



ALARM ADDRESS	A10.7	ALARM NO.	1171
ALARM TEXT	RUN SP TL UNCLAMP BEFORE ARM SRV		
Related Signal			
CAUSE	In ATC service mode, Spindle tool not at unclamp position as Perform ARM Swing °		
ACTION	<p>Perform Spindle tool unclamp :</p> <div style="display: flex; align-items: center; justify-content: center;">  </div> <p>1. Select tool clamp/unclamp service button °</p> <div style="display: flex; align-items: center; justify-content: center;">  </div> <p>2. Press button for spindle tool unclamp °</p> <p>3. Perform ARM service again °</p>		