

ALARM ADDRESS	A27.1	ALARM NO.	1301
OP. MESSAGE	NO CONFIRM OF PLT DOWN.		
Related Signal	Input: X16.1 (154APC) ° Output: Y8.0 (154APC) °		
CAUSE	Plate change process have problem .		
ACTION	<p>MDI mode ,command M50 for pallet down, then check:</p> <p>1.Y8.0 activated, pallet not down: check hydraulic pressure, solenoid valve and Y8.0 Relay.</p> <p>2.Y8.0 activated, pallet down :check signal X16.1 and sensor status.</p> 		