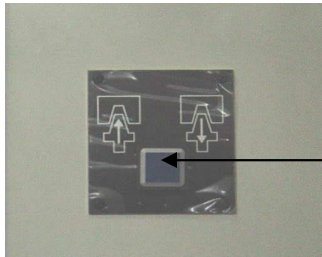


ALARM ADDRESS	A15.3	ALARM NO.	2019
OP. MESSAGE	CONDITION OF MAN. TOOL UNCLAMP: 1.FRONT DOOR MUST BE OPEN. 2.MANUAL MODE. 3.SPINDLE STOP.		
Related Signal	Input: X2.2 (MV154/154APC/MV204) , X8.0 (184C) ° <div style="display: flex; align-items: center;">  <div style="margin-left: 10px;"> Spindle tool unclamp button ° </div> </div>		
CAUSE	One of the conditions of perform spindle tool unclamp by manual is not match °		
ACTION	Follow op. message to correct each condition, then try again °		