

ALARM ADDRESS	A8.3	ALARM NO.	1151
ALARM TEXT	5th NOT AT UCMP POS. M46=>5th UCMP.		
Related Signal	Input: X6.0 , X6.1 (MV154/154APC/MV204) ° Output: Y4.6 (MV154/154APC/MV204) °		
CAUSE	5th Axis not at unclamp position as A. move 5th axis by MPG ° B. move 5th axis by JOG ° C. move 5 th axis by AUTO °		
ACTION	Perform M46 for 5th Axis Unclamp °		