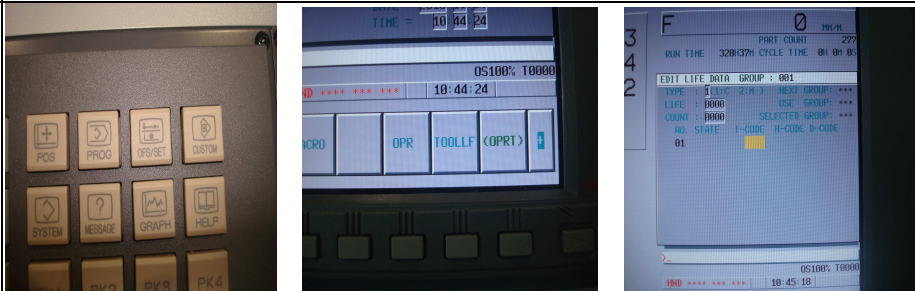


ALARM ADDRESS	A29.2	ALARM NO.	1318
OP. MESSAGE	SELECTED TOOL-LIFE HAS EXPIRED!		
Related Signal	:		
CAUSE	All tools'life in a group has reached setting value when replace tool function activated.		
ACTION	<div>  <p>1.replace all tools in the group by new from magazine.</p> <p>2.re-edit tool life table. "offset"->search "ToolF" key.</p> </div>		