QUASER
we cut faster

ALARM ADDRESS	A17.6	ALARM NO.	2038
OP. MESSAGE	PLT protect function prompt M90->CANCEL THIS PROTECT FUNCTION. M91->CURR. PRG. WILL BE MEM. FOR PLT.1 M92->CURR. PRG. WILL BE MEM. FOR PLT.2		
Related Signal			
CAUSE	Separate programs has been assigned for two workpiece on pallet1,pallet2		
ACTION	1.MDI mode:M90→cycle start to cancel this function. 2.M91:currently program will be assigned to pallet 1. 3.M92: currently program will be assigned to pallet 2 4.M90 is used to cancel the assignment.		