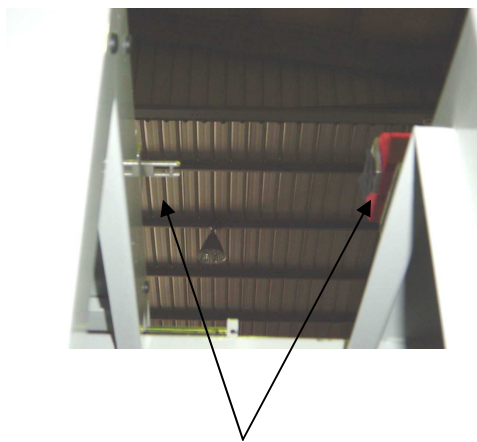


ALARM ADDRESS	A14.0	ALARM NO.	2008
OP. MESSAGE	<p>WHEN SPDL ROT. OR AXES MOVE.</p> <p>OPERATOR DOOR OPEN!!</p> <p>PLEASE CHECK DOOR SAFETY SWITCH.</p>		
Related Signal	<p>Input: X6.6 (MV154/154APC/MV204) , X10.4 (184C) ◦</p> <p>Output: Y4.3 (MV154/154APC/MV204) , Y7.2 (184C) ◦</p>		
CAUSE	<p>When spindle rotate or axes moving , the front door safety limit switch should be closed ◦</p> <p>If it was able to opened. It mean, this safety limit switch was damaged ◦</p> <div data-bbox="437 712 916 1151">  </div> <p>Front door safety limit switch ◦</p>		
ACTION	<p>Replace safety limit switch with new one ◦</p>		