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PAPER TITLE - DESIGN AND DEVELOPMENT OF LEO: AN AFFORDABLE BIOMECHANICALLY INSPIRED QUADRUPED ROBOT WITH COGNITIVE ABILITIES

Paper ID - 200

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Contents

- Introduction
- Objective
- Methodology
- Key Findings & Discussion
- Future Work

Quadruped Robots: Mimic 4-Legged Animals



INTRODUCTION

Quadruped Robots: Mimic 4-Legged Animals



Military Use



Image courtesy: [Spot](#)

Terrain Exploration

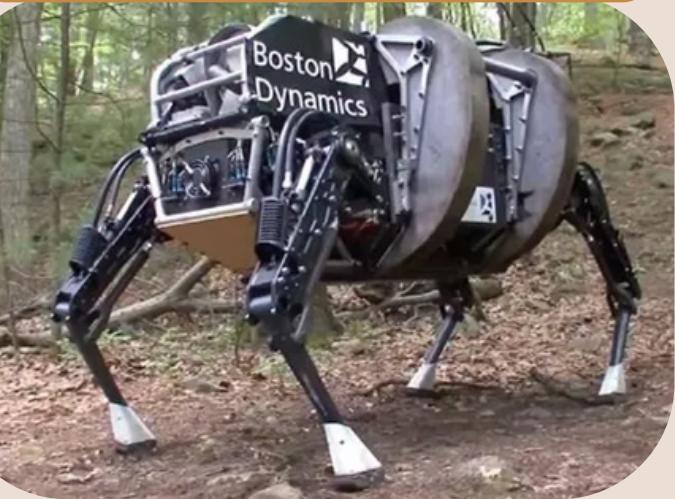


Image courtesy: [BigDog](#)

Industry Exploration



Image courtesy: [ANYmal](#)

Stair Climbing

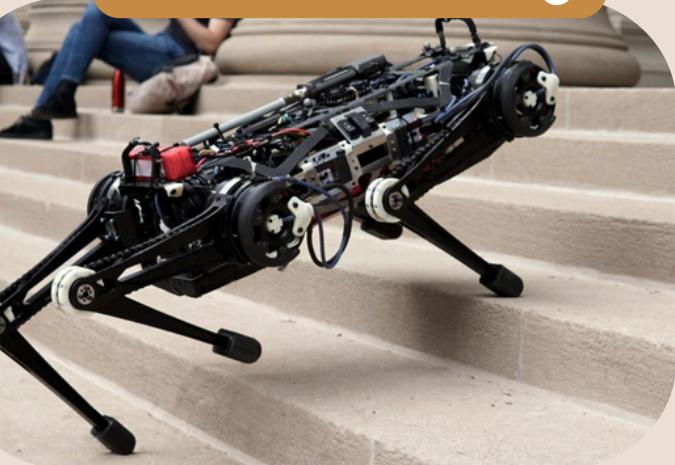


Image courtesy: [MIT Cheetah](#)

INTRODUCTION

Quadruped Robots: Mimic 4-Legged Animals

Military Use



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Stair Climbing

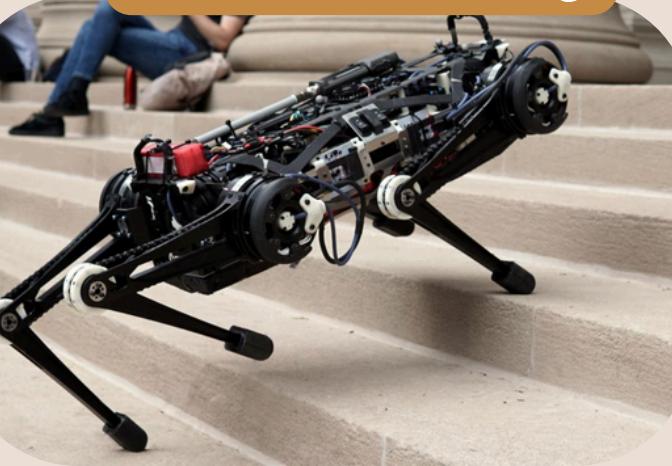
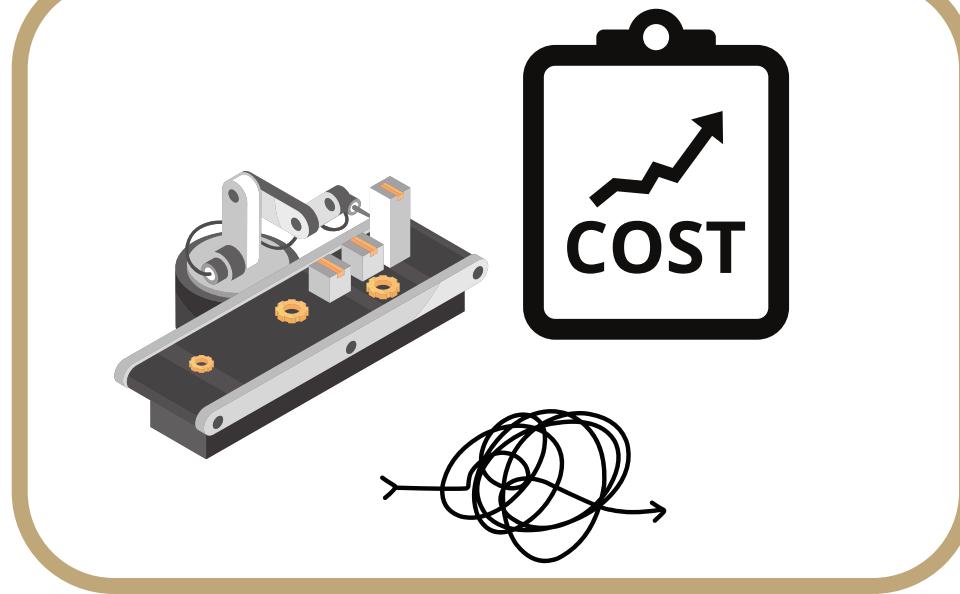


Image courtesy: [MIT Cheetah](#)



High Development
Complexity & Cost



Limited accessibility for
research and education.



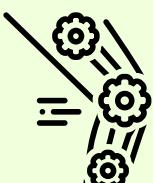
Objective: Development of Leo, a Quadruped Robot



Scope of the Research:



Low-cost, light-weight



Biomechanically inspired design.



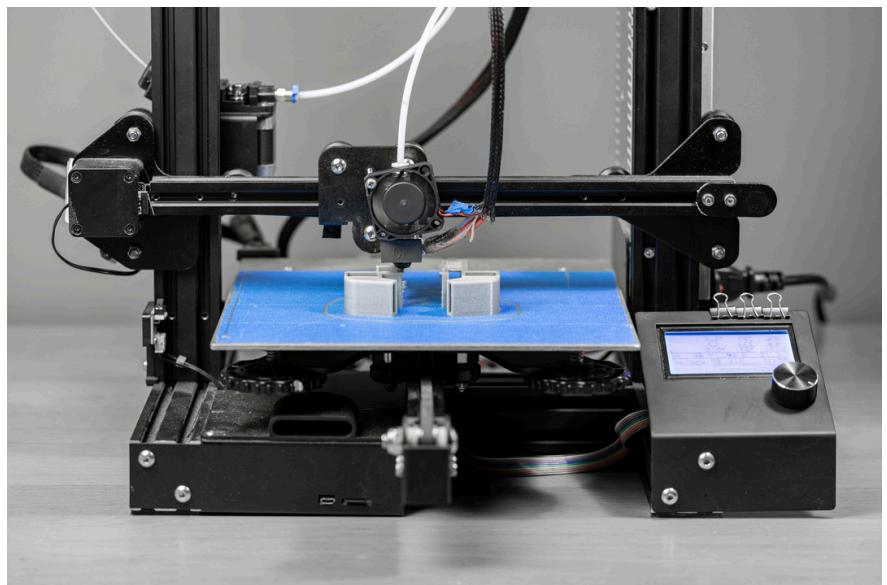
Equipped with cognitive abilities.



Explore potential applications in research, education,
and small-scale tasks.

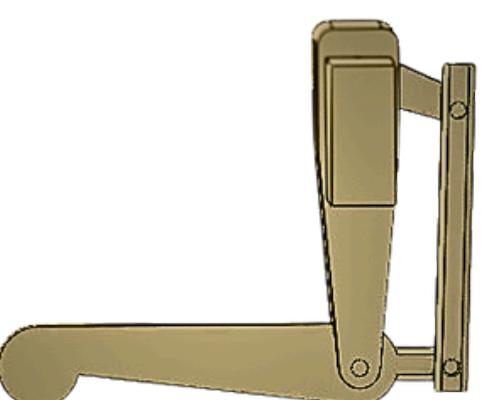
MECHANICAL DESIGN

- Materials:

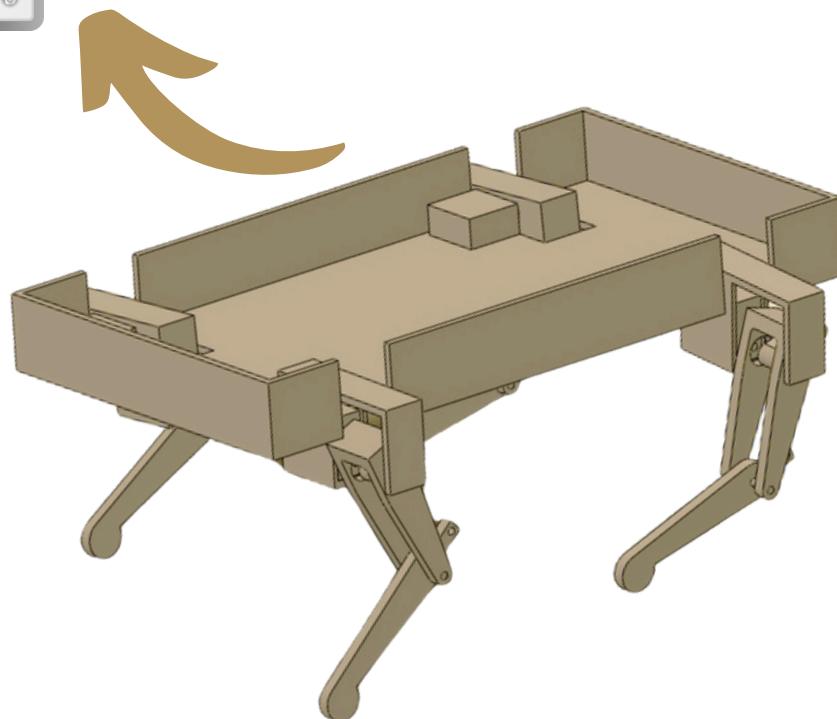


Leg: 3D-printed

Polylactic Acid (PLA)



**Torso : Laser-Cut Poly
Methyl Methacrylate
(Acrylic Plastic) sheet**

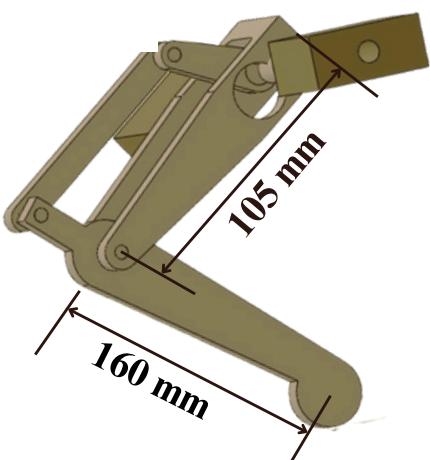


MECHANICAL DESIGN

- **Leg Design**

LEO DESIGN SPECIFICATIONS

Length	550 mm
Width	400 mm
Height	100 mm
Foot Distance	350 mm
Thigh Length	105 mm
Calf Length	160 mm
Freedom	12



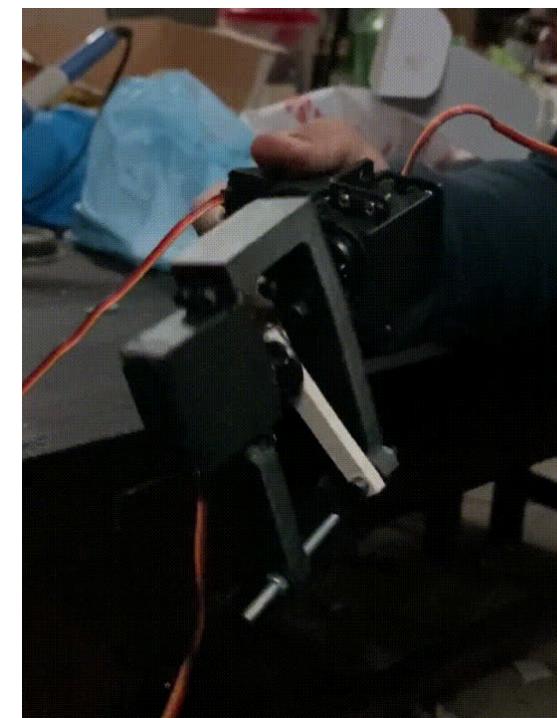
- **Degrees of Freedom**



crank shaft
motion

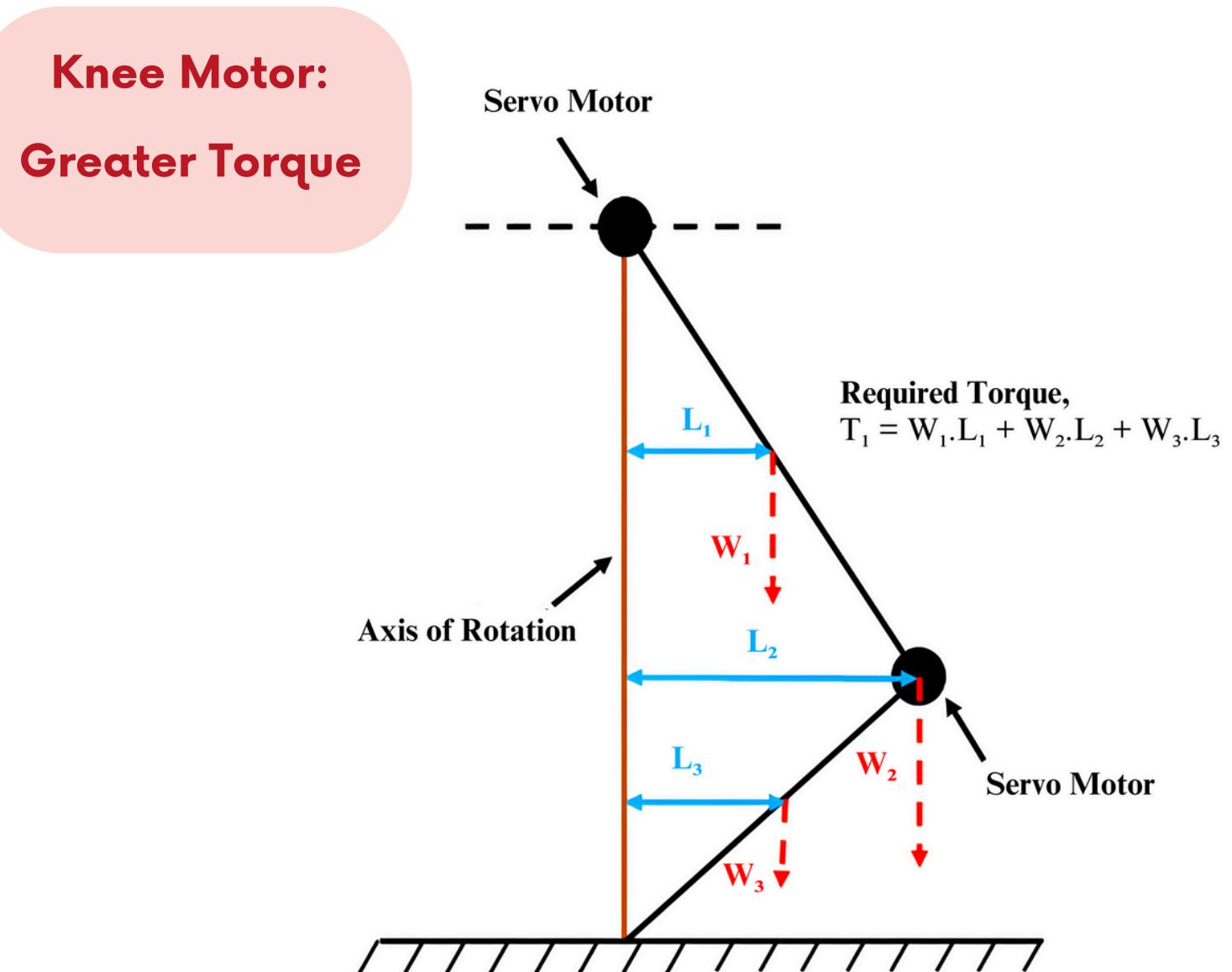


pitching



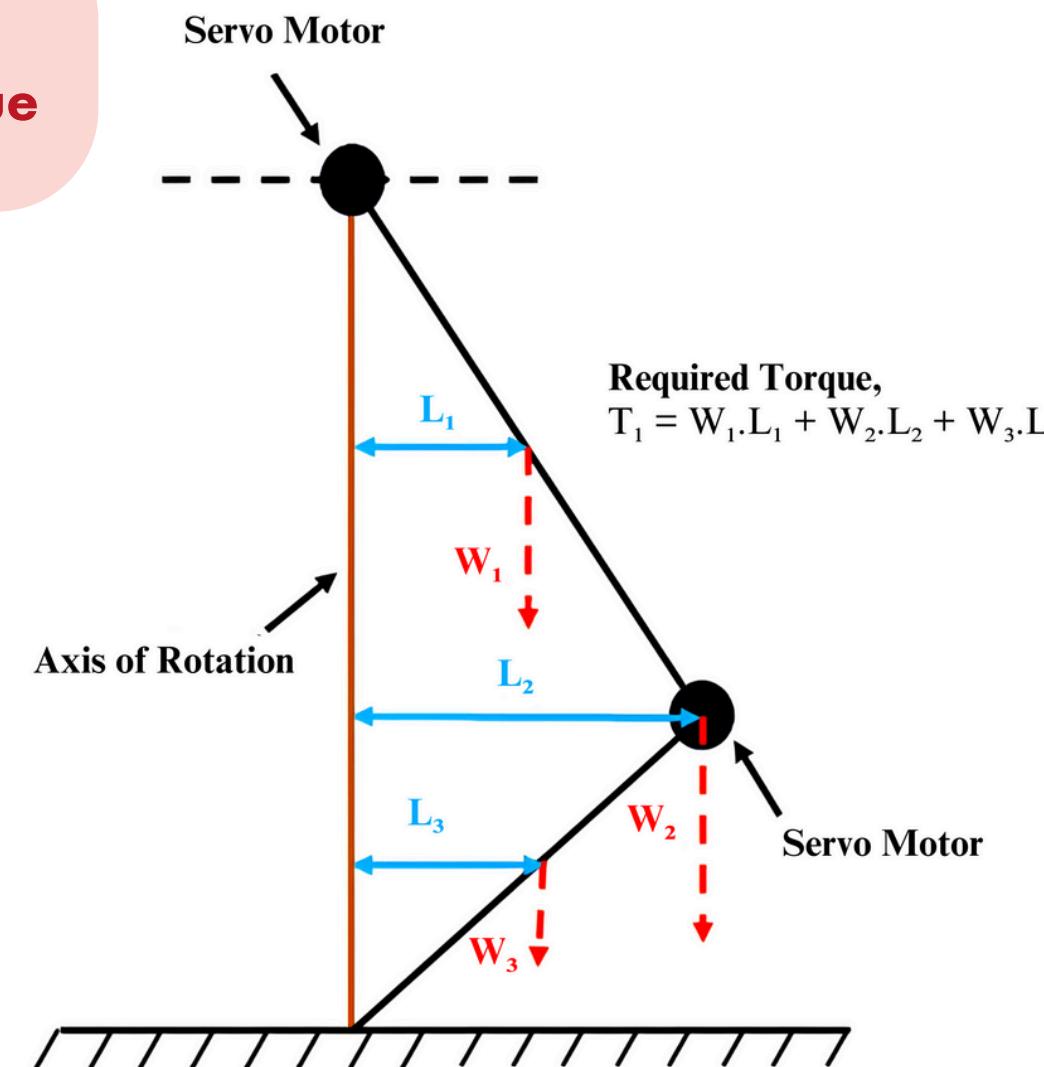
rolling

Crankshaft Mechanism to reduce Torque Requirement

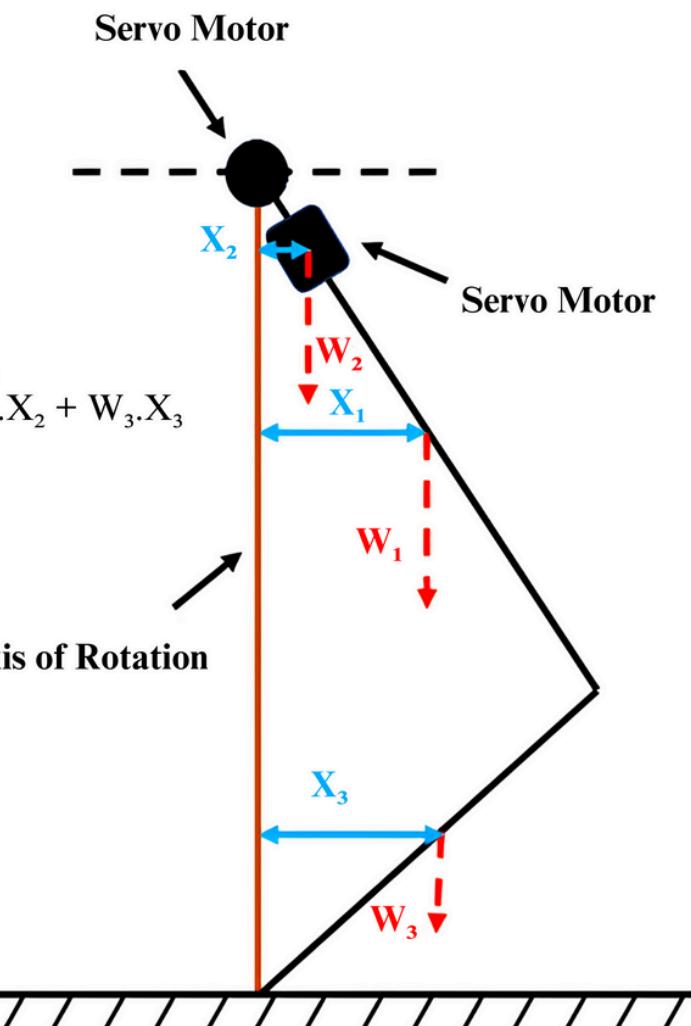


Crankshaft Mechanism to reduce Torque Requirement

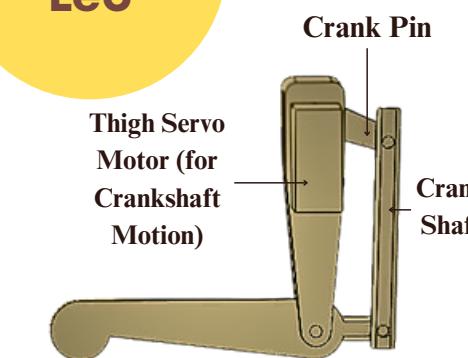
Knee Motor:
Greater Torque



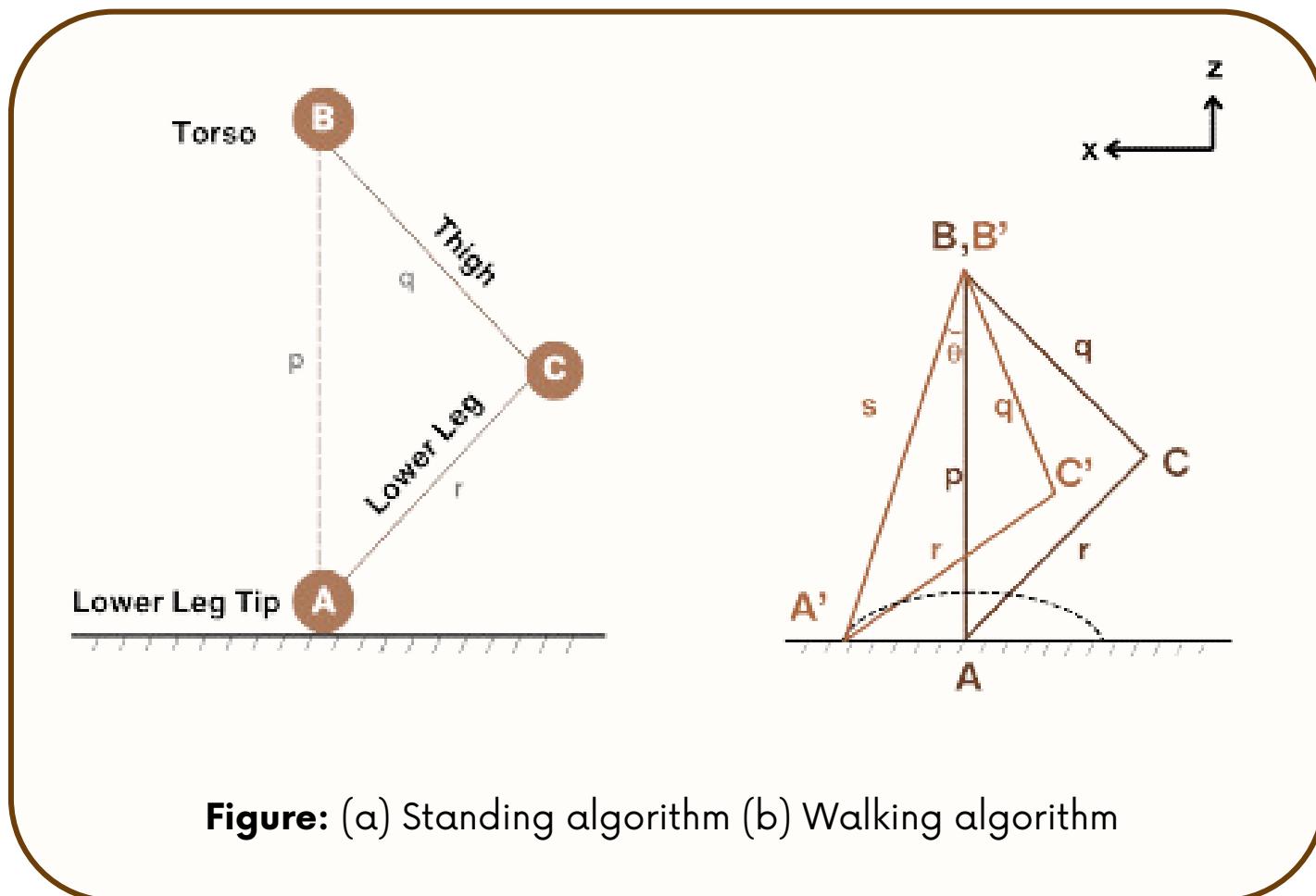
Hip Motor:
Reduced Torque



Used by
Leo



GAIT ANALYSIS



$$A' = \cos^{-1} \frac{s^2 + r^2 - q^2}{2sr}$$

$$B' = \cos^{-1} \frac{q^2 + s^2 - r^2}{2qs}$$

$$C' = \cos^{-1} \frac{q^2 + r^2 - s^2}{2qr}$$

$$\tan \theta = \frac{x}{p}$$

$$s = \frac{p}{\cos \theta}$$

$$\frac{x^2}{q^2} + \frac{z^2}{r^2} = 1$$

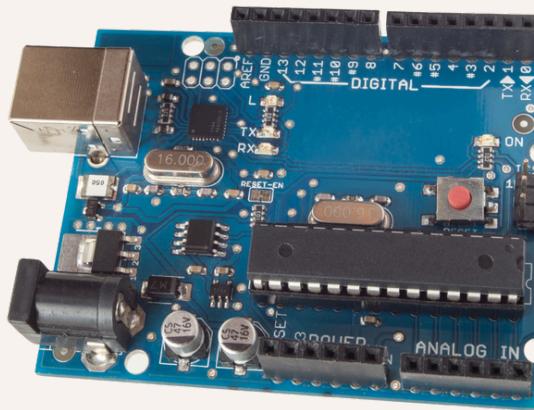
- The algorithm syncs **lower leg**, **torso**, and **thigh**.

↓ **Vertical movement** maintains balance.

→ **Horizontal movement** drives forward motion.

CONTROL SYSTEM

 ROS +



- Motion control driven by ROS and Arduino interfacing.
- Custom gait algorithm for locomotion.
- Twelve servo motors calibrated at startup for proper stance.
- Trigonometric calculations for natural quadruped gait.
- Elliptical pathway determines 3D leg coordinates.

$$A' = \cos^{-1} \frac{s^2 + r^2 - q^2}{2sr}$$

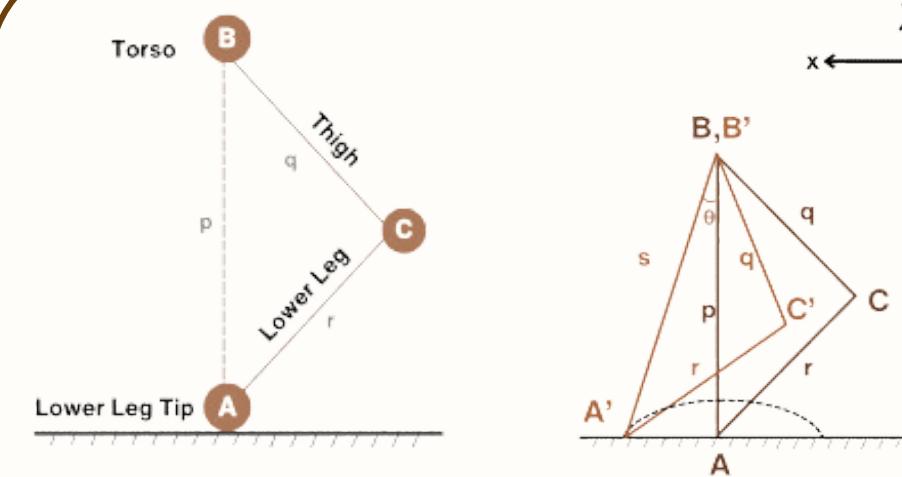
$$B' = \cos^{-1} \frac{q^2 + s^2 - r^2}{2qs}$$

$$C' = \cos^{-1} \frac{q^2 + r^2 - s^2}{2qr}$$

$$\tan \theta = \frac{x}{p}$$

$$s = \frac{p}{\cos \theta}$$

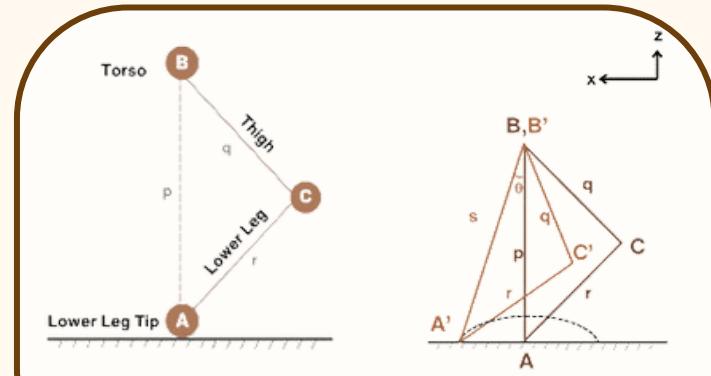
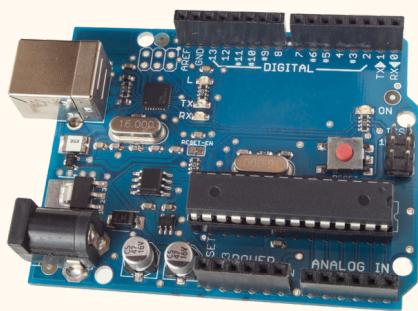
$$\frac{x^2}{q^2} + \frac{z^2}{r^2} = 1$$



METHODOLOGY

CONTROL SYSTEM

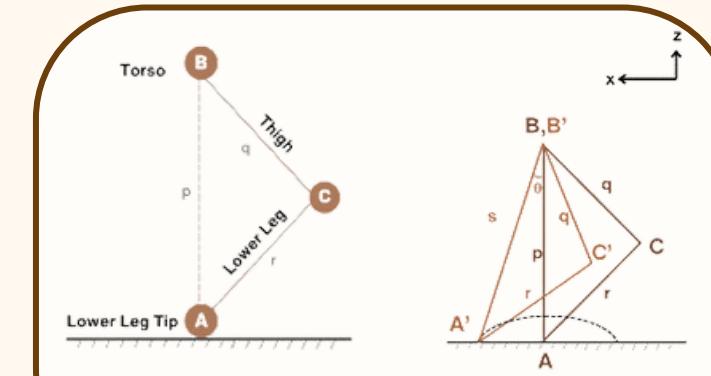
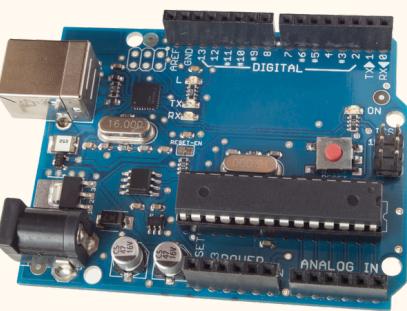
ROS +



METHODOLOGY

CONTROL SYSTEM

ROS +



Manual Mode

Bluetooth Command



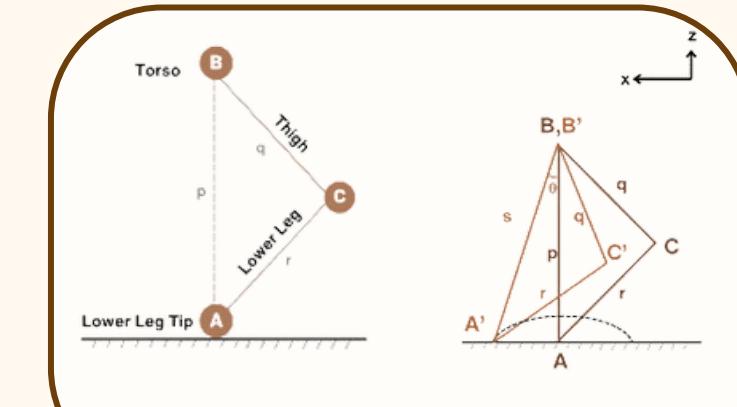
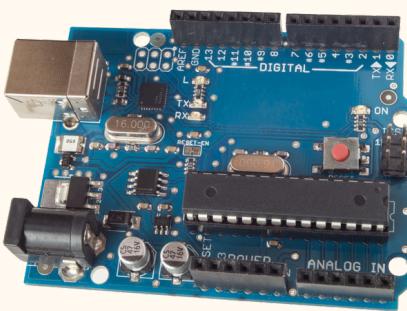
Gait Algorithm



Leg Angles adjusted for
Standing & Walking

CONTROL SYSTEM

ROS +



Manual Mode

Bluetooth Command



Gait Algorithm



Leg Angles adjusted for
Standing & Walking

Semi-Autonomous Mode

Audio Command



Text Command



ChatGPT API



Gait Algorithm

alphacep/ros-vosk

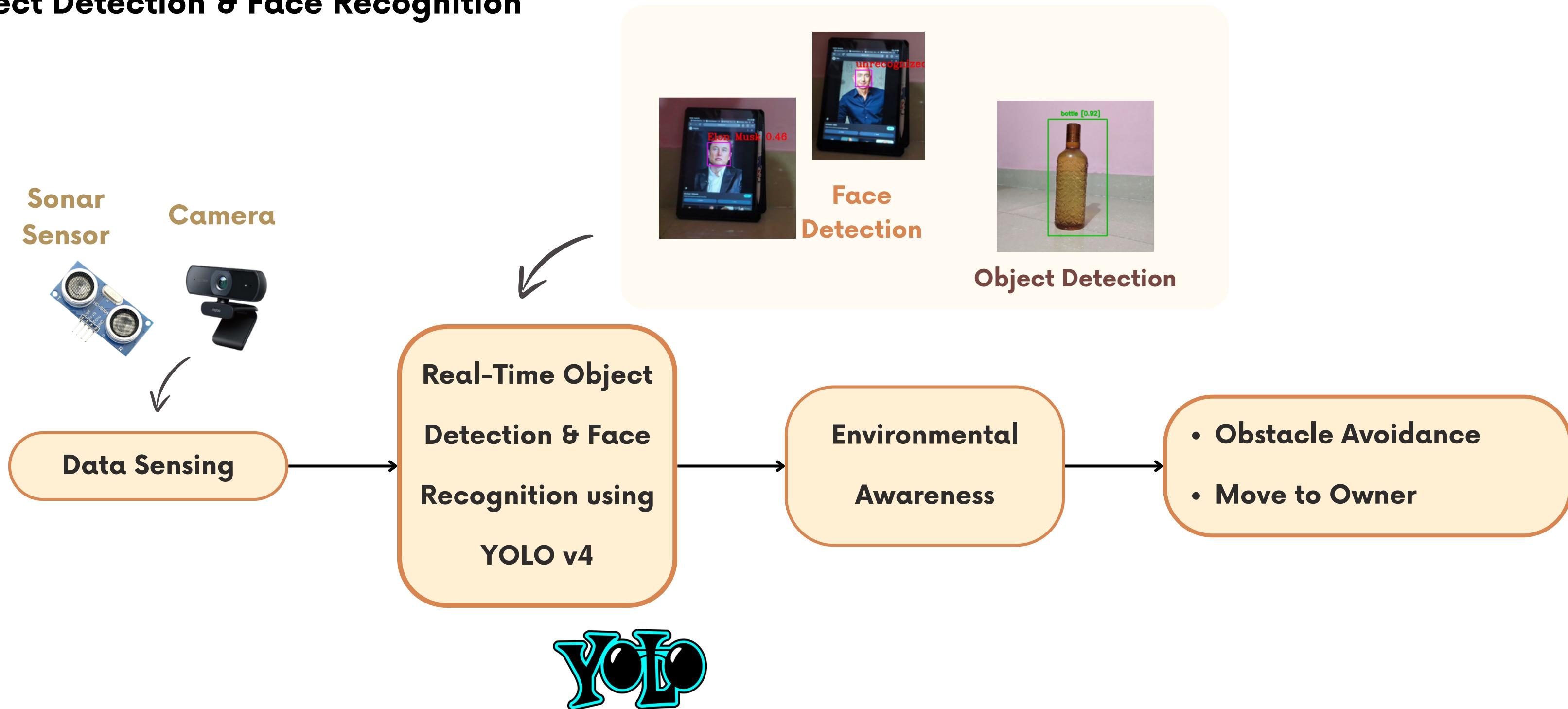
Vosk node for ROS Robot Operating System



Leg Angles adjusted for
Standing & Walking

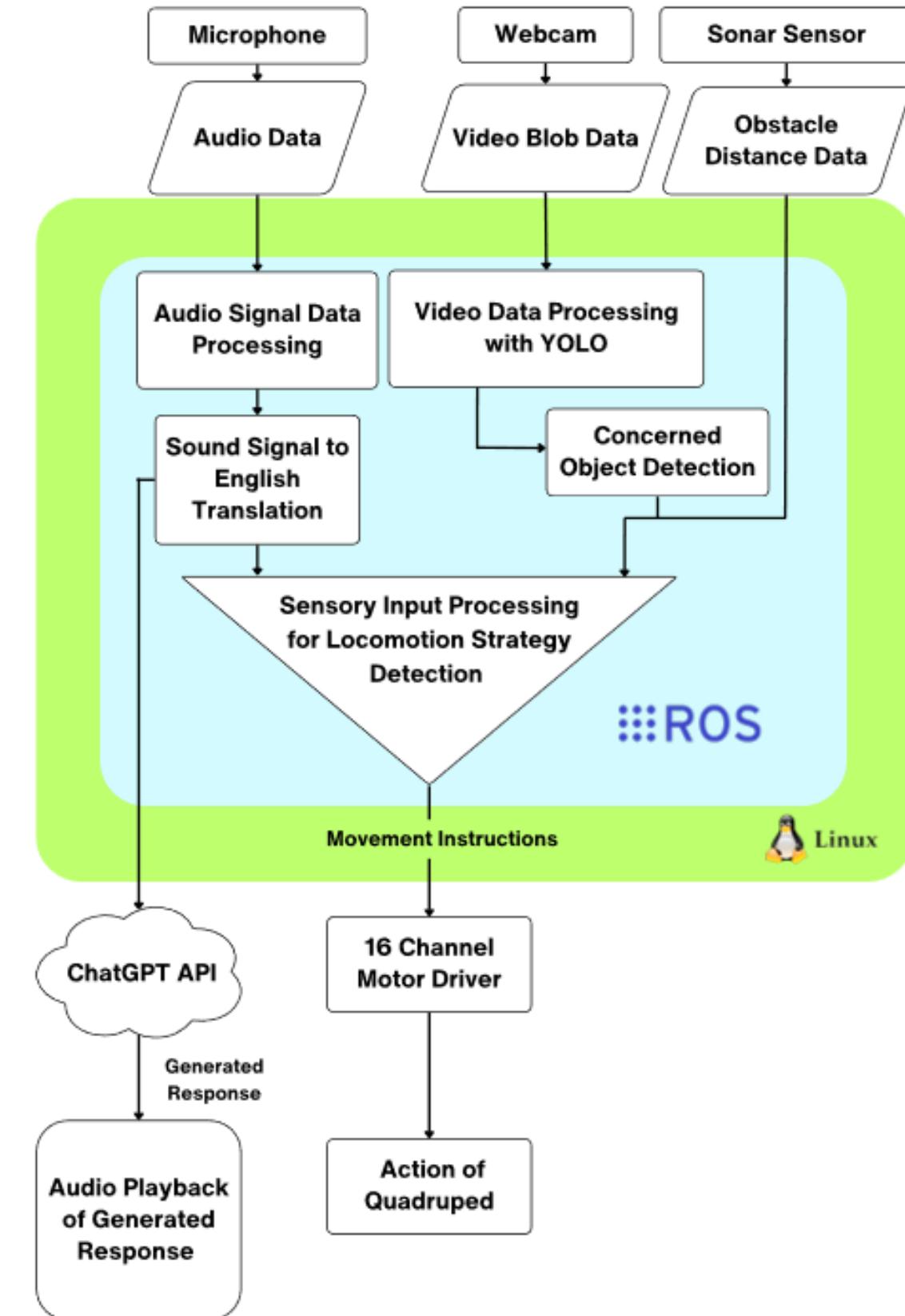
CONTROL SYSTEM

Object Detection & Face Recognition



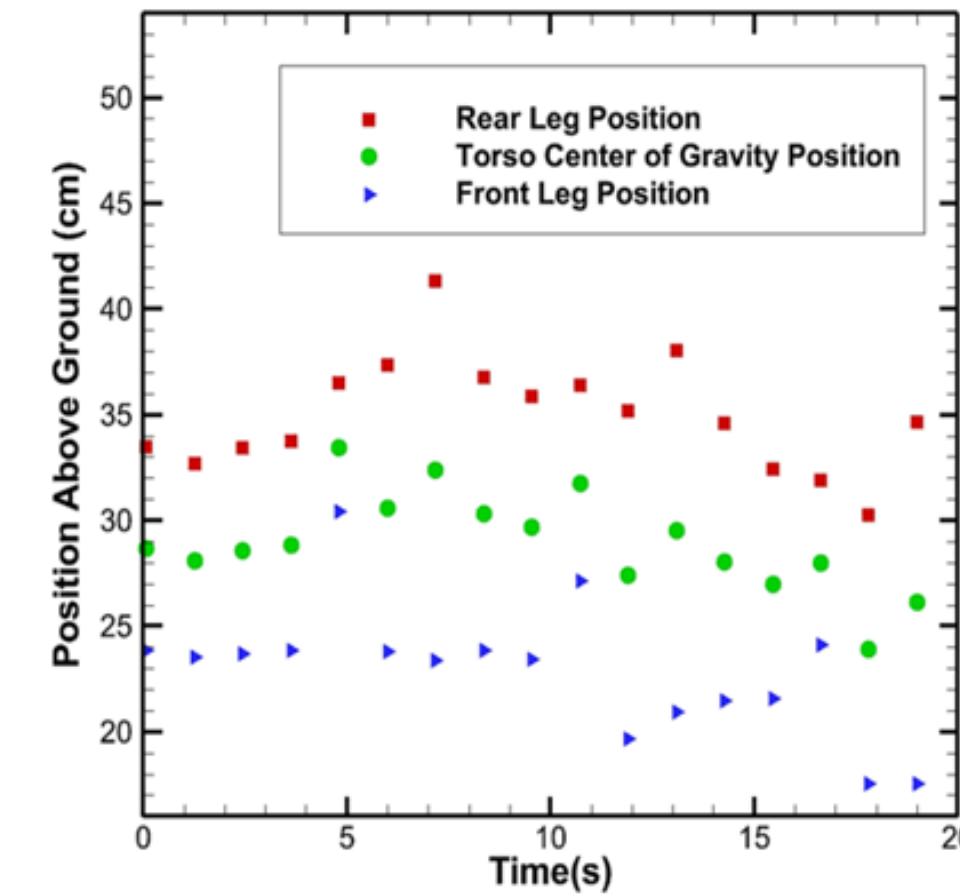
CONTROL SYSTEM

**System architecture of
the semi-autonomous control
mechanism of Leo**

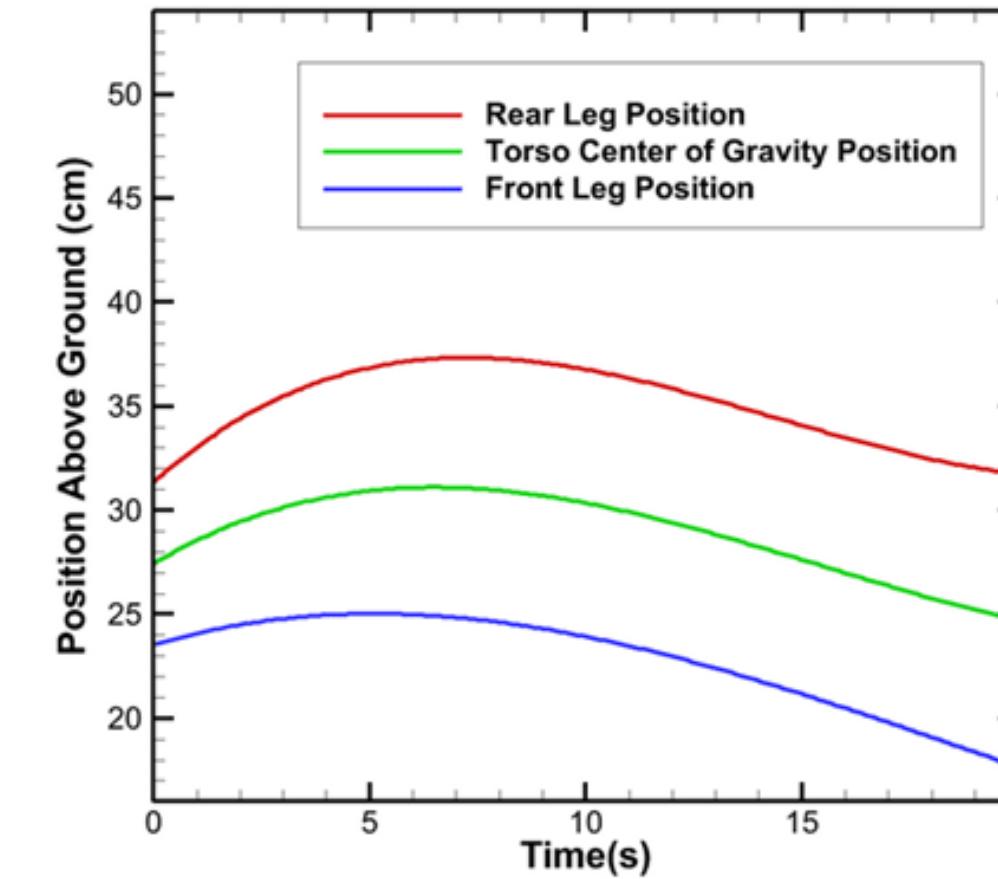


KEY FINDINGS AND DISCUSSION

Variation of Rear Leg, Torso Center of Gravity, and Front Leg Positions Over Time During One Complete Step



(a) Measured Data Points

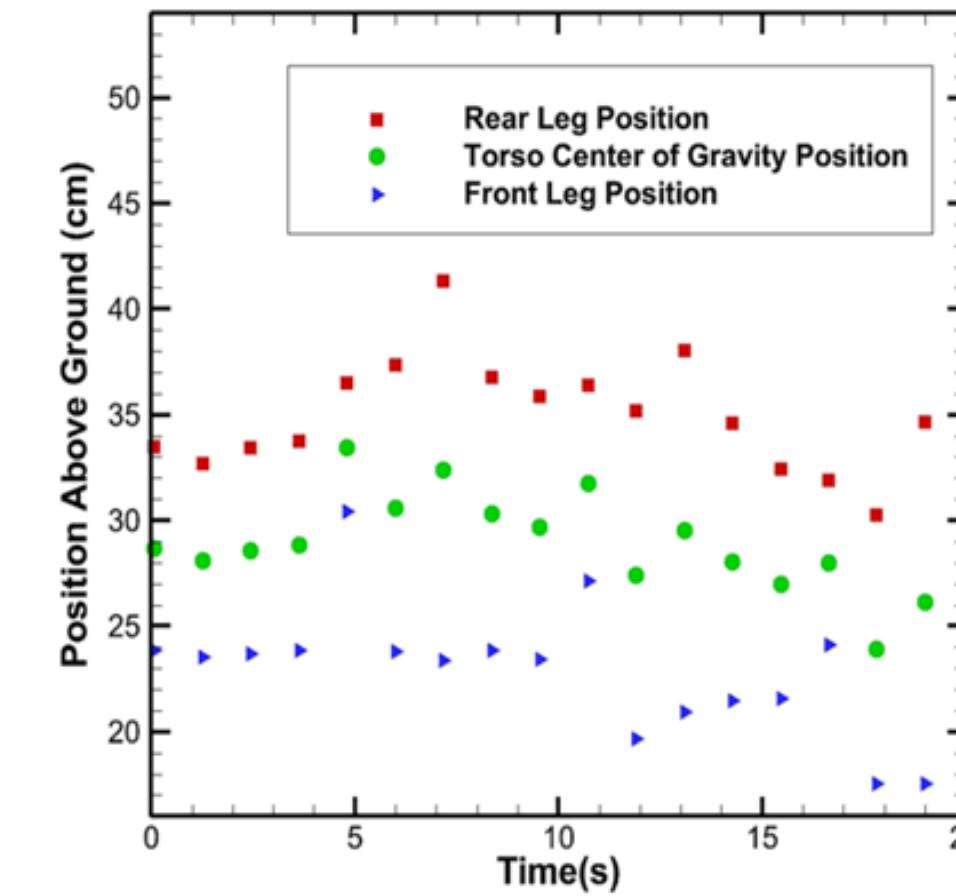


(b) Fitted Curve Denoting an Elliptical Trajectory

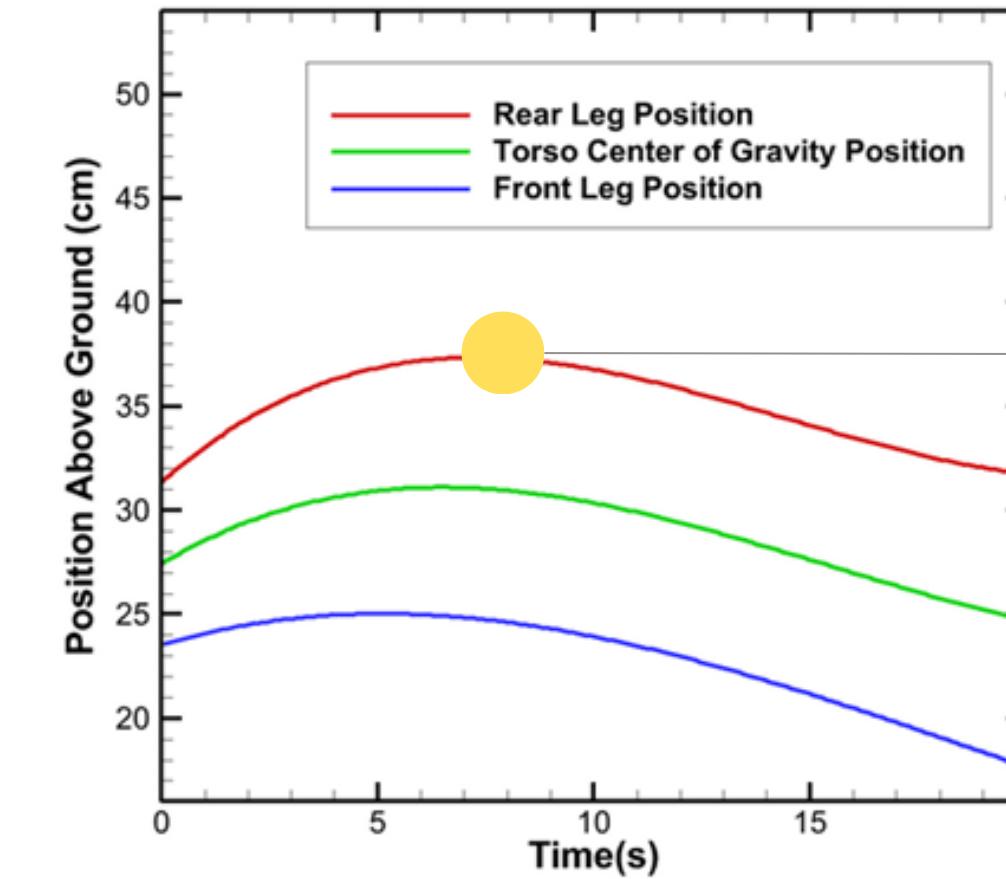
Gait analysis revealed an elliptical trajectory with a walking cycle of 19-20 seconds.

KEY FINDINGS AND DISCUSSION

Variation of Rear Leg, Torso Center of Gravity, and Front Leg Positions Over Time During One Complete Step



(a) Measured Data Points

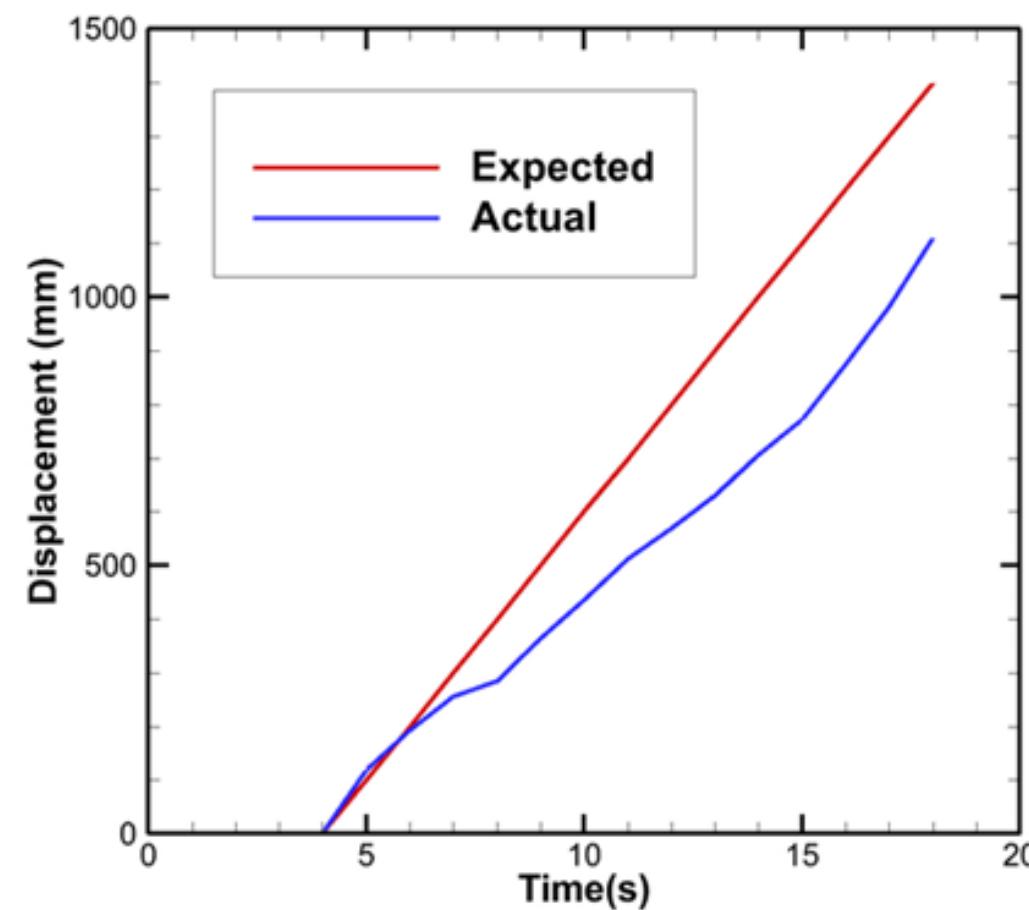


(b) Fitted Curve Denoting an Elliptical Trajectory

Highest
Point ~ 7
sec

Gait analysis revealed an elliptical trajectory with a walking cycle of 19-20 seconds.

Variation of expected versus actual displacement of Leo with time

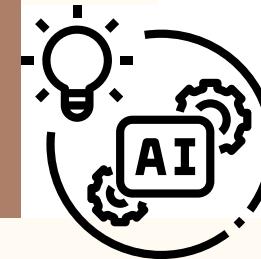


Real-world conditions introduce approximately 25% deviation from the intended path due to various losses and environmental factors compared to ideal controlled environments

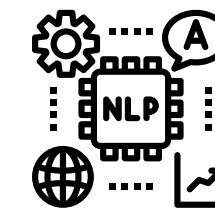
FUTURE WORK



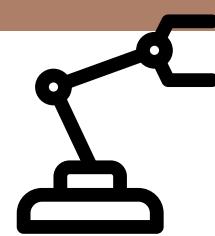
Transition to more rigid body materials and metal servo gears for increased durability.



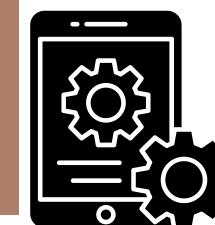
Implement Simultaneous Localization and Mapping (SLAM) for full autonomous navigation.



Develop dynamic voice control features with advanced Natural Language Processing.



Improve gait and balancing algorithms to increase load capacity for industrial applications.



Adapt design for operation in industrial, military, and polluted environments.

THANK YOU!