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| ALARM ADDRESS | A3.2 | ALARM NO. | 1110 |
| ALARM TEXT | POT UP & DOWN BOTH ON. | | |
| Related Signal | Input: X0.0 & X0.1(MV154/154APC/MV204) , X6.0 & X6.1 (184C) ° | | |
| CAUSE | POT UP & Down Limit Switch Both ON ° | | |
| ACTION | 1.Check pot up & down Sensor ° 2.Cylinder for pocket up/down damaged | | |