

Workshop Technology and Practice 2(0+2)

OBJECTIVE:-

To expose the students to basic manufacturing processes involved for production of different machine elements and to facilitate hands-on experience of using these machines.

PRACTICAL:-

Introduction about different shops in the workshop; Safety and precautions to be taken in the workshop; Study of different tools used for fitting and different fitting operations; Study of various measuring instruments used for fitting; Exercise in fitting: sawing, filing and right angle fitting of MS flat; Working with complex fitting jobs: operations of drilling, reaming, and threading and with tap dies; Preparation of a paper weight; Study of various carpentry tools, types of wood and their characteristics and working with carpentry tools; Preparation of simple joints in carpentry: cross half lap joint or T-half joint, Mortise and Tenon joint in carpentry; Preparation of dovetail joint in carpentry; Study of welding, types of welding, oxyacetylene gas welding, types of flames, welding techniques and equipment used for gas welding, working with welding equipment; Working with electric arc welding; Equipment and tools, safety and precautions taken in arc welding; Preparation of Butt joint and lap joint with ARC welding; Preparation of Lap and butt joints using gas welding; Working on a lathe machine and study of different tools used in lathe machine; Exercise on simple turning, step turning in lathe machine; Preparation of job on taper turning, drilling, knurling and threading in lathe machine; Working with different machines in machine shop such as shaper, milling machine, etc. and with different tools used in machine shop; Exercise on bending, shaping etc.; Exercise on Drawing, Punching, Riveting; Making different types of sheet metal joints using G.I. sheets; Practice job on shaper; changing a round MS rod into square section with a shaper; Exercise on a milling machine such as making a slot, gear tooth forming and indexing

SUGGESTED READINGS :-

1. Chapman W A J. 2018. Workshop Technology (Vol. I and II). Arnold Publishers (India) Pvt. Ltd., AB/9, Safdarjung Enclave, New Delhi.
2. Hajra Choudhury S K, Roy N, Hajra Choudhury A K. 2017. Elements of Workshop Technology (Vol. I and II). Media Promoters and Publishers Pvt. Ltd, Mumbai.
3. Khurmi R S and Gupta J K. 2018. A Text Book of Workshop Technology. S. Chand & Company Ltd, New Delhi.