

ALARM ADDRESS	A8.2	ALARM NO.	1150
ALARM TEXT	5th AXIS CLAMP/UNCLAMP BOTH ON.		
Related Signal	Input: X6.0 , X6.1 (MV154/154APC/MV204) °		
CAUSE	5th AXIS CLAMP/UNCLAMP BOTH ON.		
ACTION	Check 5th axis Clamp / Unclamp sensor °		