



QUALITY ASSURANCE PLAN										
	PROJECT	SKIMS SOURA, SRINAGAR				Vendor :			M/s Victora Lifts Pvt Ltd	Page 1 of 2
	NAME OF EQUIPMENT	2500 KG GOODS LIFT (NI01114D)				LOA / P.O NO. :		SIMS 139EXN/MECH/544/22-23/3213-19 Dtd: 11-10-22		
SR. NO.	ITEM/COMPONENTS CHARACTERISTICS	NATURE OF CHECKS	QUANTUM OF CHECKS	REFERENCE DOCUMENTS/ ACCEPTANCE NORMS	RECORD FORMAT	INSP. AGENCY			REMARKS	
						Perform	Witness	Verify		
Raw Material & Bought Out Items										
A.										
1 Guide Rail										
a)	Visual	OEM Test Certificate	All	SIMS 139EXN/MECH/544/22-23/3213-19	IR & TC	1	3	1		
b)	Tensile Properties	OEM Test Certificate	All			1	3	1		
c)	Chemical Properties	OEM Test Certificate	All			1	3	1		
d)	Dimensional Check	Measurement	All			1	3	1		
2 Steel Wire Rope										
a)	Diameter Of Rope	Measurement	All	SIMS 139EXN/MECH/544/22-23/3213-19	IR & TC	1	3	1		
b)	No. Of Stands	Visual				1	3	1		
3 Cable										
a)	Make	Visual	Available on Name Plate & Counter Check with TC	SIMS 139EXN/MECH/544/22-23/3213-19	TC	1	3	1		
b)	Type	Visual				1	3	1		
c)	Rating	Visual				1	3	1		
4 Cabin Assembly										
a)	Dimensional Visual	Measurement	Sample		IR	1	3	1		
5 Car & Landing Door										
a)	Dimensional Visual	Measurement	Sample	139/EX/Mech/544/22-23/3220-26	IR	1	3	1		
6 Limit Switch										
a)	Visual	Visual	Sample	139/EX/Mech/544/22-23/3220-26	IR	1	3	1		
7 DBG (Distance Between Guide)										
a)	Visual	Visual	Sample	139/EX/Mech/544/22-23/3220-26	IR	1	3	1		
QUALITY ASSURANCE PLAN										
	PROJECT	SKIMS SOURA, SRINAGAR				Vendor :			M/s Victora Lifts Pvt Ltd	Page 2 of 2
	NAME OF EQUIPMENT	2500 KG GOODS LIFT (NI01114D)				LOA / P.O NO. :		SIMS 139EXN/MECH/544/22-23/3213-19 Dtd: 11-10-22		
SR. NO.	ITEM/COMPONENTS CHARACTERISTICS	NATURE OF CHECKS	QUANTUM OF CHECKS	REFERENCE DOCUMENTS/ ACCEPTANCE NORMS	RECORD FORMAT	INSP. AGENCY			REMARKS	
						Perform	Witness	Verify		
8 Manufacturer Item										
8 Car & Cwt Frame										
a)	Dimensional Visual	Measurement	All	SIMS 139EXN/MECH/544/22-23/3213-19	IR	1	1 or 3	1		
9 Winding Motor (Traction Machine)										
a)	Routine test	Visual Electrical	All	SIMS 139EXN/MECH/544/22-23/3213-19	IR	2	-	1		
b)	Free Run test					2	1 or 3	1		
10 Brakes										
a)	Visual & Functional	Visual	All	SIMS 139EXN/MECH/544/22-23/3213-19	IR	2	1 or 3	1		
11 PU Buffer										
a)	Visual	Visual	All	SIMS 139EXN/MECH/544/22-23/3213-19	IR & TC	2	1 or 3	1		
12 Over Speed Governor										
a)	Performance Test (Tripping speed test)	Measurement	All	SIMS 139EXN/MECH/544/22-23/3213-19	IR	2	1 or 3	1		
13 (Controller) Control Panel with ARD										
a)	Operational check	Functional	All	SIMS 139EXN/MECH/544/22-23/3213-19	IR & TC	2	1 or 3	1		
<p>Note: a. In Inspection Agency column figure 1,2,or 3to filled. 1-will indicate 'third party' 2- will indicate Victora Lifts 3- will indicate client</p> <p>b. In 'Remarks 'column following abbreviations shall be used -RR Review of Record , T.C. - Test Certificate Submission & IR Inspection Report</p> <p>c. Test certificate shall be submitted at the time of final inspection.</p> <p>d. In factory inspection Control panel operational check with help of simulation and actual testing done at the erection time(SITE).</p> <p>e. Tests are required as per relevant lifts codes and standards after erection of the lift at site shall be performed by M/S Victora Lifts Pvt. LTD in presence of third party inspection agency and client.</p>										
<p>Dtd:- / /2025</p> <p>QAP/Victoralifts/001</p> <p>Rev. no.- 01</p>										
Signature & Seal CUSTOMER				Signature & Seal (VENDOR Q.C. DEPT. OR REPRESENTATIVE)						