

Laminar Separation, Reattachment, and Transition of the Flow Over a Downstream-Facing Step

R. J. GOLDSTEIN

Mem. ASME.

V. L. ERIKSEN

R. M. OLSON¹

Mem. ASME.

E. R. G. ECKERT

Mem. ASME.

Heat Transfer Laboratory,
Department of Mechanical Engineering,
University of Minnesota,
Minneapolis, Minn.

Results of an experimental investigation of the laminar flow of air over a downstream-facing step are presented. The experiments include visual observations of smoke filaments (in the viscous layer), qualitative velocity fluctuation measurements, and mean velocity profiles. Results are reported over a range of 0.36 — 1.02 cm in step height, 0.61 — 2.44 m/sec in free stream velocity at the step, and 0.16 — 0.51 cm in boundary layer displacement thickness at the step.

Laminar flow to reattachment of a free shear layer is observed for subsonic flow and two criteria for which transition to turbulence at reattachment exists are presented. The laminar reattachment length is not a constant number of step heights as for turbulent flow, but varies with Reynolds number and boundary layer thickness at the step. The shape of the velocity profile at reattachment is found to be similar to the shape of a laminar boundary layer profile at separation and the boundary layer profiles downstream of reattachment are similar to those in a laminar boundary layer developing toward separation except that they are traversed in the reverse sense.

Introduction

Flow separation and reattachment occur in many engineering applications. Some examples of these applications are in flow over airfoils at large angles of attack, in channels whose area suddenly increases, and in wide-angle diffusers. Various techniques such as the Karman-Pohlhausen method are useful in predicting the occurrence of separation, but very little is known about the flow pattern following separation. Modern technology often uses processes operating at low pressures or devices which encounter low pressures when located in space vehicles. Under such conditions, the flow is frequently in the laminar regime. The present investigation was initiated to obtain a better understanding of fluid flow following separation including reattachment and the redevelopment of the boundary layer following reattachment in this regime. The downstream-facing step was selected as an experimental model since the point of separation is fixed. The basic flow situation is shown in Fig. 1. Fluid with a free-stream velocity U flows past a step of height h . The separated shear layer will reattach at some distance x_r , forming a new boundary layer.

Published information on separated flow deals almost ex-

clusively with the turbulent or transitional regime. Seban, Emery, and Levy [1],² Seban [2, 3], Abbott and Kline [4], Filetti and Kays [5], and Mueller, Korst, and Chow [6] all report constant reattachment lengths between 5 and 8 step heights for turbulent subsonic flow. Mueller, Korst, and Chow also conclude that the mean velocity profiles in the redeveloping boundary layer constitute a one-parameter family which in terms of the shape parameter is the same as the one parameter family for a boundary layer developing toward separation.

Moore [7] reports "laminar velocity profiles" downstream of a rearward-facing step at a Reynolds number (based on boundary layer displacement thickness) of 338. The reattachment length is 22 step heights. Grove, et al. [8], have observed laminar separated regions downstream of a circular cylinder in a crossflow with a splitter plate.

Cramer [9] postulates a rather idealized model to obtain analytically a correlation for laminar separation bubbles. He assumes incompressible flow over a stepped flat plate and that "the usual laminar boundary layer assumptions are applicable." He further assumes that for a small step height, the air in the bubble is stagnant and the flow downstream of the step before reattachment grows toward the wall in the manner of a spreading laminar jet. He finds

$$\frac{x_r}{\delta_h^*} = \frac{Re_{\delta^*}}{3} \left[\left(\frac{h}{\delta_h^*} + 1 \right)^2 - 1 \right] \quad (1)$$

where δ_h^* is the displacement boundary layer thickness at the

¹ Presently, Ohio University, Athens, Ohio.

Contributed by the Fluids Engineering Division and presented at the Winter Annual Meeting, Los Angeles, Calif., November 16-20, 1969, of THE AMERICAN SOCIETY OF MECHANICAL ENGINEERS. Manuscript received at ASME Headquarters, July 15, 1969. Paper No. 69-WA/FE-5.

² Numbers in brackets designate References at end of paper.

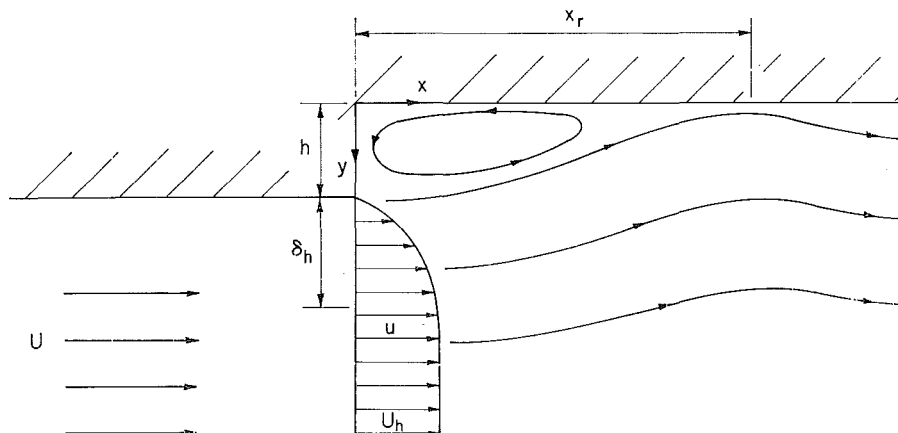


Fig. 1 Basic geometry of investigation

step. He also mentions short "turbulent type" bubbles occurring for $Re_{\delta^*} > 500$ and longer "laminar type" bubbles occurring for $Re_{\delta^*} < 500$ that were observed by Owen and Klanfer [10].

Jacobs and von Doenhoff [11] conducted boundary layer surveys in the transition region of a separating and reattaching flow over a flat plate in an adverse pressure gradient. They find that the entire length of the transition region can be expressed by a constant Reynolds number of 70,000. This length is the distance from the laminar separation point to the first fully developed turbulent boundary layer profile. Since turbulence begins somewhere upstream of this turbulent profile, they assume that the distance from the laminar separation point to the point from which turbulence effectively begins to spread corresponds to a Reynolds number of 50,000. They infer that transition with its accompanying spreading turbulence is responsible for reattachment of the separated shear layer.

Tani and Sato [12] studied the effect of a two-dimensional roughness element on the boundary layer transition on a flat plate. They find the transition differs considerably depending on whether the height of the roughness element d is small or large compared to the thickness of the boundary layer δ_d at the element. For d/δ_d small, they found transition in the reattached boundary layer that is similar to transition in an undisturbed boundary layer. For large d/δ_d , they found transition occurs in the separated layer before reattachment to the plate. They report Blasius type boundary layer profiles and a separated layer that extends over a considerable range for small d/δ_d , but velocity profiles characteristic of a separated layer and rather short reattachment lengths for d/δ_d large. They find transition to turbulence when

$$\frac{U\delta_t}{\nu} \frac{d}{\delta_d} \geq 840 \quad (2)$$

where δ_t is the thickness which the boundary layer would have at the point of transition if the roughness element were not present.

Roshko and Lau [13] report experiments on the shear layer following a downstream facing step at a free-stream velocity of 9 m/sec. Transition occurred before reattachment in all instances. After considering their data along with results of similar experiments found in the literature, they predict that the criterion for the dividing line between laminar and turbulent reattachment is

$$\frac{\delta_h}{h} = 1 \quad (3)$$

Thus it would appear to be impossible to have a completely laminar separated flow in which the shear layer thickness is small compared to the step height.

Sato [14] studied the transition of a laminar "half jet" (flow over an infinite corner) in the velocity range 3–15 m/sec with $70 < Re_\theta < 380$. He points out that the laminar and turbulent mean velocity distributions in the shear layer differ so slightly that it is difficult to find the transition point from the shape of the velocity profile. This is in contrast to an attached boundary layer profile whose shape factor, $H = \delta^*/\theta$, drops sharply at transition. Since the momentum thickness in a separated layer is proportional to the square root of the distance from a virtual origin for laminar flow while it is proportional to the distance

Nomenclature

d = diameter of roughness element
 h = step height
 H = boundary layer shape factor = δ^*/θ
 Re_d = Reynolds number based on free stream velocity and diameter of roughness element
 Re_h = Reynolds number based on free stream velocity at the step and characteristic length $h = U_h h/\nu$
 Re_{δ^*} = Reynolds number based on free stream velocity at the step and the boundary layer displacement thickness at the step with no step in the test

section = $U_h \delta_h^*/\nu$
 Re_θ = Reynolds number based on free-stream velocity and boundary layer momentum thickness
 u = component of velocity in x -direction in the shear layer
 U = free-stream velocity in test section
 U_h = free-stream velocity in the plane of the step
 x = distance downstream from step
 y = distance normal to wall
 x_r = reattachment length
 δ = boundary layer thickness

δ_h = boundary layer thickness at the step
 δ_t = boundary layer thickness at the point of transition
 δ^* = boundary layer displacement thickness
 δ_h^* = boundary layer displacement thickness at the location of the step with no step in the test section
 θ = boundary layer momentum thickness
 ν = kinematic viscosity
 δ_d = boundary layer thickness at a roughness element of diameter d

for turbulent flow, he defines the transition point as the point where the laminar relation breaks down. Comparing these results with transition found from velocity fluctuation measurements, he concludes that transition in the separated shear layer occurs 40–50 momentum thicknesses downstream of the separation point.

Laminar separation and reattachment have been observed for supersonic flow. Chapman, Kuehn, and Larson [15] report laminar separations that are steady in a supersonic stream and depend only to a relatively small extent on Reynolds number. They also note that the stability of a separated laminar mixing layer increases markedly with Mach number. Laminar reattachment lengths of about 18 step heights and turbulent reattachment lengths of about 6 step heights are reported for a downstream-facing step in a supersonic stream. Sfeir [16] conducted experiments over a backward-facing step for a Mach number of 2.4. He reports laminar reattachment lengths of 7–8 step heights.

Ginoux [17] describes strong, regular, and repeatable three dimensional effects when separation and reattachment are laminar in supersonic flow. These three dimensional effects could not be explained by irregularities either in the air flow upstream of the flow models or in the models themselves. Sfeir [15] also observed three dimensional effects.

Kline [18] in a discussion of a paper by Hekestad describes a periodic fluctuation of two dimensional separated flows which he says is due to part of the oncoming flow passing into the separated zone inside the dividing streamline. The separated zone grows in this way until some of the recirculating flow leaves and the separated zone is reduced in size. The process then repeats itself. Kline argues that an escape path must be provided for the stagnation pressure deficient fluid to leave the separated zone in order for the flow to be truly steady and two-dimensional. He also describes a three-dimensional array of vortex motions that can provide an escape path in low Reynolds number, steady, separated zones.

The aforementioned studies indicate that reattachment of a turbulent shear layer occurs about 5–8 step heights downstream of a step and appears to be essentially independent of Mach number and Reynolds number. Very little information is available concerning a free shear layer that is laminar at both separation and reattachment for subsonic flow.

The present investigation is limited to subsonic flow over a downstream-facing step with the free shear layer laminar until reattachment. Of special interest are the laminar reattachment length, the conditions under which the free shear layer remains laminar up to reattachment, the laminar boundary layer growth following reattachment, and the secondary flows in the separated region downstream of the step. The range of variables is 0.36–1.02 cm in step height, 0.61–2.44 m/sec in free-stream velocity at the step, and 0.16–0.51 cm in boundary layer displacement thickness at the step.

Experimental Apparatus and Test Procedure

All tests are performed in a small air tunnel with a rectangular test section fabricated of Plexiglas walls. This test section is of a constant 10.2 cm width, and is 15.3 cm in height upstream of the step location and 15.3 cm plus the step height downstream of the step. The bottom is flat for all tests except a few in which it is gradually raised an amount equal to two step heights opposite the step location in order to check the effect of tunnel cross-section area on reattachment position. Two lengths of test section upstream of the step can be used, 4.07 cm and 30.5 cm, respectively, in order to obtain different boundary layer thicknesses at the step for a given free-stream velocity. The test section is 20.3 cm long downstream of the step, with a movable top to provide for various step heights. All joints are sealed to preclude infiltration, since the test section is at a pressure slightly below that of the ambient atmosphere.

The entrance to the test section has a short rounded inlet;

a 50.8×76.2 cm rectangular section containing flow straighteners consisting of packed plastic drinking straws about 0.64 cm in diameter and 26.7 cm long and six screens ranging from 18 to 60 mesh; and a 1.14 m long contraction section with a 25 to 1 contraction ratio. This provides laminar flow in the test section with a flat velocity profile over the entire cross section except for the boundary layer along the four walls. Cigar-smoke filaments from a smoke generator are introduced at various locations in the entrance section to confirm the laminar nature of the flow. The smoke filaments pass through the test section without dispersion. The measured turbulence intensity in the test section is less than 0.05 percent. The absence of secondary flows without the step is confirmed by these smoke injections as well as by introducing smoke into the boundary layers through numerous holes in the walls of the test section. The flat velocity profiles in the core flow are measured with a hot-wire anemometer calibrated for low air speeds and with a large impact tube connected to a sensitive micromanometer having an optical lever read out. Accuracy of the hot wire anemometer is about ± 0.02 m/sec at 0.30 m/sec, varying monotonically to about ± 0.03 m/sec at 2.44 m/sec. Accuracy of the micromanometer is ± 1.0 percent.

The discharge section is of constant 10.2×17.8 cm cross section, the top being a continuation of the stepped test section upper surface, and the bottom containing a variable smooth transition from the bottom of the test section. Straightening tubes precede the small blower which is driven by a small motor whose speed is controlled by an auto transformer.

The reattachment location x_r for the shear layer is obtained by observing cigar smoke from a smoke generator introduced in minute wisps through individual small holes along the top of the stepped upper surface of the test section. Two rows of 0.12 cm diameter holes spaced 0.64 cm apart, one along the centerline and one along one quarterline (midway between the centerline and the right sidewall) are located in the upper surface and plugged with round toothpicks. One hole at a time is opened and smoke introduced gently by rolling a finger tip over the hole while smoke enters. Thus the last wisp of smoke enters with nearly zero velocity. The fore or aft direction of motion of the smoke is observed and from this the location of shear layer reattachment can be inferred within 0.32 cm for a given air speed U_∞ . In some instances the tunnel flow rate is varied and the speed at which reattachment occurs at a fixed location x_r is determined directly. Observations of reattachment position made along the center line and quarterline rows of holes generally agree with one another. In a very few instances for large values of x_r the observed location of reattachment is perhaps 0.64 cm larger at the center line than at the quarterline.

Transition of the laminar shear layer at the reattachment location is determined by smoke observations and by traversing the shear layer with a hot-wire anemometer. Transition is determined from the motion of the wisps of smoke introduced into the stepped surface of the test section, and of smoke filaments introduced upstream of the step. Fig. 2(a) shows a typical filament completely laminar; Fig. 2(d) shows a typical filament for which transition occurs far upstream of reattachment.

In addition to smoke observations the shear layer region at and near reattachment can be probed with a hot wire anemometer whose output is displayed on an oscilloscope and recorded on a Honeywell Visicorder strip chart. This provided a more explicit determination of transition to turbulent flow. At transition there is a significant rise in the signal velocity fluctuations.

Mean velocity profiles in the boundary layer and free shear layer are measured with a Flowmeter Corporation hot wire anemometer calibrated at air speeds from about 0.30 – 3.05 m/sec. The position of the hot wire probe is determined within 0.005 cm. Values of the displacement thickness δ^* and momentum thickness θ are obtained by numerical integration using least squares polynomials to fit different sections of the velocity profile.

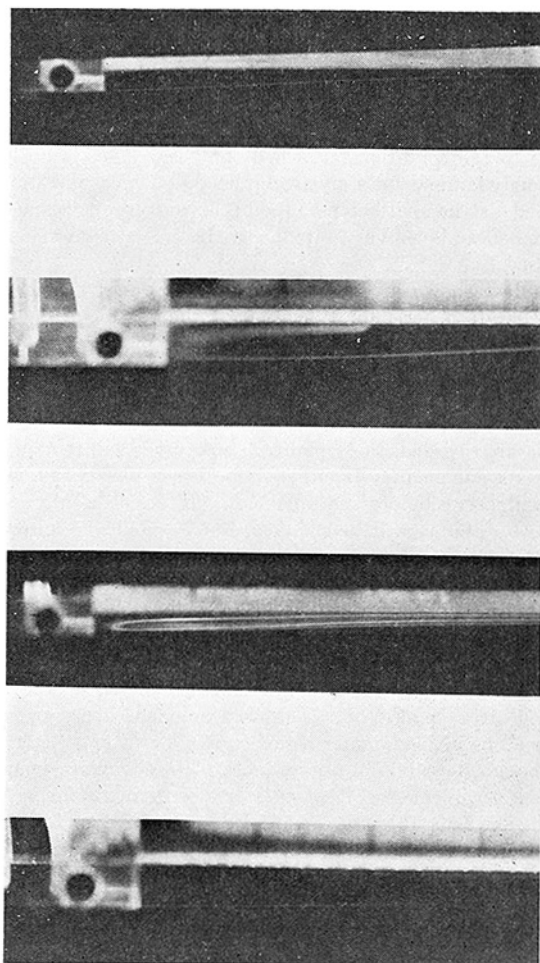


Fig. 2 Photographs of flow patterns

- (a) Laminar reattachment
- (b) Partial recirculation pattern
- (c) Complete recirculation pattern
- (d) Transition before reattachment

Results and Discussion

Laminar Reattachment. Photographs of the region downstream of the step are shown in Fig. 2. The streamlines are made visible by injecting smoke into various parts of the test section. Excluding the photograph that shows transition before reattachment (Fig. 2(d)), the smoke filaments do not disperse indicating that the flow is laminar.

The reattachment length x_r should be a function of the free stream velocity at the step U_h , the step height h , the fluid viscosity ν , and the boundary layer thickness at the step δ_h (in place of δ_h^* , the displacement thickness with zero step height at the location of the step δ_h^* can be used). Applying dimensional analysis,

$$\frac{x_r}{h} = f\left(\frac{U_h h}{\nu}, \frac{\delta_h^*}{h}\right) \quad (4)$$

Fig. 3 shows x_r/h plotted against $U_h h/\nu$. There is only a slight effect of δ_h^*/h on the results. A least squares straight line fit to the data in Fig. 3 yields

$$\frac{x_r}{h} = 2.13 + 0.021 \text{Re}_h, \text{ where } \text{Re}_h = \frac{U_h h}{\nu} \quad (5)$$

Note that the normalized laminar reattachment length is not a constant as in the turbulent case, but increases with Reynolds

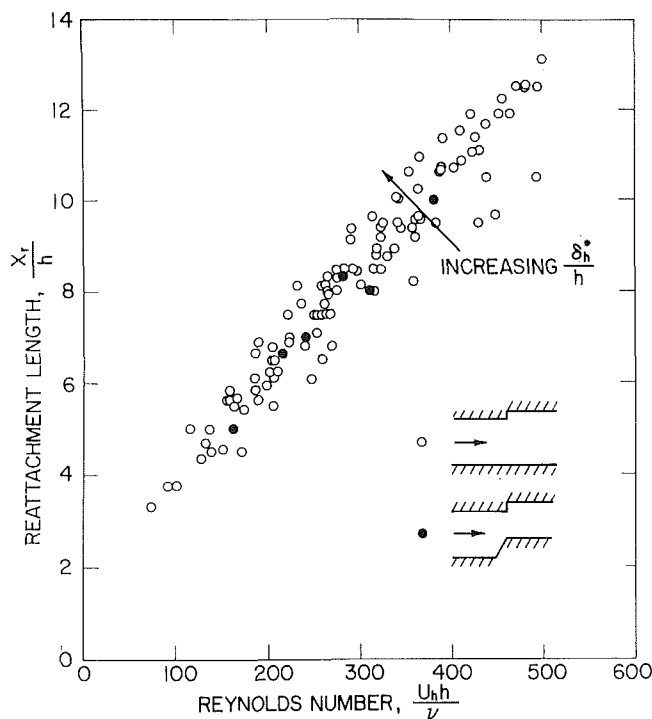


Fig. 3 Laminar reattachment position as a function of Reynolds number based on step height

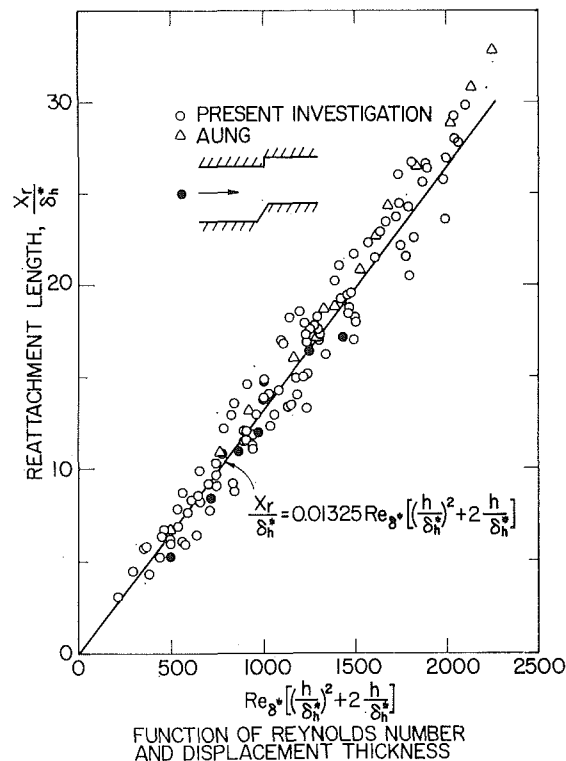


Fig. 4 Laminar reattachment position as a function of Reynolds number and displacement thickness

number. Its maximum value is about 13, nearly twice the turbulent result found by other investigators, but much less than the value of 22 that Moore found.

Of several attempts to correlate the data on a basis of both δ_h^*/h and Re_h , the form of the equation suggested by Cramer [9] is the most successful although the data does not fit this somewhat more complex relation with significantly less scatter than they did the equation obtained from the representation in

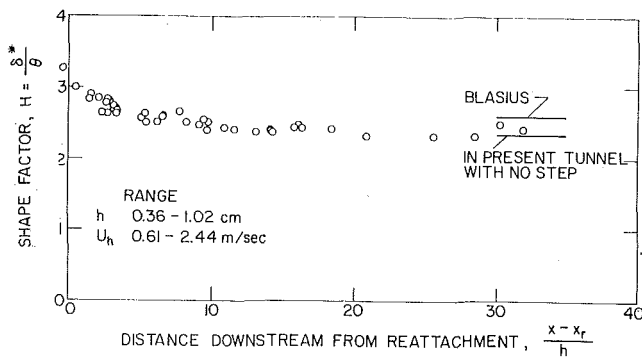


Fig. 6 Shape factor of the redeveloping boundary layer

$$\frac{U_h \delta_t}{\nu} \frac{d}{\delta_d} = 840 \quad (9)$$

where δ_t is the boundary layer thickness at the transition point. As discussed below (cf. Fig. 8) the value of θ/θ_h at the reattachment point is approximately 1.5. Substitution of this value into the above equation (assuming $\delta/\delta_h = \theta/\theta_h$) gives

$$Re_d = 560 \quad (10)$$

as a criterion for transition at the reattachment point. This line is shown in Fig. 5.

Moore [7] states that one of his runs "displays profiles which are more consistent with the notion that the boundary layer has reattached while still in a laminar state." If one considers the boundary layer in that test to grow as though it were on a flat plate, the values of Re_h and δ_h^*/h are 800 and 0.425, respectively. These values fall outside of the laminar regime described in the present study. It is therefore probable that his run does not represent a steady, laminar reattachment, but falls into the transition regime described in the foregoing. The transition from steady laminar flow is not usually discernible from the mean velocity profile. The authors and Aung [19] have observed long reattachment lengths, of 20 or more step heights, at higher Reynolds numbers than are reported in the present paper, but the observations of both smoke filaments and velocity fluctuations indicate that these are not steady, laminar reattachments.

Boundary Layer Profiles. The shape factor of the redeveloping boundary layer is plotted against the dimensionless distance downstream of the reattachment point in Fig. 6. The shape factor decays to the value of 2.35 (found in the wind tunnel with no step present), reaching this about 15 step heights downstream of reattachment. The shape factor with no step in the wind

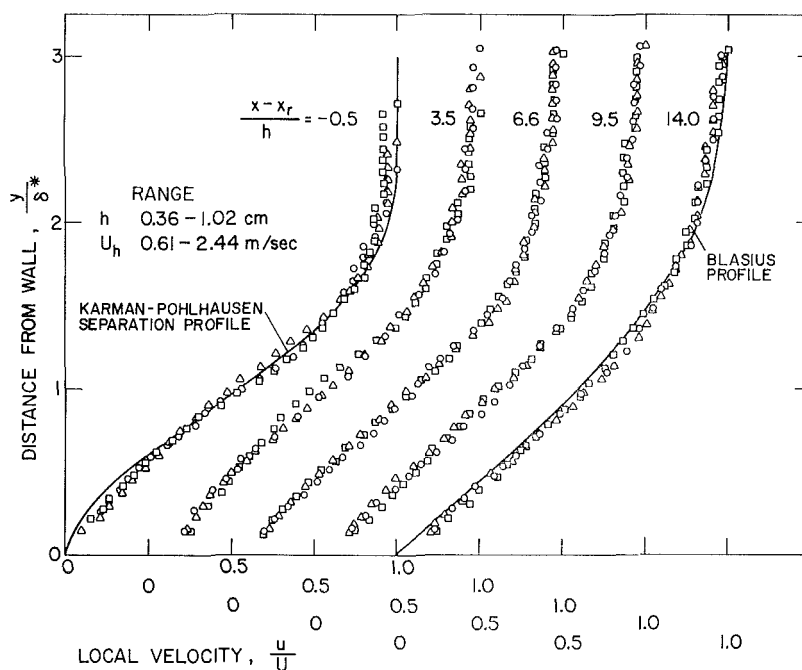


Fig. 7 Velocity profiles in the redeveloping laminar boundary layer

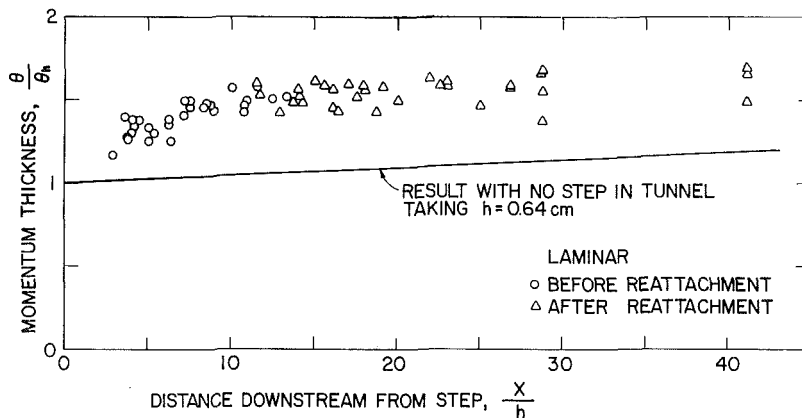


Fig. 8 Laminar momentum thickness downstream from the step

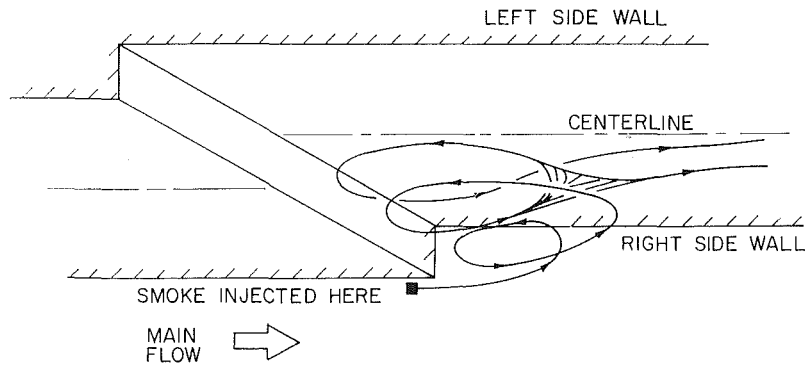


Fig. 9 Secondary flow pattern in the separated region

tunnel is less than the Blasius flat plate value of 2.6 because of a slight pressure gradient in the wind tunnel.

The shape factor at the reattachment point is about 3.1. Since the wall shear stress is zero at reattachment, one might expect the value of the shape factor at reattachment to be the same as at separation. This comparison is difficult to make since the shape factor changes markedly near the reattachment point and several values of the shape factor for a velocity profile at separation have been predicted. The shape factor for a wedge type flow is about 4, while the Karman-Pohlhausen value for a fourth degree polynomial is 3.5. Sandborn and Kline [20] show that the value of the shape factor at separation is a function of the degree polynomial used to approximate the velocity profile. The shape factor decreases from 5.00 to 2.69 as the degree of the polynomial increases from 2 to 100. A better method to compare velocity profile shapes at separation and reattachment would then be to look at the actual profiles themselves rather than the shape factor.

Fig. 7 shows measured velocity profiles at five dimensionless distances from the reattachment point. These profiles represent essentially the complete range of step heights and velocities used in the experiments. The Karman-Pohlhausen separation profile is shown with the measured profiles 0.5 step heights upstream of reattachment. The measurements agree with the curve except very near the wall where free convection from the hot wire probe may have altered the flow pattern. The profile shape downstream of reattachment gradually changes from a separation type profile to a flat plate type profile. The profiles 14 step heights downstream of reattachment agree with the Blasius flat plate velocity profile. It can therefore be concluded, as Mueller, Korst, and Chow [6] did for the turbulent case, that the mean velocity profiles in the redeveloping laminar boundary layer are similar to those for a laminar boundary layer developing toward separation except that they are traversed in the reverse sense.

Fig. 8 shows the growth of the momentum thickness of the laminar shear layer downstream of separation. The momentum thickness of the free shear layer grows to approximately 1.5 times its value at the step before reattaching to the wall. The reattached boundary layer then grows much slower than the free shear layer.

Far downstream of the step, one would expect the boundary layer to grow as a flat plate boundary layer does. It is difficult to make an accurate comparison of this nature in Fig. 8 because the step height is in the denominator of the abscissa. For comparison the line on the figure has been drawn to show the growth of a boundary layer with zero step height in the wind tunnel while assuming a value of $h = 0.64$ cm (the approximate midpoint of the range of experimental step height settings) in order to plot the abscissa. The line and the plot of experimental data increase at approximately the same rate.

The momentum thickness of the laminar free shear layer increases to approximately 1.5 times its value at separation before reattachment occurs. It then grows approximately like the

momentum thickness of a flat plate boundary layer which has been artificially thickened. It should be noted that the shape of the velocity profile following reattachment is not that of a flat plate boundary layer, but follows the variation of the shape factor shown in Fig. 6. The displacement thickness thus does not grow like the displacement thickness of a flat plate boundary layer until approximately 15 step heights downstream of reattachment.

Secondary Flow Pattern. With no step in the top of the test section, there is no evidence of secondary flow when fine smoke filaments are introduced into the wind tunnel entrance or into the test section. The absence of diffusion of these filaments indicates laminar flow throughout the test section. Secondary flows are present in the separated region downstream of the step, however. The magnitude of these secondary flows increases with step height.

Smoke filaments introduced into the boundary layer just upstream of the step and near the side walls of the test section are deflected slightly towards the centerline. When smoke is introduced into the separated zone through the holes along a quarterline (midway between the centerline and side wall of the test section beyond the step) upstream of the reattachment location a consistent pattern of secondary flows is observed. This smoke filament flows upstream along the upper tunnel surface as shown in Fig. 2(b) and is also deflected toward the tunnel centerline as shown in Fig. 9. It reaches the centerline before arriving at the step where it then flows down along the surface of the step, enters the free shear layer, and follows the free shear layer to the reattachment point, where it appears to leave the separated zone.

The entire secondary flow pattern shown in Fig. 9 can be observed by introducing smoke through the side wall of the test section, just upstream of the step at the upper tunnel surface. This smoke enters the boundary layer in the corner of the test section. Upon reaching the step, it enters the separated region and recirculates in a spiral-like fashion, finally leaving the separated zone in the plane of the centerline. Smoke introduced through the side wall of the test section just upstream of the step, but outside the boundary layer formed in the corner, remains outside of the separated zone. Smoke introduced in the plane of the centerline remains in this plane.

Only the outer loop of the spiral shown in Fig. 9 is smaller than the others. This loop lies in the boundary layer that grows on the side wall of the test section. The other two loops are approximately the same size. This same secondary flow pattern with three loops has also been observed in the larger test section of Aung [19].

Conclusions

1 A subsonic separated flow that is laminar at both separation and reattachment does exist for the geometry of the downstream facing step.

2 The laminar reattachment length x_r cannot be expressed as a fixed number of step heights as for turbulent flow, but is given by the equation

$$\frac{x_r}{\delta_h^*} = 0.01325 \operatorname{Re}_h^* \left[\left(\frac{h}{\delta_h^*} \right)^2 + 2 \frac{h}{\delta_h^*} \right]$$

or to a fair degree of approximation within the test range,

$$\frac{x_r}{h} = 2.13 + 0.021 \operatorname{Re}_h$$

3 Two criteria must simultaneously be satisfied for this flow to exist over the range studied.

(a) The ratio of the displacement boundary layer thickness at the step to the step height must be greater than 0.4.

(b) The Reynolds number based on step height must be less than 520.

4 The mean velocity profiles in the redeveloping laminar boundary layer downstream of reattachment are similar to those in a laminar boundary layer developing toward separation except that they are traversed in the reverse sense. The profile closely approximates a flat plate profile about 15 step heights downstream of reattachment.

5 The momentum thickness of the shear layer increases to about 1.5 times its value at separation before reattachment occurs. It then grows as the momentum thickness of a flat plate boundary layer at that location would. The basic difference between the momentum thickness of the reattached boundary layer and that on a flat plate is that the momentum thickness of the reattached boundary layer has been thickened by an amount $0.5\theta_h$.

6 A secondary flow pattern exists in the separated zone. Fluid from the boundary layer in the corner of the test section just upstream of the step enters the separated zone at the step, recirculates in a spiral fashion to the tunnel center line, and leaves the separated region near the reattachment point in the plane of the centerline.

Acknowledgment

The support of the Office of Naval Research under NONR 710(57) is gratefully acknowledged.

References

- 1 Seban, R. A., Emery, A., and Levy, A., "Heat Transfer to Separated and Reattached Subsonic Turbulent Flows Obtained Downstream of a Surface Step," *Journal of the Aero/Space Sciences*, Vol. 26, 1959, pp. 809-814.
- 2 Seban, R. A., "Heat Transfer to the Turbulent Separated Flow of Air Downstream of a Step in the Surface of a Plate," *Journal of Heat Transfer*, TRANS. ASME, Series C, Vol. 86, 1964, pp. 259-264.
- 3 Seban, R. A., "The Effect of Suction and Injection on the Heat Transfer and Flow in a Turbulent Separated Airflow," *Journal of Heat Transfer*, TRANS. ASME, Series C, Vol. 88, 1966, pp. 276-284.
- 4 Abbott, D., and Kline, S. J., "Experimental Investigation of Subsonic Turbulent Flow Over Single and Double Backward Facing Steps," *JOURNAL OF BASIC ENGINEERING*, TRANS. ASME, Series D, Vol. 84, No. 3, Sept. 1962, pp. 317-325.
- 5 Filetti, E. G., and Kays, W. M., "Heat Transfer in Separated, Reattached, and Redeveloped Regions Behind a Double Step at Entrance to a Flat Duct," *Journal of Heat Transfer*, TRANS. ASME, Series C, Vol. 89, No. 2, May 1967, pp. 163-168.
- 6 Mueller, T. J., Korst, H. H., and Chow, W. L., "On the Separation, Reattachment, and Redevelopment of Incompressible Turbulent Shear Flow," *JOURNAL OF BASIC ENGINEERING*, TRANS. ASME, Series D, Vol. 86, No. 2, June 1964, pp. 221-226.
- 7 Moore, T. W. F., "Some Experiments on the Reattachment of a Laminar Boundary Layer Separating from a Rearward Facing Step on a Flat Plate Aerofoil," *Journal of the Royal Aeronautical Society*, Vol. 64, Nov. 1960, pp. 668-672.
- 8 Grove, A. S., Shair, F. H., Petersen, E. E., and Acrivos, Andreas, "An Experimental Investigation of the Steady Separated Flow Past a Circular Cylinder," *Journal of Fluid Mechanics*, Vol. 19, May 1964, pp. 60-80.
- 9 Cramer, K. R., "On Laminar Separation Bubbles," *Journal of the Aeronautical Sciences*, Vol. 25, 1958, pp. 143-144.
- 10 Owen, P. R., and Klanfer, L., "On the Laminar Boundary Layer Separation from the Leading Edge of a Thin Airfoil," Royal Aircraft Establishment Report No. Aero 2508, Oct. 1953, reported in reference [7].
- 11 Jacobs, E. N., and von Doenhoff, A. E., "Transition as It Occurs Associated with and Following Laminar Separations," *Proc. Fifth Intl. Congr. Appl. Mech.*, Sept. 1938, Wiley, New York, 1939, pp. 311-314.
- 12 Tani, I., and Sato, H., "Boundary Layer Transition by Roughness Element," *Journal of the Physical Society of Japan*, Vol. 11, No. 12, Dec. 1956.
- 13 Roshko, A., and Lau, J. C., "Some Observations on Transition and Reattachment of a Free Shear Layer in Incompressible Flow," *Proc. 1965 Heat Transfer and Fluid Mechanics Institute*, edited by A. F. Charwat, Stanford University Press, Stanford, pp. 157-167.
- 14 Sato, H., "Experimental Investigation on the Transition of Laminar Separated Layer," *Journal of the Physical Society of Japan*, Vol. 11, No. 6, June 1956, pp. 702-709.
- 15 Chapman, D. R., Kuehn, D. M., and Larson, H. K., "Investigation of Separated Flows in Supersonic and Subsonic Streams with Emphasis on the Effect of Transition," NACA Report, 1356, 1958.
- 16 Sfeir, A., "Supersonic Flow Separation on a Backward Facing Step," Report No. AS-66-18, College of Engineering, University of California, Berkeley, Dec. 1966.
- 17 Ginoux, J. J., "The Existence of Three-Dimensional Perturbations in the Reattachment of a Two-Dimensional Supersonic Boundary Layer after Separation," AGARD Report 272, 1960.
- 18 Kline, S. J., Discussion of paper by Hekestad, G., "Remarks on Snow Cornice Theory and Related Experiments With Sink Flows," *JOURNAL OF BASIC ENGINEERING*, TRANS. ASME, Series D, Vol. 88, 1966, pp. 547-549.
- 19 Aung, W. personal communication, April, 1968.
- 20 Sandborn, V. A., and Kline, S. J., "Flow Models in Boundary-Layer Stall Inception," *JOURNAL OF BASIC ENGINEERING*, TRANS. ASME, Series D, Vol. 83, No. 3, Sept. 1961, pp. 317-327.