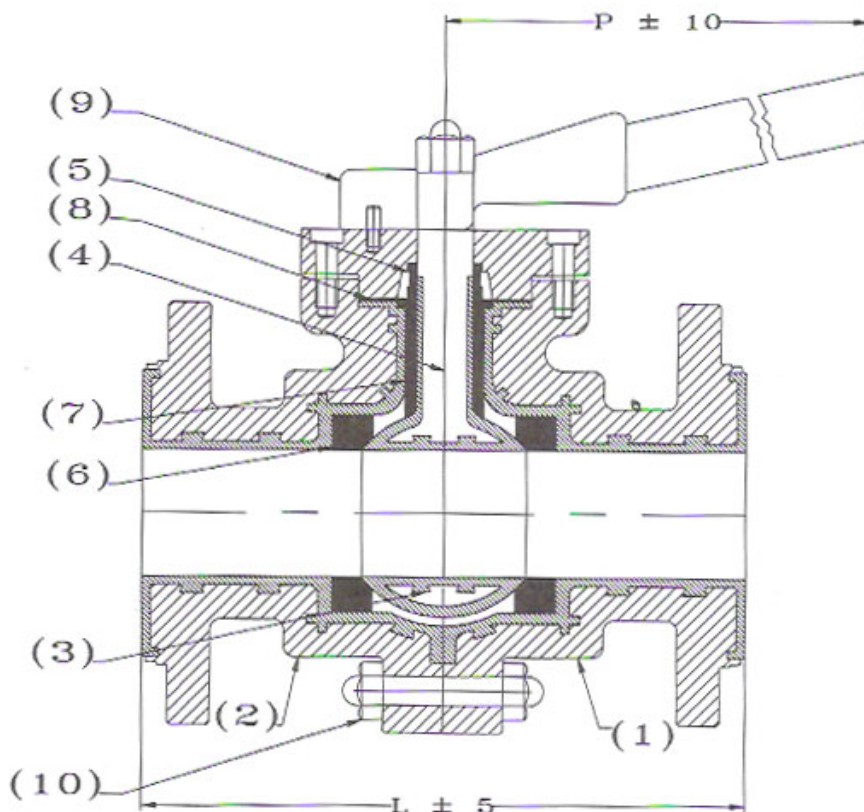


## PFA / FEP Lined 2 Piece Ball Valve



For General specifications please refer, to page nos. 2 & 3

For Installations and Maintenance Instructions, please refer to page no. 4

**Dimension Chart** (All Dimensions are in mm)

Length of valve as per BS 5351 short pattern.

| Size   | 15  | 20  | 25  | 40  | 50  | 65  | 80  | 100 | 150 |
|--------|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| L(±5)  | 108 | 118 | 127 | 165 | 178 | 190 | 203 | 229 | 267 |
| P(±10) | 200 | 200 | 250 | 250 | 300 | 325 | 350 | 350 | 400 |

### Bill of Material

| Sr. | Part Name     | Material                                  |
|-----|---------------|---|
| 1.  | Side Piece    | Graded CI / DI / WCB / SS + PFA/FEP Lined |
| 2.  | Side Piece    | Graded CI / DI / WCB / SS + PFA/FEP Lined |
| 3.  | Ball          | DI / WCB / SS + PFA/FEP Lined             |
| 4.  | Stem          | DI / WCB / SS + PFA/FEP Lined             |
| 5.  | Gland         | DI / WCB / SS                             |
| 6.  | Seat Ring     | PTFE                                      |
| 7.  | Gland Packing | PTFE                                      |
| 8.  | Gland Washer  | SS  |
| 9.  | Cap & Handle  | MS  |
| 10. | Fasteners     | MS / SS                                   |

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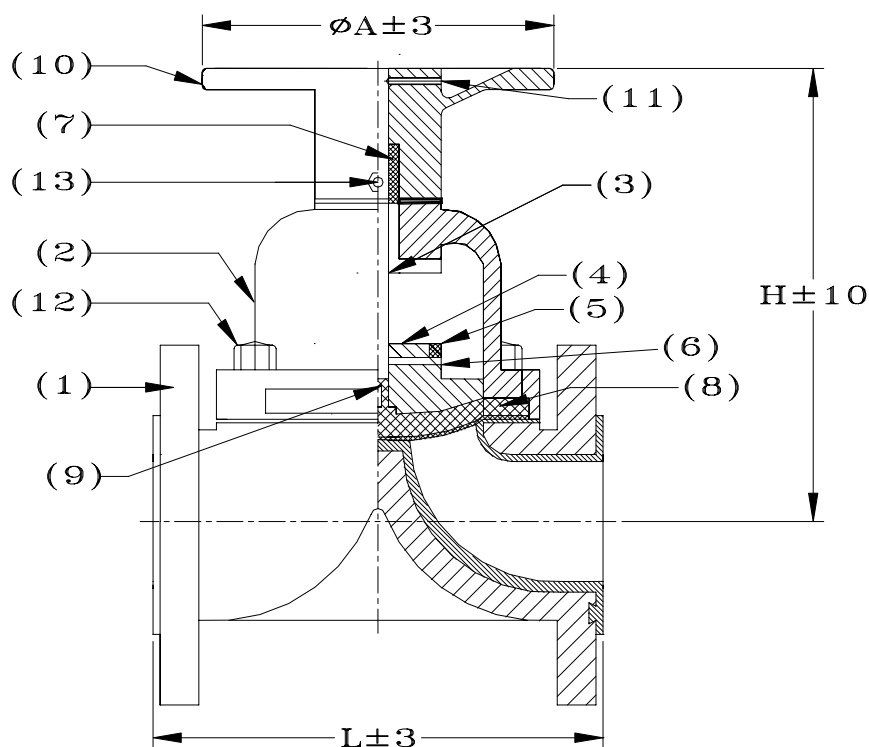
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|  |
|--|
| <b>PFA / FEP Lined 2 Piece Ball Valve</b>  |
| <b>General Specifications :-</b>   |
| <b><u>Service Temperature:</u></b> <ul style="list-style-type: none"><li>➤ PFA : 260° C</li><li>➤ FEP : 205° C</li></ul>   |
| <b><u>Lining Thickness:</u></b> <ul style="list-style-type: none"><li>➤ Minimum 3.00 mm over all wetted parts.</li></ul>   |
| <b><u>Test Pressure:</u></b> <ul style="list-style-type: none"><li>➤ Body Test : 15 Kg/Cm<sup>2</sup> (Hydraulic)</li><li>➤ Seat Test : 10 Kg/Cm<sup>2</sup> (Hydraulic)</li></ul> |
| <b><u>Die Electric Spark Test:</u></b> <ul style="list-style-type: none"><li>➤ 10 KV DC</li></ul>  |
| <b><u>Made as per Standard:</u></b> <ul style="list-style-type: none"><li>➤ Length of Ball Valve : As per Manufacturer's Std.</li></ul>  |

## PFA / FEP Lined Diaphragm Valve



For General specifications, please refer to page no. 2

**Dimension Chart** (All Dimensions are in mm)

| Size  | 15  | 20  | 25  | 40  | 50  | 65  | 80  | 100 | 150 | 200 | 250 | 300 |
|---|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| <b>L ( <math>\pm 3</math> )</b>                   | 114 | 123 | 133 | 165 | 196 | 222 | 260 | 311 | 412 | 527 | 641 | 755 |
| <b>H ( <math>\pm 10</math> )</b>                  | 95  | 100 | 115 | 154 | 160 | 180 | 235 | 260 | 370 | 480 | 540 | 600 |
| <b><math>\phi A</math> ( <math>\pm 3</math> )</b> | 70  | 70  | 95  | 115 | 140 | 165 | 220 | 240 | 370 | 410 | 580 | 650 |

### Bill of Material

| Sr. | Part Name      | Material                                  |
|-----|----------------|---|
| 1.  | Body           | Graded CI / DI / WCB / SS + PFA/FEP Lined |
| 2.  | Bonnet         | Graded CI / DI / WCB / SS                 |
| 3.  | Spindle        | Graded CI / DI / WCB / SS                 |
| 4.  | Compressor     | Graded CI / DI / WCB / SS                 |
| 5.  | Collar         | Carbon Steel                              |
| 6.  | Compressor Pin | SS  |
| 7.  | Bush           | Gun Metal                                 |
| 8.  | Diaphragm      | PTFE With Neoprene Rubber back up         |
| 9.  | Diaphragm Stud | Brass                                     |

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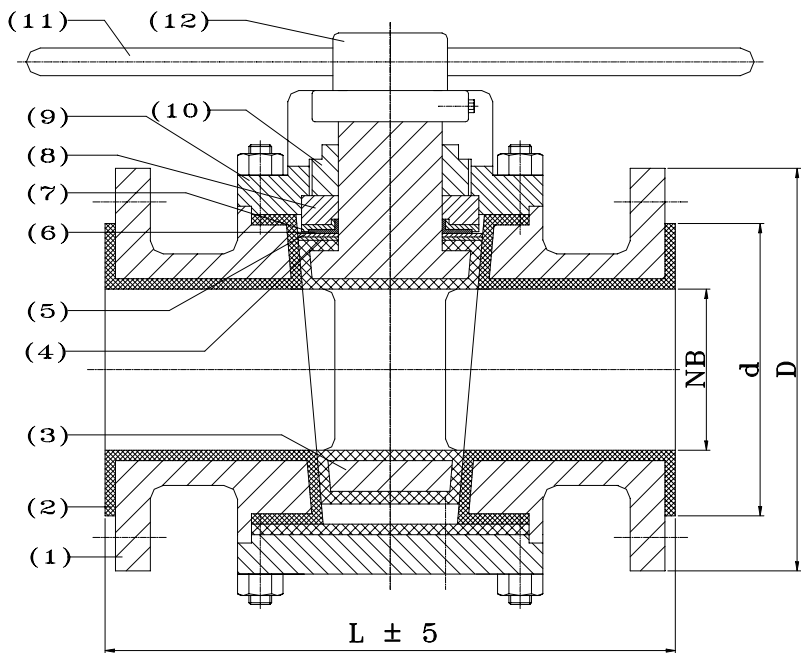
|   |               |                           |
|---|---------------|---------------------------|
| 10.   | Handle Wheel  | Graded CI / DI / WCB / SS |
| 11.   | Lock Screw    | SS                        |
| 12.   | Stud          | MS/SS                     |
| 13.   | Grease Nipple | Brass                     |
| <b>PFA / FEP Lined Diaphragm Valve</b>  |               |                           |
| <b>General Specifications :-</b>  |               |                           |
| <b><u>Service Temperature :-</u></b>  |               |                           |
| <ul style="list-style-type: none"><li>➤ PFA : 265° C</li><li>➤ FEP : 200° C</li></ul>   |               |                           |
| <b><u>Lining Thickness :-</u></b>   |               |                           |
| <ul style="list-style-type: none"><li>➤ Minimum 3.00 mm over all wetted parts.</li></ul>  |               |                           |
| <b><u>Test Pressure :-</u></b>  |               |                           |
| <ul style="list-style-type: none"><li>➤ Body Test : 10 Kg/Cm<sup>2</sup> (Hydraulic)</li><li>➤ Seat Test : 10 Kg/Cm<sup>2</sup> (Hydraulic)</li></ul> |               |                           |
| <b><u>Die Electric Spark Test :-</u></b>  |               |                           |
| <ul style="list-style-type: none"><li>➤ 15 KV DC</li></ul>  |               |                           |
| <b><u>Design Standard :-</u></b>  |               |                           |
| <ul style="list-style-type: none"><li>➤ Length of Diaphragm valve : BS 5156</li></ul>   |               |                           |

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PFA / FEP Lined Plug Valve



For General specifications please refer to page no. 2

**Dimension Chart** (All Dimensions are in mm)  
Length of valve as per BS 5351 short pattern.

| Size      | 15   | 20  | 25  | 40  | 50  | 80  | 100 | 150 | 200 | 300 |
|-----------|------|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| NB (±0.5) | 12.5 | 19  | 25  | 38  | 50  | 76  | 100 | 150 | 200 | 300 |
| L (±5)    | 108  | 118 | 127 | 165 | 178 | 203 | 229 | 267 | 297 | 355 |
| D (±0.5)  | 89   | 98  | 108 | 127 | 152 | 190 | 229 | 280 | 343 | 483 |
| d (±0.5)  | 35   | 43  | 51  | 73  | 92  | 127 | 157 | 216 | 268 | 370 |

Bill of Material

| Sr. | Part Name       | Material                                  |
|-----|-----------------|---|
| 1.  | Body            | Graded CI / DI / WCB / SS + PFA/FEP Lined |
| 2.  | Lining Material | PFA/FEP                                   |
| 3.  | Plug            | DI / WCB / SS + PFA/FEP Lined             |
| 4.  | Diaphragm       | PTFE                                      |
| 5.  | Shim            | SS 304                                    |
| 6.  | Wedge ring      | PTFE                                      |
| 7.  | Washer          | PTFE                                      |
| 8.  | Thrust Collar   | SS 304                                    |
| 9.  | Cover Plate     | Graded CI / DI / WCB / SS                 |
| 10  | Adjusting Nut   | SS 304                                    |
| 11  | Handle Rod      | MS / SS                                   |
| 12  | Handle Cap      | MS / SS                                   |

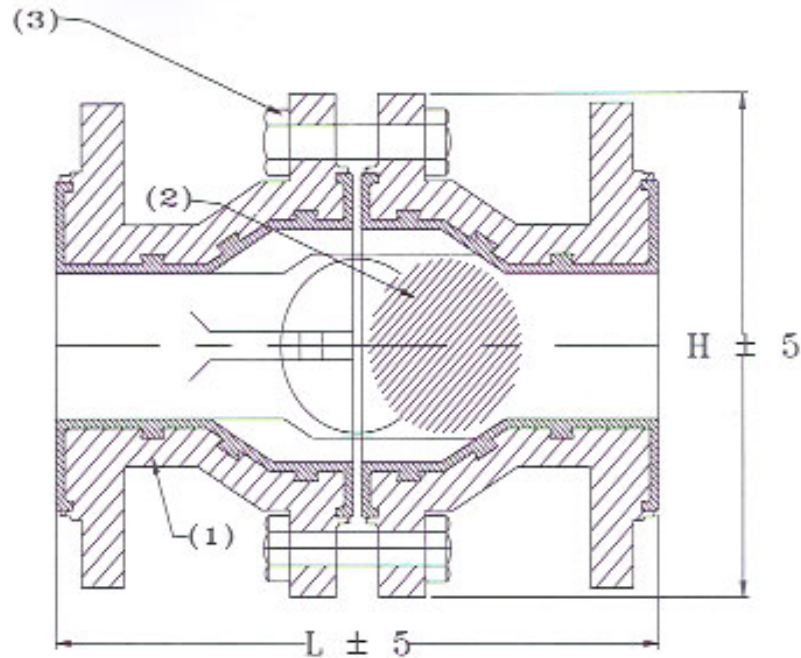
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| PFA / FEP Lined Plug Valve   |  |
|--|--|
| <b><u>General Specifications :-</u></b>  |  |
| <b><u>Service Temperature:</u></b> <ul style="list-style-type: none"><li>• PFA: 265° C</li><li>• FEP: 205° C</li></ul>   |  |
| <b><u>Lining Thickness:</u></b> <ul style="list-style-type: none"><li>• Minimum 3 mm over all wetted parts.</li></ul>  |  |
| <b><u>Test Pressure:</u></b> <ul style="list-style-type: none"><li>• Body : 07 Kg/Cm<sup>2</sup> (Hydraulic)</li><li>• Seat : 07 Kg/Cm<sup>2</sup> (Hydraulic)</li></ul> |  |
| <b><u>Die Electric Spark Test:</u></b> <ul style="list-style-type: none"><li>• 15 KV DC</li></ul>  |  |
| <b><u>Made as per Standard:</u></b> <ul style="list-style-type: none"><li>• Plug valve : BS 5351, Short Pattern</li></ul>  |  |



## PFA / FEP Lined Ball Check Valve (Vertical Mounting)



For General specifications, please refer to page nos. 2 & 3

For Installations and Maintenance Instructions, please refer to page no. 4

**Dimension Chart** (All Dimensions are in mm)

| Nominal Bore     |           | Lining Thickness<br>( $\pm 0.5$ ) | L<br>( $\pm 5$ )                          | H<br>( $\pm 5$ ) |
|------------------|-----------|-----------------------------------|---|------------------|
| Inches           | MM        |                                   |   |                  |
| 1/2              | 15        | 3                                 | 108                                       | 105              |
| 3/4              | 20        | 3                                 | 118                                       | 115              |
| 1                | 25        | 3                                 | 127                                       | 125              |
| 1 1/2            | 40        | 3                                 | 165                                       | 160              |
| 2                | 50        | 3                                 | 178                                       | 175              |
| 3                | 80        | 3                                 | 203                                       | 240              |
| 4                | 100       | 3                                 | 229                                       | 270              |
| 6                | 150       | 3                                 | 400                                       | 330              |
| 8                | 200       | 4                                 | 600                                       | 360              |
| 10               | 250       | 4                                 | 800                                       | 482              |
| Bill of Material |           |                                   |   |                  |
| Sr.              | Part Name |                                   | Material                                  |                  |
| 1.               | Body      |                                   | Graded CI / DI / WCB / SS + PFA/FEP Lined |                  |
| 2.               | Ball      |                                   | Solid PTFE                                |                  |
| 3.               | Fasteners |                                   | SS 304                                    |                  |

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**PFA / FEP Lined Ball Check Valve**

**General Specifications :-**

**Service Temperature:**

- PFA : 260° C
- FEP : 205° C

**Lining Thickness:**

- Minimum 3.00 mm over all wetted parts.

**Test Pressure:**

- Body Test : 15 Kg/Cm<sup>2</sup> (Hydraulic)
- Seat Test : 10 Kg/Cm<sup>2</sup> (Hydraulic)

**Die Electric Spark Test:**

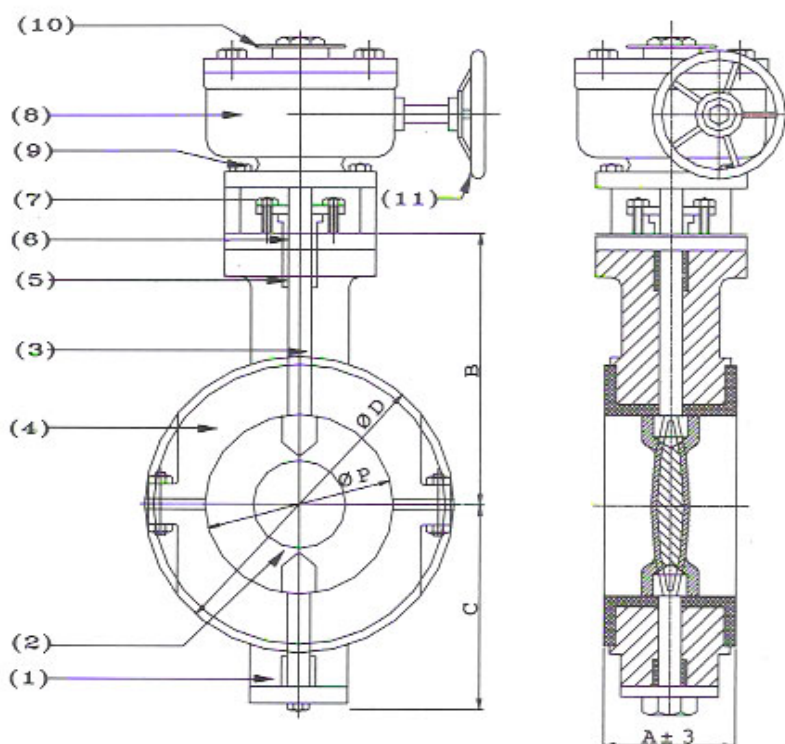
- 10 KV DC

**Made as per Standard:**

- Length of Ball Check Valve : As per Manufacturer's Std.



**PFA / FEP Lined Gear Operated Wafer Type Butterfly Valve**



For General specifications, please refer to page nos. 2 & 3

For Installations and Maintenance Instructions, please refer to page no. 4

**Dimension Chart** (All Dimensions are in mm)

| Size   | 80  | 100 | 125 | 150 | 200 | 250 | 300 | 350 | 400 | 450 | 500 | 600 |
|--------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| ØP(±3) | 76  | 100 | 125 | 150 | 200 | 250 | 300 | 350 | 400 | 450 | 500 | 600 |
| ØD(±5) | 136 | 170 | 200 | 220 | 277 | 334 | 400 | 445 | 470 | 540 | 585 | 695 |
| A(±3)  | 42  | 50  | 54  | 54  | 60  | 68  | 78  | 78  | 102 | 114 | 127 | 154 |
| B(±7)  | 125 | 135 | 170 | 180 | 230 | 245 | 338 | 366 | 398 | 475 | 500 | 600 |
| C(±7)  | 85  | 108 | 130 | 138 | 180 | 205 | 240 | 256 | 285 | 330 | 362 | 450 |

**Bill of Material**

| Sr. | Part Name               | Material                     |
|-----|-------------------------|------------------------------|
| 1.  | Body                    | Graded CI / DI / WCB / SS    |
| 2.  | Disc                    | SS 304 / 316 + PFA/FEP lined |
| 3.  | Spindle (Integral Disc) | SS 304 / 316                 |
| 4.  | Seat                    | PTFE                         |
| 5.  | Bearing Bush            | PTFE                         |
| 6.  | Gland Bush              | PTFE                         |
| 7.  | Gland Flange            | MS/SS                        |
| 8.  | Gear Box                | Ductile Iron/MS Fabricated   |
| 9.  | Fasteners               | MS / SS                      |
| 10. | Indicator               | CS/MS                        |
| 11. | Hand wheel              | MS Fabricated / Ductile Iron |

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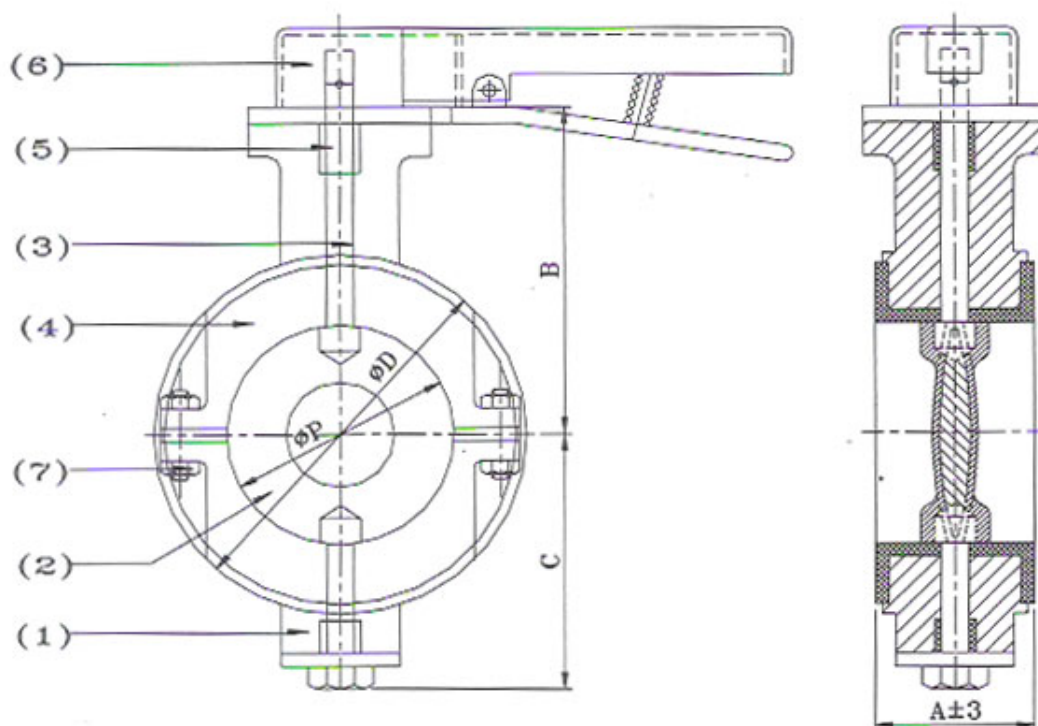
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| PFA / FEP Lined Gear Operated Wafer Type Butterfly Valve  |  |
|---|--|
| General Specifications :-   |  |
| <u>Service Temperature:</u> <ul style="list-style-type: none"><li>➤ PFA : 260° C</li><li>➤ FEP : 205° C</li></ul>   |  |
| <u>Lining Thickness:</u> <ul style="list-style-type: none"><li>➤ Minimum 3.00 mm over all wetted parts.</li></ul>   |  |
| <u>Test Pressure:</u> <ul style="list-style-type: none"><li>➤ Body Test : 10 Kg/Cm<sup>2</sup> (Hydraulic)</li><li>➤ Seat Test : 10 Kg/Cm<sup>2</sup> (Hydraulic)</li></ul> |  |
| <u>Die Electric Spark Test:</u> <ul style="list-style-type: none"><li>➤ 10 KV DC</li></ul>  |  |
| <u>Made as per Standard:</u> <ul style="list-style-type: none"><li>➤ Length of Gear Operated Butterfly Valve : As per Manufacturer's Std.</li></ul>                         |  |

## PFA / FEP Lined Lever Operated Wafer Type Butterfly Valve



For General specifications, please refer to page nos. 2 & 3

For Installations and Maintenance Instructions, please refer to page no. 4

**Dimension Chart** (All Dimensions are in mm)

| Size   | 50  | 65  | 80  | 100 | 125 | 150 |
|--------|-----|-----|-----|-----|-----|-----|
| ØP(±3) | 50  | 65  | 76  | 100 | 125 | 150 |
| ØD(±5) | 95  | 110 | 136 | 170 | 200 | 220 |
| A(±3)  | 39  | 41  | 42  | 50  | 54  | 54  |
| B(±7)  | 132 | 135 | 125 | 135 | 170 | 180 |
| C(±7)  | 80  | 80  | 85  | 108 | 130 | 138 |

### Bill of Material

| Sr. | Part Name               | Material                     |
|-----|-------------------------|------------------------------|
| 1.  | Body                    | Graded CI / DI / WCB / SS    |
| 2.  | Disc                    | SS 304 / 316 + PFA/FEP lined |
| 3.  | Spindle (Integral Disc) | SS 304 / 316                 |
| 4.  | Seat                    | PTFE                         |
| 5.  | Bearing Bush            | PTFE                         |
| 6.  | Lever                   | MS Fabricated                |
| 7.  | Fasteners               | MS / SS                      |

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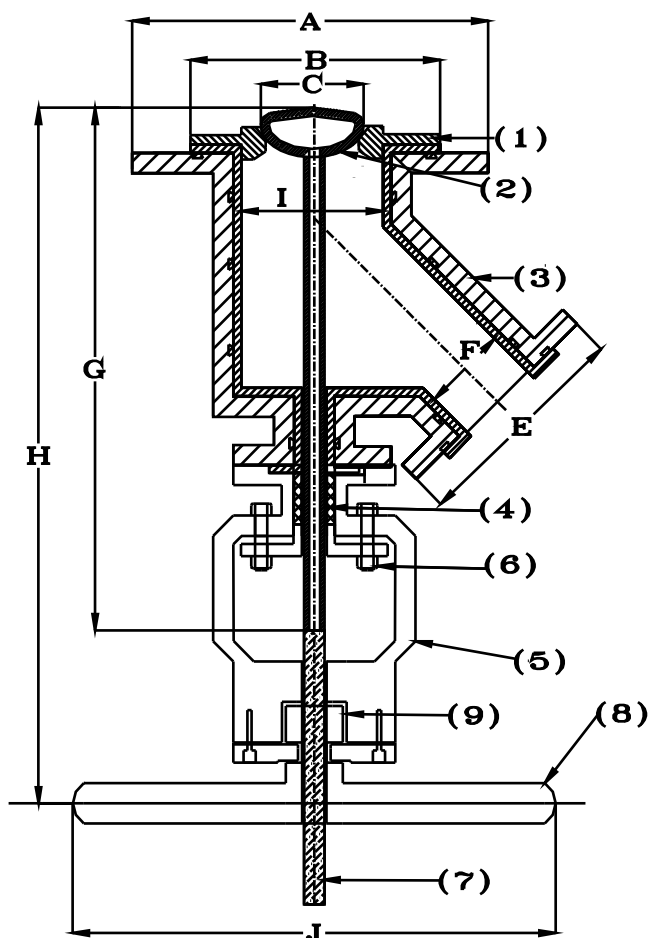
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|   |  |
|---|--|
| <b>PFA / FEP Lined Lever Operated Wafer Type Butterfly Valve</b>  |  |
| <b>General Specifications :-</b>  |  |
| <b><u>Service Temperature:</u></b>  |  |
| <ul style="list-style-type: none"><li>➤ PFA : 260° C</li><li>➤ FEP : 205° C</li></ul>   |  |
| <b><u>Lining Thickness:</u></b>   |  |
| <ul style="list-style-type: none"><li>➤ Minimum 3.00 mm over all wetted parts.</li></ul>  |  |
| <b><u>Test Pressure:</u></b>  |  |
| <ul style="list-style-type: none"><li>➤ Body Test : 10 Kg/Cm<sup>2</sup> (Hydraulic)</li><li>➤ Seat Test : 10 Kg/Cm<sup>2</sup> (Hydraulic)</li></ul> |  |
| <b><u>Die Electric Spark Test:</u></b>  |  |
| <ul style="list-style-type: none"><li>➤ 10 KV DC</li></ul>  |  |
| <b><u>Made as per Standard:</u></b>   |  |
| <ul style="list-style-type: none"><li>➤ Length of Lever Operated Butterfly Valve : As per Manufacturer's Std.</li></ul>                               |  |

## PFA / FEP Lined Bottom Flush Valve



For General specifications, please refer to page no. 2

### Dimension Chart (All Dimensions are in mm)

| Size      | A   | B   | C   | D   | E   | F   | G   | H   | I   | J   |
|-----------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 80 x 25   | 152 | 90  | 40  | 100 | 108 | 25  | 150 | 220 | 50  | 150 |
| 80 x 50   | 190 | 127 | 70  | 160 | 152 | 50  | 330 | 430 | 78  | 200 |
| 100 x 80  | 230 | 160 | 88  | 220 | 190 | 75  | 400 | 500 | 100 | 200 |
| 150 x 100 | 305 | 210 | 140 | 320 | 230 | 100 | 500 | 600 | 150 | 250 |

### Bill of Material

| Sr. | Part Name  | Material                                  |
|-----|------------|---|
| 1.  | Valve Seat | PTFE                                      |
| 2.  | Spindle    | CS / SS + PFA/FEP Lined                   |
| 3.  | Body       | Graded CI / DI / WCB / SS + PFA/FEP Lined |
| 4.  | Gland      | PTFE                                      |
| 5.  | Bonnet     | Graded CI / DI / WCB / SS                 |
| 6.  | Fasteners  | MS / SS                                   |
| 7.  | Screw      | MS / SS                                   |
| 8.  | Wheel      | Graded CI / DI / WCB / SS                 |
| 9.  | Wheel Nut  | MS / SS                                   |





*PFA / FEP Lined Bottom Flush Valve*

**General Specifications :-**

**Service Temperature:**

- Ø PFA : 260° C
- Ø FEP : 205° C

**Lining Thickness:**

- Ø Minimum 3.00 mm over all wetted parts.

**Test Pressure:**

- Ø Body Test : 10 Kg/Cm<sup>2</sup> (Hydraulic)
- Ø Seat Test : 10 Kg/Cm<sup>2</sup> (Hydraulic)

**Die Electric Spark Test:**

- Ø 10 KV DC

**Made as per Standard:**

- Ø Length of Flush Bottom valve : As per Manufacturer's Std.