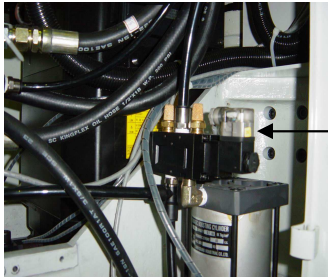




ALARM ADDRESS	A4.2	ALARM NO.	1118
ALARM TEXT	NO CONFIRM. OF TOOL UNCLAMP.		
Related Signal	Input: X2.1 (MV154/154APC/MV204) , X7.5 (184C) ° Output: Y2.7 (MV154/154APC/MV204) , Y6.2 (184C) °		
CAUSE	A. Operating M27 for ARM Swing action ° B. When PMC turn ON SPDL Tool Clamp coil & over 5 seconds , the SPDL Tool Unclamp sensor not detected °		
ACTION	<p>A Perform M16 for tool unclamp °</p> <p>B1.Check AIR Pressure °</p> <p>B2.Check SPDL Tool Unclamp sensor °</p> <p>B3.Check SPDL Tool Clamp coil °</p> <div style="display: flex; justify-content: space-around; align-items: flex-start;">   </div> <div style="display: flex; justify-content: space-around; align-items: flex-start; margin-top: 20px;">  </div>		