
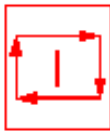


ALARM ADDRESS	A5.1	ALARM NO.	1125
ALARM TEXT	DURING M6 CYCLE,POWER DROP DOWN.		
Related Signal			
CAUSE	During M6 cycle, Main Power Drop Down °		
ACTION	<p>1.Release all of EMG. Stop button °</p> <p>2.Press Machine Startup button °</p> <p>3.Follow Message (AL1170 – AL1178) on screen ° Step by Step to troubleshooting °</p> <div style="display: flex; align-items: center; justify-content: center;">  <div style="margin: 0 10px;">°</div> </div> <p>SRV KEY</p> <div style="display: flex; align-items: center; justify-content: center; margin-top: 100px;">  <div style="margin: 0 10px;">°</div> </div> <p>4.After service Press Cycle Start button to finish M6 cycle °</p>		