

ALARM ADDRESS	A8.1	ALARM NO.	1149
ALARM TEXT	NO CONFIRM. OF 5th AXIS UNCLAMP.		
Related Signal	Input: X6.1 (MV154/154APC/MV204) ° Output: Y4.6 (MV154/154APC/MV204) °		
CAUSE	When PMC turn OFF 5th axis Clamp coil & over 5 seconds , the 5th axis Unclamp sensor not detected °		
ACTION	1. Check 5th axis Unclamp sensor ° 2. Check 5th axis Unclamp coil ° 3. Check Air pressure °		