

ALARM ADDRESS	A7.1	ALARM NO.	1141
ALARM TEXT	NO CONFIRM. OF 4th AXIS UNCLAMP.		
Related Signal	Input: X2.5 (MV154/154APC/MV204) , X11.0 (184C) ° Output: Y2.3 (MV154/154APC/MV204) , Y7.3 (184C) °		
CAUSE	When PMC turn OFF 4th axis Clamp coil & over 5 seconds , the 4th axis Unclamp sensor not detected °		
ACTION	1. Check 4th axis Unclamp sensor ° 2. Check 4th axis clamp coil ° 3. Check Air pressure °		