

ALARM ADDRESS	A7.7	ALARM NO.	1147
ALARM TEXT	WK-PIECE CLAMP/UNCLAMP BOTH ON.		
Related Signal	Input: X3.5 , X3.6 (MV154/154APC/MV204) °		
CAUSE	Work-Piece Clamp / Unclamp both ON °		
ACTION	Check Work-Piece Clamp / Unclamp sensor °		