




ALARM ADDRESS	A8.4	ALARM NO.	1152
ALARM TEXT	5 <sup>TH</sup> +OT, PRESS ST-UP PB TO RELEASE.		
Related Signal	Input: X8.6 (MV154/154APC/MV204) °		
CAUSE	The 5th axis has over its stroke limited and emergency stop limit switch has been touched by hardware "DOG" & alarm message occurred.		
ACTION	<p>1.Select mode to "HANDLE" °</p> <p>2.Select 5th axis on pendant MPG °</p> <p>3.Set the increment rate °</p> <p>4.Press the "OT Release" button  on operator's panel continually °</p> <p>5.Press the Machine Start up button  until machine ready °</p> <p>5.Rotates the axis to the opposite direction by "MPG" till distance within permitted travel °</p> <p>6.Release the "OT Release" button °</p> <p>7.Press message reset button  to clear alarm °</p>		