




ALARM ADDRESS	A15.4	ALARM NO.	2020
OP. MESSAGE	ATC CYCLE INTO SBK. MODE. PRESS C-START PB. -> STEP BY STEP.		
Related Signal			
CAUSE	<p>When operator press feed hold button  and single block button  the ATC cycle will into single block mode and also this message appeared °</p> <p>Press cycle start button  to perform ATC cycle step by step</p>		
ACTION	Cancel this function by cancel single block mode °		