


ALARM ADDRESS	A13.0	ALARM NO.	2000
OP. MESSAGE	OPERATOR DOOR WAS OPENED.		
Related Signal	Input: X6.6 (MV154/154APC/MV204) , X10.4 (184C) ° Output: Y4.3 (MV154/154APC/MV204) , Y7.2 (184C) °		
CAUSE	<p>Operator door not close when desired to operate machine °</p>  <p>Operator door safety limit switch °</p>		
ACTION	Close operator door & continue operation °		