



ALARM ADDRESS	A10.6	ALARM NO.	1170
ALARM TEXT	RUN SP TL CLAMP BEFORE ARM SRV		
Related Signal			
CAUSE	<p>In ATC service mode, Spindle tool not at clamp position as</p> <p>A. Perform ARM from 0 degree to 60 degree °</p> <p>B. Perform ARM from 60 degree to 0 degree °</p>		
ACTION	<p>Perform Spindle tool clamp :</p> <div style="display: flex; align-items: center; justify-content: center;"> <div style="border: 1px solid red; width: 60px; height: 60px; display: flex; align-items: center; justify-content: center; margin-right: 10px;"> <div style="width: 10px; height: 10px; background-color: red; margin: 0 auto;"></div> </div> <div> <p>1. Select tool clamp/unclamp service  °</p> <p>2. Press  button for spindle tool clamp °</p> <p>3. Perform ARM service again °</p> </div> </div>		