

ALARM ADDRESS	A6.4	ALARM NO.	1136
ALARM TEXT	SP.TL-NO(D0)&TYPE(D50) NOT MATCH.		
Related Signal			
CAUSE	Spindle tool NO. (D0) & Spindle tool type (D50) not match °		
ACTION	<p>Modify data table manually °</p> <p>The rules of set data:</p> <ol style="list-style-type: none"> 1. If D0 equal 0 then D50 equal 0 ° 2. If D0 not equal 0 then D50 equal 2 or 4 or 8 (Depend on spindle tool type) ° 		