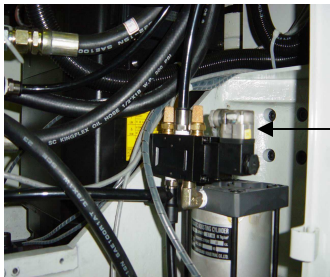



ALARM ADDRESS	A4.1	ALARM NO.	1117
ALARM TEXT	NO CONFIRM. OF TOOL CLAMP.		
Related Signal	Input: X2.0 (MV154/154APC/MV204) , X7.4 (184C) ° Output: Y2.7 (MV154/154APC/MV204) , Y6.2 (184C) °		
CAUSE	<p>A. Following may be occurred:</p> <ol style="list-style-type: none"> 1. Operating M25 for ARM return to 0 Degree position. ° 2. Operating M26 for ARM 60 Degree action. ° 3. Perform M03 or M04 or M19 for spindle action. ° <p>B. When PMC turn OFF SPDL Tool Clamp coil & over 5 seconds , the SPDL Tool Clamp sensor not detected. °</p>		
ACTION	<p>A1. Press manual operation by clamp/unclamp button. °</p> <p>A2. Perform M15 for tool clamp. °</p> <p>B1. Check SPDL Tool Clamp sensor. °</p> <p>B2. Check SPDL Tool Clamp coil. °</p> <div style="display: flex; justify-content: space-around; align-items: center;">   </div>		