

ALARM ADDRESS	A7.2	ALARM NO.	1142
ALARM TEXT	4th AXIS CLAMP/UNCLAMP BOTH ON.		
Related Signal	Input: X2.4 ,X2.5 (MV154/154APC/MV204) , X10.7 ,X11.0 (184C) °		
CAUSE	4th AXIS CLAMP/UNCLAMP BOTH ON.		
ACTION	Check 4th axis Clamp / Unclamp sensor °		