CBM - Ultrasonic Analysis Report

SUMMARY OF FINDINGS

Legend

Critical
Failure is imminent. Immediate action and repair shutdown should be seriously considered.

The machine is exposed to high-level noise that could potentially lead to failure. Plan for repairs during the next shutdown and monitor the machine closely and +8dB indicates a lubrication issue, sound quality differences from baseline, Spectrum FFT fault frequencies indicated.

The machine is running within tolerances. No action needed.

| Equipment | Cominco 3 Pasting Line Plates | | | | |
|---------------------|-----------------------------------|--|--|--|--|
| Date Tested | April 14 2025 | | | | |
| Date Analysis | April 15 2025 | | | | |
| Overall Alarm Level | NORMAL | | | | |

| Area | Section | Machine | Item Description | Code | APR |
|--------|--------------|-----------|----------------------------|-----------|--------|
| Plates | Pasting Line | Cominco 3 | Tab Blanker Motor | C3TabM1 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Tab Blanker Gearbox | C3TabG1 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Drum Motor | C3DrumM1 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Drum Gearbox | C3DrumG1 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Drum Support Bearing 1 | C3DrumB1 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Hopper Bearing 1 | C3HoppB1 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Hopper Bearing 2 | C3HoppB2 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Drum Support Bearing 2 | C3DrumB2 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Hopper Bearing 3 | C3HoppB3 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Hopper Bearing 4 | C3HoppB4 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Hopper Bearing 5 | C3HoppB5 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Hopper Bearing 6 | C3HoppB6 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Pasting Conveyor Motor | C3PasteM1 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Pasting Conveyor Gearbox | C3PasteG1 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Pasting Conveyor Bearing 1 | C3PasteB1 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Pasting Conveyor Bearing 2 | C3PasteB2 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Cut-off Motor | C3CutofM1 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Cut-off Gearbox | C3CutofG1 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Cut-off Bearing 1 | C3CutofB1 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Cut-off Bearing 2 | C3CutofB2 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Cut-off Bearing 3 | C3CutofB3 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Cut-off Bearing 4 | C3CutofB4 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Cut-off Bearing 5 | C3CutofB5 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Cut-off Bearing 6 | C3CutofB6 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Flash Dryer Motor | C3FDryrM1 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Flash Dryer Gearbox | C3FDryrG1 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Flash Dryer Bearing | C3FDryrB1 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Stacker Motor 1 | C3StacM1 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Stacker Gearbox 1 | C3StacG1 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Stacker Bearing 1 | C3StacB1 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Stacker Motor 2 | C3StackM2 | NORMAL |
| Plates | Pasting Line | Cominco 3 | Stacker Gearbox 2 | C3StacG2 | NORMAL |