

ALARM ADDRESS	A7.6	ALARM NO.	1146
ALARM TEXT	NO CONFIRM. OF WK-PIECE UNCLAMP.		
Related Signal	Input: X3.6 (MV154/154APC/MV204) ° Output: Y3.7 (MV154/154APC/MV204) °		
CAUSE	When PMC turn OFF Work-piece clamp coil & over 5 seconds , the Work-piece unclamp sensor not detected °		
ACTION	1. Check Work-piece unclamp sensor ° 2. Check Work-piece clamp coil ° 3. Check Air pressure °		