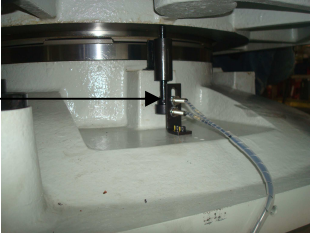


ALARM ADDRESS	A27.0	ALARM NO.	1300
OP. MESSAGE	NO CONFIRM OF PLT UP.		
Related Signal	Input: X16.0 (154APC) ° Output: Y8.1 (154APC) °		
CAUSE	Plate change process have problem .		
ACTION	<p>MDI mode ,command M51 for pallet up, then check:</p> <p>1.Y8.1 activated, pallet not up: check hydraulic pressure, solenoid valve and Y8.1 Relay.</p> <p>2.Y8.1 activated, pallet up :check signal X16.0 and sensor status.</p> <div data-bbox="933 712 1361 943">  </div>		