

ALARM ADDRESS	A14.5	ALARM NO.	2013
OP. MESSAGE	KEEP-RELAY K10.0->K10.7 MUST BE SET TO 0 OTHERWISE F-HOLD & NC-START INHIBIT.		
Related Signal			
CAUSE	One of the bit of the KEEP-RELAY K10.0 to K10.7 was set to 1, the cycle start function inhibit °		
ACTION	Clear KEEP-RELAY K10.0 to K10.7 °		