




Alarm Help - MV SERIES -



ALARM ADDRESS	A0.0	ALARM NO.	1000
ALARM TEXT	X LIMIT EMG. STOP. -> M.RST.		
Related Signal	Input: X8.0(MV154/154APC/MV204) , X8.5(184C)		
CAUSE	<p>The X axis has over its stroke limited and emergency stop limit switch has been touched by hardware "DOG" & alarm message occurred.</p> <div data-bbox="440 499 734 710" data-label="Image"> </div> <p>X Axis Limit Switch</p>		
ACTION	<p>1.Select mode to "HANDLE" .</p> <p>2.Select X axis on pendant MPG .</p> <p>3.Set the increment rate .</p> <p>4.Press the "OT Release" button  on operator's panel continually .</p> <p>5.Press the Machine Start up button  until machine ready .</p> <p>5.Rotates the axis to the opposite direction by "MPG" till distance within permitted travel .</p> <p>6.Release the "OT Release" button .</p> <p>7.Press message reset button  to clear alarm .</p>		