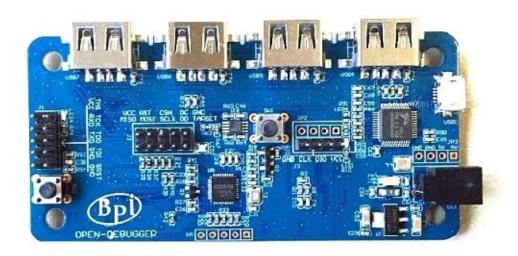
# **Table of Contents**

About BPI open debugger burn board	1.1
BPI Open debugger board Abbreviations	1.2
Operating condition	1.3
Support Objects	1.4
CC Debugger Interface :	1.4.1
SWD Interface :	1.4.2
JTAG Interface :	1.4.3
UART Interface :	1.4.4
Use steps	1.5
Installing the USB device driver	1.5.1
Supported PC Tools	1.5.2
Connect the emulator and target board	1.6
CC- Debugger connected to the SoC device	1.6.1
Use SmartRFProg tools to program the CC series chips	1.6.1.1
CC-Debugger connection and Transceivers Transceiver	1.6.1.2
Connection CC Debugger and CC85xx	1.6.1.3
Open Debugger CC Debugger module functions in use	1.6.1.4
CC Debugger LED light	1.6.1.5
CC Debugger firmware update	1.6.1.6
SWD interface device connected to the SOC	1.6.2
SWD interface to download programs in MDK-ARM	1.6.2.1
MDK-ARM SWD interface in single-step debugging	1.6.2.2
SWD interface to download the program in IAR EWARM	1.6.2.3
SWD interface IAR EWARM single-step debugging	1.6.2.4
Download the program using the SWD in J-Flash	1.6.2.5
Use Uni flash via JTAG and UART interface to TI CC3200 in the curing process	1.6.3
Open Debugger Uart use of STC microcontroller programming interface	1.6.4
Reference	1.7
All banana pi product	1.8
BPI 4.0 customized Server	1.9

# BPI Open debugger burn board

Open Debugger is a set of programming tools in the development of STM series of microcontrollers, TI CC1x, 2x, TI CC3x series SOC, when STC Series MCU can be programmed quickly and easily debug, debugging programmer does not have to do something different series of chips switching plug tedious work. In addition, it also integrates a USB to serial port, which is a common interface for embedded development. It is also one of USB2.0 HUB, making it easy to extend to other USB tools. With it, no longer need to face a bunch of different writer, complicated mess of wiring, USB port deficiencies.





forum: http://www.banana-pi.org

product: http://www.banana-pi.com

easy to buy a sample :



# **BPI Open debugger burn board Abbreviations**

CSn	Chip Select (active low)		
DC	Debug Clock		
DD	Debug Data		
RST	Debug Reset		
DUT	Device Under Test		
GND	Ground		
LED	Light Emitting Diode		
MISO	Master In Slave Out		
MOSI	Master Out Slave In		
RF	Radio Frequency		
SCLK	Serial Clock		
SoC	System-on-Chip		
SPI	Serial Peripheral Interface		
USB	Universal Serial Bus		
Target	Positive voltage on target		
CLK	SWD Clock		
DIO	SWD DATA Input/Output		
TMS	JTAG Test Mode Select		
TCK	JTAG Test Clock Input		
TDO	JTAG Test Data Output		
TDI	JTAG Test Data Input		
SRST	JTAGTest Reset Input, Active Low		
RXD	USB Serial Input		
TXD	USB Serial Output		

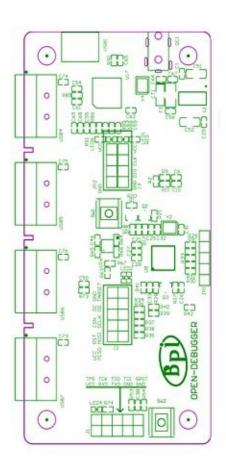
# **Operating condition**

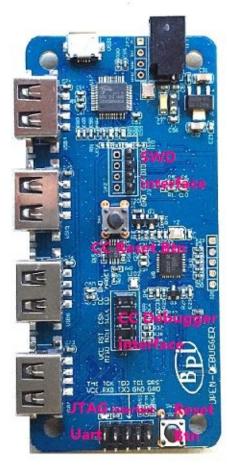
Operating Voltage: DC 5V
 ting temperature: 0°C to 85°C
 The onboard voltage output:: 3.3 V
 Maximum output current: 2000 mA

5. Supported operating systems:

o Microsoft® Windows® 2000

- Windows XP SP2/SP3 operating system (32-bit versions)
- Windows Vista® operating system (32 and 64 bit)
- Windows 7 operating system (32 and 64 bit)
- Windows 8 operating system (32 and 64 bit)





# **CC** Debugger Interface:

Programming and debugging of the following 8051-based TI SoCs:

CC1110, CC1111

CC2430, CC2431

CC2510 , CC2511 CC2530 , CC2531 , CC2533

CC2540, CC2541

CC2543, CC2544, CC2545

To SmartRF Studio control same apparatus. In addition, you can also control the following transceiver SmartRF:

CC1120, CC1121, CC1125, CC1175

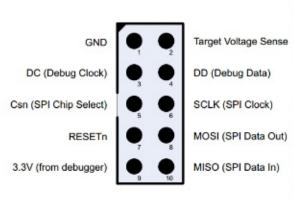
CC1100 , CC1101 , CC110L , CC113L , CC115L

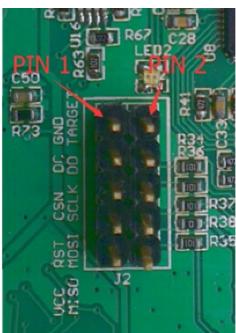
CC2500, CC2520

It can also be used to program the PurePath wireless devices:

CC8520, CC8521

CC8530, CC8531



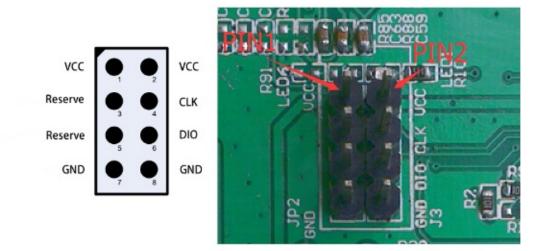


# **SWD Interface**:

Programming and debugging mainstream ARM7 \ 9 \ 11, Cortex-A5 \ A8 \ A9 \ M0 \ M1 \ M3 \ M4

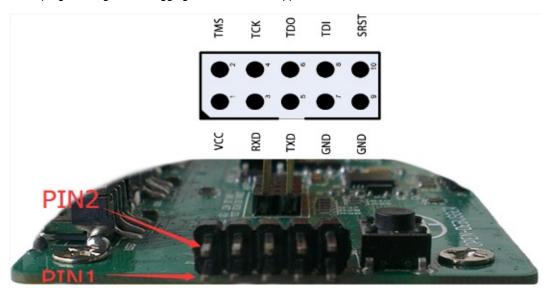
Supported MCU manufacturers: ST , Freecale , Nuvoton , NXP , TI , Cypress , Atmel , Analog , Fujitsu , Toshiba , Energy Micro...  $^{\circ}$ 

Speeds up the programming and debugging functions 4Mhz: Write Flash Rom, EEPROM, ARF, and support for full speed, stepping, breakpoints



# JTAG/Uart Interface:

JTAG programming and debugging interface for all supported kernel  $^{\circ}$ 



# **UART Interface:**

STC series microcontroller programming and debugging output port for printing information.

## Installing the USB device driver

Install the following software will automatically install Open Debugger driver o

#### CC Debugger:

SmartRF Studio www.ti.co m/tool/smartrftm-studio

SmartRF Flash Programmer www.ti.com/tool/flash-programmer

SmartRF Packet Sniffer www.ti.com/tool/packet-sniffer

PurePath Wireless Conf igurator www.ti.com/tool/purepath-wl-cfg

PurePath Wireless Commander www.ti.com/tool/purepath-wl-cmd

#### SWD:

JLinkARM www.segger.com/jlink-software.html

### JTAG/USB2UART:

Uniflash www.ti.com.cn/tool/cn/uniflash

When all the device drivers installed successfully will be shown below:



# **Supported PC Tools**

### Current CC Debugger supports the following software:

- IAR Embedded Workbench for 8051 In circuit debugging of sys tem-on-chips
- SmartRF Flash Programmer Flash programming of sy stem-on-chips
- SmartRF Studio RF testing of radio devices (transceiv ers and SoCs)
- SmartRF Packet Sniffer Packet sniffing with selected radio devices
- PurePath Wireless Configurator Programming of CC85xx devices
- PurePath Wireless Commander Adv anced control of CC85xx devices

Emulator is between devices and RF device above the software before using the emulator download, please Be sure to connect the RF device and PC  $^{\circ}$ 

### SWD interface currently supports the following software:

- J-Flash
- Keil uVision4 IDE (MDK-ARM IDE)
- IAR EWARM
- ColDE
- TASKING
- mikroC Pro for ARM

### JTAG interface currently supports the following software:

- IAR EWARM
- IAR EW8051
- Keil uVision4 IDE (MDK-ARM IDE)
- Uniflash
- Code Composer Studio
- OpenOCD

### **UART** interface currently supports the following software:

- STC-ISP
- Putty
- SSCom

# CC- Debugger connected to the SoC device

### Minimum connection used to debug download

For a TI 8051-based RF SoC, debugging data connection (DD) line, debug clock (DC) line and the reset signal RST line to the device. Note that, DD is a bidirectional signal. In addition, Target and GND must be connected to the target board. Target as input, with the CC Debugger level shifter, thereby allowing the target in addition to the inner portion of the debugger different operating voltages.

For CC111x, CC251x, CC243x, CC253x and CC254x, except CC2544 and CC2545, connection DD and DC signal pins P2.1 pin P2.2. For the CC2544's DD and DC signals are connected to P1.3 to P1.2. For the CC2545's DD and DC signals are connected to P1.3 to P1.4. Note that you can connect 3.3 V signal is connected to the target board power supply from the debugger and the target board via pin 9  $^{\circ}$ 

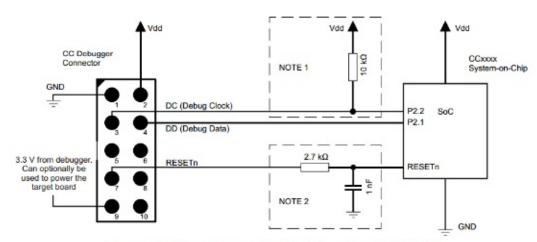


Figure 6. Minimum Connection for Debugging of 8051 SoC

#### Note

- 1. Some early SoCs (CC2430, CC2510 and CC1110) requires an external pullup resistor. All new SoC chip has been integrated in the P2.2 pin of the pull, so the external pullup resistor is not needed.
- 2. TI recommends connecting RC filter circuit on the RESET, thus increasing the reliability of the system, in fact, can also be directly connected to RESET.

### SmartRF Studio protocol analysis using the minimum connection

Use with minimum connection used to debug download the same connection.

#### SmartRF Packet Sniffer protocol analysis using the minimum connection

In order to use CC Debugger protocol analysis, you need to connect the rest of the SPI interface. SPI interface is used to read Take the captured RF packets.

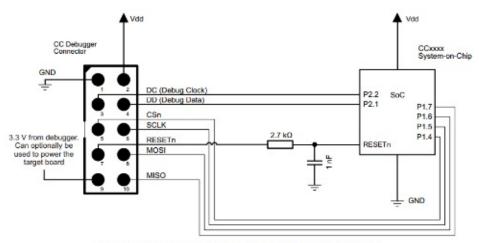


Figure 7. Connection to SoC to Enable Packet Sniffing

#### Note

- 1. Use PacketSniffer function will overwrite the original program in the chip.
- 2. SPI interface Cautions: TI all current SoCs can be configured as SPI slave mode, packetsniffer firmware configures the SoC. Used with CC-Debugger communications protocol analyzer is used in the following diagram port configuration. •

All current TI's RF SOC can be configured to operate as a slave SPI, SPI signals (CS, SCLK, MISO and MOSI) with one USART interface as the data output. SmartRF Packet Sniffer would firmware programmed into the chip, the firmware will choose which one to go according to the SPI serial peripheral PIN pin as an output connection. The firmware can use any of the four pin configuration (USART0 or a pin output substitute 1 or 2). However, at the same time can only use one (see table below).

Table 1. Supported SPI Connections (marked OK)

9	USARTO, alt 1	USARTO, alt 2	USART1, alt 1	USART1, alt 2
CC243x		-	-	OK
CC253x/CC254x		-		OK
CC111x	OK			OK
CC251x	ОК			OK

Table 2. USART Pin Out Details

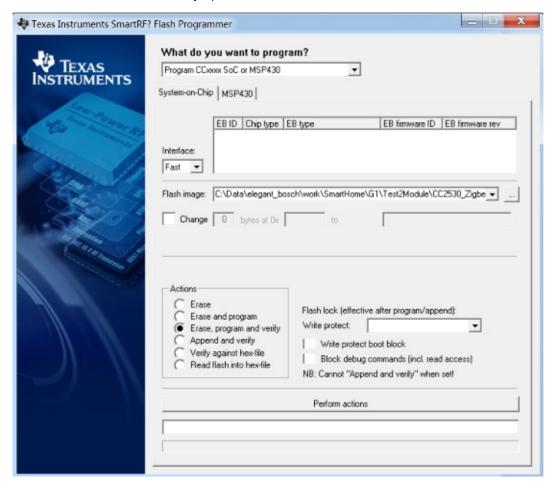
-0.000 Marco	USARTO, alt 1	USART1, alt 2
SCLK	P0.5	P1.5
CS	P0.4	P1.4
MOSI	P0.3	P1.6
MISO	P0.2	P1.7

If you support multiple interfaces, SmartRF Packet Sniffer allows you to choose which interface to use. •

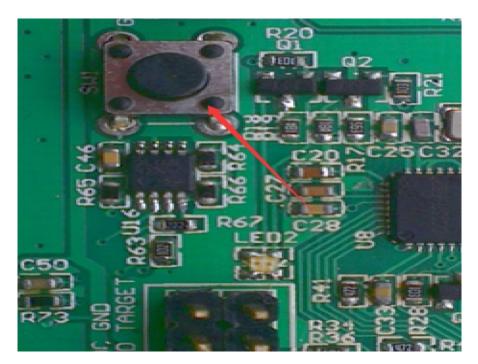
# Use SmartRFProg tools to program the CC series chips

### To illustrate, as an example is used here CC2530

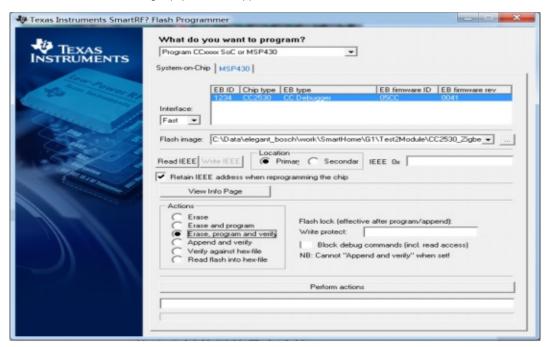
1. First open SmartRFProg software, which can be downloaded separately, can also be found in the bin directory under SmartRF Studio installation directory, open the rear as shown below.



2.Then the device is connected to the interface with the CC2530 in CCdebugger Open Debugger on. There need to connect the line VCC, GND, DC, DD, Target, RST which a few lines. After connecting, press the reset button  $\circ$ 



3.Under normal circumstances, the state next to the CC Debugger will turn green, if not green, such as red, orange, or other circumstances, please check the wiring is correct, the power supply is normal. If the status is green, then the device list of scanned SmartRFProg equipment will appear as shown below.



4. Then in the next Flash image input box below the list of devices have a button, click to select the firmware file to be programmed, the following Actions select Erase, program and verify, after everything is ready you can click the button below the long long Perfrom action. If the write error, it will output to the progress bar the wrong reasons, and if successful will be similar to the following programming.



# **CC-Debugger connection and Transceivers Transceiver**

SPI CC Debugger interface can be controlled by a variety of CCxxxx SmartRF Studio transceiver, when the transmitter and receiver front support :

CC1100 CC1101 CC1120 CC1121 CC1125 CC1175 CC110L CC113L CC115L CC1200 CC1201 CC2500 CC2520

Note:CC Debugger in SPI Master Mode In a multi-host, please make sure not to other SPI Master conflict. Wiring diagram below:

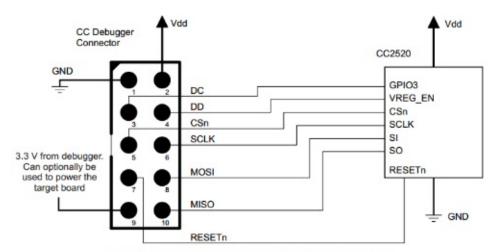


Figure 8. CC Debugger Connected to CC2520

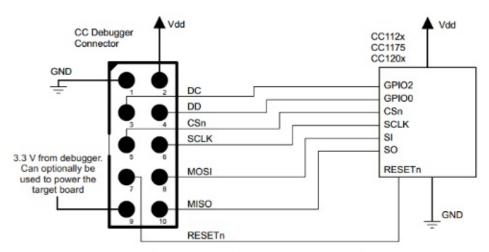


Figure 9. CC Debugger Connected to CC112x/CC1175/CC120x

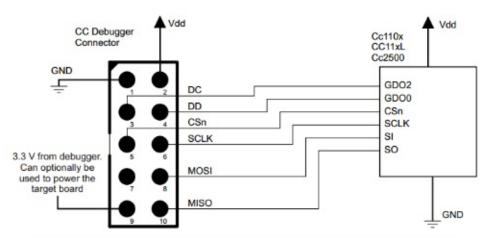


Figure 10. CC Debugger Connected to CC110x/CC11xL/CC2500

# **Connection CC Debugger and CC85xx**

To be able to use PurePath wireless configuration, CC Debugger and CC85xx SPI interface must be connected as shown below :

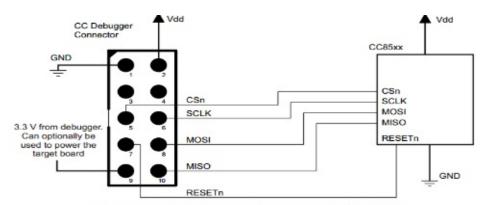


Figure 11. CC Debugger Connected to CC85XX

# Open Debugger CC Debugger module functions in use

After CC Debugger interface to connect to the target device, you need to press the reset button next to (see below), it will automatically find all known devices. If you do not detect the device, LED will turn red. If the device is detected, LED will be green. If the LED is green, indicating that you can be able to meet the PC side software use  $^{\circ}$ 



Note: that only when the status light is green CC Debugger to debug and download work, if it is red, please press the reset button, and check the connection with the target chip, until the status light turns green  $^{\circ}$ 

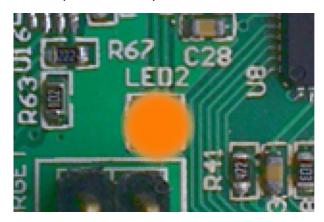
# **CC Debugger LED light**

### OFF



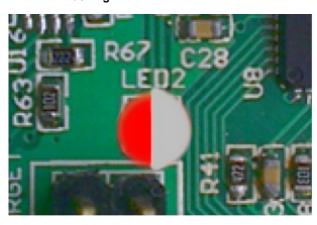
Emulator is not powered, the latter emulator firmware has expired.

### A MBER (BOTH LEDS ON)



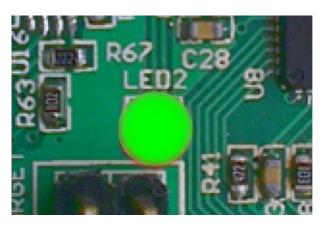
Emulators have the power, but without the right emulator firmware.

### **RED LED Flashing**



Emulator enters firmware recovery mode

ON



Have been identified to the chip, can be the next step

# **CC** Debugger firmware update

### Emulator firmware update by SmartRF Studio

- 1 Start SmartRF Studio.
- 2 Disconnect the emulator with the target board, and then connect to the computer via usb.Emulator will appear in the list of devices SmartRF Studio.

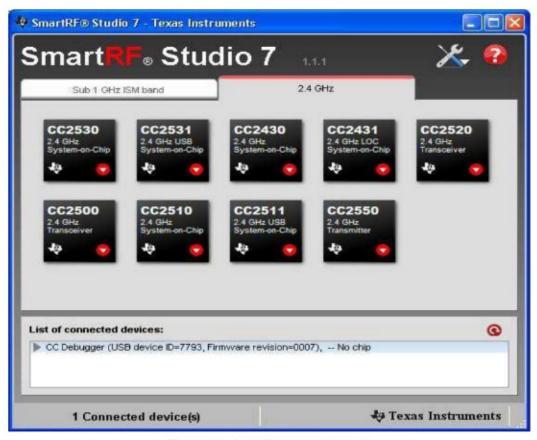


Figure 12. Auto Firmware Upgrade

3.Double-click the device list appears. If there is a new firmware, the following dialog box will appear.



Figure 13. Auto Firmware Update

4. Select YES, and wait for the rest of the operation is completed SmartRFStudio.

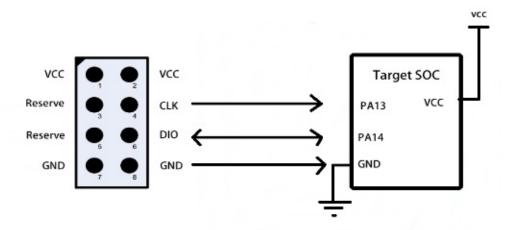


5. Select Done after the upgrade.

## SWD interface device connected to the SOC

### Minimum connection SWD interface

The full name of the SWD interface Serial Wire Debug, which compared to traditional cable JTAG interface of the biggest advantages is the use of fewer, more stable. If you do not consider the VCC supply, then only one CLOCK, a DATA IO line and a ground to achieve high-speed debugging and firmware programming. Minimum connection as shown below:

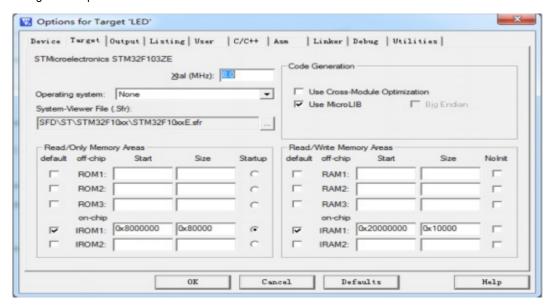


## Use SWD debug download the MDK-ARM

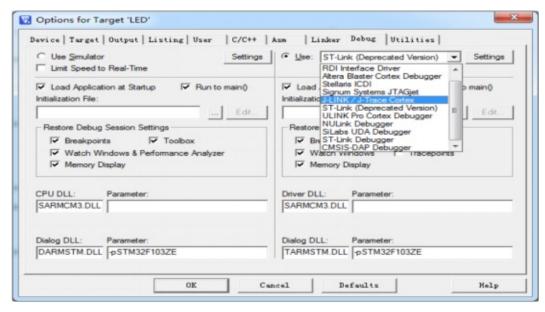
To illustrate, here will be used as an example STM32F103C8T6.

### SWD interface to download programs in MDK-ARM

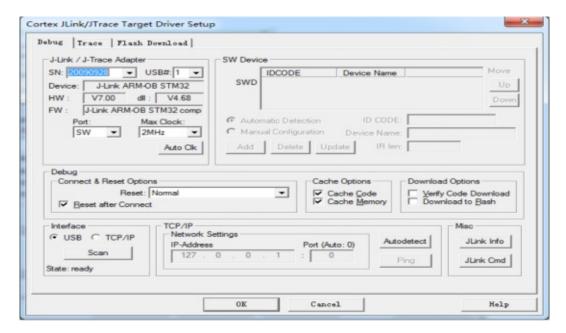
- 1. First need to Open Debugger of SWD interface CLK, DIO, GND STM32F103C8T6 based target board in PA13, PA14 and GND are connected and open MDK-ARM.
- 2.Click Project, Option for Target'XXX 'or use the corresponding shortcut icon Alt + F7 or click on the toolbar to open the configuration options.



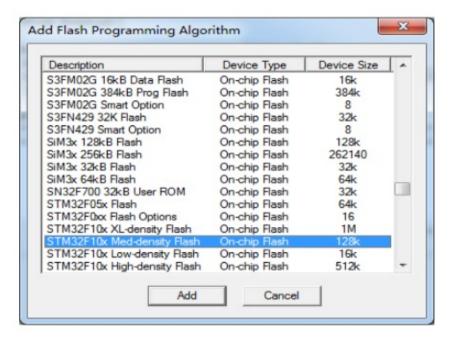
3.Select the Debug tab, select the J-Link / J-Trace Cortex Options o



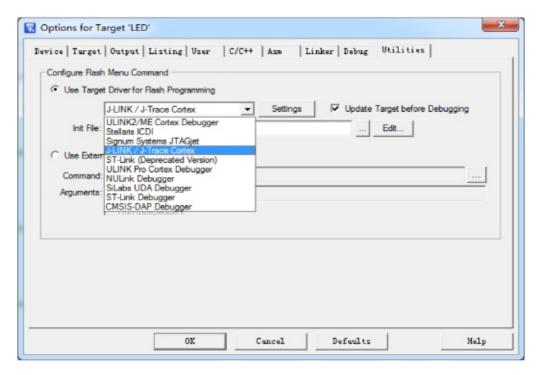
4. Then click the settings button next to enter the Cortex JLink / JTrace Target Driver Setup settings, choose the way in SW Debug tab in Port  $^{\circ}$ 



5.Adding in Flash Download in Programming Algorithm corresponding algorithms do here is STM32F103C8 SCM instance, select STM32F10x Med-density Flash On-chip Flash 128k algorithm and click Add



6.Select Use Target for the Utilities tab, select Flash Programming Tool J-Link / J-Trace Cortex, and then click OK to exit •

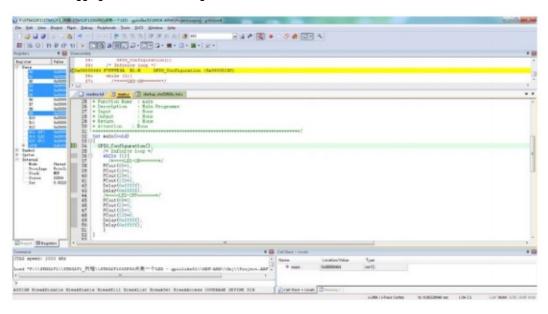


7.At this point, the setup is complete, you can compile the program, such as the error can be able to point LOAD button to start downloading the program to the chip.



# MDK-ARM SWD interface in single-step debugging

1.Click Debugging icon to enter debug mode.



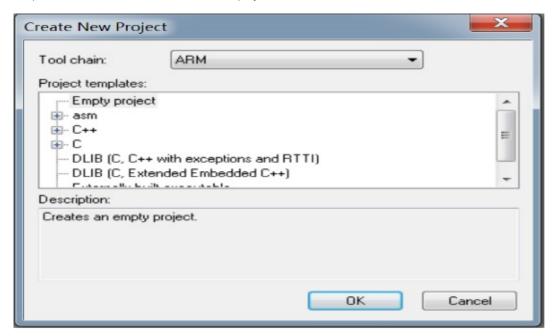
2. After entering the debug mode, the reader step by step debugging can be performed according to their needs.

## Download SWD debug using the IAR EWARM

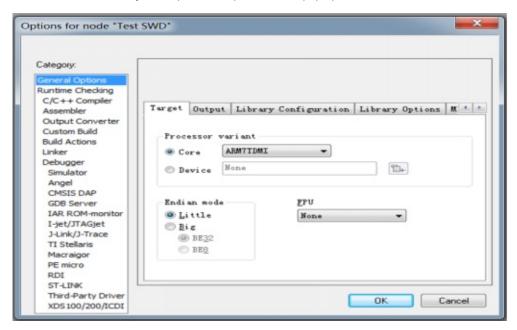
To illustrate, here will be used as an example STM32F103C8T6.

#### SWD interface to download the program in IAR EWARM

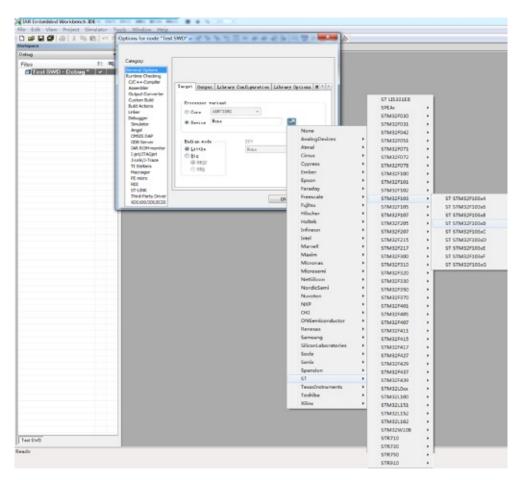
1. Open the IAR EWARM, and create a new project, Tool chain ARM can choose, click OK.



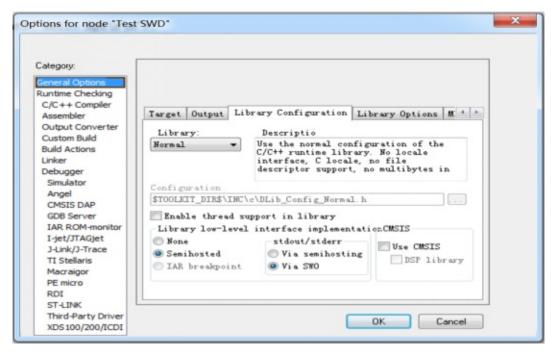
Select the menu bar Project-> Options ..., option box will pop up, as shown below



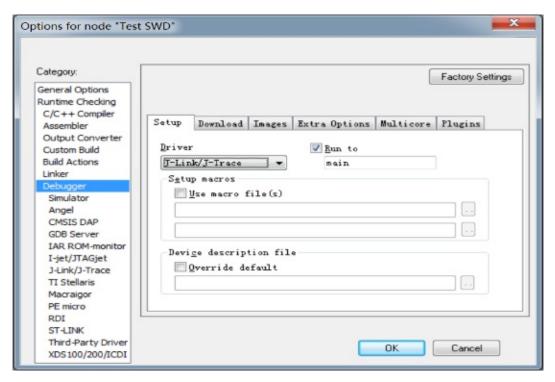
2.Select General Options -> Target page, then select the Processor variant column in the Device, and then click the right button, and in turn find STM32F103C8 processor.



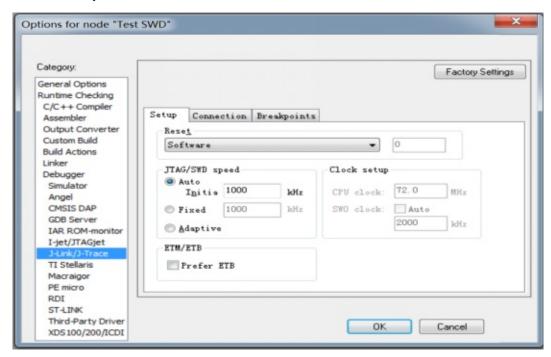
3. Then choose General Options -> Library Configuration page stdout / stderr section of Via SWO.



4.Then select Debugger -> Setup -> Driver -> J-Link / J-Trace.



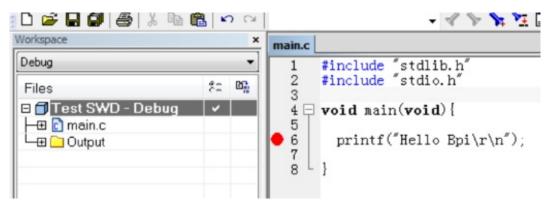
5.Just find a way to drive, set as shown below, and click OK  $^{\circ}$ 



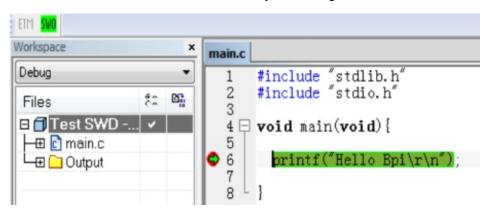
You can now click on the columnCompile button, Such error can clickRun button to download the firmware.

## SWD interface IAR EWARM single-step debugging

1.If you add a breakpoint in the code.



2. Then, after the above download will automatically enter debug mode.



3.According to their own needs to control the program single-step operation into a function out of a function, and other operations running at full speed



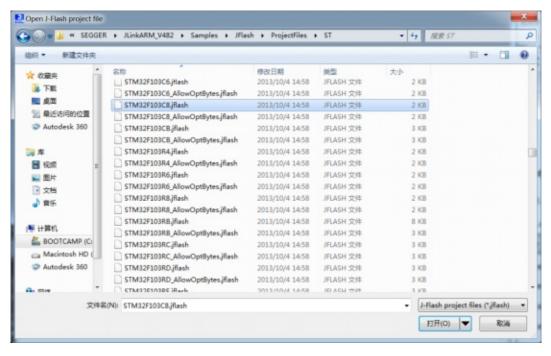
## Download the program using the SWD in J-Flash

To illustrate, here will be used as an example STM32F103C8T6 °

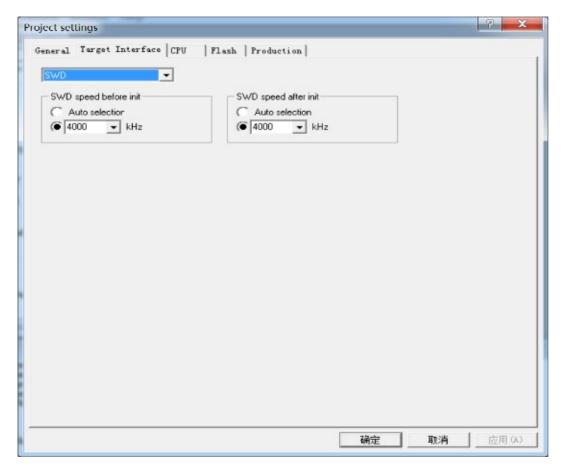
1.Install J-Link ARM toolset open one of J-Flash.



Select Create project from template to open the file selection box, find STM32F103C8.jflash, as shown.



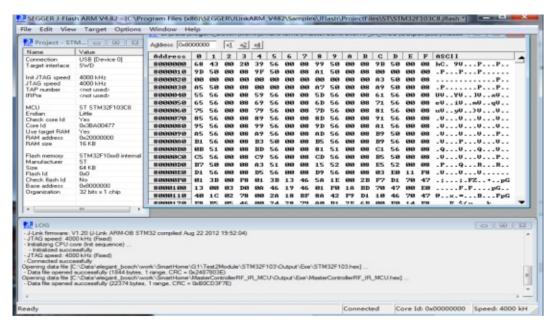
2.Open the Options menu bar -> Project settings ..., switch to the Target Interface page, select download SWD, then click OK, as shown in Figure.



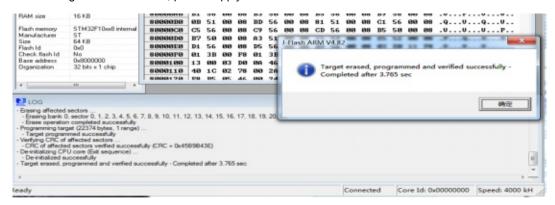
3. Then the Open Debugger for SWD interface CLK, DIO, GND based STM32F103C8T6 target plate PA13, PA14 and GND is connected, and then click on the menu bar Target -> Connect, under normal circumstances, the box will print LOG output similar to the following chart information If not, then please check the connection Open Debugger with your computer and check the Open Debugger device drivers are properly.



4. When you see the above information, you can open the firmware file to be programmed menu bar File - after> Open data file ..., find the file you want to program, there will be a firmware binary data, as shown below.

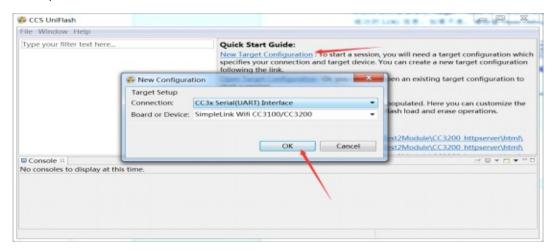


5.This time click on the menu bar Target -> Auto will start automatically programmed, without question in the following figure LOG successful programming message will appear, if not, please check the wiring of the SWD Open Debugger interface with the target board is correct, power supply is normal.

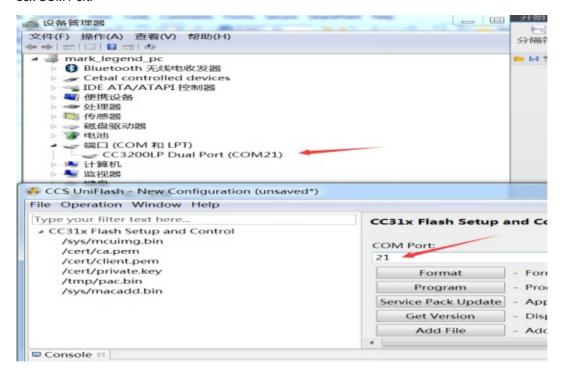


# Use Uni flash via JTAG and UART interface to TI CC3200 in the curing process

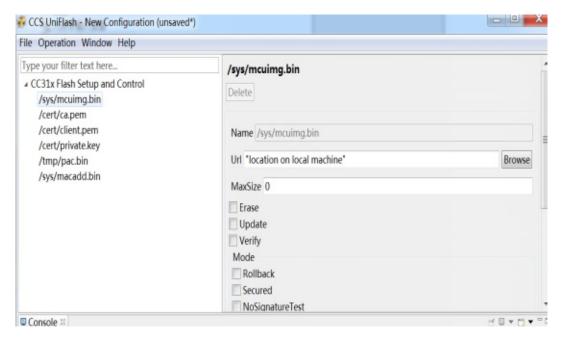
- 1. First, the Open Debugger The JTAG interface and UART interface with connection-based TI CC3200 chip development board JTAG interface, UART interface (GPIO1, GPIO2) and GND.
- 2. Open uniflash, click on the box to the right of the New Target Configuration, a dialog box appears, by default, you can select, point OK, as shown below.



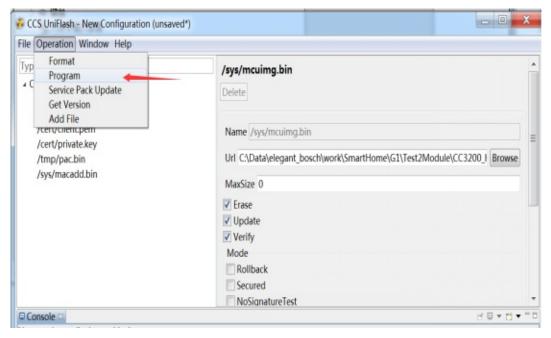
3. The Open Debugger plug in the computer, see the serial number in the Windows Device Manager, and fill it to the input box COM Port.



4. Select the list on the left /sys/mcuimg.bin one, will appear as shown.



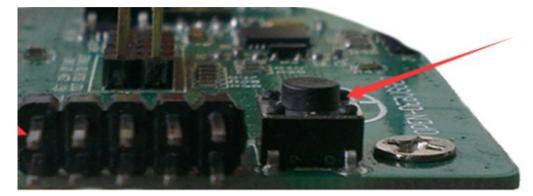
5.Click the Browse button to select the firmware file you want to program, and the following checkbox Erase, Update, Verify the hook. Then click on the menu bar Operation-> Program.



6.LOG following information will click on Program programming software automatically after waiting for a series of operations carried out under normal circumstances arise.

```
Console B
Uniflash Debug Console
[11:06:16] Begin Program operation.
[11:06:16] INFO: > Executing Operation: Connect
[11:06:18] INFO: setting break signal
[11:06:18] INFO: --- please restart the device ---
[11:06:18] INFO: connection succeeded
[11:06:18] INFO: getting storage list
[11:06:19] INFO: > Executing Operation: Init
[11:06:19] INFO: reading version info
[11:06:19] INFO: DEVICE CC3200 ES1.33
[11:06:20] INFO: reading version info
[11:06:21] INFO: reading version info
[11:06:23] INFO: > Executing Operation: Program
[11:06:23] INFO: > File name: /sys/mcuimg.bin, Update: true, Erase: true
[11:06:23] INFO: > Erase File: /sys/mcuimg.bin
[11:06:23] INFO: erasing file "/sys/mcuimg.bin"
[11:06:23] INFO: deleting file "/sys/mcuimg.bin"
[11:06:23] INFO: erase file completed
[11:06:23] INFO: > Size of file = 35528
[11:06:23] INFO: > Update File: /sys/mcuimg.bin
[11:06:23] INFO: Downloading file "/sys/mcuimg.bin" with size 35528
[11:06:25] INFO:
New Token is 0x0
[11:06:25] INFO: Download complete
[11:06:25] INFO: Verifying Data...
[11:06:25] INFO: get file
[11:06:25] INFO: Done. Reading 35528 bytes
[11:06:25] INFO:
Verification OK
[11:06:26] INFO: > Updated Token value: 0x0
[11:06:26] INFO: > File name: /cert/ca.pem, Update: false, Erase: false
[11:06:26] INFO: > File name: /cert/client.pem, Update: false, Erase: false
[11:06:26] INFO: > File name: /cert/private.key, Update: false, Erase: false
[11:06:26] INFO: > File name: /tmp/pac.bin, Update: false, Erase: false
[11:06:26] INFO: > File name: /sys/macadd.bin, Update: false, Erase: false
[11:06:26] INFO: > Executing Operation: Disconnect
[11:06:27] Operation Program returned.
```

7.In the automatic programming process, if LOG stay in --- please restart the device --- in, then press the reset button next to the JTAG interface, as shown below.

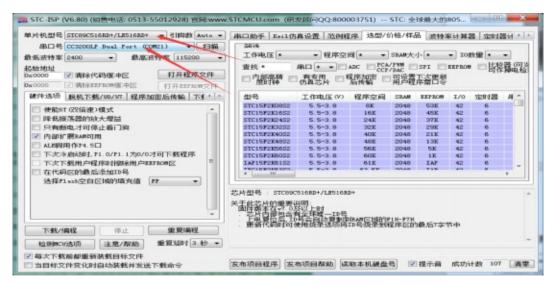


8.If not, the above scenario or press the reset button, but the programming software for a long time to stay in an unresponsive state, JTAG interface target board and Uart interface and Open Debbuger check the wiring is correct, the power supply is normal.

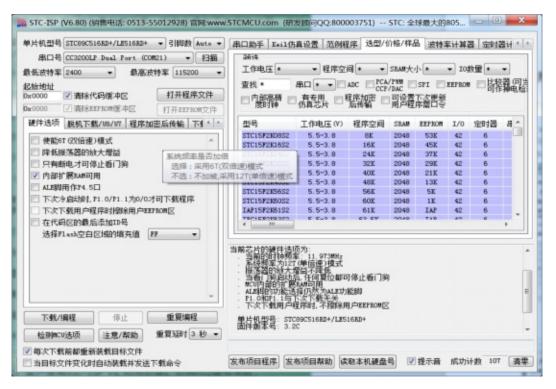
# Open Debugger Uart use of STC microcontroller programming interface

To illustrate, here using the model for STC 89C516RD + microcontroller

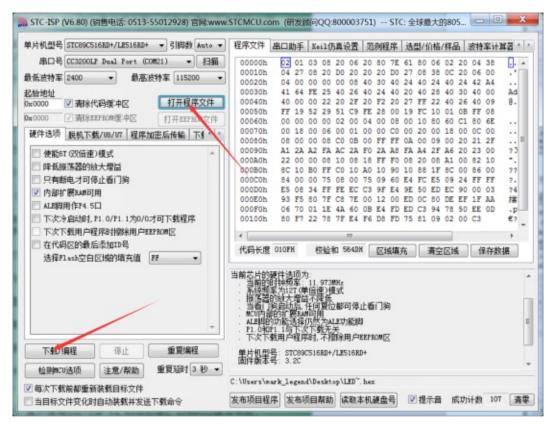
1.Uart in the Open Debugger interface and connection with the STC microcontroller as STC microcontroller requires a cold start, do not use Open Debugger VCC supply to STC, and then open the STC-ISP software, select the model and serial microcontroller, as.



2.Disconnect the power microcontroller, and then point detection MCU option, and then give the power microcontroller, the microcontroller will read out information.



3. Then point to open the program file, select STC microcontroller firmware to be programmed, then the microcontroller power, and then point to download / Programming.



4.Download/programmed, to give the power microcontroller, programmed to be completed.



5.If the power for a long time did not respond, check the cable is connected right, or attempt to re-power. Note: Open Debugger UART interface through RXD / TXD pin on the microcontroller power supply, causing power outages can not completely downloaded. TxD pins in microcontroller series with a diode (then positive), so that the microcontroller can be powered down completely cold start.

### Reference

[1] CC-Debugger product web site

http://www.ti.com/tool/cc-debugger

[2] CC-Debugger Quick Start Guide

http://www.ti.com/lit/swru196

[3] CC-Debugger Lay out and Schematics

http://www.ti.com/lit/zip/swrr105

[4] Cebal - CCxxxx Development Tools USB Driv er for Windows x86 and x64

http://www.ti.com/lit/zip/swrc212

[5] DN304 - CCxxxx Development Tools USB Driv er I nstallation Guide

http://www.ti.com/lit/swra366

[6] Texas I nstruments Support

http://support.ti.com

[7] Texas I nstruments Low Power RF Online Community

http://www.ti.com/lprf-forum

[8] SmartRF Studio

http://www.ti.com/tool/smartrft m-studio

[9] SmartRF Flash Programmer

http://www.ti.com/tool/flash-programmer

[10] SmartRF Packet Sniffer

http://www.ti.com/tool/packet-sniffer

[11] SmartRF Flash Programmer User Manual

http://www.ti.com/lit/swru069

[12] PurePath Wireless Conf igurator

http://www.ti.com/tool/purepath-wl-cfg

[13] PurePath Wireless Commander

http://www.ti.com/tool/purepath-wl-cmd

[14] SoC Battery Board product web site

http://www.ti.com/tool/soc-bb

[15] I AR Embedded Workbench for 8051

http://www.iar.com/ew8051

### All banana pi product

- banana pi BPI-M1 allwinner A20 dual core single board computer
   gitbook online datasheet:https://bananapi.gitbooks.io/bpi-m1/content/en/
- banana pi BPI-M1+(BPI-M1+ plus) allwinner A20 dual core single board computer
   gitbook online datasheet:https://bananapi.gitbooks.io/bpi-m1-bpi-m1-plus-/content/en/
- banana pi BPI-M2+ (BPI-M2 Plus,BPI-M2+ edu) allwinner H3/H2+/H5 quad cord single board computer
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- banana pi BPI-M2 Ultra allwinner R40/V40 quad core single board computer gitbook online datasheet:https://bananapi.gitbooks.io/bpi-m2-ultra/content/
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   gitbook online datasheet: https://bananapi.gitbooks.io/banana-pi-bpi-m2-magic-iot-development-board/content/
- Banana pi BPI-M3 allwinner A83T (R58 H8) octa-core single board computer
   gitbook online datasheet:https://bananapi.gitbooks.io/bpi-m3/content/en/
- banana pi BPI-M64 allwinner A64/R18 64 bit single board computer
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- banana pi BPI-R1 allwinner A20 dual core smart router board
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   gitbook online datasheet:https://bananapi.gitbooks.io/banana-pi-bpi-r2-open-source-smart-router/content/
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   gitbook online datasheet:https://bananapi.gitbooks.io/bpi-accessories/content/en/
- BPI Open debugger burn development tool board
  gitbook online datasheet:https://bananapi.gitbooks.io/bpi-open-debugger-burn-board/content/en/

### Stop production

- banana pi BPI-M2 allwinner A31s quad core single board computer
- gitbook online datasheet: https://bananapi.gitbooks.io/bpi-m2/content/en/

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Our factory:Sinovoip In order to meet the companys development needs, and further production capacity and product quality. Sources Communication shareholders decided to invest in new plant to build their own, the new factory site is located in manholes and covers an area of more than 10000 square meters, equipped with full range of production equipment and high quality technical management personnel. We have complete SMT production lines, plug-ins production line, assembly line, production line testing.

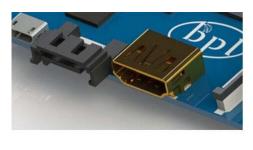
- your Idea, we will help you optimize and design.
- your Design, we will help you bring it to live.
- your Product, we will help you mass produce it.

### **Customize Pi**

If you want to tailor your Banana pi to your specific use or to minimize the cost for mass production purpose, you are coming the right place. We provide the customization service of banana pi such as remove/add headers or connectors, change component layout, add/remove components, change interfaces etc.

2GB

LPFlash





add/romove components

add/remove headers or connectors

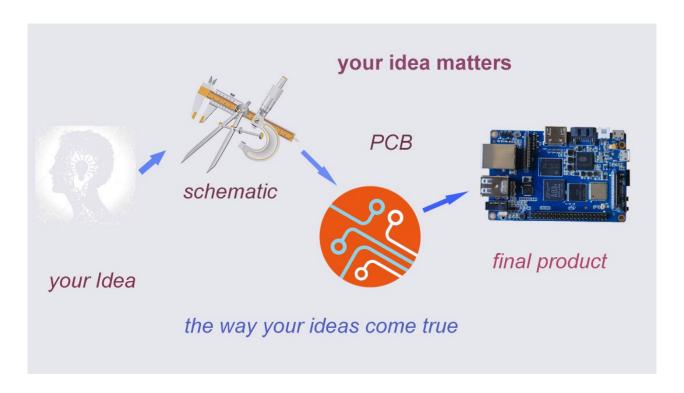




AP6212

### Start from scratch (ODM)

An idea flashes through your mind in your dreams or a solution bearing in your mind for a long time, which you think would turn out to be great gadget to hit the market, but you are worrying about how to start and realize it without R&D and manufacturing, now that's no longer a trouble to you. Taking advantage of our expertise, we provide full ODM service for you. We let you have your sample products from scratch within 45 days. Don't wait, come to realize your dreams.



# Have a prototype (OEM)

You are an expert, you designed a wonderful device that most people would want to have it, you knew it quite well that your success is just around the corner. The only last step is to produce it, but without manufactruing capability..., no problem, let us carry you through. Our 13 years of SCM experience and mass manufacturing facilities enable you free from quality issue, delivery...

