

ALARM ADDRESS	A7.0	ALARM NO.	1140
ALARM TEXT	NO CONFIRM. OF 4 th AXIS CLAMP.		
Related Signal	Input: X2.4 (MV154/154APC/MV204) , X10.7 (184C) ° Output: Y2.3 (MV154/154APC/MV204) , Y7.3 (184C) °		
CAUSE	When PMC turn ON 4th axis Clamp coil & over 5 seconds , the 4th axis Clamp sensor not detected °		
ACTION	1. Check 4th axis Clamp sensor ° 2. Check 4th axis Clamp coil ° 3. Check Air pressure °		