**QUASER**
*we cut faster*

| ALARM ADDRESS | A6.0 | ALARM NO. | 1132 |
|---|---|---|---|
| ALARM TEXT | THE TOOL IS NOT REGISTERED. | | |
| Related Signal | | | |
| CAUSE | Tool NO. can't be called on data table as T command on programming。 | | |
| ACTION | 1.Check data table D102 -> D148, D501 -> D524。<br>2.Pocket up/down    signal(X5.1/X5.2) disappear during tool change.<br>3.Tool clamp/unclamp signal (Y3.0/Y3.1) disappear during tool change. | | |