IPA	ARPAbet		IPA	ARPAbet
Symbol	Symbol	Word	Transcription	Transcription
[i]	[iy]	lily	[ˈlɪl i]	[l ih l iy]
[I]	[ih]	l <u>i</u> ly	[ˈlɪli]	[l ih l iy]
$[e_I]$	[ey]	d <u>ai</u> sy	[ˈdeɪzi]	[d ey z i]
$[\epsilon]$	[eh]	poins <u>e</u> ttia	[pomˈsɛriə]	[p oy n s eh dx iy ax]
[ae]	[ae]	<u>a</u> ster	['æst <i>&</i> r]	[ae s t axr]
[a]	[aa]	p <u>o</u> ppy	[ˈpapi]	[p aa p i]
[c]	[ao]	<u>o</u> rchid	[ˈɔrkɨd]	[ao r k ix d]
[ʊ]	[uh]	w <u>oo</u> druff	[ˈwʊdrʌf]	[w uh d r ah f]
[อช]	[ow]	lotus	[servol']	[l ow dx ax s]
[u]	[uw]	t <u>u</u> lip	[ˈtulɨp]	[t uw l ix p]
$[\Lambda]$	[uh]	b <u>u</u> tterc <u>u</u> p	[ˈbʌɾəʰkʌp]	[b uh dx axr k uh p]
[3r]	[er]	b <u>ir</u> d	[b ad]	[b er d]
[aɪ]	[ay]	<u>i</u> ris	[ˈaɪrɨs]	[ay r ix s]
[aʊ]	[aw]	sunfl <u>ow</u> er	[ˈsʌnflaʊə²]	[s ah n f l aw axr]
[oɪ]	[oy]	p <u>oi</u> nsettia	[pomˈsɛriə]	[p oy n s eh dx iy ax]
[ju]	[y uw]	feverf <u>ew</u>	[fiv∂•fju]	[f iy v axr f y u]
[e]	[ax]	woodr <u>u</u> ff	[ˈwʊdrəf]	[w uh d r ax f]
[i]	[ix]	t <u>u</u> lip	[ˈtulɨp]	[t uw l ix p]
[34]	[axr]	heath <u>er</u>	[ˈhɛðə̞r]	[h eh dh axr]
[u]	[ux]	d <u>u</u> de ¹	[dud]	[d ux d]