QUASER
we cut faster

ALARM ADDRESS	A7.3	ALARM NO.	1143
ALARM TEXT	4th NOT AT UCMP POS. M44=>4th UCMP.		
Related Signal	Input: X2.4 , X2.5 (MV154/154APC/MV204) , X10.7 , X11.0 (184C) 。 Output: Y2.3 (MV154/154APC/MV204) , Y7.3 (184C) 。		
CAUSE	4th Axis not at unclamp position as A. move c axis by MPG 。 B. move c axis by JOG 。 C. move c axis by AUTO 。		
ACTION	Perform M44 for 4th Axis Unclamp 。		