


ALARM ADDRESS	A7.4	ALARM NO.	1144
ALARM TEXT	Z-BRK CTRL. RLY WD. ERROR.		
Related Signal	Input: X6.5 (MV154/154APC/MV204)		
CAUSE	<div>  </div> <div> <p>1: Z Axis Break Relay OFF but PMC detect signal equal 1 ◦</p> <p>2: Z Axis Break Relay ON but PMC detect signal equal 0 ◦</p> </div>		
ACTION	Replace relay with new one (DC24V) ◦		