control center. Keep respiratory tract clear. Keep at rest. If a person vomits when lying on his back, place him in the recovery position. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

Most important symptoms and effects, both acute and delayed	:	Severe allergic skin reactions, bronchiospasm and anaphylactic shock This product is a respiratory irritant and potential respiratory sensitiser: repeated inhalation of vapour or aerosol at levels above the occupational exposure limit could cause respiratory sensitisation. Symptoms may include irritation to the eyes, nose, throat and lungs, possibly combined with dryness of the throat, tightness of chest and difficulty in breathing. The onset of the respiratory symptoms may be delayed for several hours after exposure. A hyper-reactive response to even minimal concentrations of MDI may develop in sensitised persons.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If potential for exposure exists refer to Section 8 for specific personal protective equipment. First Aid responders should pay attention to self-protection and use the recommended protective clothing
Notes to physician	:	Symptomatic and supportive therapy as needed. Following severe exposure medical follow-up should be monitored for at least 48 hours. The first aid procedure should be established in consultation with the doctor responsible for industrial medicine.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Foam Carbon dioxide (CO_2) Dry powder
Unsuitable extinguishing media	:	Water may be used if no other available and then in copious quantities. Reaction between water and hot isocyanate may be vigorous.
Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses. The pressure in sealed containers can increase under the influence of heat. Exposure to decomposition products may be a hazard to health.
Hazardous combustion products	:	Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke). Nitrogen oxides (NO_x)

Hydrogen cyanide (hydrocyanic acid)

Specific extinguishing methods	:	Cool containers/tanks with water spray.
Further information	:	Standard procedure for chemical fires. Due to reaction with water producing CO2-gas, a hazardous build-up of pressure could result if contaminated containers are re-sealed. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Prevent fire extinguishing water from contaminating surface water or the ground water system. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for firefighters	:	Wear an approved positive pressure self-contained breathing apparatus in addition to standard fire fighting gear.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Immediately evacuate personnel to safe areas. Use personal protective equipment. If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. Only qualified personnel equipped with suitable protective equipment may intervene. For additional precautions and advice on safe handling, see section 7. Never return spills in original containers for re-use. Make sure that there is a sufficient amount of neutralizing/ absorbent material near the storage area. The danger areas must be delimited and identified using relevant warning and safety signs. Treat recovered material as described in the section "Disposal considerations". For disposal considerations see section 13.
Environmental precautions	:	Do not allow uncontrolled discharge of product into the environment. Do not allow material to contaminate ground water system. Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. Local authorities should be advised if significant spillages cannot be contained. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	:	Clean-up methods - small spillage Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local /

national regulations (see section 13).
Clean contaminated surface thoroughly.
Sweep up or vacuum up spillage and collect in suitable container for disposal.
Neutralize small spillages with decontaminant.
The compositions of liquid decontaminants are given in Section 16.
Remove and dispose of residues.
Clean-up methods - large spillage
If the product is in its solid form:
Spilled MDI flakes should be picked up carefully.
The area should be vacuum cleaned to remove remaining dust particles completely.
If the product is in its liquid form:
Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Leave to react for at least 30 minutes.
Shovel into open-top drums for further decontamination.
Wash the spillage area with water.
Test atmosphere for MDI vapour.
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Technical measures	:	Ensure that eyewash stations and safety showers are close to the workstation location.
Local/Total ventilation	:	Use only with adequate ventilation.
Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	For personal protection see section 8. Avoid formation of aerosol. Do not breathe vapours or spray mist. Do not breathe vapours/dust. Do not swallow. Do not get in eyes or mouth or on skin. Do not get on skin or clothing. Avoid exposure - obtain special instructions before use. Smoking, eating and drinking should be prohibited in the application area. Provide sufficient air exchange and/or exhaust in work rooms. Keep container closed when not in use. Open drum carefully as content may be under pressure. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Conditions for safe storage	:	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep in properly labelled containers.

Observe label precautions.
Protect from moisture.
Electrical installations / working materials must comply with the technological safety standards.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Materials to avoid : Acids
Amines
Bases
Metals
water

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
4,4'-methylenediphenyl diisocyanate	101-68-8	TWA	0.005 ppm	ACGIH

Personal protective equipment

Respiratory protection : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Hand protection
Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Protective gloves should be worn when handling freshly made polyurethane products to avoid contact with trace residual materials which may be hazardous in contact with skin.

Use chemical resistant gloves classified under Standard EN374: protective gloves against chemicals and microorganisms. Examples of glove materials that might provide suitable protection include: Butyl rubber, Chlorinated polyethylene, Polyethylene, Ethyl vinyl alcohol copolymers laminated (“EVAL”), Polychloroprene (Neoprene*), Nitrile/butadiene rubber (“nitrile” or “NBR”), Polyvinyl chloride (“PVC” or “vinyl”), Fluoroelastomer (Viton*).

When prolonged or frequently repeated contact may occur, a glove with protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN374) is recommended.

When only brief contact is expected, a glove with protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN374) is recommended.
Contaminated gloves should be decontaminated and disposed of.

Notice: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all requisite workplace factors such as, but not limited to : other chemicals that may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), as well as instructions/specifications provided by the glove supplier.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.
Chemical splash goggles.
Always wear eye protection when the potential for inadvertent eye contact with the product cannot be excluded.
Please follow all applicable local/national requirements when selecting protective measures for a specific workplace.
Ensure that eyewash stations and safety showers are close to the workstation location.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Recommended:
Overall (preferably heavy cotton) or Tyvek-Pro Tech 'C' , Tyvek Pro 'F' disposable coverall.

Protective measures : Personal protective equipment comprising: suitable protective gloves, safety goggles and protective clothing
The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.
Ensure that eye flushing systems and safety showers are located close to the working place.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
Wash face, hands and any exposed skin thoroughly after handling.
Remove contaminated clothing and protective equipment before entering eating areas.
When using do not eat, drink or smoke.
Contaminated work clothing should not be allowed out of the workplace.
Wash hands before breaks and immediately after handling the product.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Colour	:	red brown clear
Odour	:	No data is available on the product itself.
Odour Threshold	:	No data is available on the product itself.
pH	:	No data is available on the product itself.
Freezing point	:	No data is available on the product itself.
Melting point		No data is available on the product itself.
Boiling point		No data is available on the product itself.
Flash point	:	> 130 °C Method: closed cup
Evaporation rate	:	No data is available on the product itself.
Flammability (solid, gas)	:	No data is available on the product itself.
Flammability (liquids)	:	No data is available on the product itself.
Upper explosion limit	:	No data is available on the product itself.
Lower explosion limit	:	No data is available on the product itself.
Vapour pressure	:	No data is available on the product itself.
Relative vapour density	:	No data is available on the product itself.
Relative density	:	1.22
Density	:	No data is available on the product itself.
Solubility(ies)		
Water solubility	:	No data is available on the product itself.
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Auto-ignition temperature	:	No data is available on the product itself.
Thermal decomposition	:	No data is available on the product itself.
Self-Accelerating decomposition temperature (SADT)	:	No data is available on the product itself.
Viscosity		

Viscosity, dynamic	:	130 mPa.s (25 °C) 45 mPa.s
Explosive properties	:	No data is available on the product itself.
Oxidizing properties	:	No data is available on the product itself.
Particle size	:	No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	Reaction with water (moisture) produces CO2-gas. Exothermic reaction with materials containing active hydrogen groups. The reaction becomes progressively more vigorous and can be violent at higher temperatures if the miscibility of the reaction partners is good or is supported by stirring or by the presence of solvents. MDI is insoluble with, and heavier than water and sinks to the bottom but reacts slowly at the interface. A solid water-insoluble layer of polyurea is formed at the interface by liberating carbon dioxide gas.
Conditions to avoid	:	Extremes of temperature and direct sunlight. Exposure to air or moisture over prolonged periods.
Incompatible materials	:	Acids Amines Bases Metals water
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), dense black smoke. Hydrocarbons Hydrogen cyanide (hydrocyanic acid) Burning produces noxious and toxic fumes.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure	:	No data is available on the product itself.

Acute toxicity

Components:

Diphenylmethanediisocyanate**:**

Acute oral toxicityComponents	:	LD50 (Rat, male): > 10,000 mg/kg Method: OECD Test Guideline 401

4,4'-methylenediphenyl diisocyanate**:**

Acute oral toxicityComponents	:	LD50 (Rat, male): > 10,000 mg/kg Method: OECD Test Guideline 401

propylene carbonate**:**

Acute oral toxicityComponents	:	LD50 (Rat, male and female): 33,520 mg/kg

Isocyanic acid, polymethylenepolyphenylene ester, polymer with .alpha.-methyl-.omega.-hydroxypoly(oxy-1,2-ethanediyl)**:**

Acute oral toxicityComponents	:	LD50 (Rat, male): > 10,000 mg/kg Method: OECD Test Guideline 401

Acute inhalation toxicity - Product	:	Acute toxicity estimate: 1.7 mg/l Exposure time: 4 h Test atmosphere: dust/mist Method: Calculation method

Acute dermal toxicity - Product	:	Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method

Acute toxicity (other routes of administration)	:	No data available

Skin corrosion/irritation

Components:

Diphenylmethanediisocyanate**:**
Species: Rabbit
Assessment: Irritating to skin.
Method: OECD Test Guideline 404
Result: Skin irritation

4,4'-methylenediphenyl diisocyanate**:**
Species: Rabbit
Method: OECD Test Guideline 404
Result: Irritating to skin.

propylene carbonate**:**
Species: Rabbit
Assessment: No skin irritation
Method: OECD Test Guideline 404
Result: No skin irritation

Diphenylmethane-2,4'- diisocyanate**:**
Species: Rabbit
Assessment: Irritant
Method: OECD Test Guideline 404
Result: Irritating to skin.

Isocyanic acid, polymethylenepolyphenylene ester, polymer with .alpha.-methyl-.omega.-hydroxypoly(oxy-1,2-ethanediyl)**:**
Species: Rabbit
Method: OECD Test Guideline 404
Result: Skin irritation
GLP: no

Serious eye damage/eye irritation

Components:

Diphenylmethanediisocyanate**:**
Species: Rabbit
Result: Irritation to eyes, reversing within 7 days
Assessment: Mild eye irritant
Method: OECD Test Guideline 405

4,4'-methylenediphenyl diisocyanate**:**
Species: Rabbit
Result: Mild eye irritation

propylene carbonate**:**
Species: Rabbit
Result: Eye irritation
Assessment: Irritating to eyes.
Method: OPPTS 870.2400

Diphenylmethane-2,4'- diisocyanate**:**
Species: Humans
Result: Irritation to eyes, reversing within 7 days
Assessment: Mild eye irritant
Method: OECD Test Guideline 405
Remarks: Mild eye irritation

Isocyanic acid, polymethylenepolyphenylene ester, polymer with .alpha.-methyl-.omega.-hydroxypoly(oxy-1,2-ethanediyl)**:**
Species: Rabbit
Result: Mild eye irritation
Method: OECD Test Guideline 405
GLP: yes

Respiratory or skin sensitisation

Components:

Diphenylmethanediisocyanate**:**
Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: May cause sensitisation by skin contact.

Exposure routes: Respiratory Tract
Species: Rat
Result: May cause sensitisation by inhalation.

4,4'-methylenediphenyl diisocyanate**:**
Exposure routes: Skin
Species: Mouse

Method: OECD Test Guideline 429
Result: May cause sensitisation by skin contact.

Exposure routes: Respiratory Tract
Species: Guinea pig
Result: May cause sensitisation by inhalation.

propylene carbonate**:**
Exposure routes: Skin
Species: Humans
Result: Does not cause skin sensitisation.

Diphenylmethane-2,4'- diisocyanate**:**
Exposure routes: Skin
Species: Mouse
Assessment: May cause sensitisation by skin contact.
Result: Causes sensitisation.

Exposure routes: Respiratory Tract
Species: Guinea pig
Assessment: May cause sensitisation by inhalation.
Result: Causes sensitisation.

Isocyanic acid, polymethylenepolyphenylene ester, polymer with .alpha.-methyl-.omega.-hydroxypoly(oxy-1,2-ethanediyl)**:**
Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: May cause sensitisation by skin contact.

Exposure routes: Respiratory Tract
Species: Rat
Result: May cause sensitisation by inhalation.

Components:

Diphenylmethanediisocyanate**:**
Assessment: May cause an allergic skin reaction., May cause allergy or asthma symptoms or breathing difficulties if inhaled.

4,4'-methylenediphenyl diisocyanate**:**
Assessment: May cause sensitisation by inhalation and skin contact.

Diphenylmethane-2,4'- diisocyanate**:**
Assessment: Mild eye irritation

Germ cell mutagenicity

Components:

Diphenylmethanediisocyanate**:**
Genotoxicity in vitro : Concentration: 200 ug/plate
Metabolic activation: with and without metabolic activation
Method: Directive 67/548/EEC, Annex, B.13/14
Result: negative

4,4'-methylenediphenyl diisocyanate**:**

Genotoxicity in vitro : Concentration: 200 ug/plate
Metabolic activation: with and without metabolic activation
Method: Directive 67/548/EEC, Annex, B.13/14
Result: negative

propylene carbonate:
Genotoxicity in vitro : Concentration: 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Metabolic activation: negative
Method: OECD Test Guideline 482
Result: negative

Diphenylmethane-2,4'- diisocyanate:
Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Isocyanic acid, polymethylenepolyphenylene ester, polymer with .alpha.-methyl-.omega.-hydroxypoly(oxy-1,2-ethanediyl):
Genotoxicity in vitro : Concentration: 200 ug/plate
Metabolic activation: with and without metabolic activation
Method: Directive 67/548/EEC, Annex, B.13/14
Result: negative

Components:

Diphenylmethanediisocyanate:
Genotoxicity in vivo : Application Route: Inhalation
Result: Not classified due to inconclusive data.

Application Route: Inhalation
Exposure time: 3 Weeks
Dose: 113 mg/m3
Method: OECD Test Guideline 474
Result: negative

4,4'-methylenediphenyl diisocyanate:
Genotoxicity in vivo : Application Route: Inhalation
Exposure time: 3 Weeks
Dose: 118 mg/m3
Method: OECD Test Guideline 474
Result: negative

propylene carbonate:
Genotoxicity in vivo : Application Route: Intraperitoneal injection
Dose: 1666 mg/kg
Method: OECD Test Guideline 474
Result: negative

Diphenylmethane-2,4'- diisocyanate:
Genotoxicity in vivo : Application Route: Inhalation
Exposure time: 3 Weeks
Dose: 118 mg/m3

Method: OECD Test Guideline 474
Result: negative

Isocyanic acid, polymethylenepolyphenylene ester, polymer with .alpha.-methyl-.omega.-hydroxypoly(oxy-1,2-ethanediyl):

Genotoxicity in vivo : Application Route: Inhalation
Result: Not classified due to inconclusive data.

Application Route: Inhalation
Exposure time: 3 Weeks
Dose: 113 mg/m3
Method: OECD Test Guideline 474
Result: negative

Components:

Diphenylmethanediisocyanate:

Germ cell mutagenicity-Assessment : Tests on bacterial or mammalian cell cultures did not show mutagenic effects.

Germ cell mutagenicity-Assessment : No data available

Carcinogenicity

Components:

Diphenylmethanediisocyanate:
Species: Rat, (male and female)
Application Route: Inhalation
Exposure time: 24 month(s)
Dose: 1 mg/m³
Frequency of Treatment: 5 daily
Method: OECD Test Guideline 453
Result: positive

4,4'-methylenediphenyl diisocyanate:
Species: Rat, (male and female)
Application Route: Inhalation
Exposure time: 24 month(s)
Dose: 1 mg/m³
Frequency of Treatment: 5 daily
Method: OECD Test Guideline 453
Result: positive
Target Organs: Lungs

propylene carbonate: Species: Mouse, (male) Application Route: Dermal Exposure time: 104 weeks Dose: 1500 - 2000 mg/kg Frequency of Treatment: 2 daily
Method: OECD Test Guideline 451
Result: negative

Diphenylmethane-2,4'- diisocyanate:

Species: Rat, (male and female)
Application Route: Inhalation
Exposure time: 24 month(s)
Dose: 1 mg/m³
Frequency of Treatment: 5 daily
Method: OECD Test Guideline 453
Result: positive
Target Organs: Lungs

Isocyanic acid, polymethylenepolyphenylene ester, polymer with .alpha.-methyl-.omega.-hydroxypoly(oxy-1,2-ethanediyl)**:**
Species: Rat, (male and female)
Application Route: Inhalation
Exposure time: 24 month(s)
Dose: 1 mg/m³
Frequency of Treatment: 5 daily
Method: OECD Test Guideline 453
Result: negative

Carcinogenicity - Assessment	: No data available

IARC	No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
ACGIH	No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.
OSHA	No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.
NTP	No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Components:

Diphenylmethanediisocyanate**:**

Effects on fertility	: Species: Rat, male and female Application Route: Inhalation Method: OECD Test Guideline 414 Remarks: No significant adverse effects were reported

propylene carbonate**:**

Species: Rat
Application Route: Oral
Method: OECD Test Guideline 414
Result: negative

Diphenylmethane-2,4'- diisocyanate**:**

Species: Rat, female
Application Route: Inhalation

Method: OECD Test Guideline 414
Result: Animal testing did not show any effects on fertility.

Species: Rat, male and female
Application Route: Inhalation
Method: OECD Test Guideline 414
Result: Animal testing did not show any effects on fertility.

Components:

Diphenylmethanediisocyanate:

Effects on foetal development : Species: Rat, male and female
Application Route: Inhalation
General Toxicity Maternal: 4 mg/m³
Method: OECD Test Guideline 414
Result: No teratogenic effects

4,4'-methylenediphenyl diisocyanate:

Species: Rat, female
Application Route: Inhalation
General Toxicity Maternal: No observed adverse effect level: 4 mg/m³
Method: OECD Test Guideline 414
Result: No teratogenic effects

propylene carbonate:

Species: Rat, male and female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 1,000 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Diphenylmethane-2,4'- diisocyanate:

Species: Rat, male and female
Application Route: Inhalation
General Toxicity Maternal: No observed adverse effect level: 4 mg/m³
Method: OECD Test Guideline 414
Result: No teratogenic effects

Isocyanic acid, polymethylenepolyphenylene ester, polymer with .alpha.-methyl-.omega.-hydroxypoly(oxy-1,2-ethanediyl):

Species: Rat, male and female
Application Route: Inhalation
General Toxicity Maternal: No observed adverse effect level: 4 mg/m³
Method: OECD Test Guideline 414
Result: No teratogenic effects

Components:

Diphenylmethanediisocyanate:

Reproductive toxicity - Assessment : No toxicity to reproduction
No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

STOT - single exposure

Components:

Diphenylmethanediisocyanate**:**
Exposure routes: Inhalation
Target Organs: Respiratory Tract
Assessment: May cause respiratory irritation.

4,4'-methylenediphenyl diisocyanate**:**
Exposure routes: Inhalation Target Organs:
Respiratory Tract Assessment: May cause
respiratory irritation.

Diphenylmethane-2,4'- diisocyanate**:**
Exposure routes: Inhalation
Target Organs: Respiratory system
Assessment: The substance or mixture is classified as specific target organ toxicant, single exposure, category 3 with respiratory tract irritation.

Isocyanic acid, polymethylenepolyphenylene ester, polymer with .alpha.-methyl-.omega.-hydroxypoly(oxy-1,2-ethanediyl)**:**
Exposure routes: inhalation (dust/mist/fume)
Target Organs: Respiratory system
Assessment: May cause respiratory irritation.

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

Diphenylmethanediisocyanate**:**
Species: Rat, male and female
: 0.2 mg/m3
Test atmosphere: dust/mist
Exposure time: 2 yr
Number of exposures: 5 d
Method: OECD Test Guideline 453

4,4'-methylenediphenyl diisocyanate**:**
Species: Rat, male and female
: 0.2 mg/m3
Exposure time: 2 yr
Number of exposures: 5 d
Method: OECD Test Guideline 453

propylene carbonate**:**
Species: Rat, male and female
: > 5000 mg/kg, 100 mg/m3

Application Route: Ingestion
Test atmosphere: dust/mist
Exposure time: 2,232 h
Number of exposures: 6 h
Method: OECD Test Guideline 413

Diphenylmethane-2,4'- diisocyanate**:**
Species: Rat, male and female
: 0.2 mg/m3
Exposure time: 2 yr
Number of exposures: 5 d
Method: OECD Test Guideline 453

Isocyanic acid, polymethylenepolyphenylene ester, polymer with .alpha.-methyl-.omega.-hydroxypoly(oxy-1,2-ethanediyl)**:**
Species: Rat, male and female
: 0.2 mg/m3
Test atmosphere: dust/mist
Exposure time: 2 yr
Number of exposures: 5 d
Method: OECD Test Guideline 453

Species: Rat, male and female
LOEC: 1.1 mg/m3
Test atmosphere: dust/mist
Exposure time: 336 h
Number of exposures: 6 h
Method: OECD Test Guideline 412

Components:

Diphenylmethane-2,4'- diisocyanate**:**
Repeated dose toxicity - Assessment : Mild eye irritation

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution
No data available

Neurological effects
No data available

Further information
Ingestion: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Diphenylmethanediisocyanate:
Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 1,000 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

LC0: > 1,000 mg/l
Exposure time: 96 h

4,4'-methylenediphenyl diisocyanate:
Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 1,000 mg/l
Exposure time: 96 h
Test Type: static test
Method: OECD Test Guideline 203

propylene carbonate:
Toxicity to fish : LC50 (Cyprinus carpio (Carp)): > 1,000 mg/l
Exposure time: 96 h
Test Type: semi-static test
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.1.
Remarks: No-observed-effect level

Diphenylmethane-2,4'- diisocyanate:
Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 1,000 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

Isocyanic acid, polymethylenepolyphenylene ester, polymer with .alpha.-methyl-.omega.-hydroxypoly(oxy-1,2-ethanediyl):
Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 1,000 mg/l
Exposure time: 96 h

Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

Components:

Diphenylmethanediisocyanate:

Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 1,000 mg/l Exposure time: 24 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 202

4,4'-methylenediphenyl diisocyanate:

Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 1,000 mg/l Exposure time: 24 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 202

propylene carbonate:

Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 1,000 mg/l Exposure time: 48 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 202 Remarks: No-observed-effect level

Diphenylmethane-2,4'- diisocyanate:

Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 1,000 mg/l Exposure time: 24 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 202

Isocyanic acid, polymethylenepolyphenylene ester, polymer with .alpha.-methyl-.omega.-hydroxypoly(oxy-1,2-ethanediyl):

Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 1,000 mg/l Exposure time: 24 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 202

Components:

Diphenylmethanediisocyanate:

Toxicity to algae	:	EC50 (Desmodesmus subspicatus (Scenedesmus subspicatus)): > 1,640 mg/l Exposure time: 72 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 201

propylene carbonate:

Toxicity to algae	:	ErC50 (Selenastrum capricornutum (green algae)): > 929 mg/l Exposure time: 72 h Test Type: static test

Test substance: Fresh water
Method: OECD Test Guideline 201

ErC50 (Desmodesmus subspicatus (Scenedesmus subspicatus)): > 900 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

Isocyanic acid, polymethylenepolyphenylene ester, polymer with .alpha.-methyl-.omega.-hydroxypoly(oxy-1,2-ethanediyl):

Toxicity to algae : EC50 (Desmodesmus subspicatus (Scenedesmus subspicatus)): > 1,640 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

M-Factor (Acute aquatic toxicity) : No data available

Components:

Isocyanic acid, polymethylenepolyphenylene ester, polymer with .alpha.-methyl-.omega.-hydroxypoly(oxy-1,2-ethanediyl):

Toxicity to fish (Chronic toxicity) : NOEC (Oncorhynchus mykiss (rainbow trout)): > 10000 mg/kg
Exposure time: 112 d
Test Type: static test
Test substance: Fresh water

Components:

Diphenylmethanediisocyanate:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): >= 10 mg/l
Exposure time: 21 d
Test Type: semi-static test Test substance: Fresh water Method: OECD Test Guideline 211

4,4'-methylenediphenyl diisocyanate:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): >= 10 mg/l
Exposure time: 21 d
Test Type: semi-static test Test substance: Fresh water Method: OECD Test Guideline 211

Diphenylmethane-2,4'- diisocyanate:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): >= 10 mg/l
Exposure time: 21 d
Test Type: semi-static test Test substance: Fresh water Method: OECD Test Guideline 211

Isocyanic acid, polymethylenepolyphenylene ester, polymer with .alpha.-methyl-.omega.-hydroxypoly(oxy-1,2-ethanediyl):

Toxicity to daphnia and other : NOEC (Daphnia magna (Water flea)): >= 10 mg/l

aquatic invertebrates (Chronic toxicity)		Exposure time: 21 d Test Type: semi-static test Test substance: Fresh water Method: OECD Test Guideline 211 NOEC (Daphnia magna (Water flea)): > 10,000 mg/l Exposure time: 112 d Test Type: static test Test substance: Fresh water
M-Factor (Chronic aquatic toxicity)	:	No data available

Components:

Diphenylmethanediisocyanate:

Toxicity to microorganisms	:	EC50 (activated sludge): > 100 mg/l Exposure time: 3 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 209

propylene carbonate:

Toxicity to microorganisms	:	EC50 (Pseudomonas putida): 25,619 mg/l Exposure time: 16 h Test Type: static test Test substance: Fresh water Method: DIN 38 412 Part 8

Diphenylmethane-2,4'- diisocyanate:

Toxicity to microorganisms	:	EC50 (activated sludge): > 100 mg/l Exposure time: 3 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 209

Isocyanic acid, polymethylenepolyphenylene ester, polymer with .alpha.-methyl-.omega.-hydroxypoly(oxy-1,2-ethanediyl):

Toxicity to microorganisms	:	EC50 (activated sludge): > 100 mg/l Exposure time: 3 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 209

Components:

Diphenylmethanediisocyanate:

Toxicity to soil dwelling organisms	:	EC50 (Eisenia fetida (earthworms)): > 1,000 mg/kg Exposure time: 336 h Method: OECD Test Guideline 207

4,4'-methylenediphenyl diisocyanate:

Toxicity to soil dwelling organisms	:	NOEC (Eisenia fetida (earthworms)): >= 1,000 mg/kg Exposure time: 336 h Method: OECD Test Guideline 207

Diphenylmethane-2,4'- diisocyanate:

Toxicity to soil dwelling organisms	:	NOEC (Eisenia fetida (earthworms)): >= 1,000 mg/kg Exposure time: 336 h Method: OECD Test Guideline 207

Isocyanic acid, polymethylenepolyphenylene ester, polymer with .alpha.-methyl-.omega.-hydroxypoly(oxy-1,2-ethanediyl):

Toxicity to soil dwelling organisms	:	EC50 (Eisenia fetida (earthworms)): > 1,000 mg/kg Exposure time: 336 h Method: OECD Test Guideline 207
Plant toxicity	:	No data available
Sediment toxicity	:	No data available
Toxicity to terrestrial organisms	:	No data available

Ecotoxicology Assessment

Acute aquatic toxicity	:	No data available
Chronic aquatic toxicity	:	No data available
Toxicity Data on Soil	:	No data available
Other organisms relevant to the environment	:	No data available

Persistence and degradability

Components:

Diphenylmethanediisocyanate:

Biodegradability	:	Inoculum: Domestic sewage Concentration: 30 mg/l Result: Not biodegradable Biodegradation: 0 % Exposure time: 28 d Method: Inherent Biodegradability: Modified MITI Test (II)

4,4'-methylenediphenyl diisocyanate:

Biodegradability	:	Inoculum: Domestic sewage Concentration: 30 mg/l Result: Not biodegradable Biodegradation: 0 % Exposure time: 28 d Method: Inherent Biodegradability: Modified MITI Test (II)

propylene carbonate:

Biodegradability	:	Concentration: 20 mg/l Result: Readily biodegradable. Biodegradation: 83.5 % Exposure time: 29 d Method: OECD Test Guideline 301B

Diphenylmethane-2,4'- diisocyanate**:**

Biodegradability : Inoculum: Domestic sewage
Concentration: 30 mg/l
Result: Not biodegradable
Biodegradation: 0 %
Exposure time: 28 d
Method: Inherent Biodegradability: Modified MITI Test (II)

Isocyanic acid, polymethylenepolyphenylene ester, polymer with .alpha.-methyl-.omega.-hydroxypoly(oxy-1,2-ethanediyl)**:**

Biodegradability : Inoculum: Domestic sewage
Concentration: 30 mg/l
Result: Not biodegradable
Biodegradation: 0 %
Exposure time: 28 d
Method: Inherent Biodegradability: Modified MITI Test (II)

Biochemical Oxygen Demand (BOD) : No data available

Chemical Oxygen Demand (COD) : No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon (DOC) : No data available

Physico-chemical removability : No data available

Components:

Diphenylmethanediisocyanate**:**

Stability in water : Degradation half life(DT50): 0.8 d (25 °C)
Method: No information available.
Remarks: Fresh water

4,4'-methylenediphenyl diisocyanate**:**

Stability in water : Degradation half life(DT50): 20 hrs (25 °C)
Method: No information available.
Remarks: Fresh water

Isocyanic acid, polymethylenepolyphenylene ester, polymer with .alpha.-methyl-.omega.-hydroxypoly(oxy-1,2-ethanediyl)**:**

Stability in water : Degradation half life(DT50): 0.8 d (25 °C)
Method: No information available.
Remarks: Fresh water

Photodegradation	:	No data available
Impact on Sewage Treatment	:	No data available

Bioaccumulative potential

Components:

Diphenylmethanediisocyanate**:**

Bioaccumulation	:	Species: Cyprinus carpio (Carp) Bioconcentration factor (BCF): 200 Remarks: Bioaccumulation is unlikely.

4,4'-methylenediphenyl diisocyanate**:**

Bioaccumulation	:	Species: Cyprinus carpio (Carp) Bioconcentration factor (BCF): 200 Remarks: Bioaccumulation is unlikely.

Diphenylmethane-2,4'- diisocyanate**:**

Bioaccumulation	:	Species: Cyprinus carpio (Carp) Bioconcentration factor (BCF): 200 Remarks: Bioaccumulation is unlikely.

Components:

4,4'-methylenediphenyl diisocyanate**:**

Partition coefficient: n-octanol/water	:	log Pow: 4.51 (20 °C) pH: 7 Method: OECD Test Guideline 117

propylene carbonate**:**

Partition coefficient: n-octanol/water	:	log Pow: -0.5 (20 °C)

Diphenylmethane-2,4'- diisocyanate**:**

Partition coefficient: n-octanol/water	:	log Pow: 4.51 (20 °C) pH: 7 Method: OECD Test Guideline 117

Mobility in soil

Mobility	:	No data available
Distribution among environmental compartments	:	No data available
Stability in soil	:	No data available

Other adverse effects

Environmental fate and pathways	:	No data available
Results of PBT and vPvB assessment	:	No data available

Endocrine disrupting potential	:	No data available
Adsorbed organic bound halogens (AOX)	:	No data available

Hazardous to the ozone layer

Ozone-Depletion Potential	:	Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).
Additional ecological information	:	No data available
Global warming potential (GWP)	:	No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA
Not regulated as dangerous goods

IMDG
Not regulated as dangerous goods

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable for product as supplied.

National Regulations

DOT Classification

UN/ID/NA number	:	NA 3082
Proper shipping name	:	OTHER REGULATED SUBSTANCES, LIQUID, N.O.S. (Methylene Diphenyl Diisocyanate)
Class	:	9
Packing group	:	III
Labels	:	CLASS 9
ERG Code	:	171
Marine pollutant	:	no

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
4,4'-methylenediphenyl diisocyanate	101-68-8	5000	15602
chlorobenzene	108-90-7	100	*
methyloxirane	75-56-9	100	*
1,4-dioxane	123-91-1	100	*
acetaldehyde	75-07-0	1000	*

*: Calculated RQ exceeds reasonably attainable upper limit.

SARA 311/312 Hazards : Acute Health Hazard

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

Diphenylmethanediisocyanate	9016-87-9	30 - 50 %
4,4'-methylenediphenyl diisocyanate	101-68-8	30 - 50 %

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):

4,4'-methylenediphenyl diisocyanate	101-68-8	32.046 %

California Prop. 65

WARNING! This product contains a chemical known to the State of California to cause cancer.

methyloxirane	75-56-9
1,4-dioxane	123-91-1
acetaldehyde	75-07-0

The components of this product are reported in the following inventories:

CH INV : The formulation contains substances listed on the Swiss Inventory, On the inventory, or in compliance with the

inventory

DSL	:	All components of this product are on the Canadian DSL
AICS	:	On the inventory, or in compliance with the inventory
NZIoC	:	On the inventory, or in compliance with the inventory
ENCS	:	On the inventory, or in compliance with the inventory
KECI	:	On the inventory, or in compliance with the inventory
PICCS	:	Not in compliance with the inventory
IECSC	:	On the inventory, or in compliance with the inventory
TCSI	:	On the inventory, or in compliance with the inventory
TSCA	:	On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

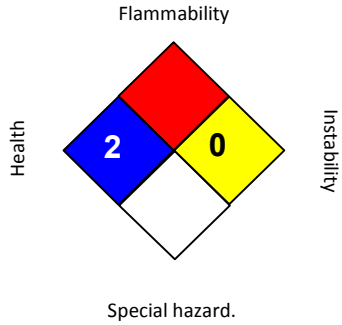
TSCA - 5(a) Significant New Use Rule List of Chemicals
No substances are subject to a Significant New Use Rule.

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)
No substances are subject to TSCA 12(b) export notification requirements.

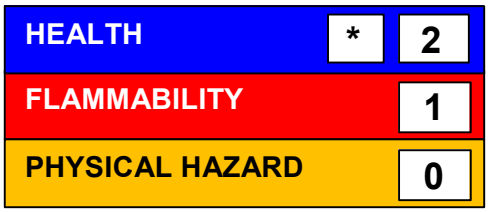
SECTION 16. OTHER INFORMATION

Further information

NFPA:



HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Liquid decontaminants (percentages by weight or volume) :
Decontaminant 1 : *- sodium carbonate : 5 - 10 % *- liquid detergent : 0.2 - 2 % *- water : to make up to 100 %
Decontaminant 2 : *- concentrated ammonia solution : 3 - 8 % *- liquid detergent : 0.2 - 2 % *- water : to make up to 100 %
Decontaminant 1 reacts slower with diisocyanates but is more environmentally friendly than decontaminant 2.
Decontaminant 2 contains ammonia. Ammonia presents health hazards. (See supplier safety information.)

Revision Date : 02/27/2017

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.

SAFETY DATA SHEET

FlexPRIME

PART B

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

FlexPRIME Part B | Castor Oil

Synonyms: Ricinus Oil; #1 Imported Castor Oil; AA Standard Castor Oil; Crystal* O; Crystal* LC; DB Castor Oil; Dry #1 Castor Oil; Extra Pale Castor Oil; Filtered Neutral Oil (FNO)

Chemical Abstracts Registry No: 8001-79-4

REACH Registration Number: Exempt from REACH registration requirements (Annex V).

1.2. Relevant identified uses of the substance or mixture and uses advised against

Lubricants; chemical intermediate; industrial applications; personal care

1.3. Details of the supplier of the safety data sheet

Vertellus LLC
201 North Illinois Street, Suite 1800,
Indianapolis, IN 46204
201-858-7900

e-mail Address: sds@vertellus.com

1.4. Emergency telephone number

Vertellus: 1-201-858-7900
CHEMTREC (USA): +1-800-424-9300 (collect calls accepted)
CHEMTREC (International): +1-703-527-3887 (collect calls accepted)
NRCC (China): +86 532 83889090

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture (According to Regulation (EC) No 1272/2008, 29 CFR 1910.1200 and the Globally Harmonized System)

Not Classified as Hazardous

2.2. Label elements

Signal Word: Non-Hazardous

Hazard Precautions: Not Classified as Hazardous

Prevention Precautionary Statements: Note: These precautionary statements are not prescribed by directive 1272/2008 as this product is not classified as hazardous under this directive. Wash hands thoroughly after handling with soap and water. Wear protective gloves, protective clothing, eye protection and face protection. If swallowed, in eyes, on skin or inhaled call a poison center or doctor/physician if you feel unwell. If inhaled, remove victim to fresh air and keep at rest in a comfortable position for breathing. Take off contaminated clothing before reuse. Store in a well-ventilated place. Keep container tightly closed.

SECTION 3: Composition/information on ingredients

3.1. Substances or 3.2. Mixtures

Ingredient	CAS Number	Concentration (weight %)	EC Number	CLP Inventory/ Annex VI	EU CLP Classification (1272/2008)
Castor Oil	8001-79-4	~ 100	232-293-8	Not listed.	Non-Hazardous

NOTE: See Section 8 for exposure limit data for these ingredients. See Section 15 for trade secret information (where applicable). See Section 16 for the full text of the R-phrases above.

SECTION 4: First aid measures

4.1. Description of first aid measures

Skin Contact: Wash thoroughly after skin contact. Get medical attention if irritation develops or persists.

Eye Contact: Rinse eyes immediately with large amounts of water for at least 15 minutes, occasionally lifting the eyelids. Seek medical advice if symptoms persist.

Inhalation: No specific treatment is necessary since this material is not likely to be hazardous by inhalation. Remove from exposure. If not breathing, give artificial respiration and call a physician.

Ingestion: If swallowed, contact physician or poison control center immediately.

4.2 Most important symptoms and effects, both acute and delayed

Acute: Not expected to be significantly irritating to skin or eyes. Oral exposure will cause nausea, vomiting, severe diarrhea and cramping (colic).

Delayed Effects: None known.

4.3. Indication of any immediate medical attention and special treatment needed

Note to Physician: No specific indications. Treatment should be based on the judgment of the physician in response to the reactions of the patient.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Appropriate Extinguishing Media: Alcohol foam, carbon dioxide, dry chemical., Water spray

5.2. Special hazards arising from the substance or mixture

Hazardous Products of Combustion: Carbon dioxide, Carbon monoxide

Potential for Dust Explosion: Not applicable.

5.3. Advice for firefighters

Basic Fire Fighting Guidance: Wear self-contained breathing apparatus and full protective clothing (i.e., Bunker gear). Skin and eye contact should be avoided. Normal fire fighting procedures may be used.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuation Procedures: Isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Special Instructions: See Section 8 for personal protective equipment recommendations. Remove all contaminated clothing to prevent further absorption. Decontaminate affected personnel using the first aid procedures in Section 4. Leather shoes that have been saturated must be discarded.

6.2. Environmental precautions

Prevent releases to soils, drains, sewers and waterways.

6.3. Methods and material for containment and cleaning up

Isolate hazard area. Keep unnecessary and unprotected personnel from entering. Remove all ignition sources. Ventilate the area of spill or leak. Wear protective equipment during clean-up. For small spills, use suitable absorbent material and collect for later disposal. For large spills, the area may require diking to contain the spill. Material can then be collected (eg., suction) for later disposal. After collection of material, flush area with water. Dispose of the material in accordance with standard practice for disposal of potentially hazardous materials as required by applicable federal, state or local laws.

6.4. Reference to other sections

Refer to section 8 for information on selecting personal protective equipment. Refer to section 13 for information on spilled product, absorbent and clean up material disposal instructions.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Practices to Minimize Risk: Wear appropriate protective equipment when performing maintenance on contaminated equipment. Wash hands thoroughly before eating or smoking after handling this material. Do not eat, drink or smoke in work areas. Prevent contact with incompatible materials. Avoid spills and keep away from drains. Handle in a manner to prevent generation of aerosols, vapors or dust clouds.

7.2. Conditions for safe storage, including any incompatibilities

Storage Precautions & Recommendations: This product should be stored at ambient temperature in a dry, well-ventilated location. Protect containers against physical damage. Keep away from heat, sparks, and flame Should be periodically inspected.

Dangerous Incompatibility Reactions: Incompatible with oxidizing materials.

Incompatibilities with Materials of Construction: None known

7.3. Specific end use(s)

If a chemical safety assessment has been completed an exposure scenario is attached as an annex to this Safety Data Sheet. Refer to this annex for the specific exposure scenario control parameters for uses identified in subsection 1.2.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Country	Occupational Exposure Limit (as 8-hour time-weighted averages)
USA - NIOSH REL (vegetable oil mist)	10 mg/m^3 (total particulate); 5 mg/m^3 (respirable fraction)
USA - ACGIH TLV (particulates, insoluble)	10 mg/m^3 (total particulate); 3 mg/m^3 (respirable fraction)
Australia, Belgium, Canada (Ontario and Quebec), New Zealand, Singapore (vegetable oil mist)	10 mg/m^3 (inhalable)
Sweden (vegetable oil mist)	0.2 mg/m^3

Air Monitoring Method: Gravimetric analysis for total particulate and respirable fraction (<10 microns).

8.2. Exposure controls

Also see the annex to this SDS (if applicable) for specific exposure scenario controls.

Other Engineering Controls: All operations should be conducted in well-ventilated conditions. Local exhaust ventilation should be provided.

Personal Protective Equipment: Wear impervious gloves (i.e., latex rubber), boots, work uniform and safety glasses Where overexposures are a concern, use NIOSH-approved dust/mist respirator as necessary.

Respirator Caution: Observe OSHA regulations for respirator use (29 CFR 1910.134). Air-purifying respirators must not be used in oxygen-deficient atmospheres.

Thermal Hazards: Not applicable.

Environmental Exposure Controls: The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Select controls based on a risk assessment of local circumstances. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance, State & Odor (ambient temperature): Pale yellow syrupy oil with mild characteristic odor.

Molecular Formula:	Variable composition (UVCB)	**Molecular Weight:**	Variable composition (UVCB)
Vapor Pressure:	No data available.	**Evaporation Rate:**	< 1 (Butyl Acetate = 1)
Specific Gravity or Density:	0.959 @ 25°C (typical)	**Vapor Density (air = 1):**	Heavier than air.
Boiling Point:	313 °C	**Freezing / Melting Point:**	-18 to -10°C
Solubility in Water:	Insoluble	**Octanol / Water Coefficient:**	No data available.
pH:	No data available.	**Odor Threshold:**	No data available.
Viscosity:	7.5 stokes @ 25°C	**Autoignition Temperature:**	449°C
Flash Point and Method:	540°F (282°C) PMCC	**Flammable Limits:**	No data available.
Flammability (solid, gas):	Not applicable.	**Decomposition Temperature:**	No data available.
Explosive Properties:	Not explosive.	**Oxidizing Properties:**	Not an oxidizer.

SECTION 10: Stability and reactivity

10.1. Reactivity Not classified as dangerously reactive.

10.2. Chemical stability Stable

10.3. Possibility of hazardous reactions Not expected to occur.

10.4. Conditions to avoid None known

10.5. Incompatible materials Incompatible with oxidizing materials.

10.6. Hazardous decomposition products Products of incomplete combustion may include carbon monoxide, carbon dioxide and dense smoke.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute Oral LD_{50}: > 5000 mg/kg (rat)
5 - 15 g/kg (human, estimated)

Acute Dermal LD_{50}: No data available.

Acute Inhalation LC_{50}: No data available.

Skin Irritation: Non-irritating to skin.

Eye Irritation: Mildly irritating to eyes.

Skin Sensitization: Not sensitizing (Weight of evidence)

Mutagenicity: Negative in Ames Assay, both with and without metabolic activation.

Reproductive / Developmental Toxicity: No evidence of reproductive effects.

Carcinogenicity: This material is not listed by IARC, NTP or OSHA as a carcinogen. No test data is available that indicates this material is a carcinogen.

Target Organs: None known

Aspiration Hazard: Based on physical properties, not likely to be an aspiration hazard.

Primary Route(s) of Exposure: Skin contact and absorption, eye contact, and inhalation. Ingestion is not likely to be a primary route of exposure.

Most important symptoms and effects, both acute and delayed Not expected to be significantly irritating to skin or eyes. Oral exposure will cause nausea, vomiting, severe diarrhea and cramping (colic). Delayed Effects: None known.

Additive or Synergistic effects: None known.

SECTION 12: Ecological information

12.1. Toxicity No data available.

12.2. Persistence and degradability No data available

12.3. Bioaccumulative potential No data available

12.4. Mobility in soil No data available

12.5. Results of PBT and vPvB assessment This substance is not a PBT or vPvB.

12.6. Other adverse effects This substance is a naturally-occurring vegetable oil. Large releases to environmental media may disrupt flora and fauna. Take appropriate precautions to prevent the spills of oils into the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

US EPA Waste Number: Non-Hazardous

Waste Classification: (per US regulations) The waste may be classified as "special" or hazardous per State regulations.

Waste Disposal: NOTE: Generator is responsible for proper waste characterization. State hazardous waste regulations may differ substantially from federal regulations. Dispose of this material responsibly, and in accordance with standard practice for disposal of potentially hazardous materials as required by applicable international, national, regional, state or local laws, and environmental protection duty of care principles. Do NOT dump into any sewers, on the ground, or into any body of water. For disposal within the EC, the appropriate classification code according to the European Community List of Wastes should be used. Note that disposal regulations may also apply to empty containers and equipment rinsates.

SECTION 14: Transport information

The following information applies to all shipping modes (DOT/IATA/ICAO/IMDG/ADR/RID/ADN), unless otherwise indicated:

14.1. UN number	Non-Hazardous	**14.2. UN proper shipping name**	Chemicals, N.O.S. (Castor Oil)
14.3. Transport hazard class(es)	Non-Hazardous	**14.4. Packing group**	Not applicable.
14.5. Environmental hazards	Not applicable.		
14.6. Special precautions for user	Not applicable.		
NA Emergency Guidebook Numbers:	Not applicable.	**IMDG EMS:**	Not applicable.
14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code			Category Y; Category Y (containing <2% free fatty acids)

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Chemical Inventory Lists:	**Status:**		
USA TSCA:	Listed	**EINECS:**	Listed (232-293-8)

Canada(DSL/NDSL):	Listed (DSL)	**Japan:**	Not listed.
Korea:	Listed (KE-04979)	**Australia:**	Listed
China:	Listed	**Philippines:**	Listed
Taiwan:	Listed	**New Zealand:**	Listed

German Water Hazard Classification: ID Number 760, not considered hazardous to waters

SARA 313: Not listed.

Reportable Quantities: Not applicable.

State Regulations: Not applicable.

HMIS IV:

NFPA:

15.2. Chemical safety assessment

A chemical safety assessment is not required as this substance is not classified as hazardous.

SECTION 16: Other information

Classification Method: On basis of test data

Training Advice: Not applicable.

Legend of Abbreviations:

ACGIH = American Conference on Governmental Industrial Hygienists.
CAS = Chemical Abstracts Service.
CFR = Code of Federal Regulations.
DSL/NDSL = Domestic Substances List/Non-Domestic Substances List.
EC = European Community.
EINECS = European Inventory of Existing Commercial Chemical Substances.
ELINCS = European List of Notified Chemical Substances.
EU = European Union.
GHS = Globally Harmonized System.
LC = Lethal Concentration.
LD = Lethal Dose.
NFPA = National Fire Protection Association.
NIOSH = National Institute of Occupational Safety and Health.
NTP = National Toxicology Program.
OSHA = Occupational Safety and Health Administration
PEL = Permissible Exposure Limit.
RQ = Reportable Quantity.
SARA = Superfund Amendments and Reauthorization Act of 1986.
TLV = Threshold Limit Value.
WHMIS = Workplace Hazardous Materials Information System.

Important Note: Please note that the information contained herein is furnished without warranty of any kind. Users should c onsider these data only as a supplement to other information gathered by them and must make independent determinations of suitability and completeness of information from all sources to assure proper use and disposal of these materials and the safety and health o f employees and customers. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances. The information contained herein may change without prior notice. THIS SAFETY DATA SHEET SUPERSEDES ALL PREVIOUS EDITIONS.

Revision Date:	18 Jan 2016	**Original Date of Issue:**	03 May 1989
Issued by:	Regulatory Management Department	**Email:**	SDS@Vertellus.com
Revision Details:	New format - all sections affected.		