

ALARM ADDRESS	A27.6	ALARM NO.	1306
OP. MESSAGE	AXES NOT AT APC POS.		
Related Signal			
CAUSE	X / Y / Z axis not at APC Position while performs M60 / M50 / M51/ M52 / M53 Code or plate change by manual mode °		
ACTION	Operating G91 G28 Z0 , G91 G30 X0Y0 in MDI mode in advance °		