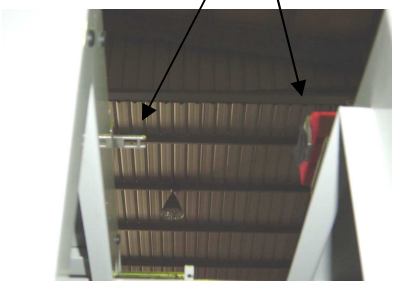
ALARM ADDRESS	A23.4	ALARM NO.	2084
OP. MESSAGE	DOOR WAS OPEND!! KEY SWITCH SECURITY & MPG ENABLE KEY MUST BE ON!!		
Related Signal	Input: X6.6 , (MV154/154APC/MV204) , X10.4 (184C)。 X38.5 , X38.6 (MV154/154APC/MV204/184C)。		
CAUSE	When front door was opened and operator desired to move axis , this message occurred。 		
ACTION	 1. Switch enable key to 1。 2. Push enable button。 3. Continue operation。		