

# APPLICATION NOTE

## **VACUUM FLUORESCENT DISPLAY MODULE**

## CHARACTER DISPLAY MODULE

# M204LD01AA

#### **GENERAL DESCRIPTION**

Futaba Vacuum Fluorescent Display Module M204LD01AA, with Futaba VFD 204-LD-01GN display, produces 20 digits on 4 rows. Each character is displayed in 5×7 dot matrix.

Consisting of a VFD, microcomputer, driver IC, the module can be connected directly to the system bus, thus simplifying interfacing. The bright aesthetic pleasing VFD makes the module desirable for application in office equipments, such as electronic typewriters, computer terminals, measuring equipment, etc.

# /!\ Important Safety Notice

Please read this note carefully before using the product.

## Warning

- The module should be disconnected from the power supply before handling.
- The power supply should be switched off before connecting or disconnecting the power or interface cables.
- The module contains electronic components that generate high voltages (approx. 50V) which may cause an electrical shock when touched.
- Do not touch the electronic components of the module with any metal objects.
- The VFD used on the module is made of glass and should be handled with care. When handling the VFD, it is recommended that cotton gloves be used.
- The module is equipped with a circuit protection fuse.
- Under no circumstances should the module be modified or repaired.

  Any unauthorized modifications or repairs will invalidate the product warranty.
- The module should be abolished as the factory waste.

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#### 1. FEATURES

- 1-1. Microcomputer is equipped on the module and it realizes intelligent terminal. The module can be connected to the system bus directly.
- 1-2. Two hundred and twenty four character fonts consisting of alphabets, numeral, and other symbols can be displayed.
- 1-3. Since a DC/DC converter is included, only 5Vdc power source is required to operate the module.
- 1-4. High quality and reliability, also long life can be achieved with FUTABA VFD.

### 2. GENERAL SPECIFICATIONS

2-1. DIMENSIONS, WEIGHT (Refer FIGURE-1)

Table-1

Item	Spec	Unit				
	(W)	290.0±1				
Outer	(H)	$100.0\pm1$	mm			
Dimensions	(T)	40 Max.	mm			
	(Without	(Without connector)				
Weight	Appı	Approx. 830				

#### 2-2. SPECIFICATIONS OF THE DISPLAY PANEL

Table-2

		14010 2
Item	Specification	Unit
Display Area (W×H)	202.0×54.2	mm
Number of Digits	20 digits(5×7dot)×4 rows	_
Digits Size (W×H)	7.25×11.3	mm
Digits Pitch (W×H)	10.25×14.3	mm
Dot Size (W×H)	1.2×1.32	mm
Color of Illumination	Green (λp=505nm)	_

#### 2-3. ENVIRONMENT CONDITIONS

Table-3

Item	Symbol	Min.	Max.	Unit
Operating Temperature	<i>T</i> opr	-5	+60	°C
Storage Temperature	Tstg	-20	+70	°C
Operating Humidity (*1)	<i>H</i> opr	20	85	%
Storage Humidity (*1)	Hstg	20	95	%
Vibration (10~55Hz)	_	1	4	G
Shock	_	_	40	G

<sup>\*1)</sup> Avoid operations and or storage in moist environmental conditions.

## 2-4. ABSOLUTE MAXIMUM RATINGS

Table-4

Item	Symbol	Min.	Max.	Unit
Supply Voltage	Vcc	-0.3	7.0	V
Input Signal Voltage	$V_{ m IS}$	-0.3	Vcc+0.3V	V

## 2-5. RECOMMENDED OPERATING CONDITIONS

Table-5

Item	Symbol	Min.	Тур.	Max.	Unit
Supply Voltage	Vcc	4.5	5.0	5.5	Vdc
H-Level Input Voltage	$V_{ m IH}$	2.4	_	_	V
L-Level Input Voltage	$V_{ m IL}$		_	0.8	V

## 2-6. ELECTRICAL CHARACTERISTICS

Table-6

Item	Symbol	Condition	Min.	Тур.	Max.	Unit
Supply Current	<i>I</i> cc	Vcc=5.0Vdc	ı	2.2	2.7	A
Power Consumption	_	All ON	ı	11	13.5	W
Luminance	L	All ON	300	600		cd/m <sup>2</sup>
H-Level Input Current	$I_{ m IH}$	$V_{\text{cc}}=5.5\text{V}$ $V_{\text{IH}}=2.4\text{V}$	ı	_	20	μΑ
L-Level Input Current	$I_{ m IL}$	$V_{\rm IL}$ =0.8V	ı	_	-0.57	mA
H-Level Output Voltage	$V_{\mathrm{OH}}$	Vcc=5.0V	3.6	_	ı	V
L-Level Output Voltage	$V_{ m OL}$	$I_{OH}$ =-2mA $I_{OL}$ =8mA	_	_	0.9	V

#### 3. FUNCTIONS

The module has data and control code write-in, test mode, and power on reset function.

#### 3-1. DATA AND CONTROL CODE WRITE IN

Table-7

<u></u>	<u></u>	2	٨		DECET	TEGT	DLICX	EUNCTION	DATA BU	S DIRECTION
SS	WR	RD	$A_0$	BL	RESET	TEST	BUSY	JSY FUNCTION		MODULE
0	0-1	1	0	_	1	1	0	Data Write-in	-	<b></b>
0	0-1	1	1	_	1	1	0	Command Write-in	-	<b></b>
0	1	0	1	_	1	1	0	Data Read-out	<b>←</b>	
_	_	1	1	0	1	1	0	Blanking		
_	_	1	1	_	0	_	_	Reset		
_	_	_	_	_	1	0	0	Test Mode		

## **THE BASIC FUNCTION**

When the data being written in, the BUSY signal is active which indicates that the module is processing the data.

(When the data is under processing, the BUSY signal is "1".)

The data or control command is to be written in at the rising edge of WR  $(0\rightarrow 1)$ , when  $A_0=$  "0".

After a character is written in, the cursor will be shifted to the right one digit automatically. The above action can be executed, only when the BUSY signal is "L".

#### 3-2. CONTROL CODE

The control codes are available as follows.

#### (1) BS: Back Space (08HEX)

DC1 Mode: The write in position is shifted to the left one digit.

When the write in position is on the most significant digit of the second row, the write in position moves to the least significant digit of the first row.

When the write in position is on the most significant digit of the first row, the write in position moves to the least significant digit of the fourth row.

DC2 Mode: The same as above.

#### (2) HT: Horizontal Tab (09HEX)

DC1 Mode: The write in position is shifted to the right one digit. When the write in position is on the least significant digit of the first row, the write in position moves to the most significant digit of the second row.

When the write in position is on the least significant digit of the fourth row, the write in position moves to the most significant digit of the first row.

DC2 Mode: The write in position is shifted to the right one digit. When the write in position is on the least significant digit of the fourth row, the characters displayed in the fourth row are shifted up to the third row and the write in position moves to the most significant digit of the fourth row.

Subsequently, the fourth row is cleared.

## (3) LF: Line Feed (0AHEX)

DC1 Mode: The write in position moves down to another row staying same line.

DC2 Mode: All the characters displayed in the second to fourth rows are shifted up to the upper row, clearing the fourth row.

## (4) CR: Carriage Return (0DHEX)

DC1 Mode: When the write in position moves to the most significant digit of the same row.

DC2 Mode: The same as DC1 mode operation.

## (5) VT: Vertical Tab (0BHEX)

DC1 Mode: The write in position is shifted up to one row.

When the write in position is in the first row, it moves to the fourth row.

DC2 Mode: The same as DC1 mode operation.

## (6) CLR : Clear (0CHEX)

The display and the memory are cleared.

## (7) ESC: Escape (1BHEX)

The write in starting position can be pointed by using this function.

First byte (Vertical)

 0000
 0000
 : 00HEX
 (1st row)

 0000
 0001
 : 01HEX
 (2nd row)

 0000
 0000
 : 02HEX
 (3rd row)

 0000
 0011
 : 03HEX
 (4th row)

Next byte (Horizontal)

0000 0000 : 00HEX (1st digit) 0001 0011 : 13HEX (20th digit)

## (8) DC1: Normal Display Mode (11HEX)

After writing a character, the write in position is shifted to the right one digit automatically. When the write in position on the least significant digit of the first row, the write in position moves to the most significant digit of the second row.

When the write in position is on the least significant digit of the fourth row, the write in position moves to the most significant digit of the first row.

When the module is turned on, this DC1 mode is selected and will be held until another mode (DC2) is selected.

#### (9) DC2: Vertical Scroll Mode (12HEX)

After writing a character up to the least significant digit of the fourth row, all the characters displayed in the second to fourth rows are shifted up to the upper row, clearing the fourth row.

0000 0000 (00 HEX)	Write in position	1						
	-	000 (00 HEX), Hom	e position					
		Left	Right					
	1st row	00 HEX	13 HEX					
	2nd row	14 HEX	27 HEX					
	3rd row	28 HEX	3B HEX					
0100 1111 (4F HEX)	4th row	3C HEX	4F HEX					
1111 0000 (F0 HEX)	The command m	nakes possible read th	ne write in position.					
1111 0001 (F1HEX)	The command m	nakes possible to read	d the character code					
	on the write in p	osition.						
0000 0010 (F2 HEX)	The command m	nakes possible to read	d the character code					
	-	osition and write in p	position is shifted to					
	the right one dig	it.						
1111 0011 (F3 HEX)	Insert Character	Mode						
	-	position character and						
		the right one digit, the	nen write in					
	position is cle							
1111 0100 (F4 HEX)	Delete Character							
		position is cleared, th						
	_	position characters and behind characters are shifted						
1111 0101 (E7 HEV)	to the left one							
1111 0101 (F5 HEX)	Insert row Mode		1					
	-	position row and the	under rows are					
		to the one row.	. 4 4					
	-	position row is cleared						
	row.	t o the most significa	int digit of the same					
1111 0110 (F6 HEX)	Delete row Mod	<u> </u>						
TITI OTTO (FOTTEX)		position row is cle	ared and the under					
		ed up to the one row						
		position isn't change						
1111 1111 (FF HEX)	Reset	Journal Ion Condingor	···					
		Power on Reset mode	e.					

#### 3-3. TEST MODE

TEST ="0" (connector pin #25 is connected to GND) starts the self test.

Then the display shows all characters, Alphabet, Numeral, and Symbol, in that order.

80 (20 $\times$ 4) characters are displayed at a time.

Using this mode, neither data write in nor control code write in is allowed.

To release this mode,  $\overline{TEST}$  must be set to "1".

## **3-4.** RESET

RESET ="0" (connector pin #31 is connected to GND) same as Power on Reset mode.

To release this mode,  $\overline{RESET}$  must be set to "1".

#### 3-5. POWER ON RESET

When the module is turned on, the display and the memory are cleared and the module is initialized.

The display mode is set for DC1.

## 4. INTERFACE CONNECTION

## 4-1. DATA CONNECTOR

Connector (Header) : HIF3BA-34PA-2.54DSA (HIROSE) Socket : HIF3BA-34D-2.54R (HIROSE)

Table-10

			Table-10
Pin No.	SIGNAL	Pin No.	SIGNAL
1	D7	2	GND
3	D6	4	GND
5	D5	6	GND
7	D4	8	GND
9	D3	10	GND
11	D2	12	GND
13	D1	14	GND
15	D0	16	GND
17	$\overline{\mathrm{WR}}$	18	GND
19	$A_0$	20	GND
21	$\overline{\mathrm{RD}}$	22	GND
23	$\overline{SS}$	24	GND
25	TEST	26	GND
27	BUSY	28	GND
29	$\overline{\mathrm{BL}}$	30	GND
31	RESET	32	GND
33	NC	34	GND

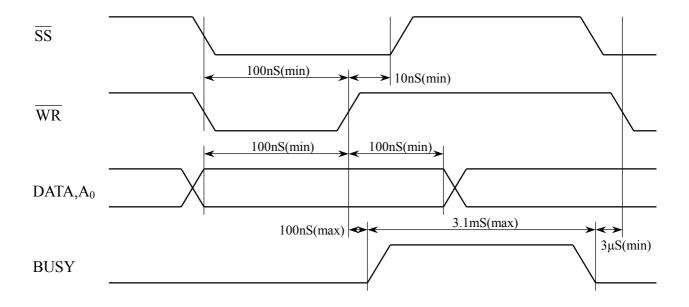
## 4-2. POWER CONNECTOR

Terminal : 1.25YS3A

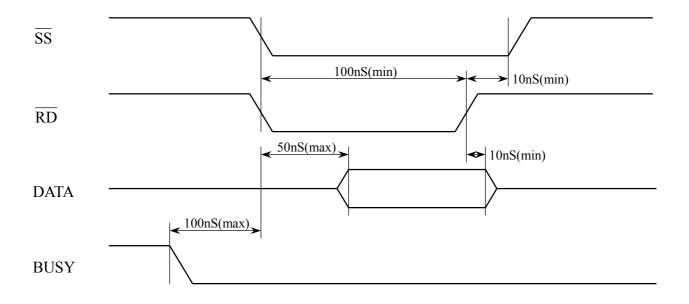
Table-11

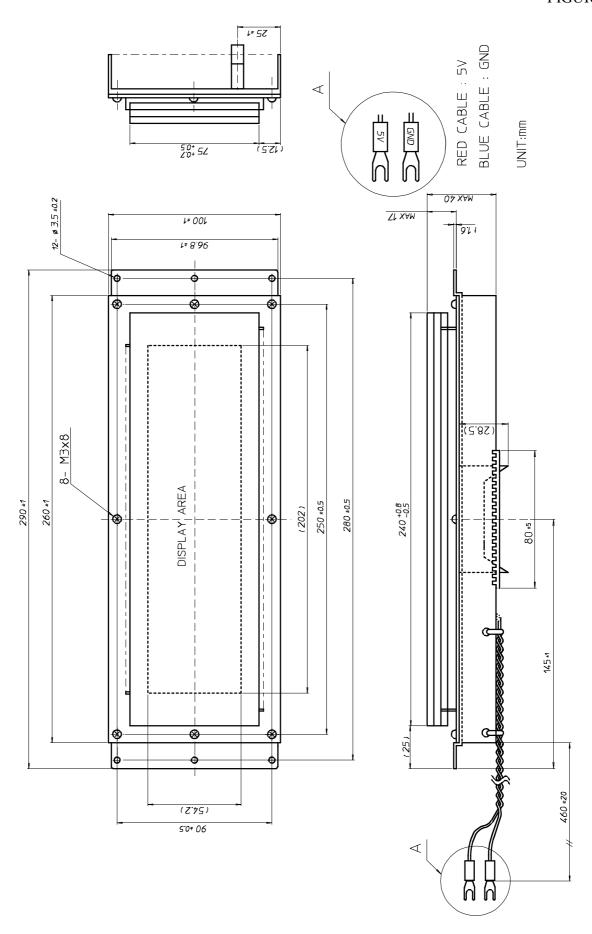
Pin No.	CONNECTION	CABLE
1	5V (Vcc)	VSF0.75 (RED)
2	GND	VSF0.75 (BLUE)

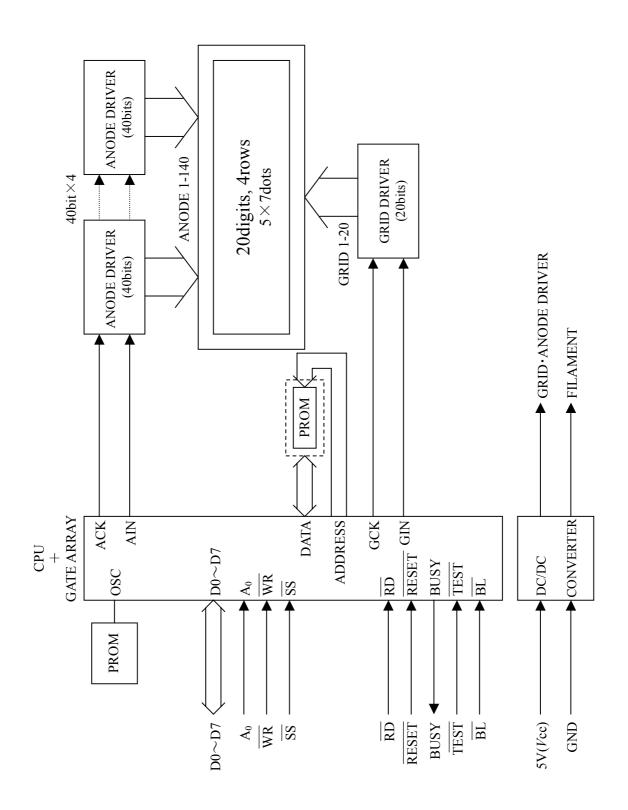
## 4-3. WRITE IN TIMING



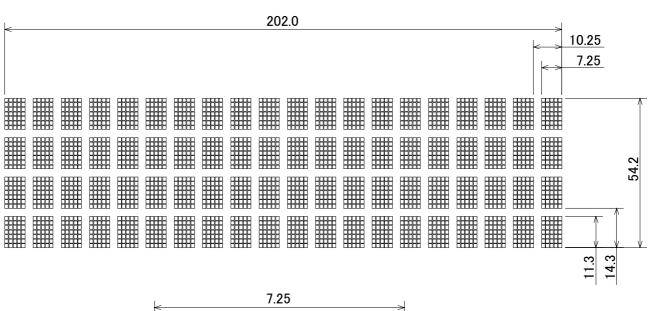
## 4-4. READ TIMING

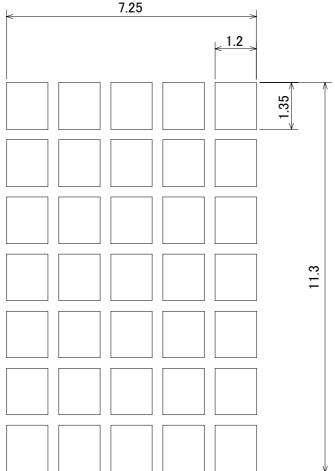






Unit:mm





	0	1	2	3	4	5	6	7	8	9	Α	В	С	D	E	F
O		-	SP				••	<b></b>		•		••••			**	••••
1		DC1	i								<b></b>		₩.	·	•	•••
2		DC2	•					<b>!-"-</b>	: <u>:</u>	<b>!</b> !	<b>!</b>	•	ij	<b>.::</b>	<b></b>	•••
3						====	<b>:</b>		:::::				<b>#</b>	#		<b>:::</b> :
4							:	••••		i	••		<b>j.</b>	#:		
5			<b></b>				====	<b>!!</b>	<u> </u>	::::	==		<b>;</b>			<b>:::</b>
6						!	-	i.,.i					••••		===	
7			:	:			-:::			:::		#	X		H	
8	BS		i.			×	<b>!</b> :	<b>:</b> ::			• <b>•</b> •	•::	#	ļ.	$\approx$	
9	HT		ļ.	•	I	¥	i	•••		<b>III.</b>	====	•	į			
Α	LF		:4::	## ##									1	<u>.</u>		<b>:</b> ::
В	VT	ESC		# ;				<b>:</b>		#	<b>:</b>	<b>#</b>	<b>!</b>		<b>:</b>	::
С	CLR		:		<u></u>			i			<b>:::</b>	<b>∷</b> .ŧ	<u></u> ;	••••••••••••••••••••••••••••••••••••••		
D	CR		••••					<u>:</u>	:::::	.::		<u></u>	•••		***	•••
E			##			••••	<b>!"</b>	••••	·. ••							
F				•			<b>:::</b> :		<b></b>		• :::	•!	~;	<b></b>		

SP:SPACE

#### 5. WARRANTY

This display module is guaranteed for one year after the shipment from FUTABA.

#### 6. CAUTIONS FRO OPERATION

6-1. Since VFDs are made of glass material.

Avoid applying excessive shock or vibration beyond the specification for the module. Careful handing is essential.

6-2. Applying lower voltage than the specified may cause non activation for selected pixels. Conversely, higher voltage may cause non-selected pixel to be activated. If such a phenomenon is observed, check the voltage level of the power supply.

- 6-3. Avoid plugging or unplugging the interface connection with the power on.
- 6-4. Avoid using the module where excessive noise interference is expected.

Noise affects the interface signal and cause improper operation.

Keep the length of the interface cable less than 50cm.

(When the longer cable is required, please confirm there is no noise affection.)

6-5. When power is turned off, the capacitor will discharge immediately.

Avoid touching IC and others.

The shorting of the mounted components within 30 sc., after power off, may cause damage.

- 6-6. The fuse is mounted on the module as circuit protection.
- 6-7. When fixed pattern is displayed for a long time, you may see uneven luminance. It is recommended to change the display patterns sometimes in order to keep best display quality.

#### **REMARKS:**

This specification is subject to change without prior notice.

Your consultation with FUTABA sales office is recommended for the use of this module.