

ALARM ADDRESS	A28.1	ALARM NO.	1309
OP. MESSAGE	CURRENT PLT=>PROG SEARCH ERROR		
Related Signal			
CAUSE	Separate programs has been assigned for two workpiece on pallet1,pallet2		
ACTION	1.MDI mode:M90→cycle start to cancel this function. 2.M91:currently program will be assigned to pallet 1. 3.M92: currently program will be assigned to pallet 2 4.M90 is used to cancel the assignment.		