

ALARM ADDRESS	A2.4	ALARM NO.	1104
ALARM TEXT	PLEASE WARM UP FIRST!!		
Related Signal			
CAUSE	Spindle stop to surpass 24 hours		
ACTION	1.put Balanced tool to spindle. 2.close operator's door. 3.MDI mode 4.press "spd cw" button more 3 seconds to run the procedure.		